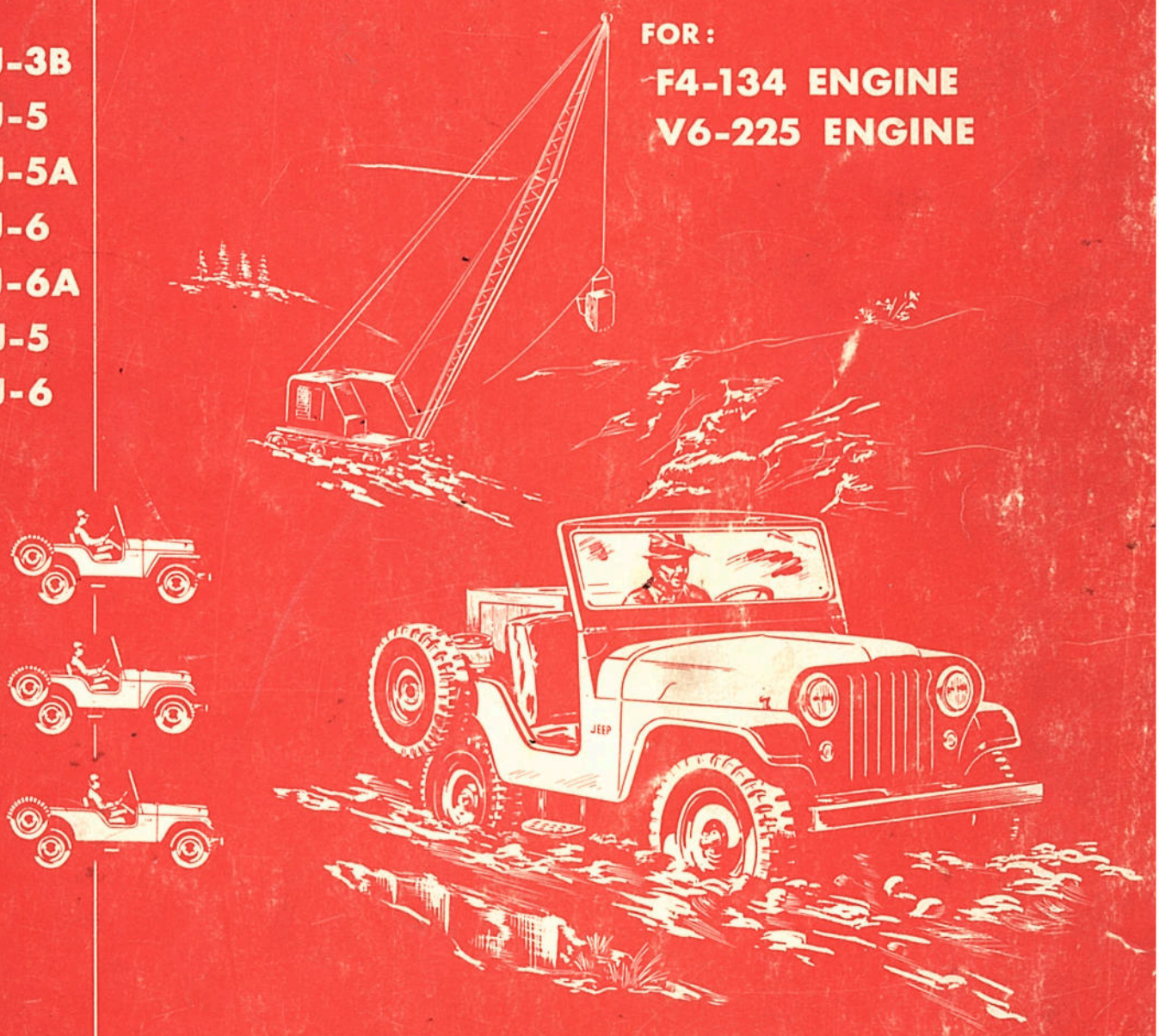
# Jeep® Universal Parts List

CJ-3B
CJ-5
CJ-5A
CJ-6
CJ-6A
DJ-5
DJ-6

FOR:
F4-134 ENGINE
V6-225 ENGINE




KAISER Jeep CORPORATION

W-1185-R1

# PARTS LIST

## Jeep UNIVERSAL

### 4-Wheel Drive

### CJ-3B • CJ-5 • CJ-5A • CJ-6 • CJ-6A

## Jeep UNIVERSAL

### 2-Wheel Drive

### DJ-5 • DJ-6

**Issued January 1967**

Specifications subject to change without notice.


## Kaiser Jeep Corporation

**Toledo 1, Ohio, U. S. A.**



| Subject | Group | Page |
|---|---|---|
| General Information | | 3 |
| Group Index | | 5 |
| Engine | 10 | 10 |
| Clutch | 11 | 45 |
| Fuel System | 12 | 49 |
| Exhaust System | 13 | 61 |
| Cooling System | 14 | 63 |
| Electrical | 15 | 67 |
| Instruments | 16 | 95 |
| Transmission | 17 | 98 |
| Transfer Case | 18 | 118 |
| Propeller Shaft | 19 | 128 |
| Front Axle | 20 | 131 |
| Rear Axle | 21 | 142 |
| Steering | 23 | 150 |
| Brakes | 24 | 159 |
| Wheels | 25 | 177 |
| Frame | 26 | 182 |
| Springs | 27 | 189 |
| Bumpers | 28 | 196 |
| Fenders | 29 | 197 |
| Hood | 30 | 199 |
| Body | 31 | 202 |
| Tools | 32 | 238 |
| Special Equipment And Accessories | 35 | 239 |
| Numerical Index | | 274 |
| Alphabetical Index | | 312 |



Copyright 1967
Kaiser Jeep Corporation



PRINTED IN U.S.A.

# GENERAL INFORMATION

This parts list covers serviceable items for Models CJ-3B, CJ-5, CJ-5A, CJ-6, CJ-6A, DJ-5 and DJ-6 with 4-cylinder "F" Head Engine, and V6-225 Engine.

*Numerical Index:* Located at the back of the book, this index lists part numbers in sequence followed by description, group and sub-group numbers.

*Alphabetical Index:* At the back of the book, just ahead of the Numerical Index, the Alphabetical Index lists items by name. Item names are arranged alphabetically followed by group and sub-group numbers.

*Abbreviations:* Follow the Group Index.

*Illustrations:* Illustrations bear a figure number and caption, and a legend indicating reference number, description and group and sub-groups.

*Standard Parts:* These are listed in the Alphabetical Index in sequence according to size as well as the Numerical Index by part number sequence. The purpose for which the parts are required is shown in the group listing, inset under the item with which they are used or attached.

*Special Equipment and Accessories:* Those available from the Parts Division are listed in Group 35.

*Welding Assemblies:* A "Welding Assembly" consists of two or more sheet metal parts welded together at the plant in a fixture for accuracy. Parts for assemblies which cannot be welded to advantage in the field are not listed except in occasional instances where the cost of a welding assembly would be excessive.

*Engine Code Number Location:* Engine Code number is stamped on top of the water pump boss at upper front end of cylinder block on the "F" Head Engine and stamped on the left front face of the crankcase just below the rocker arm cover on the V-6 Engine.

*Undersize Bearings and/or Oversize Pistons:* Definite information is given by letters stamped after the engine serial number on the 4 "F" Head Engine only Code is as follows:

Letter "A" —(10,001-A) indicates .010″ undersize main and connecting rod bearings.

Letter "B" —(10,001-B) indicates .010″ oversize pistons.

Letters "AB"—(10,001-AB) indicates .010″ undersize main and rod bearings and .010″ oversize pistons.

## DOMESTIC PARTS ORDERING INFORMATION

Using this form, Dealers are to place written parts orders with the Region or Distributor under whom they are franchised.

Orders are to be prepared in duplicate — original to be submitted — duplicate to be retained for record.

Do not order parts in a letter.

Do not discuss parts in a letter treating on any other subject.

Parts positively must be ordered by part number and by name in full as shown in the latest corrected price list. If similar parts are used on both the right- and left-hand sides of a vehicle, specify which side the new part or parts are for, as a number of parts made for right and left sides are not interchangeable.

When ordering parts by telegram or phone, BE SURE the message is prepaid, and confirm by regular order through mail, bearing notation "CONFIRMATION WIRE OR PHONE ORDER DATE....."

When differential gears are ordered, the number of teeth in both drive and pinion gears should be given.

THE SERIAL NUMBER AND MODEL OF VEHICLE MUST BE LISTED ON ALL DEADLINE ORDERS.

Current production vehicles have a Paint and Trim Option Plate affixed to the engine side of the dash panel on the right-hand side of the vehicle. This option plate should be utilized to determine paint colors to be used and for ordering trim parts for vehicles having the option plate attached.

The part number of the part desired along with the part description and trim option number should be shown on order for all trim parts.

Paint or Trim Option 999 designates special paint or trim and the vehicle serial number should be supplied.

When ordering parts for vehicles not equipped with the option plate samples of the upholstery or trimming should accompany orders for trim parts. Serial number, model of vehicle and body type should also be given.

Order in unit package quantities shown in price list whenever possible.

Regions or Distributors will attempt to make shipments in accordance with Dealer's request.

State definite shipping instruction on other than scheduled stock orders — Express, Air Express, Parcel Post, or Freight. Unless designated, shipment will be made by Motor Freight or Parcel Post at Region's or Distributor's discretion.

All shipments are properly packed and in good order when delivered to the transportation company. Region or Distributor responsibility ends with such delivery.

When a damaged shipment is received, claims should be filed immediately against the carrier making delivery. All claims for shortages or errors in packing must be made to the Region or Distributor within ten (10) days from receipt of shipment and must be accompanied by the original packing slip with proper notation of damage or shortage signed by the transportation company at destination.

## TRANSPORTATION CHARGES

Region or Distributor will ship all parts to Dealers with transportation charges collect if by Express, Air Express, Air Freight, or Bus.

## TERMS

Terms of payment shall be those currently in effect between Region or Distributor and Dealer.

# GROUP INDEX

GROUP 10—ENGINE
-01 Engine
-02 Cylinder Block
-02A Cylinder Head
-03 Crankshaft
-04 Crankshaft Bearings
-05 Connecting Rods and Bearings
-06 Pistons and Pins
-07 Piston Rings
-08 Valves, Valve Guides and Springs
-09 Valve Tappets
-09A Valve Rocker Arms and Push Rods
-10 Valve Spring Cover—Exhaust
-10A Rocker Arm Cover—Inlet Valve
-11 Camshaft and Timing Gears
-12 Gear Cover
-13 Oil Pump
-14 Oil Pan
-15 Oil Float
-16 Oil Filler Tube and Level Indicator
-16A Oil Filter
-17 Oil Distribution System
-18 Crankcase Ventilator
-19 Manifold
-21 Flywheel and Ring Gear
-22 Flywheel Housing
-23 Engine Mounting

GROUP 11—CLUTCH
-01 Clutch Assembly
-02 Clutch Control Parts
-03 Clutch Pedal

GROUP 12—FUEL SYSTEM
-01 Fuel Tank
-02 Fuel Gauges
-03 Fuel Lines
-03C Fuel Filter
-04 Carburetor
-05 Air Cleaner
-06 Choke Control
-07 Throttle Control
-08 Accelerator and Linkage
-09 Fuel Pump

GROUP 13—EXHAUST SYSTEM
-01 Exhaust System

GROUP 14—COOLING SYSTEM
-01 Radiator
-02 Radiator Hose
-03 Radiator Guard
-04 Water Pump
-05 Fan, Fan Pulley and Fan Belt
-06 Thermostat

GROUP 15—ELECTRICAL
-01 Generator
-01A Alternator
-02 Starting Motor
-03 Distributor
-04 Voltage Regulator
-05 Ignition Coil
-06 Spark Plugs and Cables
-07 Body and Chassis Wiring
-09 Headlights
-09A Parking Lights
-09B Tail and Stop Lights
-09F License Plate Light
-09G Directional Signal Lights
-11 Instrument Panel Light
-12 Foot Dimmer Switch
-12A Lighting Switch
-13A Ignition Switch
-14 Stop Light Switch
-17 Horn and Bracket
-17A Horn Button
-18 Battery Support
-18A Battery Cables

GROUP 16—INSTRUMENTS
-01 Instruments
-04 Speedometer

GROUP 17—TRANSMISSION
-01 Transmission
-02 Main Drive Gear
-03 Main Shaft and Gears
-04 Reverse Idler Gear
-05 Countershaft and Gears
-06 Gearshift
-07 Remote Control
-09 Speedometer Gears

GROUP 18—TRANSFER CASE
-01 Transfer Case Assembly
-02 Transfer Case
-03 Drive Gear
-04 Gears, Shafts and Bearings
-05 Inter. Gear, Shaft and Bearings
-06 Shift Lever
-07 Shift Rods
-08 Transfer Case Mounting

GROUP 19—PROPELLER SHAFT
-01 Propeller Shafts
-02 Universal Joints

GROUP 20—FRONT AXLE
-01 Front Axle
-01A Steering Stabilizer
-02 Housing
-03 Differential
-04 Pinion Bearings
-05 Universal Joints
-06 Steering Knuckle and Spindle
-07 King Pin and Drive Flange

GROUP 21—REAR AXLE
-01 Rear Axle
-02 Housing Assembly
-03 Differential
-04 Pinion Bearings
-05 Axle Shafts

GROUP 23—STEERING
-01 Tie Rod and Bell Crank
-01A Steering Connecting Rod
-02 Steering Gear Assembly

GROUP 24—BRAKES
-01 Hand Brake
-02 Brakes—Wheel
-03 Brake Shoes and Lining

-04 Wheel Brake Mechanism
-05 Cylinder Wheel Brake
-06 Master Cylinder Brake
-07 Brake Tubes
-08 Pedal Brake
-09 Brake Booster

GROUP 25—WHEELS
-01 Wheel and Attaching Parts
-02 Hubs, Drums and Hub Caps
-03 Wheel Bearings, Seals and Attaching Parts

GROUP 26—FRAME
-01 Frame
-03 Pintle Hook
-04 Draw Bar

GROUP 27—SPRINGS
-01 Front Springs
-02 Rear Springs
-03 Spring Attaching Parts
-04 Shock Absorbers

GROUP 28—BUMPERS
-01 Bumper—Front
-03 License Tag Brackets

GROUP 29—FENDERS
-01 Front Fenders
-04 Body Steps

GROUP 30—HOOD
-01 Hood

GROUP 31—BODY
-01 Body Asembly
-02 Body Hold Down Attaching Parts
-03 Windshield
-03A Windshield Wiper
-03B Rear Vision Mirror
-03C Sun Visor
-04 Cowl, Dash and Instrument Panel
-04B Glove Box
-06 Body Sides
-07A Driver's Seat
-07B Front Passenger Seat
-07E Longitudinal Seat
-07F Rear Passenger Seat
-07G Wheelhouse Cushion
-08 Rear Body
-09 Floor and Underbody
-10 Tail Gate
-12 Body Trim
-13 Spare Wheel Carrier
-14 Plates, Seals and Covers

GROUP 32—TOOLS
-01 Tools
-02 Tool Box

GROUP 35—SPECIAL EQUIPMENT AND ACCESSORIES
-02A Power Take-Off—Complete Kit
-02B Power Take-Off—Control Unit
-02C Power Take-Off—Rear Unit
-02D Power Take-Off—Propeller Shaft
-03 Pulley Drive for Power Take-Off
-08 Governor, Belt Driven
-12 Chaff Screen and Brush Guard
-13 Bumper Bar Weight
-17 Top Kits
-21 Heater and Defroster
-21A Heater and Defroster (Fresh Air)
-27A Starting Crank
-33 Spare Wheel Lock
-51 Windshield Washer
-86 Enclosure for Hinged and Sliding Door
-86A Door for Enclosure Hinged and Sliding
-86B Rear Door (For Enclosure)
-93 Safety Strap

# ABBREVIATIONS

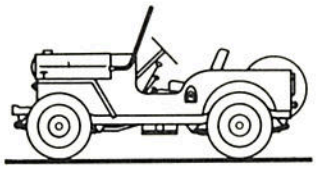
Adj. . . . . Adjusting
Amp. . . . . Ampere
Arm. . . . . Armature
Bd. . . . . Binding
C.E. . . . . Commutator End
Cont'd. . . . . Continued
C.P. . . . . Candle Power
Crg. . . . . Carriage
Ctsk. . . . . Countersunk
Dia. . . . . Diameter
D.E. . . . . Drive End
F&F . . . . . Frame & Field
Fil. . . . . Fillister
Fl. . . . . Flat
Hd. . . . . Head
Hdls. . . . . Headless
Hex. . . . . Hexagon
I.D. . . . . Inside Diameter
In. or ". . . . . Inch
Inc. . . . . Included
Int. . . . . Internal or Intermediate
L. . . . . Left
Lgh. . . . . Length
L.H.D. . . . . Left-Hand Drive
L.H.S. . . . . Left-Hand Side
Mach. . . . . Machined
No. . . . . Number
O.D. . . . . Outside Diameter
O.S. . . . . Oversize
Ov. . . . . Oval
R. . . . . Right
Rd. . . . . Round
Req'd. . . . . Required
R.H.D. . . . . Right-Hand Drive
S.C. . . . . Single Contact
Spec. . . . . Special
Sq. . . . . Square
Std. . . . . Standard
T. . . . . Teeth
Thd. . . . . Thread
Thk. . . . . Thick
U.S. . . . . Undersize
W/O . . . . . Without
W/S . . . . . Windshield

# Jeep® UNIVERSAL
# MODEL CJ-3B

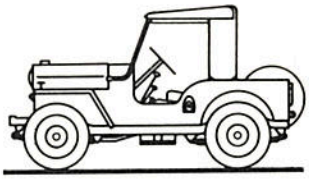



10655

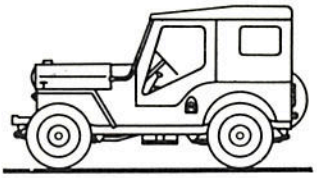
## BASIC VARIATIONS



OPEN BODY



CANVAS HALFTOP

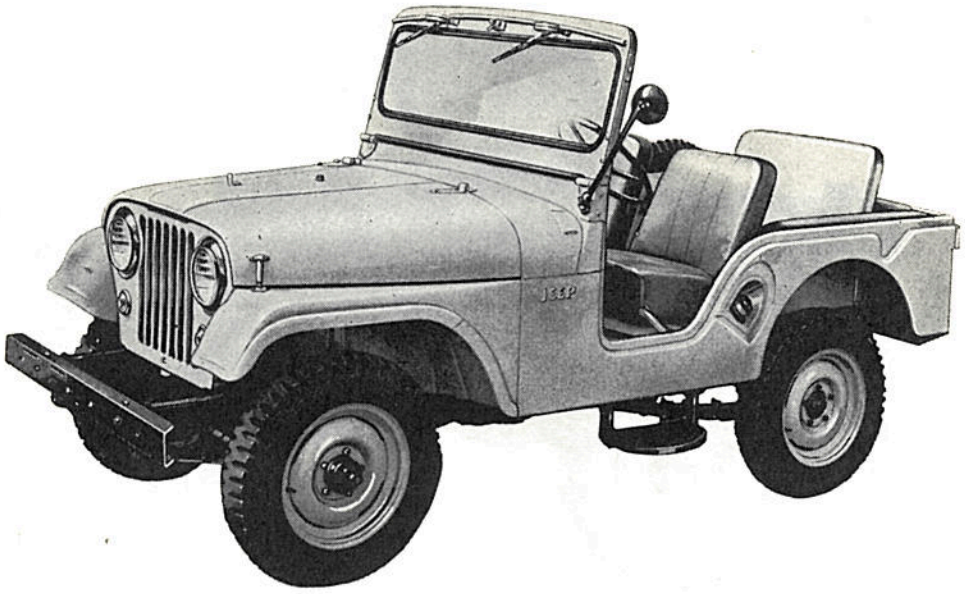


CANVAS FULLTOP

10650

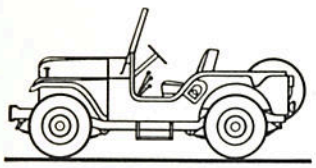
# Jeep® UNIVERSAL

# MODEL CJ-5 • CJ-5A • DJ-5

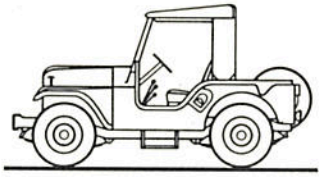


10657

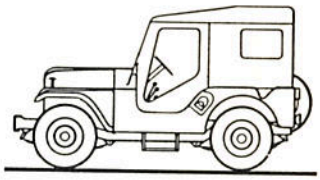
## BASIC VARIATIONS



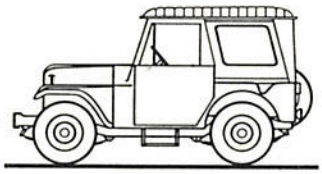
OPEN BODY



CANVAS HALFTOP



CANVAS FULLTOP

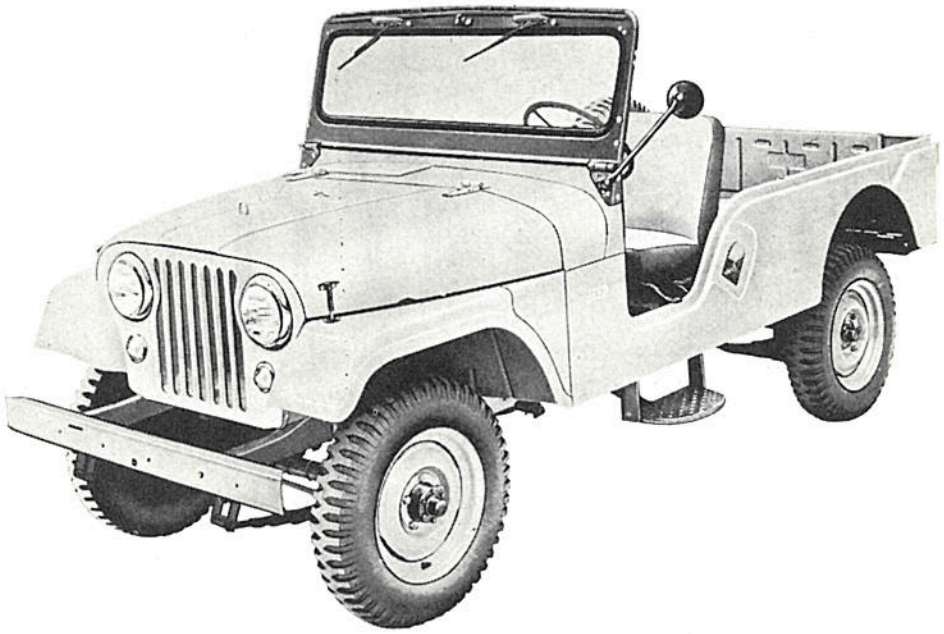


HARDTOP

10649

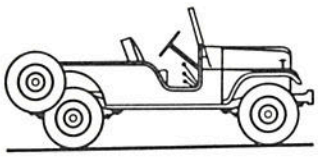
# Jeep® UNIVERSAL

## MODEL CJ-6 • CJ-6A • DJ-6

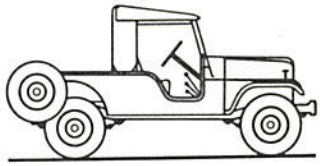


10656

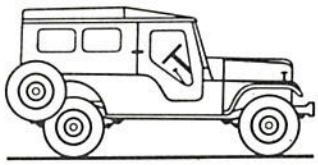
## BASIC VARIATIONS



OPEN BODY



CANVAS HALFTOP



CANVAS FULLTOP

10648

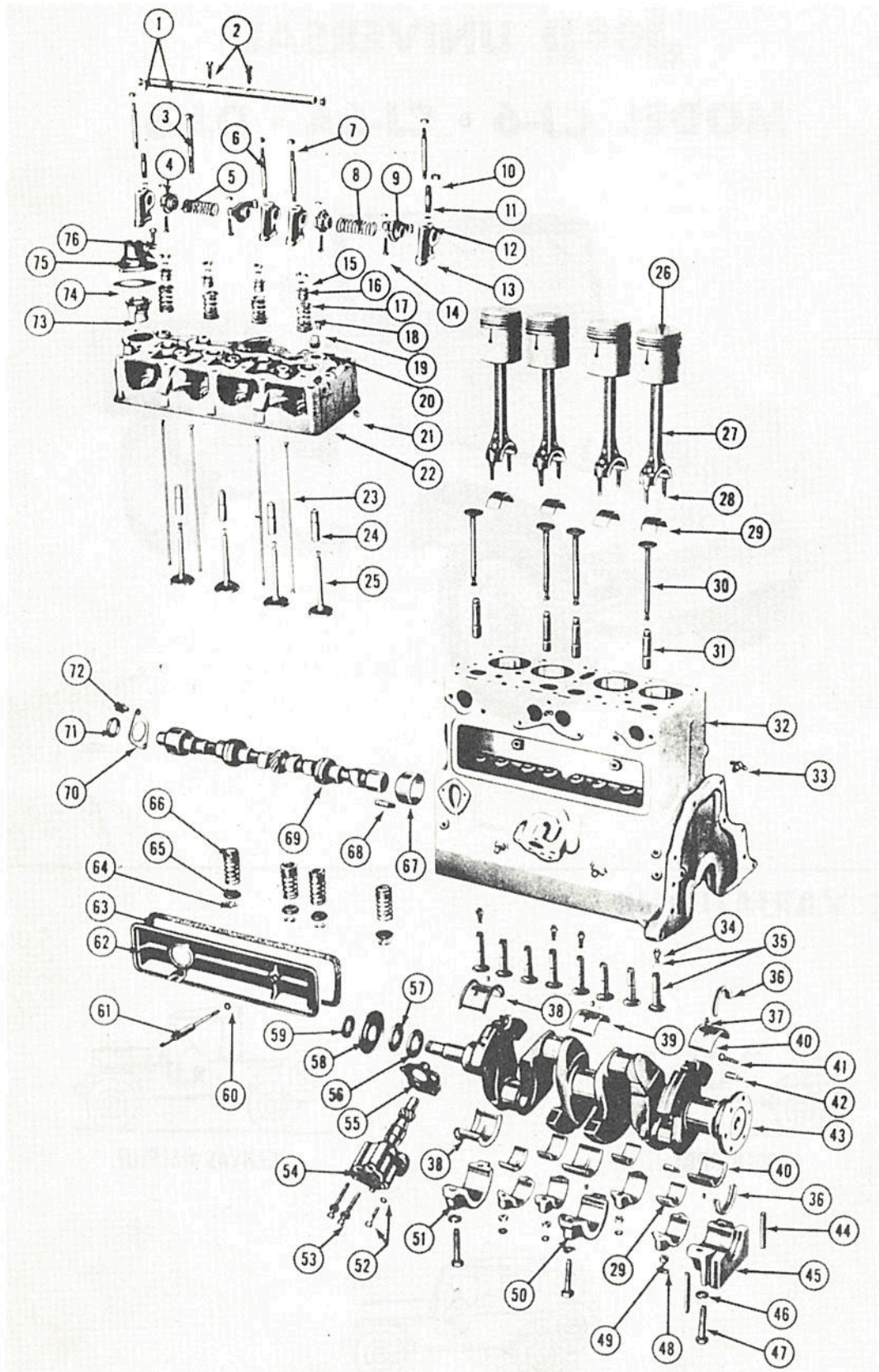



Figure No. 1 ENGINE ASSEMBLY - EXPLODED VIEW (CJ3 CJ5, CJ5A, CJ6, CJ6A, DJ5, DJ6)

Figure No. 1

ENGINE ASSEMBLY - EXPLODED VIEW

(CJ3B, CJ5, CJ5A, CJ6, CJ6A, DJ5, DJ6)

| Ref. No. | Description | Group No. |
|---|---|---|
| 1 | Shaft and plug, rocker arm.... | 10-09A |
| 2 | Screw, lock, rocker shaft .... | 10-09A |
| 3 | Bolt, cylinder head, 7/16"-14 x 4-1/4" ..... | 10-02A |
| 4 | Nut, hex., 5/16"x24 (Locknut) . | 10-09 |
| 5 | Arm, rocker, left ..... | 10-09A |
| 6 | Stud, rocker shaft support 3/8"-16-24 x 3-11/16" ..... | 10-02A |
| 7 | Nut, hex., 3/8" x 24 ..... | 10-09A |
| 8 | Spring, rocker arm shaft .... | 10-09A |
| 9 | Arm, rocker, right ..... | 10-09A |
| 10 | Nut, hex., 5/16" x 24 ..... | 10-10A |
| 11 | Stud, rocker arm cover..... | 10-10A |
| 12 | Washer, plain, 5/16" ..... | 10-10A |
| 13 | Bracket, rocker shaft ..... | 10-09A |
| 14 | Screw, adjusting, tappet, inlet | 10-09 |
| 15 | Lock, valve spring retainer , upper (Inlet)..... | 10-08 |
| 16 | Oil seal, valve spring retainer | 10-08 |
| 17 | Retainer, inlet valve spring, upper ..... | 10-08 |
| 18 | Spring, valve inlet ..... | 10-08 |
| 19 | Connector, 3/16" ..... | 10-17 |
| 20 | Plug, pipe, 1/4" sq. hd. .... | 10-02A |
| 21 | Plug, pipe, 1/8" sq. hd. .... | 10-02A |
| 22 | Head, cylinder ..... | 10-02A |
| 23 | Rod, push inlet valve ..... | 10-09A |
| 24 | Guide, inlet valve ..... | 10-08 |
| 25 | Valve, inlet ..... | 10-08 |
| 26 | Piston and Pin ..... | 10-06 |
| 27 | Rod, connecting ..... | 10-05 |
| 28 | Bolt, connecting rod cap .... | 10-05 |
| 29 | Bearing, Set, connecting rod,. | 10-05 |
| 30 | Valve, exhaust ..... | 10-08 |
| 31 | Guide, exhaust valve ..... | 10-08 |
| 32 | Block and bearings ..... | 10-02 |
| 33 | Cock, drain ..... | 10-02 |
| 34 | Screw, adjusting, valve tappet, exhaust ..... | 10-09 |
| 35 | Tappet and screw, exhaust, assembly..... | 10-09 |
| 36 | Seal, crankshaft, rear ..... | 10-03 |
| 37 | Dowel, crankshaft, bearing... | 10-03 |
| 38 | Bearing Set, crankshaft, front | 10-04 |
| 39 | Bearing Set, crankshaft, center | 10-04 |
| 40 | Bearing Set, crankshaft, rear. | 10-04 |
| 41 | Bolt, Flywheel ..... | N.S. |
| 42 | Dowel ..... | N.S. |
| 43 | Crankshaft, assembly ..... | 10-03 |
| 44 | Packing, crankshaft bearing cap, rear ..... | 10-03 |
| 45 | Cap, bearing ..... | N.S. |
| 46 | Lockwasher, 1/2", bearing caps | 10-02 |
| 47 | Screw, bearing caps ..... | 10-02 |
| 48 | Nut, stamped, 3/8"-24 ..... | 10-05 |
| 49 | Nut, connecting rod cap bolt . | 10-05 |
| 50 | Cap, bearing ..... | N.S. |
| 51 | Cap, bearing ..... | N.S. |
| 52 | Screw and lockwasher, 5/16"-18 x 1" ..... | 10-13 |
| 53 | Screw and lockwasher, 5/16"-18 x 2-1/2" ..... | 10-13 |
| 54 | Pump, oil ..... | 10-13 |
| 55 | Gasket, oil pump to cylinder block ..... | 10-13 |
| 56 | Shim, crankshaft | 10-03 |
| 57 | Washer, thrust, crankshaft ... | 10-03 |
| 58 | Slinger, crankshaft ..... | 10-03 |
| 59 | Oil seal, crankshaft ..... | 10-03 |
| 60 | Gasket, valve cover cap screw | 10-10 |
| 61 | Screw, exhaust valve cover, rear ..... | 10-10 |
| 62 | Cover, exhaust valve spring... | 10-10 |
| 63 | Gasket, exhaust valve cover... | 10-10 |
| 64 | Lock, valve spring retainer, lower (Exhaust)..... | 10-08 |
| 65 | Roto-cap, exhaust valve ..... | 10-08 |
| 66 | Spring, exhaust valve ..... | 10-08 |
| 67 | Bushing, camshaft ..... | 10-11 |
| 68 | Jet, oil timing gear ..... | 10-02 |
| 69 | Camshaft..... | 10-11 |
| 70 | Plate, thrust, camshaft ..... | 10-11 |
| 71 | Spacer, camshaft thrust plate . | 10-11 |
| 72 | Bolt and lockwasher, hex. hd., 3/8"-16 x 3/4" ..... | 10-11 |
| 73 | Thermostat..... | 14-06 |
| 74 | Gasket, water outlet fitting.... | 10-02A |
| 75 | Fitting, water outlet ..... | 10-02A |
| 76 | Screw and lockwasher, hex. hd, 5/16"-18 x 7/8" ..... | 10-02A |

N.S. Not Serviced

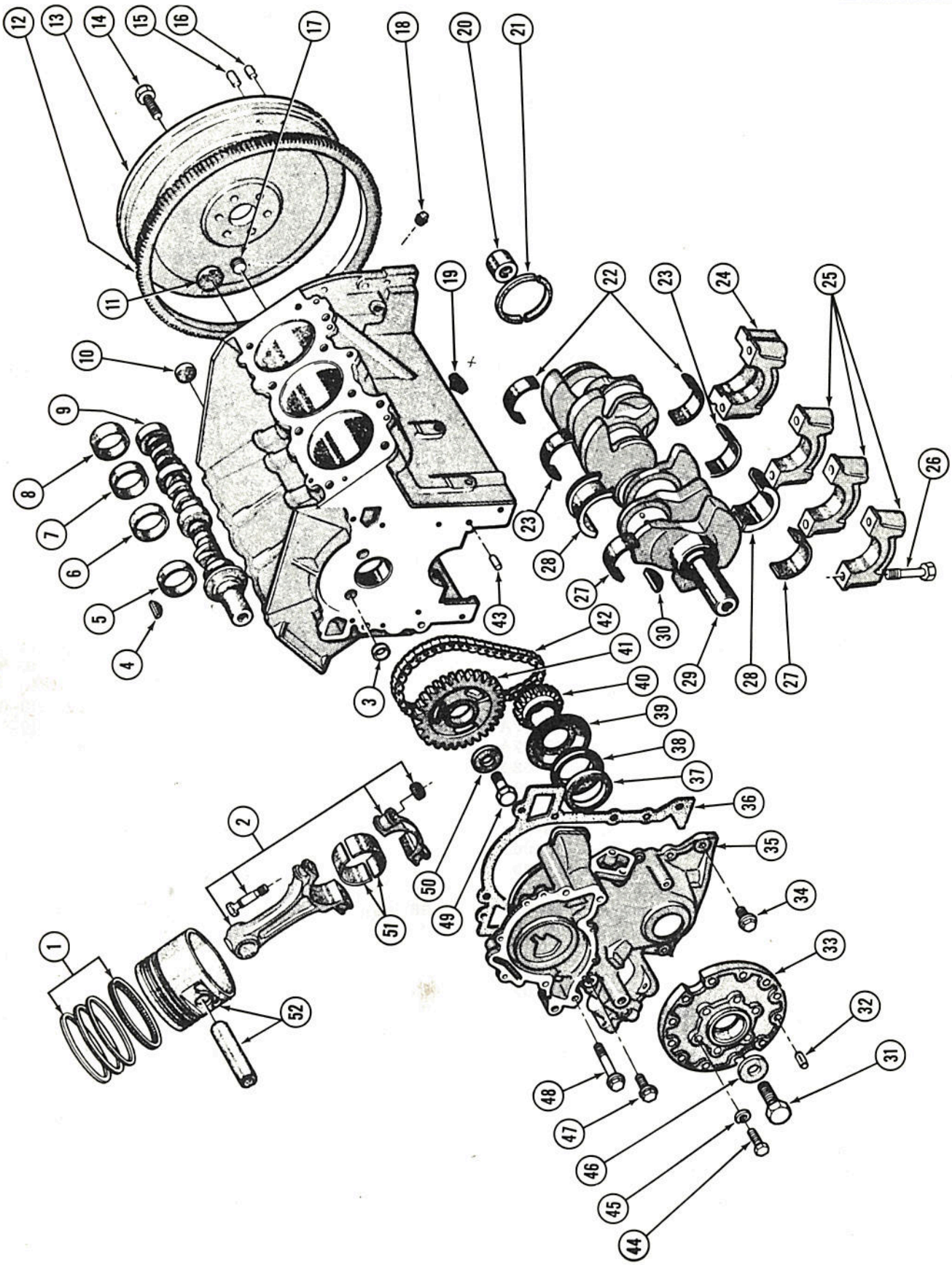



Figure No. 2 ENGINE ASSEMBLY - EXPLODED VIEW (V-6-225)

Figure No. 2

ENGINE ASSEMBLY - EXPLODED VIEW

(V-6-225)

| Ref. No. | Description | Group No. |
|---|---|---|
| 1 | Ring Set, (Std.) ..... | 10-7 |
| 2 | Rod, connecting, assembly ... | 10-5 |
| 3 | Plug, lifter galley hole, front | 10-02 |
| 4 | Key, woodruff, 3/16 x 2-1/8. | 10-03 |
| 5 | Bearing, camshaft No. 1, front | 10-11 |
| 6 | Bearing, camshaft No. 2 .... | 10-11 |
| 7 | Bearing, camshaft No. 3 .... | 10-11 |
| 8 | Bearing, camshaft No. 4, rear | 10-11 |
| 9 | Camshaft ..... | 10-11 |
| 10 | Plug, lifter galley hole, rear . | 10-02 |
| 11 | Plug, camshaft bearing, rear . | 10-02 |
| 12 | Gear, ring, flywheel..... | 10-21 |
| 13 | Flywheel and Ring Gear..... | 10-21 |
| 14 | Bolt 7/16-20 x 7/8" ..... | N.S. |
| 15 | Pin, groove, 5/16 x 5/8" .... | N.S. |
| 16 | Pin, groove, 5/16 x 3/8" .... | N.S. |
| 17 | Plug ..... | N.S. |
| 18 | Plug, drain 1/8-27 ..... | 10-02 |
| 19 | Plug, core hole O.S. ..... | 10-02 |
| 20 | Bushing, pilot, crankshaft ... | 10-03 |
| 21 | Oil seal, rear main bearings | 10-03 |
| 22 | Bearing, Set, crankshaft .... | 10-04 |
| 23 | Bearing, Set, crankshaft .... | 10-04 |
| 24 | Cap, rear bearing ..... | N.S. |
| 25 | Cap, bearing ..... | N.S. |
| 26 | Bolt, bearing cap 1/2-13 x 3" | 10-04 |
| 27 | Bearing, Set crankshaft(same as 22) | 10-04 |
| 28 | Bearing, Set, crankshaft ..... | 10-04 |
| 29 | Crankshaft ..... | 10-03 |
| 30 | Key, woodruff 3/16 x 2-1/8" . | 10-03 |
| 31 | Bolt, hex. head 5/8-18 x 1-3/8" | 10-03 |
| 32 | Pin, groove ..... | N.S. |
| 33 | Balancer, assembly, harmonic | 10-03 |
| 34 | Bolt, hex. 5/16-18 x 7/8" ... | 10-12 |
| 35 | Cover, timing gear ..... | 10-12 |
| 36 | Gasket, timing gear cover ... | 10-12 |
| 37 | Packing, crankshaft, front ... | 10-03 |
| 38 | Shedder, crankshaft..... | 10-03 |
| 39 | Slinger, crankshaft ..... | 10-03 |
| 40 | Sprocket, crankshaft ..... | 10-03 |
| 41 | Sprocket, camshaft ..... | 10-11 |
| 42 | Chain, timing ..... | 10-11 |
| 43 | Pin, dowel ..... | N.S. |
| 44 | Bolt, hex. hd. | N.S. |
| 45 | Washer, balancer to crankshaft | N.S. |
| 46 | Washer, harmonic balancer to Crankshaft ..... | 10-03 |
| 47 | Bolt, hex. 5/16-18 x 7/8" (Same as 34) ..... | 10-12 |
| 48 | Bolt, hex. 5/16-18 x 4-3/8" . | 10-12 |
| 49 | Bolt, 7/16-20 x 1-1/8" ..... | 10-11 |
| 50 | Washer, plain ..... | 10-11 |
| 51 | Bearing Set, connecting rod .. | 10-06 |
| 52 | Piston and Pin, assembly .... | 10-06 |

(N.S. Not Serviced)

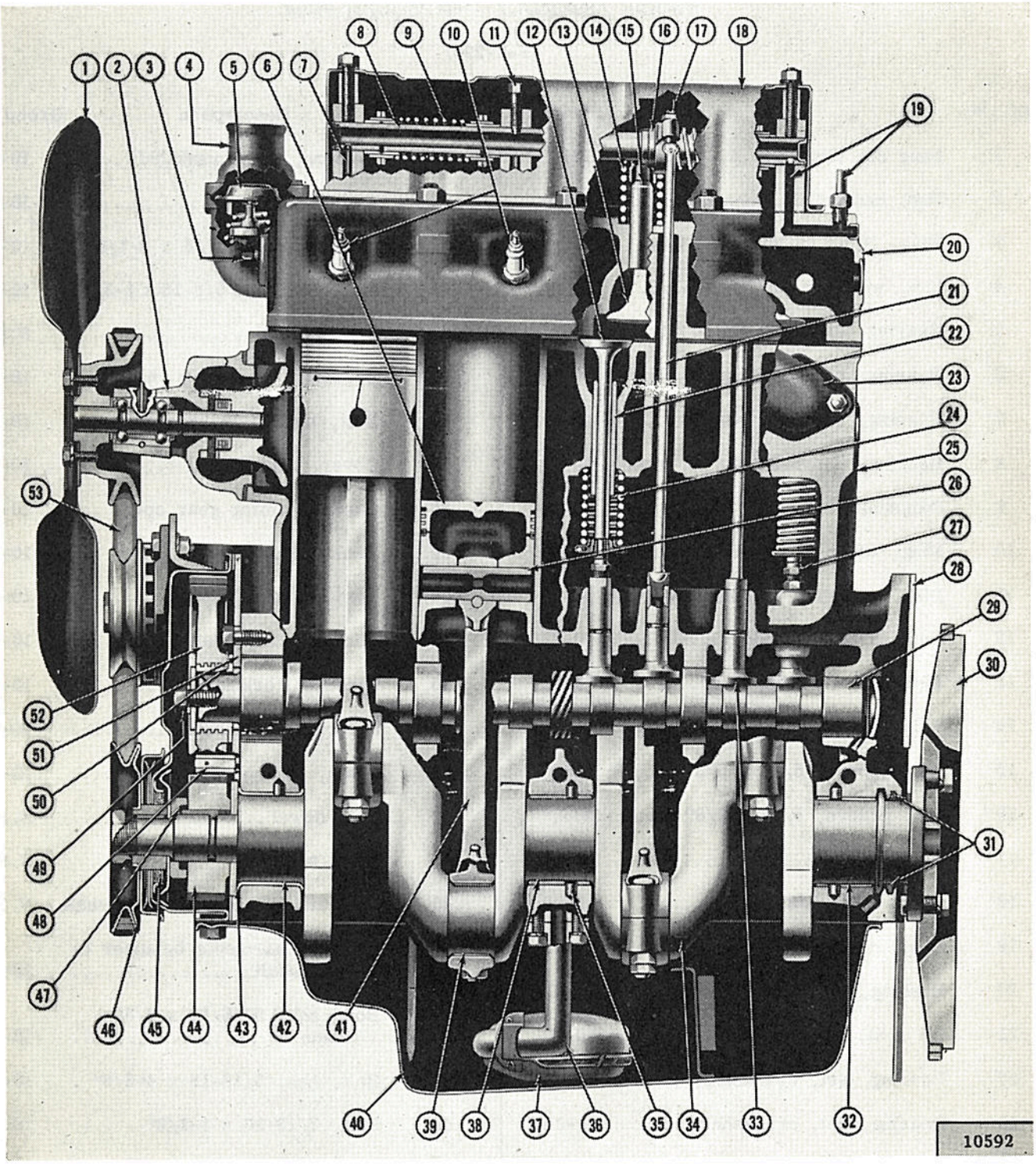



Figure No. 3 ENGINE, SIDE SECTION (CJ-3B) CJ-5) (CJ-6)

Figure No. 3

ENGINE, SIDE SECTION

(CJ3B) (CJ5) (CJ5A) (CJ6) (CJ6A) (DJ5) (DJ6)

| Ref. No. | Description | Group No. |
|---|---|---|
| 1 | Fan, assembly | 14-05 |
| 2 | Pump, water | 14-04 |
| 3 | Plug, pipe, 1/4" sq. hd. | 10-02A |
| 4 | Fitting, water outlet | 10-02A |
| 5 | Thermostat, assembly | 14-06 |
| 6 | Piston and pin | 10-06 |
| 7 | Bracket, rocker arm shaft | 10-09A |
| 8 | Shaft and plug, rocker arm Assembly | 10-09A |
| 9 | Spring, rocker arm shaft | 10-09A |
| 10 | Plug, spark, assembly | 15-06 |
| 11 | Screw, lock, rocker shaft | 10-09A |
| 12 | Valve, exhaust | 10-08 |
| 13 | Valve, inlet | 10-08 |
| 14 | Spring, inlet valve | 10-08 |
| 15 | Guide, inlet valve | 10-08 |
| 16 | Arm, rocker | 10-09A |
| 17 | Screw, adjusting, tappet, inlet valve | 10-09 |
| 18 | Cover, rocker arm, assembly | 10-10A |
| 19 | Tube, crankcase to cylinder head | 10-17 |
| 20 | Head, cylinder | 10-02A |
| 21 | Rod, push, inlet valve | 10-09A |
| 22 | Guide, exhaust valve | 10-08 |
| 23 | Manifold, exhaust, assembly | 10-19 |
| 24 | Spring, exhaust valve | 10-08 |
| 25 | Block and bearings with pistons fitted | 10-02 |
| 26 | Pin, piston | 10-06 |
| 27 | Screw, adjusting, tappet, exhaust | 10-09 |
| 28 | Plate, engine, rear | 10-23 |
| 29 | Camshaft | 10-11 |
| 30 | Kit, flywheel | 10-21 |
| 31 | Seal, crankshaft, rear bearing. | 10-03 |
| 32 | Bearing Set, crankshaft, rear | 10-04 |
| 33 | Tappet, inlet valve, assembly | 10-09 |
| 34 | Crankshaft | 10-03 |
| 35 | Dowel, crankshaft bearing | 10-03 |
| 36 | Support, oil float | 10-15 |
| 37 | Float, oil, assembly | 10-15 |
| 38 | Bearing Set, crankshaft, center | 10-04 |
| 39 | Bearing Set, connecting rod | 10-05 |
| 40 | Pan, oil, assembly | 10-14 |
| 41 | Rod, connecting | 10-05 |
| 42 | Bearing Set, crankshaft, front. | 10-04 |
| 43 | Plate, front | 10-23 |
| 44 | Gear, crankshaft | 10-03 |
| 45 | Oil seal, crankshaft | 10-03 |
| 46 | Pulley, fan drive | 10-03 |
| 47 | Spacer, crankshaft gear | 10-03 |
| 48 | Jet, oil, timing gear | 10-02 |
| 49 | Bolt, hex. hd., 7/16"-14 x 1-1/8" | 10-11 |
| 50 | Spacer, camshaft thrust plate | 10-11 |
| 51 | Plate, thrust, camshaft | 10-11 |
| 52 | Gear, camshaft | 10-11 |
| 53 | Belt, fan and generator | 14-05 |

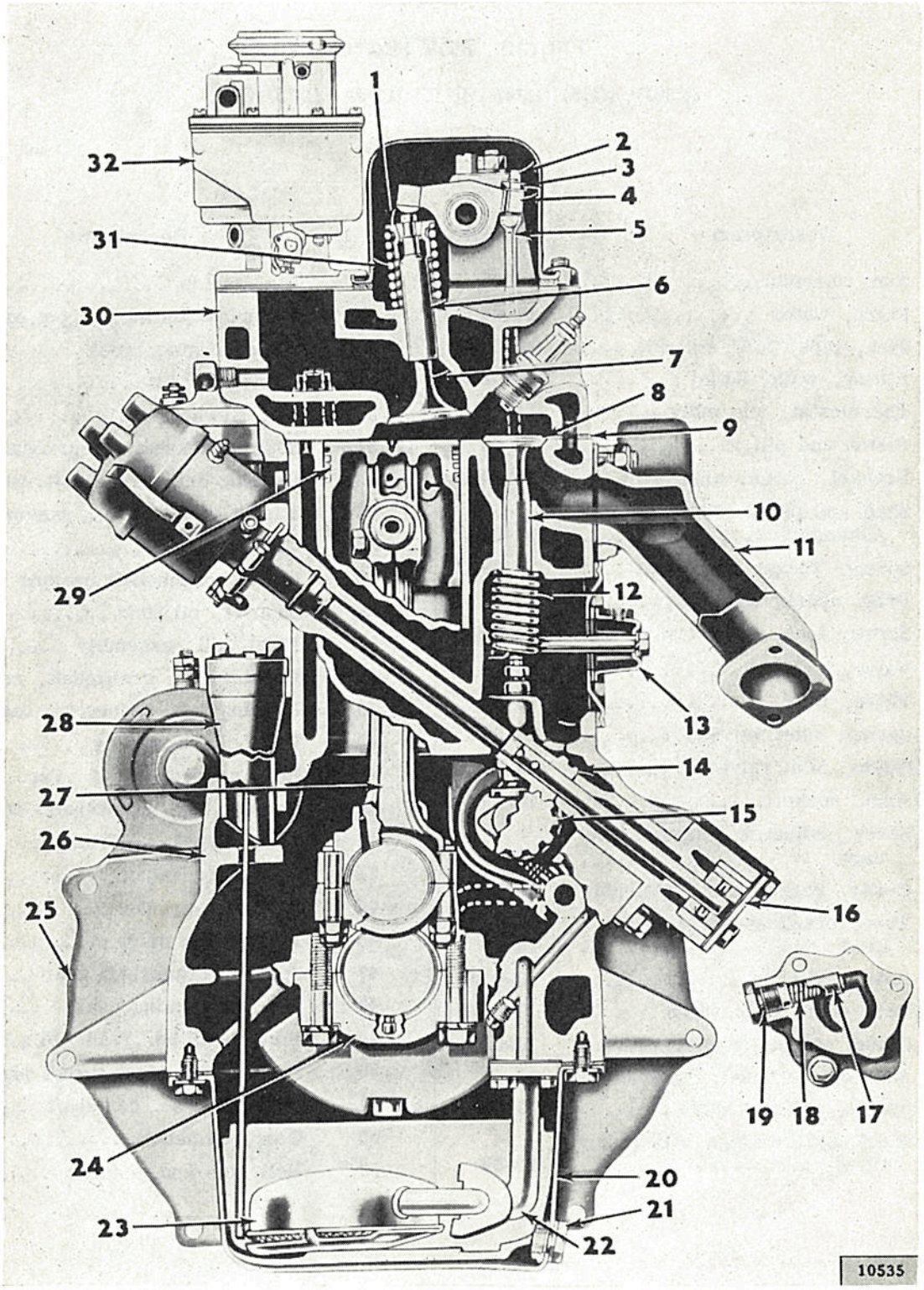



Figure No. 4 - ENGINE, END SECTION (CJ-3B) (CJ-5) (CJ-6)

Figure No. 4

(CJ3B) (CJ5) (CJ5A) (CJ6) (CJ6A) (DJ5) (DJ6)

ENGINE, END SECTION

| Ref. No. | Description | Group No. |
|---|---|---|
| 1 | Retainer, inlet valve spring | 10-08 |
| 2 | Screw, adjusting | 10-09 |
| 3 | Nut, adjusting screw | 10-09 |
| 4 | Arm, rocker | 10-09A |
| 5 | Rod, push | 10-09A |
| 6 | Guide, inlet valve | 10-08 |
| 7 | Valve, inlet | 10-08 |
| 8 | Valve, exhaust | 10-08 |
| 9 | Gasket, cylinder head | 10-02A |
| 10 | Guide, exhaust valve | 10-08 |
| 11 | Manifold, exhaust | 10-19 |
| 12 | Spring, exhaust valve | 10-08 |
| 13 | Body, crankcase ventilator | 10-18 |
| 14 | Gear, driven, oil pump | 10-13 |
| 15 | Camshaft | 10-11 |
| 16 | Pump, oil | 10-13 |
| 17 | Plunger, relief | 10-13 |
| 18 | Spring, relief plunger | 10-13 |
| 19 | Retainer, relief spring | 10-13 |
| 20 | Pan, oil | 10-14 |
| 21 | Plug, drain, oil pan | 10-14 |
| 22 | Support, oil float | 10-15 |
| 23 | Float, oil | 10-15 |
| 24 | Crankshaft | 10-03 |
| 25 | Plate, engine, rear | 10-23 |
| 26 | Block and bearings with pistons fitted | 10-02 |
| 27 | Rod, connecting | 10-05 |
| 28 | Tube, filler, oil | 10-16 |
| 29 | Piston and Pin | 10-06 |
| 30 | Head, cylinder | 10-02A |
| 31 | Spring, inlet valve | 10-08 |
| 32 | Carburetor | 12-04 |

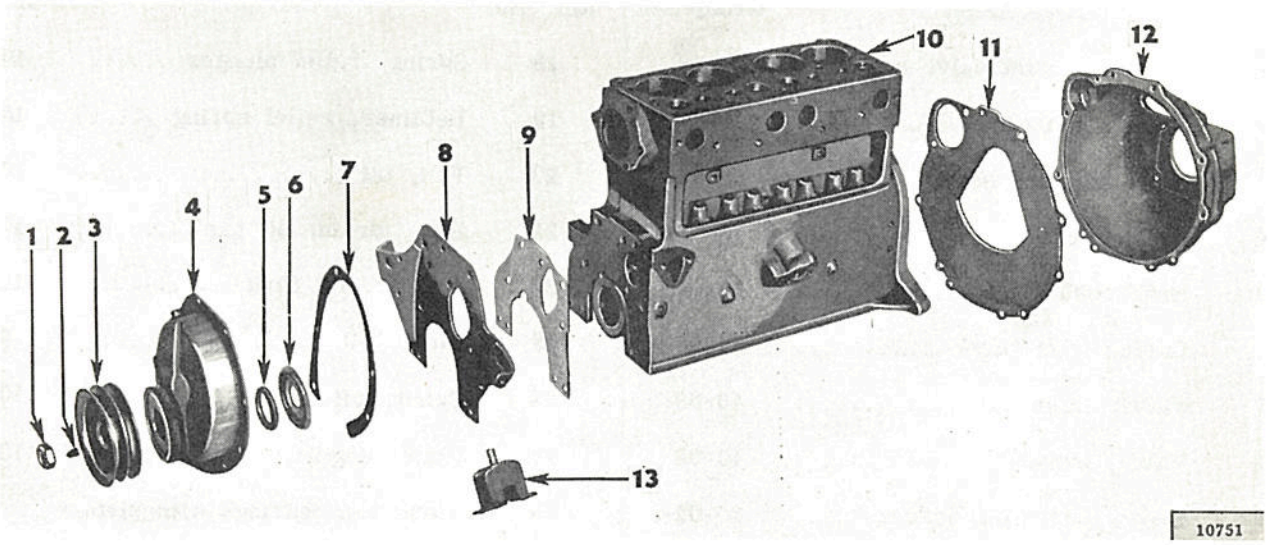



Figure No. 5

CYLINDER BLOCK, FLYWHEEL HOUSING AND GEAR COVER

(CJ3B) (CJ5) (CJ5A) (CJ6) (CJ6A) (DJ5) (DJ6)

| Ref. No. | Description | Group No. | Ref. No. | Description | Group No. |
|---|---|---|---|---|---|
| 1 | Nut, crankshaft ..... | 10-03 | 8 | Plate, mounting, front ..... | 10-23 |
| 2 | Key ..... | 10-03 | 9 | Gasket, front plate ..... | 10-23 |
| 3 | Pulley, fan drive ..... | 10-03 | 10 | Block and bearings with pistons fitted ..... | 10-02 |
| 4 | Cover, gear ..... | 10-12 | 11 | Plate, mounting, rear ..... | 10-23 |
| 5 | Oil seal, crankshaft ..... | 10-03 | 12 | Housing, flywheel ..... | 10-22 |
| 6 | Slinger, oil ..... | 10-03 | 13 | Insulator, front ..... | 10-23 |
| 7 | Gasket, gear cover ..... | 10-12 | | | |

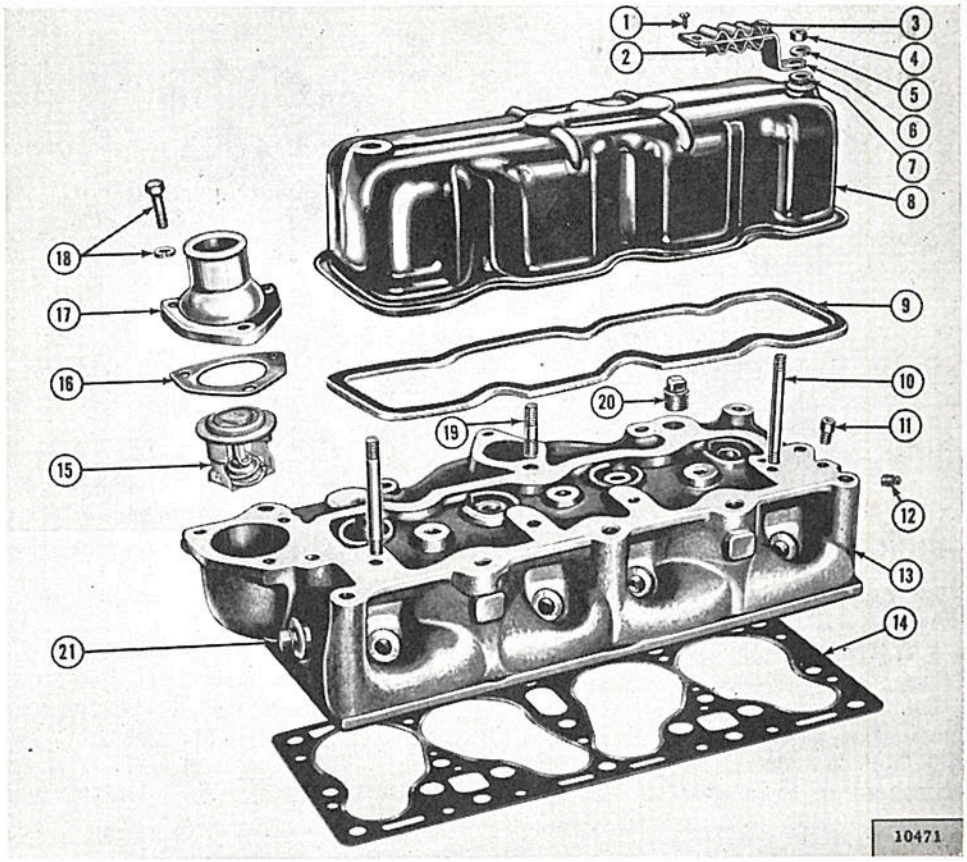



FIG. 6 -- CYLINDER HEAD (CJ-3B) (CJ-5) CJ-5A) (CJ-6) (CJ-6A) (DJ-5) (DJ-6)

| Ref. No. | Description | Group No. |
|---|---|---|
| 1 | Screw, pan hd., No. 10-12 x 3/8" | 15-06 |
| 2 | Clip, spark plug cable, lower | 15-06 |
| 3 | Clip, spark plug cable, upper | 15-06 |
| 4 | Nut, hex., 5/16"-24 | 10-10A |
| 5 | Washer, plain, 5/16" | 10-10A |
| 6 | Bracket, spark plug cable | 15-06 |
| 7 | Oil seal, rocker arm cover | 10-10A |
| 8 | Cover, rocker arm, assembly | 10-10A |
| 9 | Gasket, rocker arm cover | 10-10A |
| 10 | Stud, rocker arm cover | 10-10A |
| 11 | Connector, 3/16" (Flared tube) | 10-17 |
| 12 | Plug, pipe, 1/8" | 10-02A |
| 13 | Head, cylinder | 10-02A |
| 14 | Gasket, cylinder head | 10-02A |
| 15 | Thermostat | 14-06 |
| 16 | Gasket, water outlet fitting | 10-02A |
| 17 | Fitting, water outlet | 10-02A |
| 18 | Screw and lockwasher, hex. hd., 5/16"-18 x 7/8" | 10-02A |
| 19 | Stud, carburetor mounting, 3/8" -16 x 1-7/16 | 12-04 |
| 20 | Plug, pipe, 1/2" | 10-02A |
| 21 | Plug, pipe, 1/4" | 10-02A |

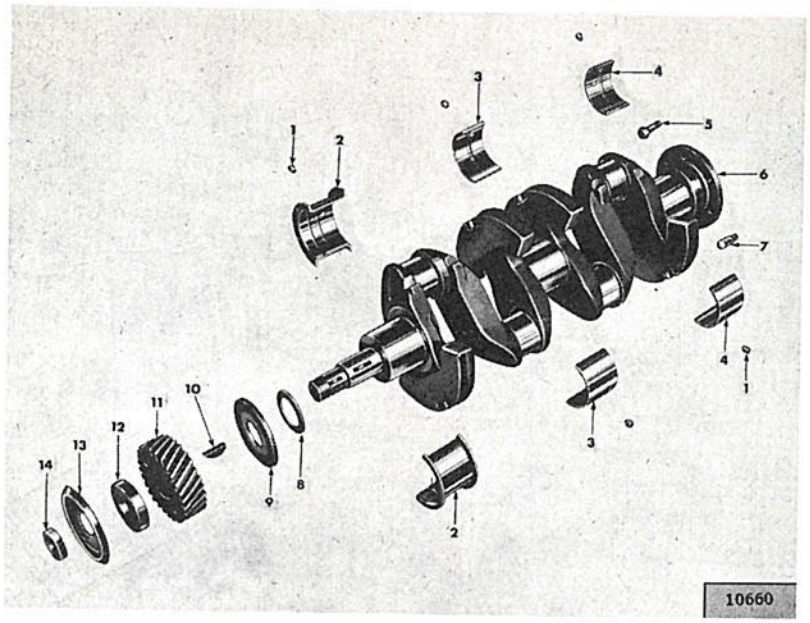



FIG. 7 -- CRANKSHAFT AND BEARINGS (CJ-3B) (CJ-5) (CJ-5A) (CJ-6A) (DJ-5) (DJ-6)

| Ref. No. | Description | Group No. | Ref. No. | Description | Group No. |
|---|---|---|---|---|---|
| 1 | Dowel, bearing ..... | 10-03 | 8 | Shim, crankshaft ..... | 10-03 |
| 2 | Bearing set, front ..... | 10-04 | 9 | Washer, thrust ..... | 10-03 |
| 3 | Bearing set, center ..... | 10-04 | 10 | Key, woodruff, No. 9 ..... | 10-03 |
| 4 | Bearing set, rear ..... | 10-04 | 11 | Gear, crankshaft (28 T) ..... | 10-03 |
| 5 | Bolt, flywheel to crankshaft .. | 10-21 | 12 | Spacer, crankshaft gear ..... | 10-03 |
| 6 | Kit, crankshaft and dowel bolt | 10-03 | 13 | Slinger, oil ..... | 10-03 |
| 7 | Dowel, flywheel to crankshaft . | 10-21 | 14 | Oil seal, crankshaft, front end | 10-03 |

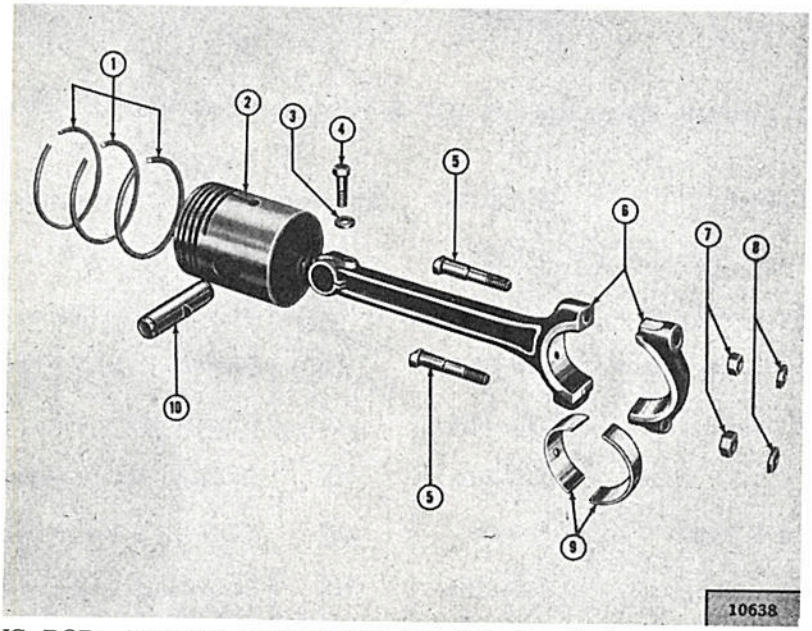



FIG. 8 -- CONNECTING ROD, PISTON AND RINGS (CJ-3B) (CJ-5) (CJ-5A) (CJ-6) (CJ-6A) (DJ-5) (DJ-6)

| Ref. No. | Description | Group No. | Ref. No. | Description | Group No. |
|---|---|---|---|---|---|
| 1 | Ring, set ..... | 10-07 | 6 | Rod, connecting..... | 10-05 |
| 2 | Piston and pin ..... | 10-06 | 7 | Nut, connecting rod cap bolt . | 10-05 |
| 3 | Lockwasher, 3/8" ..... | 10-06 | 8 | Nut, stamped, 3/8" 24 ..... | 10-05 |
| 4 | Screw, lock, piston pin ..... | 10-06 | 9 | Bearing set, connecting rod .. | 10-05 |
| 5 | Bolt, connecting rod cap .... | 10-05 | 10 | Pin, piston ..... | 10-06 |

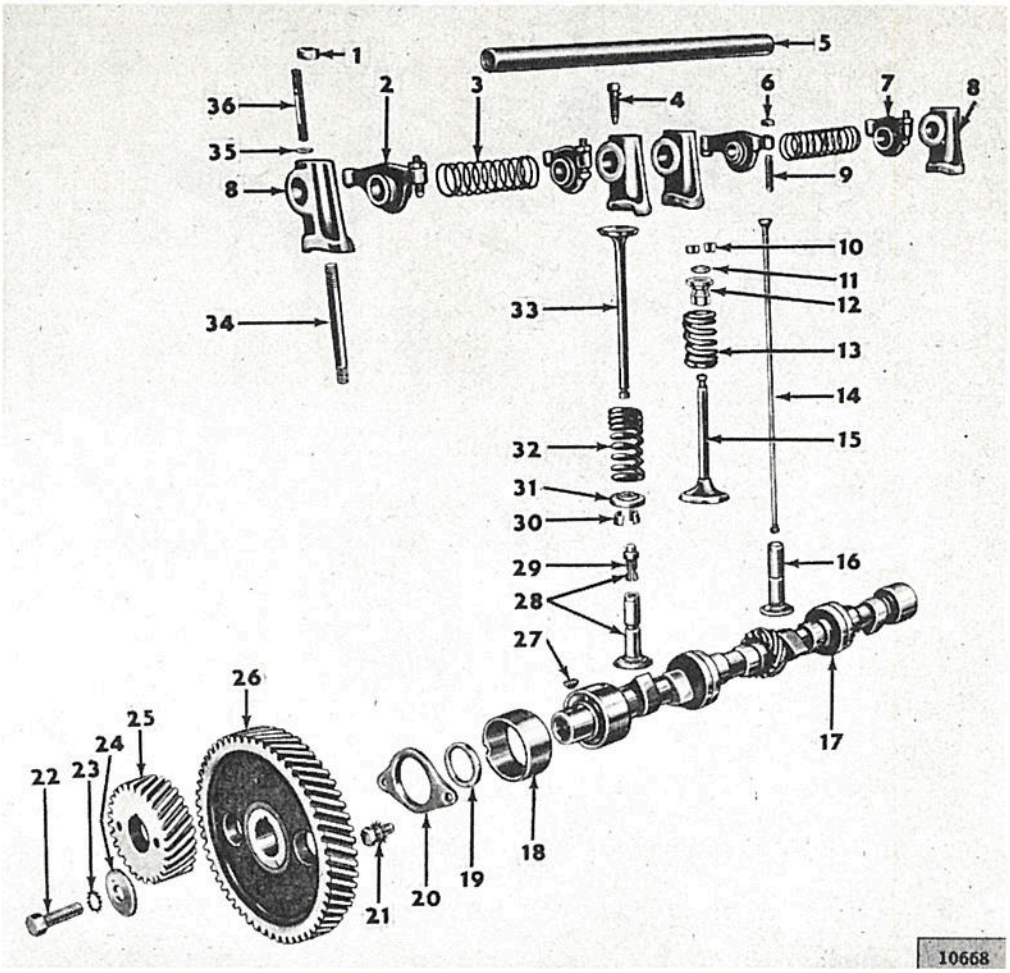



FIG. 9 -- CAMSHAFT, TIMING GEARS AND VALVES (CJ-3B) (CJ-5) (CJ-5A) (CJ-6) (CJ-6A (DJ-5) (DJ-6)

| Ref. No. | Description | Group No. |
|---|---|---|
| 1 | Nut, hex., 5/16"-24 | 10-10A |
| 2 | Arm, rocker, left, assembly | 10-09A |
| 3 | Spring, rocker arm shaft | 10-09A |
| 4 | Screw, lock, rocker shaft | 10-09A |
| 5 | Shaft and plug, rocker arm | 10-09A |
| 6 | Nut, hex., 5/16"-24 | 10-09 |
| 7 | Arm, rocker, right, assembly | 10-09A |
| 8 | Bracket, rocker shaft | 10-09A |
| 9 | Screw, adjusting, inlet valve tappet | 10-09 |
| 10 | Lock, valve spring retainer | 10-08 |
| 11 | Oil seal, inlet valve spring retainer | 10-08 |
| 12 | Retainer, inlet valve spring, upper | 10-08 |
| 13 | Spring, valve, inlet | 10-08 |
| 14 | Rod, push, inlet valve | 10-09A |
| 15 | Valve, inlet | 10-08 |
| 16 | Tappet, inlet valve | 10-09 |
| 17 | Camshaft | 10-11 |
| 18 | Bushing, camshaft, front | 10-11 |
| 19 | Spacer, camshaft thrust plate | 10-11 |
| 20 | Plate, thrust, camshaft | 10-11 |
| 21 | Bolt and lockwasher, thrust plate to block | 10-11 |
| 22 | Bolt, gear to camshaft | 10-11 |
| 23 | Lockwasher, gear to camshaft | 10-11 |
| 24 | Washer, camshaft gear | 10-11 |
| 25 | Gear, crankshaft | 10-03 |
| 26 | Gear, camshaft | 10-11 |
| 27 | Key, woodruff, No. 9 | 10-11 |
| 28 | Tappet and screw | 10-09 |
| 29 | Screw, adjusting, exhaust valve tappet | 10-09 |
| 30 | Lock, valve spring retainer, lower | 10-08 |
| 31 | Cap, roto, exhaust valve | 10-08 |
| 32 | Spring, exhaust valve | 10-08 |
| 33 | Valve, exhaust | 10-08 |
| 34 | Stud, rocker shaft support | 10-02A |
| 35 | Washer, plain, 5/16" | 10-10A |
| 36 | Stud, rocker arm cover | 10-10A |

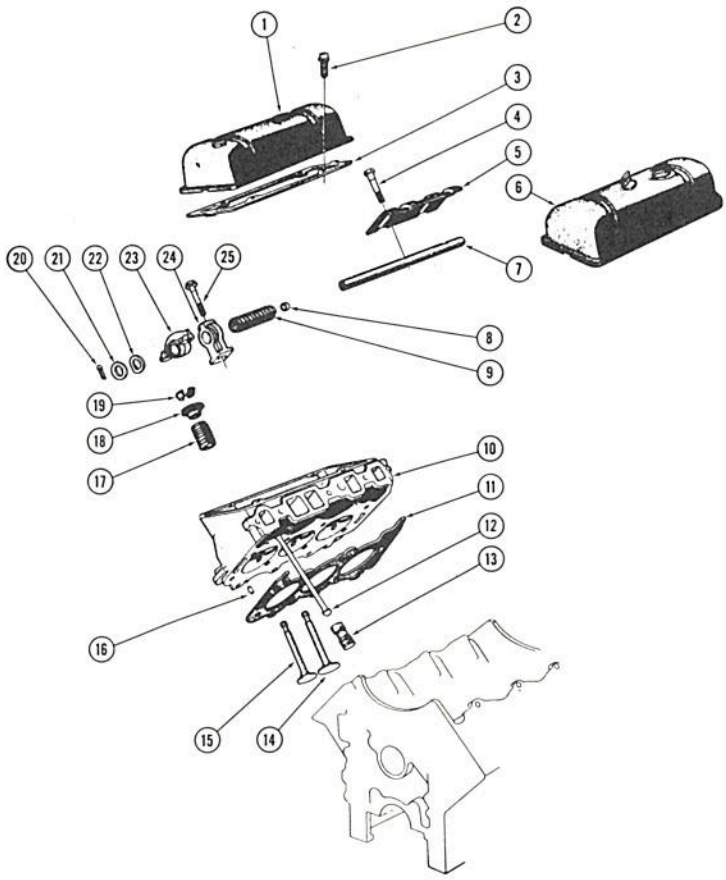


FIG. 10 -- CYLINDER HEAD, VALVES AND ROCKER ARM COVERS (V-6-225)

| Ref. No. | Description | Group No. |
|---|---|---|
| 1 | Cover, rocker arm, right | 10-10A |
| 2 | Screw, special | 10-10A |
| 3 | Gasket, rocker arm cover | 10-10A |
| 4 | Bolt, special | 10-09A |
| 5 | Baffle, valve rocker arm | 10-09A |
| 6 | Cover, rocker arm, left | 10-10A |
| 7 | Shaft, rocker arm | 10-09A |
| 8 | Plug, rocker arm | 10-09A |
| 9 | Spring, rocker arm shaft | 10-09A |
| 10 | Head, cylinder | 10-02A |
| 11 | Gasket, head | 10-02A |
| 12 | Rod, push valve | 10-09A |
| 13 | Lifter, valve hydraulic, assembly | 10-08 |
| 14 | Valve, intake | 10-08 |
| 15 | Valve, exhaust | 10-08 |
| 16 | Pin, dowel, 1/4" x 1/2" | 10-02A |
| 17 | Spring, valve | 10-08 |
| 18 | Cap, valve spring | 10-08 |
| 19 | Key, valve spring cap | 10-08 |
| 20 | Pin, cotter | 10-09A |
| 21 | Washer, rocker arm shaft | 10-09A |
| 22 | Spring, rocker arm shaft end | 10-09A |
| 23 | Arm, rocker | 10-09A |
| 24 | Bracket, rocker arm shaft | 10-09A |
| 25 | Bolt, 3/8-16 x 2-21/32 | 10-09A |

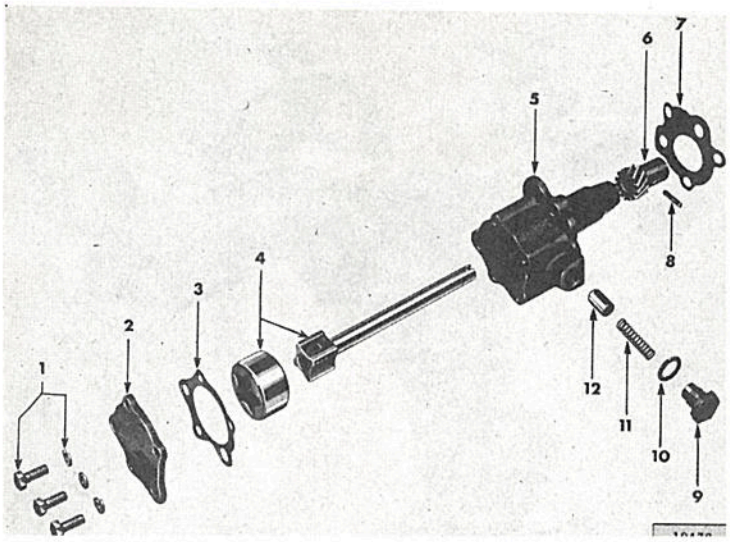



FIG. 11 -- OIL PUMP (CJ-3B) (CJ-5) (CJ-5A) (CJ-6) (CJ-6A) (DJ-5) (DJ-6)

| Ref. No. | Description | Group No. |
|---|---|---|
| 1 | Bolt and lockwasher, 1/4"-20 x 5/8" | 10-13 |
| 2 | Cover, body | 10-13 |
| 3 | Gasket, cover | 10-13 |
| 4 | Shaft and rotors | 10-13 |
| 5 | Body | 10-13 |
| 6 | Gear, driven | 10-13 |
| 7 | Gasket, pump to cylinder block | 10-13 |
| 8 | Pin, driven gear | 10-13 |
| 9 | Retainer, oil relief spring | 10-13 |
| 10 | Gasket, oil relief spring retainer | 10-13 |
| 11 | Spring, oil relief plunger | 10-13 |
| 12 | Plunger, oil relief | 10-13 |

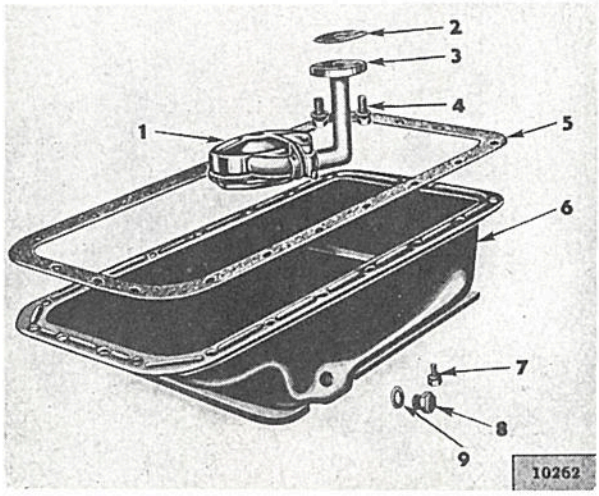



FIG. 12 -- OIL PAN AND OIL FLOAT (CJ-3B) (CJ-5) (CJ-5A) (CJ-6) (CJ-6A) (DJ-5) (DJ-6)

| Ref. No. | Description | Group No. |
|---|---|---|
| 1 | Float, oil | 10-15 |
| 2 | Gasket, oil float | 10-15 |
| 3 | Support, oil float | 10-15 |
| 4 | Screw and lockwasher | 10-15 |
| 5 | Gasket, oil pan | 10-14 |
| 6 | Pan, oil | 10-14 |
| 7 | Screw and lockwasher | 10-14 |
| 8 | Plug, drain | 10-14 |
| 9 | Gasket, drain plug | 10-14 |

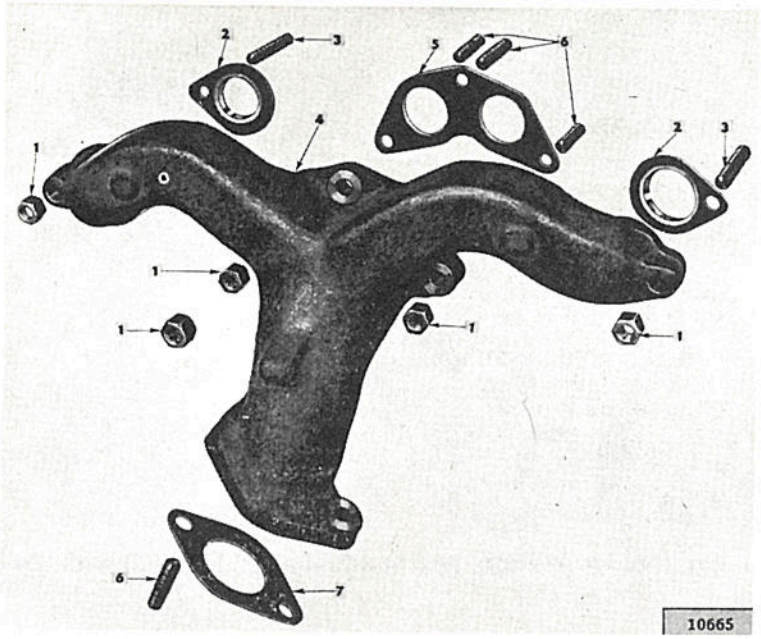



FIG. 13 -- EXHAUST MANIFOLD (CJ-3B) (CJ-5) (CJ-5A) (CJ-6) (CJ-6A) (DJ-5) (DJ-6)

| Ref. No. | Description | Group No. | Ref. No. | Description | Group No. |
|---|---|---|---|---|---|
| 1 | Nut, hex., 3/8"-24 ..... | 10-19 | 5 | Gasket, center..... | 10-19 |
| 2 | Gasket, end ..... | 10-19 | 6 | Stud, 3/8"-16 x 1-9/16" ..... | 10-19 |
| 3 | Stud, 3/8"-16 x 2-1/8" ..... | 10-19 | 7 | Gasket, exhaust pipe flange ... | 10-19 |
| 4 | Manifold, Exhaust. . . . . | 10-19 | | | |

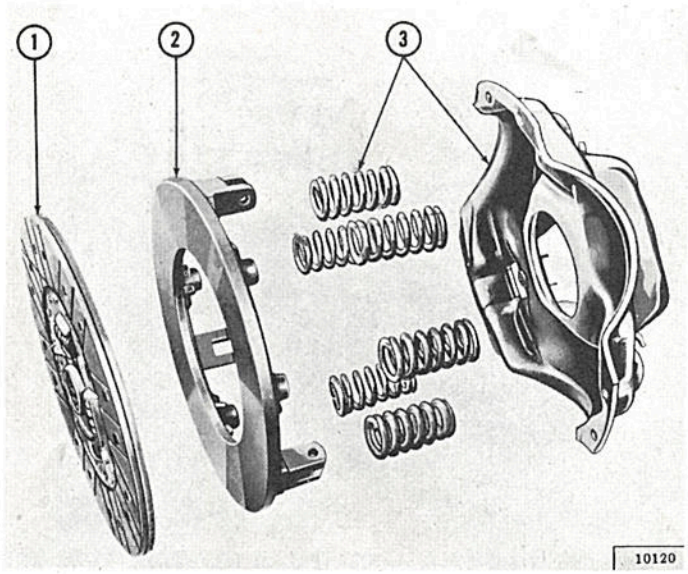



FIG. 14 -- CLUTCH (CJ-3B) (CJ-5) (CJ-5A) (CJ-6) (CJ-6A)(DJ-5) (DJ-6)

| Ref. No. | Description | Group No. |
|---|---|---|
| 1 | Plate and hub, driven..... | 11-01 |
| 2 | Not Serviced ..... | |
| 3 | Kit, backing and pressure spring | 11-01 |

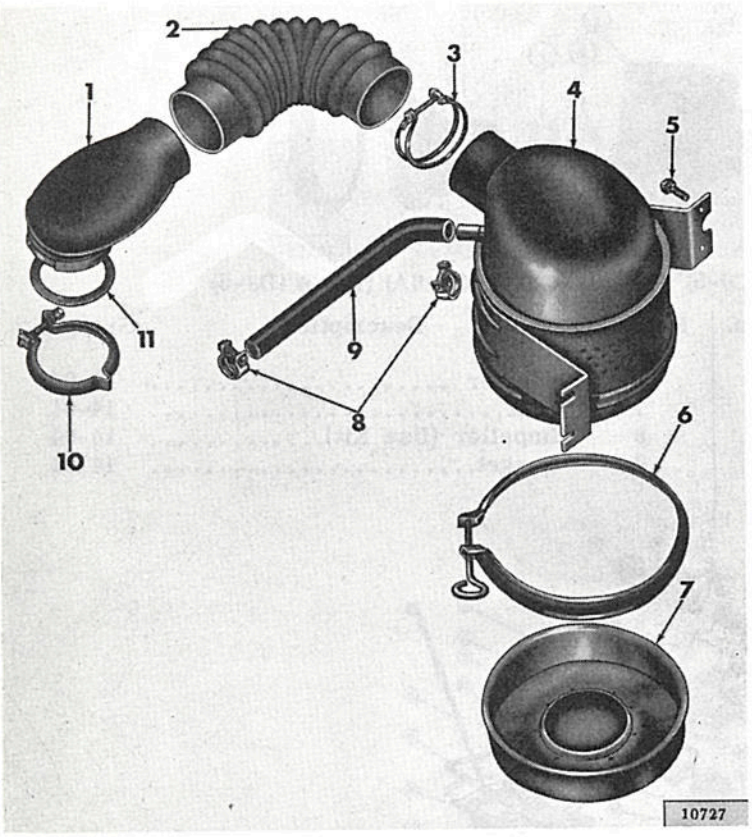



FIG. 15 - AIR CLEANER - OIL BATH
(CJ-3B) (CJ-5) (CJ-5A (CJ-6)
(CJ-6A) (DJ-5) (DJ-6)

| Ref. No. | Description | Group No. |
|---|---|---|
| 1 | Horn, air cleaner..... | 12-05 |
| 2 | Connector, flexible ..... | 12-05 |
| 3 | Clamp, hose, 2-3/4" ..... | 12-05 |
| 4 | Not Serviced ..... | |
| 5 | Screw andllockwasher, hex. hd, 1/4" -20 x 3/4" ..... | 12-05 |
| 6 | Clamp, oil cup ..... | 12-05 |
| 7 | Cup, oil ..... | 12-05 |
| 8 | Clamp, hose, 3/4" ..... | 12-05 |
| 9 | Hose, oil filler tube to tee . | 12-05 |
| 10 | Clamp, air horn to carburetor | 12-05 |
| 11 | Gasket, air horn to carburetor | 12-05 |

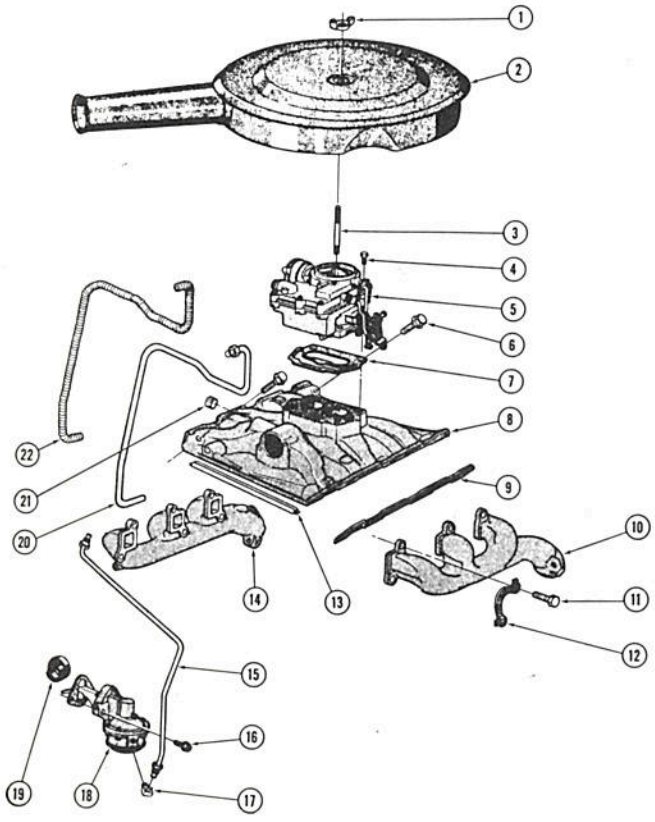



FIG. 16 AIR CLEANER, MANIFOLDS,
CARBURETOR and FUEL PUMP (V6-225)

| Ref. No. | Description | Group No. |
|---|---|---|
| 1 | Nut, wing 1/4-20 ..... | 12-05 |
| 2 | Cleaner and Silencer air assembly (Oil Bath) ... | 12-05 |
| 3 | Stud, air cleaner ..... | 12-05 |
| 4 | Bolt, 5/16 -18 x 1" (Carburetor to Manifold) | 12-04 |
| 5 | Carburetor, assembly ... | 12-04 |
| 6 | Bolt, 3/8 -16 x 1-3/8 ... | 10-19 |
| 7 | Gasket, carburetor (Mounting) ..... | 12-04 |
| 8 | Manifold, intake, assembly | 10-19 |
| 9 | Gasket, intake manifold.. | 10-19 |
| 10 | Manifold, exhaust left, assembly..... | 10-19 |
| 11 | Bolt, 3/8 -16 x 1-1/8 ... | 10-19 |
| 12 | Plate, lock, exhaust manifold bolt ..... | 10-19 |
| 13 | Seal, intake manifold gasket ..... | 10-19 |
| 14 | Manifold, exhaust right assembly ..... | 10-19 |
| 15 | Pipe, pump to carburetor assembly ..... | 12-09 |
| 16 | Bolt, hex. head..... | 12-09 |
| 17 | Elbow 90°..... | 12-09 |
| 18 | Pump, fuel, assembly ... | 12-09 |
| 19 | Eccentric fuel pump ..... | 12-09 |
| 20 | Pipe, automatic choke heat, upper assembly ..... | 12-04 |
| 21 | Plug, 1/8" pipe ..... | 10-19 |
| 22 | Insulator Part of #20 .... | 12-04 |

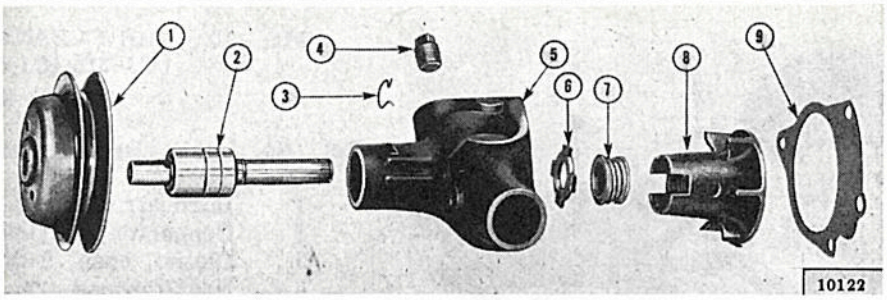



FIG. 17 -- WATER PUMP CJ-3B) (CJ-5) (CJ-5A) (CJ-6) (CJ-6A) (DJ-5) (DJ-6)

| Ref. No. | Description | Group No. |
|---|---|---|
| 1 | Pulley, drive | 14-05 |
| 2 | Bearing, shaft and slinger | 14-04 |
| 3 | Spring | 14-04 |
| 4 | Plug, pipe | 14-04 |
| 5 | Body | 14-04 |
| 6 | Washer | 14-04 |
| 7 | Seal | 14-04 |
| 8 | Impeller (Use Kit) | 14-04 |
| 9 | Gasket | 14-04 |

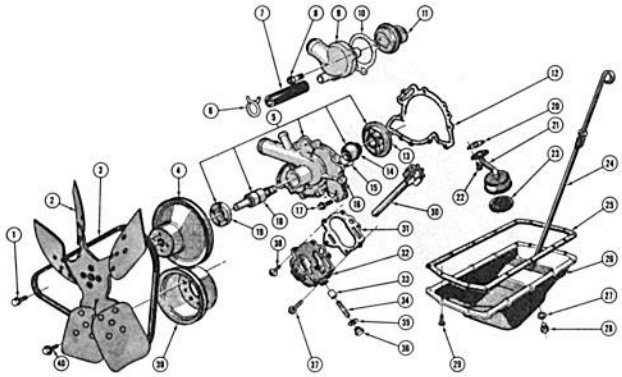


FIG. 18 -- WATER PUMP, OIL PUMP, OIL PAN AND FAN (V-6-225)

| Ref. No. | Description | Group No. |
|---|---|---|
| 1 | Bolt and lockwasher, hex. hd., 5/16-24 x 3/4 | 14-05 |
| 2 | Fan, assembly | 14-05 |
| 3 | Belt, fan and alternator | 14-05 |
| 4 | Pulley, fan, driven | 14-05 |
| 5 | Pump, water, assembly | 14-04 |
| 6 | Clamp, hose | 14-06 |
| 7 | Hose, thermostat by-pass | 14-06 |
| 8 | Bolt, hex. hd., 5/16-18 x 1" | 10-19 |
| 9 | Elbow, water outlet | 10-19 |
| 10 | Gasket, water outlet elbow | 10-19 |
| 11 | Thermostat, 180 deg. assembly | 14-06 |
| 12 | Gasket, water pump | 14-04 |
| 13 | Impeller and Insert, water pump | N.S. |
| 14 | Seal, water pump | N.S. |
| 15 | Pin dowel, 1/4 x 1/2 | 14-04 |
| 16 | Cover, waterpump | N.S. |
| 17 | Bolt, 1/4-20 x 1" | 14-04 |
| 18 | Shaft and Bearing, water pump | N.S. |
| 19 | Hub, fan | N.S. |
| 20 | Gasket, oil suction pipe | 10-13 |
| 21 | Housing, pipe and flange, oil suction | 10-13 |
| 22 | Bolt, 1/4-20 x 5/8 | 10-13 |
| 23 | Screen, oil pump | 10-13 |
| 24 | Indicator, oil gauge | 10-16 |
| 25 | Gasket, oil pan | 10-14 |
| 26 | Pan, oil, assembly | 10-14 |
| 27 | Gasket, drain plug | 10-14 |
| 28 | Plug and Gasket, drain | 10-14 |
| 29 | Screw and lockwasher, 5/16-18 x 5/8 | 10-14 |
| 30 | Shaft, and Gear oil pump (Part of Kit) | 10-13 |
| 31 | Gasket, oil pump cover | 10-13 |
| 32 | Cover, and Valve by-pass assembly | 10-13 |
| 33 | Valve, oil pressure | 10-13 |
| 34 | Spring, valve by-pass | N.S. |
| 35 | Gasket, oil pressure valve cap | 10-13 |
| 36 | Cap, oil pressure valve | 10-13 |
| 37 | Screw, 1/4-20 x 1-3/8 | 10-13 |
| 38 | Screw, 1/4-20 x 1-1/8 | 10-13 |
| 39 | Pulley, fan driving | 14-05 |
| 40 | Bolt, hex. hd., 5/16 x 1" | 14-05 |

| Fig. and Ref. No. | Part Number | DESCRIPTION | MODELS V6 | 4F | CJ3B | CJ5 | CJ5A | CJ6 | CJ6A | DJ5 | DJ6 |
|---|---|---|---|---|---|---|---|---|---|---|---|
| | | GROUP 10-01 - ENGINE | | | | | | | | | |
| | 809351 | Engine assembly, complete (4 cyl. "F" head) (6.9 to 1 ratio) (6 volt) (Under 5000 ft.) | | | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 916835 | Engine assembly, complete (4 cyl. "F" head) (6.9 to 1 ratio) (12 volt) (Under 5000 ft.) | | | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 809352 | Engine assembly, complete (4 cyl. "F" head) (7.4 to 1 ratio) (6 volt) (Over 5000 ft.) | | | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 916836 | Engine assembly, complete (4 cyl. "F" head) (7.4 to 1 ratio) (12 volt) (Over 5000 ft.) | | | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | | (Above includes all units from flywheel forward) | | | | | | | | | |
| | 809353 | Engine assembly (6.9 to 1 ratio) | | | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 809354 | Engine assembly (7.4 to 1 ratio) | | | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | | (Above less electrical units, carburetor, fuel pump, fan and fan belt) | | | | | | | | | |
| | 804811 | Engine, service unit (Short) | | | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | | (Above includes all internal moving parts less cylinder head, oil pan, gear cover, valve cover and manifold) | | | | | | | | | |
| | 810585 | Gasket set, engine overhaul | | | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | | Consists of: | | | | | | | | | |
| | 648970 | 1 Gasket, carburetor insulator | | | | | | | | | |
| | 630365 | 1 Gasket, cover | | | | | | | | | |
| | 641096 | 1 Gasket, cylinder block front | | | | | | | | | |
| | 807036 | 1 Gasket, cylinder head | | | | | | | | | |
| | 648795 | 2 Gasket, exhaust manifold (ends) | | | | | | | | | |
| | 648935 | 1 Gasket, exhaust manifold (center) | | | | | | | | | |
| | 634814 | 1 Gasket, exhaust pipe flange | | | | | | | | | |
| | 933937 | 2 Gasket, fuel pump to cylinder block | | | | | | | | | |
| | 630398 | 1 Gasket, oil float support | | | | | | | | | |
| | 639980 | 1 Gasket, oil pan | | | | | | | | | |
| | 806515 | 1 Gasket, oil pan drain plug | | | | | | | | | |
| | 641482 | 1 Gasket, oil pump cover | | | | | | | | | |
| | 634813 | 1 Gasket, oil pump relief spring retainer | | | | | | | | | |
| | 646147 | 1 Gasket, oil pump to cylinder block | | | | | | | | | |
| | 51875 | 4 Gasket, valve cover and rocker cover stud | | | | | | | | | |
| | 630305 | 1 Gasket, valve spring cover | | | | | | | | | |
| | 648798 | 1 Gasket, valve rocker cover | | | | | | | | | |
| | 630299 | 1 Gasket, ventilator to valve cover | | | | | | | | | |
| | 648852 | 1 Gasket, water outlet elbow | | | | | | | | | |
| | 637053 | 1 Gasket, water pump to cylinder block | | | | | | | | | |
| | 931634 | 1 Oil seal, crankshaft, front end | | | | | | | | | |
| | 800093 | 2 Oil seal, crankshaft rear bearing | | | | | | | | | |
| | 932824 | 2 Oil seal, rocker arm cover | | | | | | | | | |
| | 637790 | 2 Packing, rear bearing cap | | | | | | | | | |
| | 801344 | Gasket set, engine valve job | | | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | | Consists of: | | | | | | | | | |
| | 648970 | 1 Gasket, carburetor insulator | | | | | | | | | |
| | 807036 | 1 Gasket, cylinder head | | | | | | | | | |
| | 648795 | 2 Gasket, exhaust manifold (ends) | | | | | | | | | |
| | 648935 | 1 Gasket, exhaust manifold (center) | | | | | | | | | |
| | 634814 | 1 Gasket, exhaust pipe flange | | | | | | | | | |
| | 51875 | 2 Gasket, valve cover and rocker cover stud | | | | | | | | | |
| | 648798 | 1 Gasket, valve rocker cover | | | | | | | | | |
| | 630305 | 1 Gasket, valve spring cover | | | | | | | | | |

| Fig. and Ref. No. | Part Number | DESCRIPTION | MODELS V6 | 4F | CJ3B | CJ5 | CJ5A | CJ6 | CJ6A | DJ5 | DJ6 |
|---|---|---|---|---|---|---|---|---|---|---|---|
| | | GROUP 10-01 - ENGINE (Continued) | | | | | | | | | |
| | 630299 | 1 Gasket, ventilator to valve cover | | | | | | | | | |
| | 648852 | 1 Gasket, water outlet elbow | | | | | | | | | |
| | 932824 | 2 Oil seal | | | | | | | | | |
| | | V6 - 225 ENGINE | | | | | | | | | |
| | 1396320 | Gasket Set, engine valve grind | | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | | GROUP 10-02 - CYLINDER BLOCK | | | | | | | | | |
| | 810874 | Block and bearings, cylinder assembly (Export and Gov't only) | | | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| 1 - 32 | 918089 | Block and bearings, with pistons fitted | | | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| 1 - 33 | A-1126 | Cock, drain, cylinder | | | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| 1 - 68 | 924335 | Jet, oil, timing gear | | | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 907878 | Plug, expansion, 1-1/4" | | | 2 | 2 | 2 | 2 | 2 | 2 | 2 |
| | 907879 | Plug, expansion, 1-3/4" | | | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | GM-444782 | Plug, pipe, countersunk, 3/8" | | | 2 | 2 | 2 | 2 | 2 | 2 | 2 |
| | 645256 | Plug, pipe slotted, 1/8" | | | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | GM-103877 | Plug, pipe, sq. hd., 1/8" | | | 3 | 3 | 3 | 3 | 3 | 3 | 3 |
| | 805472 | Plug, pipe (Special) 1/8" drilled head | | | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| 1 - 47 | 381519 | Screw, bearing caps | | | 6 | 6 | 6 | 6 | 6 | 6 | 6 |
| 1 - 46 | GM-120384 | Lockwasher, 1/2", bearing caps | | | 6 | 6 | 6 | 6 | 6 | 6 | 6 |
| | | V6 - 225 ENGINE | | | | | | | | | |
| | 1396736 | Block and Pistons, cylinder, assembly | | | | 1 | 1 | 1 | 1 | 1 | 1 |
| 2 - 11 | 1172025 | Plug, camshaft bearing, rear | | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 1351516 | Plug, core hole | | | | 4 | 4 | 4 | 4 | 4 | 4 |
| 2 - 19 | 1351916 | Plug, core hole O.S. | | | | * | * | * | * | * | * |
| 2 - 18 | GM-444614 | Plug, drain (1/8"-27) | | | | 2 | 2 | 2 | 2 | 2 | 2 |
| 2 - 3 | 1343470 | Plug, lifter galley hole, front | | | | 2 | 2 | 2 | 2 | 2 | 2 |
| 2 - 10 | GM-444776 | Plug, lifter galley hole, rear | | | | 2 | 2 | 2 | 2 | 2 | 2 |
| | | (*) As Req'd. | | | | | | | | | |
| | | GROUP 10-02A - CYLINDER HEAD | | | | | | | | | |
| | 911689 | Head, cylinder, assembly (6.48 to 1 ratio) (Export only) | | 1 | 1 | 1 | 1 | 1 | 1 | 1 | |
| 1 - 22 | 800572 | Head, cylinder, assembly (6.9 to 1 ratio) | | 1 | 1 | 1 | 1 | 1 | 1 | 1 | |
| | 649172 | Head, cylinder, assembly (7.4 to 1 ratio) | | 1 | 1 | 1 | 1 | 1 | 1 | 1 | |
| | 800569 | Head, cylinder, assembly (7.8 to 1 ratio) | | 1 | 1 | 1 | 1 | 1 | 1 | 1 | |
| 1 - 3 | 805730 | Bolt, hex. hd., 7/16"-14 x 4-1/4" (Cylinder head to block) | | 14 | 14 | 14 | 14 | 14 | 14 | 14 | |
| | 801000 | Bolt, hex. hd., 7/16"-14 x 1-11/16" (Cylinder head intake manifold to cylinder block) | | 1 | 1 | 1 | 1 | 1 | 1 | 1 | |
| | GM-137405 | Connector, tube | | 1 | 1 | 1 | 1 | 1 | 1 | 1 | |
| 1 - 75 | 800293 | Fitting, water outlet | | 1 | 1 | 1 | 1 | 1 | 1 | 1 | |

| Fig. and Ref. No. | Part Number | DESCRIPTION | MODELS V6 | 4F | CJ3B | CJ5 | CJ5A | CJ6 | CJ6A | DJ5 | DJ6 |
|---|---|---|---|---|---|---|---|---|---|---|---|
| | | **GROUP 10-02A - CYLINDER HEAD (Continued)** | | | | | | | | | |
| 1 - 76 | GM-9409098 | Screw and lockwasher, hex. hd., 5/16"-18 x 7/8" (Water outlet fitting to cylinder head) | | | 3 | 3 | 3 | 3 | 3 | 3 | 3 |
| | 807036 | Gasket, cylinder head | | | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| 1 - 74 | 648852 | Gasket, water outlet fitting | | | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 649720 | Nipple, hose, 1/4" pipe (Up to Engine Serial No. 4J-174312) | | | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| 1 - 21 | GM-103877 | Plug, pipe, 1/8" sq. hd. | | | 2 | 2 | 2 | 2 | 2 | 2 | 2 |
| 1 - 20 | GM-143933 | Plug, pipe, 1/4" sq. hd. (After Engine Serial No. 4J-174311) | | | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | GM-444588 | Plug, pipe, 1/2" sq. hd. | | | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| 1 - 6 | 649708 | Stud, rocker shaft support, 3/8"-16-24 x 3-11/16" | | | 4 | 4 | 4 | 4 | 4 | 4 | 4 |
| | GM-9409939 | Tee, two way 1/8"-27 | | | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | | NOTE: A special carburetor metering rod Part No. 801420 (Carter No. 75-808 must be installed in Carter Carburetor when high altitude cylinder head is installed replacing low altitude head. | | | | | | | | | |
| | | **V-6 - 225 ENGINE** | | | | | | | | | |
| 10 -10 | 1396787 | Head, cylinder | | | 2 | 2 | 2 | 2 | 2 | 2 | |
| | 9419652 | Bolt, hex. hd., 7/16"-14 x 2-11/16" | | | 12 | 12 | 12 | 12 | 12 | 12 | |
| | 9419653 | Bolt, hex. hd., 7/16"-14 x 3-1/2" | | | 4 | 4 | 4 | 4 | 4 | 4 | |
| 10 -16 | 1193699 | Pin, dowel, 1/4" x 1/2" (To cylinder block) | | | 4 | 4 | 4 | 4 | 4 | 4 | |
| | 1396320 | Package, cylinder head gasket | | | 1 | 1 | 1 | 1 | 1 | 1 | |
| | | Consists of: | | | | | | | | | |
| 10 -11 | 1357869 | 2 Gasket, cylinder head | | | | | | | | | |
| | 1357866 | 2 Gasket, intake manifold | | | | | | | | | |
| | 1363779 | 2 Gasket, valve cover | | | | | | | | | |
| | 1357738 | 2 Seal, manifold gasket | | | | | | | | | |
| | | **GROUP 10-03 - CRANKSHAFT** | | | | | | | | | |
| 1 - 37 | 635377 | Dowel, crankshaft, bearing | | 5 | 5 | 5 | 5 | 5 | 5 | 5 | 5 |
| 7 - 11 | 641282 | Gear, crankshaft (28 teeth) | | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| 5 - 2 | GM-124549 | Key (Woodruff) No. 9 (Pulley to crankshaft) | | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| 1 - 43 | 647078 | Kit, crankshaft and dowel bolt | | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | | Consists of: | | | | | | | | | |
| | 116295 | 2 Bolt, dowel crankshaft | | | | | | | | | |
| | | 1 Crankshaft | | | | | | | | | |
| | GM-135629 | 2 Lockwasher, dowel bolt | | | | | | | | | |
| | GM-124934 | 2 Nut, dowel bolt | | | | | | | | | |
| | 117372 | Kit, crankshaft and dowel bolt, .010" U.S. | | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | | Consists of: | | | | | | | | | |
| | 116295 | 2 Bolt, dowel crankshaft | | | | | | | | | |
| | | 1 Crankshaft, .010" U.S. | | | | | | | | | |
| | GM-135629 | 2 Lockwasher, dowel bolt | | | | | | | | | |
| | GM-124934 | 2 Nut, dowel bolt | | | | | | | | | |
| 5 - 1 | 638513 | Nut, crankshaft pulley | | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| 1 - 59 | 931634 | Oil seal, crankshaft, front end | | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| 1 - 44 | 637790 | Packing, crankshaft bearing cap, rear | | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 |

| Fig. and Ref. No. | Part Number | DESCRIPTION | MODELS V6 | 4F | CJ3B | CJ5 | CJ5A | CJ6 | CJ6A | DJ5 | DJ6 |
|---|---|---|---|---|---|---|---|---|---|---|---|
| | | GROUP 10-03 - CRANKSHAFT (Continued) | | | | | | | | | |
| 5 - 3 | 646698 | Pulley, fan drive twin groove | | | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| 1 - 36 | 800093 | Seal, crankshaft rear bearing, upper and lower | | | 2 | 2 | 2 | 2 | 2 | 2 | 2 |
| 1 - 56 | 630262 | Shim, crankshaft, .002" thick | | | * | * | * | * | * | * | * |
| 1 - 58 | 375877 | Slinger, crankshaft oil | | | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| 7 - 12 | 641281 | Spacer, crankshaft gear | | | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| 1 - 57 | 634796 | Washer, thrust, crankshaft | | | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | | (*) As Required | | | | | | | | | |
| | | V6 - 225 ENGINE | | | | | | | | | |
| 2 - 29 | 1357898 | Crankshaft | | | | 1 | 1 | 1 | 1 | 1 | 1 |
| 2 - 33 | 1365024 | Balancer, assembly (Harmonic) (Use with single throat carburetor) | | | | 1 | 1 | 1 | 1 | 1 | 1 |
| 2 - 31 | 271582 | Bolt, hex. hd., 5/8"-18 x 1-3/8" | | | | 1 | 1 | 1 | 1 | 1 | 1 |
| 2 - 30 | 1352537 | Key, woodruff, 3/16" x 2-1/8" | | | | 1 | 1 | 1 | 1 | 1 | 1 |
| 2 - 46 | 1190368 | Washer (Balancer to crankshaft) | | | | 1 | 1 | 1 | 1 | 1 | 1 |
| 2 - 20 | 3752487 | Bushing, pilot, crankshaft | | | | 1 | 1 | 1 | 1 | 1 | 1 |
| 2 - 21 | 1192796 | Oil Seal, rear main bearing | | | | 2 | 2 | 2 | 2 | 2 | 2 |
| 2 - 37 | 1193965 | Packing, crankshaft, front | | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 1343472 | Packing, main bearing, oil seal, rear | | | | 2 | 2 | 2 | 2 | 2 | 2 |
| 2 - 38 | 1193966 | Shedder, crankshaft, oil (Gear cover) | | | | 1 | 1 | 1 | 1 | 1 | 1 |
| 2 - 39 | 1193967 | Slinger, crankshaft | | | | 1 | 1 | 1 | 1 | 1 | 1 |
| 2 - 40 | 1192916 | Sprocket, crankshaft | | | | 1 | 1 | 1 | 1 | 1 | 1 |
| 2 - 4 | 1352537 | Key, woodruff, 3/16" x 2-1/8" | | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | | GROUP 10-04 - CRANKSHAFT BEARING | | | | | | | | | |
| | | NOTE: Crankshaft bearing sets consist of (1) upper and (1) lower half bearing. | | | | | | | | | |
| 1 - 38 | 645160 | Bearing set, crankshaft, front, std. size | | | | 1 | 1 | 1 | 1 | 1 | 1 |
| 1 - 39 | 645161 | Bearing set, crankshaft, center, std. size | | | | 1 | 1 | 1 | 1 | 1 | 1 |
| 1 - 40 | 645162 | Bearing set, crankshaft, rear, std. size | | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 804338 | Bearing set, crankshaft, front, .001" U.S. | | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 804339 | Bearing set, crankshaft, center, .001" U.S. | | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 804340 | Bearing set, crankshaft, rear, .001" U.S. | | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 804333 | Bearing set, crankshaft, front, .002" U.S. | | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 804334 | Bearing set, crankshaft, center, .002" U.S. | | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 804335 | Bearing set, crankshaft, rear, .002" U.S. | | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 645163 | Bearing set, crankshaft, front, .010" U.S. | | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 645164 | Bearing set, crankshaft, center, .010" U.S. | | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 645165 | Bearing set, crankshaft, rear, .010" U.S. | | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 805242 | Bearing set, crankshaft, front, .012" U.S. | | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 645166 | Bearing set, crankshaft, front, .020" U.S. | | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 645167 | Bearing set, crankshaft, center, .020" U.S. | | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 645168 | Bearing set, crankshaft, rear, .020" U.S. | | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 645169 | Bearing set, crankshaft, front, .030" U.S. | | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 645170 | Bearing set, crankshaft, center, .030" U.S. | | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 645171 | Bearing set, crankshaft, rear, .030" U.S. | | | | 1 | 1 | 1 | 1 | 1 | 1 |

| Fig. and Ref. No. | Part Number | DESCRIPTION | MODELS V6 | 4F | CJ3B | CJ5 | CJ5A | CJ6 | CJ6A | DJ5 | DJ6 |
|---|---|---|---|---|---|---|---|---|---|---|---|
| | | GROUP 10-04 - CRANKSHAFT BEARING (Continued) | | | | | | | | | |
| | | V6 - 225 ENGINE | | | | | | | | | |
| 2 - 22 | 5466028 | Bearing Set, crankshaft #1 & 3 (Std.) | | | 2 | 2 | 2 | 2 | 2 | 2 | |
| 2 - 23 | 5466029 | Bearing Set, crankshaft #2 (Std.) | | | 1 | 1 | 1 | 1 | 1 | 1 | |
| 2 - 28 | 5466030 | Bearing Set, crankshaft #4 (Std.) | | | 1 | 1 | 1 | 1 | 1 | 1 | |
| | 5466031 | Bearing Set, crankshaft #1 & 3 .001 U.S. | | | 2 | 2 | 2 | 2 | 2 | 2 | |
| | 5466032 | Bearing Set, crankshaft #2 .001 U.S. | | | 1 | 1 | 1 | 1 | 1 | 1 | |
| | 5466033 | Bearing Set, crankshaft #4 .001 U.S. | | | 1 | 1 | 1 | 1 | 1 | 1 | |
| | 5466034 | Bearing Set, crankshaft #1 & 3 .002 U.S. | | | 2 | 2 | 2 | 2 | 2 | 2 | |
| | 5466035 | Bearing Set, crankshaft #2 .002 U.S. | | | 1 | 1 | 1 | 1 | 1 | 1 | |
| | 5466036 | Bearing Set, crankshaft #4 .002 U.S. | | | 1 | 1 | 1 | 1 | 1 | 1 | |
| | 5466037 | Bearing Set, crankshaft #1 & 3 .010 U.S. | | | 2 | 2 | 2 | 2 | 2 | 2 | |
| | 5466038 | Bearing Set, crankshaft #2 .010 U.S. | | | 1 | 1 | 1 | 1 | 1 | 1 | |
| | 5466039 | Bearing Set, crankshaft #4 .010 U.S. | | | 1 | 1 | 1 | 1 | 1 | 1 | |
| 2 - 26 | 1185649 | Bolt, bearing cap, 1/2"-13 x 3" | | | 8 | 8 | 8 | 8 | 8 | 8 | |
| | | GROUP 10-05 - CONNECTING RODS AND BEARINGS | | | | | | | | | |
| | | NOTE: Connecting rod bearing sets consists of: (1) upper and (1) lower half bearing | | | | | | | | | |
| 1 - 27 | 641774 | Rod, connecting, No. 1 and No. 3 cylinders, less bearings assembly | | 2 | 2 | 2 | 2 | 2 | 2 | 2 | |
| | 641775 | Rod, connecting, No. 2 and No. 4 cylinders, less bearings assembly | | 2 | 2 | 2 | 2 | 2 | 2 | 2 | |
| 1 - 29 | A-7233 | Bearing Set, connecting rod, (Std.) | | 4 | 4 | 4 | 4 | 4 | 4 | 4 | |
| | A-6975 | Bearing Set, connecting rod, .002 U.S. | | 4 | 4 | 4 | 4 | 4 | 4 | 4 | |
| | A-7234 | Bearing Set, connecting rod, .010 U.S. | | 4 | 4 | 4 | 4 | 4 | 4 | 4 | |
| | 805233 | Bearing Set, connecting rod, .012 U.S. | | 4 | 4 | 4 | 4 | 4 | 4 | 4 | |
| | A-7235 | Bearing Set, connecting rod, .020 U.S. | | 4 | 4 | 4 | 4 | 4 | 4 | 4 | |
| | A-7236 | Bearing Set, connecting rod, .030 U.S. | | 4 | 4 | 4 | 4 | 4 | 4 | 4 | |
| 1 - 28 | 641768 | Bolt, connecting rod cap | | 8 | 8 | 8 | 8 | 8 | 8 | 8 | |
| 1 - 49 | 641769 | Nut, connecting rod cap bolt | | 8 | 8 | 8 | 8 | 8 | 8 | 8 | |
| 1 - 48 | GM-107823 | Nut, stamped, 3/8"-24 (Connecting rod cap bolt nut lock) | | 8 | 8 | 8 | 8 | 8 | 8 | 8 | |
| | | V6 - 225 ENGINE | | | | | | | | | |
| 2 - 2 | 1377248 | Rod, connecting, assembly | | | 6 | 6 | 6 | 6 | 6 | 6 | |
| 2 - 51 | 5458592 | Bearing Set, connecting rod (Std.) | | | 6 | 6 | 6 | 6 | 6 | 6 | |
| | 5458595 | Bearing Set, connecting rod .001 U.S. | | | 6 | 6 | 6 | 6 | 6 | 6 | |
| | 5458598 | Bearing Set, connecting rod .002 U.S. | | | 6 | 6 | 6 | 6 | 6 | 6 | |
| | 5458686 | Bearing Set, connecting rod .010 U.S. | | | 6 | 6 | 6 | 6 | 6 | 6 | |
| | 1396399 | Package, bolt and nut, connecting rod | | | 6 | 6 | 6 | 6 | 6 | 6 | |
| | | GROUP 10-06 - PISTONS AND PINS | | | | | | | | | |
| 1 - 26 | 801476 | Piston and pin, assembly, (Std.) | | 4 | 4 | 4 | 4 | 4 | 4 | 4 | |
| | 801537 | Piston and pin, assembly, .010 O.S. | | 4 | 4 | 4 | 4 | 4 | 4 | 4 | |
| | 801538 | Piston and pin, assembly, .020 O.S. | | 4 | 4 | 4 | 4 | 4 | 4 | 4 | |

| Fig. and Ref. No. | Part Number | DESCRIPTION | MODELS | | | | | | | | |
|---|---|---|---|---|---|---|---|---|---|---|---|
| | | | V 6 | 4 F | C J 3 B | C J 5 | C J 5 A | C J 6 | C J 6 A | D J 5 | D J 6 |
| | | GROUP 10-06 - PISTONS AND PINS (Continued) | | | | | | | | | |
| | 801539 | Piston and pin, assembly, .030 O.S. | | | 4 | 4 | 4 | 4 | 4 | 4 | 4 |
| | 801540 | Piston and pin, assembly, .040 O.S. | | | 4 | 4 | 4 | 4 | 4 | 4 | 4 |
| 8-10 | 636961 | Pin, piston | | | 4 | 4 | 4 | 4 | 4 | 4 | 4 |
| 8-3 | GM-120382 | Lockwasher, 3/8" | | | 4 | 4 | 4 | 4 | 4 | 4 | 4 |
| 8-4 | 632157 | Screw, lock, piston pin | | | 4 | 4 | 4 | 4 | 4 | 4 | 4 |
| | | V6 - 225 ENGINE | | | | | | | | | |
| 2-52 | 1399524 | Piston and Pin, assembly (Std.) | | | | 6 | 6 | 6 | 6 | 6 | 6 |
| | 1396479 | Piston and Pin, assembly .005 O.S. | | | | 6 | 6 | 6 | 6 | 6 | 6 |
| | 1396480 | Piston and Pin, assembly .010 O.S. | | | | 6 | 6 | 6 | 6 | 6 | 6 |
| | 1396481 | Piston and Pin, assembly .020 O.S. | | | | 6 | 6 | 6 | 6 | 6 | 6 |
| | 1357865 | Pin, piston | | | | 6 | 6 | 6 | 6 | 6 | 6 |
| | | GROUP 10-07 - PISTON RINGS | | | | | | | | | |
| | 919194 | Ring Set, Perfect Circle (2 in 1 type 98) std. | | | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 919195 | Ring Set, Perfect Circle (2 in 1 type 98) .020" O.S. | | | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 919196 | Ring Set, Perfect Circle (2 in 1 type 98) .030" O.S. | | | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 919197 | Ring Set, Perfect Circle (2 in 1 type 98) .040" O.S. | | | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 741967 | Ring Set, Muskegon, (Std.) to .009" O.S. | | | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 741968 | Ring Set, Muskegon, .010 to .029" O.S. | | | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 741969 | Ring Set, Muskegon, .030 to .039" O.S. | | | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 741970 | Ring Set, Muskegon, .040 to .049" O.S. | | | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | | V6 - 225 ENGINE | | | | | | | | | |
| 2-1 | 1396535 | Ring Set, Std. | | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | | GROUP 10-08 - VALVES, VALVE GUIDES AND SPRINGS | | | | | | | | | |
| 1-31 | 119137 | Guide, exhaust valve | | | 4 | 4 | 4 | 4 | 4 | 4 | 4 |
| 1-24 | 119138 | Guide, inlet valve | | | 4 | 4 | 4 | 4 | 4 | 4 | 4 |
| | 806174 | Insert, valve seat | | | 4 | 4 | 4 | 4 | 4 | 4 | 4 |
| | 927892 | Kit, exhaust valves (Roto-cap type) | | | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | | Consists of: | | | | | | | | | |
| 1-64 | 643334 | 8 Lock, valve spring retainer, lower | | | | | | | | | |
| 1-65 | 802587 | 4 Roto-cap, valve assembly | | | | | | | | | |
| 1-30 | 928342 | 4 Valve, exhaust | | | | | | | | | |
| 1-15 | 375994 | Lock, valve spring retainer, upper and lower | | | 8 | 8 | 8 | 8 | 8 | 8 | 8 |
| 1-16 | 800986 | Oil seal, inlet valve spring retainer | | | 4 | 4 | 4 | 4 | 4 | 4 | 4 |
| 1-17 | 649751 | Retainer, inlet valve spring, upper | | | 4 | 4 | 4 | 4 | 4 | 4 | 4 |
| 1-66 | 638636 | Spring, valve, exhaust | | | 4 | 4 | 4 | 4 | 4 | 4 | 4 |
| 1-18 | 800417 | Spring, valve, inlet | | | 4 | 4 | 4 | 4 | 4 | 4 | 4 |
| 1-25 | 646421 | Valve, inlet | | | 4 | 4 | 4 | 4 | 4 | 4 | 4 |

| Fig. and Ref. No. | Part Number | DESCRIPTION | MODELS V6 | 4F | CJ3B | CJ5 | CJ5A | CJ6 | CJ6A | DJ5 | DJ6 |
|---|---|---|---|---|---|---|---|---|---|---|---|
| | | GROUP 10-08 - VALVES, VALVE GUIDES AND SPRINGS (Cont.) | | | | | | | | | |
| | | V6 - 225 ENGINE | | | | | | | | | |
| 10-18 | 1192816 | Cap, valve spring (Seat) | | | | 12 | 12 | 12 | 12 | 12 | 12 |
| 10-19 | 1992817 | Key, valve spring cap (Lock) | | | | 24 | 24 | 24 | 24 | 24 | 24 |
| 10-13 | 5232245 | Lifters valve, hyraulic, assembly | | | | 12 | 12 | 12 | 12 | 12 | 12 |
| 10-17 | 1369982 | Spring, valve | | | | 12 | 12 | 12 | 12 | 12 | 12 |
| 10-15 | 1370108 | Valve, exhaust (Std.) | | | | 6 | 6 | 6 | 6 | 6 | 6 |
| 10-14 | 1370109 | Valve, intake (Std.) | | | | 6 | 6 | 6 | 6 | 6 | 6 |
| | 1371341 | Valve, exhaust .004 O.S. | | | | 6 | 6 | 6 | 6 | 6 | 6 |
| | 1371342 | Valve, intake .004 O.S. | | | | 6 | 6 | 6 | 6 | 6 | 6 |
| | | GROUP 10-09 - VALVE TAPPETS | | | | | | | | | |
| 1-35 | 804773 | Tappet and screw, exhaust and inlet, assembly | | 4 | 4 | 4 | 4 | 4 | 4 | 4 | 4 |
| | 919703 | Tappet and screw, exhaust, assembly.004" O.S. | | 4 | 4 | 4 | 4 | 4 | 4 | 4 | 4 |
| | 800550 | Tappet, inlet valve, assembly. | | 4 | 4 | 4 | 4 | 4 | 4 | 4 | 4 |
| | 919727 | Tappet and plug, inlet, assembly .004" O.S. | | 4 | 4 | 4 | 4 | 4 | 4 | 4 | 4 |
| 1-34 | 640020 | Screw, adjusting, exhaust and inlet valve tappet (Self-Locking) | | 4 | 4 | 4 | 4 | 4 | 4 | 4 | 4 |
| 1-14 | 800173 | Screw, adjusting, inlet valve tappet | | 4 | 4 | 4 | 4 | 4 | 4 | 4 | 4 |
| 1-4 | GM-124920 | Nut, hex., 5/16"-24, (Lock nut) | | 4 | 4 | 4 | 4 | 4 | 4 | 4 | 4 |
| | | GROUP 10-09A - VALVE ROCKER ARMS AND PUSH RODS | | | | | | | | | |
| | 805402 | Kit, rocker arm, shaft bracket | | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | | Consists of: | | | | | | | | | |
| 1-5 | 805375 | 2 Arm, rocker, left, assembly | | | | | | | | | |
| 1-9 | 805376 | 2 Arm, rocker, right, assembly | | | | | | | | | |
| 1-13 | 802295 | 4 Bracket, rocker shaft | | | | | | | | | |
| 1-1 | 805368 | 1 Shaft and plug, rocker arm assembly | | | | | | | | | |
| 1-7 | 641769 | Nut, hex . , 3/8"-24, special | | 4 | 4 | 4 | 4 | 4 | 4 | 4 | 4 |
| 1-23 | 804622 | Rod, push, inlet valve | | 4 | 4 | 4 | 4 | 4 | 4 | 4 | 4 |
| 1-2 | 648803 | Screw, lock, rocker shaft | | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 |
| 1-8 | 649666 | Spring, rocker arm shaft. | | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 |
| | 800200 | Washer, 3/8" flat special (Under rocker shaft mounting nut) | | 4 | 4 | 4 | 4 | 4 | 4 | 4 | 4 |
| | | V6-225 ENGINE | | | | | | | | | |
| 10-23 | 1194142 | Arm, rocker, left, rear, assembly. | | | | 6 | 6 | 6 | 6 | 6 | 6 |
| | 1194143 | Arm, rocker, right, rear, assembly | | | | 6 | 6 | 6 | 6 | 6 | 6 |
| 10-5 | 1353596 | Baffle, valve rocker arm, oil, for right arm only | | | | 1 | 1 | 1 | 1 | 1 | 1 |
| 10-24 | 1192124 | Bracket, rocker arm shaft. | | | | 6 | 6 | 6 | 6 | 6 | 6 |
| 10-25 | 1195666 | Bolt, 3/8"-16 x 2-21/32" | | | | 4 | 4 | 4 | 4 | 4 | 4 |
| 10-4 | 1372462 | Bolt, special, #2 location (Bracket to rocker arm shaft) | | | | 2 | 2 | 2 | 2 | 2 | 2 |
| 10-20 | GM-108636 | Pin, cotter, 3/32" x 1-1/8" (Ends of valve rocker arm shaft) | | | | 4 | 4 | 4 | 4 | 4 | 4 |
| 10-8 | 1237691 | Plug, rocker arm shaft. | | | | 4 | 4 | 4 | 4 | 4 | 4 |
| 10-12 | 1185648 | Rod, push, valve | | | | 12 | 12 | 12 | 12 | 12 | 12 |
| 10-7 | 1388972 | Shaft, rocker arm, assembly | | | | 2 | 2 | 2 | 2 | 2 | 2 |

| Fig. and Ref. No. | Part Number | DESCRIPTION | MODELS V6 | 4F | CJ3B | CJ5 | CJ5A | CJ6 | CJ6A | DJ5 | DJ6 |
|---|---|---|---|---|---|---|---|---|---|---|---|
| | | GROUP 10-09A - VALVE ROCKER ARMS AND PUSH RODS (Cont.) | | | | | | | | | |
| | | V6-225 ENGINE | | | | | | | | | |
| 10-9 | 1343468 | Spring, rocker arm shaft | | | 4 | 4 | 4 | 4 | 4 | 4 | 4 |
| 10-22 | 1249383 | Spring, rocker arm shaft end | | | 4 | 4 | 4 | 4 | 4 | 4 | 4 |
| 10-21 | 1237679 | Washer, rocker arm shaft | | | 4 | 4 | 4 | 4 | 4 | 4 | 4 |
| | | GROUP 10-10 - VALVE SPRING COVER - EXHAUST | | | | | | | | | |
| 1-62 | 630302 | Cover, exhaust valve spring | | | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| 1-63 | 630305 | Gasket, exhaust valve spring cover | | | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| 1-60 | 51875 | Gasket, valve cover cap screw | | | 2 | 2 | 2 | 2 | 2 | 2 | 2 |
| 1-61 | 645094 | Screw, cap, valve spring cover | | | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 645093 | Screw, valve spring cover, 5/16"-18 x 3-11/16" | | | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 806348 | Stud, exhaust valve cover, rear | | | 1 | 1 | | 1 | | 1 | 1 |
| | 937301 | Stud, exhaust valve cover, rear | | | | | 1 | | 1 | | |
| | 674993 | Washer, spring tension, 5/16" (Valve cover cap screw, between cover and gasket washer) | | | 2 | 2 | 2 | 2 | 2 | 2 | 2 |
| | | GROUP 10-10A - ROCKER ARM COVER - INLET VALVE | | | | | | | | | |
| | 806318 | Cover, rocker arm, assembly (With crankcase ventilating tube elbow opening) | | | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| 6-8 | 908663 | Cover, rocker arm, assembly (Without crankcase ventilating tube elbow opening | | | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| 6-9 | 648798 | Gasket, rocker arm cover | | | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 906727 | Kit, oil seal, rocker arm cover. Consists of: | | | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 932824 | 2 Oil seal, rocker arm cover | | | | | | | | | |
| | 644895 | 2 Washer, special | | | | | | | | | |
| 1-11 | 808097 | Stud, rocker arm cover | | | 2 | 2 | 2 | 2 | 2 | 2 | 2 |
| 1-10 | GM-120368 | Nut, hex., 5/16"-24 | | | 2 | 2 | 2 | 2 | 2 | 2 | 2 |
| 1-12 | GM-446363 | Washer, plain, 5/16" (Rocker arm cover assembly to valve hold down stud) | | | 2 | 2 | 2 | 2 | 2 | 2 | 2 |
| | | V6 - 225 ENGINE | | | | | | | | | |
| | 1369724 | Cover, rocker arm, right (Use with single throat carburetor) | | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 1369725 | Cover, rocker arm, left (Use with single throat carburetor) | | | | 1 | 1 | 1 | 1 | 1 | 1 |
| 10-6 | 1377412 | Cover, rocker arm, right (Use with dual throat carburetor) | | | | 1 | 1 | 1 | 1 | 1 | 1 |
| 10-1 | 1376085 | Cover, rocker arm, left (Use with dual throat carburetor) | | | | 1 | 1 | 1 | 1 | 1 | 1 |
| 10-2 | 1364099 | Screw, special (Cover to cylinder head) | | | | 8 | 8 | 8 | 8 | 8 | 8 |
| | 941733 | Decal, engine | | | | 2 | 2 | 2 | 2 | 2 | 2 |
| | 1363779 | Gasket, rocker arm cover | | | | 2 | 2 | 2 | 2 | 2 | 2 |

| Fig. and Ref. No. | Part Number | DESCRIPTION | MODELS V6 | 4F | CJ3B | CJ5 | CJ5A | CJ6 | CJ6A | DJ5 | DJ6 |
|---|---|---|---|---|---|---|---|---|---|---|---|
| | | **GROUP 10-11 - CAMSHAFT AND TIMING GEARS** | | | | | | | | | |
| 1 - 69 | 800517 | Camshaft | | | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| 1 - 67 | 645595 | Bushing, camshaft, front | | | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| 9 - 26 | 641283 | Gear, camshaft (56 teeth) | | | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | GM-122260 | Bolt, hex, hd., 7/16"-14 x 1-1/8" | | | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | GM-136857 | Lockwasher, 7/16" (Gear to camshaft) | | | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 924335 | Jet, oil timing gear | | | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | GM-124549 | Key, (Woodruff) No. 9, gear to camshaft | | | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | GM-124552 | Key, (Woodruff) No. 13, crankshaft gear | | | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| 1 - 70 | 802576 | Plate, thrust, camshaft | | | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| 1 - 72 | GM-423569 | Bolt and lockwasher, hex. hd., 3/8"-16 x 3/4" (Thrust plate to block) | | | 2 | 2 | 2 | 2 | 2 | 2 | 2 |
| 1 - 71 | 641049 | Spacer, camshaft thrust plate | | | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 642520 | Washer, camshaft gear | | | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | | **V6 - 225 ENGINE** | | | | | | | | | |
| | 1357868 | Camshaft | | | | 1 | 1 | 1 | 1 | 1 | 1 |
| 2 - 42 | 1359707 | Chain, timing | | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 1349783 | Bearing, camshaft #1 front | | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 1172022 | Bearing, camshaft #2 | | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 1172023 | Bearing, camshaft #3 | | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 1172024 | Bearing, camshaft #4 (Rear) | | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 1354138 | Damper, timing chain, left, assembly | | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | GM-179800 | Bolt, 1/4"-20 x 1-3/8" (Damper to cylinder block) | | | | 2 | 2 | 2 | 2 | 2 | 2 |
| | 1356634 | Damper, timing chain, right assembly | | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 1356635 | Bolt, special | | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 1358909 | Spring | | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 1396311 | Kit, thrust button and spring, camshaft | | | | 1 | 1 | 1 | 1 | 1 | 1 |
| 2 - 41 | 1195077 | Sprocket, camshaft | | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 1352537 | Key, woodruff, 3/16" x 2-1/8" | | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 1285606 | Bolt, 7/16"-20 x 1-1/8" | | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 1285607 | Washer (Sprocket to camshaft) | | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | | **GROUP 10-12 - GEAR COVER** | | | | | | | | | |
| 5 - 4 | 643834 | Cover, gear, assembly | | | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | GM-123520 | Bolt, hex. hd., 3/8"-24 x 3/4" | | | 3 | 3 | 3 | 3 | 3 | 3 | 3 |
| | GM-120647 | Bolt, hex. hd., 3/8"-24 x 1" | | | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | GM-271193 | Nut and lockwasher, 3/8"-24 (Front cover to engine plate) | | | 4 | 4 | 4 | 4 | 4 | 4 | 4 |
| | GM-423569 | Screw and lockwasher, hex. hd., 3/8"-16 x 3/4" (Front cover and engine plate to block) | | | 6 | 6 | 6 | 6 | 6 | 6 | 6 |
| 5 - 7 | 630365 | Gasket, gear cover | | | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 906113 | Indicator, timing | | | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 640185 | Plug, 1/4" flared tube nut | | | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 375917 | Ring, retaining, gear cover packing | | | 1 | 1 | 1 | 1 | 1 | 1 | 1 |

| Fig. and Ref. No. | Part Number | DESCRIPTION | MODELS V6 | 4F | CJ3B | CJ5 | CJ5A | CJ6 | CJ6A | DJ5 | DJ6 |
|---|---|---|---|---|---|---|---|---|---|---|---|
| | | **GROUP 10-12 - GEAR COVER (Continued)** | | | | | | | | | |
| | | **V6 - 225 ENGINE** | | | | | | | | | |
| 2 - 35 | 1358433 | Cover, timing gear, assembly | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 1193699 | Pin, dowel, 1/4" x 1/2" (To cylinder block) | | | 2 | 2 | 2 | 2 | 2 | 2 |
| 2 - 34 | 9419694 | Bolt, hex. hd., 5/16"-18 x 7/8" (To cylinder block lower) | | | 4 | 4 | 4 | 4 | 4 | 4 |
| | 9419709 | Bolt, 5/16"-18 x 5-1/4" (To cylinder block right side upper) | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 9419708 | Bolt, hex. hd., 5/16"-18 x 2-11/16" (To cylinder block right side of oil pump) | | | 1 | 1 | 1 | 1 | 1 | 1 |
| 2 - 48 | 9419684 | Bolt. hex. hd., 5/16"-18 x 4-3/8" ( (1) Water pump cover thru timing gear cover, right side lower) ( (2) Water pump cover thru timing gear cover, left side) | | | 3 | 3 | 3 | 3 | 3 | 3 |
| 2 - 36 | 1375158 | Gasket, timing gear cover (For Cover 1375156 only) | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 1362007 | Gasket, timing gear cover (For Cover 1358433 only) | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | | **GROUP 10-13 - OIL PUMP** | | | | | | | | | |
| 1 - 54 | 804484 | Pump, oil assembly (Cast iron body) | | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| 1 - 53 | 800233 | Screw and lockwasher, hex. hd., 5/16"-18 x 2-1/2" | | 2 | 2 | 2 | 2 | 2 | 2 | 2 |
| 1 - 52 | GM-431938 | Screw and lockwasher, hex. hd., 5/16"-18 x 1" (Oil pump to cylinder block) | | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| 11 - 5 | 804486 | Body, oil pump, assembly (Cast iron) | | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| 11 - 2 | 641479 | Cover, oil pump body | | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 641740 | Bolt and lockwasher, hex. hd., 1/4"-20 x 5/8" special | | 3 | 3 | 3 | 3 | 3 | 3 | 3 |
| 1 - 55 | 646147 | Gasket, oil pump to cylinder block | | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 643362 | Kit, oil pump repair (Eaton pump) | | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | | Consists of: | | | | | | | | | |
| 11 - 3 | 641482 | 1 Gasket, cover | | | | | | | | | |
| 11 - 10 | 634813 | 1 Gasket, oil pump relief spring retainer | | | | | | | | | |
| 11 - 6 | 641047 | 1 Gear, oil pump driven | | | | | | | | | |
| 11 - 9 | 330964 | 1 Pin | | | | | | | | | |
| 11 - 4 | 641742 | 1 Shaft and rotors (Inner and outer) assembly | | | | | | | | | |
| 11 - 12 | 630518 | Plunger, oil relief | | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 630390 | Retainer, oil pump oil relief spring | | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 630389 | Shim, oil relief spring | | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| 11 - 11 | 808385 | Spring, oil relief plunger | | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 805842 | Washer, rectangular | | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | | **V6 - 225 ENGINE** | | | | | | | | | |
| 18 - 36 | 1194360 | Cap, oil pressure valve | | | 1 | 1 | 1 | 1 | 1 | 1 |
| 18 - 32 | 1359260 | Cover and valve, by-pass | | | 1 | 1 | 1 | 1 | 1 | 1 |
| 18 - 38 | 9419850 | Screw, 1/4"-20 x 1-1/8" | | | 4 | 4 | 4 | 4 | 4 | 4 |
| 18 - 37 | 9419851 | Screw, 1/4"-20 x 1-3/8" (Oil pump cover to timing gear cover) | | | 2 | 2 | 2 | 2 | 2 | 2 |

| Fig. and Ref. No. | Part Number | DESCRIPTION | MODELS V6 | 4F | CJ3B | CJ5 | CJ5A | CJ6 | CJ6A | DJ5 | DJ6 |
|---|---|---|---|---|---|---|---|---|---|---|---|
| | | GROUP 10-13 - OIL PUMP (Continued) | | | | | | | | | |
| | | V6 - 225 ENGINE | | | | | | | | | |
| 18 - 35 | 1196898 | Gasket, oil pressure valve cap | | | | 1 | 1 | 1 | 1 | 1 | 1 |
| 18 - 31 | 1359483 | Gasket, oil pump, cover | | | | 1 | 1 | 1 | 1 | 1 | 1 |
| 18 - 20 | 1193862 | Gasket, oil suction pipe | | | | 1 | 1 | 1 | 1 | 1 | 1 |
| 18 - 21 | 1368543 | Housing, pipe and flange, oil suction | | | | 1 | 1 | 1 | 1 | 1 | 1 |
| 18 - 22 | GM-179793 | Bolt, 1/4"-20 x 5/8" (To cylinder block) | | | | 2 | 2 | 2 | 2 | 2 | 2 |
| | 1396313 | Kit, repair, oil pump | | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 1193214 | Pin, oil pump, idler gear | | | | 1 | 1 | 1 | 1 | 1 | 1 |
| 18 - 23 | 1193859 | Screen, oil pump | | | | 1 | 1 | 1 | 1 | 1 | 1 |
| 18 - 33 | 1368502 | Valve, oil pressure | | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | | GROUP 10-14 - OIL PAN | | | | | | | | | |
| 12 - 6 | A-7238 | Pan, oil, assembly | | | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| 12 - 7 | GM-187527 | Screw and lockwasher, hex. hd., 5/16"-18 x 5/8" | | | 16 | 16 | 16 | 16 | 16 | 16 | 16 |
| | GM-423560 | Screw and lockwasher, hex. hd., 5/16"-18 x 1/2" (Pan to block) | | | 4 | 4 | 4 | 4 | 4 | 4 | 4 |
| 12 - 9 | 806515 | Gasket, drain plug | | | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| 12 - 5 | 639980 | Gasket, oil pan | | | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| 12 - 8 | 639979 | Plug, drain, oil pan | | | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 915863 | Plug, drain, oil pan (Magnetic) | | | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | | V6 - 225 ENGINE | | | | | | | | | |
| 18 - 26 | 1368539 | Pan, oil, assembly | | | | 1 | 1 | 1 | 1 | 1 | 1 |
| 18 - 29 | GM-9409097 | Screw and lockwasher, 5/16"-18 x 5/8" (Pan to block) | | | | 14 | 14 | 14 | 14 | 14 | 14 |
| | 1358239 | Baffle, oil pan (Use with Engine Code K.L.H. 1965 only) | | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 1374851 | Baffle, oil pan (Use with Engine Code K.M.H.) | | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | GM-423560 | Bolt and lockwasher, hex. hd., 5/16"-18 x 1/2" (Baffle to block) | | | | 3 | 3 | 3 | 3 | 3 | 3 |
| 18 - 27 | 513975 | Gasket, drain plug | | | | 1 | 1 | 1 | 1 | 1 | 1 |
| 18 - 25 | 1358356 | Gasket, oil pan | | | | 1 | 1 | 1 | 1 | 1 | 1 |
| 18 - 28 | 1389969 | Plug and Gasket, drain | | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | | GROUP 10-15 - OIL FLOAT | | | | | | | | | |
| 12 - 1 | 630396 | Float, oil assembly | | | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | GM-120123 | Pin, cotter, 1/8" x 1-1/4" | | | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| 12 - 2 | 630398 | Gasket, oil float support | | | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| 12 - 3 | 630397 | Support, oil float | | | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| 12 - 4 | GM-451975 | Screw and lockwasher, hex. hd., 5/16"-18 x 3/4" (Front support to cylinder block) | | | 2 | 2 | 2 | 2 | 2 | 2 | 2 |

| Fig. and Ref. No. | Part Number | DESCRIPTION | MODELS V6 | 4F | CJ3B | CJ5 | CJ5A | CJ6 | CJ6A | DJ5 | DJ6 |
|---|---|---|---|---|---|---|---|---|---|---|---|
| | | GROUP 10-16 - OIL FILLER TUBE AND LEVEL INDICATOR | | | | | | | | | |
| | A-5105 | Bracket, support, oil filler tube | | | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 807038 | Bolt and lockwasher, hex. hd., 5/16"-18 x 1-1/4" (Bracket to cylinder head) | | | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 926934 | Cap and level indicator, oil filler, assembly | | | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | A-7280 | Gasket, oil filler cap | | | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 649052 | Spacer, oil filler tube support bracket | | | 1 | 1 | | 1 | | | |
| | 808603 | Tube, oil filler, assembly (Up to Engine Serial No. 4J-142360) | | | 1 | 1 | | 1 | | | |
| | 912947 | Tube, oil filler, assembly (After Engine Serial No. 4J-142359) | | | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | | V6 - 225 ENGINE | | | | | | | | | |
| 18 - 24 | 1368545 | Indicator, oil gauge | | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 6420745 | Cap, oil filler | | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | | GROUP 10-16A - OIL FILTER | | | | | | | | | |
| | 808042 | Filter, oil assembly | | | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | GM-120741 | Bolt, hex. hd., 5/16"-24 x 3/4" | | | 3 | 3 | 3 | 3 | 3 | 3 | 3 |
| | GM-271187 | Nut and lockwasher, hex., 5/16"-24 | | | 4 | 4 | 4 | 4 | 4 | 4 | 4 |
| | GM-120393 | Washer, plain, 5/16" (Oil filter to bracket) | | | 4 | 4 | 4 | 4 | 4 | 4 | 4 |
| | A-1232 | Bolt, 7/16"-20 x 2" (Oil filter cover) | | | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 119773 | Bolt, strap clamp | | | 2 | 2 | 2 | 2 | 2 | 2 | 2 |
| | 119775 | Lockwasher, strap clamp bolt | | | 2 | 2 | 2 | 2 | 2 | 2 | 2 |
| | 119774 | Nut, clamp bolt | | | 2 | 2 | 2 | 2 | 2 | 2 | 2 |
| | 802087 | Bracket, oil filter, assembly | | | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | GM-431938 | Screw and lockwasher, hex. hd., 5/16"-18 x 1" (Oil filter bracket and oil filter tube support to side of cylinder head) | | | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 909335 | Kit, oil filter, element gasket (For frame units). Consists of: 1 Element, oil filter 1 Gasket, oil filter cover | | | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 911208 | Kit, oil filter, element and gasket (For purolator units) Consists of: 1 Element, oil filter 1 Gasket, oil filter cover | | | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 926878 | Wire, support (Oil filter drain hose to fuel line) | | | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | | Throw-away Type Oil Filter | | | | | | | | | |
| | 936407 | Filter, oil, assembly (Fram) | | | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 929838 | Base, oil filter | | | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | GM-138506 | Lockwasher, 3/4" | | | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | GM-219758 | Nut, jam, hex., 3/4"-16 (Oil filter base to bracket) | | | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 934474 | Brace, oil filter | | | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | GM-120214 | Lockwasher, 5/16" | | | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | GM-120368 | Nut, jam, hex., 5/16"-24 | | | 1 | 1 | 1 | 1 | 1 | 1 | 1 |

| Fig. and Ref. No. | Part Number | DESCRIPTION | MODELS V6 | 4F | CJ3B | CJ5 | CJ5A | CJ6 | CJ6A | DJ5 | DJ6 |
|---|---|---|---|---|---|---|---|---|---|---|---|
| | | GROUP 10-16A - OIL FILTER (Continued) | | | | | | | | | |
| | | Throw-away Type Oil Filter | | | | | | | | | |
| | GM-120393 | Washer, plain, 5/16" (Oil Filter brace to bracket) | | | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 930952 | Bracket, oil filter, assembly | | | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | GM-431938 | Screw and lockwasher, hex., 5/16"-18 x 1" (Oil filter bracket and oil filter tube support to side of cylinder head) | | | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | GM-451240 | Clamp, (Oil filter brace to oil filter) | | | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 926878 | Wire, support | | | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | | V6 - 225 ENGINE | | | | | | | | | |
| | 5577981 | Filter, oil, assembly | | | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | | GROUP 10-17 - OIL DISTRIBUTION | | | | | | | | | |
| | 800549 | Bracket, oil line clip | | | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | GM-9409106 | Screw and lockwasher, hex. hd., 1/4"-20 x 1/2" (Bracket to cylinder head) | | | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | GM-128302 | Clip, 1/2" for 3/8" bolt. | | | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | A-1198 | Connection, flexible | | | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| 1 - 19 | GM-137404 | Connector, 3/16" flared tube (Oil line to cylinder head) | | | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | GM-137420 | Elbow, 3/16" flared tube.....(Oil line to cylinder head) | | | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | GM-137421 | Elbow, flared tube, 90 degree | | | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | GM-432666 | Fastener, 3/16" tube, oil line to bracket | | | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| 3 - 19 | 648865 | Tube, crankcase to cylinder head (Oil line) | | | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 647585 | Tube, oil filter, inlet, assembly (27-1/2" length) | | | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 910290 | Tube, oil filter, outlet, assembly (12" length) | | | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 808272 | Tube, oil gauge, assembly | | | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | GM-137413 | Union, 1/4" inv. flared tube | | | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | | Throw-away Type Oil Filter | | | | | | | | | |
| | GM-128302 | Clip, 1/2" (Inlet tube assembly) (Mounts under gear cover mounting nuts) | | | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | GM-137421 | Elbow, 1/4", inverted flared tube | | | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 929915 | Tube, oil filter, assembly (Inlet) | | | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 932347 | Tube, oil filter, assembly (Outlet) | | | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | | GROUP 10-18 - CRANKCASE VENTILATOR | | | | | | | | | |
| 4 - 13 | A-6919 | Ventilator (Body) crankcase, assembly | | | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 810109 | Coupling, reducing | | | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 809656 | Elbow, 1/8" pipe thread, 90 degree street | | | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 630299 | Gasket, ventilator to valve cover | | | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 937659 | Kit, closed, crankcase ventilation (Oil bath air cleaner) | | | 1 | 1 | 1 | 1 | 1 | 1 | 1 |

| Fig. and Ref. No. | Part Number | DESCRIPTION | MODELS | | | | | | | | |
|---|---|---|---|---|---|---|---|---|---|---|---|
| | | | V6 | 4F | CJ3B | CJ5 | CJ5A | CJ6 | CJ6A | DJ5 | DJ6 |
| | | GROUP 10-18 - CRANKCASE VENTILATOR (Continued) | | | | | | | | | |
| | | Consists of: | | | | | | | | | |
| | GM-272847 | 2 Clamp, vent hose to valve and cover vent | | | | | | | | | |
| | 926878 | 2 Clip, vacuum line hose to fuel line | | | | | | | | | |
| | 937295 | 1 Cover, rocker arm, assembly | | | | | | | | | |
| | 630299 | 1 Gasket, plate to valve cover | | | | | | | | | |
| | 648798 | 1 Gasket, valve rocker cover | | | | | | | | | |
| | 630305 | 1 Gasket, valve spring cover | | | | | | | | | |
| | 51875 | 3 Gasket, valve spring cover cap screw | | | | | | | | | |
| | 937312 | 1 Hose, vacuum pump to tee | | | | | | | | | |
| | 908662 | 1 Hose, vent valve to rocker cover vent | | | | | | | | | |
| | | 1 Instructions, installation | | | | | | | | | |
| | 932824 | 2 Oil Seal, rocker arm cover | | | | | | | | | |
| | GM-103877 | 1 Plug, pipe, sq.hd., 1/8" | | | | | | | | | |
| | 645093 | 1 Screw, 5/16"-18 x 3-11/16" | | | | | | | | | |
| | 674993 | 3 Spring, tension washer (Between cover and cap screw gasket washer) | | | | | | | | | |
| | 937611 | 1 Tee (Special vent valve to cylinder head) | | | | | | | | | |
| | 941311 | 1 Valve, crankcase, ventilator, assembly | | | | | | | | | |
| | A-6919 | 1 Ventilator (Body) crankcase assembly | | | | | | | | | |
| | 810617 | Nipple, reducing pipe | | | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | GM-192466 | Nipple, pipe, 1/8" x 1-3/4" | | | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | GM-178910 | Tee, two-way, 1/4" tube | | | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 941312 | Valve, crankcase ventilator, assembly | | | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | | V6 - 225 ENGINE | | | | | | | | | |
| | 1364792 | Breather, assembly | | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 1356005 | Fitting, intake manifold hose | | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 1364117 | Grommet, breather to cover | | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 1355720 | Grommet, valve cover | | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 1364794 | Hose, breather to air cleaner | | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 1371349 | Clamp | | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 942273 | Hose, air cleaner to air breather (Use with dual throat carburetor) | | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 1371349 | Clamp, tube to breather | | | | 2 | 2 | 2 | 2 | 2 | 2 |
| | 1365014 | Hose, valve to carburetor | | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 1365030 | Seal, valve cover | | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 6422053 | Valve, crankcase vent, assembly | | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | | GROUP 10-19 - MANIFOLD | | | | | | | | | |
| 14-4 | 648766 | Manifold, exhaust, assembly | | | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 53287 | Nut, hex., 3/8"-24 | | | 5 | 5 | 5 | 5 | 5 | 5 | 5 |
| | GM-120394 | Washer, plain, 3/8" (Manifold to mounting studs) | | | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 801345 | Gasket set, manifold | | | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | | Consists of: | | | | | | | | | |
| | 648935 | 1 Gasket, exhaust manifold, center | | | | | | | | | |
| | 648795 | 2 Gasket, exhaust manifold, end | | | | | | | | | |
| | 634814 | 1 Gasket, exhaust pipe flange | | | | | | | | | |
| | GM-103196 | Stud, 3/8"-16 x 1-9/16" | | | 4 | 4 | 4 | 4 | 4 | 4 | 4 |
| | A-564 | Stud, 3/8"-16 x 2-1/8" (Manifold to block) | | | 2 | 2 | 2 | 2 | 2 | 2 | 2 |

| Fig. and Ref. No. | Part Number | DESCRIPTION | MODELS V6 | 4F | CJ3B | CJ5 | CJ5A | CJ6 | CJ6A | DJ5 | DJ6 |
|---|---|---|---|---|---|---|---|---|---|---|---|
| | | GROUP 10-19 - MANIFOLD (Continued) | | | | | | | | | |
| | | V6 - 225 ENGINE | | | | | | | | | |
| | 1359710 | Manifold, exhaust, assembly | | | 2 | 2 | 2 | 2 | 2 | 2 | 2 |
| 16-11 | GM-180123 | Bolt, 3/8"-16 x 1-1/8" (Exhaust manifold to cylinder head) | | | 12 | 12 | 12 | 12 | 12 | 12 | 12 |
| | 1368810 | Bolt, hex. hd. (Exhaust manifold to cylinder head-right upper location) | | | | 2 | 2 | 2 | 2 | 2 | 2 |
| | 3760425 | Stud, exhaust pipe to right exhaust manifold | | | | 4 | 4 | 4 | 4 | 4 | 4 |
| | 1369904 | Manifold, intake, assembly (Use with single throat carburetor) | | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 1364915 | Bolt (To right head center position) | | | | 1 | 1 | 1 | 1 | 1 | 1 |
| 16-6 | 1371336 | Bolt, 3/8"-16 x 1-3/8" (Intake manifold to cylinder head) | | | | 9 | 9 | 9 | 9 | 9 | 9 |
| | 941188 | Adapter, exhaust manifold, left | | | | 1 | 1 | 1 | 1 | 1 | 1 |
| 18-9 | 1194041 | Elbow, water outlet | | | | 1 | 1 | 1 | 1 | 1 | 1 |
| 18-8 | 9417258 | Bolt, hex. hd,, 5/16"-18 x 1" (To water manifold) | | | | 2 | 2 | 2 | 2 | 2 | 2 |
| | 1369986 | Flange, exhaust heat control, assembly | | | | 1 | 1 | 1 | 1 | 1 | 1 |
| 18-10 | 1194629 | Gasket, elbow water outlet | | | | 1 | 1 | 1 | 1 | 1 | 1 |
| 16-9 | 1357866 | Gasket, intake manifold | | | | 2 | 2 | 2 | 2 | 2 | 2 |
| | 1368777 | Nipple, intake manifold heater outlet | | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 9420944 | Nut, heat control to manifold | | | | 2 | 2 | 2 | 2 | 2 | 2 |
| | 1364935 | Plate, fuel distribution (Between manifold and gasket) | | | | 1 | 1 | 1 | 1 | 1 | 1 |
| 16-12 | 1358803 | Plate, lock, exhaust manifold bolt | | | | 6 | 6 | 6 | 6 | 6 | 6 |
| 16-21 | GM-444788 | Plug, water temperature switch | | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | GM-444571 | Plug, 1/8" pipe (1- Req'd. in mod. pipe connection on intake manifold) (1- Req'd. in power brake connection on intake manifold) (1- Req'd. in A/C cont. connection on intake manifold) | | | | 3 | 3 | 3 | 3 | 3 | 3 |
| 16-13 | 1357738 | Seal, intake manifold gasket | | | | 2 | 2 | 2 | 2 | 2 | 2 |
| | 1179444 | Spring, anti-rattle | | | | 2 | 2 | 2 | 2 | 2 | 2 |
| | 1359980 | Spring, oil pressure | | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 1370674 | Thermostat, exhaust manifold valve | | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 1368155 | Washer, 3/8" x .88 O.D. x .080 I.D. (For end bolt right side 3rd from front) | | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | | Use with Dual throat Carburetor Same as Above Except | | | | | | | | | |
| 16-10 | 1377493 | Manifold, exhaust, left, assembly (Use with dual throat carburetor) | | | | 1 | 1 | 1 | 1 | 1 | 1 |
| 16-14 | 1377490 | Manifold, exhaust, right, assembly (Use with dual throat carburetor) | | | | 1 | 1 | 1 | 1 | 1 | 1 |
| 16-8 | 1376387 | Manifold, intake, assembly (Use with dual throat carburetor) | | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 808608 | Elbow, 45 $^{O}$ | | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 1366381 | Elbow, water, outlet | | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 929760 | Nipple, hose | | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 1375919 | Thermostat, exhaust manifold valve | | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 1375918 | Valve, exhaust heat control, assembly | | | | 1 | 1 | 1 | 1 | 1 | 1 |

| Fig. and Ref. No. | Part Number | DESCRIPTION | MODELS V6 | 4F | CJ3B | CJ5 | CJ5A | CJ6 | CJ6A | DJ5 | DJ6 |
|---|---|---|---|---|---|---|---|---|---|---|---|
| | | **GROUP 10-21 - FLYWHEEL AND RING GEAR** | | | | | | | | | |
| 3 - 30 | 805454 | Kit, flywheel and dowel bolt | | | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | | Consists of: | | | | | | | | | |
| | | 1 Flywheel | | | | | | | | | |
| | 116295 | 2 Bolt, dowel | | | | | | | | | |
| | GM-124934 | 2 Nut, dowel bolt | | | | | | | | | |
| | GM-135629 | 2 Lockwasher, dowel bolt nut | | | | | | | | | |
| | | 1 Tag, instruction | | | | | | | | | |
| | 922585 | Kit, flywheel and dowel bolt (Use only with 9-1/4" clutch) | | | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | | Consists of: | | | | | | | | | |
| | | 1 Flywheel | | | | | | | | | |
| | 116295 | 2 Bolt, dowel | | | | | | | | | |
| | GM-135629 | 2 Lockwasher, dowel bolt nut | | | | | | | | | |
| | GM-124934 | 2 Nut, dowel bolt | | | | | | | | | |
| | | 1 Tag, instruction | | | | | | | | | |
| | 632157 | Bolt, hex. hd., 3/8"-24 x 1-5/32" | | | 4 | 4 | 4 | 4 | 4 | 4 | 4 |
| | GM-138489 | Lockwasher, 3/8" | | | 6 | 6 | 6 | 6 | 6 | 6 | 6 |
| | 641769 | Nut, hex., 3/8"-24 | | | 6 | 6 | 6 | 6 | 6 | 6 | 6 |
| | | (Flywheel to crankshaft) | | | | | | | | | |
| | 639578 | Bushing, clutch shaft | | | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 632156 | Dowel, flywheel to crankshaft | | | 2 | 2 | 2 | 2 | 2 | 2 | 2 |
| | 802925 | Gear, ring, flywheel | | | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | | NOTE: Parts numbered 116295, GM-124934 and GM-135629 are required for straight doweling of flywheel to crankshaft, eliminates need of special tapered reamer. | | | | | | | | | |
| | | **V6 - 225 ENGINE** | | | | | | | | | |
| 2 - 13 | 1359407 | Flywheel and Ring Gear | | | | 1 | 1 | 1 | 1 | 1 | 1 |
| 2 - 14 | 454956 | Bolt, 7/16"-20 x 7/8" | | | | 6 | 6 | 6 | 6 | 6 | 6 |
| | | (Flywheel to crankshaft) | | | | | | | | | |
| | 1363732 | Cover, flywheel lower | | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | GM-120834 | Bolt, hex. hd., 5/16"-18 x 1/2" | | | | 4 | 4 | 4 | 4 | 4 | 4 |
| | | (Cover to housing) | | | | | | | | | |
| 2 - 12 | 1359081 | Gear, ring, flywheel | | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | | **GROUP 10-22 - FLYWHEEL HOUSING** | | | | | | | | | |
| 5 - 12 | 802929 | Housing, flywheel, assembly. | | | 1 | 1 | | 1 | | | |
| | | (Up to Engine serial No. 3J-158187 "L" head, and 4J-142035 "F" head) | | | | | | | | | |
| | 912799 | Housing, flywheel, assembly. | | | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | | (After Engine Serial No. 3J-158186 "L" head, and 4J-142034 "F" head) | | | | | | | | | |
| | 804367 | Bolt, dowel, 3/8"-24 x 3-3/8" | | | 2 | 2 | 2 | 2 | 2 | 2 | 2 |
| | GM-120608 | Bolt, hex. hd., 3/8"-24 x 2-1/4" | | | 4 | 4 | 4 | 4 | 4 | 4 | 4 |
| | GM-124128 | Bolt, hex. hd., 3/8"-24 x 3" | | | 2 | 2 | 2 | 2 | 2 | 2 | 2 |
| | GM-271193 | Nut and lockwasher, hex., 3/8"-24 | | | 8 | 8 | 8 | 8 | 8 | 8 | 8 |
| | | (Flywheel housing to engine plate to cylinder block) | | | | | | | | | |
| | GM-122267 | Bolt, hex. hd., 7/16"-14 x 1-1/4" | | | 4 | 4 | 4 | 4 | 4 | 4 | 4 |

| Fig. and Ref. No. | Part Number | DESCRIPTION | MODELS V6 | 4F | CJ3B | CJ5 | CJ5A | CJ6 | CJ6A | DJ5 | DJ6 |
|---|---|---|---|---|---|---|---|---|---|---|---|
| | | GROUP 10-22 - FLYWHEEL HOUSING (Continued) | | | | | | | | | |
| | GM-120383 | Lockwasher, 7/16". . . . . (Housing to transmission) | | | 4 | 4 | 4 | 4 | 4 | 4 | 4 |
| | 649553 | Cover, hole, clutch control lever, assembly (To cover hole in flywheel housing) . . . . . | | | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 630103 | Cover, inspection, flywheel housing. . . . . | | | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | GM-9409106 | Screw and lockwasher, hex., 1/4"-20 x 1/2" . . . . . (Cover to bellhousing) | | | 2 | 2 | 2 | 2 | 2 | 2 | 2 |
| 36-24 | 910467 | Plate, adapter, bellhousing to transmission (4 speed transmission) . . . . . | | | | 1 | | 1 | | | |
| | GM-122267 | Bolt, hex. hd., 7/16"-14 x 1-1/4". . . . . | | | | 4 | | 4 | | | |
| | GM-136857 | Lockwasher, 7/16". . . . . (Adapter plate to bellhousing) | | | | 4 | | 4 | | | |
| 36-33 | GM-120896 | Bolt, hex. hd., 9/16"-12 x 1-3/4". . . . . | | | | 3 | | 3 | | | |
| | GM-122577 | Bolt, hex. hd., 9/16"-12 x 1-1/2". . . . . | | | | 1 | | 1 | | | |
| 36-32 | GM-120898 | Lockwasher, 9/16". . . . . (Adapter plate to transmission) | | | | 4 | | 4 | | | |
| | GM-455529 | Stud, 7/16"-14 x 2-1/16" . . . . . | | | | | 1 | | 1 | | |
| | | V6 - 225 ENGINE | | | | | | | | | |
| | 9774035 | Housing, flywheel. . . . . | | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 9419959 | Bolt, hex. hd., 3/8"-16 x 1-1/4". . . . . | | | | 6 | 6 | 6 | 6 | 6 | 6 |
| | 3712745 | Pin, dowel, 5/8" x 5/32" . . . . . (To cylinder block) | | | | 2 | 2 | 2 | 2 | 2 | 2 |
| | 941185 | Plate, adapter . . . . . | | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | GM-122446 | Bolt, hex. hd., 1/2"-13 x 1-3/4" . . . . . | | | | 3 | 3 | 3 | 3 | 3 | 3 |
| | GM-180185 | Bolt, hex. hd., 1/2"-13 x 2-1/2" . . . . . (Adapter to flywheel housing) | | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 941824 | Spacer . . . . . | | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | GM-120384 | Washer, 1/2". . . . . (Adapter to flywheel housing) | | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 941825 | Retainer, stay cable . . . . . | | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | | GROUP 10-23 - ENGINE MOUNTING | | | | | | | | | |
| | A-146 | Bracket, engine mounting rear (3-speed transmission only). . | | | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 800230 | Bolt, and lockwasher, hex. hd., 3/8"-16 x 5/8" (3-speed only) . . . . . (Bracket to transmission case) | | | 4 | 4 | 4 | 4 | 4 | 4 | 4 |
| | 646021 | Bracket, front engine plate, right. . . . . | | | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 804488 | Cable, stay, engine (3-speed only) . . . . . | | | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | GM-271193 | Nut and lockwasher, hex., 3/8"-24 . . . . . (2-Stay cable to bell housing) (3-speed only) (4-Rear insulator to bracket and cross member) (3-speed only) | | | 6 | 6 | 6 | 6 | 6 | 6 | 6 |
| 5 - 9 | 641096 | Gasket, cylinder block, front . . . . . | | | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| 5 - 13 | 638629 | Insulator, engine, support, front . . . . . | | | 2 | 2 | 2 | 2 | 2 | 2 | 2 |
| | GM-120213 | Bolt, hex. hd., 5/16"-24 x 7/8" . . . . . | | | 3 | 3 | 3 | 3 | 3 | 3 | 3 |
| | GM-271187 | Nut and lockwasher hex., 5/16"-24 . . . . . | | | 4 | 4 | 4 | 4 | 4 | 4 | 4 |

(Revised 9/66)

| Fig. and Ref. No. | Part Number | DESCRIPTION | MODELS V6 | 4F | CJ3B | CJ5 | CJ5A | CJ6 | CJ6A | DJ5 | DJ6 |
|---|---|---|---|---|---|---|---|---|---|---|---|
| | | GROUP 10-23 - ENGINE MOUNTING (Continued) | | | | | | | | | |
| | GM-120393 | Washer, plain 5/16" | | | 4 | 4 | 4 | 4 | 4 | 4 | 4 |
| | | (Insulator to engine support bracket) | | | | | | | | | |
| | GM-120424 | Bolt, hex. hd., 1/2"-20 x 1-1/4" | | | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | GM-120371 | Nut, 1/2"-20 | | | 3 | 3 | 3 | 3 | 3 | 3 | 3 |
| | GM-120384 | Lockwasher, 1/2" | | | 3 | 3 | 3 | 3 | 3 | 3 | 3 |
| | | (Insulator to front engine plate and frame) | | | | | | | | | |
| | A-6156 | Insulator, engine support, rear (3-speed only) | | | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | GM-120371 | Nut, hex., 1/2"-20 | | | 2 | 2 | 2 | 2 | 2 | 2 | 2 |
| | GM-120384 | Lockwasher, 1/2" | | | 2 | 2 | 2 | 2 | 2 | 2 | 2 |
| | | (Insulator to engine mounting bracket rear) | | | | | | | | | |
| | GM-120741 | Screw, hex. hd., 5/16"-24 x 3/4" | | | 4 | 4 | 4 | 4 | 4 | 4 | 4 |
| | GM-120368 | Nut, hex., 5/16"-24 | | | 4 | 4 | 4 | 4 | 4 | 4 | 4 |
| | GM-120393 | Washer, plain, 5/16" | | | 4 | 4 | 4 | 4 | 4 | 4 | 4 |
| | GM-120214 | Lockwasher, 5/16" | | | 4 | 4 | 4 | 4 | 4 | 4 | 4 |
| | | (Rear insulator to cross member) | | | | | | | | | |
| | 912721 | Insulator, engine support, rear (4-speed transmission) | | | | 1 | | 1 | | | |
| | GM-123520 | Bolt, hex. hd., 3/8"-24 x 3/4 | | | | 2 | | 2 | | | |
| | GM-120382 | Lockwasher, 3/8" | | | | 2 | | 2 | | | |
| | GM-120369 | Nut, hex., 3/8"-24 | | | | 2 | | 2 | | | |
| | | (Rear insulator to cross member) | | | | | | | | | |
| | GM-122126 | Bolt, hex. hd., 3/8"-16 x 7/8" | | | | 2 | | 2 | | | |
| | GM-120382 | Lockwasher, 3/8" | | | | 2 | | 2 | | | |
| | | (Rear insulator to adapter plate) | | | | | | | | | |
| | GM-120608 | Bolt, hex. hd., 3/8"-24 x 2-1/4" | | | | 1 | | 1 | | | |
| | GM-271193 | Nut and lockwasher, hex., 3/8"-24 x 1" | | | | 1 | | 1 | | | |
| | | (Plug hole for engine stay cable) | | | | | | | | | |
| 5-8 | 927719 | Plate, engine front, assembly | | | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 922166 | Plate, engine front, assembly (For Delco Remy & W/ alternator) | | | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | GM-423569 | Screw and lockwasher, hex. hd., 3/8"-16 x 3/4" | | | 3 | 3 | 3 | 3 | 3 | 3 | 3 |
| | | (Front engine plate to block) | | | | | | | | | |
| 5-11 | 804381 | Plate, engine, rear | | | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 384958 | Stud, 3/8"-16 x 1-5/16" | | | 6 | 6 | 6 | 6 | 6 | 6 | 6 |
| | GM-120388 | Washer, flat, 3/8" | | | 6 | 6 | 6 | 6 | 6 | 6 | 6 |
| | | (Front plate to cylinder block) | | | | | | | | | |
| | | V6 - 225 ENGINE | | | | | | | | | |
| | 941576 | Adapter, insulator | | | | 1 | 1 | 1 | 1 | | |
| | GM-451977 | Bolt and Lockwasher, hex. hd., 3/8"-16 x 7/8" | | | | 2 | 2 | 2 | 2 | | |
| | | (Adapter to transmission) | | | | | | | | | |
| | 941575 | Adapter, insulator | | | | | | | | 1 | 1 |
| | GM-120741 | Bolt, hex. hd., 5/16"-24 x 3/4" | | | | | | | | 2 | 2 |
| | GM-120214 | Lockwasher, 5/16" | | | | | | | | 2 | 2 |
| | GM-120368 | Nut, hex., 5/16"-24 | | | | | | | | 2 | 2 |
| | | (Adapter to crossmember) | | | | | | | | | |
| | GM-451976 | Bolt and Lockwasher, hex. hd., 3/8"-16 x 3/4" | | | | | | | | 2 | 2 |
| | | (Adapter to insulator) | | | | | | | | | |
| | 939994 | Insulator, rear | | | | | | | | 1 | 1 |
| | GM-451976 | Bolt and Lockwasher, hex. hd., 3/8"-16 x 3/4" | | | | | | | | 2 | 2 |
| | 805942 | Washer, plain 3/8" | | | | | | | | 2 | 2 |
| | | (Insulator to transmission) | | | | | | | | | |

| Fig. and Ref. No. | Part Number | DESCRIPTION | MODELS V6 | 4F | CJ3B | CJ5 | CJ5A | CJ6 | CJ6A | DJ5 | DJ6 |
|---|---|---|---|---|---|---|---|---|---|---|---|
| | | GROUP 10-23 - ENGINE MOUNTING (Continued) | | | | | | | | | |
| | | V6 - 225 ENGINE | | | | | | | | | |
| | 939995 | Insulator, engine support, rear, assembly | | | | 1 | 1 | 1 | 1 | | |
| | GM-120382 | Lockwasher, 3/8" | | | | 2 | 2 | 2 | 2 | | |
| | GM-120369 | Nut, hex., 3/8"-24 (Insulator to crossmember) | | | | 2 | 2 | 2 | 2 | | |
| | GM-451977 | Bolt and Lockwasher, 3/8"-16 x 7/8" | | | | 1 | 1 | 1 | 1 | | |
| | 805942 | Washer, plain, 3/8" (Insulator to adapter) | | | | 2 | 2 | 2 | 2 | | |
| | 1371313 | Pad, front engine mounting, left, assembly | | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 1369788 | Pad, front engine mounting, right, assembly | | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | GM-179856 | Bolt, hex. hd., 7/16"-14 x 3/4" (Pad to block) | | | | 4 | 4 | 4 | 4 | 4 | 4 |
| | GM-181680 | Bolt, hex., hd., 7/16"-20 x 3-1/2" | | | | 2 | 2 | 2 | 2 | 2 | 2 |
| | GM-272684 | Nut, hex., 7/16"-20 | | | | 2 | 2 | 2 | 2 | 2 | 2 |
| | 941759 | Spacer, tubular (Pad to frame bracket) | | | | 2 | 2 | 2 | 2 | 2 | 2 |
| | | GROUP 11-01 - CLUTCH ASSEMBLY | | | | | | | | | |
| | 917181 | Clutch assembly (Less driven plate) (Rockford) (8-1/2") | | | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 930340 | Clutch assembly (Less driven plate) (Auburn) (9-1/4") | | | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 630129 | Bolt, hex. hd., 5/16"-18 x 1-1/16" | | | 6 | 6 | 6 | 6 | 6 | 6 | 6 |
| | GM-120638 | Lockwasher, 5/16" | | | 6 | 6 | 6 | 6 | 6 | 6 | 6 |
| | 640578 | Bracket, clutch (For 906467) | | | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 807153 | Facing set, clutch driven plate (For 806422) Consists of: 2 Facing, clutch plate 20 Rivet, clutch facing to plate | | | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 919647 | Kit, backing pressure springs (For 917181) (8-1/2") Consists of: 1 Plate, backing 6 Springs, pressure | | | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 908615 | Kit, repair, clutch (For 906467 - Auburn) Consists of: | | | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 805197 | 3 Clip, return | | | | | | | | | |
| | 800728 | 3 Cup, spring | | | | | | | | | |
| | 638158 | 3 Lever, release | | | | | | | | | |
| | 805016 | 3 Nut, jam | | | | | | | | | |
| | 638159 | 3 Pin, pivot lever | | | | | | | | | |
| | 805014 | 3 Screw, adjusting | | | | | | | | | |
| | 906468 | 3 Spring, pressure | | | | | | | | | |
| | 805015 | 3 Washer, adjusting screw | | | | | | | | | |
| | 805017 | Plate, pressure (Auburn 8-1/2") | | | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 919870 | Plate, driven clutch, assembly (For 8-1/2" clutch) | | | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 921977 | Plate, driven clutch, assembly (For 9-1/4" clutch) | | | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | | V6 - 225 ENGINE | | | | | | | | | |
| | 1378623 | Plate and Hub, driven, clutch, assembly | | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 3729000 | Stud, clutch fork | | | | 1 | 1 | 1 | 1 | 1 | 1 |

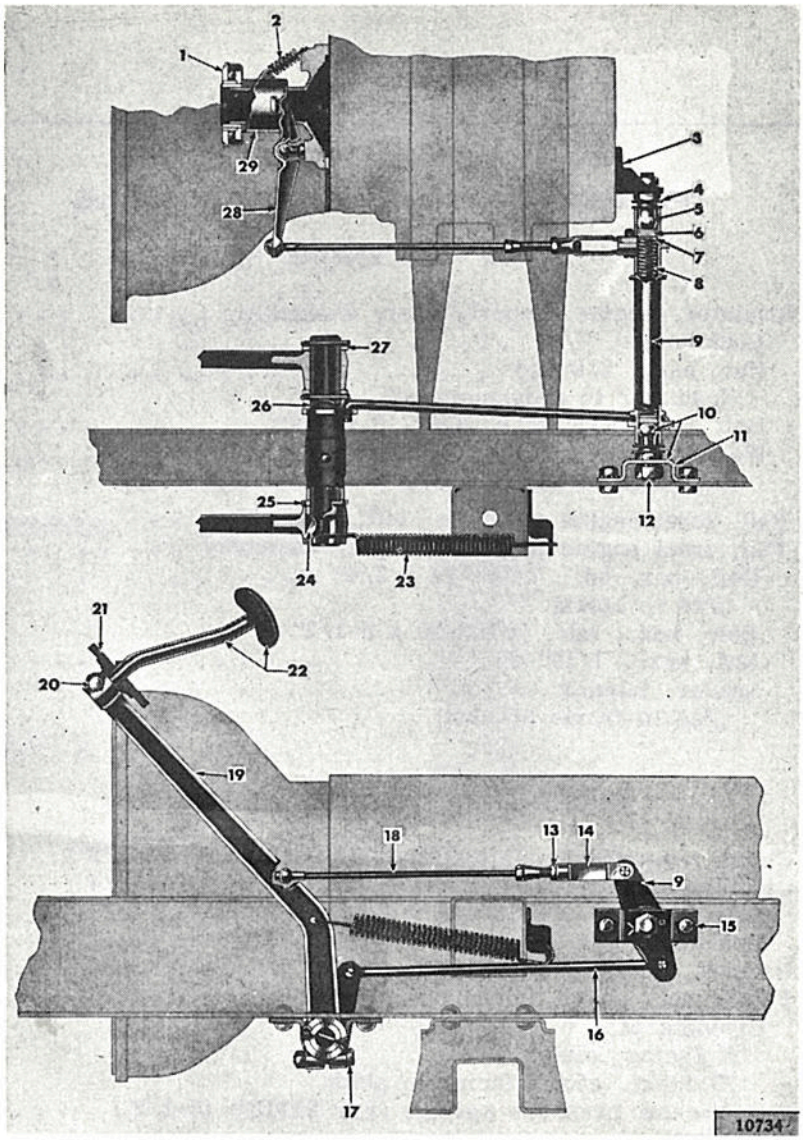



FIG. 19 -- CLUTCH LINKAGE (CJ-3B) (CJ-5) (CJ-5A) (CJ-6) (CJ-6A) (4-F)

| Ref. No. | Description | Group No. |
|---|---|---|
| 1 | Bearing, release, clutch | 11-02 |
| 2 | Spring, retracting, carrier | 11-02 |
| 3 | Stud, ball | 11-02 |
| 4 | Seal, dust, clutch control tube | 11-02 |
| 5 | Pad | 11-02 |
| 6 | Retainer, control tube | 11-02 |
| 7 | Pin, clevis, 5/16" x 27/32" | 11-02 |
| 8 | Spring, control tube | 11-02 |
| 9 | Lever and tube, control | 11-02 |
| 10 | Stud and bracket, ball | 11-02 |
| 11 | Bracket, frame | 11-02 |
| 12 | Nut, hex., 7/16"-14 | 11-02 |
| 13 | Nut, hex., 5/16"-24 | 11-02 |
| 14 | Yoke, adjusting end | 11-02 |
| 15 | Bolt, bracket to frame | 11-02 |
| 16 | Rod, release pedal | 11-02 |
| 17 | Bolt, pedal clamp | 11-03 |
| 18 | Cable, control | 11-02 |
| 19 | Pedal, clutch | 11-03 |
| 20 | Bolt and lockwasher, hex. hd., 5/16"-18 x 1-1/4" | 11-03 |
| 21 | Pad, draft | 11-03 |
| 22 | Pad, pedal, assembly | 11-03 |
| 23 | Spring, retracting | 11-03 |
| 24 | Key, Woodruff, No. 9 | 11-03 |
| 25 | Washer, pedal shaft | 11-03 |
| 26 | Shaft, clutch pedal | 24-08 |
| 27 | Bar, tie, master cylinder | 24-06 |
| 28 | Lever, clutch control | 11-02 |
| 29 | Carrier, bearing | 11-02 |

| Fig. and Ref. No. | Part Number | DESCRIPTION | MODELS V6 | 4F | CJ3B | CJ5 | CJ5A | CJ6 | CJ6A | DJ5 | DJ6 |
|---|---|---|---|---|---|---|---|---|---|---|---|
| | | GROUP 11-01 - CLUTCH ASSEMBLY (Continued) | | | | | | | | | |
| | | V6 - 225 ENGINE | | | | | | | | | |
| | 3841738 | Boot, clutch fork | | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 1396478 | Package, clutch driven plate and pressure plate, assembly | | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 838653 | Bolt, special, 3/8"-16 x 1" | | | | 6 | 6 | 6 | 6 | 6 | 6 |
| | 838819 | Lockwasher, 3/8" (To flywheel) | | | | 6 | 6 | 6 | 6 | 6 | 6 |
| | | GROUP 11-02 - CLUTCH CONTROL PARTS | | | | | | | | | |
| 19-1 | 635529 | Bearing, release, clutch | | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 945255 | Bearing and clutch assembly (Clutch release)(Export only) | | X | | 1 | 1 | 1 | 1 | 1 | 1 |
| | GM-907588 | Bearing, clutch throw out L. H. D. | X | | | 1 | 1 | 1 | 1 | 1 | 1 |
| 19-11 | A-180 | Bracket, clutch control frame (3-speed transmission) L. H. D. | X | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 911681 | Bracket, clutch control frame (4-speed transmission) | | X | | 1 | | | | | |
| 19-15 | GM-123473 | Bolt, hex. hd., 5/16"-24 x 5/8" (3-speed transmission) | X | X | 2 | 2 | 2 | 2 | 2 | 2 | 2 |
| | GM-120741 | Bolt, hex. hd., 5/16"-24 x 3/4" (4-speed transmission) | | X | | 2 | | 2 | | | |
| | GM-271187 | Nut and lockwasher, 5/16"-24 (Bracket to frame) | X | X | 2 | 2 | 2 | 2 | 2 | 2 | 2 |
| | 939456 | Bracket, clutch control lever L.H.D. | | X | | | | | | 1 | 1 |
| | 941397 | Bracket, clutch control lever L.H.D. | X | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | GM-122260 | Bolt, hex. hd., 7/16"-14 x 1-1/8" | X | | | | | | | 2 | 2 |
| | GM-272122 | Nut, jam., 7/16"-14 (Bracket to transmission) | X | | | | | | | 1 | 1 |
| 19-18 | 640124 | Cable, clutch control lever (3-speed transmission) | | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 941234 | Cable, clutch control lever (13.62" long) L.H.D. | X | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 911602 | Cable, clutch control lever (4-speed transmission) | | X | | 1 | | 1 | | | |
| 19-29 | 644366 | Carrier, clutch release bearing | | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 942117 | Clip, return spring L.H.D. | X | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 630068 | Fulcrum, clutch release lever | | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| 19-28 | 630112 | Lever, clutch control L.H.D. | | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 641275 | Lever, clutch control R.H.D. | | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 1378486 | Lever, clutch, assembly L.H.D. | X | | | 1 | 1 | 1 | 1 | 1 | 1 |
| 19-9 | 642624 | Lever and tube, clutch control (8-1/2" clutch) (3-speed Tran.) (6-3/32" between levers) | | X | 1 | 1 | | 1 | | | |
| | 911467 | Lever and tube, clutch control (8-1/2" clutch) (3-speed transmission) (5-3/4" between levers) L.H.D. | | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 941232 | Lever and tube, clutch control assembly L.H.D. | X | | | 1 | 1 | 1 | 1 | 1 | 1 |
| 19-9 | 911600 | Lever and tube, clutch control (8-1/2" clutch) (4-speed transmission) | | X | | 1 | | 1 | | | |
| | 922076 | Lever and tube, clutch control (9-1/4" clutch) (3-speed transmission) | | X | 1 | 1 | | 1 | | | |
| | 923636 | Lever and tube, clutch control (9-1/4" clutch) (4-speed transmission) | | X | | 1 | | 1 | | | |
| 19-5 | A-176 | Pad, felt, clutch control tube | X | X | 2 | 2 | 2 | 2 | 2 | 2 | 2 |
| | GM-120123 | Pin, cotter, 1/8" x 1-1/4" (spring retainer) | X | X | 2 | 2 | 2 | 2 | 2 | 2 | 2 |
| 19-6 | A-177 | Retainer, clutch control tube (4-req'd. - 4 cyl.) (5 req'd. 6 cyl.) | X | X | 4 | 5 | 5 | 5 | 5 | 5 | 5 |
| | 640123 | Rod, clutch release pedal (8-1/2" clutch) (3-speed transmission)(10-15/32" long) | | X | 1 | 1 | | 1 | | | |

| Fig. and Ref. No. | Part Number | DESCRIPTION | MODELS V6 | 4F | CJ3B | CJ5 | CJ5A | CJ6 | CJ6A | DJ5 | DJ6 |
|---|---|---|---|---|---|---|---|---|---|---|---|
| | | GROUP 11-02 - CLUTCH CONTROL PARTS (Continued) | | | | | | | | | |
| | 911413 | Rod, clutch release pedal (8-1/2" clutch) (3-speed transmission) (11-3/32" long) | | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| 19 - 16 | 911814 | Rod, clutch release pedal (8.91" long LHD) | X | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 911603 | Rod, clutch release pedal (8-1/2" clutch) (4-speed transmission) | | X | | 1 | | 1 | | | |
| | 922072 | Rod, clutch release pedal (9-1/4" clutch) (3-speed transmission) | | X | 1 | 1 | | 1 | | | |
| | 923640 | Rod, clutch release pedal (9-1/4" clutch) (4-speed transmission) | | X | | 1 | | 1 | | | |
| | GM-119117 | Pin, cotter, 3/32" x 1/2" (Pedal rod) | | X | 2 | 2 | | 2 | | | |
| 19 - 4 | A-887 | Seal, dust, clutch control tube LHD | X | X | 2 | 2 | 2 | 2 | 2 | 2 | 2 |
| | 912093 | Seal, dust, clutch housing, assembly | | X | 1 | 1 | | 1 | | | |
| 19 - 8 | A-178 | Spring, clutch control tube LHD | X | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 803358 | Spring, clutch return LHD | X | | | 1 | 1 | 1 | 1 | 1 | 1 |
| 19 - 2 | 630117 | Spring, retracting, clutch release bearing carrier | | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| 19 - 10 | A-179 | Stud and bracket, ball, clutch control, assembly (3-speed transmission) LHD | X | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 911680 | Stud and bracket, ball, clutch control, assembly (4-speed transmission) | | X | | 1 | | 1 | | | |
| 19 - 3 | A-181 | Stud, ball, clutch control tube LHD | X | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | GM-120383 | Lockwasher, 7/16" | X | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| 19 - 12 | GM-451403 | Nut, hex., 7/16"-14 (Stud to bracket) | X | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| 19 - 14 | 632177 | Yoke, adjusting end, 5/16" (Clutch control lever) | X | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| 19 - 13 | GM-120368 | Nut, hex., 5/16"-24 | X | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| 19 - 7 | 339043 | Pin, clevis, 5/16" x 27/32" | X | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | GM-119117 | Pin, cotter, 3/32" x 1/2" (Yoke end to control lever) | X | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 52725 | Washer, plain 21/64" (Act as retainers for the clutch cross shaft) (LHD) | X | X | 2 | 2 | 2 | 2 | 2 | 2 | 2 |
| | | GROUP 11-03 CLUTCH PEDAL | | | | | | | | | |
| 19-19 | A-405 | Pedal, clutch assembly (LHD) | X | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 932925 | Pedal, clutch (RHD) | | X | 1 | 1 | | 1 | | | |
| 19-17 | 641954 | Bolt, hex. hd., 5/16" - 24 x 1-3/4" | X | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | GM-271187 | Nut and lockwasher, hex. 5/16" - 24 (Clutch pedal clamp) | X | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| 19-20 | 807038 | Bolt and lockwasher, hex. hd., 5/16" - 18 x 1-1/4" (Clutch pedal to pedal pad shank) | X | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 927995 | Cover, pedal pad (Rubber) (For 927777) | X | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| 19 - 24 | GM-124549 | Key, woodruff, No. 9 (Clutch pedal to shaft) | X | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 921936 | Kit, slack adjuster, clutch and brake pedal | | X | 1 | 1 | | 1 | | | |
| 19 - 21 | 906638 | Pad, draft, clutch pedal | | X | 1 | 1 | | 1 | | 1 | 1 |
| | 940064 | Pad, pedal, assembly | X | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 927777 | Pad, pedal, assembly (Metal) | X | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 647178 | Spacer, tubular, clutch (RHD) | | X | 1 | 1 | | 1 | | | |
| | 650684 | Spring, clutch pedal shank draft pad | X | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| 19 - 23 | 630593 | Spring, retracting, clutch pedal | X | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 932921 | Stud, clutch pedal (RHD) | | X | 1 | 1 | | 1 | | | |
| | 932920 | Washer special | | X | 1 | 1 | | 1 | | | |



(Revised 9/66)

| Fig. and Ref. No. | Part Number | DESCRIPTION | MODELS V6 | 4F | CJ3B | CJ5 | CJ5A | CJ6 | CJ6A | DJ5 | DJ6 |
|---|---|---|---|---|---|---|---|---|---|---|---|
| | | GROUP 11-03 - CLUTCH PEDAL (Continued) | | | | | | | | | |
| | GM-443336 | Nut, hex., 3/8" - 24 Locknut "HL" (Stud to pedal) | | X | 1 | 1 | | 1 | | | |
| 19-25 | A-498 | Washer, flat, 1-1/2" OlD. x 1-1/32" I.D. x 1/32" (Pedal Shaft) LHD | X | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 641929 | Washer, pedal shaft draft pad | X | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | | GROUP 12-01 - FUEL TANK | | | | | | | | | |
| | 911895 | Tank, fuel, assembly | | X | 1 | | | | | | |
| 20- 4 | 912008 | Tank, fuel, assembly | | X | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 937996 | Tank, fuel, assembly | X | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 801561 | Anti-squeak, fuel tank 18-11/16" x 1" | X | X | | 1 | | 1 | | | |
| | 908593 | Cap, fuel tank | X | X | 1 | 1 | | 1 | | 1 | 1 |
| | 933586 | Cap, fuel tank (Chrome) | X | X | | | 1 | | 1 | | |
| | 931662 | Cap, fuel tank, locking (Includes 2 keys). | | X | 1 | 1 | | 1 | | | |
| | 663502 | Grommet, filler neck. | X | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| 20- 7 | GM-127951 | Plug, pipe, hex. hd., brass 1/4". | X | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 642853 | Spacer (4-speed transmission). | | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | | Bolt, hex. hd., 5/16"-18 x 2" (Gas tank hold down strap to front floor) | | X | | 1 | 1 | 1 | 1 | | |
| | GM-120214 | Lockwasher, 5/16" (Gas tank hold down strap to front floor) | | X | | 1 | 1 | 1 | 1 | | |
| | A-11775 | Washer, 5/16" (Gas tank hold down strap to front floor) | | X | | 1 | 1 | 1 | 1 | | |
| 20- 3 | 810400 | Strap, gas tank hold down | X | X | | 1 | 1 | 1 | 1 | 1 | 1 |
| 20- 6 | GM-9409098 | Screw and lockwasher, hex. hd., 5/16"-18 x 7/8" (Fuel tank to Front and rear floor pan) | | | | | | | | | |
| | | GROUP 12-02 - FUEL GAUGE | | | | | | | | | |
| 20- 5 | 914850 | Gauge, fuel, assembly | X | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 635641 | Gasket, gauge fuel tank | X | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | GM-160046 | Screw and lockwasher, #10-32 x 1/2" (Gauge to tank) | X | X | 6 | 6 | 6 | 6 | 6 | 6 | 6 |
| | 808367 | Screw and lockwasher, #10-32 x 1/4" (Fuel gauge wire to tank) | X | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | | GROUP 12-03 - FUEL LINE | | | | | | | | | |
| | 934246 | Clamp, hose 9/16" | X | | | 4 | 4 | 4 | 4 | 4 | 4 |
| | 939405 | Clamp, hose | X | | | 4 | 4 | 4 | 4 | 4 | 4 |
| | GM-120521 | Clip, closed, return line to oil pan | X | | | 1 | 1 | 1 | 1 | 1 | 1 |
| 20- 7 | 800743 | Clip, tube, "S" 1/4" | | X | 1 | 1 | | 1 | | | |
| 20-10 | 802040 | Connection, flexible. | | X | 1 | 1 | 1 | 1 | 1 | | |
| | GM-137422 | Elbow 90° (Dual throat) | X | | | 2 | 2 | 2 | 2 | 2 | 2 |
| | GM-137421 | Elbow 90° | X | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 303466 | Grommet, 1/4" | X | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 829427 | Hose, fuel line | X | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 941070 | Hose, fuel line (Filter to pump and fuel line) | X | | | 2 | 2 | 2 | 2 | 2 | 2 |
| | 925177 | Hose, return line (Vacuum line connection) | X | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 941505 | Hose, fuel return | X | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 1352845 | Hose, vacuum control to carburetor (Dual throat) | X | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | GM-137398 | Nut, 5/16" inverted flares tube | X | | | 1 | 1 | 1 | 1 | 1 | 1 |
| 20-12 | 649512 | Tube, fuel line, assembly (Fuel pump to carburetor) | | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 942335 | Tube, fuel assembly (Flexible line to fuel pump) | X | | | 1 | 1 | 1 | 1 | 1 | 1 |

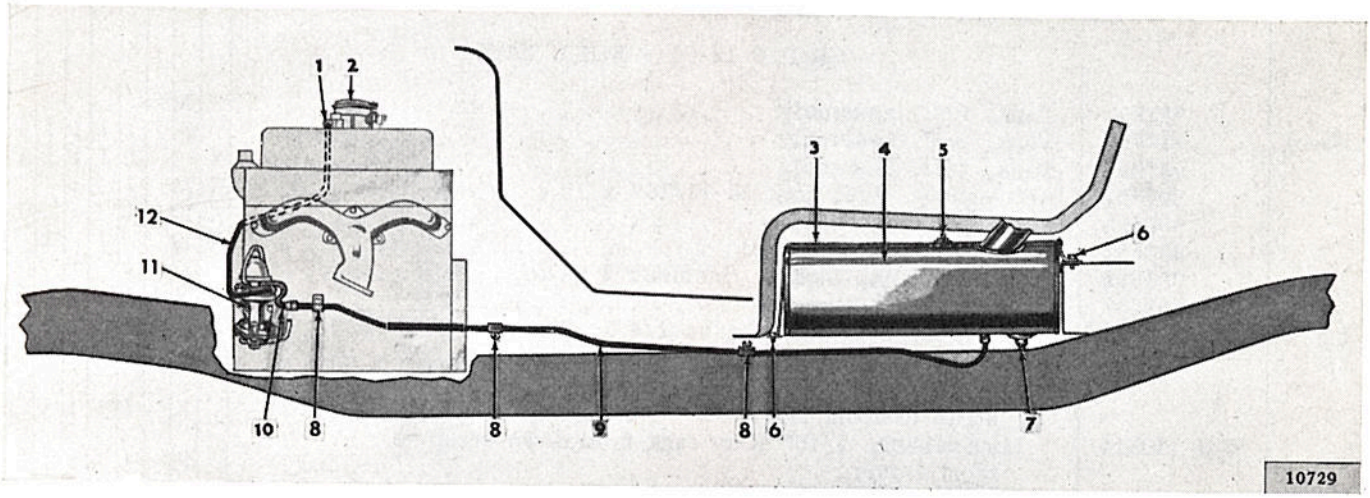



FIG. 20 -- FUEL SYSTEM (CJ-3B) (CJ-5) (CJ-5A) (CJ-6) (CJ-6A) (DJ-5) (DJ-6)

| Ref. No. | Description | Group No. |
|---|---|---|
| 1 | Elbow, 1/4" tube, 90 degree .... | 12-04 |
| 2 | Carburetor ..... | 12-04 |
| 3 | Strap, gas tank hold down..... | 12-01 |
| 4 | Tank, fuel, assembly ..... | 12-01 |
| 5 | Gauge, fuel tank unit ..... | 12-02 |
| 6 | Screw and lockwasher, hex. hd., 5/16"-18 x 7/8" ... | 12-01 |
| 7 | Plug, pipe, 1/4"..... | 12-01 |
| 8 | Clip, fastener, 1/4" ..... | 12-03 |
| 9 | Tube fuel to flexible line..... | 12-03 |
| 10 | Connection, flexible..... | 12-03 |
| 11 | Kit, fuel and vacuum pump with gasket ..... | 12-09 |
| 12 | Tube, fuel pump to carburetor.. | 12-03 |

| Fig. and Ref. No. | Part Number | DESCRIPTION | MODELS V6 | 4F | CJ3B | CJ5 | CJ5A | CJ6 | CJ6A | DJ5 | DJ6 |
|---|---|---|---|---|---|---|---|---|---|---|---|
| | | GROUP 12-03 - FUEL LINES (Continued) | | | | | | | | | |
| | 941069 | Tube, fuel line, pump to filter | X | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 942354 | Tube, fuel return (Flexible line to fuel tank line) | X | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 942336 | Tube, fuel return (Flexible line to fuel filter) | X | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 941929 | Tube, fuel return tank thru floor pan | X | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 802048 | Tube, fuel tank to flexible line assembly | | X | 1 | | | | | | |
| | 907817 | Tube, fuel tank to flexible line assembly | | X | | 1 | 1 | 1 | 1 | 1 | 1 |
| 20- 9 | 942355 | Tube, fuel tank to flexible line | X | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 808499 | Tube, vacuum line, assembly | | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 928144 | Tube, vacuum line, assembly | | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 937312 | Tube, vacuum assembly (Vacuum pump to tee) (Use with closed crankcase ventilation) | | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | | Use the following when nylon lines are installed | | | | | | | | | |
| | 943168 | Bracket, fuel line hose | X | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 934246 | Clamp, hose 1/2" | X | | | 2 | 2 | 2 | 2 | 2 | 2 |
| | 941070 | Hose, connecting, fuel line (2") | X | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 943121 | Hose, fuel (5/16 .00) | X | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 943123 | Hose, fuel, return (1/4") | X | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 943167 | Tube, fuel, flexible line to pump | X | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 943166 | Tube, fuel return (Flexible line to fuel filter) | X | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 943169 | Tube, fuel tank to flexible line | X | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | | GROUP 12-03C - FUEL FILTER | | | | | | | | | |
| | 941937 | Filter and diverter, gasoline, assembly | X | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 941980 | Clamp, filter to shield | X | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | GM-120741 | Bolt, 5/16"-24 x 3/4" hex. hd. | X | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | GM-271187 | Nut and lockwasher, 5/16"-24 (Filter to shield) | X | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 939405 | Clamp hose, return line to filter | X | | | 2 | 2 | 2 | 2 | 2 | 2 |
| | 925177 | Hose, return, fuel filter | X | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 941939 | Tube, filter to carburetor, assembly (Single throat carburetor) | X | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 942294 | Tube, filter to carburetor, assembly (Dual throat carburetor) | X | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | | GROUP 12-04 - CARBURETOR | | | | | | | | | |
| 4-32 | 923808 | Carburetor, Zip Fit (Carter Z-938SD) | | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 641769 | Nut, hex., 3/8"-24 (Carburetor to mounting studs) | | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 |
| | 809669 | Adapter, throttle arm | | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | GM-159908 | Screw, pan hd. No. 10-24 x 3/8" | | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | GM-271166 | Nut and lockwasher, hex. No. 10-24 (Throttle arm adapter to lever) | | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | GM-137421 | Elbow, 1/4" tube, 90 degree) | | 1 | 1 | | 1 | | | | |
| | 648970 | Gasket, carburetor insulator | | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 808520 | Gasket, Set, carburetor | | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 94481 | Kit, carburetor, steep grade<br>Consists of:<br>1 Plug<br>1 Jet, metering rod<br>1 Rod, metering | | 1 | 1 | | 1 | | | | |

| Fig. and Ref. No. | Part Number | DESCRIPTION | MODELS V6 | 4F | CJ3B | CJ5 | CJ5A | CJ6 | CJ6A | DJ5 | DJ6 |
|---|---|---|---|---|---|---|---|---|---|---|---|
| | | GROUP 12-04 - CARBURETOR (Continued) | | | | | | | | | |
| | 924160 | Kit, repair, carburetor | | | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | | Consists of: | | | | | | | | | |
| | 925541 | 1 Diaphragm, assembly | | | | | | | | | |
| | | 1 Gasket, body flange | | | | | | | | | |
| | | 1 Gasket, bowl cover and air horn | | | | | | | | | |
| | 648970 | 1 Gasket, flange | | | | | | | | | |
| | | 1 Gasket, pump lifter | | | | | | | | | |
| | 920969 | 1 Jet, metering rod | | | | | | | | | |
| | 920967 | 1 Needle, pump check | | | | | | | | | |
| | 118549 | 1 Needle, spring and seat assembly | | | | | | | | | |
| | 924162 | 1 Rod, metering, standard | | | | | | | | | |
| | 923800 | Kit, Zip, carburetor (Repair) | | | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | GM-103877 | Plug, pipe, 1/8" sq. hd. | | | 1 | 1 | | 1 | | | |
| | 120213 | Rod, metering (First size rich) (Std.) | | | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | | (For carburetor YF-938-SA, SC, SD) | | | | | | | | | |
| | 917154 | Rod, metering (First size lean) (Alt. over 5,000') | | | 1 | 1 | | 1 | | | |
| | | (For carburetors YF-938-SA, SC) | | | | | | | | | |
| | 917155 | Rod, metering (Second size lean) (Alt. over 10,000') | | | 1 | 1 | | 1 | | | |
| | | (For carburetors YF-938-SA, SC) | | | | | | | | | |
| | 928049 | Rod, metering (First size lean) (Alt. over 5,000') | | | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | | (For carburetors 923995 Carter YF-938-SD) | | | | | | | | | |
| | 928048 | Rod, metering (Second size lean) (Alt. over 10,000') | | | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | | (For carburetors 923995 Carter YF-938-SD) | | | | | | | | | |
| 6 - 19 | GM-103195 | Stud, 3/8"-16 x 1-7/16" (Carburetor to head) | | | 2 | 2 | 2 | 2 | 2 | 2 | 2 |
| | 939645 | Carburetor, assembly (YF-4002S) (Vented) | | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | | Serviceable Components of 939645 Carburetor (YF4002S) | | | | | | | | | |
| | 925541 | Diaphragm, pump, assembly | | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 940767 | Float and lever, assembly | | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 940771 | Gasket Set, carburetor | | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 940766 | Jet, low speed, assembly | | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 120515 | Jet, rod metering | | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 940772 | Kit, repair, re-carburetion (For carburetor YF-4002S) | | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | | Consists of: | | | | | | | | | |
| | | 1 Diaphragm, assembly | | | | | | | | | |
| | | 1 Gasket, body flange | | | | | | | | | |
| | | 1 Gasket, flange | | | | | | | | | |
| | | 1 Gasket, fuel bowl and air horn | | | | | | | | | |
| | | 1 Gasket, pump lifter | | | | | | | | | |
| | | 1 Jet, metering rod | | | | | | | | | |
| | | 1 Needle, check pump discharge | | | | | | | | | |
| | | 1 Needle, spring and seat, assembly | | | | | | | | | |
| | | 1 Rod, metering | | | | | | | | | |
| | 940773 | Kit, Zip, carburetor (For carburetor YF4002S) | | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | | Consists of: | | | | | | | | | |
| | | 1 Diaphragm, pump, assembly | | | | | | | | | |
| | | 1 Gasket, body flange | | | | | | | | | |
| | | 1 Gasket, bowl cover and air horn | | | | | | | | | |
| | | 1 Gasket, flange | | | | | | | | | |
| | | 1 Gasket, pump lifter link | | | | | | | | | |
| | | 1 Gauge, float | | | | | | | | | |

| Fig. and Ref. No. | Part Number | DESCRIPTION | MODELS V6 | 4F | CJ3B | CJ5 | CJ5A | CJ6 | CJ6A | DJ5 | DJ6 |
|---|---|---|---|---|---|---|---|---|---|---|---|
| | | GROUP 12-04 - CARBURETOR (Continued) | | | | | | | | | |
| | | V6 - 225 ENGINE | | | | | | | | | |
| | | Use with Single Throat Carburetor | | | | | | | | | |
| | | 1 Needle and seat, assembly | | | | | | | | | |
| | | 1 Retainer, throttle connector rod | | | | | | | | | |
| | | 1 Spring, pin | | | | | | | | | |
| | 940768 | Needle spring and seat | | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 117929 | Pin, lever float | | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 940770 | Rod, metering, Std. | | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 942657 | Rod, metering, 1st. size lean | | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 942658 | Rod, metering, 2nd size lean | | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 117935 | Spring, rod metering | | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 7016507 | Carburetor, assembly Rochester (21-103) | | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | GM-179839 | Bolt, 3/8"-16 x 1" (Carburetor to manifold) | | | | 2 | 2 | 2 | 2 | 2 | 2 |
| | 581285 | Clip, automatic choke pipe | | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 9419346 | Bolt, hex. hd., 3/8"-16 x 5/8" | | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 1369304 | Clip, automatic air feed pipe | | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 7027812 | Coil, cover and gasket, thermostat | | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 7013404 | Filter, fuel | | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 7002672 | Float and Lever, carburetor | | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 3828267 | Gasket, carburetor | | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 7016449 | Gasket Set, carburetor | | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 1171306 | Hose, automatic air feed to carburetor | | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 7027784 | Housing, choke, carburetor | | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 7002961 | Jet, main metering (Std.) | | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 7023415 | Kit, off kar | | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 7016448 | Kit, repair, carburetor (For carburetor 7016507) | | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | | Consists of: 1 Ball, pump discharge | | | | | | | | | |
| | | 1 Gasket, air horn | | | | | | | | | |
| | | 1 Gasket, filter nut | | | | | | | | | |
| | | 1 Gasket, flange | | | | | | | | | |
| | | 1 Gasket, fuel filter | | | | | | | | | |
| | | 1 Gasket, needle seat | | | | | | | | | |
| | | 1 Gasket, stat cover | | | | | | | | | |
| | | 1 Gasket, throttle body to bowl | | | | | | | | | |
| | | 1 Guide, pump discharge spring | | | | | | | | | |
| | | 1 Needle, idle adjusting | | | | | | | | | |
| | | 1 Needle and Seat, assembly | | | | | | | | | |
| | | 1 "O" Ring, vacuum channel tube | | | | | | | | | |
| | | 1 Packing, choke suction tube | | | | | | | | | |
| | | 2 Pin, spring pump link | | | | | | | | | |
| | | 1 Pump, plunger assembly | | | | | | | | | |
| | | 1 Spring, pump discharge ball | | | | | | | | | |
| | | 1 Spring, pump return | | | | | | | | | |
| | | 1 Valve, power, assembly | | | | | | | | | |
| | 7023801 | Needle and Seat, carburetor float, assembly | | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 7002081 | Pin, float linkage | | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 1363724 | Pipe, automatic choke air feed | | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 1369048 | Pipe, automatic choke, upper, assembly | | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 1363350 | Pipe, automatic choke, lower, assembly | | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 7027806 | Plunger, pump, assembly | | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 7001666 | Spring, idle needle | | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | | Use with Dual Throat Carburetor | | | | | | | | | |
| | 941343 | Carburetor, assembly (Dual throat) | | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 7013404 | Filter, fuel | | | | 1 | 1 | 1 | 1 | 1 | 1 |

| Fig. and Ref. No. | Part Number | DESCRIPTION | MODELS V6 | 4F | CJ3B | CJ5 | CJ5A | CJ6 | CJ6A | DJ5 | DJ6 |
|---|---|---|---|---|---|---|---|---|---|---|---|
| | | GROUP 12-04 - CARBURETOR (Continued) | | | | | | | | | |
| | | Use with Dual Throat Carburetor | | | | | | | | | |
| | 7012028 | Float and Lever (For 7026086 carburetor) | | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 7032690 | Float and Lever (For 7026082 carburetor) | | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 7016659 | Gasket Set, carburetor | | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 7002651 | Jet, main metering (Std.) | | | | 2 | 2 | 2 | 2 | 2 | 2 |
| | 7033004 | Kit, altitude 5000 to 10,000 feet | | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 7033005 | Kit, altitude over 10,000 feet | | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 7023455 | Kit, off kar (For 7026086 carburetor) | | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 7023456 | Kit, off kar (For 7026082 carburetor) | | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 7016632 | Kit, repair, carburetor (For 7026086 carburetor) | | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | | Consists of: | | | | | | | | | |
| | | 1 Ball, pump discharge | | | | | | | | | |
| | | 1 Ball, pump inlet check | | | | | | | | | |
| | | 1 Clip, pump plunger | | | | | | | | | |
| | | 1 Clip, pump rod | | | | | | | | | |
| | | 1 Gasket, air horn | | | | | | | | | |
| | | 1 Gasket, cluster center screw | | | | | | | | | |
| | | 1 Gasket filter | | | | | | | | | |
| | | 1 Gasket, filter nut | | | | | | | | | |
| | | 1 Gasket, flange | | | | | | | | | |
| | | 1 Gasket, needle seat | | | | | | | | | |
| | | 1 Gasket, power valve | | | | | | | | | |
| | | 1 Gasket, throttle body | | | | | | | | | |
| | | 1 Gasket, venturi | | | | | | | | | |
| | | 1 Guide, pump discharge | | | | | | | | | |
| | | 2 Needle, idle | | | | | | | | | |
| | | 1 Needle and seat | | | | | | | | | |
| | | 1 Pump, assembly | | | | | | | | | |
| | | 1 Screw, pump inlet | | | | | | | | | |
| | | 1 Spring, pump discharge | | | | | | | | | |
| | | 1 Spring, pump return | | | | | | | | | |
| | | 1 Valve, power, assembly | | | | | | | | | |
| | 7016655 | Kit, repair, carburetor (For 7026082 Carburetor) | | | 1 | 1 | 1 | 1 | 1 | 1 | |
| | | Same as 7016632 except | | | | | | | | | |
| | 7023895 | 1 Needle and seat | | | | | | | | | |
| | 7023809 | Needle and Seat, carburetor (For 7026086 carburetor) | | | 1 | 1 | 1 | 1 | 1 | 1 | |
| | 7023895 | Needle and Seat, carburetor (For 7026082 carburetor) | | | 1 | 1 | 1 | 1 | 1 | 1 | |
| | 7002081 | Pin, float hinge | | | 1 | 1 | 1 | 1 | 1 | 1 | |
| | 7010007 | Spring, fuel filter | | | 1 | 1 | 1 | 1 | 1 | 1 | |
| | 7011479 | Spring, idle needle | | | 1 | 1 | 1 | 1 | 1 | 1 | |
| | | GROUP 12-05 - AIR CLEANER | | | | | | | | | |
| | 923388 | Cleaner, air, assembly (Oil Bath) | | 1 | 1 | | 1 | | | | |
| | 939664 | Cleaner, air, assembly (Oil Bath) | | | | | | | 1 | 1 | |
| | GM-187979 | Screw and lockwasher hex. hd., 1/4"-20 x 1-3/4" | | 4 | 4 | 4 | 4 | 4 | 4 | 4 | |
| | GM-120392 | Washer, plain, 1/4" | | | | | | | 4 | 4 | |
| | | (Mounting air cleaner) | | | | | | | | | |
| | 938315 | Cleaner, air, assembly (Dry type) | | | | | | | 1 | 1 | |
| | 932824 | Grommet | | | | | | | 1 | 1 | |

| Fig. and Ref. No. | Part Number | DESCRIPTION | MODELS V6 | 4F | CJ3B | CJ5 | CJ5A | CJ6 | CJ6A | DJ5 | DJ6 |
|---|---|---|---|---|---|---|---|---|---|---|---|
| | | GROUP 12-05 - AIR CLEANER (Continued) | | | | | | | | | |
| | GM-126177 | Nut, wing, 1/4"-20 | | | | | | | | 1 | 1 |
| | GM-120386 | Washer, plain (Air cleaner to bracket) | | | | | | | | 1 | 1 |
| | 939664 | Cleaner, air, oil bath, assembly (Use with vented carburetor | | | | 1 | 1 | 1 | 1 | | |
| | GM-187979 | Screw and lockwasher, 1/4"-20 x 3/4" (Air cleaner to dash) | | | | 4 | 4 | 4 | 4 | | |
| | 924354 | Block, mounting, air cleaner R.H.D. | | | 1 | 1 | | 1 | | 1 | 1 |
| | GM-121940 | Bolt, hex. hd., 1/4"-20 x 1-3/4" | | | 4 | 4 | | 4 | | 4 | 4 |
| | GM-120380 | Lockwasher, 1/4" (Air cleaner to dash) | | | 4 | 4 | | 4 | | 4 | 4 |
| | 929422 | Bracket, bellcrank | | | | 3 | | 3 | | | |
| | 805659 | Clamp, assembly (Air horn to carburetor) | | | 1 | 1 | | 1 | | | |
| | GM-111628 | Clamp, hose, 2-3/4" (Flexible hose to air cleaner and carburetor air horn) | | | 4 | 4 | 4 | 4 | 4 | 4 | 4 |
| | GM-272847 | Clamp, hose, 3/4" (Air cleaner to oil filler tube hose) | | | 2 | 2 | | 2 | | 2 | 2 |
| | GM-111628 | Clamp, hose, 2-3/4" (Flexible hose to air cleaner and carburetor air horn) | | | 4 | 4 | 4 | 4 | 4 | 4 | 4 |
| | 645370 | Clamp, oil cup, assembly | | | 1 | 1 | | 1 | | | |
| | 926945 | Connector (Hose) flexible, air horn to air cleaner | | | 1 | 1 | | 1 | | 1 | 1 |
| | 910289 | Cup, oil | | | 1 | 1 | | 1 | | | |
| | 803699 | Gasket, air horn to carburetor | | | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 809785 | Horn, air cleaner | | | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 808594 | Hose, air cleaner to oil filler tube, 1/2" I.D. x 10-3/4" lg. | | | 1 | 1 | | 1 | | | |
| | 807400 | Hose, air cleaner to oil filler tube, 1/2" I.D. x 5-1/2" lg. | | | 1 | 1 | 1 | 1 | | | |
| | 937919 | Hose, air cleaner to oil filter tube | | | | | 1 | | 1 | 1 | 1 |
| | 939663 | Hose, carburetor vent to tee. | | | | | 1 | | 1 | 1 | 1 |
| | 806357 | Hose, oil filler tube to tee, 1/2" I.D. x 4-1/4" long | | | 1 | 1 | | 1 | | | |
| | 806356 | Hose, rocker arm cover to oil filler, 1/2" I.D. x 8-1/8"lg. | | | 1 | 1 | | 1 | | | |
| | 809084 | Hose, tee to air cleaner | | | | | 1 | | 1 | 1 | 1 |
| | 809621 | Tee, hose (For 1/2" hose) | | | 1 | 1 | | 1 | | | |
| | 940279 | Tee, air cleaner vent hose to carburetor vent | | | | | 1 | | 1 | 1 | 1 |
| | | V6-225 ENGINE | | | | | | | | | |
| | | Use with Single Throat Carburetor | | | | | | | | | |
| | 6419588 | Cleaner and Silencer, assembly | | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | GM-126177 | Nut, wing, 1/4"-20 | | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 3789362 | Stud (To carburetor) | | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 1351403 | Gasket, air cleaner | | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | | Use with Dual Throat Carburetor | | | | | | | | | |
| 16-2 | 942071 | Cleaner and Silencer, air, assembly (Oil Bath) | | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 942391 | Element and Cover, filter, assembly (For 942071) | | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 942392 | Gasket, filter cover (For 942071) | | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 942273 | Hose, air cleaner to air breather | | | | 1 | 1 | 1 | 1 | 1 | 1 |
| 16-1 | GM-126177 | Nut, wing, 1/4"-20 | | | | 1 | 1 | 1 | 1 | 1 | 1 |
| 16-3 | 942266 | Stud, air cleaner | | | | 1 | 1 | 1 | 1 | 1 | 1 |

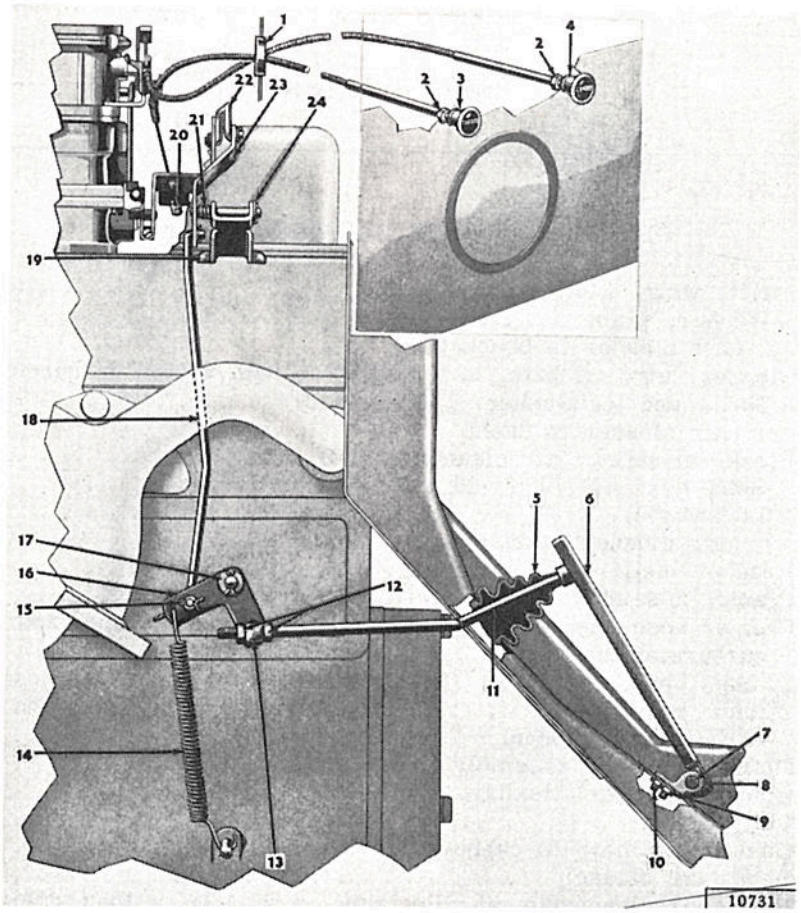



FIG. 21 -- ACCELERATOR AND LINKAGE (CJ-3B) (CJ-5) (CJ-6)

| Ref. No. | Description | Group No. |
|---|---|---|
| 1 | Grommet (Harness thru dash).... | 15-07 |
| 2 | Nut and lockwasher, 3/8"-24 .... | 12-07 |
| 3 | Control, throttle, assembly ..... | 12-07 |
| 4 | Control, choke, assembly..... | 12-06 |
| 5 | Seal, treadle rod ..... | 12-08 |
| 6 | Treadle, accelerator, assembly . | 12-08 |
| 7 | Pin, treadle hinge ..... | 12-08 |
| 8 | Hinge, accelerator treadle ..... | 12-08 |
| 9 | Nut and lockwasher, hex., No. 10-24..... | 12-08 |
| 10 | Screw, flat hd., No. 10-24 x 1/2" | 12-08 |
| 11 | Rod, accelerator..... | 12-08 |
| 12 | Nut, hex., 1/4"-28 (Block to rod) | 12-08 |
| 13 | Block, adjusting, accelerator rod ..... | 12-08 |
| 14 | Spring, retracting accelerator .. | 12-08 |
| 15 | Pin, cotter, 1/16" x 3/4"..... | 12-08 |
| 16 | Crank, bell, lower, assembly... | 12-08 |
| 17 | Washer, plain, 5/16" ..... | 12-08 |
| 18 | Rod, bell crank link..... | 12-08 |
| 19 | Bracket, bell crank ..... | 12-08 |
| 20 | Stop, throttle wire ..... | 12-07 |
| 21 | Spring, upper bell crank ..... | 12-08 |
| 22 | Rod, bell crank to carburetor ... | 12-08 |
| 23 | Crank, bell, upper, assembly... | 12-08 |
| 24 | Washer, plain, 1/4"..... | 12-08 |

| Fig. and Ref. No. | Part Number | DESCRIPTION | MODELS V6 | 4F | CJ3B | CJ5 | CJ5A | CJ6 | CJ6A | DJ5 | DJ6 |
|---|---|---|---|---|---|---|---|---|---|---|---|
| | | **GROUP 12-06 - CHOKE CONTROL** | | | | | | | | | |
| | 941372 | Control Choke Assembly (Dual throat carburetor | X | | | 1 | 1 | 1 | 1 | 1 | 1 |
| 21 - 4 | 807669 | Control, choke assembly | | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 921238 | Control, choke, assembly (RHD) | | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | GM-271193 | Nut and lockwasher (Control to instrument panel) | X | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 941374 | Knog, plunge and wire assemble (Dust throat carburetor) | X | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | | **GROUP 12-07 - THROTTLE CONTROL** | | | | | | | | | |
| 21 - 3 | 807667 | Control, throttle, assembly, complete (L.H.D.) | | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 921242 | Control, throttle, assembly (R.H.D.) | | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| 21 - 2 | GM-271193 | Nut and lockwasher, hex. 3/8"-24 (Throttle control to instrument panel) | | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 345961 | Bushing, rubber, 13/32" (Choke and throttle control thru dash) | | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| 21 - 20 | 372438 | Stop, throttle wire | | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | GM-132745 | Screw, rd. hd., No. 8-32 x 3/16" (Throttle wire stop) | | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | | **GROUP 12-08 - ACCELERATOR AND LINKAGE** | | | | | | | | | |
| 21 - 13 | 805728 | Block, adjusting, accelerator rod | | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| 21 - 19 | 805479 | Bracket, bell crank | | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| 21 - 16 | 808333 | Crank, bell, lower, assembly | | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | GM-121223 | Pin, Cotter, 1/16" x 3/4" (Bell crank to valve cover rear stud) | | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| 21 - 17 | GM-120393 | Washer, plain 5/16" (Bell crank to valve cover rear stud) | | X | 2 | 2 | 2 | 2 | 2 | 1 | 1 |
| 21 - 23 | 805480 | Crank, bell, upper, assembly | | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | GM-121223 | Pin, Cotter, 1/16" x 3/4" (Bell crank upper) | | X | 2 | 2 | 2 | 2 | 2 | 1 | 1 |
| 21 - 24 | GM-120392 | Washer, plain, 1/4" (Bell crank upper) | | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| 21 - 8 | 650482 | Hinge, accelerator treadle | | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| 21 - 9 | GM-155937 | Screw, flat hd., #10-24 x 1/2" (Hinge to floor pan) | | X | 2 | 2 | 2 | 2 | 2 | 1 | 1 |
| 21 - 10 | GM-271166 | Nut and lockwasher, hex. #10-24 (Hinge to floor pan) | | X | 2 | 2 | 2 | 2 | 2 | 1 | 1 |
| 21 - 7 | 650484 | Pin, accelerator treadle hinge | | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | GM-121223 | Pin, Cotter, 1/16" x 3/4" (Treadle hinge pin) | | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 800783 | Rest, accelerator, foot, assembly | | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| 21 - 11 | 805547 | Rod, accelerator, assembly | | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| 21 - 15 | GM-121223 | Pin, Cotter, 1/16" x 3/4" (Accelerator rod to bell crank) | | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | GM-120393 | Washer, plain 5/16" (Accelerator rod to bell crank) | | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 806952 | Rod, bell crank link | | X | 1 | 1 | | 1 | | | |
| 21 - 18 | 937299 | Rod, bell crank link | | X | | | 1 | | 1 | | |
| 21 - 22 | 805484 | Rod, bell crank to carburetor | | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | GM-121223 | Pin, Cotter, 1/16 x 3/4" (Rod to bell crank upper and carburetor) | | X | 2 | 2 | 2 | 2 | 2 | 1 | 1 |
| | 51662 | Washer, flat #8 (Rod to carburetor) | | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| 21 - 5 | 646073 | Seal, accelerator treadle rod | | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 650483 | Spring, accelerator hinge | | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| 21 - 14 | 803358 | Spring, retracting, accelerator | | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| 21 - 21 | 805483 | Spring, upper bell crank | | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| 21 - 6 | 805546 | Treadle, assembly | | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 937311 | Treadle, assembly | | X | | 1 | 1 | 1 | 1 | 1 | 1 |

| Fig. and Ref. No. | Part Number | DESCRIPTION | MODELS V6 | 4F | CJ3B | CJ5 | CJ5A | CJ6 | CJ6A | DJ5 | DJ6 |
|---|---|---|---|---|---|---|---|---|---|---|---|
| | | GROUP 12-08 ACCELERATOR AND LINKAGE (Continued) | | | | | | | | | |
| | | R. H. D. | | | | | | | | | |
| | 914558 | Bracket, cross shaft, extension accelerator | | X | 2 | 2 | 2 | 2 | 2 | 1 | 1 |
| | GM-120706 | Bolt, hex. hd., 1/4"-20 x 1/2" | | X | 4 | 4 | 4 | 4 | 4 | 1 | 1 |
| | GM-271172 | Nut and lockwasher, hex. hd., 1/4"-20 | | X | 4 | 4 | 4 | 4 | 4 | 1 | 1 |
| | 910570 | Clip, accelerator rod | | X | 2 | 2 | 2 | 2 | 2 | 1 | 1 |
| | 911698 | Shim, accelerator rod support | | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | GM-120741 | Bolt, hex. hd., 5/16"-24 x 3/4" (Spring clip to dash) | | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | GM-120214 | Lockwasher, 5/16" (Spring clip to dash) | | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | GM-120368 | Nut, hex., 5/16"-24 (Spring clip to dash) | | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 641109 | Joint, accelerator ball | | X | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 919529 | Lever and Washer, cross shaft accelerator extension, assembly. | | X | | 1 | 1 | 1 | 1 | 1 | 1 |
| | GM-120614 | Nut, hex., #10-32 (Accelerator rod assembly) | | X | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 919531 | Rod, accelerator assembly (R. H. D.) (Cross shaft to carburetor) | | X | | 1 | 1 | 1 | 1 | 1 | 1 |
| | GM-271169 | Nut and lockwasher, hex., #10-32 (Ball joint to cross shaft lever) | | X | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 914262 | Rod, pedal, accelerator | | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 919528 | Rod, vertical, accelerator | | X | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 646073 | Seal, floor, accelerator | | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 923208 | Shim, accelerator | | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 806887 | Spring, anti-rattle (Shaft assembly to cross shaft lever) | | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 644067 | Spring, retracting, accelerator | | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 912115 | Treadle, accelerator | | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | | V6-225 | | | | | | | | | |
| | 941365 | Boot, Accelerator | X | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 941356 | Bracket, mounting, accelerator | X | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | GM-120368 | Nut, hex., 5/16"-24 | X | | | 3 | 3 | 3 | 3 | 3 | 3 |
| | GM-123473 | Bolt, hex. hd., 5/16"-24 x 5/8" | X | | | 3 | 3 | 3 | 3 | 3 | 3 |
| | GM-120214 | Lockwasher, 5/16" (Accelerator, mounting bracket to dash panel) | X | | | 3 | 3 | 3 | 3 | 3 | 3 |
| | 941369 | Clip, rod end | X | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 941632 | Lever, carburetor, assembly (Single throat carburetor) | X | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 941731 | Lever, carburetor, assembly (Duel throat carburetor) | X | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | GM-120380 | Lockwasher, 1/4" (Dual throat carburetor) | X | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | GM-123435 | Bolt, hex. hd., 1/4"-28 x 5/8" (Dual throat carburetor) | X | | | 1 | 1 | 1 | | 1 | 1 |
| | GM-123367 | Nut, hex. hd., 1/4"-28 (Lever to carburetor) | X | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 941695 | Pin, roll | X | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 941995 | Plate, spring clip | X | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | GM-123350 | Bolt, hex. hd., 5/16"-24 x 1/2" | X | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | GM-120214 | Lockwasher, 5/16" (Clip plate to engine) | X | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 941361 | Rod, accelerator, assembly (Dual throat carburetor) | X | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 941444 | Rod, accelerator, assembly (Single throat carburetor) | X | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 941360 | Spring, anti-rattle, accelerator | X | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | GM-137159 | Pin, Cotter, 3/32" x 5/8" | X | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | GM-120393 | Washer (Accelerator rod to bracket) | X | | | 3 | 3 | 3 | 3 | 3 | 3 |
| | 941357 | Rod, accelerator assembly (Treadle End) | X | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | GM-192452 | Set Screw (Cone point) 1/4"-20 x 3/8" | X | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 941682 | Spring, treadle | X | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 944067 | Spring, retracting accelerator | X | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 941631 | Support, treadle | X | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 941635 | Treadle, accelerator, assembly | X | | | 1 | 1 | 1 | 1 | 1 | 1 |

| Fig. and Ref. No. | Part Number | DESCRIPTION | MODELS V6 | 4F | CJ3B | CJ5 | CJ5A | CJ6 | CJ6A | DJ5 | DJ6 |
|---|---|---|---|---|---|---|---|---|---|---|---|
| | | GROUP 12-09 - FUEL PUMP | | | | | | | | | |
| | 120206 | Kit, fuel and vacuum pump with mounting gaskets | | | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 808268 | Bolt, and lockwasher, 5/16"-18 x 1-1/2" | | | 2 | 2 | 2 | 2 | 2 | 2 | 2 |
| | 805842 | Washer, rectangular (.406 dia. hole) (Pump to cylinder block) | | | 2 | 2 | 2 | 2 | 2 | 2 | 2 |
| | 120204 | Arm, rocker, fuel pump assembly | | | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 117136 | Bail, fuel pump bowl, assembly | | | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 117137 | Bowl, fuel pump assembly | | | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | GM-137421 | Elbow, 90 degree, 1/4" tube | | | 2 | 2 | 2 | 2 | 2 | 2 | 2 |
| | 933937 | Gasket, fuel pump mounting | | | 2 | 2 | 2 | 2 | 2 | 2 | 2 |
| | 810639 | Kit, repair, fuel pump diaphragm, fuel section (For pump AC-4080) | | | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | | Consists of: | | | | | | | | | |
| | | 1 Diaphragm and pull rod, assembly | | | | | | | | | |
| | | 1 Gasket | | | | | | | | | |
| | 115652 | 2 Gasket | | | | | | | | | |
| | 120594 | 1 Gasket | | | | | | | | | |
| | | 1 Gasket | | | | | | | | | |
| | 933937 | 2 Gasket, mounting | | | | | | | | | |
| | 919131 | 2 Valve and cage assembly | | | | | | | | | |
| | 927920 | Kit, fuel pump diaphragm fuel section (For AC-4693 pump). | | | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | | Consists of: | | | | | | | | | |
| | | 1 Diagphram and pull rod, assembly | | | | | | | | | |
| | | 1 Gasket | | | | | | | | | |
| | | 1 Gasket | | | | | | | | | |
| | | 1 Gasket | | | | | | | | | |
| | | 1 Oil Seal | | | | | | | | | |
| | | 1 Retainer, oil seal | | | | | | | | | |
| | | 2 Valve, assembly | | | | | | | | | |
| | 810638 | Kit, repair, fuel pump diaphragm, vacuum section (For pump AC-4080) | | | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | | Consists of: | | | | | | | | | |
| | | 1 Diaphragm and pull rod assembly | | | | | | | | | |
| | | 3 Gasket, valve cage | | | | | | | | | |
| | 118704 | 2 Gasket, mounting | | | | | | | | | |
| | | 1 Gasket, mounting | | | | | | | | | |
| | 919131 | 4 Valve and cage assembly | | | | | | | | | |
| | 927226 | Kit, fuel pump diaphragm, vacuum section (For pump AC-4693) | | | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | | Consists of: | | | | | | | | | |
| | | 1 Diaphragm and pull rod, vacuum section | | | | | | | | | |
| | | 4 Gasket | | | | | | | | | |
| | | 2 Gasket | | | | | | | | | |
| | | 1 Oil seal | | | | | | | | | |
| | | 1 Retainer, oil seal | | | | | | | | | |
| | | 4 Valve, assembly | | | | | | | | | |
| | 810636 | Kit, repair, fuel and vacuum pump (For pump AC-4080) | | | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | | Consists of: | | | | | | | | | |
| | 117138 | 1 Bushing | | | | | | | | | |
| | | 1 Diaphragm and pull rod, fuel section | | | | | | | | | |
| | | 1 Diaphragm and pull rod, vacuum section | | | | | | | | | |
| | | 5 Gasket | | | | | | | | | |
| | 120594 | 1 Gasket | | | | | | | | | |

| Fig. and Ref. No. | Part Number | DESCRIPTION | MODELS V6 | 4F | CJ3B | CJ5 | CJ5A | CJ6 | CJ6A | DJ5 | DJ6 |
|---|---|---|---|---|---|---|---|---|---|---|---|
| | | GROUP 12-09 - FUEL PUMP (Continued) | | | | | | | | | |
| | 118704 | 2 Gasket | | | | | | | | | |
| | 116343 | 1 Link | | | | | | | | | |
| | 116344 | 1 Link, left | | | | | | | | | |
| | 116345 | 1 Link, right | | | | | | | | | |
| | 119241 | 2 Oil seal | | | | | | | | | |
| | 116329 | 1 Pin, rocker arm | | | | | | | | | |
| | 918411 | 2 Retainer, oil seal | | | | | | | | | |
| | 917232 | 1 Spring, diaphragm fuel section | | | | | | | | | |
| | 117160 | 1 Spring, diaphragm, vacuum section | | | | | | | | | |
| | 116332 | 1 Spring, rocker arm | | | | | | | | | |
| | 115654 | 1 Screen, assembly | | | | | | | | | |
| | | 2 Spacer | | | | | | | | | |
| | | 1 Spacer, link | | | | | | | | | |
| | 919131 | 6 Valve, assembly | | | | | | | | | |
| | 116762 | 1 Washer | | | | | | | | | |
| | 927227 | Kit, repair, fuel and vacuum (For pump AC-4693) . . . . . | | | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | | Consists of: | | | | | | | | | |
| | | 1 Bushing | | | | | | | | | |
| | | 1 Diaphragm and pull rod, fuel section | | | | | | | | | |
| | | 1 Diaphragm and pull rod, vacuum section | | | | | | | | | |
| | | 1 Gasket | | | | | | | | | |
| | | 2 Gasket | | | | | | | | | |
| | | 5 Gasket | | | | | | | | | |
| | | 1 Link, left | | | | | | | | | |
| | | 1 Link, right | | | | | | | | | |
| | | 2 Oil seal | | | | | | | | | |
| | | 1 Pin, rocker arm | | | | | | | | | |
| | | 2 Retainer, oil seal | | | | | | | | | |
| | | 1 Washer | | | | | | | | | |
| | | 1 Screen, assembly | | | | | | | | | |
| | | 2 Spacer | | | | | | | | | |
| | | 1 Spacer, link | | | | | | | | | |
| | | 1 Spring, diaphragm, fuel section | | | | | | | | | |
| | | 1 Spring, diaphragm, vacuum section | | | | | | | | | |
| | | 1 Spring, rocker arm | | | | | | | | | |
| | | 6 Valve, assembly | | | | | | | | | |
| | 115653 | Retainer, valve and cage . . . . . | | | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 117156 | Seat, diaphragm . . . . . | | | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 647669 | Spacer, fuel and vacuum pump. . . . . | | | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | | V6 - 225 ENGINE | | | | | | | | | |
| 16-18 | 6414989 | Pump, fuel, assembly. . . . . | | | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| 16-16 | GM-180081 | Bolt, hex, hd., 5/16"-18 x 1-1/4" . . . . . | | | 2 | 2 | 2 | 2 | 2 | 2 | 2 |
| | 9419275 | Washer, .334 x .624 x .063. . . . . | | | 2 | 2 | 2 | 2 | 2 | 2 | 2 |
| | | (Pump to timing chain cover) | | | | | | | | | |
| | 579439 | Connector. . . . . | | | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 6414273 | Diaphragm, fuel pump pulsator . . . . . | | | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| 16-19 | 1361789 | Eccentric, fuel pump . . . . . | | | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| 16-17 | GM-137422 | Elbow, 90° . . . . . | | | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 1192736 | Gasket, fuel pump. . . . . | | | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 6414927 | Kit, repair, fuel pump . . . . . | | | 1 | 1 | 1 | 1 | 1 | 1 | 1 |

| Fig. and Ref. No. | Part Number | DESCRIPTION | MODELS V6 | 4F | CJ3B | CJ5 | CJ5A | CJ6 | CJ6A | DJ5 | DJ6 |
|---|---|---|---|---|---|---|---|---|---|---|---|
| | | GROUP 12-09 - FUEL PUMP (Continued) | | | | | | | | | |
| | | V6 - 225 ENGINE | | | | | | | | | |
| 16-15 | 1368164 | Pipe, pump to carburetor, assembly (Use less Filter). . . . | | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 941549 | Shield fuel pump . . . . . | | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | GM-451977 | Bolt and lockwasher, hex. hd., 3/8"-16 x 7/8" . . . . . (Shield to cylinder head) | | | | 2 | 2 | 2 | 2 | 2 | 2 |
| | | GROUP 13-01 - EXHAUST | | | | | | | | | |
| | 641878 | Muffler, assembly . . . . . | | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 740146 | Clamp, muffler to exhaust pipe . . . . . | | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 808741 | Bolt, "U", 5/16"-18 (Muffler to tail pipe). . . . . | | X | 2 | 2 | 2 | 2 | 2 | 2 | 2 |
| | GM-271184 | Nut and lockwasher, 5/16"-18 . . . . . | | X | 2 | 2 | 2 | 2 | 2 | 2 | 2 |
| | 808740 | Saddle, "U", bolt . . . . . | | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 809278 | Bracket, exhaust pipe support, assembly . . . . . | | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 913457 | Bracket, exhaust pipe support, assembly . . . . . | | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | GM-120213 | Bolt, hex. hd., 5/16"-24 x 7/8" (Exhaust pipe support bracket). . . . . | | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | GM-271187 | Nut and lockwasher, hex., 5/16"-24. . . . . | | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 803679 | Bracket, support (Muffler to support strap intermedidate rear crossmember) . . . . . | | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | GM-120741 | Bolt, hex. hd., 5/16"-24 x 3/4" (Muffler support to intermediate crossmember) | | X | 2 | 2 | 2 | 2 | 2 | 2 | 2 |
| | GM-271187 | Nut and lockwasher 5/16"-24 . . . . . | | X | 2 | 2 | 2 | 2 | 2 | 2 | 2 |
| | 642469 | Clamp, exhaust pipe. . . . . | | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | GM-123774 | Bolt, hex. hd., 5/16"-24 x 1-1/4" (Clamp to exhaust pipe support) . . . . . | | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | GM-271187 | Nut and lockwasher, hex., 5/16"-24. . . . . | | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | GM-120393 | Washer, plain, 5/16" . . . . . | | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 740146 | Clamp, muffler to exhaust pipe. . . . . | | X | 2 | 2 | 2 | 2 | 2 | 2 | 2 |
| | 630534 | Clamp, muffler tail pipe support. . . . . | | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | GM-123774 | Bolt, hex. hd., 5/16"-24 x 1-1/4 (Tail pipe support clamp). . | | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | GM-271187 | Nut and lockwasher, 5/16"-24 . . . . . | | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | GM-120393 | Washer, plain, 5/16" . . . . . | | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 916319 | Extension, exhaust pipe . . . . . | | X | 1 | | | | | | |
| | 913454 | Extension, exhaust pipe . . . . . | | X | | 1 | 1 | 1 | 1 | | |
| | 913455 | Extension, exhaust pipe . . . . . | | X | | | | | | 1 | 1 |
| | 634814 | Gasket, exhaust pipe flange. . . . . | | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | A-658 | Insulator, support . . . . . | | X | 1 | | | | | | |
| | 803680 | Insulator, support . . . . . | | X | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 641856 | Pipe, exhaust, assembly . . . . . | | X | 1 | | | | | | |
| | 913456 | Pipe, exhaust, assembly . . . . . | | X | | 1 | 1 | 1 | 1 | 1 | 1 |
| | GM-120677 | Bolt, hex. hd., 3/8"-24 x 1-1/2" (Flange to exhaust manifold) | | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 641872 | Pipe, tail, muffler. . . . . | | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 53287 | Nut, hex., 3/8"-24 . . . . . | | X | 2 | 2 | 2 | 2 | 2 | | |
| | 803681 | Reinforcement, support . . . . . | | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 642777 | Strap, muffler support . . . . . | | X | 1 | 1 | 1 | 1 | 1 | | |
| | 924720 | Support, rear, muffler . . . . . | | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | GM-271187 | Nut and lockwasher, 5/16"-24 (Support to crossmember) . | | X | 2 | 2 | 2 | 2 | 2 | 2 | 2 |
| | GM-120741 | Bolt, hex. hd., 5/16"-24 x 3/4". . . . . | | X | 2 | 2 | 2 | 2 | 2 | 2 | 2 |
| | 941188 | Adapter, exhaust pipe to manifold . . . . . | X | | | 1 | | | | | |
| | 9420944 | Nut, 3/8"-16 (Spring type) . . . . . | X | | | 2 | 2 | 2 | 2 | 2 | 2 |
| | 941438 | Bracket, exhaust pipe (Installed under starter bolt) (Up to Serial # ). . . . . | X | | | 1 | 1 | 1 | 1 | 1 | 1 |

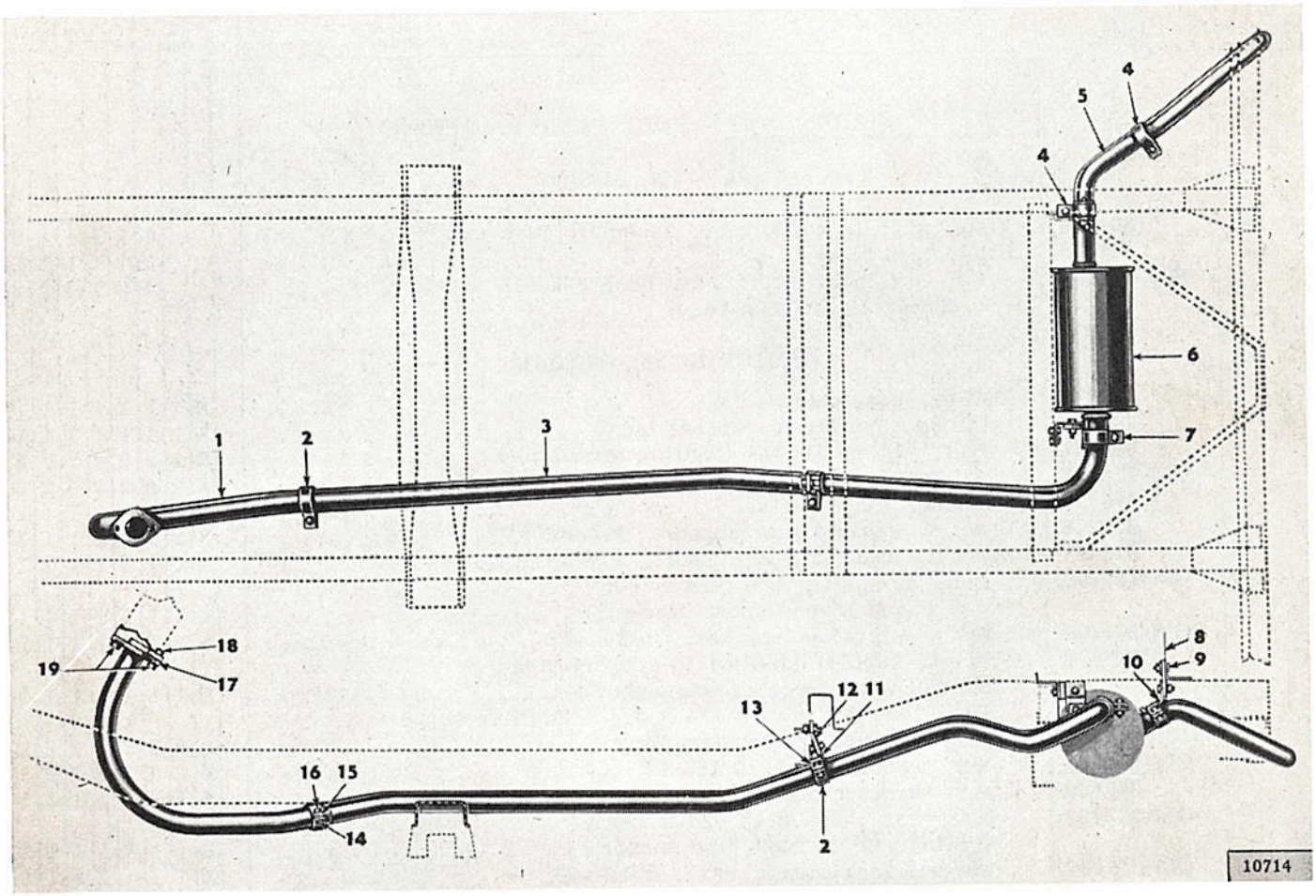



FIG. 22 - MUFFLER (CJ-5) (CJ-6) (CJ-5A) (CJ-6A) (DJ-5) (DJ-6)

| Ref. No. | Description | Group No. |
|---|---|---|
| 1 | Pipe, exhaust | 13-01 |
| 2 | Clamp, exhaust pipe | 13-01 |
| 3 | Extension, exhaust pipe | 13-01 |
| 4 | Clamp, muffler and tail pipe | 13-01 |
| 5 | Pipe, tail | 13-01 |
| 6 | Muffler | 13-01 |
| 7 | Clamp, exhaust pipe to muffler | 13-01 |
| 8 | Strap, muffler support | 13-01 |
| 9 | Bolt, tail pipe support | 13-01 |
| 10 | Strap, tail pipe support | 13-01 |
| 11 | Reinforcement, support | 13-01 |
| 12 | Insulator, support | 13-01 |
| 13 | Bracket, support | 13-01 |
| 14 | Nut and lockwasher, hex, 5/16"-24 | 13-01 |
| 15 | Washer, plain, 5/16" | 13-01 |
| 16 | Bolt, hex. hd., 5/16"-24 x 1-1/4". | 13-01 |
| 17 | Gasket, exhaust pipe flange | 13-01 |
| 18 | Bolt, hex. hd., 3/8"-24 x 1-1/2". | 13-01 |
| 19 | Nut, flange to exhaust manifold. | 13-01 |

| Fig. and Ref. No. | Part Number | DESCRIPTION | MODELS V6 | 4F | CJ3B | CJ5 | CJ5A | CJ6 | CJ6A | DJ5 | DJ6 |
|---|---|---|---|---|---|---|---|---|---|---|---|
| | | GROUP 13-01 - EXHAUST (Continued) | | | | | | | | | |
| | 944868 | Bracket, exhaust pipe (Under starter bolt) | X | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | | After Serial Number: 8305- 8322- | | | | | | | | | |
| | | 8405- 8422- | | | | | | | | | |
| | | 8505- 8602- | | | | | | | | | |
| | 929706 | Bracket, support, exhaust pipe | X | | | 2 | 2 | 2 | 2 | 2 | 2 |
| | GM-121661 | Bolt, hex. hd., 5/16"-24 x 1 | X | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | GM-120368 | Nut, hex. 5/16"-24 | X | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | GM-120214 | Washer, lock 5/16" | X | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | GM-120393 | Washer, plain 11/32" (Bracket to rear member) | X | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 941906 | Bracket, support exhaust pipe (After Serial # ) | X | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | GM-121661 | Bolt, hex. hd., 5/16"-24 x 1 | X | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | GM-120368 | Nut, hex. 5/16"-24 | X | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | GM-120214 | Washer, lock 5/16" | X | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | GM-120393 | Washer, plain, 11/32" (Bracket to intermediate cross member) | X | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 941936 | Clamp, assembly (Muffler) | X | | | 2 | 2 | 2 | 2 | 2 | 2 |
| | GM-121661 | Bolt, hex. hd., 5/16"-24 x 1 | X | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | GM-271187 | Nut and lockwasher 5/16"-24 (Clamp to bracket) | X | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | K-706731 | Clamp, assembly | X | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | GM-121661 | Bolt, hex. hd., 5/16"-24 x 1" | X | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | GM-271187 | Nut and lockwasher, 5/16"-24 (Clamp to insulator) | X | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 941900 | Extension, exhaust pipe, assembly (Up to serial # ) | X | | | 1 | 1 | | | 1 | |
| | 941901 | Extension, exhaust pipe, assembly | X | | | | | 1 | 1 | | 1 |
| | 944861 | Extension, exhaust pipe | X | | | 1 | | 1 | | 1 | |
| | | After Serial Number: 8305- 8322- 8505- | | | | | | | | | |
| | 944860 | Extension, exhaust pipe | X | | | | 1 | | 1 | | 1 |
| | | After Serial Number: 8405- 8422- 8605- | | | | | | | | | |
| | GM-9419053 | Bolt, hex. hd., (Exhaust extension to "Y") | X | | | 2 | 2 | 2 | 2 | 2 | 2 |
| | GM-941904 | Insulator, exhaust pipe, assembly | X | | | 2 | 2 | 2 | 2 | 2 | 2 |
| | GM-121661 | Bolt, hex. hd., 5/16"-24 x 1 | X | | | 2 | 2 | 2 | 2 | 2 | 2 |
| | GM-271187 | Nut and lockwasher, 5/16"-24 | X | | | 2 | 2 | 2 | 2 | 2 | 2 |
| | GM-120393 | Washer, plain, 11/32" (Insulator support bracket) | X | | | 2 | 2 | 2 | 2 | 2 | 2 |
| | 941570 | Muffler, assembly | X | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 941991 | Pipe, exhaust "Y", assembly (Dual throat carburetor) | X | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 944862 | Pipe, exhaust, and crossover, left assembly | X | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 944865 | Pipe, exhaust, right, assembly | X | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | | After Serial Number: 8305- 8322- | | | | | | | | | |
| | | 8405- 8322- | | | | | | | | | |
| | | 8505- 8605- | | | | | | | | | |
| | 3829086 | Nut, lock (Exhaust pipe "Y" to manifold) | X | | | 4 | 4 | 4 | 4 | 4 | 4 |
| | GM-180121 | Bolt, hex. hd., 3/8"-16 x 7/8" (Exhaust pipe assembly to left exhaust manifold) | X | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 941913 | Pipe, tail | X | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 803681 | Reinforcement, insulator | X | | | 2 | 2 | 2 | 2 | 2 | 2 |
| | K-706167 | Washer, 3/4" O. D. x 13/32" I. D. (Use between exhaust bracket and starter) | X | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | | GROUP 14-01 - RADIATOR | | | | | | | | | |
| | 936621 | Radiator, assembly | | X | 1 | | | | | | |
| | 939521 | Radiator, assembly | | X | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 941073 | Radiator, assembly | X | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 648438 | Bolt, washer hd., 5/16"-10 x 5/8" | X | | | 4 | 4 | 4 | 4 | 4 | 4 |

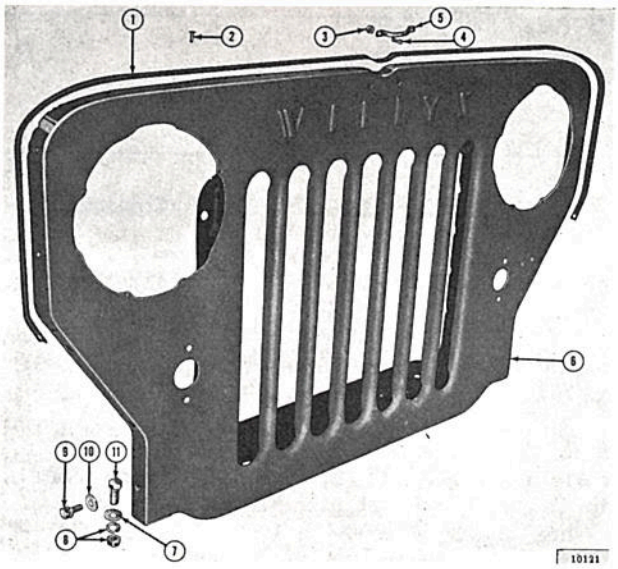


FIG. 23 - RADIATOR GUARD (CJ-3B)

| Ref. No. | Description | Group No. | Ref. No. | Description | Group No. |
|---|---|---|---|---|---|
| 1 | Liner, hood | 14-03 | 7 | Washer, plain, 3/8" | 14-03 |
| 2 | Rivet, oval hd., 3/64" x 7/16" | 14-03 | 8 | Nut and lockwasher, hex., 3/8" -24 | 14-03 |
| 3 | Nut and lockwasher, hex., hd., No. 10-24 | 14-03 | 9 | Screw and lockwasher, hex., 5/16" -18 x 7/8" | 14-03 |
| 4 | Screw, flat hd., No. 10-24 x 5/8" | 14-03 | 10 | Washer, plain, 5/16" | 14-03 |
| 5 | Loop, footman | 14-03 | 11 | Bolt, hex. hd, 3/8" -24 x 1" | 14-03 |
| 6 | Guard, radiator | 14-03 | | | |

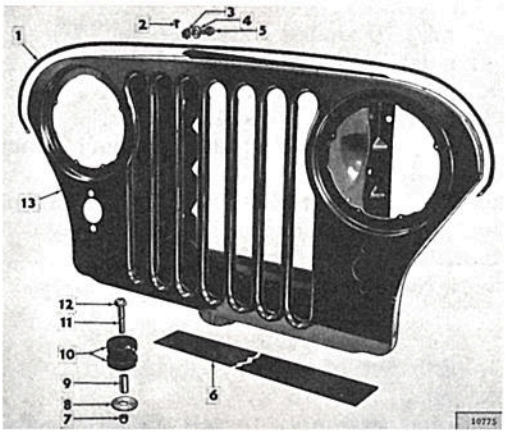


FIG. 24 - RADIATOR GUARD (CJ-5) (CJ-6) (CJ-5A) (CJ-6) (DJ-5) (DJ-6)

| Ref. No. | Description | Group No. | Ref. No. | Description | Group No. |
|---|---|---|---|---|---|
| 1 | Liner, hood | 14-03 | 7 | Locknut, 7/16" -20 | 14-03 |
| 2 | Rivet, oval hd., 9/64" x 7/8" | 14-03 | 8 | Washer | 14-03 |
| 3 | Nut and lockwasher, hex., hd., 1/4" -20 | 14-03 | 9 | Spacer | 14-03 |
| 4 | Washer, plain, 1/4" | 14-03 | 10 | Washer, rubber | 14-03 |
| 5 | Bolt, hex. hd., 1/4"-20 x 7/16" | 14-03 | 11 | Bolt, hex. hd., 7/16"-20 x 2-1/4" | 14-03 |
| 6 | Seal, upper and lower | 14-03 | 12 | Washer, flat | 14-03 |
| | | | 13 | Guard, radiator | 14-03 |

| Fig. and Ref. No. | Part Number | DESCRIPTION | MODELS V6 | 4F | CJ3B | CJ5 | CJ5A | CJ6 | CJ6A | DJ5 | DJ6 |
|---|---|---|---|---|---|---|---|---|---|---|---|
| | | GROUP 14-01 - RADIATOR (Continued) | | | | | | | | | |
| | 800319 | Nut, "J" type, 5/16"-10. . . . . (Radiator to guard panel) | X | | | 4 | 4 | 4 | 4 | 4 | 4 |
| | 648360 | Cap, sealing, radiator, 7 lb. pressure . . . . . | | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 912609 | Cap, radiator filler assembly. . . . . | X | X | | 1 | 1 | 1 | 1 | 1 | 1 |
| | A-1126 | Cock, drain 1/4". . . . . | X | X | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 941547 | Shroud, radiator . . . . . | X | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | GM-189361 | Screw, hex. tpg. #10-16 x 5/8" . . . . . (Shroud to radiator) | X | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 806322 | Shroud, box, radiator (Up to Serial # ). . . . . | | X | | 1 | 1 | 1 | 1 | | |
| | GM-161857 | Screw, pan hd., tapping #8-15 x 3/8". . . . . (Radiator shroud to radiator) | | X | | 6 | 6 | 6 | 6 | | |
| | | GROUP 14-02 - RADIATOR HOSE | | | | | | | | | |
| | GM-272847 | Clamp, hose, by-pass to nipples (Up to Engine Serial #4J-174312). . . . . | | X | 2 | 2 | | 2 | | | |
| | GM-272861 | Clamp, hose, radiator . . . . . | | X | 4 | 4 | 4 | 4 | 4 | 4 | 4 |
| | 649719 | Hose, by pass water pump to cylinder head (Up to engine Serial #4J-174312). . . . . | | X | 1 | 1 | | 1 | | | |
| | 800284 | Hose, water, radiator inlet. . . . . | | X | 1 | | | | | | |
| | 906779 | Hose, water, radiator inlet. . . . . | | X | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 906778 | Hose, water, radiator outlet . . . . . | | X | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 939975 | Hose, water, radiator inlet (Use with 939521 Radiator) . . . | | X | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 941355 | Hose, water, radiator outlet (Use with 939521 Radiator) . . . | | X | | 1 | 1 | 1 | 1 | 1 | 1 |
| | | V6-225 | | | | | | | | | |
| | 941118 | Hose, water, radiator inlet. . . . . | X | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 941160 | Hose, water, radiator outlet . . . . . | X | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 1358954 | Hose, water by-pass. . . . . | X | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 1373728 | Clamp . . . . . | X | | | 2 | 2 | 2 | 2 | 2 | 2 |
| | GM-272861 | Clamp, hose 1-7/8" . . . . . | X | | | 4 | 4 | 4 | 4 | 4 | 4 |
| | | GROUP 14-03 - GUARD RADIATOR | | | | | | | | | |
| 23- 6 | 815398 | Guard, radiator, assembly . . . . . | | X | 1 | | | | | | |
| 29-13 | 815385 | Guard, radiator, assembly . . . . . | | X | | 1 | 1 | 1 | 1 | 1 | 1 |
| 23- 9 | GM-120647 | Bolt, hex. hd., 3/8"-24 x 1" . . . . . | | X | 2 | | | | | | |
| 23- 8 | GM-271193 | Nut and lockwasher 3/8"-24 . . . . . | | X | 2 | | | | | | |
| 23- 7 | GM-120388 | Washer, plain 3/8" . . . . . (Radiator guard frame to chassis) | | X | 2 | | | | | | |
| | GM-124139 | Bolt, hex. hd., 7/16"-20 x 2-1/4". . . . . | | X | | 1 | 1 | 1 | 1 | 1 | 1 |
| 29--7 | GM-272712 | Locknut, 7/16"-20. . . . . | | X | | 1 | 1 | 1 | 1 | 1 | 1 |
| 29- 9 | 683574 | Spacer . . . . . | | X | | 1 | 1 | 1 | 1 | 1 | 1 |
| 29- 8 | 683575 | Washer . . . . . | | X | | 1 | 1 | 1 | 1 | 1 | 1 |
| 29-10 | 683576 | Washer, rubber . . . . . | | X | | 2 | 2 | 2 | 2 | 2 | 2 |
| 29-12 | GM-120395 | Washer, flat . . . . . (Radiator guard hold down) | | X | | 1 | 1 | 1 | 1 | 1 | 1 |
| | GM-9409098 | Screw and lockwasher, hex. 5/16"-18 x 7/8". . . . . | | X | 6 | 6 | 6 | 6 | 6 | 6 | 6 |
| | GM-120376 | Nut, sq. 5/16"-18. . . . . | | X | | 4 | 4 | 4 | 4 | 4 | 4 |
| | GM-446363 | Washer, plain, 5/16" . . . . . (Radiator guard to front fender) | | X | 4 | 4 | 4 | 4 | 4 | 4 | 4 |
| 23- 5 | 663808 | Loop, footman . . . . . | | X | 12 | 12 | 12 | 12 | 12 | 12 | 12 |
| | 683264 | Deflecter, air, radiator guard, assembly . . . . . | | X | 1 | | | | | | |
| 23- 1 | 681191 | Liner, hood, radiator guard . . . . . | | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| 24- 6 | 691368 | Seal, radiator, upper and lower . . . . . | | X | | 2 | 2 | 2 | 2 | 2 | 2 |
| | GM-271172 | Nut, and lockwasher hex. 1/4-20 . . . . . | | X | | 2 | 2 | 2 | 2 | 2 | 2 |
| | GM-120392 | Washer, plain, 1/4" . . . . . | | X | | 2 | 2 | 2 | 2 | 2 | 2 |

| Fig. and Ref. No. | Part Number | DESCRIPTION | MODELS V6 | 4F | CJ3B | CJ5 | CJ5A | CJ6 | CJ6A | DJ5 | DJ6 |
|---|---|---|---|---|---|---|---|---|---|---|---|
| | | GROUP 14-03 - GUARD RADIATOR (Continued) | | | | | | | | | |
| | | V6-225 | | | | | | | | | |
| | 970453 | Guard, radiator, assembly | X | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | GM-120376 | Nut, square 5/16-18 | X | | | 4 | 4 | 4 | 4 | 4 | 4 |
| | 968169 | Screw and lockwasher 5/16-18 x 1 | X | | | 6 | 6 | 6 | 6 | 6 | 6 |
| | GM-120393 | Washer, plain 5/16 (Fender to radiator guard) | X | | | 4 | 4 | 4 | 4 | 4 | 4 |
| | GM-124150 | Bolt, hex. hd., 7/16-20 x 2-3/4 | X | | | 1 | 4 | 4 | 4 | 4 | 4 |
| | 971377 | Spacer | X | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 683576 | Washer, rubber (Radiator guard hold down) | X | | | 3 | 3 | 3 | 3 | 3 | 3 |
| | GM-442830 | Locknut 7/16-20 | X | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 683575 | Washer | X | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | GM-120395 | Washer, plain No. 10. (Radiator guard hold down) | X | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 681191 | Liner, hood, radiator guard (Cut to Size) | X | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 954117 | Clip, trim (Hood lever to radiator guard) | X | | | 13 | 13 | 13 | 13 | 13 | 13 |
| | | GROUP 14-04 - WATER PUMP | | | | | | | | | |
| 3- 2 | 649717 | Pump, water assembly (Up to Engine Serial No. 4J-174312). | | | 1 | 1 | | 1 | | | |
| | 649844 | Pump, water assembly (After Engine Serial No. 4J-174311). | | | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 800232 | Screw and lockwasher, hex. hd., 5/16"-18 x 2-1/2" | | | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | GM-431938 | Screw and lockwasher, hex. hd., 5/16"-18 x 1". (Pump to cylinder block) | | | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 649718 | Body, water pump (For 649717 only) | | | 1 | 1 | | 1 | | | |
| | 800884 | Body, water pump (For 649844 only) | | | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 921476 | Kit, water pump impeller and seal | | | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | | Consists of: | | | | | | | | | |
| | | 1 Impeller, water pump | | | | | | | | | |
| | 801049 | 1 Seal | | | | | | | | | |
| | 640034 | 1 Washer | | | | | | | | | |
| | A-6839 | Kit, water pump repair | | | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | | Consists of: | | | | | | | | | |
| | 808129 | 1 Bearing, shaft and slinger, water pump, assembly | | | | | | | | | |
| | 637053 | 1 Gasket, water pump to block | | | | | | | | | |
| | 801049 | 1 Seal, water pump, assembly | | | | | | | | | |
| | 636298 | 1 Spring, water pump bearing retainer | | | | | | | | | |
| | 640034 | 1 Washer, water pump seal | | | | | | | | | |
| | 649720 | Nipple, hose, by-pass, 1/4" pipe (Up to Engine Serial No. 4J-174312) | | | 1 | 1 | | 1 | | | |
| | GM-103879 | Plug, pipe, 3/8" sq. hd. | | | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | | V6 - 225 Engine | | | | | | | | | |
| | 1396346 | Pump, water, assembly (Use with single throat carburetor) | | | | 1 | 1 | 1 | 1 | 1 | 1 |
| 18- 5 | 1396715 | Pump, water, assembly (Use with dual throat carburetor) | | | | 1 | 1 | 1 | 1 | 1 | 1 |
| 18-17 | GM-100110 | Bolt, 1/4"-20 x 1" | | | | 5 | 5 | 5 | 5 | 5 | 5 |
| 18-15 | 1193699 | Pin, dowel, 1/4" x 1/2" (Water pump to timing chain cover) | | | | 2 | 2 | 2 | 2 | 2 | 2 |
| 18-12 | 1358410 | Gasket, water pump | | | | 1 | 1 | 1 | 1 | 1 | 1 |

| Fig. and Ref. No. | Part Number | DESCRIPTION | MODELS V6 | 4F | CJ3B | CJ5 | CJ5A | CJ6 | CJ6A | DJ5 | DJ6 |
|---|---|---|---|---|---|---|---|---|---|---|---|
| | | **GROUP 14-05 - FAN, FAN PULLEY AND FAN BELT** | | | | | | | | | |
| | 802636 | Fan, assembly | | | 1 | | | | | | |
| | 937316 | Spacer, fan | | | 1 | | | | | | |
| | GM-9409105 | Bolt and Lockwasher, hex. hd., 1/4"-20 x 1-1/8" (Fan to pulley) | | | 4 | | | | | | |
| 3- 1 | 802187 | Fan, assembly | | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | GM-9409107 | Bolt and Lockwasher, hex. hd., 1/4"-20 x 5/8" (Fan to pulley) | | | | 4 | 4 | 4 | 4 | 4 | 4 |
| | 928134 | Fan, assembly (Six blades) | | | | 1 | 1 | 1 | 1 | | |
| | 909559 | Spacer | | | | 1 | 1 | 1 | 1 | | |
| | GM-9409105 | Bolt and lockwasher, hex. hd., 1/4"-20 x 1-1/8" (Fan to pulley) | | | | 4 | 4 | 4 | 4 | | |
| 3-53 | 647629 | Belt, drive, fan and generator | | | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 636299 | Pulley, drive, fan and water pump | | | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | A-1124 | Shield, fan pulley | | | 1 | 1 | | 1 | | | |
| | GM-187527 | Screw and lockwasher, hex. hd., 5/16"-18 x 5/8" | | | 6 | 6 | | 6 | | | |
| | A-1125 | Washer, fan pulley shield (Fan pulley shield to cylinder block) | | | 6 | 6 | | 6 | | | |
| | | **V6 - 225 ENGINE** | | | | | | | | | |
| | 942015 | Fan, assembly (7 Blades) | | | | 1 | 1 | 1 | 1 | 1 | 1 |
| 18- 2 | 941699 | Fan, assembly (5 Blades) | | | | 1 | 1 | 1 | 1 | 1 | 1 |
| 18- 1 | GM-9409102 | Bolt and Lockwasher, hex. hd., 5/16"-24 x 3/4" (Fan to pulley) | | | | 1 | 1 | 1 | 1 | 1 | 1 |
| 18- 3 | 1359114 | Belt, fan and alternator | | | | 1 | 1 | 1 | 1 | 1 | 1 |
| 18- 4 | 941836 | Pulley, fan, driven | | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | GM-9409102 | Bolt and Lockwasher, 5/16"-24 x 3/4" (Fan to pulley) | | | | 1 | 1 | 1 | 1 | 1 | 1 |
| 18-39 | 1365027 | Pulley, fan driving (Single groove) | | | | 1 | 1 | 1 | 1 | 1 | 1 |
| 18-40 | GM-180079 | Bolt, hex. hd., 5/16" x 1" (Fan drive pulley to harmonic balancer flange) | | | | 6 | 6 | 6 | 6 | 6 | 6 |
| | 1358431 | Reinforcement, fan pulley | | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | | **GROUP 14-06 - THERMOSTAT** | | | | | | | | | |
| 1-73 | 812050 | Thermostat assembly | | | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 905594 | Thermostat assembly (For use with Permanent Anti-freeze only) | | | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | | **V6 - 225 ENGINE** | | | | | | | | | |
| 18-11 | 3156283 | Thermostat, assembly, 180° | | | | 1 | 1 | 1 | 1 | 1 | 1 |
| 18- 6 | 1376307 | Clamp, hose (Thermostat by-pass to timing chain cover to outer elbow) | | | | 2 | 2 | 2 | 2 | 2 | 2 |
| 18- 7 | 1358954 | Hose, thermostat by-pass | | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | | **GROUP 15-01 - GENERATOR** | | | | | | | | | |
| | 925045 | Generator assembly (Shunt) (6 volt) (Auto-Lite) | | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 942178 | Generator assembly (6 volt) | | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |

| Fig. and Ref. No. | Part Number | DESCRIPTION | MODELS V6 | 4F | CJ3B | CJ5 | CJ5A | CJ6 | CJ6A | DJ5 | DJ6 |
|---|---|---|---|---|---|---|---|---|---|---|---|
| | | GROUP 15-01 - GENERATOR (Continued) | | | | | | | | | |
| | 942180 | Generator assembly (Shunt) (12 volt) | | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 922896 | Generator assembly (Low cut in) (6 volt) (Auto-Lite) | | X | 1 | 1 | | 1 | | | |
| | 923125 | Generator assembly (Low cut in) (12 volt)(Auto-Lite) | | X | 1 | 1 | | 1 | | | |
| | | (Note: Generators must be of same make as Voltage regulators.) | | | | | | | | | |
| | 649927 | Brace, generator | | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | GM-9409098 | Screw and lockwasher hex., hd. 5/16"-18 x 7/8" | | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | GM-446363 | Washer, plain 5/16". (Brace to generator) | | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | GM-120647 | Bolt, hex., hd., 3/8- 24 x 1 | | X | | | | | | | |
| | GM-271193 | Nut and lockwasher hex., 3/8- 24. (Generator brace to engine plate) | | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 908041 | Brace, generator | | X | 1 | 1 | | 1 | | | |
| | GM-423571 | Screw and lockwasher 3/8"-16 x 1" | | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | GM-120394 | Washer, plain 3/8. (Brace to generator for low cut in) | | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | A-1395 | Insulator, generator support | | X | 2 | 2 | | 2 | | | |
| | A-1397 | Bolt, generator support insulator | | X | 2 | 2 | | 2 | | | |
| | GM-120214 | Lockwasher, 5/16" | | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | GM-120368 | Nut, hex., 5/16"-24 | | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | GM-120393 | Washer, plain 5/16". (Generator support insulator mounting) | | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 118432 | Pulley, drive | | X | 1 | 1 | | 1 | | | |
| | 922484 | Pulley, drive (For Delco-Remy) | | X | 1 | 1 | | 1 | | | |
| | 922981 | Pulley, drive (For Auto-Lite) (Low cut in) | | X | 1 | 1 | | 1 | | | |
| | 640153 | Support, generator, assembly (For Auto-Lite) (Except low cut in) | | X | 1 | 1 | 1 | 1 | 1 | | |
| | 922255 | Support, generator, assembly (For Delco-Remy) | | X | 1 | 1 | | 1 | | | |
| | 633949 | Bolt, hex. hd., 3/8"-16 x 7/8" special | | X | 2 | 2 | | 2 | | | |
| | GM-120382 | Lockwasher, 3/8 (Support to cylinder block) | | X | 1 | 1 | 1 | 1 | 1 | | |
| | 908367 | Support, generator, assembly (For low cut in) | | X | 1 | 1 | | 1 | | | |
| | 908042 | Bolt | | X | 2 | 2 | | 2 | | | |
| | GM-442830 | Nut, Huglock, 7/16- 20 | | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 908043 | Washer | | X | 2 | 2 | | 2 | | | |
| | GM-120396 | Washer, 33/64" hole | | X | 2 | 2 | | 2 | | | |
| | GM-120395 | Washer, plain (Use with low cut in system only) | | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | A-1401 | Washer, 21/64" hole (Serviceable Component of 922247 (AL-GGW-4801) and 649918 (AL-GDZ6001) | | X | 2 | 2 | | 2 | | | |
| | 118431 | Armature, assembly | | X | 1 | 1 | | 1 | | | |
| | 120154 | Armature, assembly (For 922247) | | X | 1 | 1 | | 1 | | | |
| | A-5241 | Arm, brush | | X | 2 | 2 | | 2 | | | |
| | 118441 | Band, cover | | X | 1 | 1 | | 1 | | | |
| | 118429 | Bearing, commutator end (Bronze) | | X | 1 | 1 | | 1 | | | |
| | GM-901203 | Bearing, drive end SAE No. 203 (6 and 12 volt) | | X | 1 | 1 | | 1 | | | |
| | 118423 | Bolt, thru | | X | 2 | 2 | | 2 | | | |
| | 118421 | Brush, set | | X | 1 | 1 | | 1 | | | |
| | 120943 | Brush, set | | X | 1 | 1 | | 1 | | | |
| | 118410 | Brushing, insulating, terminal stud | | X | 1 | 1 | | 1 | | | |
| | 120149 | Coil, field, assembly | | X | 1 | 1 | | 1 | | | |
| | 120151 | Coil, field, left | | X | 1 | 1 | | 1 | | | |

| Fig. and Ref. No. | Part Number | DESCRIPTION | MODELS V6 | 4F | CJ3B | CJ5 | CJ5A | CJ6 | CJ6A | DJ5 | DJ6 |
|---|---|---|---|---|---|---|---|---|---|---|---|
| | | GROUP 15-01 - GENERATOR (Continued) | | | | | | | | | |
| | 120152 | Coil, field, right | | X | 1 | 1 | | 1 | | | |
| | 118425 | Cover, commutator end bearing | | X | 1 | 1 | | 1 | | | |
| | 120155 | Frame and field, assembly (For 922247) | | X | 1 | 1 | | 1 | | | |
| | 118435 | Gasket, bearing retainer | | X | 1 | 1 | | 1 | | | |
| | 120023 | Head, commutator end, assembly | | X | 1 | 1 | | 1 | | | |
| | 118439 | Head, drive end | | X | 1 | 1 | | 1 | | | |
| | 925725 | Head, drive end, assembly | | X | 1 | 1 | | 1 | | | |
| | A-1641 | Key, drive pulley, woodruff No. 5 | | X | 1 | 1 | | 1 | | | |
| | 118414 | Lead, field coil, assembly | | X | 1 | 1 | | 1 | | | |
| | GM-120217 | Lockwasher #10 | | X | 1 | 1 | | 1 | | | |
| | GM-120380 | Lockwasher 1/4" | | X | | | | | | | |
| | A-10294 | Lockwasher No. 8 | | X | 2 | 2 | | 2 | | | |
| | 118433 | Lockwasher, shaft, drive end | | X | 1 | 1 | | 1 | | | |
| | 120153 | Nut, armature shaft, drive end | | X | 1 | 1 | | 1 | | | |
| | 118422 | Nut, armature terminal, hex., 1/4"-28 | | X | 1 | 2 | | 2 | | | |
| | 302347 | Oiler | | X | 2 | 2 | | 2 | | | |
| | A-1609 | Pin, dowel | | X | 2 | 2 | | 2 | | | |
| | 118437 | Retainer, drive end bearing | | X | 1 | 1 | | 1 | | | |
| | 109171 | Retainer, felt washer | | X | 1 | 1 | | 1 | | | |
| | 118436 | Retainer, felt washer, inner | | X | 1 | 1 | | 1 | | | |
| | 118438 | Retainer, felt washer, outer | | X | 1 | 1 | | 1 | | | |
| | GM-132908 | Screw, rd. hd., No. 10-32 x 1/2", bearing retainer | | X | 3 | 3 | | 3 | | | |
| | A-1632 | Screw, rd. hd., No. 8-32 x 1/4" brush lead | | X | 2 | 2 | | 2 | | | |
| | A-1620 | Screw, rd. hd., No. 10-32 x 5/16", ground | | X | 1 | 1 | | 1 | | | |
| | 302349 | Screw, pole shoe | | X | 2 | 2 | | 2 | | | |
| | A-5246 | Snap ring, armature shaft | | X | 1 | 1 | | 1 | | | |
| | 118430 | Spring, brush | | X | 2 | 2 | | 2 | | | |
| | 118413 | Stud, armature terminal, 1/4"-28 | | X | 1 | 1 | | 1 | | | |
| | 118412 | Stud, field terminal, No. 10-32 | | X | 1 | 1 | | 1 | | | |
| | 118498 | Terminal, field coil lead | | X | 1 | 1 | | 1 | | | |
| | 106312 | Washer (Felt) | | X | 2 | 2 | | 2 | | | |
| | 118407 | Washer, insulating, armature terminal | | X | 1 | 1 | | 1 | | | |
| | 118408 | Washer, insulating, field terminal | | X | 1 | 1 | | 1 | | | |
| | 118358 | Washer, plain, armature terminal | | X | 1 | 1 | | 1 | | | |
| | 118409 | Washer, plain, field terminal | | X | 1 | 1 | | 1 | | | |
| | 118427 | Wick, felt | | X | 1 | 1 | | 1 | | | |
| | | (Serviceable Components of 919289 (AL-GJC-7012) and (023285) (AL-GJP 7402) Generator) | | | | | | | | | |
| | 919287 | Armature, assembly | | X | 1 | 1 | | 1 | | | |
| | 919286 | Bearing, commutator end (Bronze) | | X | 1 | 1 | | 1 | | | |
| | GM-901203 | Bearing drive end (Bronze) | | X | 1 | 1 | | 1 | | | |
| | 925652 | Brush set | | X | 1 | 1 | | 1 | | | |
| | 923201 | Coil, field set | | X | 1 | 1 | | 1 | | | |
| | 923201 | Coil, field set | | X | 1 | 1 | | 1 | | | |
| | 925727 | Frame and Field assembly (For 923285) | | X | 1 | 1 | | 1 | | | |
| | 925726 | Frame and Field assembly | | X | 1 | 1 | | 1 | | | |
| | 919285 | Head, commutator end, assembly | | X | 1 | 1 | | 1 | | | |
| | 919288 | Head, drive end, assembly | | X | 1 | 1 | | 1 | | | |
| | A-1641 | Key, drive pulley, (Woodruff #5) | | X | 1 | 1 | | 1 | | | |
| | 118433 | Lockwasher, armature shaft, drive end | | X | 1 | 1 | | 1 | | | |
| | 120153 | Nut, armature shaft, drive end | | X | 1 | 1 | | 1 | | | |
| | | (Serviceable Components of 922832) (DR1102811) and (922833) (DR 1102096) Generators) | | | | | | | | | |

| Fig. and Ref. No. | Part Number | DESCRIPTION | MODELS V6 | 4F | CJ3B | CJ5 | CJ5A | CJ6 | CJ6A | DJ5 | DJ6 |
|---|---|---|---|---|---|---|---|---|---|---|---|
| | | GROUP 15-01 - GENERATOR (Continued) | | | | | | | | | |
| | 922476 | Armature, assembly (For 922832) | X | 1 | 1 | | 1 | | | | |
| | 922475 | Armature, assembly (For 922833) | X | 1 | 1 | | 1 | | | | |
| | GM-901203 | Bearing, drive end, SAE 203 | X | 1 | 1 | | 1 | | | | |
| | 719927 | Brush set | X | 2 | 2 | | 2 | | | | |
| | 922482 | Brush set | X | 2 | 2 | | 2 | | | | |
| | 922483 | Fan | X | 1 | 1 | | 1 | | | | |
| | 922479 | Head, commutator end, assembly | X | 1 | 1 | | 1 | | | | |
| | 719914 | Head, drive end, assembly | X | 1 | 1 | | 1 | | | | |
| | 717970 | Nut, pulley | X | 1 | 1 | | 1 | | | | |
| | 922480 | Peck, ground brush holder | X | 1 | 1 | | 1 | | | | |
| | 922481 | Peck, insulated brush holder | X | 1 | 1 | | 1 | | | | |
| | 922478 | Set, field coil (For 922832) | X | 1 | 1 | | 1 | | | | |
| | 922477 | Set, field coil (For 922833) | X | 1 | 1 | | 1 | | | | |
| | | (Serviceable Components of 925044 (AL-GUP-7402) and (925045) (AL-GGW-7404) Generator) | | | | | | | | | |
| | 919287 | Armature, assembly (For 925044) | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 | |
| | 925650 | Armature, assembly (For 925045) | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 | |
| | 919286 | Bearing, comutator end, (Bronze) | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 | |
| | GM-901203 | Bearing, drive end SAE #203 | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 | |
| | 925652 | Br sh set (For 925044) | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 | |
| | 925648 | Brush set | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 | |
| | 925785 | Coil, field set (For 925044) | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 | |
| | 925798 | Coil, field set (For 925045) | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 | |
| | 925784 | Frame and field, assembly (For 925044) | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 | |
| | 925797 | Frame and field, assembly (For 925045) | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 | |
| | 925649 | Head, commutator | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 | |
| | 925651 | Head, drive end | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 | |
| | A-1641 | Key, drive pulley (Woodruff #5) | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 | |
| | 118433 | Lockwasher, shaft drive end | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 | |
| | 120153 | Nut, armature shaft, drive end | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 | |
| | | (Serviceable Components of 922896 (AL-GJE-6001) and (923125) (AL-GGA-6001) Generator | | | | | | | | | |
| | 923122 | Armature, assembly (For 922896) | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 | |
| | 923128 | Armature, assembly (For 923125) | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 | |
| | 923121 | Band, cover | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 | |
| | 923117 | Bearing, shielded SAE No. 303 | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 | |
| | 923120 | Bearing, SAE (No. 204) | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 | |
| | 923115 | Brush, set | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 | |
| | A-1651 | Brush set | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 | |
| | 923114 | Coil, field, assembly (For 922896) | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 | |
| | 923126 | Coil, field, assembly (For 923125) | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 | |
| | 925722 | Fan, ventilating | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 | |
| | 925793 | Frame and field, assembly (For 923125) | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 | |
| | 925721 | Frame and field, assembly (For 922896) | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 | |
| | 923116 | Head, Commutator End, assembly | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 | |
| | 923119 | Key, drive pulley, woodruff No. 8 | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 | |
| | 118433 | Lockwasher, shaft, drive end | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 | |
| | 120153 | Nut, armature shaft drive end (For 923125) | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 | |
| | 925724 | Nut, armature shaft, drive end (For 922896) | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 | |
| | 923118 | Spacer, armature shaft | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 | |
| | | (Serviceable Components of 942180 (AL-GJC-74015) and (942178) (AL-GGW-74055) | | | | | | | | | |

| Fig. and Ref. No. | Part Number | DESCRIPTION | MODELS V 6 | 4 F | C J 3 B | C J 5 | C J 5 A | C J 6 | C J 6 A | D J 5 | D J 6 |
|---|---|---|---|---|---|---|---|---|---|---|---|
| | | GROUP 15-01 - GENERATOR (Continued) | | | | | | | | | |
| | 919287 | Armature, assembly (For 942180) | | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 925650 | Armature, assembly (For 942178) | | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 919286 | Bearing, commutator and (Bronze) | | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | GM-901203 | Bearing, drive end, assembly (SAE #203) | | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 925652 | Brush, set (For 942180) | | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 925648 | Brush, set (For 942178) | | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 925798 | Coil, field, assembly | | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 942182 | Frame and field, assembly (For 942180) | | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 942179 | Frame and field (For 942178) | | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 942184 | Head commutator end (For 942180) | | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 925649 | Head commutator end assembly (For 942178) | | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 942183 | Head, drive end, assembly | | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | A-1641 | Key, drive pulley Woodruff #5 | | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 118433 | Lockwasher, armature shaft | | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 120153 | Nut, armature shaft | | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | | GROUP 15-01A - ALTERNATOR | | | | | | | | | |
| | | 35 AMP. ALTERNATOR | | | | | | | | | |
| | 937482 | Alternator, assembly (35 Amp.) (Motorola) | | X | | | 1 | | 1 | | |
| | GM-181707 | Bolt, hex., hd., 1/2"-20 x 2-1/4" | | X | | | 1 | | 1 | | |
| | GM-443340 | Nut, lock, 1/2"-20 | | X | | | 1 | | 1 | | |
| | GM-446221 | Washer, plain, 1/2" (Alternator to Support) | | X | | | 1 | 1 | 1 | | |
| | 937146 | Support, alternator mounting | | X | | | 1 | | 1 | | |
| | GM-120235 | Bolt, hex. hd., 1/2"-20 x 1-3/4" | | X | | | 1 | | 1 | | |
| | GM-443340 | Nut, lock 1/2-20 | | X | | | 1 | | 1 | | |
| | GM-120389 | Washer, plain, 1/2" (Support to front engine plate) | | X | | | 1 | | 1 | | |
| | GM-123785 | Bolt, hex. hd., 24 x 1-1/2" | | X | | | 1 | | 1 | | |
| | GM-120368 | Nut, hex. 5/16"-24 | | X | | | 1 | | 1 | | |
| | GM-120214 | Lockwasher, 5/16" (Support to front engine plate) | | X | | | 1 | | 1 | | |
| | GM-120677 | Bolt, hex. hd., 3/8"-24 x 1-1/2" | | X | | | 1 | | 1 | | |
| | GM-120382 | Lockwasher, 3/8" | | X | | | 1 | | 1 | | |
| | GM-178551 | Lockwasher, 3/8" int. and ext. | | X | | | 1 | | 1 | | |
| | GM-120369 | Nut, hex. 3/8"-24 (Support and ground strap to engine plate) | | X | | | 1 | | 1 | | |
| | 937147 | Strap, alternator adjusting | | X | | | 1 | | 1 | | |
| | GM-122017 | Bolt, hex. hd., 5/16"-18 x 1" | | X | | | 1 | | 1 | | |
| | GM-120214 | Lockwasher, 5/16" (Support to front engine plate) | | X | | | 1 | | 1 | | |
| | GM-120393 | Washer, plain, 5/16" (Adjusting strap to alternator) | | X | | | 1 | | 1 | | |
| | 807038 | Screw and lockwasher, 5/16"-18 x 1-1/4" (Adjusting strap to water pump and cylinder block) | | X | | | 1 | | 1 | | |
| | | (Serviceable Components of 937482 of Alternator) | | | | | | | | | |
| | 927097 | Bearing, front | | X | | | 1 | | 1 | | |
| | 938535 | Bearing, rear | | X | | | 1 | | 1 | | |
| | 938040 | Brushes, holder and cover | | X | | | 1 | | 1 | | |

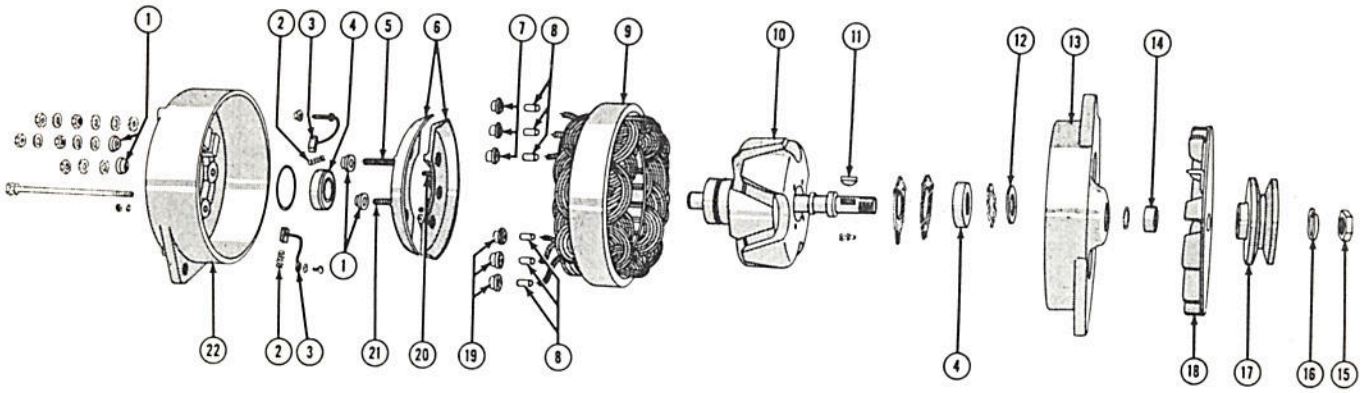



FIG. 25 -- ALTERNATOR (CJ-5) (CJ-6)

| Ref. No. | Description | Group No. | Ref. No. | Description | Group No. |
|---|---|---|---|---|---|
| 1 | Bushing, insulator | 15-01A | 12 | Washer, felt | 15-01A |
| 2 | Spring, brush | 15-01A | 13 | Head, drive end, assembly | 15-01A |
| 3 | Brush set | 15-01A | 14 | Spacer, pulley | 15-01A |
| 4 | Bearing, ball | 15-01A | 15 | Nut, pulley | 15-01A |
| 5 | Stud, battery terminal | 15-01A | 16 | Lockwasher, pulley nut | 15-01A |
| 6 | Plate, rectifier mounting | 15-01A | 17 | Pulley, drive | 15-01A |
| 7 | Rectifier, negative | 15-01A | 18 | Fan, ventilating | 15-01A |
| 8 | Clamp, stator leads to rectifier | 15-01A | 19 | Rectifier, positive | 15-01A |
| 9 | Stator, assembly | 15-01A | 20 | Stud, negative rectifier plate | 15-01A |
| 10 | Rotor, assembly | 15-01A | 21 | Stud, positive rectifier plate | 15-01A |
| 11 | Key, drive pulley | 15-01A | 22 | Head, slip ring end, assembly | 15-01A |

| Fig. and Ref. No. | Part Number | DESCRIPTION | MODELS V6 | 4F | CJ3B | CJ5 | CJ5A | CJ6 | CJ6A | DJ5 | DJ6 |
|---|---|---|---|---|---|---|---|---|---|---|---|
| | | GROUP 15-01A - ALTERNATOR (Continued) | | | | | | | | | |
| | | 35 AMP. ALTERNATOR | | | | | | | | | |
| | 933682 | Diode, isolation assembly | | X | | | 1 | | 1 | | |
| | 933684 | Diode, rectifier negative, assembly | | X | | | 1 | | 1 | | |
| | 933685 | Diode, rectifier positive, assembly | | X | | | 1 | | 1 | | |
| | 933665 | Fan | | X | | | 1 | | 1 | | |
| | 933670 | Housing, front | | X | | | 1 | | 1 | | |
| | 933671 | Housing, rear | | X | | | 1 | | 1 | | |
| | 933666 | Key, woodruff | | X | | | 1 | | 1 | | |
| | 933668 | Lockwasher | | X | | | 1 | | 1 | | |
| | 933669 | Nut, drive pulley | | X | | | 1 | | 1 | | |
| | 933694 | Nut, hex. #10-24 | | X | | | 1 | | 1 | | |
| | 933693 | Nut, hex. #10-24 | | X | | | 1 | | 1 | | |
| | 933688 | Nut, square | | X | | | 1 | | 1 | | |
| | 937523 | Pulley, drive | | X | | | 1 | | 1 | | |
| | 933676 | Retainer, bearing front | | X | | | 1 | | 1 | | |
| | 933677 | Retainer, bearing rear | | X | | | 1 | | 1 | | |
| | 933678 | Rotor, assembly | | X | | | 1 | | 1 | | |
| | 933674 | Screw, #8 - 1/2" | | X | | | 1 | | 1 | | |
| | 933689 | Sleeve, insulating | | X | | | 1 | | 1 | | |
| | 933667 | Spacer | | X | | | 1 | | 1 | | |
| | 933680 | Stator, assembly | | X | | | 1 | | 1 | | |
| | 933691 | Washer, insulating 13/64" | | X | | | 1 | | 1 | | |
| | | 40 AMP. ALTERNATOR | | | | | | | | | |
| | 934480 | Alternator, assembly (40 Amp.) (Less pulley) (Serviceable Components of 934480 Alternator) (AL-ACG5005) | | X | 1 | 1 | 1 | 1 | 1 | | |
| | 927097 | Bearing, ball (SAE 203) | | X | 1 | 1 | 1 | 1 | 1 | | |
| | 934045 | Bearing, roller | | X | 1 | 1 | 1 | 1 | 1 | | |
| | 932529 | Brush, set | | X | 1 | 1 | 1 | 1 | 1 | | |
| | 932525 | Fan, ventilating | | X | 1 | 1 | 1 | 1 | 1 | | |
| | 932531 | Head, drive end, assembly | | X | 1 | 1 | 1 | 1 | 1 | | |
| | 932528 | Head, slip ring end, assembly | | X | 1 | 1 | 1 | 1 | 1 | | |
| | GM-106750 | Key, drive pulley (Woodruff #6) | | X | 1 | 1 | 1 | 1 | 1 | | |
| | 942666 | Package, nut and lockwasher, pulley | | X | 1 | 1 | 1 | 1 | 1 | | |
| | 927092 | Pulley, drive | | X | 1 | 1 | 1 | 1 | 1 | | |
| | 932522 | Rotor, assembly | | X | 1 | 1 | 1 | 1 | 1 | | |
| | 929351 | Rectifier, negative | | X | 1 | 1 | 1 | 1 | 1 | | |
| | 932526 | Rectifier, positive | | X | 1 | 1 | 1 | 1 | 1 | | |
| | 932523 | Spacer, pulley | | X | 1 | 1 | 1 | 1 | 1 | | |
| | 927102 | Spring, brush | | X | 1 | 1 | 1 | 1 | 1 | | |
| | 932532 | Stator, assembly | | X | 1 | 1 | 1 | 1 | 1 | | |
| | 932521 | Stud, battery terminal | | X | 1 | 1 | 1 | 1 | 1 | | |
| | | 60 AMP. ALTERNATOR | | | | | | | | | |
| | 928271 | Alternator, assembly (60 amp) | | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | GM-122126 | Bolt, hex. hd., 3/8- - 16 x 7/8 | | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | GM-120382 | Lockwasher 3/8 (Alternator to cylinder block) | | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |

| Fig. and Ref. No. | Part Number | DESCRIPTION | MODELS V6 | 4F | CJ3B | CJ5 | CJ5A | CJ6 | CJ6A | DJ5 | DJ6 |
|---|---|---|---|---|---|---|---|---|---|---|---|
| | | GROUP 15-01A - ALTERNATOR (Continued) | | | | | | | | | |
| | | 60 AMP. ALTERNATOR | | | | | | | | | |
| | GM-193213 | Bolt, hex. hd., 7/16- 20 x 5-1/4 | | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | GM-272712 | Locknut 7/16 - 20 | | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | | (Alternator to front engine plate) | | | | | | | | | |
| | 928246 | Brace, alternator | | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 929346 | Brace, alternator mounting | | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 929345 | Spacer, alternator mounting | | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | GM-138506 | Lockwasher, 3/4" | | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | GM-219758 | Nut, jam., 3/4-16 | | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | GM-188749 | Screw and lockwasher, #10-24 x 3/8" | | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | | (Serviceable Components of 928271 Alternators) (AL-ALB-5003) | | | | | | | | | |
| 25- 4 | 927097 | Bearing (SAE 203) | | X | 2 | 2 | 2 | 2 | 2 | 2 | 2 |
| 25- 3 | 932232 | Brush set | | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| 25- 1 | 927107 | Bushing, insulator, positive rectifier plate | | X | 4 | 4 | 4 | 4 | 4 | 4 | 4 |
| 25- 8 | 927110 | Clamp, stator leads to rectifier | | X | 6 | 6 | 6 | 6 | 6 | 6 | 6 |
| 25-18 | 928272 | Fan, ventilating | | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| 25-13 | 929353 | Head, drive end, assembly | | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| 25-22 | 929355 | Head, slip ring end, assembly | | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| 25-11 | GM-106750 | Key, drive pulley (Woodruff No. 6) | | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| 25-16 | 118433 | Lockwasher, pulley nut | | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| 25-15 | 120153 | Nut, pulley | | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| 25- 6 | 929349 | Plate, rectifier mounting | | X | 2 | 2 | 2 | 2 | 2 | 2 | 2 |
| 25-17 | 927092 | Pulley drive | | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| 25- 7 | 929351 | Rectifier, negative | | X | 3 | 3 | 3 | 3 | 3 | 3 | 3 |
| 25-19 | 929350 | Rectifier, positive | | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| 25-10 | 929354 | Rotor, assembly | | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| 25-16 | 928273 | Spacer, pulley | | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| 25- 2 | 927102 | Spring, brush | | X | 2 | 2 | 2 | 2 | 2 | 2 | 2 |
| 25- 9 | 929352 | Stator, assembly | | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| 25-12 | 106312 | Washer, felt | | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | | V6 - 225 ALTERNATOR | | | | | | | | | |
| | | 35 AMP. ALTERNATOR | | | | | | | | | |
| | 941813 | Alternator, assembly (40 Amp.) | X | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 1359017 | Bracket, alternator | X | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 9416740 | Bolt, 5/16 - 18 x 1 (Bracket to Alternator) | X | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 9419785 | Bolt, 5/16 - 18 x 1-5/16 (Bracket to water pump) | X | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 9419686 | Bolt, 3/8 - 16 x 1-1/4 | X | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 9420833 | Bolt, 3/8 - 16 x 2-1/4 | X | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 9419688 | Bolt, 3/8 - 16 x 6-1/8 | X | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 1371261 | Washer, plain 5/16 (Bracket to cylinder head) | X | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 941812 | Alternator, assembly (35 Amp.) | X | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 1375049 | Brace, alternator, mounting | X | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 9420833 | Screw and Lockwasher (Bracket to cylinder head) | X | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 938986 | Spacer, alternator mounting (Rear) | X | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | GM-120388 | Washer (Alternator to mounting bracket) | X | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | | (Serviceable Components of 941812 and 941813 Alternator) | | | | | | | | | |

| Fig. and Ref. No. | Part Number | DESCRIPTION | MODELS V6 | 4F | CJ3B | CJ5 | CJ5A | CJ6 | CJ6A | DJ5 | DJ6 |
|---|---|---|---|---|---|---|---|---|---|---|---|
| | | GROUP 15-01A - ALTERNATOR (Continued) | | | | | | | | | |
| | | 35 AMP. ALTERNATOR | | | | | | | | | |
| | 927097 | Bearing, front | X | | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 938535 | Bearing, rear | X | | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 933686 | Bolt, thru (For 941812) | X | | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 933687 | Bolt, thru (For 941813) | X | | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 938040 | Brushes, holder and cover | X | | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 933682 | Diode, isolation, assembly (For 941812) | X | | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 933683 | Diode, isolation, assembly (For 941813) | X | | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 933684 | Diode, assembly (Negative) (For 941812 and 941813) | X | | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 933685 | Diode, assembly (Positive) (For 941812 and 941813) | X | | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 933665 | Fan | X | | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 934094 | Housing, front | X | | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 933671 | Housing, rear | X | | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 933666 | Key, woodruff | X | | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 933668 | Lockwasher, rotor shaft | X | | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 933693 | Nut, diode stud | X | | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 933694 | Nut, diode stud #10-24 | X | | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 933669 | Nut, pulley | X | | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 933688 | Nut, square | X | | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 933664 | Pulley, alternator | X | | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 933677 | Retainer, rear bearing | X | | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 933676 | Retainer, front bearing | X | | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 933678 | Rotor, assembly (For 941812) | X | | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 933679 | Rotor, assembly (For 941813) | X | | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 933674 | Screw, brushes | X | | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 933689 | Sleeve insulator (For 941812) | X | | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 933690 | Sleeve, insulator (For 941813) | X | | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 933667 | Spacer, pulley | X | | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 933680 | Stator, assembly (For 941812) | X | | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 933681 | Stator, assembly (For 941813) | X | | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 933691 | Washer, insulating (Fiber) | X | | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 933692 | Washer, insulating | X | | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | | GROUP 15-02 - STARTING MOTOR | | | | | | | | | |
| | 808399 | Motor, starting assembly (6 volt) (Auto-Lite) | | X | 1 | 1 | | 1 | | | |
| | 925520 | Motor, starting, assembly (6 volt) (Auto-Lite) | | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| 28-11 | 924885 | Motor, starting, assembly (12 volt (Auto-Lite) | | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 1107391 | Motor, starting assembly (Delco) | X | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 1358760 | Bracket, starting motor | X | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 9419853 | Bolt, hex. hd., 5/16-18 x 9/16 (Bracket to cylinder block) | X | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | GM-106963 | Bolt, hex. hd., 5/16-18 x 3/8 (Motor to bracket) | X | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 1366042 | Bolt, hex. hd., 3/8 -16 x 1.84 | X | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 1366043 | Bolt, hex. hd., 3/8 -16 x 4.66 (Starting motor to cylinder block) | X | | | | | | | | |
| | | | | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | GM-120426 | Bolt, hex. hd., 1/2"-13 x 1-1/4" | | X | 1 | 1 | | 1 | | | |
| | GM-124378 | Bolt, hex. hd., 1/2"-20 x 3-1/2" | | X | 1 | 1 | | 1 | | | |
| | GM-120384 | Lockwasher, 1/2" | | X | 2 | 2 | 2 | 2 | 2 | 2 | 2 |
| | GM-120371 | Nut hex. 1/2-20 (Starting motor to rear engine plate and bell housing) | | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 805675 | Support, starting motor | | X | 1 | 1 | | 1 | | | |

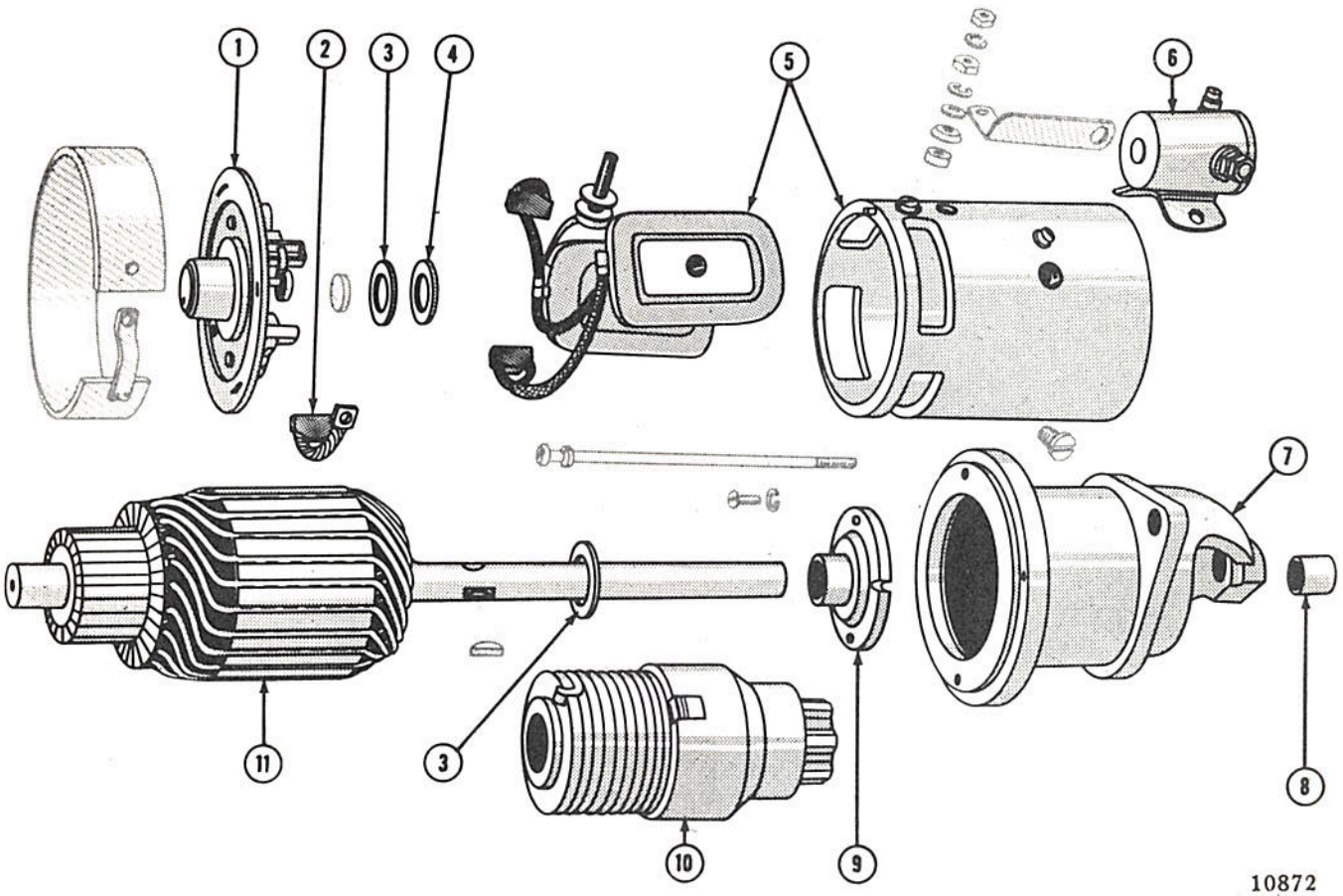



FIG. 26 -- STARTING MOTOR (6-VOLT) (CJ-3B) (CJ-5) (CJ-6)

| Ref. No. | Description | Group No. |
|---|---|---|
| 1 | Head, commutator end, assembly | 15-02 |
| 2 | Brush set | 15-02 |
| 3 | Washer, thrust, 1/32" | 15-02 |
| 4 | Washer, thrust, 3/64" | 15-02 |
| 5 | Frame and field, assembly | 15-02 |
| 6 | Switch, solenoid | 15-02 |
| 7 | Housing, pinion | 15-02 |
| 8 | Bearing, bronze, assembly | 15-02 |
| 9 | Bearing, bronze, absorbent | 15-02 |
| 10 | Drive, bendix | 15-02 |
| 11 | Armature, assembly | 15-02 |

| Fig. and Ref. No. | Part Number | DESCRIPTION | MODELS V6 | 4F | CJ3B | CJ5 | CJ5A | CJ6 | CJ6A | DJ5 | DJ6 |
|---|---|---|---|---|---|---|---|---|---|---|---|
| | | GROUP 15-02 - STARTING MOTOR (Continued) | | | | | | | | | |
| | GM-451976 | Bolt and Lockwasher, hex. hd., 3/8-16 x 3/4 . . . . . (Support to cylinder block) | | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | GM-9409102 | Screw and Lockwasher, hex. hd., 5/16"-24 x 3/4" . . . . | | X | 1 | 1 | | 1 | | | |
| | GM-446363 | Washer, plain (Support to starting motor . . . . . | | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | | Servicable Components of 808399 (AL-MCH-6207) Starting Motor | | | | | | | | | |
| | 119605 | Armature, assembly. . . . . | | X | 1 | 1 | | 1 | | | |
| | 119833 | Bearing, bronze, absorbent. . . . . | | X | 1 | 1 | | 1 | | | |
| | A-1583 | Bearing, bronze, assembly. . . . . | | X | 1 | 1 | | 1 | | | |
| | 119831 | Bolt, thru . . . . . | | X | 2 | 2 | | 2 | | | |
| | 120201 | Brush set (F and F). . . . . | | X | 1 | 1 | | 1 | | | |
| | 119590 | Bushing, insulator terminal stud (F and F). . . . . | | X | 1 | 1 | | 1 | | | |
| | 118545 | Connector . . . . . | | X | 1 | 1 | | 1 | | | |
| | 119607 | Cover, band . . . . . | | X | 1 | 1 | | 1 | | | |
| | 119597 | Drive, bendix . . . . . | | X | 1 | 1 | | 1 | | | |
| | 119593 | Equalizer (F and F). . . . . | | X | 1 | 1 | | 1 | | | |
| | 117858 | Felt. . . . . | | X | 1 | 1 | | 1 | | | |
| | 119604 | Head, commutator end, assembly (C. E.) . . . . . | | X | 1 | 1 | | 1 | | | |
| | 119609 | Housing, pinion, assembly . . . . . | | X | 1 | 1 | | 1 | | | |
| | GM-106750 | Key, woodruff #6 . . . . . | | X | 1 | 1 | | 1 | | | |
| | GM-120214 | Lockwasher, terminal stud, 5/16 . . . . . | | X | 2 | 2 | | 2 | | | |
| | GM-120380 | Lockwasher, thru bolt, 1/4. . . . . | | X | 2 | 2 | | 2 | | | |
| | GM-120217 | Lockwasher #10 . . . . . | | X | 4 | 4 | | 4 | | | |
| | 119603 | Nut, terminal stud, hex., 5/16"-18 (F and F) . . . . . | | X | 1 | 1 | | 1 | | | |
| | 119595 | Nut, hex., 5/16"-18. . . . . | | X | 2 | 2 | | 2 | | | |
| | 119600 | Package, field coil (F and F) . . . . . | | X | 1 | 1 | | 1 | | | |
| | A-1609 | Pin, dowel . . . . . | | X | 2 | 2 | | 2 | | | |
| | 302349 | Screw, pole shoe . . . . . | | X | 4 | 4 | | 4 | | | |
| | A-1620 | Screw, ground rd. rd. #10-32 x 5/16" . . . . . | | X | 2 | 2 | | 2 | | | |
| | A-6297 | Screw, rd. hd., No. 10-32 x 7/16" internal bearing. . . . . | | X | 2 | 2 | | 2 | | | |
| | 109445 | Spring, brush . . . . . | | X | 4 | 4 | | 4 | | | |
| | 119592 | Stud, terminal (F and F) . . . . . | | X | 1 | 1 | | 1 | | | |
| | 119295 | Washer, insulator, terminal stud, outer (F and F) . . . . . | | X | 1 | 1 | | 1 | | | |
| | 119594 | Washer, insulator, terminal stud, inner (F and F) . . . . . | | X | 1 | 1 | | 1 | | | |
| | 117337 | Washer, thrust, 3/64" . . . . . | | X | * | * | | * | | | |
| | 119596 | Washer, thrust, C. E. and D. E. (1/64" thick) . . . . . | | X | * | * | | * | | | |
| | 109455 | Washer, thrust, C. E. and D. E. (1/32" thick) . . . . . | | X | * | * | | * | | | |
| | | Serviceable Components of 803867 (AL-MCH-6203) Starting Motor Same as 808399 Starting Motor Except | | | | | | | | | |
| | 120568 | Switch, solenoid . . . . . | | X | 1 | 1 | | 1 | | | |
| | A-5260 | Nut, hex. No. 10-32 . . . . . | | X | 1 | 1 | | 1 | | | |
| | 109453 | Washer, mt. screw shakeproof No. 10 . . . . . | | X | 2 | 2 | | 2 | | | |
| | | Serviceable Components of 916349 (AL-MOM-605) Starting Motor | | | | | | | | | |
| | A-1583 | Bearing, absorbent bronze . . . . . | | X | 1 | 1 | | 1 | | | |
| | 919293 | Armature, assembly. . . . . | | X | 1 | 1 | | 1 | | | |

| Fig. and Ref. No. | Part Number | DESCRIPTION | MODELS V6 | 4F | CJ3B | CJ5 | CJ5A | CJ6 | CJ6A | DJ5 | DJ6 |
|---|---|---|---|---|---|---|---|---|---|---|---|
| | | GROUP 15-02 - STARTING MOTOR (Continued) | | | | | | | | | |
| | 919290 | Brush set | | X | 1 | 1 | | 1 | | | |
| | 119597 | Drive, bendix | | X | 1 | 1 | | 1 | | | |
| | 919291 | Head, commutator end, assembly | | X | 1 | 1 | | 1 | | | |
| | 922698 | Holder, brush ground | | X | 2 | 2 | | 2 | | | |
| | 922683 | Holder, brush, insulated | | X | 2 | 2 | | 2 | | | |
| | 919295 | Housing, pinion, assembly | | X | 1 | 1 | | 1 | | | |
| | 922700 | Pin, brush holder (MDL-26) | | X | 2 | 2 | | 2 | | | |
| | 922699 | Spring, brush (MDL-25) | | X | 2 | 2 | | 2 | | | |
| | 919294 | Switch, solenoid, starter, assembly | | X | 1 | 1 | | 1 | | | |
| | | Serviceable Components of 922487 (DR 1108077) and 922488 (DR 1107746) Starting Motor | | | | | | | | | |
| | 717974 | Armature, assembly (For 922487) | | X | 1 | 1 | | 1 | | | |
| | 922491 | Armature, assembly (For 922488) | | X | 1 | 1 | | 1 | | | |
| | 922499 | Bearing, center | | X | 1 | 1 | | 1 | | | |
| | 922498 | Bearing, center | | X | 1 | 1 | | 1 | | | |
| | 717980 | Brush | | X | 4 | 4 | | 4 | | | |
| | 922504 | Brush | | X | 4 | 4 | | 4 | | | |
| | 717988 | Bushing, drive housing | | X | 1 | 1 | | 1 | | | |
| | 922494 | Coil, field (Lower) (For 922487) | | X | 1 | 1 | | 1 | | | |
| | 922495 | Coil, field (Upper) (For 922487) | | X | 1 | 1 | | 1 | | | |
| | 119597 | Drive, bendix | | X | 1 | 1 | | 1 | | | |
| | 922497 | Head, commutator end (For 922487) | | X | 1 | 1 | | 1 | | | |
| | 922496 | Head, commutator end (For 922488) | | X | 1 | 1 | | 1 | | | |
| | 922502 | Housing, drive | | X | 1 | 1 | | 1 | | | |
| | 922500 | Housing, drive | | X | 1 | 1 | | 1 | | | |
| | GM-106750 | Key, woodruff #6 | | X | 1 | 1 | | 1 | | | |
| | 922492 | Set, field coil (For 922488) | | X | 1 | 1 | | 1 | | | |
| | 922506 | Switch (For 922487) | | X | 1 | 1 | | 1 | | | |
| | 922505 | Switch (For 922488) | | X | 1 | 1 | | 1 | | | |
| | | Serviceable Components of 924885 (AL-MDU-7004) Starting Motor (12 Volt) | | | | | | | | | |
| | 931462 | Armature, assembly | | X | 1 | 1 | | 1 | | | |
| | 119833 | Bearing, bronze, absorbent | | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | A-1583 | Bearing, bronze, assembly | | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 925665 | Brush set | | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 931463 | Drive, bendix | | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 925682 | Frame and Field, assembly (MDU-2085A) | | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 925669 | Head, commutator end, assembly | | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 925670 | Housing, pinion, assembly | | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 925676 | Package, field coil and brush (MDU-1005 AS) | | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 925677 | Pin, arm shaft, drive end (XA-903) | | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 925675 | Plate, brush, assembly (MDL-1064) | | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 919294 | Switch, solenoid | | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 109455* | Washer, thrust, 1/32 | | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 117337 | Washer, thrust 3/64 | | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | | Serviceable Components of 925520 (AL-MCH-6215) Starting Motor | | | | | | | | | |
| 26- 1 | 119605 | Armature, assembly | | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |

| Fig. and Ref. No. | Part Number | DESCRIPTION | MODELS V 6 | 4 F | CJ 3B | CJ 5 | CJ 5A | CJ 6 | CJ 6A | DJ 5 | DJ 6 |
|---|---|---|---|---|---|---|---|---|---|---|---|
| | | GROUP 15-02 - STARTING MOTOR (Continued) | | | | | | | | | |
| | | Serviceable Components of 925520 (AL-MCH-6215) Starting Motor | | | | | | | | | |
| 26- 9 | 119833 | Bearing, bronze, absorbent | | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| 26- 8 | A-1583 | Bearing, bronze, assembly | | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| 26- 2 | 120201 | Brush, set | | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| 26-10 | 11959 | Drive, bendix | | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| 26- 5 | 119599 | Frame and Field, assembly (MCH 2103) | | X | 1 | 1 | | 1 | | | |
| 26- 1 | 120677 | Head, commutator end, assembly (MCH 2002 F) | | X | 1 | 1 | | 1 | | | |
| 26- 7 | 119609 | Housing, pinion, assembly | | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 119600 | Package, field coil | | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 109446 | Spring, brush | | X | 4 | 4 | 4 | 4 | 4 | 4 | 4 |
| 22- 6 | 120568 | Switch, solenoid | | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| 26- 3 | 109455 | Washer, thrust, 1/32 | | X | * | * | * | * | * | * | * |
| 26- 4 | 117337 | Washer, thrust, 3/64 | | X | * | * | * | * | * | * | * |
| | | Note: (*) Use as Required | | | | | | | | | |
| | | Serviceable Components of 1107260 Starting Motor | | | | | | | | | |
| | 1955937 | Armature, assembly | X | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 1906945 | Brush | X | | | 4 | 4 | 4 | 4 | 4 | 4 |
| | 1923907 | Bushing, drive housing | X | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 1927849 | Collar, stop, drive | X | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 1927850 | Collar, thrust, drive | X | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 1954842 | Drive, assembly | X | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 1957885 | Housing and bushing, drive end | X | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 1932205 | Lever, drive | X | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 1928015 | Pack, brush support | X | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | GM-455106 | Pin, lever | X | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 1941113 | Plunger, solenoid | X | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 1927848 | Ring, collar, retaining | X | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 1114356 | Solenoid, switch | X | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 1926622 | Spring, brush | X | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 1951002 | Spring, drive assist | X | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 1958679 | Spring, solenoid plunger | X | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 1945804 | Stud, drive lever | X | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 0818265 | Washer, commutator end (Leather) (Delco) | X | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | | Note: (*) Use as Required | | | | | | | | | |
| | | GROUP 15-03 - DISTRIBUTOR | | | | | | | | | |
| | 923068 | Distributor, ignition, assembly (Auto-Lite) | | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 906725 | Distributor, ignition, assembly (Dustproof) (Auto-Lite) | | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | GM-9409107 | Screw and lockwasher, 1/4"-20 x 5/8" | | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 1110322 | Distributor, ignition, assembly (Delco) (Single throat) | X | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 1110342 | Distributor, ignition, assembly (Delco) (Dual throat) | X | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 922145 | Arm distributor control | | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 942209 | Cable, extension, distributor | X | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 1363853 | Clamp, distributor | X | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | GM-179839 | Bolt, distributor clamp | X | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 1370246 | Fitting, vacuum hose | X | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 1196742 | Hose, vacuum control to carburetor | X | | | 1 | 1 | 1 | 1 | 1 | 1 |

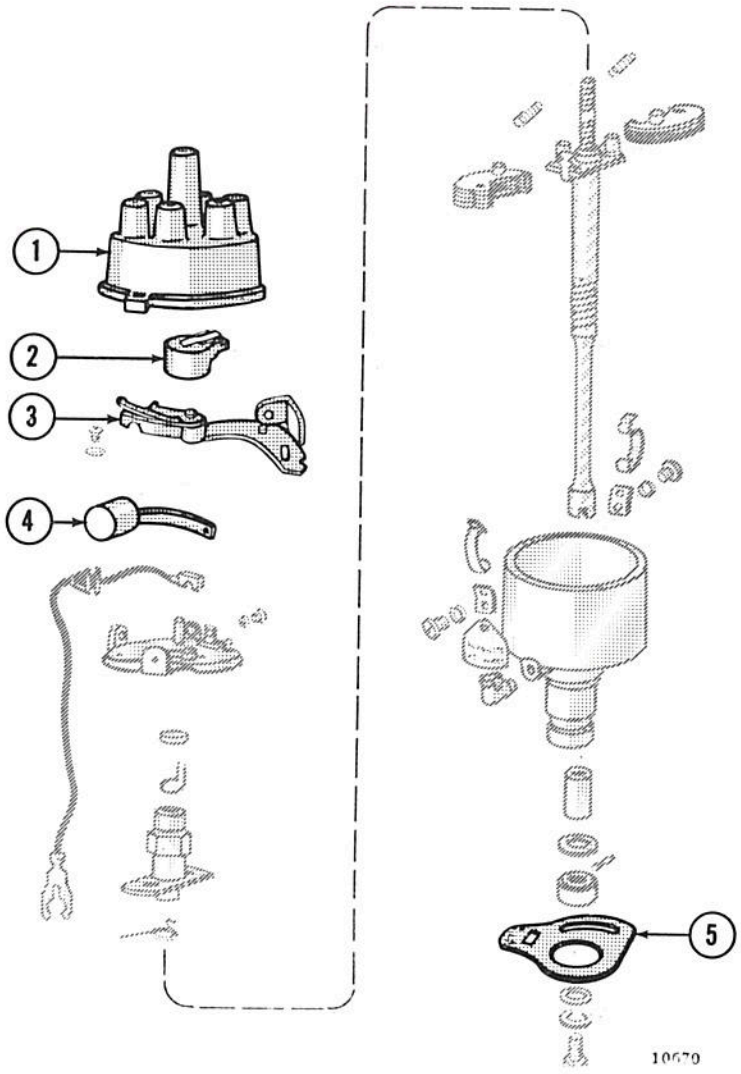



FIG. 27 -- DISTRIBUTOR (CJ-3B) (CJ-5) (CJ-5A) (CJ-6) (CJ-6A) (DJ-5) (DJ-6)

| Ref. No. | Description | Group No. |
|---|---|---|
| 1 | Cap | 15-03 |
| 2 | Rotor | 15-03 |
| 3 | Contact set | 15-03 |
| 4 | Condenser | 15-03 |
| 5 | Arm, advance | 15-03 |

| Fig. and Ref. No. | Part Number | DESCRIPTION | MODELS V6 | 4F | CJ3B | CJ5 | CJ5A | CJ6 | CJ6A | DJ5 | DJ6 |
|---|---|---|---|---|---|---|---|---|---|---|---|
| | | GROUP 15-03 - DISTRIBUTOR (Continued) | | | | | | | | | |
| | | Serviceable Components of 909802 Distributor (IAY-4012) | | | | | | | | | |
| | 118343 | Cap, distributor, assembly | | X | 1 | 1 | | 1 | | | |
| | 118355 | Cam and stop, plate | | X | 1 | 1 | | 1 | | | |
| | 910990 | Insulation, terminal | | X | 1 | 1 | | 1 | | | |
| | 910989 | Insulation, bushing | | X | 1 | 1 | | 1 | | | |
| | A-10294 | Lockwasher, breaker plate | | X | 1 | 1 | | 1 | | | |
| | 118361 | Oiler | | X | 1 | 1 | | 1 | | | |
| | 910992 | Plate, breaker | | X | 1 | 1 | | 1 | | | |
| | GM-103693 | Rivet, collar, drive shaft | | X | 1 | 1 | | 1 | | | |
| | 923392 | Rotor | | X | 1 | 1 | | 1 | | | |
| | A-5314 | Screw, rd. hd., No. 8-32 x 5/16" | | X | 2 | 2 | | 2 | | | |
| | 910996 | Shaft, drive | | X | 1 | 1 | | 1 | | | |
| | 910991 | Spacer, terminal | | X | 1 | 1 | | 1 | | | |
| | A-5293 | Spring and hinge, clamp cap | | X | 2 | 2 | | 2 | | | |
| | 119988 | Spring set, governor weight | | X | 1 | 1 | | 1 | | | |
| | 118046 | Washer thrust, drive shaft, upper, outer | | X | 1 | 1 | | 1 | | | |
| | 118045 | Washer, thrust, drive shaft, upper, inner | | X | 1 | 1 | | 1 | | | |
| | 118356 | Washer, insulating terminal post | | X | 1 | 1 | | 1 | | | |
| | | Serviceable Components used only with 906725 Distributor | | | | | | | | | |
| | 120230 | Stud, terminal, No. 10-32 x 15/16" | | X | 1 | 1 | | 1 | | | |
| | A-1652 | Terminal, secondary wire | | X | 5 | 5 | | 5 | | | |
| | A-9317 | Washer, felt | | X | 1 | 1 | | 1 | | | |
| | A-10280 | Washer, insulating, terminal post | | X | 1 | 1 | | 1 | | | |
| | A-1673 | Washer, thrust, drive shaft, upper | | X | 1 | 1 | | 1 | | | |
| | | Serviceable Components used with 909802 and 906725 Distributors | | | | | | | | | |
| | 118415 | Arm, advance | | X | 1 | 1 | | 1 | | | |
| | A-1681 | Bearing, absorbent | | X | 2 | 2 | | 2 | | | |
| | A-1659 | Collar, drive shaft | | X | 1 | 1 | | 1 | | | |
| | 917128 | Condenser | | X | 1 | 1 | | 1 | | | |
| | 910997 | Contact set, breaker | | X | 1 | 1 | | 1 | | | |
| | GM-120380 | Lockwasher, advance arm 1/4" | | X | 1 | 1 | | 1 | | | |
| | GM-120217 | Lockwasher, terminal stud, No. 10 | | X | 2 | 2 | | 2 | | | |
| | A-5260 | Nut, hex., No. 10-32 (Cad. plated) terminal post | | X | 2 | 2 | | 2 | | | |
| | 118360 | Screw, advance arm, hex. hd., 1/4"-20 x 5/8" | | X | 1 | 1 | | 1 | | | |
| | A-1670 | Screw, condenser, mounting No. 6-32 x 5/32" | | X | 1 | 1 | | 1 | | | |
| | A-1668 | Screw, locking stationary contact No. 8-32 x 3/16" | | X | 1 | 1 | | 1 | | | |
| | A-1653 | Snap ring, cam retaining | | X | 1 | 1 | | 1 | | | |
| | A-1672 | Spacer, cam | | X | 1 | 1 | | 1 | | | |
| | A-1684 | Spring, anti-rattle | | X | 1 | 1 | | 1 | | | |
| | 637615 | Spring, friction | | X | 1 | 1 | | 1 | | | |
| | | Serviceable Components used only with 906725 Distributor | | | | | | | | | |
| | 120232 | Spring set, governor weight | | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 106740 | Washer, thrust, drive shaft, lower | | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 118358 | Washer, plain, advance arm | | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |

| Fig. and Ref. No. | Part Number | DESCRIPTION | MODELS V6 | 4F | CJ3B | CJ5 | CJ5A | CJ6 | CJ6A | DJ5 | DJ6 |
|---|---|---|---|---|---|---|---|---|---|---|---|
| | | **GROUP 15-03 - DISTRIBUTOR (Continued)** | | | | | | | | | |
| | A-1666 | Washer, plain, contact lock screw No. 8 | | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | A-5262 | Washer, plain, terminal stud, No. 10 | | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | A-9314 | Weight, governor | | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 117967 | Wick, felt | | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | A-1671 | Wick, felt, cam sleeve | | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | | Serviceable Components used with 922507 Distributor (DR-1112432) | | | | | | | | | |
| | 719913 | Cap, distributor | | X | 1 | 1 | | 1 | | | |
| | 719943 | Collar | | X | 1 | 1 | | 1 | | | |
| | 717920 | Condenser | | X | 1 | 1 | | 1 | | | |
| | 922510 | Contact set | | X | 1 | 1 | | 1 | | | |
| | 719944 | Pin, collar | | X | 1 | 1 | | 1 | | | |
| | 717427 | Rotor | | X | 1 | 1 | | 1 | | | |
| | | Serviceable Components for 923068 Distributor (AL-JAY-4401) | | | | | | | | | |
| 27- 5 | 118415 | Arm, advance | | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| 22- 1 | 118343 | Cap, distributor, assembly | | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| 27- 4 | 917128 | Condenser | | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| 27- 3 | 923146 | Contact set, breaker | | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| 27- 2 | 923392 | Rotor | | X | 1 | 1 | 1 | | 1 | 1 | 1 |
| | | Serviceable Components of 1110322 Distributor | | | | | | | | | |
| | 1957693 | Cap, distributor | X | | 1 | 1 | 1 | 1 | 1 | 1 | |
| | 1928111 | Condenser | X | | 1 | 1 | 1 | 1 | 1 | 1 | |
| | 1116210 | Control, vacuum | X | | 1 | 1 | 1 | 1 | 1 | 1 | |
| | 1950570 | Gear, distributor | X | | 1 | 1 | 1 | 1 | 1 | 1 | |
| | 1361749 | Gear, distributor, camshaft | X | | 1 | 1 | 1 | 1 | 1 | 1 | |
| | 1959331 | "O" ring, shaft | X | | 1 | 1 | 1 | 1 | 1 | 1 | |
| | GM-455862 | Pin, distributor, gear | X | | 1 | 1 | 1 | 1 | 1 | 1 | |
| | 1931988 | Point, set | X | | 1 | 1 | 1 | 1 | 1 | 1 | |
| | 1957684 | Rotor, distributor | X | | 1 | 1 | 1 | 1 | 1 | 1 | |
| | 1849806 | Washer, thrust, gear | X | | 1 | 1 | 1 | 1 | 1 | 1 | |
| | | **GROUP 15-04 - VOLTAGE REGULATOR** | | | | | | | | | |
| | 923131 | | | | | | | | | | |
| 28-12 | 923130 | Regulator, voltage, assembly (6 volt)(Auto-lite) | | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 922485 | Regulator, voltage, assembly (12 volt)(Auto-lite) | | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 922486 | Regulator, voltage, assembly (6 volt)(Delco-Remy) | | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 923047 | Regulator, voltage, assembly (12 volt)(Delco-Remy) | | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | | Regulator, voltage, assembly (6 volt)(Auto-lite) (Low cut in) | | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 923129 | Regulator, voltage, assembly (12 volt)(Auto-lite) (Low cut in) | | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 931776 | Regulator, voltage, assembly (12 volt)(60 Amp) (Use harness 934239) | | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | GM-138479 | Lockwasher, No. 10 | | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | GM-162077 | Screw, washer head, #14-10 x 3/4" | | X | 2 | 2 | 2 | 2 | 2 | 2 | 2 |
| | 928230 | Regulator, voltage assembly (Use with alternator) (12 volt) (Auto-Lite) | | X | 1 | 1 | 1 | 1 | 1 | | |

| Fig. and Ref. No. | Part Number | DESCRIPTION | MODELS V6 | 4F | CJ3B | CJ5 | CJ5A | CJ6 | CJ6A | DJ5 | DJ6 |
|---|---|---|---|---|---|---|---|---|---|---|---|
| | | **GROUP 15-04 - VOLTAGE REGULATOR (Continued)** | | | | | | | | | |
| | GM-159929 | Screw, pan hd., #10-24 x 5/8" | | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | GM-120361 | Nut, #10-20 | | X | | 1 | | 1 | | | |
| | | (Voltage regulator to dash panel) | | | | | | | | | |
| | 933038 | Regulator, voltage (For Motorola alternator) | X | | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | GM-454787 | Screw and lockwasher, #10-32 x 1/2" | X | | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | | **GROUP 15-05 - IGNITION COIL** | | | | | | | | | |
| | 649712 | Coil, ignition, (6 volt) | | X | 1 | 1 | | 1 | | | |
| 28-10 | 933160 | Coil, ignition, (12 volt) | | X | 1 | 1 | | 1 | | | |
| | GM-271175 | Nut and lockwasher | | | 2 | 2 | 2 | 2 | 2 | 2 | 2 |
| | 635886 | Stud, 1/4"-20 x 1. | | | 2 | 2 | 2 | 2 | 2 | 2 | 2 |
| 28- 9 | 910353 | Cable, ignition coil, primary (Plastic) | | X | 1 | 1 | | 1 | | | |
| | 642133 | Cable, ignition coil, secondary. | | X | 1 | 1 | | 1 | | | |
| | 1115202 | Coil, ignition, assembly (Dual Throat) | X | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 1115087 | Coil, ignition, assembly (Single Throat). | X | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 9419853 | Bolt, 5/16"-18 x 9/16" | X | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 938987 | Resistor, ignition | X | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | GM-121753 | Lockwasher, 1/4" | X | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | | **GROUP 15-06 - SPARK PLUG AND WIRES** | | | | | | | | | |
| 6- 6 | 808419 | Bracket, spark plug cable | | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | GM-120393 | Washer, plain, 5/16" | | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | | (Ignition cable bracket to rocker cover stud) | | | | | | | | | |
| | 911792 | Cable, secondary, ignition coil (W/suppressor). | | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 910803 | Capacitor, assembly. | | X | 3 | 3 | 3 | 3 | 3 | 3 | 3 |
| 6- 2 | 805384 | Clip, spark plug cable, lower | | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| 6- 1 | GM-161892 | Screw, pan hd., No. 10-12 x 3/8" | | X | 1 | 1 | | 1 | | | |
| | 930456 | Kit, ignition spark plug cable | | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | | Consists of: | | | | | | | | | |
| | 932546 | 1 Cable, secondary, ignition coil, assembly | | | | | | | | | |
| | 932542 | 1 Cable, ignition, spark plug, No. 1 | | | | | | | | | |
| | 932543 | 1 Cable, ignition, spark plug, No. 2 | | | | | | | | | |
| | 932544 | 1 Cable, ignition, spark plug, No. 3 | | | | | | | | | |
| | 932545 | 1 Cable, ignition, spark plug, No. 4 | | | | | | | | | |
| 3-10 | 804492 | Plug, spark, assembly (J-8) (Champion). | | X | 4 | 4 | 4 | 4 | 4 | 4 | 4 |
| | 910898 | Set, ignition cable (W/suppressor) | | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | | Consists of: | | | | | | | | | |
| | | 1 Cable, spark plug, No. 1 | | | | | | | | | |
| | | 1 Cable, spark plug, No. 2 | | | | | | | | | |
| | | 1 Cable, spark plug, No. 3 | | | | | | | | | |
| | | 1 Cable, spark plug, No. 4 | | | | | | | | | |
| | 94563 | Plug, spark, assembly | X | | | 6 | 6 | 6 | 6 | 6 | 6 |
| | 1352299 | Retainer, spark plug cables | X | | | 2 | 2 | 2 | 2 | 2 | 2 |
| | 6286251 | Set, cables, ignition (Single throat carburetor). | X | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | | Consists of: | | | | | | | | | |
| | | 1 Cable, spark plug, No. 1 | | | | | | | | | |
| | | 1 Cable, spark plug, No. 2 | | | | | | | | | |
| | | 1 Cable, spark plug, No. 3 | | | | | | | | | |
| | | 1 Cable, spark plug, No. 4 | | | | | | | | | |

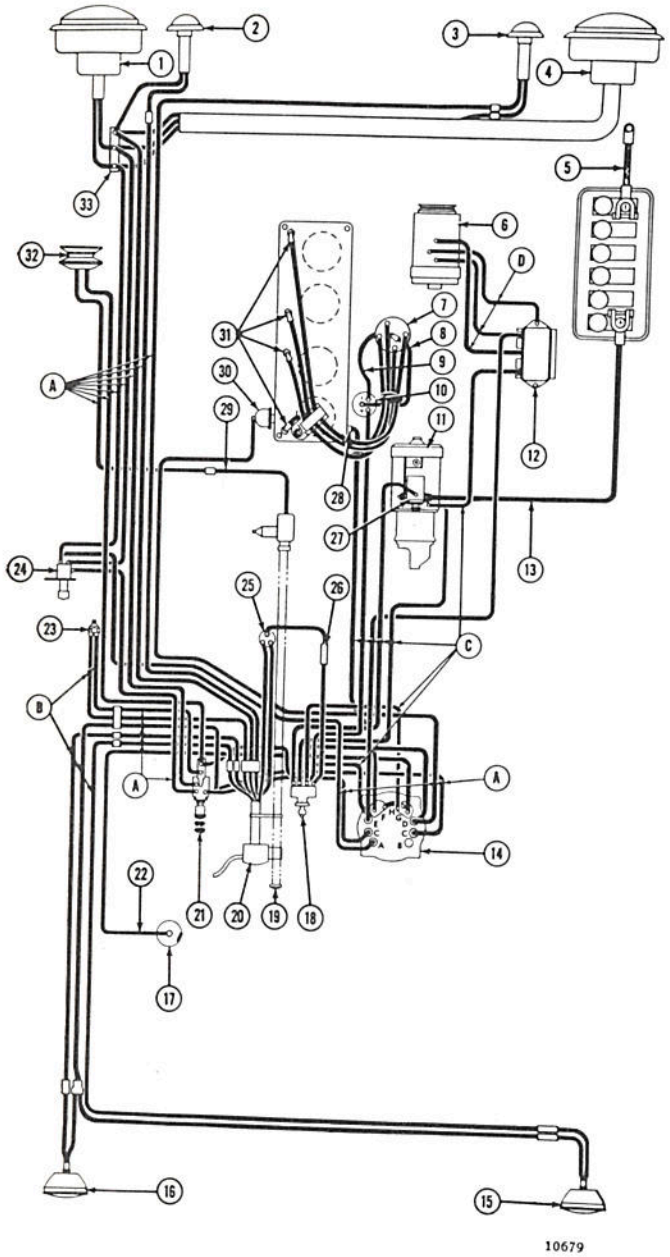



FIG. 28 - BODY AND CHASSIS WIRING DIAGRAMS (CJ-3B) (CJ-5) (CJ-6) (CJ-5A) (CJ-6A) (DJ-5) (DJ-6)

| Ref. No. | Description | Group No. |
|---|---|---|
| 1 | Headlight, left, assembly | 15-09 |
| 2 | Light, parking and signal, left | 15-09A |
| 3 | Light, parking and signal, right | 15-09A |
| 4 | Headlight, right, assembly | 15-09 |
| 5 | Cable, battery ground | 15-18A |
| 6 | Generator, assembly | 15-01 |
| 7 | Distributor, assembly | 15-03 |
| 8 | Cable, secondary, ignition coil | 15-03 |
| 9 | Cable, ignition coil, primary | 15-05 |
| 10 | Coil, ignition | 15-05 |
| 11 | Motor, starting (Key type) | 15-02 |
| 12 | Regulator, voltage | 15-04 |
| 13 | Cable, positive, battery to Starter switch | 15-18A |
| 14 | Cluster, instrument | 16-04 |
| 15 | Light, tail and stop, right, assembly | 15-09B |
| 16 | Light, tail and stop, left, assembly | 15-09B |
| 17 | Gauge, fuel, assembly (Tank unit) | 12-02 |
| 18 | Switch, ignition and starter, assembly | 15-13A |
| 19 | Button, horn | 15-17A |
| 20 | Switch, directional signal | 15-09G |
| 21 | Switch, lighting | 15-12A |
| 22 | Cable, fuel gauge to tank unit | 15-07 |
| 23 | Switch, stop light | 15-14 |
| 24 | Switch, foot dimmer | 15-12 |
| 25 | Flasher, directional signal | 15-09G |
| 26 | Fuse | 15-09G |
| 27 | Switch, solenoid | 15-02 |
| 28 | Plug, heat indicator | 16-01 |
| 29 | Cable, horn, assembly | 15-17A |
| 30 | Switch, signal, oil pressure | 16-01 |
| 31 | Kit, spark plug cable | 15-06 |
| 32 | Horn | 15-17 |
| 33 | Block, junction | 15-07 |
| A | Harness, underbody | 15-07 |
| B | Harness, chassis | 15-07 |
| C | Harness, body wiring, right side (CJ-3B) | 15-07 |
| D | Harness, wiring, generator to voltage regulator (CJ-3B) | 15-07 |

| Fig. and Ref. No. | Part Number | DESCRIPTION | MODELS V6 | 4F | CJ3B | CJ5 | CJ5A | CJ6 | CJ6A | DJ5 | DJ6 |
|---|---|---|---|---|---|---|---|---|---|---|---|
| | | GROUP 15-06 - SPARK PLUG AND WIRES (Continued) | | | | | | | | | |
| | | 1 Cable, spark plug, No. 5<br>1 Cable, spark plug, No. 6<br>1 Cable, high tension | | | | | | | | | |
| | 6287797 | Set, cables, ignition (Dual throat carburetor) . . . . . Consists of:<br>1 Cable, spark plug, No. 1<br>1 Cable, spark plug, No. 2<br>1 Cable, spark plug, No. 3<br>1 Cable, spark plug, No. 4<br>1 Cable, spark plug, No. 5<br>1 Cable, spark plug, No. 6<br>1 Cable, high tension | X | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | | GROUP 15-07 - BODY AND CHASSIS WIRING | | | | | | | | | |
| | | Note #1: Up to Serial No. 57348 - 34452 (CJ-3B)<br>57548 - 38241 (CJ-5)<br>57748 - 10646 (CJ-6) | | | | | | | | | |
| | | Note #2: After Serial No. 57348 - 34452 (CJ-3B)<br>57548 - 38241 (CJ-5)<br>57748 - 10646 (CJ-6) | | | | | | | | | |
| 28-33 | 638977 | Block, junction. . . . . | X | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | GM-160505 | Screw, pan hd., 1/4"-20 x 3/8". . . . . | X | X | 2 | 2 | 2 | 2 | 2 | 2 | 2 |
| | GM-271172 | Nut and lockwasher, hex., 1/4"-20 . . . . . (Junction block to splash apron) | | X | 2 | 2 | 2 | 2 | 2 | 2 | 2 |
| | 912021 | Cable, full gauge (Dash to tank unit) . . . . . | | X | 1 | | | | | | |
| 28-22 | 912024 | Cable, fuel gauge (Dash to bank unit) . . . . . | X | X | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 805057 | Cable, tail light, left . . . . . | | X | | 1 | | 1 | | | |
| | 934483 | Cable, assembly (Parking lamp to junction block) . . . . . | | X | 1 | 1 | | 1 | | | |
| | 644106 | Clip, 1/8" (Harness to side and rear cross member) . . . . | X | X | * | * | * | * | * | * | * |
| | GM-120522 | Clip, 5/16". . . . . | X | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | GM-271166 | Nut and lockwasher #10-24. . . . . | X | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | GM-159920 | Screw, pan, hd. #10-24 x 1/2. . . . . (Foot dimmer switch cable to left side) | X | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 941969 | Clip, mounting retainer . . . . . | X | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 927663 | Clip, wire harness (Nylon) . . . . . | X | X | * | * | * | * | * | * | * |
| | 635981 | Connector, 2 wire slip type . . . . . | X | X | * | * | * | * | * | * | * |
| | 635982 | Connector, 6 wire slip type . . . . . | X | X | * | * | * | * | * | * | * |
| | 635985 | Connector (3 way)(Left and right tail light and license lamp). . | X | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 936242 | Grommet, 11/16" . . . . . | | X | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 936242 | Grommet (Under body harness thru dash). . . . . | X | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 932048 | Harness, alternator to regulator (12 volt 60 amp) . . . . . (Use with regulator 931776) | | X | 1 | | | | | | |
| | 937268 | Harness, alternator to regulator. . . . . | | X | | | 1 | | 1 | | |
| | 808296 | Harness, body wiring, right side (See Note No. 1) . . . . . | | X | 1 | | | | | | |
| 28-C | 912121 | Harness, body wiring, right side (See Note No. 2) . . . . . | | X | 1 | | | | | | |
| | 934239 | Harness, body wiring, right side . . . . . (Use with 931776 Regulator and 60 amp alternator) | | X | 1 | | | | | | |
| | | Note: (*) Use as Required | | | | | | | | | |

| Fig. and Ref. No. | Part Number | DESCRIPTION | MODELS V6 | 4F | CJ3B | CJ5 | CJ5A | CJ6 | CJ6A | DJ5 | DJ6 |
|---|---|---|---|---|---|---|---|---|---|---|---|
| | | GROUP 15-07 - BODY AND CHASSIS WIRING (Continued) | | | | | | | | | |
| | 647829 | Harness, chassis wiring (See Note No. 1) | | | X | 1 | | | | | |
| | 907227 | Harness, chassis wiring (See Note No. 1) | | | X | | 1 | | | | |
| 28-B | 912268 | Harness, chassis wiring | X | | X | 1 | 1 | | 1 | 1 | 1 | 1 |
| | 922453 | Harness, chassis R. H. D. | | | X | | | | 1 | | | |
| | 912268 | Harness, chassis wiring (With directional signal cables) | X | | | | 1 | 1 | | | 1 | |
| | 933657 | Harness, license lamp, wiring | | | X | | | 1 | | 1 | | |
| | 912660 | Harness, license lamp, wiring | X | | | | 1 | 1 | | | 1 | |
| | GM-271166 | Nut and lockwasher #10-24 | | | | | 1 | 1 | | | 1 | |
| | GM-159920 | Screw #10-24 x 1/2 (Ground cable to frame) | | | | | 1 | 1 | | | 1 | |
| | GM-178378 | Lockwasher, #10 (Ground cable to license lamp) | | | | | 1 | 1 | | | 1 | |
| | GM-120524 | Clip, closed, 7/16" | | | | | 1 | 1 | | | 1 | |
| | GM-271166 | Nut and lockwasher, #10-24 | | | | | 1 | 1 | | | 1 | |
| | GM-159920 | Screw #10-24 x 1/2 (License lamp cable to tail gate) | | | | | 1 | 1 | | | 1 | |
| | 941792 | Harness, starting motor and alternator | X | | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 925133 | Harness, underbody wiring (With directional signal cables) | | | X | 1 | | | | | | |
| 28-A | 938202 | Harness, underbody wiring (With directional signal cables) | | | X | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 922951 | Harness, underbody wiring (With directional signal cables) (Use with Delco Remg) | | | X | | 1 | | 1 | | | |
| | 928293 | Harness, underbody wiring Use W/alternator | | | X | | 1 | | 1 | | | |
| | 935840 | Harness, underbody wiring (With directional signals) (With regulator 931776) | | | X | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 938275 | Harness, underbody wiring (With directional signal cables) (Use with 934480 alternator to amp) | | | X | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 938995 | Harness, underbody wiring (With directional signs cables) (Use when oil pressure sending unit is at rear of block) | | | X | | | 1 | | 1 | | |
| | 941780 | Harness, underbody wiring | X | | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 941788 | Harness, wiring, regulator to alternator | X | | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 924088 | Harness, wiring generator to voltage regulator | | | X | 1 | | | | | | |
| | 922168 | Harness, wiring generator to voltage regulator (For Delco-Remy) | | | X | 1 | | | | | | |
| | 640282 | Plug, connector, 2-way (Tail lamp) | | | X | 1 | 2 | | 2 | | | |
| | 809223 | Retainer, harness | | | X | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 306688 | Sleeve, insulator | | | X | * | * | * | * | * | * | * |
| | 912485 | Sleeve, insulator | | | X | 3 | 2 | | 2 | | | |
| | 925062 | Terminal, contact (Female) (Spade type) | | | X | 2 | 2 | | 2 | | | |
| | 307556 | Terminal, eye, 3/16" | | | X | 26 | 33 | | 33 | | | |
| | 393196 | Terminal, eye, 9/32" | | | X | 4 | 1 | | 1 | | | |
| | 642378 | Terminal, side type, 3/8" | | | X | 1 | 1 | | 1 | | | |
| | 642377 | Terminal, slip type | | | X | 7 | 9 | | 9 | | | |
| | A-6321 | Tip, insulator | | | X | 1 | 1 | | 1 | | | |
| | | Note: (*) Use as Required | | | | | | | | | | |
| | | GROUP 15-09 - HEADLIGHTS | | | | | | | | | | |
| | 924404 | Headlight, left, assembly (6 volt) | | | X | 1 | 1 | | 1 | | | |
| | 644447 | Headlight, left, assembly (6 volt) (Export) | | | X | 1 | 1 | | 1 | | | |
| | 924405 | Headlight, right, assembly (6 volt) | | | X | 1 | 1 | | 1 | | | |

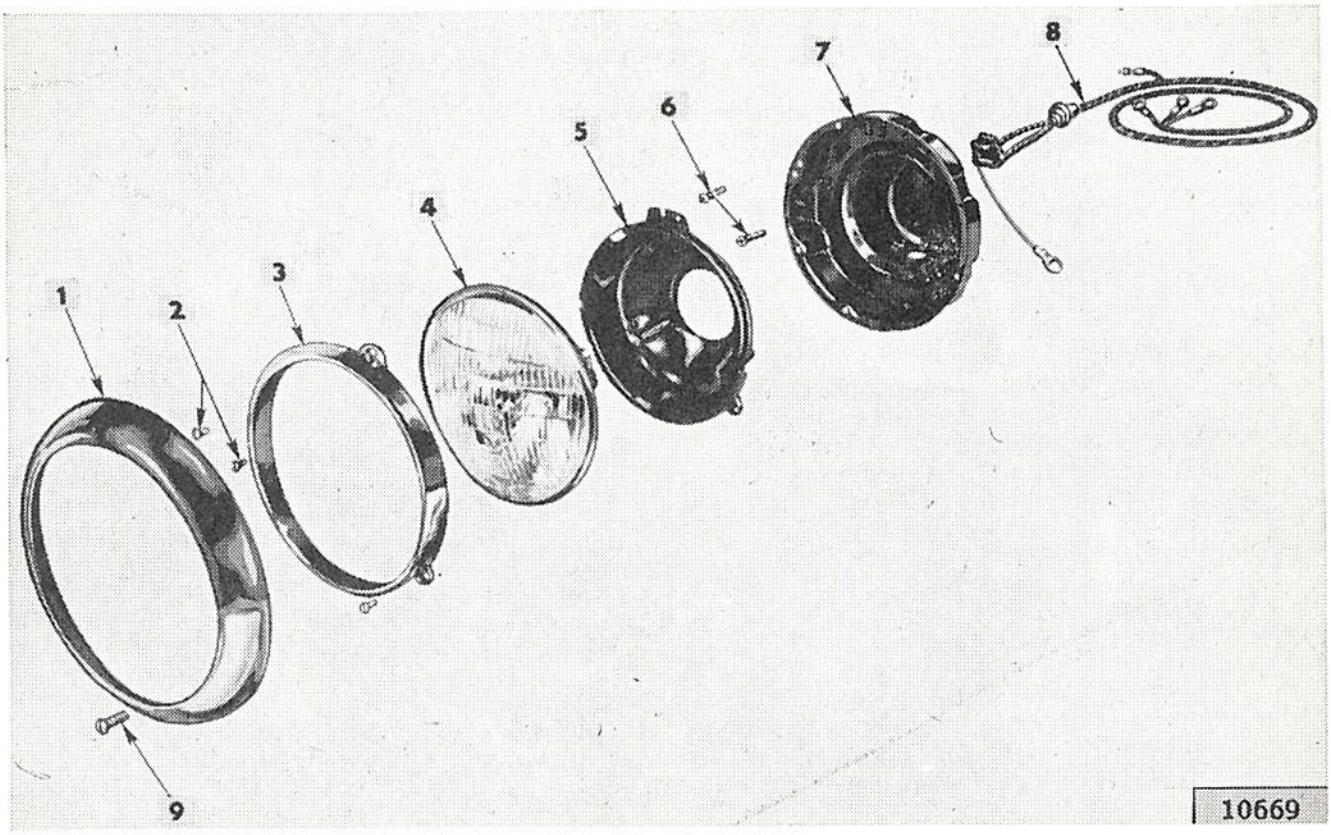



FIG. 29 - HEADLIGHT (CJ-3B) (CJ-5) (CJ-6) (CJ-5A) (CJ-6A) (DJ-5) (DJ-6)

| Ref. No. | Description | Group No. | Ref. No. | Description | Group No. |
|---|---|---|---|---|---|
| 1 | Door, headlight..... | 15-09 | 6 | Screw, adjusting..... | 15-09 |
| 2 | Screw, fil. hd., No. 8-32 x 3/8" | 15-09 | 7 | Housing..... | 15-09 |
| 3 | Ring, unit retaining ..... | 15-09 | 8 | Wires ..... | 15-09 |
| 4 | Sealed beam unit ..... | 15-09 | 9 | Screw, door ..... | 15-09 |
| 5 | Ring, unit mounting ..... | 15-09 | | | |

| Fig. and Ref. No. | Part Number | DESCRIPTION | MODELS V6 | 4F | CJ3B | CJ5 | CJ5A | CJ6 | CJ6A | DJ5 | DJ6 |
|---|---|---|---|---|---|---|---|---|---|---|---|
| | | GROUP 15-09 - HEADLIGHTS (Continued) | | | | | | | | | |
| | 644448 | Headlight, right, assembly (6 volt) (Export) | | X | 1 | 1 | | 1 | | | |
| 28- 1 | 924392 | Headlamp, left, assembly (12 volt) | X | X | | 1 | 1 | 1 | 1 | 1 | 1 |
| 28- 4 | 924393 | Headlamp, right, assembly (12 volt) | X | X | | 1 | 1 | 1 | 1 | 1 | 1 |
| | GM-163210 | Screw, pan hd., No. 10 -16 x 3/8", tapping | X | X | 8 | 8 | | 8 | | | |
| | GM-138479 | Lockwasher, No. 10 | X | X | 8 | 8 | | 8 | | | |
| 29- 1 | 649518 | Door, headlight (Chrome) | X | X | 2 | 2 | 2 | 2 | 2 | 2 | 2 |
| 29- 9 | GM-179349 | Screw, ov. hd., No. 8-32 x 5/8" (Door to headlight) | X | X | 2 | 2 | | 2 | | | |
| | 936647 | Gasket, headlight, to fender | X | X | 2 | 2 | 2 | 2 | 2 | 2 | 2 |
| 29- 7 | 908688 | Housing, left, assembly | X | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 908682 | Housing, right, assembly | X | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 908375 | Housing, left and right, assembly (Export) | | X | 1 | 1 | | 1 | | | |
| | 640836 | Nut, adjusting, screw | | X | 4 | 4 | | 4 | | | |
| 29- 5 | 908576 | Ring, unit, mounting | X | X | 2 | 2 | 2 | 2 | 2 | 2 | 2 |
| 29- 3 | 908578 | Ring, unit, retaining (Chrome) | X | X | 2 | 2 | 2 | 2 | 2 | 2 | 2 |
| 29- 2 | GM-450211 | Screw, fil. hd., No. 8-32 x 3/8" Ring to housing | X | X | 6 | 6 | 6 | 6 | 6 | 6 | 6 |
| 29- 6 | 908577 | Screw, adjusting | X | X | 4 | 4 | 4 | 4 | 4 | 4 | 4 |
| | 640835 | Screw, adjusting | | X | 4 | 4 | | 4 | | | |
| | 924212 | Sealed beam unit (6 volt) | X | X | 2 | 2 | 2 | 2 | 2 | 2 | 2 |
| | 924213 | Sealed beam unit (6 volt) (Amber) | X | X | 2 | 2 | 2 | 2 | 2 | 2 | 2 |
| 29- 9 | 924214 | Sealed beam unit (12 volt) | X | X | 2 | 2 | 2 | 2 | 2 | 2 | 2 |
| | 937024 | Sealed beam unit (12 volt) (Export) | X | X | 2 | 2 | 2 | 2 | 2 | 2 | 2 |
| | 924215 | Sealed beam unit (12 volt) (Amber) | X | X | 2 | 2 | 2 | 2 | 2 | 2 | 2 |
| | 117116 | Spring, headlight, mounting ring (Export) | | X | 4 | 4 | 4 | 4 | 4 | 4 | 4 |
| 29- 8 | 642988 | Wire, left, assembly (9" long) | X | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 642989 | Wire, right, assembly (54" long) | X | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | | GROUP 15-09A - PARKING LIGHTS | | | | | | | | | |
| | | Up to Serial No. 57348 - 44200 (C. J. -3B) 57548 - 73568 (C. J. -5) 57748 - 14190 (C. J. -6) | | | | | | | | | |
| 28- 2 | 809659 | Light, parking and signal, left assembly (6 volt) | | X | | | | | | | |
| | 809660 | Light, parking and signal, right assembly (6 volt) | | X | 1 | 1 | | 1 | | | |
| | GM-271169 | Nut and lockwasher hex. No. 10-32 (Parking light to grills) | | X | | | | | | | |
| | 119204 | Bezel, (Stainless steel parking lights) | | X | 2 | 2 | | 2 | | | |
| | 119205 | Gasket, parking light lens | | X | 2 | 2 | | 2 | | | |
| | 120058 | Housing and cable, parking and signal light, left assembly | | X | 1 | 1 | | 1 | | | |
| | 120059 | Housing and cable, parking and signal light, right assembly | | X | 1 | 1 | | 1 | | | |
| | GM-142449 | Lamp, (bulb) 21-3 C. P. type No. 1158 parking light | | X | 2 | 2 | | 2 | | | |
| | 119206 | Lens, parking light | | X | 2 | 2 | | 2 | | | |
| | | After Serial No. 57348 - 44199 57548 - 73567 57748 - 14189 | | | | | | | | | |
| | 916896 | Light, parking and signal | | X | 1 | 1 | | 1 | | | |
| | GM-271169 | Nut and lockwasher, hex. #10-32 (Parking light to grill) | | X | 1 | 1 | | 1 | | | |
| 30- 1 | 718140 | Bezel (Chrome) parking light | | X | 2 | 2 | | 2 | | | |

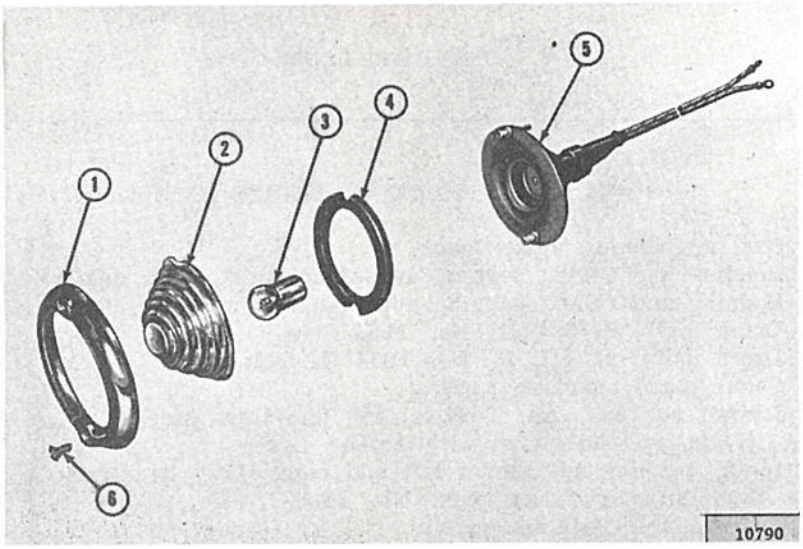



FIG. 30 -- PARKING LIGHT (CJ-3B) (CJ-5) (CJ-5A) (CJ-6) (CJ-6A) (DJ-5) (DJ-6)

| Ref. No. | Description | Group No. | Ref. No. | Description | Group No. |
|---|---|---|---|---|---|
| 1 | Bezel | 15-09A | 4 | Gasket | 15-09A |
| 2 | Lens | 15-09A | 5 | Housing and cable, left | 15-09A |
| 3 | Lamp (bulb) | 15-09A | 6 | Screw, bezel to housing | 15-09A |

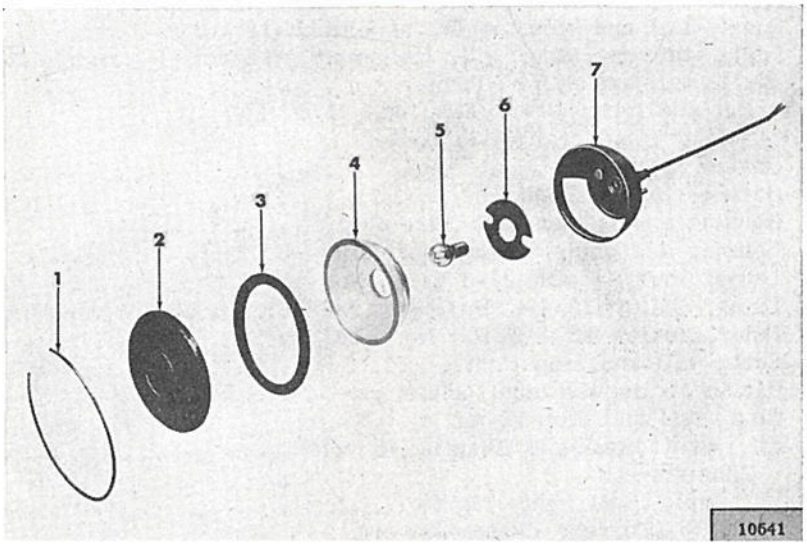



FIG. 31 -- TAIL AND STOP LIGHT (CJ-3B) (CJ-5) (CJ-5A) (CJ-6) (CJ-6A) (DJ-5) (DJ-6)

| Ref. No. | Description | Group No. | Ref. No. | Description | Group No. |
|---|---|---|---|---|---|
| 1 | Ring, tail and stop light | 15-09B | 5 | Lamp (bulb) | 15-09B |
| 2 | Lens, tail and stop light | 15-09B | 6 | Gasket, housing | 15-09B |
| 3 | Gasket, license lens | 15-09B | 7 | Housing and cable, assembly | 15-09B |
| 4 | Retainer, license lens (Glass) | 15-09B | | | |

| Fig. and Ref. No. | Part Number | DESCRIPTION | MODELS V6 | 4F | CJ3B | CJ5 | CJ5A | CJ6 | CJ6A | DJ5 | DJ6 |
|---|---|---|---|---|---|---|---|---|---|---|---|
| | | **GROUP 15-09A - PARKING LIGHTS (Continued)** | | | | | | | | | |
| 30- 2 | 718139 | Gasket, parking light, lens | | X | 2 | 2 | | 2 | | | |
| 30- 5 | 916897 | Housing and cable, parking and signal light, left, assembly. | | X | 1 | 1 | | 1 | | | |
| | 916898 | Housing and cable, parking and signal light, right, asse ly. | | X | 1 | 1 | | 1 | | | |
| | GM-145416 | Lamp (bulb) 21-3 C. P. No. 1154 (6 volt) | | X | 2 | 2 | | 2 | | | |
| 30- 3 | GM-454645 | Lamp (bulb) 32-4 C. P. No. 1034 (12 volt) | | X | 2 | 2 | | 2 | | | |
| 30- 2 | 718138 | Lens, glass, parking light | | X | 2 | 2 | | 2 | | | |
| 30- 6 | 718143 | Screw, rd. hd., No. 6-32 x .250 (Stainless steel). (Light parking signal with Amber Lens) | | X | 4 | 4 | | 4 | | | |
| | 938897 | Light, parking and signal left and right (12 volt) Amber | X | X | 2 | 2 | 2 | 2 | 2 | 2 | 2 |
| | GM-271169 | Nut and lockwasher, hex. No. 10-32 (Parking light to grills) | X | X | 4 | 4 | 4 | 4 | 4 | 4 | 4 |
| | 934483 | Cable assembly (Parking lamp to junction block | X | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 931593 | Gasket, parking light lens | X | X | 2 | 2 | 2 | 2 | 2 | 2 | 2 |
| | GM-142303 | Lamp, (bulb) 3 C. P. ( 6 volt) | X | X | 1 | 1 | 2 | 1 | 2 | 2 | 2 |
| | 938900 | Lamp, (bulb) 4 C. P. (12 volt) | X | X | 2 | 2 | 2 | 2 | 2 | 2 | 2 |
| | 935924 | Lens, parking light (Amber) | X | X | 2 | 2 | 2 | 2 | 2 | 2 | 2 |
| | 937669 | Lens, parking light (Clear) | X | X | 2 | 2 | 2 | 2 | 2 | 2 | 2 |
| | 931594 | Ring, lens retaining | X | X | 2 | 2 | 2 | 2 | 2 | 2 | 2 |
| | | **GROUP 15-09B - TAIL AND STOP LIGHTS** | | | | | | | | | |
| 28-15 | 938894 | Light, tail and stop, right, assembly (12 volt) | X | X | 1 | 1 | | 1 | | 1 | 1 |
| 28-16 | 938893 | Light, tail and stop, left, assembly (12 volt) | X | X | 1 | 1 | | 1 | | 1 | 1 |
| | 938898 | Light, tail and stop (Chrome) | | | | | 1 | | 1 | | |
| | GM-271172 | Nut and lockwasher, hex. hd., 1/4"-20. (Light and bracket to body) | X | X | 4 | 4 | 4 | 4 | 4 | 4 | 4 |
| 31- 6 | 912237 | Gasket, housing | X | X | 2 | 2 | | 2 | | 2 | 2 |
| 31- 3 | 912239 | Gasket, license lens. | X | X | 2 | 2 | | 2 | | 2 | 2 |
| 31- 7 | 912230 | Housing and cable, left, assembly | X | X | 1 | 1 | | 1 | | 2 | 2 |
| 31- 7 | 912245 | Housing and cable, right, assembly | X | X | 1 | 1 | | 1 | | 2 | 2 |
| | GM-145416 | Lamp, (bulb) 6 volt 21-3 C. P. No. 1154 | X | X | 2 | 2 | 2 | 2 | 2 | 2 | 2 |
| | GM-454645 | Lamp, (bulb) (32-4 C. P. ) No. 1034 | X | X | 2 | 2 | 2 | 2 | 2 | 2 | 2 |
| 31- 2 | 938247 | Lamp, (bulb) (32-4 C. P. ) No. 1157 | X | X | 2 | 2 | 2 | 2 | 2 | 2 | 2 |
| | 912240 | Lens, tail and stop light | X | X | 2 | 2 | 2 | 2 | 2 | 2 | 2 |
| 31- 4 | 912238 | Retainer, license lens (Glass) | X | X | 2 | 2 | | 2 | | 2 | 2 |
| 31- 1 | 912241 | Ring, tail and stop light | X | X | 2 | 2 | | 2 | | 2 | 2 |
| | 912271 | Kit, dual, tail light (Plastic) (6 volt) | | X | 1 | 1 | | 1 | | 1 | 1 |
| | | Consists of: | | | | | | | | | |
| | 912261 | Cable, tail light, right | | | 1 | 1 | | 1 | | 1 | 1 |
| | 644106 | Clip (To rear crossmember) | | | 3 | 3 | | 3 | | 3 | 3 |
| | 635985 | Connector (3 way) | | | 2 | 2 | | 2 | | 2 | 2 |
| | 635981 | Connector (2 way) | | | 2 | 2 | | 2 | | 2 | 2 |
| | | Drawing, installation | | | | | | | | | |
| | 912243 | Light, tail and stop, right assembly (6 volt) | | | 1 | 1 | | 1 | | 1 | 1 |
| | GM-271172 | Nut & lockwasher, hex.hd., 1/4 - 20 | | | 2 | 2 | | 2 | | 2 | 2 |
| | | **GROUP 15-09F - LICENSE PLATE LIGHT** | | | | | | | | | |
| | 958504 | Light, license, assembly (Chrome) | X | X | | | 1 | | 1 | 1 | 1 |
| | GM-271169 | Nut and lockwasher, hex., No. 10-32 (Light to bracket) | X | X | | | 1 | | 1 | 2 | 2 |

| Fig. and Ref. No. | Part Number | DESCRIPTION | MODELS V 6 | 4 F | C J 3 B | C J 5 | C J 5 A | C J 6 | C J 6 A | D J 5 | D J 6 |
|---|---|---|---|---|---|---|---|---|---|---|---|
| | | GROUP 15-09F - LICENSE PLATE LIGHT (Continued) | | | | | | | | | |
| | 664458 | Bracket, tail light (inner) | X | X | | | 1 | | 1 | 1 | 1 |
| | 664456 | Bracket, tail light and license plate (Outer) | X | X | | | 1 | | 1 | 1 | 1 |
| | GM-126682 | Bolt, carriage, rd. hd., 5/16"-18 x 4" (Bracket to bracket) | X | X | | | 1 | | 1 | 1 | 1 |
| | GM-120214 | Lockwasher, 5/16" (Bracket to bracket) | X | X | | | 1 | | 1 | 1 | 1 |
| | 664785 | Washer, special, 1/2" I. D. x 13/16" O. D. (Bracket to bracket) | X | X | | | 1 | | 1 | 1 | 1 |
| | 664784 | Washer, special, 21/64" I. D. x 1" O. D. (Bracket to bracket) | X | X | | | 2 | | 2 | 2 | 2 |
| | GM-446363 | Washer, plain, 5/16" (Bracket to bracket) | X | X | | | 1 | | 1 | 1 | 1 |
| | 664482 | Spacer, tail light bracket (Bracket to bracket) | X | X | | | 1 | | 1 | 1 | 1 |
| | GM-219282 | Nut, wing, 5 16"-18 (Chrome) (Bracket to bracket) | X | X | | | 1 | | 1 | 1 | 1 |
| | GM-160515 | Screw, pan, hd., C. R. 1/4"-20 x 1/2" (License and tail light bracket to tail gate) | X | X | | | 2 | | 2 | 2 | 2 |
| | GM-160541 | Screw, pan hd., C. R. 1/4"-20 x 3/4" (License and tail light bracket to tail gate) | X | X | | | 2 | | 2 | 2 | 2 |
| | GM-120392 | Washer, plain (License and tail light bracket to tail gate) | X | X | | | 4 | | 4 | 4 | 4 |
| | 911917 | Spacer (License and tail light bracket to tail gate) | X | X | | | 2 | | 2 | 2 | 2 |
| | GM-271172 | Nut and lockwasher, hex., 1/4"-20 (License and tail light bracket to tail gate) | X | X | | | 4 | | 4 | 4 | 4 |
| | | Serviceable Components of 958504 | | | | | | | | | |
| | K-718735 | Cable, and socket, license light | X | X | | | 1 | | 1 | 1 | 1 |
| | GM-142303 | Lamp (bulb) 3 C. P. ( 6 volt) | X | X | | | 1 | | 1 | 1 | 1 |
| | GM-142450 | Lamp (bulb) 4 C. P. (12 volt) | X | X | | | 1 | | 1 | 1 | 1 |
| | 938900 | Lamp (bulb) 4 C. P. (12 volt) #1155 Heavy duty | X | X | | | 1 | | 1 | 1 | 1 |
| | K-718589 | Lens, license light | X | X | | | 1 | | 1 | 1 | 1 |
| | GM-120614 | Nut mounting, stud #10-32 | X | X | | | 2 | | 2 | 2 | 2 |
| | K-718591 | Plate, socket retainer | X | X | | | 1 | | 1 | 1 | 1 |
| | | GROUP 15-09G - DIRECTIONAL SIGNAL LIGHTS | | | | | | | | | |
| | 916771 | Bracket, mounting directional signal switch | X | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 916772 | Clamp, bracket mounting signal switch | X | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 909296 | Clamp, harness directional signal switch | X | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | GM-454787 | Screw, #10-32 x 1/2" (Clamp to housing) | X | X | 2 | 2 | 2 | 2 | 2 | 2 | 2 |
| 28-25 | 938899 | Flasher, (Plug-in-type) (12 volt) | X | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | GM-271166 | Nut and lockwasher, #10-24 (Flasher to instrument panel) | X | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | GM-131282 | Lamp, (bulb) #53 (12 volt) | X | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 909301 | Spring (Signal switch cable to steering column) | X | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| 28-20 | 916807 | Switch directional signal, assembly | X | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | GM-216277 | Screw, 1/4"-20 x 1/2" | X | X | 2 | 2 | 2 | 2 | 2 | 2 | 2 |
| | | 4-Way Flasher | | | | | | | | | |
| | 936026 | Kit, 4-Way Flasher | X | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | | Consists of: | | | | | | | | | |
| | 935985 | 4 Connector (3-way) | | | | | | | | | |
| | 956222 | 1 Decal | | | | | | | | | |
| | 935869 | 1 Flasher | | | | | | | | | |
| | | 1 Installation, instructions | | | | | | | | | |
| | 935536 | 1 Switch and harness | | | | | | | | | |
| | 642377 | 2 Terminal slip | | | | | | | | | |

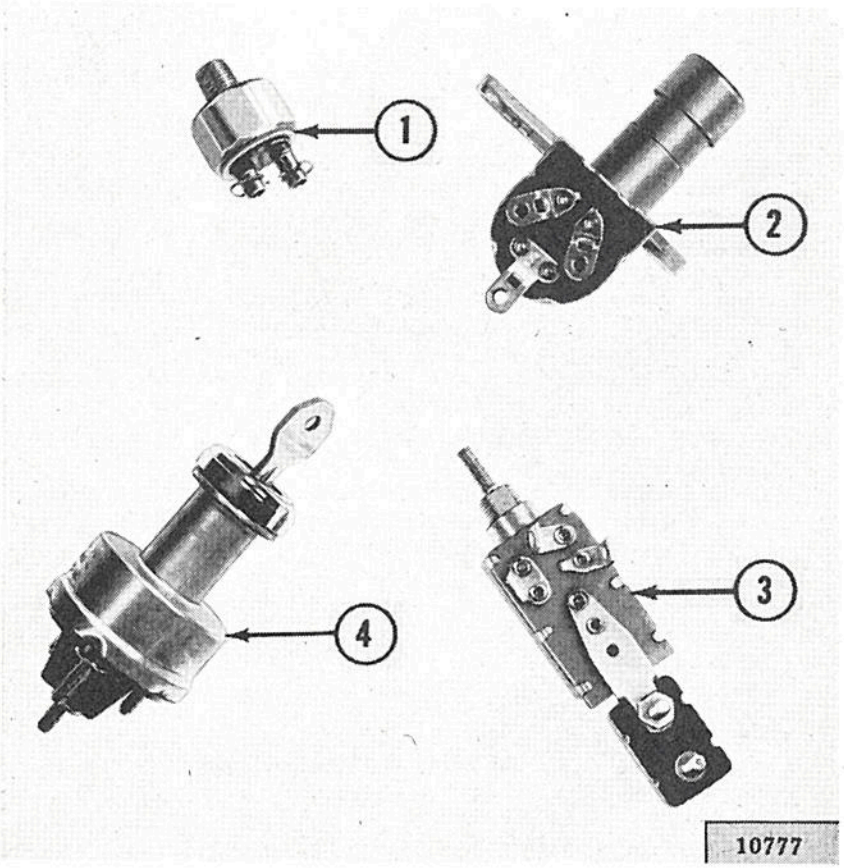



FIG. 32 - SWITCHES (CJ-3B) (CJ-5) (CJ-6) (CJ-5A) (CJ-6A) (DJ-5) (DJ-6)

| Ref. No. | Description | Group No. |
|---|---|---|
| 1 | Switch, stop light ..... | 15-14 |
| 2 | Switch, headlight foot dimmer | 15-12 |
| 3 | Switch, lighting ..... | 15-12 A |
| 4 | Switch, ignition and starter .. | 15-13A |

| Fig. and Ref. No. | Part Number | DESCRIPTION | MODELS V 6 | 4 F | C J 3 B | C J 5 | C J 5 A | C J 6 | C J 6 A | D J 5 | D J 6 |
|---|---|---|---|---|---|---|---|---|---|---|---|
| | | GROUP 15-09G - DIRECTIONAL SIGNAL LIGHTS (Continued) | | | | | | | | | |
| | | Serviceable Components of 936026 | | | | | | | | | |
| | GM-131282 | Lamp (bulb) #53 (C. P. ) (12 volt) | X | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 943763 | Knob | X | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 942488 | Nut, hex. 5/8"-18 | X | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | | GROUP 15-11 - INSTRUMENT PANEL LIGHTS | | | | | | | | | |
| | 637749 | Insulator, contact tip | X | X | 5 | 5 | 5 | 5 | 5 | 5 | 5 |
| | GM-131282 | Lamp, (bulb) 1 C. P. (12 volt) | X | X | 2 | 2 | | 2 | | 2 | 2 |
| 33- 3 | GM-127934 | Lamp, (bulb) 2 C. P. instruments (12 volts) | X | X | 3 | 3 | 5 | 3 | 5 | 3 | 3 |
| | 800926 | Socket, tell-tale lights | X | X | 3 | 3 | 3 | 3 | 3 | 3 | 3 |
| | 911688 | Socket, instrument, lamp | X | X | 2 | 2 | 2 | 2 | 2 | 2 | 2 |
| | 636729 | Spring, contact tip | X | X | 5 | 5 | 5 | 5 | 5 | 5 | 5 |
| | 635476 | Terminal, contact | X | X | 5 | 5 | 5 | 5 | 5 | 5 | 5 |
| | | GROUP 15-12 - FOOT DIMMER SWITCH | | | | | | | | | |
| | 803870 | Switch, headlight foot dimmer | | X | 1 | | | | | | |
| 28-24 | 811681 | Switch, headlight foot dimmer | X | X | | 1 | 1 | 1 | 1 | 1 | 1 |
| | GM-191985 | Screw and lockwasher, pan hd., 1/4"-20 x 1/2" | X | X | 2 | 2 | 2 | 2 | 2 | 2 | 2 |
| | 808366 | Screw and lockwasher, pan hd. No. 8-32 x 1/4" | X | X | 3 | 3 | 3 | 3 | 3 | 3 | 3 |
| | | GROUP 15-12A - LIGHTING SWITCH | | | | | | | | | |
| 32 -3 | 924788 | Switch, lighting assembly, complete (6 amp-12 volt) | X | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| 28-21 | 924789 | Switch, lighting and circuit breaker, assembly (6 and 12 volt) | X | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 53695 | Nut, hex., 7/16"-28 | X | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | GM-131718 | Lockwasher 7/16" (Mounting switch to instrument panel) | X | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 921293 | Breaker, circuit, light, switch, assembly (6 and 12 volt) | X | X | 1 | 1 | | 1 | | | |
| | GM-271169 | Nut and lockwasher #10-32 (Terminal nut) | X | X | 2 | 2 | 2 | 2 | 2 | 2 | 2 |
| | 906798 | Knob, with set screw, light switch assembly | X | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 808366 | Screw and lockwasher pan hd., #8-32 x 1/4 (Terminals) | X | X | 3 | 3 | 3 | 3 | 3 | 3 | 3 |
| | | GROUP 15-13A - IGNITION SWITCH | | | | | | | | | |
| 28-18 | 924918 | Switch, ignition and starter, assembly (W/lock and two keys) | X | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| 32- 4 | 923711 | Switch, ignition and starter, assembly (W/O lock cylinder and keys) | X | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 807749 | Bezel, ignition and starterswitch (For 915769) | X | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 960583 | Cylinder, ignition lock, assembly (W/two keys) | X | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 960338 | Key, ignition switch, (Give key number when ordering) | X | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 923709 | Nut, mounting, ignition switch | X | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 807743 | Spring, ignition and starter switch (For 915769) | X | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | | GROUP 15-14 - STOP LIGHT SWITCH | | | | | | | | | |
| 28-23 | 647801 | Switch, stop light, assembly | X | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | | GROUP 15-17 - HORN AND BRACKET | | | | | | | | | |
| | 926596 | Horn and bracket, assembly ( 6 volt) (Sparton) (Spade type terminals) | | X | 1 | 1 | | 1 | | | |
| 28-32 | 926595 | Horn and bracket, assembly (12 volt) (Auto-Lite) (Spade type terminals) | X | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 925088 | Bracket, horn assembly | X | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | GM-271175 | Nut and lockwasher (Horn to bracket) | X | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |

| Fig. and Ref. No. | Part Number | DESCRIPTION | MODELS V 6 | 4 F | CJ 3B | CJ 5 | CJ 5A | CJ 6 | CJ 6A | DJ 5 | DJ 6 |
|---|---|---|---|---|---|---|---|---|---|---|---|
| | | **GROUP 15-17A - HORN BUTTON** | | | | | | | | | |
| 28-19 | 927416 | Button, horn | X | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| 28-29 | 938423 | Cable, horn | X | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 638885 | Cup, horn button spring | X | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 927413 | Cup, contact, horn button | X | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 930673 | Disc, contact, horn button | X | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 938422 | Ferrule, insulating, horn, cable | X | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 802359 | Kit, button, horn (Waterproof) | X | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | | Consists of: | | | | | | | | | |
| | 928805 | Cap, horn button (For wheel w/1-1/4" button) | | | 1 | 1 | | 1 | | | |
| | 801427 | Cap, horn button control | | | 1 | 1 | | 1 | | | |
| | 801425 | Nut, wheel and horn button | | | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 809173 | Retainer, horn button cap (For 1-1/4 button) | X | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 927414 | Retainer, horn button (For 2-3/8 button) | X | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 638884 | Spring, horn button | X | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | | **GROUP 15-18 - BATTERY SUPPORT** | | | | | | | | | |
| | 970428 | Tray, battery, assembly | X | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | GM-423561 | Bolt and lockwasher 5/16"-18 x 7/8 | X | | | 3 | 3 | 3 | 3 | 3 | 3 |
| | GM-120393 | Washer 5/16 (Battery tray to dash panel) | X | | | 3 | 3 | 3 | 3 | 3 | 3 |
| | 916878 | Bolt, battery clamp | X | | | 2 | 2 | 2 | 2 | 2 | 2 |
| | GM-120214 | Lockwasher 5/16 | X | X | | 2 | 2 | 2 | 2 | 2 | 2 |
| | A-11775 | Washer, plain | X | X | | 2 | 2 | 2 | 2 | 2 | 2 |
| | GM-148313 | Nut, wing, 5/16-18 | X | X | | 2 | 2 | 2 | 2 | 2 | 2 |
| | 919824 | Bracket, battery hold down | X | X | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 970431 | Brace, battery, left | X | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 970432 | Brace, battery, right | X | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | GM-122007 | Bolt, 5/16-18 x 3/4 | X | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | GM-271184 | Nut and lockwasher 5/16-18 | X | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | GM-120393 | Washer 5/16" (Brace to body hold down) | X | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | GM-271184 | Nut and lockwasher 5/16-18 | X | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | GM-120393 | Washer, 5/16 (Brace to battery tray stud) | X | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | GM-122007 | Bolt, 5/16-18 x 3/4 | X | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | GM-271184 | Nut and lockwasher 5/16-18 | X | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | GM-120393 | Washer, 5/16 (Brace to battery tray) | X | | | 2 | 2 | 2 | 2 | 2 | 2 |
| | 919824 | Bracket, battery hold down, assembly (12 volt) | | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 972419 | Bracket, battery hold down to dash panel | X | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | GM-423561 | Bolt and lockwasher 5/16-18 x 7/8 (Battery hold down sterilizer bracket to dash) | X | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | | **GROUP 15-18A - BATTERY CABLES** | | | | | | | | | |
| | A-9093 | Bolt and nut terminal clamp | X | X | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 919808 | Cable, battery ground assembly, complete (28-1/2")(6 volt) | | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | GM-120758 | Bolt, hex. hd., 3/8"-24 x 7/8 | | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | GM-178551 | Lockwasher, 3/8 | | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | GM-120369 | Nut, hex. hd., 3/8-24 (Cable to frame) | | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| 28- 5 | 919345 | Cable, battery, ground assembly complete (13.38")(12 volt) | | X | 1 | 1 | | 1 | | | |
| | 941816 | Cable, battery ground assembly | X | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | GM-120213 | Bolt, 5/16-24 x 7/8 | X | X | | 1 | 1 | 1 | 1 | 1 | 1 |
| | GM-178532 | Lockwasher, 5/16 | X | X | | 2 | 2 | 2 | 2 | 2 | 2 |

| Fig. and Ref. No. | Part Number | DESCRIPTION | MODELS V 6 | 4 F | CJ 3B | CJ 5 | CJ 5A | CJ 6 | CJ 6A | DJ 5 | DJ 6 |
|---|---|---|---|---|---|---|---|---|---|---|---|
| | | GROUP 15-18A - BATTERY CABLES (Continued) | | | | | | | | | |
| | GM-120368 | Nut and lockwasher 5/16-24 (Battery ground strap to frame) | X | X | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 907558 | Cable, positive, battery to starter switch (6 volt) | | X | 1 | 1 | | 1 | | | |
| 28-13 | 919337 | Cable, positive, battery to starter switch (12 volt) | | X | 1 | 1 | | 1 | | | |
| | 941814 | Cable, positive, battery to starter switch. | X | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 938988 | Strap, engine ground | X | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | A-1098 | Strap, engine ground | | X | 1 | 1 | | 1 | | | |
| | 642366 | Terminal, cable | | X | 1 | 1 | | 1 | | | |
| | | GROUP 16-01 - INSTRUMENT | | | | | | | | | |
| | | Note No. 1: King-Seeley (6 volt) Up to Serial No. 57348-35522 57548-49248 57748-12577 | | | | | | | | | |
| | | Note No. 2: Stewart-Warner (6 volt) After Serial No. 57348-35522 57548-49248 57748-12577 Up to Serial No. 57348-39838 57548-61685 57748-13410 | | | | | | | | | |
| | | Note No. 3: Stewart-Warner (6 and 12 volt) After Serial No. 57348-39838 57548-61685 57748-13410 | | | | | | | | | |
| | 928267 | Ammeter, assembly | | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 928266 | Bracket, mounting, ammeter and light, assembly | | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 801179 | Bushing, reducing (Heat indicator plug to cylinder head) | X | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 808608 | Elbow, pipe, 45° - 1/8" | | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 120697 | Gauge, fuel (Egg-Shell White)(King-Seeley)(6 volt)(Note 1) | | X | 1 | 1 | | 1 | | | |
| | 913375 | Gauge, fuel (Fire-Orange)(Stewart-Warner)(6 volt)(Note 2) | | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| 33- 5 | 919362 | Gauge, fuel (Fire-Orange)(Stewart-Warner) (6 and 12 volt) (Note 3) | X | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 120704 | Gauge, temperature (Egg-Shell White) (King-Seeley) (6 volt) (Note 1) | | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 913376 | Gauge, temperature (Fire-Orange) (Stewart-Warner) (6 volt) (Note 2) | | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| 33- 1 | 914923 | Gauge, temperature (Fire-Orange) (Stewart-Warner) (6 and 12 volt) (Note 3) | X | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 120744 | Kit, bezel and gasket, instrument cluster. | | X | 1 | 1 | 1 | 1 | 1 | 1 | |
| | 913386 | Kit, bezel, and gasket instrument cluster. | X | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 120786 | Kit, glass and gasket, instrument cluster (King-Seeley). | | X | 1 | 1 | | 1 | | | |
| | 913387 | Kit, glass and gasket, instrument cluster. | X | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 120756 | Kit, mask and gasket, instrument cluster. | | X | 1 | 1 | | 1 | | | |
| | 913388 | Kit, retainer, and gasket, instrument cluster | X | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 905926 | Plug, heat indicator (Note 1). | | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 913126 | Plug, heat indicator (Stewart-Warner)(6 volt)(Note 2) | | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| 28-28 | 914847 | Plug, heat indicator (Stewart-Warner)(6 and 12 volt)(Note 3) | | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |

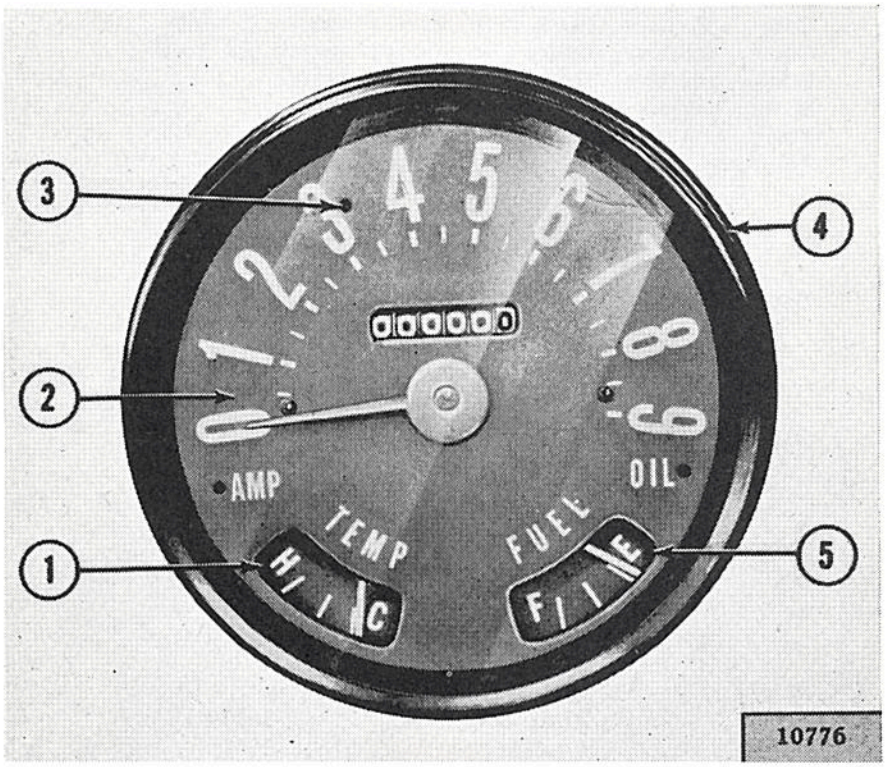



FIG. 33 - INSTRUMENTS (CJ-3B) (CJ-5) (CJ-6)

| Ref. No. | Description | Group No. |
|---|---|---|
| 1 | Gauge, temperature ..... | 16-01 |
| 2 | Speedometer ..... | 16-04 |
| 3 | Tell-tale, headlight (Hi-beam) | 15-11 |
| 4 | Cluster, instrument ..... | 16-04 |
| 5 | Gauge, fuel ..... | 16-01 |

| Fig. and Ref. No. | Part Number | DESCRIPTION | MODELS V6 | 4F | CJ3B | CJ5 | CJ5A | CJ6 | CJ6A | DJ5 | DJ6 |
|---|---|---|---|---|---|---|---|---|---|---|---|
| | | GROUP 16-01 - INSTRUMENT (Continued) | | | | | | | | | |
| | 938092 | Switch, signal, oil pressure (Stewart-Warner) | | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 934724 | Plug, heat indicator | X | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 941968 | Switch, signal oil pressure (In block) | X | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | | GROUP 16-04 - SPEEDOMETER | | | | | | | | | |
| | | Note No. 1: King-Seeley (6 volt) Up to Serial No. 57348-35522, 57548-49248, 57748-12577 | | | | | | | | | |
| | | Note No. 2: Stewart-Warner (6 volts) After Serial No. 57348-35522, 57548-49248, 57748-12577 | | | | | | | | | |
| | | Up to Serial No. 57348-39839, 57548-61685, 57748-13411 | | | | | | | | | |
| | | Note No. 3: Stewart-Warner (6 and 12 volt) After Serial No. 57348-39838, 57548-61684, 57748-13410 | | | | | | | | | |
| | 913118 | Cluster, instrument, assembly (Miles) (Stewart-Warner) (6 volt) (Note 2) | | X | 1 | 1 | | 1 | | | |
| | 913119 | Cluster, instrument, assembly (Kilos) (Stewart-Warner) (6 volt) (Note 2) | | X | 1 | 1 | | 1 | | | |
| 33- 4 | 914845 | Cluster, instrument, assembly (Miles) (Stewart-Warner) (6 and 12 volt) (Note 3) | X | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 914846 | Cluster, instrument, assembly (Kilos) (Stewart-Warner) (6 and 12 volt) (Note 3) | X | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | GM-271166 | Nut and Lockwasher, #10-24 (Instrument cluster mounting) | | X | 1 | | 1 | | | | |
| 33- 2 | 913373 | Speedometer, assembly (Miles) (All Stewart-Warner) | X | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 913374 | Speedometer, assembly (Kilos) (All Stewart-Warner) | X | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 808566 | Screw and lockwasher #8-32 x 1/4 (Speedometer to case) | X | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | GM-120521 | Clip closed 1/4 | X | X | | 1 | 1 | 1 | 1 | 1 | 1 |
| | GM-271166 | Nut and lockwasher #10-24 | X | X | | 1 | 1 | 1 | 1 | 1 | 1 |
| | GM-159929 | Screw, pan hd. #10-24 x 5/8 (Speed take to dash panel) | X | X | | 1 | 1 | 1 | 1 | 1 | 1 |
| | GM-120521 | Clip 1/4" | X | X | | 1 | 1 | 1 | 1 | 1 | 1 |
| | GM-120375 | Nut 1/4-20 (Speed Cable to Cover plate bolt) | X | X | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 718493 | Grommet, speedometer cable thru dash | | X | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 643799 | Shaft, speedometer | X | X | | 1 | 1 | 1 | 1 | | |
| | 913036 | Shaft, speedometer (4-speed transmission) | X | X | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 116838 | Shaft, speedometer (For 646214) | X | | | | | | | 1 | 1 |
| | 913035 | Tube and shaft, speedometer, assembly (4-speed transmission) | X | X | | 1 | 1 | 1 | 1 | | |
| | 643797 | Tube and shaft speedometer | X | | | 1 | 1 | 1 | 1 | | |
| | 646214 | Tube and shaft, speedometer | X | | | | | | | 1 | 1 |
| | GM-9409107 | Screw and lockwasher, 1/4-20 x 5/8 (Tube to transmission) | X | | | | | | | 1 | 1 |

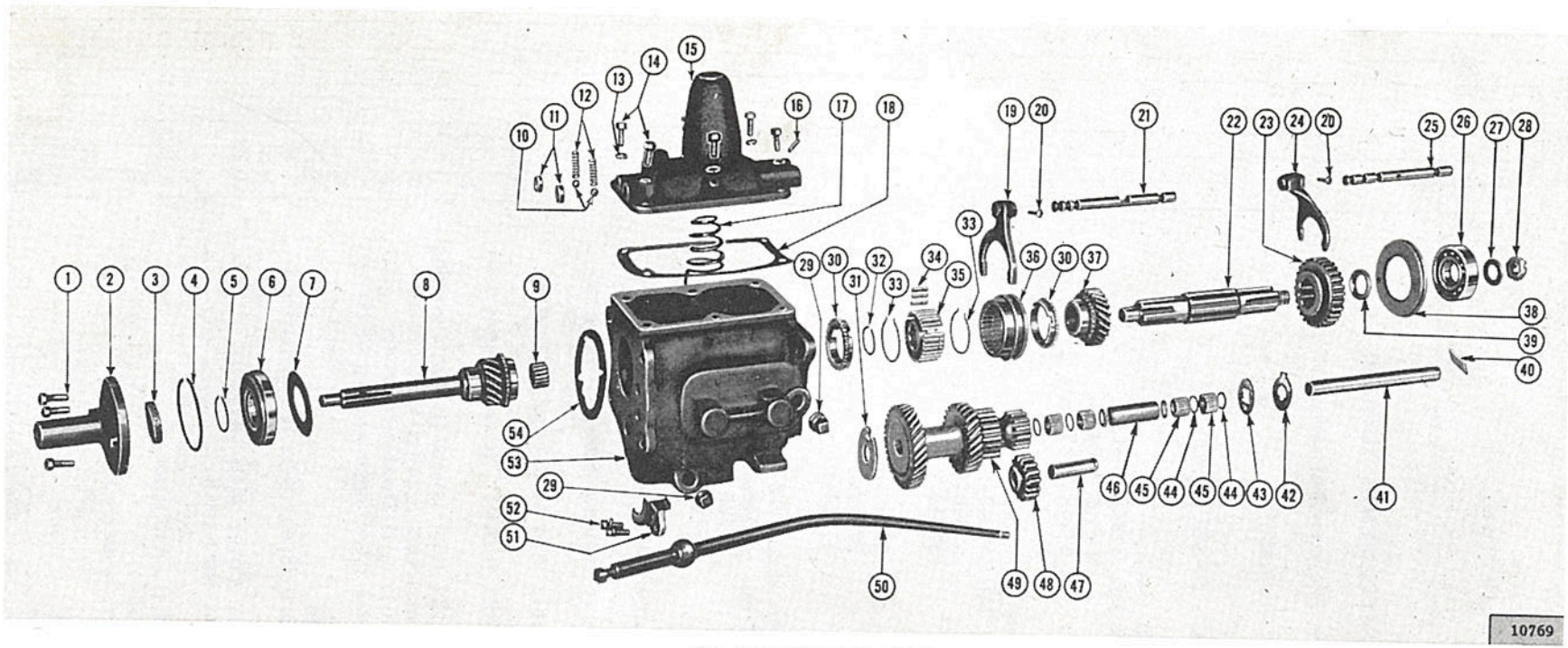



FIG. 34 THREE-SPEED TRANSMISSION

| Ref. No. | | Description | Group No. |
|---|---|---|---|
| 1 | 934498 | Bolt, bearing retainer | 17-02 |
| 2 | 640422 | Retainer, main drive gear bearing | 17-02 |
| 3 | 645980 | Oil seal, main drive gear bearing | 17-02 |
| 4 | 640782 | Snap ring, main drive gear bearing | 17-02 |
| 5 | 640785 | Snap ring, main drive gear | 17-02 |
| 6 | 643721 | Bearing, main drive gear | 17-02 |
| 7 | 640893 | Washer, oil retaining, front | 17-02 |
| 8 | 643246 | Gear, drive main | 17-02 |
| 9 | 640786 | Roller, pilot bearing | 17-03 |
| 10D | GM-453593 | Ball, poppet, 3/8" dia. | 17-06 |
| 11D | 642757 | Cap, shift rail | 17-06 |
| 12D | 642769 | Spring, poppet | 17-06 |
| 13D | GM-120638 | Lockwasher, control housing | 17-06 |
| 14D | GM-179817 | Bolt, control housing | 17-06 |
| 15D | 647654 | Housing, control | 17-06 |
| 16D | 642758 | Plunger, interlock | 17-06 |
| 17D | 642763 | Spring, control lever | 17-06 |
| 18D | 642770 | Gasket, control housing | 17-06 |
| 19D | 642766 | Fork, shift, high and intermediate | 17-06 |
| 20D | 937870 | Pin, shift fork | 17-06 |
| 21D | 938322 | Rail, shift, high and intermediate | 17-06 |
| 22 | 640390 | Shaft, main | 17-03 |
| 23 | 906199 | Gear, sliding | 17-03 |
| 24D | 642767 | Fork, shift, low and reverse | 17-06 |
| 25D | 642765 | Rail, shift, low and reverse | 17-06 |
| 26 | 644551 | Bearing, main shaft rear | 17-03 |
| 27 | A-1410 | Washer, main shaft | 17-03 |

| Ref. No. | | Description | Group No. |
|---|---|---|---|
| 28 | A-520 | Nut, main shaft | 17-03 |
| 29 | GM-444588 | Plug, filler and drain | 17-01 |
| 30 | 640397 | Ring, synchronizer blocking | 17-03 |
| 31 | 640409 | Washer, thrust, countershaft, front | 17-05 |
| 32 | 932107 | Snap ring, clutch hub | 17-03 |
| 33 | 939293 | Spring, synchronizer | 17-03 |
| 34 | 640395 | Plate, shifting synchronizer | 17-03 |
| 35 | 640393 | Hub, clutch | 17-03 |
| 36 | 640396 | Sleeve, clutch | 17-03 |
| 37 | 906197 | Gear, second speed | 17-03 |
| 38 | 644552 | Adapter, main shaft bearing | 17-03 |
| 39 | 643621 | Spacer, main shaft bearing | 17-03 |
| 40 | 937459 | Plate, lock, idler and countershaft | 17-04 |
| 41 | 640412 | Countershaft | 17-05 |
| 42 | 640411 | Washer, thrust countershaft rear (Steel) | 17-05 |
| 43 | 941061 | Washer, thrust countershaft rear (Bronze) | 17-05 |
| 44 | 640778 | Washer, countershaft bearing | 17-05 |
| 45 | 640777 | Roller, countershaft bearing | 17-05 |
| 46 | 802414 | Spacer, countershaft bearing | 17-05 |
| 47 | 640420 | Shaft, reverse idler gear | 17-04 |
| 48 | 640417 | Gear, reverse idler | 17-04 |
| 49 | 643702 | Gear, countershaft | 17-05 |
| 50D | 930951 | Lever, control | 17-06 |
| 51D | 640413 | Collector, oil | 17-05 |
| 52D | 934497 | Screw, oil collector | 17-05 |
| 53D | 642754 | Case, transmission | 17-01 |
| 54D | 937869 | Gasket, bearing retainer | 17-02 |

Note: Reference numbers keyed with (D) denote parts peculiar to T-90 Transmission with cane shift.

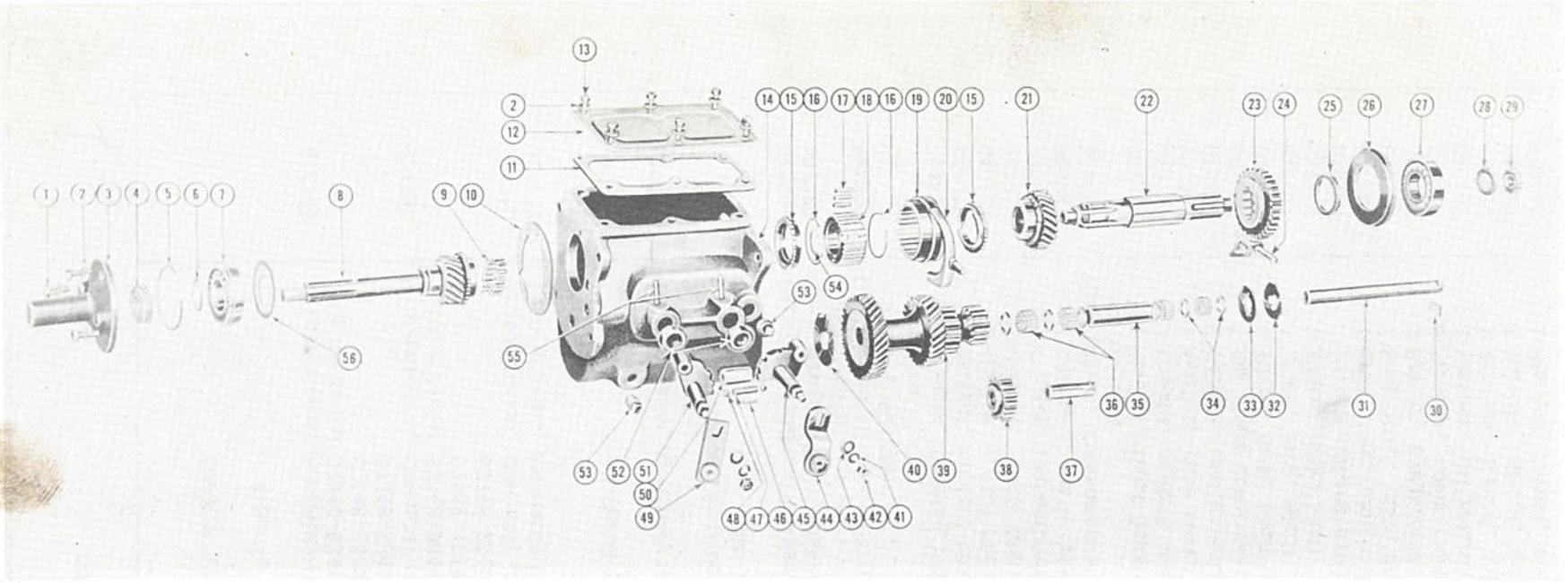


FIG. 35 - THREE SPEED TRANSMISSION WITH REMOTE CONTROL

| Ref. No. | | Description | Group No. |
|---|---|---|---|
| 1 | 934498 | Bolt, hex. hd., 5/16"-18 x 1" | 17-02 |
| 2 | 51875 | Gasket, bearing retainer bolt | 17-02 |
| 3 | 640422 | Retainer, main drive gear bearing | 17-02 |
| 4 | 645980 | Oil seal, bearing retainer, main drive gear | 17-02 |
| 5 | 640782 | Snap ring main drive gear bearing | 17-02 |
| 6 | 640785 | Snap ring main drive gear | 17-02 |
| 7 | 643721 | Bearing main drive gear | 17-02 |
| 8 | 643246 | Gear, main drive | 17-02 |
| 9 | 640786 | Roller, main shaft pilot bearing | 17-03 |
| 10 | 937869 | Gasket, bearing retainer | 17-02 |
| 11D | 937461 | Gasket, case cover | 17-01 |
| 12D | 937460 | Cover, case, transmission | 17-01 |
| 13D | GM-179814 | Bolt, hex. hd., 5/16"-18 x 5/8" | 17-01 |
| 14D | 938176 | Case and plug, transmission assembly | 17-01 |
| 15 | 640397 | Ring, blocking, synchronizer | 17-03 |
| 16 | 939293 | Spring, synchronizer | 17-03 |
| 17 | 640395 | Plate, shifting, synchronizer | 17-03 |
| 18 | 640393 | Hub, clutch, intermediate and high | 17-03 |
| 19 | 640396 | Sleeve, clutch, intermediate and high | 17-03 |
| 20D | 640374 | Fork, shift, high and intermediate | 17-06 |
| 21 | 906197 | Gear, second speed, assembly | 17-03 |
| 22 | 640390 | Shaft, main | 17-03 |
| 23 | 906199 | Gear, sliding, low and reverse | 17-03 |
| 24D | 640378 | Fork, shift low and reverse | 17-06 |
| 25 | 643621 | Spacer main shaft bearing | 17-03 |
| 26 | 644552 | Adapter, main shaft bearing | 17-03 |
| 27 | 644551 | Bearing, main shaft, rear | 17-03 |
| 28 | A-1410 | Washer, main shaft | 17-03 |

| Ref. No. | | Description | Group No. |
|---|---|---|---|
| 29 | A-520 | Nut, main shaft | 17-03 |
| 30 | 937459 | Plate, lock, idler and countershaft | 17-05 |
| 31 | 640412 | Countershaft | 17-05 |
| 32 | 640411 | Washer, countershaft, thrust, rear (Steel) | 17-05 |
| 33 | 941061 | Washer, countershaft thrust, rear (Bronze) | 17-05 |
| 34 | 640778 | Spacer, countershaft bearing short | 17-05 |
| 35 | 802414 | Spacer, countershaft, bearing | 17-05 |
| 36 | 640777 | Roller, countershaft gear bearing | 17-05 |
| 37 | 640420 | Shaft, reverse idler gear | 17-04 |
| 38 | 640417 | Gear, reverse idler assembly | 17-04 |
| 39 | 643702 | Gear, countershaft | 17-05 |
| 40 | 640409 | Washer, countershaft thrust, front (Bronze) | 17-05 |
| 41D | GM-120638 | Lockwasher, 5/16" | 17-06 |
| 42D | GM-120376 | Nut, hex. 5/16" -18 | 17-06 |
| 43D | GM-120393 | Washer, control lever | 17-06 |
| 44D | 937014 | Lever, control, low and reverse outer | 17-06 |
| 45D | 647869 | Lever, shift, low and reverse assembly | 17-06 |
| 46D | 800175 | Pin, interlock shift lever | 17-06 |
| 47D | K-711598 | Spring, shift lever poppet | 17-06 |
| 48D | 639104 | Ball, 5/16", shift lever poppet | 17-06 |
| 49D | 937013 | Lever, control high end | 17-06 |
| 50D | 640442 | Sleeve, shift lever interlock | 17-06 |
| 51D | 640375 | Lever, shift, high and intermediate | 17-06 |
| 52D | 640383 | Oil seal, shift shaft | 17-06 |
| 53 | GM-444588 | Plug, pipe 1/2" sq. hd. | 17-01 |
| 54 | 932107 | Snap ring, clutch hub | 17-03 |
| 55D | GM-103565 | Pin, taper, No. 0 | 17-06 |
| 56 | 640893 | Washer, oil retaining, front | 17-02 |

Note: Reference numbers keyed with (D) denote parts peculiar to T-90 Transmission with remote control shift.

| Fig. and Ref. No. | Part Number | DESCRIPTION | MODELS V6 | 4F | CJ3B | CJ5 | CJ5A | CJ6 | CJ6A | DJ5 | DJ6 |
|---|---|---|---|---|---|---|---|---|---|---|---|
| | | GROUP 17-01 - TRANSMISSION | | | | | | | | | |
| | | 3-Speed - Cane Shift Control | | | | | | | | | |
| | 644315 | Transmission, assembly (Model T-90) (For service use 934316) Up to Serial 57348-93447 57548-151236 57748-23457 | X | 1 | 1 | | 1 | | | | |
| | 931790 | Transmission, assembly (Model T-90) (For service use 934316) After Serial 57348-93447 57548-151236 57748-23457 | X | 1 | 1 | | 1 | | | | |
| | 934316 | Transmission, assembly (Model T-90) . . . . . | X | 1 | 1 | 1 | 1 | 1 | | | |
| | 934317 | Transmission, assembly (Model T-96) . . . . . | X | | | | | | | 1 | 1 |
| | | 3-Speed Remote Control Shift | | | | | | | | | |
| | 937772 | Transmission, assembly (Model T-90) . . . . . | X | | | 1 | | 1 | | | |
| | | Serviceable Components of Model T-90 Transmission with Cane Shift Control | | | | | | | | | |
| 34 - 53 | 642754 | Case, transmission, assembly (For Transmission 644315). . . | X | 1 | 1 | | 1 | | | | |
| | 934522 | Case, transmission, assembly (For Transmission 931790 and 934316) . . . . . | X | 1 | 1 | 1 | 1 | 1 | | | |
| | 923301 | Gasket and oil seal set, transmission (For 644315, 931790, 934316) . . . . . | X | 1 | 1 | 1 | 1 | 1 | | | |
| | | Consists of: | | | | | | | | | |
| | 51875 | 5 Gasket, bearing retainer and oil collector screws | | | | | | | | | |
| | 642770 | 1 Gasket, control bearing | | | | | | | | | |
| | 640423 | 2 Gasket, (.010) Main drive gear bearing retainer | | | | | | | | | |
| | 640424 | 1 Gasket, (.015) Main drive gear bearing retainer | | | | | | | | | |
| | 936612 | 1 Gasket, transmission to transfer case | | | | | | | | | |
| | 645980 | 1 Oil seal, main drive gear bearing retainer | | | | | | | | | |
| | 805693 | Kit, repair, transmission. . . . . | X | 1 | 1 | 1 | 1 | 1 | | | |
| | | Consists of: | | | | | | | | | |
| | 937869 | 1 Gasket, front bearing retainer | | | | | | | | | |
| | 642770 | 1 Gasket, control housing | | | | | | | | | |
| | 937461 | 1 Gasket, case cover | | | | | | | | | |
| | 936612 | 1 Gasket, transmission to transfer case | | | | | | | | | |
| | 645980 | 1 Oil Seal, front bearing retainer | | | | | | | | | |
| | 937459 | 1 Plate, lock, shaft | | | | | | | | | |
| | 640421 | 1 Plate, lock, shaft | | | | | | | | | |
| | 937854 | 1 Plate, lock, shaft | | | | | | | | | |
| | 640395 | 3 Plate, shifting synchronizer | | | | | | | | | |
| | 932107 | 1 Snap Ring, clutch hub | | | | | | | | | |
| | 640783 | 1 Snap Ring, main drive gear | | | | | | | | | |
| | 939293 | 2 Spring, synchronizer | | | | | | | | | |
| | 640778 | 6 Washer, countershaft bearing spacer | | | | | | | | | |
| | 640893 | 1 Washer, oil retaining, front | | | | | | | | | |
| | 640409 | 1 Washer, thrust, countershaft | | | | | | | | | |
| | 640410 | 1 Washer, thrust, countershaft | | | | | | | | | |
| | 640411 | 1 Washer, thrust, countershaft | | | | | | | | | |

| Fig. and Ref. No. | Part Number | DESCRIPTION | MODELS V6 | 4F | CJ3B | CJ5 | CJ5A | CJ6 | CJ6A | DJ5 | DJ6 |
|---|---|---|---|---|---|---|---|---|---|---|---|
| | | GROUP 17-01 - TRANSMISSION (Continued) | | | | | | | | | |
| | | Serviceable Components of Model T-90 Transmission with Cane Shift Control | | | | | | | | | |
| | 922607 | Kit, repair, transmission small parts . . . . . | | X | 1 | 1 | 1 | 1 | 1 | | |
| | | Consists of: | | | | | | | | | |
| | 639104 | 2 Ball, 5/16", shift lever poppet | | | | | | | | | |
| | 800175 | 1 Pin, interlock, poppet ball | | | | | | | | | |
| | GM-103565 | 2 Pin, taper, No. 0 (Mounting shift levers) | | | | | | | | | |
| | 937459 | 1 Plate, lock, idler and countershaft | | | | | | | | | |
| | 640777 | 88 Rollers, bearing, countershaft gear | | | | | | | | | |
| | 640786 | 14 Rollers, bearing, main shaft pilot | | | | | | | | | |
| | 932107 | 1 Snap ring, clutch hub (2nd and 3rd) | | | | | | | | | |
| | 640783 | 1 Snap ring, main drive gear (Std.) | | | | | | | | | |
| | 640784 | 1 Snap ring, main drive gear (.003) | | | | | | | | | |
| | 640785 | 1 Snap ring, main drive gear (.006) | | | | | | | | | |
| | 640894 | 1 Snap ring, main drive gear (.010) | | | | | | | | | |
| | 808858 | 1 Snap ring, main drive gear (.014) | | | | | | | | | |
| | 640782 | 1 Snap ring, main drive gear bearing (.0625 thick) (3-1/32" I.D.) | | | | | | | | | |
| | 640538 | 1 Spring, poppet, shift lever | | | | | | | | | |
| | 939293 | 2 Spring, synchronizer (2nd and 3rd) | | | | | | | | | |
| | 640778 | 6 Washer, bearing spacer | | | | | | | | | |
| | 640409 | 1 Washer, thrust, front countershaft | | | | | | | | | |
| | 640410 | 1 Washer, thrust, rear countershaft | | | | | | | | | |
| | 640411 | 1 Washer, thrust, rear countershaft | | | | | | | | | |
| | 640779 | 1 Washer, thrust, rear countershaft (For 644315, 931790 and 934316) | | | | | | | | | |
| 34-29 | GM-444588 | Plug, 1/2" pipe, sq. hd., (Filler and drain plug) . . . . . | | X | 2 | 2 | 2 | 2 | 2 | | |
| | | Serviceable Components of Model T-90 Transmission with Remote Control Shift | | | | | | | | | |
| 35-14 | 938176 | Case and plug, transmission, assembly (For Transmission 937772) . . . . . | | X | | | 1 | | 1 | | |
| 35-12 | 937460 | Cover, case, transmission . . . . . | | X | | | 1 | | 1 | | |
| 35-13 | GM-179814 | Bolt, hex. hd., 5/16"-18 x 5/8". . . . . (Cover to transmission case) | | X | | | 6 | | 6 | | |
| 35-11 | 937461 | Gasket, case cover . . . . . | | X | | | 1 | | 1 | | |
| | 51875 | Gasket, case cover bolt. . . . . | | X | | | 6 | | 6 | | |
| | 936612 | Gasket, transmission to transfer case. . . . . | | X | | | 1 | | 1 | | |
| | 931338 | Kit, transmission, interlock sleeve . . . . . | | X | | | 1 | | 1 | | |
| | | Consists of: | | | | | | | | | |
| | | 2 Sleeve, interlock, transmission shift lever | | | | | | | | | |
| | | 1 Spacer, .070 thick | | | | | | | | | |
| | | 1 Spacer, .074 thick | | | | | | | | | |
| | | 1 Spacer, .078 thick | | | | | | | | | |
| | | 1 Spacer, .082 thick | | | | | | | | | |
| | | 1 Spacer, .086 thick | | | | | | | | | |
| | | 1 Spacer, .090 thick | | | | | | | | | |
| | | 1 Spacer, .094 thick | | | | | | | | | |
| | | 1 Spacer, .098 thick | | | | | | | | | |
| | GM-444588 | Plug, pipe, 1/2" sq. hd., (Filler and drain plug) . . . . . | | X | | | 2 | | 2 | | |

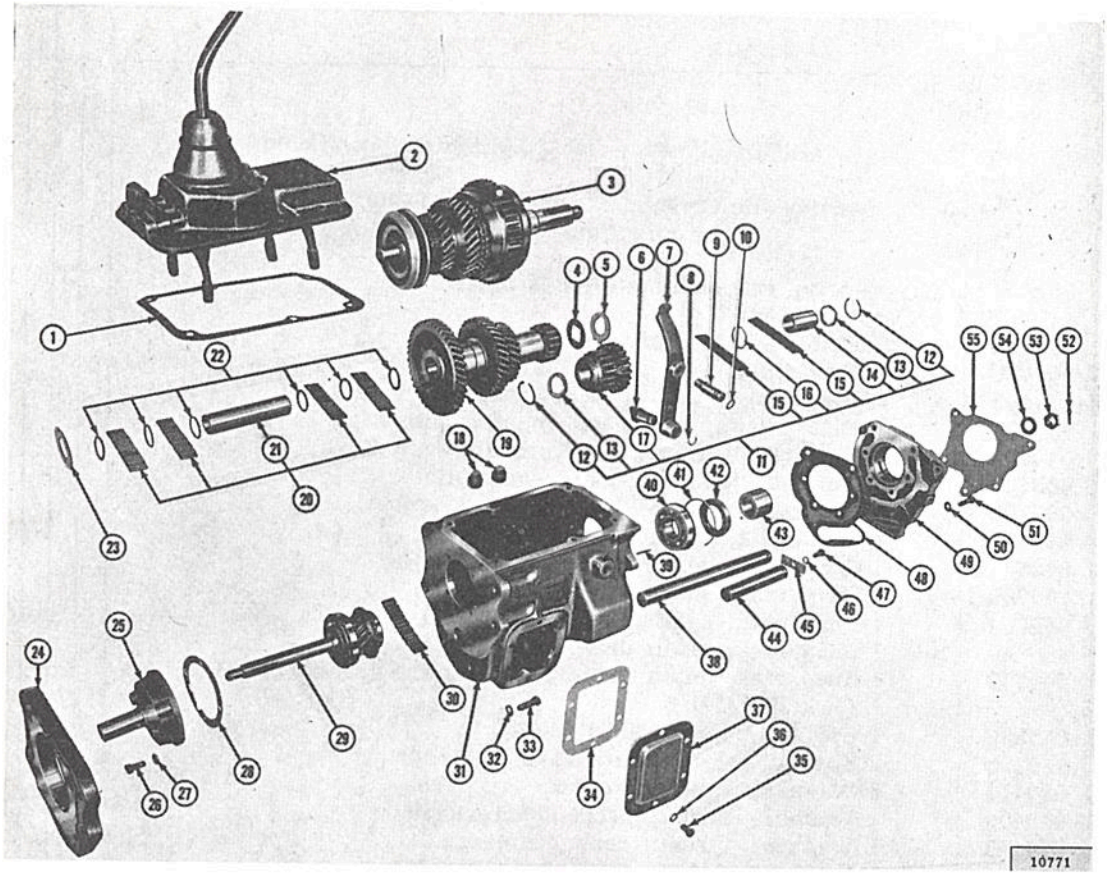



FIG. 36 -- FOUR-SPEED TRANSMISSION

| Ref. No. | Description | Group No. |
|---|---|---|
| 1 | Gasket, control housing | 17-01 |
| 2 | Housing, control | 17-06 |
| 3 | Shaft, main, assembly | 17-03 |
| 4 | Washer, countershaft thrust, rear | 17-05 |
| 5 | Washer, countershaft thrust, rear, (Steel) | 17-05 |
| 6 | Shoe, transmission shifting, reverse | 17-06 |
| 7 | Arm, transmission reverse shifting | 17-06 |
| 8 | Washer, "C" transmission shifting shoe, reverse | 17-06 |
| 9 | Pivot, transmission reverse shifting arm | 17-06 |
| 10 | Oil seal, transmission reverse shifting arm pivot | 17-06 |
| 11 | Gear, reverse idler, assembly | 17-04 |
| 12 | Snap ring, reverse idler gear | 17-04 |
| 13 | Washer, reverse idler gear thrust | 17-04 |
| 14 | Sleeve, reverse idler shaft | 17-04 |
| 15 | Roller, reverse idler gear bearing | 17-04 |
| 16 | Spacer, reverse idler gear bearing roller | 17-04 |
| 17 | Not Serviced | |
| 18 | Plug, pipe, 3/4" | 17-01 |
| 19 | Gear, transmission countershaft | 17-05 |
| 20 | Rollers, countershaft gear bearing | 17-05 |
| 21 | Spacer, countershaft bearing | 17-05 |
| 22 | Washer, countershaft bearing | 17-05 |
| 23 | Washer, countershaft thrust, front (Bronze) | 17-05 |
| 24 | Plate, adapter, bell housing to transmission | 10-22 |
| 25 | Retainer, main drive gear bearing | 17-02 |
| 26 | Bolt, hex. hd., 5/16"-18 x 7/8" | 17-02 |
| 27 | Lockwasher, 5/16" | 17-02 |
| 28 | Gasket, bearing retainer, main drive gear | 17-02 |
| 29 | Gear, main drive (27 teeth) | 17-02 |
| 30 | Roller, transmission main shaft pilot bearing | 17-03 |
| 31 | Case, transmission | 17-01 |
| 32 | Lockwasher, 9/16" | 10-22 |
| 33 | Bolt, hex. hd., 9/16"-12 x 1-3/4" | 10-22 |
| 34 | Gasket, transmission case side opening cover | 17-01 |
| 35 | Bolt, hex. hd., 3/8"-16 x 5/8" | 17-01 |
| 36 | Lockwasher, 3/8" | 17-01 |
| 37 | Cover, transmission, case side opening | 17-01 |
| 38 | Countershaft, transmission | 17-05 |
| 39 | Pin, taper, No. 0 (Shifting arm pivot) | 17-06 |
| 40 | Bearing, transmission main shaft | 17-03 |
| 41 | Snap ring, main shaft bearing | 17-03 |
| 42 | Oil seal, adapter plate | 17-01 |
| 43 | Spacer, transmission to transfer case | 17-01 |
| 44 | Shaft, reverse idler gear | 17-04 |
| 45 | Plate, lock, idler and countershaft | 17-04 |
| 46 | Lockwasher, 3/8" | 17-04 |
| 47 | Bolt, hex. hd., 3/8"-16 x 3/4" | 17-04 |
| 48 | Gasket, transmission to adapter plate | 17-01 |
| 49 | Plate, adapter transmission to transfer case | 17-01 |
| 50 | Lockwasher, 7/16" (Adapter plate to transmission case) | 17-01 |
| 51 | Bolt, hex. hd., 3/8"-16 x 1-1/4" | 17-01 |
| 52 | Pin, cotter, 1/8" x 1-1/4" (Gear to shaft) | 17-03 |
| 53 | Nut, hex., 7/8"-16 slotted (Gear to shaft) | 17-03 |
| 54 | Washer, plain, 1-9/16" O.D. (Gear to shaft) | 17-03 |
| 55 | Gasket, adapter plate to transfer case | 17-01 |

| Fig. and Ref. No. | Part Number | DESCRIPTION | MODELS V6 | 4F | CJ3B | CJ5 | CJ5A | CJ6 | CJ6A | DJ5 | DJ6 |
|---|---|---|---|---|---|---|---|---|---|---|---|
| | | GROUP 17-01 - TRANSMISSION (Continued) | | | | | | | | | |
| | | Serviceable Components of Model T-96 Transmission | | | | | | | | | |
| | 801742 | Case, transmission, assembly | | X | | | | | | 1 | 1 |
| | GM-444588 | Plug, pipe, 1/2" sq. hd. (Filler and drain plug) | | X | | | | | | 2 | 2 |
| | | Cane Shift Control - 4-Speed | | | | | | | | | |
| | 911627 | Transmission, assembly (Model T-98A) | | X | | 1 | | 1 | | | |
| | 912316 | Bolt. hex. hd., 3/8"-16 x 9/16" (To plug holes in side of case) | | X | | 2 | | 2 | | | |
| 39-7 | 912375 | Breather, transmission case, assembly | | X | | 1 | | 1 | | | |
| 36-31 | 912315 | Case, transmission, assembly | | X | | 1 | | 1 | | | |
| 36-37 | 912400 | Cover, transmission case side opening | | X | | 1 | | 1 | | | |
| 36-35 | GM-179835 | Bolt, hex. hd., 3/8"-16 x 5/8" (Cover to transmission) | | X | | 6 | | 6 | | | |
| 36-36 | GM-138489 | Lockwasher, 3/8" (Cover to transmission) | | X | | 6 | | 6 | | | |
| | 936614 | Gasket, adapter, plate to transfer case | | X | | 1 | | 1 | | | |
| | 923302 | Gasket and oil seal set, transmission | | X | | 1 | | 1 | | | |
| | | Consists of: | | | | | | | | | |
| 36-55 | 936614 | 1 Gasket adapter to transfer case | | | | | | | | | |
| 36-34 | 912401 | 1 Gasket, cover | | | | | | | | | |
| | 912371 | 1 Gasket, main drive gear bearing, retainer | | | | | | | | | |
| | 933450 | 1 Gasket, mainshaft bearing adapter | | | | | | | | | |
| 36-01 | 912373 | 1 Gasket, control housing | | | | | | | | | |
| 36-48 | 911691 | 1 Gasket, adapter plate | | | | | | | | | |
| 36-42 | 939335 | 1 Oil seal, adapter plate | | | | | | | | | |
| | 912399 | 1 Oil seal, reverse shift arm pivot | | | | | | | | | |
| | 922610 | Kit, repair, transmission small parts (For 911627) | | X | | 1 | | 1 | | | |
| | | Consists of: | | | | | | | | | |
| | GM-453593 | 3 Ball, 3/8", 2nd clutch | | | | | | | | | |
| | 912374 | 1 Pin, guide, control lever housing | | | | | | | | | |
| | GM-103565 | 1 Pin, taper, No. 0 (Shift arm) | | | | | | | | | |
| | 912360 | 1 Plate, lock, countershaft and idler | | | | | | | | | |
| | GM-103892 | 6 Plug, expansion, 3/4" | | | | | | | | | |
| | 941998 | 1 Plug, expansion, 1-1/4" | | | | | | | | | |
| | 642759 | 1 Plug, taper, 3/8" | | | | | | | | | |
| | 912357 | 1 Race, inner, reverse idler bearing | | | | | | | | | |
| | 912345 | 88 Roller, bearing, countershaft gear | | | | | | | | | |
| | 912330 | 34 Roller, bearing, main shaft 2nd gear | | | | | | | | | |
| | 912343 | 16 Roller, bearing, main shaft pilot | | | | | | | | | |
| | 912354 | 74 Roller, bearing reverse idler gear | | | | | | | | | |
| | 912328 | 1 Snap Ring, direct and 3rd clutch hub | | | | | | | | | |
| | 912342 | 1 Snap Ring, main drive gear | | | | | | | | | |
| | 912363 | 1 Snap Ring, main drive gear (Std.) | | | | | | | | | |
| | 912364 | 1 Snap Ring, main drive gear (.003) | | | | | | | | | |
| | 912365 | 1 Snap Ring, main drive gear (.006) | | | | | | | | | |
| | 912366 | 1 Snap Ring, main drive gear (.010) | | | | | | | | | |
| | 912333 | 3 Snap Ring. main shaft | | | | | | | | | |
| | 912342 | 1 Snap Ring, main shaft bearing | | | | | | | | | |
| | 912358 | 2 Snap Ring, reverse idler bearing | | | | | | | | | |
| | 912331 | 1 Spacer, bearing roller | | | | | | | | | |
| | 912355 | 1 Spacer, roller reverse idler bearing | | | | | | | | | |

| Fig. and Ref. No. | Part Number | DESCRIPTION | MODELS V6 | 4F | CJ3B | CJ5 | CJ5A | CJ6 | CJ6A | DJ5 | DJ6 |
|---|---|---|---|---|---|---|---|---|---|---|---|
| | | GROUP 17-01 - TRANSMISSION (Continued) | | | | | | | | | |
| | | Cane Shift Control - 4 Speed | | | | | | | | | |
| | 912336 | 3 Spring, 2nd clutch poppet | | | | | | | | | |
| | 912321 | 2 Spring, synchronizer | | | | | | | | | |
| | 912394 | 1 Washer, "C", reverse plunger | | | | | | | | | |
| | 912346 | 6 Washer, spacer, bearing roller | | | | | | | | | |
| | 912332 | 1 Washer, thrust | | | | | | | | | |
| | 912348 | 1 Washer, thrust, front countershaft | | | | | | | | | |
| | 939357 | 1 Washer, thrust, rear countershaft | | | | | | | | | |
| | 912350 | 1 Washer, thrust, rear countershaft | | | | | | | | | |
| | 912356 | 2 Washer, thrust reverse idler bearing | | | | | | | | | |
| 36-42 | 939335 | Oil seal, adapter plate | | X | | 1 | | 1 | | | |
| 36-49 | 910468 | Plate, adapter transmission to transfer case | | X | | 1 | | 1 | | | |
| 36-51 | GM-122145 | Bolt, hex. hd., 3/8"-16 x 1-1/4" | | X | | 4 | | 4 | | | |
| | GM-106337 | Bolt, hex. hd., 7/16"-14 x 1-3/8" | | X | | 2 | | 2 | | | |
| | GM-120382 | Lockwasher, 3/8" | | X | | 4 | | 4 | | | |
| 36-50 | GM-120383 | Lockwasher, 7/16" (Adapter plate to transmission case) | | X | | 2 | | 2 | | | |
| 36-18 | GM-103869 | Plug, pipe, 3/4" (Filler and drain plug) | | X | | 2 | | 2 | | | |
| 36-43 | 911215 | Spacer, transmission to transfer case | | X | | 1 | | 1 | | | |
| | | For Use on Vehicle with 6 Cylinder Engine | | | | | | | | | |
| | 944339 | Transmission, assembly (Model T-86AA) Cane shift control | X | | | 1 | 1 | 1 | 1 | | |
| | 942260 | Transmission, assembly (Model T-86AA) Cane shift control | X | | | | | | | 1 | 1 |
| | GM-122267 | Bolt, hex. hd., 7/16"-14 x 1-1/4" | X | | | 4 | 4 | 4 | 4 | 4 | 4 |
| | GM-120383 | Lockwasher, 7/16" (Transmission to flywheel housing) | X | | | 4 | 4 | 4 | 4 | 4 | 4 |
| | 916901 | Breather, assembly | X | | | | | | | 1 | 1 |
| | 941644 | Case, transmission (For 941065, 942261 and 944339) | X | | | 1 | 1 | 1 | 1 | | |
| | 941907 | Case, transmission (For 941063 and 942260) | X | | | | | | | 1 | 1 |
| | 944817 | Gasket and oil seal set (For Model T86AA) (Transmission with cane shift) | X | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | | Consists of: | | | | | | | | | |
| | 51875 | 3 Gasket, bearing retainer bolt | | | | | | | | | |
| | 642770 | 1 Gasket, control housing | | | | | | | | | |
| | 640423 | 1 Gasket, main drive gear bearing retainer (.010) | | | | | | | | | |
| | 640424 | 1 Gasket, main drive gear bearing retainer (.015) | | | | | | | | | |
| | #K-732976 | 1 Gasket, rear bearing retainer | | | | | | | | | |
| | #937974 | 1 Gasket, transmission to transfer case | | | | | | | | | |
| | 941664 | 1 Oil Seal, main drive gear bearing retainer | | | | | | | | | |
| | | #Note: Not used in some applications | | | | | | | | | |
| | | Note: In addition to the parts furnished with this kit use Part No. 639433 Main Shaft Oil Seal for two Wheel Drive Vehicles only. | | | | | | | | | |
| | GM-444588 | Plug, pipe, 1/2" (Filler plug) | X | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 941242 | Plug, pipe, 1/2" (Drain plug) (Magnetic) | X | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | | GROUP 17-02 - MAIN DRIVE GEAR | | | | | | | | | |
| | | Serviceable Components of Model T-90 Transmission | | | | | | | | | |
| | 640428 | Gear, main drive (18-30 teeth)(For 644315) | | X | 1 | 1 | | 1 | | | |
| 34- 8 | 643246 | Gear, main drive (16-30 teeth)(For 931790, 934316 and 937772) | | X | 1 | 1 | 1 | 1 | 1 | | |
| 34- 6 | 643721 | Bearing, main drive gear | | X | 1 | 1 | 1 | 1 | 1 | | |
| 34-54 | 937869 | Gasket, main drive gear bearing retainer (.025 thick) | | X | 1 | 1 | 1 | 1 | 1 | | |

| Fig. and Ref. No. | Part Number | DESCRIPTION | MODELS V6 | 4F | CJ3B | CJ5 | CJ5A | CJ6 | CJ6A | DJ5 | DJ6 |
|---|---|---|---|---|---|---|---|---|---|---|---|
| | | GROUP 17-02 - MAIN DRIVE GEAR (Continued) | | | | | | | | | |
| | | Serviceable Components of Model T-90 Transmission | | | | | | | | | |
| | 51875 | Gasket, main drive gear bearing retainer bolt | | X | 3 | 3 | 3 | 3 | 3 | | |
| 34- 3 | 645980 | Oil seal, main drive gear bearing | | X | 1 | 1 | 1 | 1 | 1 | | |
| 34- 2 | 640422 | Retainer, main drive gear bearing | | X | 1 | 1 | 1 | 1 | 1 | | |
| 34- 1 | 934498 | Bolt, socket hd., 5/16"-18 x 1" (Bearing retainer to case) | | X | 3 | 3 | 3 | 3 | 3 | | |
| | (640783 | Snap ring, main drive gear (.086-.088 thick) 1-29/64" I. D. | | X | * | * | * | * | * | | |
| | (640784 | Snap ring, main drive gear (.089-.091 thick) 1-29/64" I. D. | | X | * | * | * | * | * | | |
| 34- 5 | (640785 | Snap ring, main drive gear (.092-.094 thick) 1-29/64" I. D. | | X | * | * | * | * | * | | |
| | (640894 | Snap ring, main drive gear (.096-.098 thick) 1-29/64" I. D. | | X | * | * | * | * | * | | |
| | (808858 | Snap ring, main drive gear (.100-.102 thick) 1-7/16" I. D. | | X | * | * | * | * | * | | |
| 34- 4 | 640782 | Snap ring, main drive gear bearing (.0625 thick) 3-1/32" I. D. | | X | 1 | 1 | 1 | 1 | 1 | | |
| 34- 7 | 640893 | Washer, oil retaining, front | | X | 1 | 1 | 1 | 1 | 1 | | |
| | | Cane Shift Control - 4-Speed | | | | | | | | | |
| 37- 5 | 912361 | Gear, main drive (27 teeth) | | X | | 1 | | 1 | | | |
| 37- 3 | 912362 | Bearing, main drive gear | | X | | 1 | | 1 | | | |
| 36-28 | 912371 | Gasket, main drive gear bearing retainer (.0225 - .0275 thick) | | X | | * | | * | | | |
| 36-25 | 910470 | Retainer, main drive gear bearing | | X | | 1 | | 1 | | | |
| 36-26 | | Bolt, hex. hd., 5/16"-18 x 7/8" | | X | | 4 | | 4 | | | |
| 36-27 | GM-138485 | Lockwasher, 5/16" (Bearing retainer to case) | | X | | 4 | | 4 | | | |
| | (912363 | Snap ring, main drive gear (.117 - .119 thick) | | X | | * | | * | | | |
| 37- 1 | (912364 | Snap ring, main drive gear (.120 - .122 thick) | | X | | * | | * | | | |
| | (912365 | Snap ring, main drive gear (.123 - .125 thick) | | X | | * | | * | | | |
| | (912366 | Snap ring, main drive gear (.127 - .129 thick) | | X | | * | | * | | | |
| 37- 2 | 912342 | Snap ring, main drive gear, bearing (.093 - .097 thick) | | X | | 1 | | 1 | | | |
| 37- 4 | 640893 | Washer, oil retaining front | | X | | 1 | | 1 | | | |
| | | Serviceable Components of Model T-96 Transmission | | | | | | | | | |
| | 641460 | Gear, main drive (18 teeth) | | X | | | | | | 1 | 1 |
| | 640429 | Baffle, oil, main drive gear | | X | | | | | | 1 | 1 |
| | 641462 | Bearing, main drive gear, No. 1207, grooved | | X | | | | | | 1 | 1 |
| | 635831 | Gasket, retainer, main drive gear | | X | | | | | | 1 | 1 |
| | 638767 | Retainer, main drive gear bearing | | X | | | | | | 1 | 1 |
| | GM-179817 | Bolt, hex. hd., 5/16"-18 x 7/8" (Front bearing retainer to case) | | X | | | | | | 3 | 3 |
| | 640827 | Snap ring, main drive gear bearing (.076 thick) | | X | | | | | | * | * |
| | 644819 | Snap ring, main drive gear bearing (.086 thick) | | X | | | | | | * | * |
| | 639424 | Snap ring, main drive gear bearing (.094 thick) | | X | | | | | | * | * |
| | 635844 | Snap ring, main drive gear bearing (.091 - .93 thick) | | X | | | | | | * | * |
| | 639425 | Snap ring, main drive gear bearing (.097 thick) | | X | | | | | | * | * |
| | 808857 | Snap ring, main drive gear bearing (.102 - .104 thick) 1-1/4" I. D. | | X | | | | | | * | * |
| | | (*) As Required | | | | | | | | | |

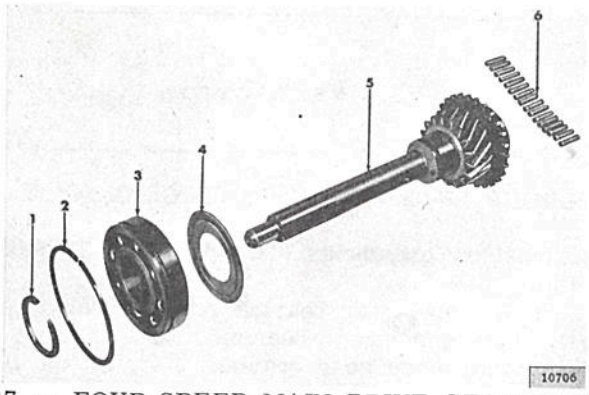



FIG. 37 -- FOUR-SPEED MAIN DRIVE GEAR ASSEMBLY

| Ref. No. | Description | Group No. | Ref. No. | Description | Group No. |
|---|---|---|---|---|---|
| 1 | Snap ring, main drive gear..... | 17-02 | 4 | Washer, oil retaining, front .... | 17-02 |
| 2 | Snap ring, main drive gear bearing ..... | 17-02 | 5 | Gear, main drive (27 teeth) .... | 17-02 |
| 3 | Bearing, main drive gear..... | 17-02 | 6 | Roller, main shaft pilot bearing ..... | 17-03 |

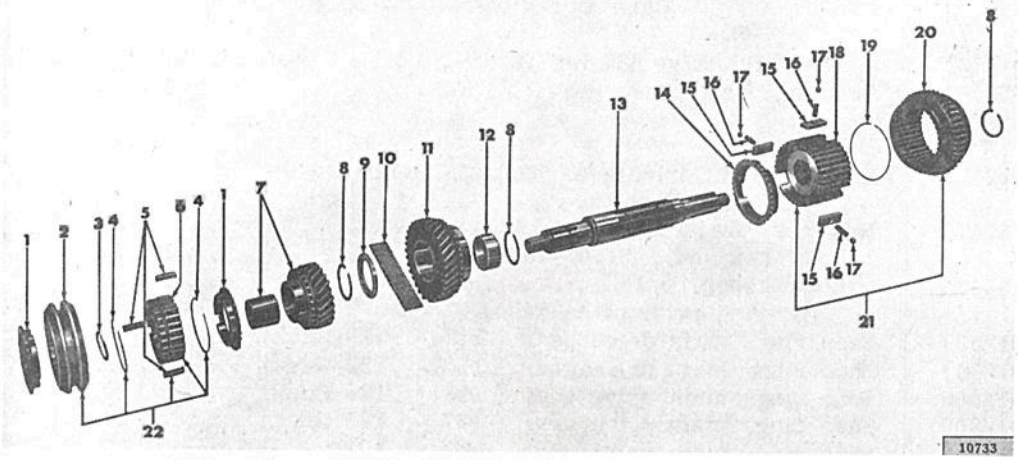



FIG. 38 -- FOUR-SPEED MAIN SHAFT ASSEMBLY

| Ref. No. | Description | Group No. | Ref. No. | Description | Group No. |
|---|---|---|---|---|---|
| 1 | Ring, synchronizer, blocking direct and third ..... | 17-03 | 13 | Shaft, main ..... | 17-03 |
| 2 | Not Serviced..... | | 14 | Ring, synchronizer, blocking, second speed..... | 17-03 |
| 3 | Snap ring, clutch hub..... | 17-03 | 15 | Plate, synchronizer, second speed, shifting ..... | 17-03 |
| 4 | Spring, synchronizer ..... | 17-03 | 16 | Spring, poppet, low and second, clutch hub..... | 17-03 |
| 5 | Plate, shifting, synchronizer... | 17-03 | 17 | Ball, 3/8" dia..... | 17-03 |
| 6 | Not Serviced..... | | 18 | Not Serviced ..... | |
| 7 | Gear main shaft, third speed, assembly ..... | 17-03 | 19 | Ring, retaining, second speed synchronizer plate ..... | 17-03 |
| 8 | Snap ring, main shaft ..... | 17-03 | 20 | Not Serviced ..... | |
| 9 | Washer, main shaft, second speed gear thrust ..... | 17-03 | 21 | Synchronizer, second speed, assembly ..... | 17-03 |
| 10 | Roller, main shaft, second speed gear bearing..... | 17-03 | 22 | Synchronizer, unit, assembly direct and third ..... | 17-03 |
| 11 | Gear, main shaft, second speed. | 17-03 | | | |
| 12 | Spacer, main shaft, second speed bearing roller..... | 17-03 | | | |

| Fig. and Ref. No. | Part Number | DESCRIPTION | MODELS V6 | 4F | CJ3B | CJ5 | CJ5A | CJ6 | CJ6A | DJ5 | DJ6 |
|---|---|---|---|---|---|---|---|---|---|---|---|
| | | GROUP 17-02 - MAIN DRIVE GEAR (Continued) | | | | | | | | | |
| | | Serviceable Components of Model T86AA Transmission | | | | | | | | | |
| | 941666 | Gear, main drive (18 teeth) | X | | 1 | 1 | 1 | 1 | 1 | 1 | |
| | 643721 | Bearing, main drive gear | X | | 1 | 1 | 1 | 1 | 1 | 1 | |
| | 640423 | Gasket, bearing retainer (.010 thick) | X | | 1 | 1 | 1 | 1 | 1 | 1 | |
| | 640424 | Gasket, bearing retainer (.015 thick) | X | | 1 | 1 | 1 | 1 | 1 | 1 | |
| | 51875 | Gasket, bearing retainer bolt | X | | 3 | 3 | 3 | 3 | 3 | 3 | |
| | 941664 | Oil Seal, bearing retainer | X | | 1 | 1 | 1 | 1 | 1 | 1 | |
| | 941665 | Retainer, main drive gear bearing | X | | 1 | 1 | 1 | 1 | 1 | 1 | |
| | 934498 | Screw, cap, socket hd., 5/16"-18 x 1" (Retainer to case) | X | | 3 | 3 | 3 | 3 | 3 | 3 | |
| | 640782 | Snap Ring, main drive gear bearing (.0625 thick) (Outer) | X | | 1 | 1 | 1 | 1 | 1 | 1 | |
| | 640783 | Snap Ring, main drive gear (.086 thick) | X | | * | * | * | * | * | * | |
| | 640784 | Snap Ring, main drive gear (.089 thick) | X | | * | * | * | * | * | * | |
| | 640785 | Snap Ring, main drive gear (.092 thick) | X | | * | * | * | * | * | * | |
| | | (*) As Required | | | | | | | | | |
| | | GROUP 17-03 - MAIN SHAFT AND GEAR | | | | | | | | | |
| | | Serviceable Components of Model T-90 Transmission | | | | | | | | | |
| 34-22 | 640390 | Shaft main | | X | 1 | 1 | 1 | 1 | 1 | | |
| 34-28 | 940970 | Nut, main shaft, 7/8"-16 (Self locking) (Gear to shaft) | | X | 1 | 1 | 1 | 1 | 1 | | |
| 34-38 | 644552 | Adapter, main shaft bearing | | X | 1 | 1 | 1 | 1 | 1 | | |
| 34-26 | 644551 | Bearing, main shaft, rear, No. 307 | | X | 1 | 1 | 1 | 1 | 1 | | |
| | 640400 | Bushing, main shaft, second speed gear | | X | 1 | 1 | 1 | 1 | 1 | | |
| 34-37 | 906197 | Gear, second speed, assembly (22-30 teeth) | | X | 1 | 1 | 1 | 1 | 1 | | |
| 34-23 | 906199 | Gear, sliding, low and reverse (29 teeth) | | X | 1 | 1 | 1 | 1 | 1 | | |
| 34-35 | 640393 | Hub, clutch, intermediate and high | | X | 1 | 1 | 1 | 1 | 1 | | |
| 34-34 | 640395 | Plate, shifting synchronizer | | X | 3 | 3 | 3 | 3 | 3 | | |
| 34-30 | 640397 | Ring, blocking, synchronizer | | X | 2 | 2 | 2 | 2 | 2 | | |
| 34-9 | 640786 | Roller, main shaft pilot bearing | | X | 14 | 14 | 14 | 14 | 14 | | |
| 34-36 | 640396 | Sleeve, clutch, intermediate and high speed | | X | 1 | 1 | 1 | 1 | 1 | | |
| 34-32 | 932107 | Snap ring, intermediate and high clutch hub (.086" - .088" thick) 1-15/64" I.D. | | X | 1 | 1 | 1 | 1 | 1 | | |
| 34-39 | 643621 | Spacer, main shaft bearing | | X | 1 | 1 | 1 | 1 | 1 | | |
| 34-33 | 939293 | Spring, synchronizer | | X | 1 | 1 | 1 | 1 | 1 | | |
| | 640391 | Unit, synchronizer and blocking ring, assembly | | X | 1 | 1 | 1 | 1 | 1 | | |
| | 640392 | Unit, synchronizer, assembly (Less blocking rings) | | X | 1 | 1 | 1 | 1 | 1 | | |
| | | Cane Shift Control - 4-Speed | | | | | | | | | |
| 38-13 | 912318 | Shaft, main | | X | | 1 | | 1 | | | |
| 36-53 | 940970 | Nut, main shaft, 7/8"-16 (Self-locking) (Gear to shaft) | | X | | 1 | | 1 | | | |

| Fig. and Ref. No. | Part Number | DESCRIPTION | MODELS V6 | 4F | CJ3B | CJ5 | CJ5A | CJ6 | CJ6A | DJ5 | DJ6 |
|---|---|---|---|---|---|---|---|---|---|---|---|
| | | GROUP 17-03 - MAIN SHAFT AND GEARS (Continued) | | | | | | | | | |
| | | Cane Shift Control - 4-Speed | | | | | | | | | |
| 38-17 | GM-453593 | Ball, 3/8" dia., second speed clutch hub | | X | 3 | | 3 | | | | |
| 36-40 | 912341 | Bearing, transmission main shaft, rear | | X | 1 | | 1 | | | | |
| 38-11 | 912329 | Gear, transmission main shaft, second speed | | X | 1 | | 1 | | | | |
| 38-7 | 912325 | Gear, transmission main shaft, third speed, assembly | | X | 1 | | 1 | | | | |
| 38-15 | 912337 | Plate, shifting, second speed synchronizer | | X | 3 | | 3 | | | | |
| 38-5 | 912322 | Plate, shifting, synchronizer | | X | 3 | | 3 | | | | |
| 38-19 | 912338 | Ring, retaining, second speed synchronizer shift plate | | X | 1 | | 1 | | | | |
| 38-1 | 912324 | Ring, blocking, synchronizer | | X | 2 | | 2 | | | | |
| 38-14 | 912340 | Ring, blocking, synchronizer, second speed | | X | 1 | | 1 | | | | |
| 37-6 | 912343 | Roller, transmission main shaft pilot bearing | | X | 16 | | 16 | | | | |
| 38-10 | 912330 | Roller, transmission main shaft second speed gear bearing | | X | 34 | | 34 | | | | |
| 38-3 | 912328 | Snap ring, transmission clutch hub, direct and third (.086 - .088 thick) | | X | 1 | | 1 | | | | |
| 38-8 | 912333 | Snap ring, main shaft (.092 - .094 thick) | | X | 3 | | 3 | | | | |
| 36-41 | 912342 | Snap ring, main shaft, bearing | | X | 1 | | 1 | | | | |
| 38-12 | 912331 | Spacer, transmission main shaft second speed gear bearing roller | | X | 1 | | 1 | | | | |
| 38-16 | 912336 | Spring, poppet, transmission low and second speed clutch hub | | X | 3 | | 3 | | | | |
| 38-4 | 912321 | Spring, synchronizer | | X | 2 | | 2 | | | | |
| 38-21 | 912334 | Synchronizer, transmission second speed, assembly | | X | 1 | | 1 | | | | |
| 38-22 | 912319 | Synchronizer unit, assembly (Direct and third speed) | | X | 1 | | 1 | | | | |
| 38-9 | 912332 | Washer, thrust, transmission main shaft second speed gear | | X | 1 | | 1 | | | | |
| | | Serviceable Components of Model T-96 Transmission | | | | | | | | | |
| | 641437 | Shaft, main | | X | | | | | 1 | 1 | |
| | 646568 | Bearing, main shaft, rear, No. 1206 | | X | | | | | 1 | 1 | |
| | 641445 | Bushing, second speed gear | | X | | | | | 1 | 1 | |
| | 646571 | Gasket, rear bearing retainer | | X | | | | | 1 | 1 | |
| | 641443 | Gear, second speed, assembly (24 teeth) | | X | | | | | 1 | 1 | |
| | 641446 | Gear, sliding, low and reverse (27 teeth) | | X | | | | | 1 | 1 | |
| | 641440 | Hub, clutch, intermediate and high | | X | | | | | 1 | 1 | |
| | 639497 | Nut, main shaft | | X | | | | | 1 | 1 | |
| | GM-131207 | Lockwasher, 3/4" (Main shaft nut) | | X | | | | | 1 | 1 | |
| | 639433 | Oil seal, main shaft | | X | | | | | 1 | 1 | |
| | 641441 | Plate, shifting, synchronizer | | X | | | | | 3 | 3 | |
| | 641466 | Retainer, rear bearing | | X | | | | | 1 | 1 | |
| | GM-179857 | Bolt, hex. hd., 7/16"-14 x 7/8" | | X | | | | | 4 | 4 | |
| | GM-136857 | Lockwasher, 7/16" (Rear bearing retainer to case) | | X | | | | | 4 | 4 | |
| | 637834 | Ring, blocking, synchronizer | | X | | | | | 2 | 2 | |
| | 639422 | Roller, main shaft pilot bearing | | X | | | | | 13 | 13 | |
| | 641442 | Sleeve, clutch, intermediate and high speed | | X | | | | | 1 | 1 | |
| | 924389 | Snap ring, clutch hub | | X | | | | | 1 | 1 | |
| | 643720 | Snap ring, main shaft bearing (.073 thick) | | X | | | | | 1 | 1 | |
| | 635848 | Snap ring, main shaft bearing (.076 thick) | | X | | | | | 1 | 1 | |

| Fig. and Ref. No. | Part Number | DESCRIPTION | MODELS V6 | 4F | CJ3B | CJ5 | CJ5A | CJ6 | CJ6A | DJ5 | DJ6 |
|---|---|---|---|---|---|---|---|---|---|---|---|
| | | GROUP 17-03 - MAIN SHAFT AND GEARS (Continued) | | | | | | | | | |
| | | Serviceable Components of Model T-96 Transmission | | | | | | | | | |
| | 637831 | Spring, synchronizer | | X | | | | | | 2 | 2 |
| | 641438 | Unit and blocking ring, synchronizer, assembly | | X | | | | | | 1 | 1 |
| | 639496 | Washer, main shaft | | X | | | | | | 1 | 1 |
| | 641470 | Yoke (Transmission end) | | X | | | | | | 1 | 1 |
| | | Serviceable Components of Model T86AA Transmission | | | | | | | | | |
| | 941908 | Shaft, main | X | | | | | | | 1 | 1 |
| | 941650 | Shaft, main | X | | | 1 | 1 | 1 | 1 | | |
| | 928477 | Adapter, main shaft bearing | X | | | 1 | 1 | 1 | 1 | | |
| | 941658 | Bearing, main shaft, rear (Groove for snap ring) | X | | | | | | | 1 | 1 |
| | 644551 | Bearing, main shaft, rear (#307) | X | | | 1 | 1 | 1 | 1 | | |
| | K-732976 | Gasket, rear bearing retainer (.0225 thick) | X | | | | | | | 1 | 1 |
| | 941656 | Gear, second speed, assembly (23 Teeth) | X | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 942975 | Gear, sliding, low and reverse (29 Teeth) | X | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 940970 | Nut, main shaft (7/8"-16) | X | | | 1 | 1 | 1 | 1 | | |
| | 639497 | Nut, main shaft (3/4"-16) | X | | | | | | | 1 | 1 |
| | GM-131207 | Lockwasher, 3/4" (main shaft) | X | | | | | | | 1 | 1 |
| | 639433 | Oil seal, main shaft | X | | | | | | | 1 | 1 |
| | 941909 | Retainer, rear bearing | X | | | | | | | 1 | 1 |
| | GM-179838 | Bolt, hex. hd., 3/8"-16 x 7/8". (Rear bearing retainer upper) | X | | | | | | | 3 | 3 |
| | GM-179840 | Bolt, hex. hd., 3/8"-16 x 1-1/8". (Rear bearing retainer lower) | X | | | | | | | 1 | 1 |
| | GM-138489 | Lockwasher, 3/8" (Rear bearing retainer upper and lower) | X | | | | | | | 4 | 4 |
| | 941657 | Ring, blocking, synchronizer | X | | | 2 | 2 | 2 | 2 | 2 | 2 |
| | 941659 | Roller, main shaft pilot bearing | X | | | 21 | 21 | 21 | 21 | 21 | 21 |
| | 932107 | Snap ring, clutch hub ..... (.086 thick) | X | | | * | * | * | * | * | * |
| | 932108 | Snap ring, clutch hub ..... (.089 thick) | X | | | * | * | * | * | * | * |
| | 932109 | Snap ring, clutch hub ..... (.092 thick) | X | | | * | * | * | * | * | * |
| | 932110 | Snap ring, clutch hub ..... (.095 thick) | X | | | * | * | * | * | * | * |
| | 932111 | Snap ring, clutch hub ..... (.098 thick) | X | | | * | * | * | * | * | * |
| | 932112 | Snap ring, clutch hub ..... (.101 thick) | X | | | * | * | * | * | * | * |
| | 640782 | Snap ring, main shaft bearing (.0625 thick) | X | | | | | | | 1 | 1 |
| | 932404 | Snap ring, main shaft bearing | X | | | 1 | 1 | 1 | 1 | | |
| | 643621 | Spacer, main shaft bearing | X | | | 1 | 1 | 1 | 1 | | |
| | 941655 | Unit, synchronizer, assembly | X | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 639496 | Washer, main shaft | X | | | | | | | 1 | 1 |
| | A-1410 | Washer, main shaft | X | | | 1 | 1 | 1 | 1 | | |
| | 641470 | Yoke, companion (Transmission end) | X | | | | | | | 1 | 1 |

(*) As Required

| Fig. and Ref. No. | Part Number | DESCRIPTION | MODELS V6 | 4F | CJ3B | CJ5 | CJ5A | CJ6 | CJ6A | DJ5 | DJ6 |
|---|---|---|---|---|---|---|---|---|---|---|---|
| | | **GROUP 17-04 - REVERSE IDLER GEAR** | | | | | | | | | |
| | | Serviceable Components of Model T-90 Transmission | | | | | | | | | |
| 34-48 | 640417 | Gear, reverse idler, assembly (16 teeth) | | X | 1 | 1 | 1 | 1 | 1 | | |
| | 640419 | Bushing, reverse idler gear | | X | 1 | 1 | 1 | 1 | 1 | | |
| 34-40 | 937459 | Plate, lock, idler and countershaft | | X | 1 | 1 | 1 | 1 | 1 | | |
| 34-47 | 640420 | Shaft, reverse idler gear | | X | 1 | 1 | 1 | 1 | 1 | | |
| | | Cane Shift Control - 4-Speed | | | | | | | | | |
| 36-11 | 912352 | Gear, reverse idler, assembly | | X | | 1 | | 1 | | | |
| 36-45 | 912360 | Plate, lock, idler and countershaft | | X | | 1 | | 1 | | | |
| 36-47 | GM-179837 | Bolt, hex. hd., 3/8"-16 x 3/4" | | X | | 1 | | 1 | | | |
| 36-46 | GM-138489 | Lockwasher, 3/8" (Idler and countershaft lock plate) | | X | | 1 | | 1 | | | |
| 36-15 | 912354 | Roller, reverse idler gear bearing | | X | | 74 | | 74 | | | |
| 36-44 | 912359 | Shaft, reverse idler gear | | X | | 1 | | 1 | | | |
| 36-14 | 912357 | Sleeve, reverse idler gear | | X | | 1 | | 1 | | | |
| 36-12 | 912358 | Snap ring, reverse idler gear (.045" -.047" thick | | X | | 2 | | 2 | | | |
| 36-16 | 912355 | Spacer, reverse idler gear bearing roller | | X | | 1 | | 1 | | | |
| 36-13 | 912356 | Washer, reverse idler gear thrust | | X | | 2 | | 2 | | | |
| | | Serviceable Components of Model T-96 Transmission | | | | | | | | | |
| | 641455 | Gear, reverse idler, assembly | | X | | | | | | 1 | 1 |
| | 641457 | Bushing, reverse idler gear | | X | | | | | | 1 | 1 |
| | 641458 | Shaft, reverse idler gear | | X | | | | | | 1 | 1 |
| | | Serviceable Components of Model T86AA Transmission | | | | | | | | | |
| | 941660 | Gear, reverse idler, assembly (15 teeth) | X | | 1 | 1 | 1 | 1 | 1 | 1 | |
| | 640419 | Bushing, reverse idler gear | X | | 1 | 1 | 1 | 1 | 1 | 1 | |
| | 945422 | Kit, reverse idler gear and bearing | X | | 1 | 1 | 1 | 1 | 1 | 1 | |
| | | Consists of: | | | | | | | | | |
| | 944332 | 1 Gear, reverse idler | | | | | | | | | |
| | 937854 | 1 Plate, lock | | | | | | | | | |
| | 937458 | 1 Plate, lock | | | | | | | | | |
| | 944333 | 22 Roller, reverse idler gear bearing | | | | | | | | | |
| | 643242 | 1 Shaft, reverse idler | | | | | | | | | |
| | 944334 | 2 Washer, thrust (For Model T86AA - Transmission) | | | | | | | | | |
| | | Note: Use the correct lockplate for the transmission repaired. | | | | | | | | | |
| | | **GROUP 17-05 - COUNTERSHAFT AND GEARS** | | | | | | | | | |
| | | Serviceable Components of Model T-90 Transmission | | | | | | | | | |
| 34-41 | 640412 | Countershaft | | X | 1 | 1 | 1 | 1 | 1 | | |
| 34-51 | 640413 | Collector, oil countershaft gear, assembly (For 644315) | | X | 1 | 1 | | 1 | | | |
| 34-52 | 934497 | Screw, cap socket hd., 5/16"-24 x 3/4" (Oil collector to case) | | X | 2 | 2 | | 2 | | | |
| | 51875 | Gasket, oil collector to transmission screw (For 644315) | | X | 2 | 2 | | 2 | | | |
| | 906200 | Gear, countershaft (33-26-19-14 teeth) (For transmission 644315) | | X | 1 | 1 | | 1 | | | |
| 34-49 | 643702 | Gear, countershaft (35-26-19-14 teeth) (For transmission 931790, 934316 and 937772) | | X | 1 | 1 | 1 | 1 | 1 | | |

| Fig. and Ref. No. | Part Number | DESCRIPTION | MODELS V6 | 4F | CJ3B | CJ5 | CJ5A | CJ6 | CJ6A | DJ5 | DJ6 |
|---|---|---|---|---|---|---|---|---|---|---|---|
| | | GROUP 17-05 - COUNTERSHAFT AND GEARS (Continued) | | | | | | | | | |
| | | Serviceable Components of Model T-90 Transmission | | | | | | | | | |
| 34-45 | 640777 | Roller, countershaft gear bearing | | X | 88 | 88 | 88 | 88 | 88 | | |
| 34-46 | 802414 | Spacer, countershaft gear bearing (long) | | X | 1 | 1 | 1 | 1 | 1 | | |
| 34-44 | 640778 | Spacer, countershaft gear bearing | | X | 6 | 6 | 6 | 6 | 6 | | |
| 34-31 | 640409 | Washer, thrust, countershaft, front (Steel backed bronze) | | X | 1 | 1 | 1 | 1 | 1 | | |
| 34-43 | 941061 | Washer, thrust, countershaft, rear (Steel backed bronze) (.0625 thick) | | X | * | * | * | * | * | | |
| 34-42 | 640411 | Washer, thrust, countershaft, rear (Steel) | | X | 1 | 1 | 1 | 1 | 1 | | |
| | 640779 | Washer, thrust, countershaft, rear (Steel) (.0555" thick) | | X | * | * | * | * | * | | |
| | | Cane Shift Control - 4-Speed | | | | | | | | | |
| 36-38 | 912351 | Countershaft | | X | | 1 | | 1 | | | |
| 36-19 | 912344 | Gear, countershaft | | X | | 1 | | 1 | | | |
| 36-20 | 912345 | Rollers, countershaft gear bearing | | X | | 88 | | 88 | | | |
| 36-21 | 912347 | Spacer, countershaft bearing | | X | | 1 | | 1 | | | |
| 36-22 | 912346 | Washer, countershaft bearing | | X | | 6 | | 6 | | | |
| 36-23 | 912348 | Washer, thrust, countershaft, front (Bronze) | | X | | 1 | | 1 | | | |
| 36-4 | 939357 | Washer, thrust, countershaft, rear (Steel backed bronze) | | X | | 1 | | 1 | | | |
| 36-5 | 912350 | Washer, thrust, countershaft, rear (Steel) | | X | | 1 | | 1 | | | |
| | | Serviceable Components of Model T-96 Transmission | | | | | | | | | |
| | 641454 | Countershaft | | X | | | | | | 1 | 1 |
| | 641448 | Gear, countershaft (33-27-19-14 teeth) | | X | | | | | | 1 | 1 |
| | 638949 | Plate, lock, idler and countershaft | | X | | | | | | 1 | 1 |
| | 640777 | Roller, countershaft gear bearing | | X | | | | | | 40 | 40 |
| | 933371 | Spacer, countershaft bearing, long | | X | | | | | | 1 | 1 |
| | 641450 | Spacer, countershaft bearing, short | | X | | | | | | 2 | 2 |
| | 641451 | Washer, thrust, countershaft, front | | X | | | | | | 1 | 1 |
| | 641452 | Washer, thrust, countershaft, rear (Bronze) | | X | | | | | | 1 | 1 |
| | 641453 | Washer, thrust, countershaft, rear (Steel) | | X | | | | | | 1 | 1 |
| | | Serviceable Components of Model T86AA Transmission | | | | | | | | | |
| | 640412 | Countershaft | X | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 941661 | Gear, countershaft (33-25-19-14 teeth) | X | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 937854 | Plate, idler and countershaft lock | X | | | | | | | 1 | 1 |
| | 937458 | Plate, idler and countershaft lock | X | | | 1 | 1 | 1 | 1 | | |
| | 640777 | Roller, countershaft gear bearing | X | | | 44 | 44 | 44 | 44 | 44 | 44 |
| | K-735674 | Spacer, countershaft bearing, long | X | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 640778 | Spacer, countershaft bearing, short | X | | | 4 | 4 | 4 | 4 | 4 | 4 |
| | 941662 | Washer, countershaft thrust, front (Steel backed bronze) | X | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 941061 | Washer, countershaft thrust, rear (Steel backed bronze) | X | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 640411 | Washer, countershaft thrust, rear (Steel) (.0625) | X | | | 1 | 1 | 1 | 1 | 1 | 1 |

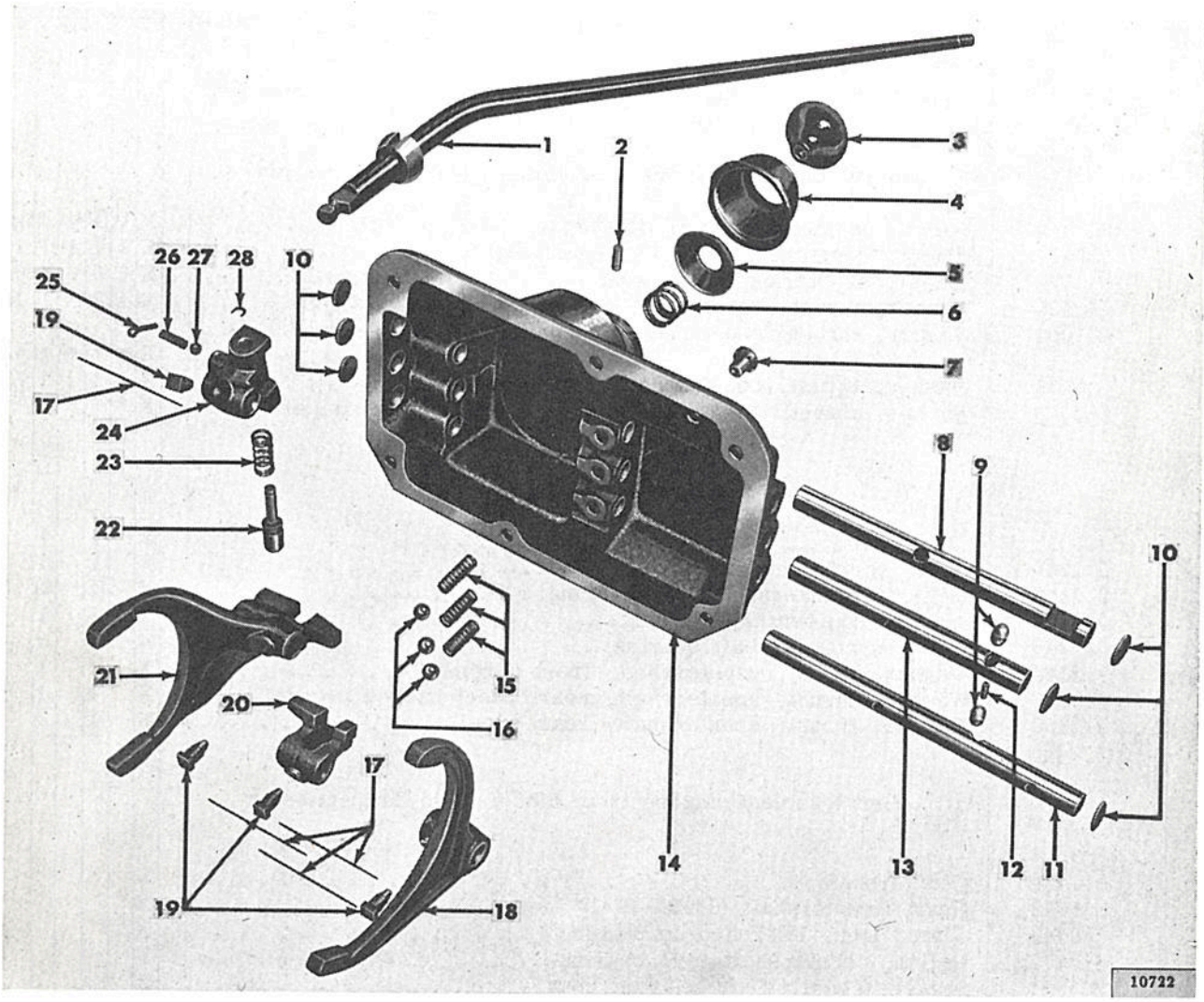



FIG. 39 -- FOUR-SPEED COVER AND RELATED PARTS

| Ref. No. | Description | Group No. |
|---|---|---|
| 1 | Lever, control, gear shift | 17-06 |
| 2 | Pin, control housing | 17-06 |
| 3 | Ball, lever handle | 17-06 |
| 4 | Cap, control housing | 17-06 |
| 5 | Washer, spring, control lever | 17-06 |
| 6 | Spring, control lever | 17-06 |
| 7 | Breather, case, assembly | 17-01 |
| 8 | Rail, shift, reverse | 17-06 |
| 9 | Plunger, interlock, shift rail | 17-06 |
| 10 | Plug, expansion, 3/4" | 17-06 |
| 11 | Rail, shift, low and second | 17-06 |
| 12 | Pin, interlock, shift rail | 17-06 |
| 13 | Rail, shift, direct and third | 17-06 |
| 14 | Housing, control | 17-06 |
| 15 | Spring, poppet, shift rail | 17-06 |
| 16 | Ball, 3/8" dia. | 17-06 |
| 17 | Not Serviced | |
| 18 | Fork, shift, low and second | 17-06 |
| 19 | Screw, lock, shift fork and rail | 17-06 |
| 20 | End, shift rail, low and second | 17-06 |
| 21 | Fork, shift, direct and third | 17-06 |
| 22 | Plunger, reverse | 17-06 |
| 23 | Spring, reverse plunger | 17-06 |
| 24 | End, shift rail, reverse | 17-06 |
| 25 | Pin, cotter, 1/8" x 7/8" | 17-06 |
| 26 | Spring, poppet, reverse plunger | 17-06 |
| 27 | Not Serviced | |
| 28 | Washer, "C", reverse plunger | 17-06 |

| Fig. and Ref. No. | Part Number | DESCRIPTION | MODELS V6 | 4F | CJ3B | CJ5 | CJ5A | CJ6 | CJ6A | DJ5 | DJ6 |
|---|---|---|---|---|---|---|---|---|---|---|---|
| | | **GROUP 17-06 - GEARSHIFT** | | | | | | | | | |
| | | **Cane Shift Control - 3 Speed - Model T-90** | | | | | | | | | |
| | 929393 | Ball, gearshift lever (5/16"-24 thread) | | X | 1 | 1 | 1 | 1 | 1 | | |
| | 931356 | Ball, gearshift lever (Push on type) | | X | 1 | 1 | | 1 | | | |
| | 907107 | Cover, gear shift lever housing (Boot) | | X | 1 | 1 | 1 | 1 | 1 | | |
| 34-18 | 642770 | Gasket, control housing | | X | 1 | 1 | 1 | 1 | 1 | | |
| 34-14 | GM-179817 | Bolt, hex. hd., 5/16"-18 x 7/8" | | X | 6 | 6 | 6 | 6 | 6 | | |
| 34-13 | GM-120638 | Lockwasher, 5/16" (Control housing to transmission) | | X | 6 | 6 | 6 | 6 | 6 | | |
| | 804004 | Kit, transmission control housing, assembly | | X | 1 | 1 | 1 | 1 | 1 | | |
| | | Consists of: | | | | | | | | | |
| 34-10 | GM-453593 | 2 Ball, 3/8" dia. (Shift rail poppet) | | | | | | | | | |
| | 642761 | 1 Ball, fulcrum, control lever | | | | | | | | | |
| 34-11 | 642757 | 2 Cap, shift rail | | | | | | | | | |
| 34-19 | 642766 | 1 Fork, shift (High and intermediate) | | | | | | | | | |
| 34-24 | 642767 | 1 Fork, shift (Low and reverse) | | | | | | | | | |
| 34-15 | 647654 | 1 Housing, control | | | | | | | | | |
| 34-50 | 930951 | 1 Lever, control, gearshift (threaded end) | | | | | | | | | |
| | 642762 | 1 Pin, 3/16" x 37/64" (Fulcrum ball to lever) | | | | | | | | | |
| | 643700 | 1 Pin, guide, control lever housing | | | | | | | | | |
| 34-20 | 937870 | 2 Pin, shift fork | | | | | | | | | |
| | 642759 | 1 Plug, taper, 3/8" (Interlock plunger hole) | | | | | | | | | |
| 34-16 | 642758 | 1 Plunger, interlock, transmission gearshift | | | | | | | | | |
| 34-21 | 938322 | 1 Rail, shift (High and intermediate) | | | | | | | | | |
| 34-25 | 642765 | 1 Rail, shift (Low and reverse) | | | | | | | | | |
| 34-12 | 642769 | 2 Spring, poppet, shift rail | | | | | | | | | |
| 34-17 | 642763 | 1 Spring, support, control lever | | | | | | | | | |
| | 649890 | Retainer, gear shift lever housing cover | | X | 1 | 1 | 1 | 1 | 1 | | |
| | GM- 161895 | Screw, pan hd., No. 10-12 x 1/2" (Retainer and cover to front floor pan) | | X | 4 | 4 | 4 | 4 | 4 | | |
| | | **Cane Shift Control - 4 Speed** | | | | | | | | | |
| 36-7 | 912397 | Arm, transmission, reverse shifting | | X | | 1 | | 1 | | | |
| 39-16 | GM-453593 | Ball, 3/8" poppet Shift rail | | X | | 3 | | 3 | | | |
| 39-4 | 912380 | Cap, control housing | | X | | 1 | | 1 | | | |
| 39-20 | 912390 | End, shift rail transmission, low and second speed | | X | | 1 | | 1 | | | |
| 39-24 | 912391 | End, shift rail transmission, reverse | | X | | 1 | | 1 | | | |
| 39-21 | 912384 | Fork, shift transmission, direct and third speed | | X | | 1 | | 1 | | | |
| 39-18 | 912385 | Fork, shift transmission, low and second speed | | X | | 1 | | 1 | | | |
| 39-14 | 911616 | Housing, control transmission | | X | | 1 | | 1 | | | |
| | GM-179838 | Bolt, hex. hd., 3/8"-16 x 7/8" | | X | | 6 | | 6 | | | |
| | GM-120382 | Lockwasher, 3/8" (Control housing to transmission) | | X | | 6 | | 6 | | | |
| 39-3 | 914183 | Knob, transmission control lever | | X | | 1 | | 1 | | | |
| | 934392 | Knob, transmission control lever (Engraved with shift pattern) | | X | | 1 | | 1 | | | |
| 39-1 | 912376 | Lever, control transmission gearshift | | X | | 1 | | 1 | | | |
| 36-10 | 912399 | Oil seal, transmission reverse shifting arm pivot | | X | | 1 | | 1 | | | |
| 39-25 | | Pin, cotter, 1/8" x 7/8" (Reverse plunger poppet retainer) | | X | | 1 | | 1 | | | |

| Fig. and Ref. No. | Part Number | DESCRIPTION | MODELS V6 | 4F | CJ3B | CJ5 | CJ5A | CJ6 | CJ6A | DJ5 | DJ6 |
|---|---|---|---|---|---|---|---|---|---|---|---|
| | | GROUP 17-06 - GEARSHIFT (Continued) | | | | | | | | | |
| | | Cane Shift Control - 4 Speed | | | | | | | | | |
| 39-2 | 912374 | Pin, guide, control lever housing | X | | 1 | | 1 | | | | |
| 39-12 | 912388 | Pin, interlock shift rail | X | | 1 | | 1 | | | | |
| 36-39 | GM-103565 | Pin, taper No. 0 (Shifting arm pivot) | X | | 1 | | 1 | | | | |
| 36-9 | 912398 | Pivot, transmission reverse shifting arm | X | | 1 | | 1 | | | | |
| 39-10 | GM-103892 | Plug, expansion, 3/4" | X | | 6 | | 6 | | | | |
| | 642759 | Plug, taper, 3/8" | X | | 1 | | 1 | | | | |
| 39-9 | 912389 | Plunger, interlock shift rail | X | | 2 | | 2 | | | | |
| 39-22 | 912392 | Plunger, transmission reverse | X | | 1 | | 1 | | | | |
| 39-13 | 912381 | Rail, shift transmission, direct and third speed | X | | 1 | | 1 | | | | |
| 39-11 | 912382 | Rail, shift transmission, low and second speed | X | | 1 | | 1 | | | | |
| 39-8 | 912383 | Rail, shift transmission, reverse | X | | 1 | | 1 | | | | |
| 39-19 | 912396 | Screw, lock, shift fork and rail end | X | | 1 | | 1 | | | | |
| 36-6 | 912386 | Shoe, transmission shifting, reverse | X | | 1 | | 1 | | | | |
| 39-6 | 801732 | Spring, control lever | X | | 1 | | 1 | | | | |
| 39-26 | 912395 | Spring, poppet reverse plunger | X | | 1 | | 1 | | | | |
| 39-15 | 642769 | Spring, poppet shift rail | X | | 3 | | 3 | | | | |
| 39-23 | 912393 | Spring, reverse plunger transmission | X | | 1 | | 1 | | | | |
| 39-5 | 912379 | Washer, control lever spring | X | | 1 | | 1 | | | | |
| 39-28 | 912394 | Washer, "C" reverse plunger transmission | X | | 1 | | 1 | | | | |
| 36-8 | 912387 | Washer, "C" transmission shifting shoe, reverse | X | | 1 | | 1 | | | | |
| | | For Remote Control Type Model T-90 Transmission | | | | | | | | | |
| 35-48 | 639104 | Ball, 5/16", shift lever poppet | X | | | 2 | | 2 | | | |
| 35-20 | 640374 | Fork, shift, high and intermediate | X | | | 1 | | 1 | | | |
| 35-24 | 640378 | Fork, shift, low and reverse | X | | | 1 | | 1 | | | |
| 35-49 | 937013 | Lever, control, high and intermediate, outer | X | | | 1 | | 1 | | | |
| 35-44 | 937014 | Lever, control, low and reverse, outer | X | | | 1 | | 1 | | | |
| 35-41 | GM-120638 | Lockwasher, 5/16" | X | | | 2 | | 2 | | | |
| 35-42 | GM-120376 | Nut, hex., 5/16" -18 (Lever to shaft) | X | | | 2 | | 2 | | | |
| 35-51 | 640375 | Lever, shift, high and intermediate, assembly | X | | | 1 | | 1 | | | |
| 35-45 | 647869 | Lever, shift, low and reverse, assembly | X | | | 1 | | 1 | | | |
| 35-52 | 640383 | Oil Seal, shift shaft | X | | | 2 | | 2 | | | |
| 35-46 | 800175 | Pin, interlock shift lever | X | | | 1 | | 1 | | | |
| 35-55 | GM-103565 | Pin, taper, No. 0 (Shifting arm pivot) | X | | | 2 | | 2 | | | |
| 35-50 | 640444 | Sleeve, shift lever interlock, 1.287" long | X | | | * | | * | | | |
| | 640443 | Sleeve, shift lever interlock, 1.291" long | X | | | * | | * | | | |
| | 640442 | Sleeve, shift lever interlock, 1.295" long | X | | | * | | * | | | |
| | 640441 | Sleeve, shift lever interlock, 1.299" long | X | | | * | | * | | | |
| | 641310 | Sleeve, shift lever interlock, 1.303" long | X | | | * | | * | | | |
| 35-47 | 711598 | Spring, shift lever poppet | X | | | 1 | | 1 | | | |
| 35-43 | 120393 | Washer, control lever | X | | | 2 | | 2 | | | |

(*) Use as required.



(Revised 9/66)

| Fig. and Ref. No. | Part Number | DESCRIPTION | MODELS V6 | 4F | CJ3B | CJ5 | CJ5A | CJ6 | CJ6A | DJ5 | DJ6 |
|---|---|---|---|---|---|---|---|---|---|---|---|
| | | GROUP 17-06 - GEAR SHIFT (Continued) | | | | | | | | | |
| | | Serviceable Components of Model T96 Transmission with Cane Shift Control | | | | | | | | | |
| | GM-453593 | Ball, 3/8" dia. (Shift rail poppet) | | X | | | | | | 2 | 2 |
| | 642761 | Ball, fulcrum, control lever | | X | | | | | | 1 | 1 |
| | 929393 | Ball, gearshift lever | | X | | | | | | 1 | 1 |
| | 642757 | Cap, shift rail | | X | | | | | | 2 | 2 |
| | 907107 | Cover, gear shift lever housing | | X | | | | | | 1 | 1 |
| | 801746 | Fork shift, high and intermediate | | X | | | | | | 1 | 1 |
| | 801747 | Fork, shift, low and reverse | | X | | | | | | 1 | 1 |
| | 641465 | Gasket, control housing | | X | | | | | | 1 | 1 |
| | 934318 | Housing, control | | X | | | | | | 1 | 1 |
| | GM-179817 | Bolt, hex. hd., 5/16"-18 x 7/8" | | X | | | | | | 4 | 4 |
| | GM-120638 | Lockwasher, 5/16" (Control housing to transmission) | | X | | | | | | 4 | 4 |
| | 930950 | Lever, control, transmission gear shift | | X | | | | | | 1 | 1 |
| | 642762 | Pin, 3/16" x 37/64" (Fulcrum ball to lever) | | X | | | | | | 1 | 1 |
| | 643700 | Pin, guide, control lever housing | | X | | | | | | 1 | 1 |
| | 937870 | Pin, shift fork | | X | | | | | | 2 | 2 |
| | 642759 | Plug, taper, 3/8" (Interlock plunger hole) | | X | | | | | | 1 | 1 |
| | 642758 | Plunger, interlock, transmission gear shift | | X | | | | | | 1 | 1 |
| | 801744 | Rail, shift, high and intermediate | | X | | | | | | 1 | 1 |
| | 801745 | Rail, shift, low and reverse | | X | | | | | | 1 | 1 |
| | 649890 | Retainer, gear shift lever housing | | X | | | | | | 1 | 1 |
| | GM-161895 | Screw, pan hd., No. 10-12 x 1/2", tpg. (Gear shift lever housing cover to transmission floor plate) | | X | | | | | | 4 | 4 |
| | 642769 | Spring, poppet, shift rail | | X | | | | | | 2 | 2 |
| | 642763 | Spring, support, control lever | | X | | | | | | 1 | 1 |

| Fig. and Ref. No. | Part Number | DESCRIPTION | MODELS V6 | 4F | CJ3B | CJ5 | CJ5A | CJ6 | CJ6A | DJ5 | DJ6 |
|---|---|---|---|---|---|---|---|---|---|---|---|
| | | GROUP 17-06 - GEAR SHIFT (Continued) | | | | | | | | | |
| | | Serviceable Components of Model T86AA Transmission with Cane Shift Control | | | | | | | | | |
| | GM-453593 | Ball, 3/8" dia., shift rail poppet | X | | 2 | 2 | 2 | 2 | 2 | 2 |
| | 642761 | Ball, fulcrum, control lever | X | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 929393 | Ball, gearshift lever (5/16"-24 thread) | X | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 642757 | Cap, shift rail | X | | 4 | 4 | 4 | 4 | 4 | 4 |
| | 941647 | Fork, shift, high and intermediate | X | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 642767 | Fork, shift, low and reverse | X | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 642770 | Gasket, control housing | X | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 647654 | Housing, control | X | | 1 | 1 | 1 | 1 | 1 | 1 |
| | GM-179817 | Bolt, hex. hd., 5/16"-18 x 7/8" | X | | 6 | 6 | 6 | 6 | 6 | 6 |
| | GM-120638 | Lockwasher, 5/16" | X | | 6 | 6 | 6 | 6 | 6 | 6 |
| | | (Control housing to transmission) | | | | | | | | | |
| | 944852 | Kit, control housing and lever, assembly (Complete) | X | | 1 | 1 | 1 | 1 | 1 | 1 |
| | | Consists of: | | | | | | | | | |
| | GM-453593 | 2 Ball, 3/8" dia. | | | | | | | | | |
| | 642757 | 4 Cap, shift rail | | | | | | | | | |
| | 941647 | 1 Fork, shift, high and intermediate | | | | | | | | | |
| | 642767 | 1 Fork, shift, low and reverse | | | | | | | | | |
| | 944340 | 1 Housing and pin, control, assembly | | | | | | | | | |
| | 944337 | 1 Lever, control, gearshift | | | | | | | | | |
| | 937870 | 2 Pin, shift fork | | | | | | | | | |
| | 642759 | 1 Plug, taper, 3/8" | | | | | | | | | |
| | 642758 | 1 Plunger, interlock | | | | | | | | | |
| | 938322 | 1 Rail, shift, high and intermediate | | | | | | | | | |
| | 642765 | 1 Rail, shift, low and reverse | | | | | | | | | |
| | 944322 | 2 Spring, poppet, shift rail | | | | | | | | | |
| | 642763 | 1 Spring, support, control lever | | | | | | | | | |
| | 942263 | Lever, control, gearshift (Threaded end) | X | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 642762 | Pin, 3/16" x 37/64" (Fulcrum ball to lever) | X | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 643700 | Pin, guide, control lever housing | X | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 937870 | Pin, shift fork | X | | 2 | 2 | 2 | 2 | 2 | 2 |
| | 642759 | Plug, taper, 3/8" (Interlock plunger hole) | X | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 642758 | Plunger, interlock, transmission gearshift | X | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 938322 | Rail, shift, high and intermediate | X | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 642765 | Rail, shift, low and reverse | X | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 642769 | Spring, poppet, shift rail | X | | 2 | 2 | 2 | 2 | 2 | 2 |
| | 642763 | Spring, support, control lever | X | | 1 | 1 | 1 | 1 | 1 | 1 |

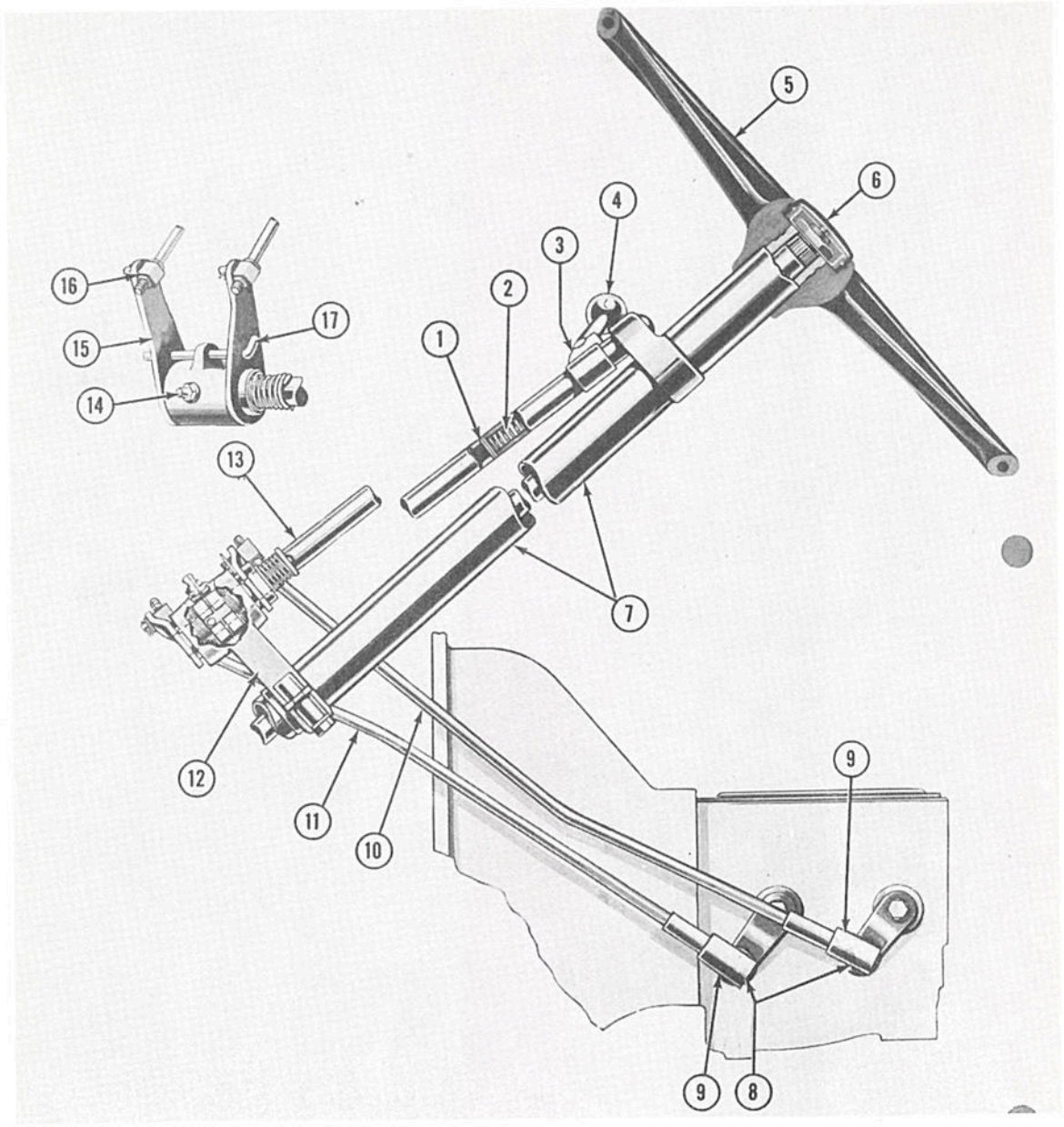



FIG. 40 - TRANSMISSION REMOTE CONTROL LINKAGE

| Ref. No. | | Description | Group No. |
|---|---|---|---|
| 1 | 803483 | Pin, stop, remote control spring | 17-07 |
| 2 | 639297 | Spring, bias | 17-07 |
| 3 | 937926 | Lever, gearshift | 17-07 |
| 4 | 936112 | Ball, shift lever | 17-07 |
| 5 | 927417 | Wheel, steering | 23-02 |
| 6 | 639101 | Nut, horn button | 23-02 |
| 7 | 936784 | Column, bearing and bracket | 23-02 |
| 8 | GM-120382 | Lockwasher | 17-07 |
| 9 | GM-120369 | Nut, hex. | 17-07 |
| 10 | 938398 | Rod, remote control, low and reverse | 17-07 |
| 11 | 936753 | Rod, remote control, high and intermediate | 17-07 |
| 12 | 645597 | Bracket and cap | 17-07 |
| 13 | 937045 | Shaft, remote control | 17-07 |
| 14 | GM-191758 | Fitting, lubricating | 17-07 |
| 15 | 937044 | Lever and clutch | 17-07 |
| 16 | 937017 | Block, adjusting | 17-07 |
| 17 | | Not Serviced | |

| Fig. and Ref. No. | Part Number | DESCRIPTION | MODELS V6 | 4F | CJ3B | CJ5 | CJ5A | CJ6 | CJ6A | DJ5 | DJ6 |
|---|---|---|---|---|---|---|---|---|---|---|---|
| | | **GROUP 17-07 - TRANSMISSION REMOTE CONTROL** | | | | | | | | | |
| 40-4 | 936112 | Ball, remote control shift lever | | X | | | 1 | | 1 | | |
| 40-16 | 937017 | Block, adjusting shift rod | | X | | | 2 | | 2 | | |
| | GM-124925 | Nut, hex., 3/8" -24 (jam) (Adjusting block to shift rods) | | X | | | 4 | | 4 | | |
| 40-12 | 645597 | Bracket and cap, shift, assembly | | X | | | 1 | | 1 | | |
| 40-14 | GM-191758 | Fitting, lubricating (For shift assembly | | X | | | 1 | | 1 | | |
| 40-15 | 937044 | Lever and Clutch, remote control, high and intermediate, assembly | | X | | | 1 | | 1 | | |
| | 937013 | Lever, control, intermediate and high, outer | | X | | | 1 | | 1 | | |
| | 937014 | Lever, control, low and reverse, outer | | X | | | 1 | | 1 | | |
| 40-3 | 937926 | Lever, remote control (Steering column shift lever) | | X | | | 1 | | 1 | | |
| | 637628 | Pin, fulcrum, remote control lever | | X | | | 1 | | 1 | | |
| | GM-155264 | Screw, rd. hd., No. 12-24 x 7/16" | | X | | | 1 | | 1 | | |
| | GM-121744 | Lockwasher, No. 12 (Lever to shaft) | | X | | | 1 | | 1 | | |
| | GM-141190 | Pin, dowel, 1/4" x 5/16" (part of 645597) | | X | | | 1 | | 1 | | |
| 40-1 | 803483 | Pin, stop, remote control spring | | X | | | 1 | | 1 | | |
| 40-11 | 936753 | Rod, shift, intermediate and high, assembly | | X | | | 1 | | 1 | | |
| 40-10 | 938398 | Rod, shift, low and reverse, assembly | | X | | | 1 | | 1 | | |
| | GM-137159 | Pin, cotter, 3/32" x 5/8" | | X | | | 2 | | 2 | | |
| | GM-120388 | Washer, plain, 7/16" I.D. x 1" O.D. | | X | | | 2 | | 2 | | |
| | 637845 | Washer, plain, 29/64" I.D. x 1-1/4" O.D. (Shift rods to steering column lever) | | X | | | 2 | | 2 | | |
| 40-9 | GM-120369 | Nut, hex., 3/8"-24 | | X | | | 4 | | 4 | | |
| 40-8 | GM-120382 | Lockwasher, 3/8" (Shift rods to transmission levers) | | X | | | 4 | | 4 | | |
| 40-13 | 937045 | Shaft, remote control, assembly | | X | | | 1 | | 1 | | |
| | 648630 | Spring, anti-rattle, remote control lever | | X | | | 1 | | 1 | | |
| 40-2 | 639297 | Spring, bias, remote control shift | | X | | | 1 | | 1 | | |
| | | **GROUP 17-09 - SPEEDOMETER GEARS** | | | | | | | | | |
| 41-68 | A-985 | Bushing, speedometer drive gear | | X | 1 | 1 | | 1 | | | |
| 41-58 | A-1511 | Gear, drive, speedometer (4 teeth) | | X | 1 | 1 | | 1 | | | |
| | 910086 | Gear, drive, speedometer (6 teeth) | | X | 1 | 1 | 1 | 1 | 1 | | |
| | 644460 | Gear, drive, speedometer (5 teeth) | | X | | | | | | 1 | 1 |
| 41-67 | A-5707 | Gear, driven, speedometer (15 teeth)(Use with A-1511) For axle w/5.38 to 1 ratio) | | X | 1 | 1 | | 1 | | | |
| | 910087 | Gear, driven, speedometer (18 teeth) (Use W/901186) (For 4.27 to 1 ratio) | | X | 1 | 1 | 1 | 1 | 1 | | |
| | 910088 | Gear, driven, speedometer (20 t) (For 4.27 to 1 ratio and 6.70-15 tires) | | X | | | 1 | | 1 | | |
| | 910089 | Gear, driven, speedometer (22 teeth) (Use W/910086) (For 5.38 to 1 ratio) | | X | 1 | 1 | 1 | 1 | 1 | | |
| 41-66 | 636396 | Sleeve, speedometer driven gear | | X | 1 | 1 | 1 | 1 | 1 | | |

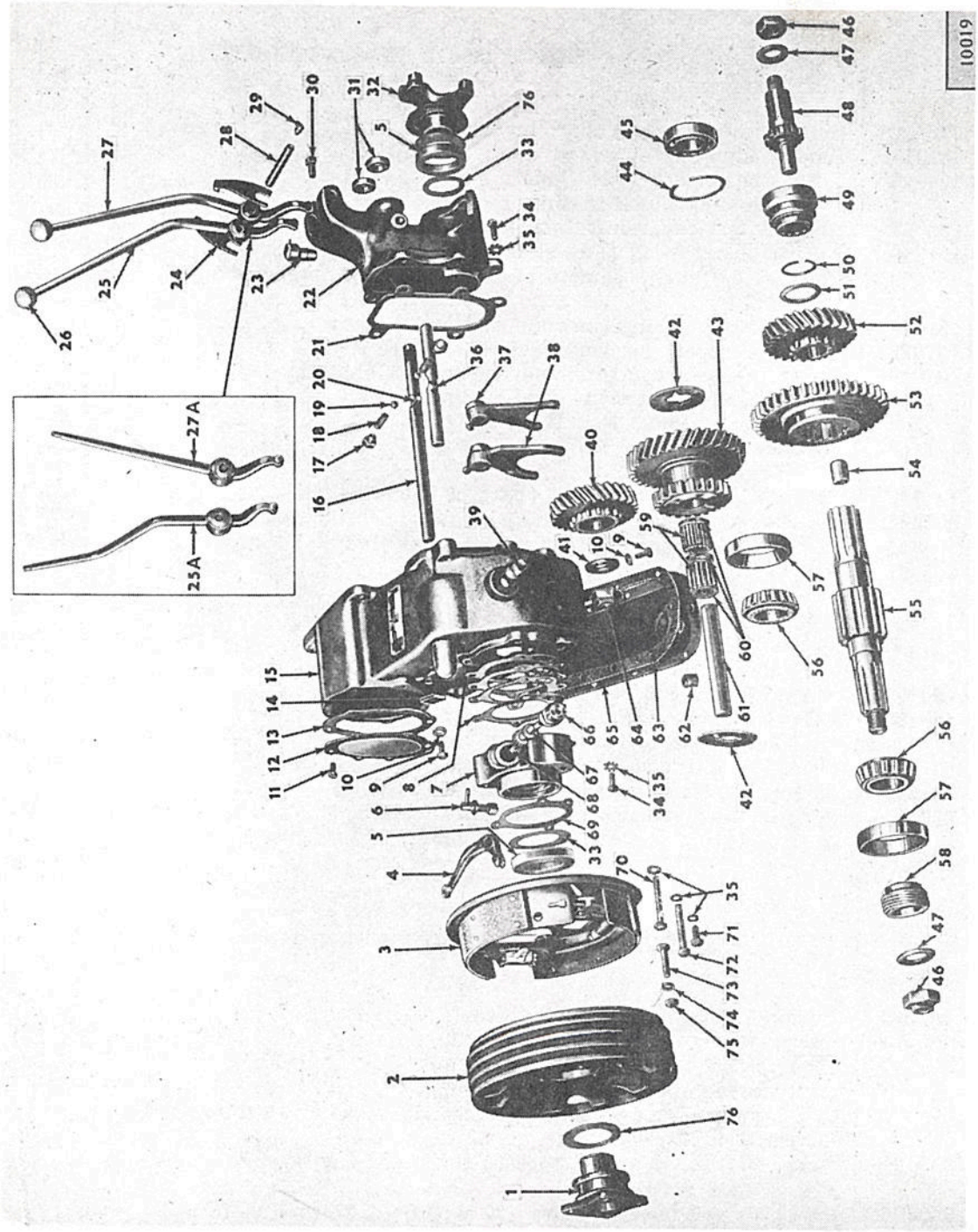



FIG. 41 -- TRANSFER CASE WITH DUAL LEVER CONTROL

FIG. 41 -- TRANSFER CASE WITH DUAL LEVER CONTROL

| Ref. No. | | Description | Group No. |
|---|---|---|---|
| 1 | 116714 | Flange, companion, rear | 18-04 |
| 2 | A-9332 | Drum, brake | 24-01 |
| 3 | 642776 | Brake, emergency | 24-01 |
| 4 | 915892 | Lever, operating | 24-01 |
| 5 | 923896 | Oil seal, bearing cap | 18-04 |
| 6 | A-9339 | Stud, operating lever | 24-01 |
| 7 | A-9330 | Cap, rear | 18-02 |
| 8 | A-6753 | Shim set, rear cap | 18-02 |
| 9 | GM-179814 | Bolt, intermediate lock plate | 18-05 |
| 10 | GM-120214 | Lockwasher, intermediate lock plate screw | 18-05 |
| 11 | GM-180120 | Bolt, rear cover to case | 18-02 |
| 12 | A-1508 | Cover, rear | 18-02 |
| 13 | A-1509 | Gasket, rear cover | 18-02 |
| 14 | A-1001 | Plate, lock, intermediate shaft | 18-05 |
| 15 | 809289 | Case, transfer | 18-02 |
| 16 | A-1504 | Rod, shift, underdrive and direct | 18-07 |
| 17 | A-967 | Plug, poppet | 18-07 |
| 18 | A-966 | Spring, poppet | 18-07 |
| 19 | GM-453593 | Ball, poppet | 18-07 |
| 20 | A-965 | Interlock, shift rod | 18-07 |
| 21 | A-957 | Gasket, bearing cap | 18-02 |
| 22 | A-956 | Cap, shaft front | 18-02 |
| 23 | A-934 | Breather | 18-02 |
| 24 | 801332 | Spring, shift lever | 18-06 |
| 25 | 801331 | Lever, shift, front wheel drive | 18-06 |
| 25A | 911862 | Lever, shift, front wheel drive (4-speed) | 18-06 |
| 26 | 914946 | Handle (Ball) shift lever | 18-06 |
| 27 | 801330 | Lever, shift, underdrive | 18-06 |
| 27A | 911861 | Lever, shift, underdrive (4-speed) | 18-06 |
| 28 | A-972 | Pin, pivot | 18-06 |
| 29 | 638224 | Fitting, lubricating | 18-06 |
| 30 | A-973 | Screw, set, pivot pin | 18-06 |
| 31 | A-974 | Oil seal, shift rod | 18-07 |
| 32 | A-1106 | Yoke, end, front | 18-04 |
| 33 | A-1134 | Gasket, oil seal | 18-04 |
| 34 | GM-120233 | Bolt, bearing cap to transfer case | 18-02 |
| 35 | 649704 | Lockwasher, bearing cap bolt | 18-02 |
| 36 | A-962 | Rod, shift, front wheel drive | 18-07 |
| 37 | A-960 | Fork, shift, front wheel drive | 18-07 |
| 38 | A-959 | Fork, shift, underdrive and direct | 18-07 |
| 39 | GM-444588 | Plug, pipe, filler | 18-02 |
| 40 | 809297 | Gear, main shaft (29 teeth) | 18-03 |
| 41 | A-1410 | Washer, plain, gear to shaft | 18-03 |
| 42 | 809296 | Washer, thrust | 18-05 |
| 43 | 809293 | Gear, intermediate | 18-05 |
| 44 | A-976 | Snap ring, shaft bearing | 18-04 |
| 45 | A-1007 | Bearing, clutch shaft | 18-04 |
| 46 | 801367 | Nut, companion flange | 18-04 |
| 47 | A-1028 | Washer, companion flange | 18-04 |
| 48 | 807892 | Shaft, output clutch | 18-04 |
| 49 | A-992 | Gear, output clutch | 18-04 |
| 50 | A-991 | Snap ring, output shaft | 18-04 |
| 51 | A-990 | Washer, thrust, output shaft | 18-04 |
| 52 | 809291 | Gear, output shaft | 18-04 |
| 53 | 809290 | Gear, sliding | 18-04 |
| 54 | A-987 | Bushing | 18-04 |
| 55 | 807767 | Shaft, output | 18-04 |
| 56 | 51575 | Cone and rollers | 18-04 |
| 57 | 52883 | Cup, bearing | 18-04 |
| 58 | A-1511 | Gear, speedometer | 17-09 |
| 59 | 809294 | Roller, bearing, intermediate gear | 18-05 |
| 60 | 809295 | Spacer, bearing | 18-05 |
| 61 | 809292 | Shaft, intermediate | 18-05 |
| 62 | GM-444667 | Plug, drain | 18-02 |
| 63 | A-954 | Gasket, bottom cover | 18-02 |
| 64 | A-520 | Nut, gear to shaft | 18-03 |
| 65 | A-953 | Cover, case bottom | 18-02 |
| 66 | 636396 | Sleeve, speedometer, gear | 17-09 |
| 67 | A-5707 | Gear, speedometer (15 teeth) | 17-09 |
| 68 | A-985 | Bushing, speedometer drive gear | 17-09 |
| 69 | A-10052 | Gasket, backing plate | 24-01 |
| 70 | GM-179849 | Bolt, hex. hd., 3/8"-16 x 2-1/2" | 18-02 |
| 71 | GM-179835 | Bolt, hex. hd., 3/8"-16 x 5/8" | 18-02 |
| 72 | GM-179848 | Bolt, hex. hd., 3/8"-16 x 2-1/4" | 18-02 |
| 73 | A-6084 | Bolt, hex. hd., 3/8"-24 x 1-3/8" | 24-01 |
| 74 | GM-120382 | Lockwasher, 3/8" | 24-01 |
| 75 | GM-120369 | Nut, hex. hd., 3/8"-24 | 24-01 |
| 76 | 811687 | Seal, felt, output shaft | 18-01 |

| Fig. and Ref. No. | Part Number | DESCRIPTION | MODELS V6 | 4F | CJ3B | CJ5 | CJ5A | CJ6 | CJ6A | DJ5 | DJ6 |
|---|---|---|---|---|---|---|---|---|---|---|---|
| | | GROUP 17-09 - SPEEDOMETER GEARS (Continued) | | | | | | | | | |
| | | The following for use on Vehicles with V-6 engine | | | | | | | | | |
| | 943259 | Gear, drive, speedometer (4T) | X | | | | | | | 1 | 1 |
| | 910086 | Gear, drive, speedometer (6T) (For 4.88 ratio) | X | | | 1 | 1 | 1 | 1 | | |
| | 931381 | Gear, drive, speedometer (6T) (For 3.73 ratio) | X | | | 1 | 1 | 1 | 1 | | |
| | 910088 | Gear, driven, speedometer (20T) | X | | | 1 | 1 | 1 | 1 | | |
| | 910089 | Gear, driven, speedometer (22T) | X | | | 1 | 1 | 1 | 1 | | |
| | 931385 | Gear, driven, speedometer (18T) | X | | | 1 | 1 | 1 | 1 | | |
| | 931382 | Gear, driven, speedometer (15T) | X | | | 1 | 1 | 1 | 1 | | |
| | 931383 | Gear, driven, speedometer (16T) | X | | | 1 | 1 | 1 | 1 | | |
| | 931384 | Gear, driven, speedometer (17T) | X | | | 1 | 1 | 1 | 1 | | |
| | 643709 | Gear, driven, speedometer (13T) | X | | | | | | | 1 | 1 |
| | 642827 | Gear, driven, speedometer (15T) | X | | | | | | | 1 | 1 |
| | | GROUP 18-01 - TRANSFER CASE ASSEMBLY | | | | | | | | | |
| | 937477 | Case, transfer, assembly (W/brake) (See Note 1) (Use with 3-speed transmission) | | X | 1 | 1 | | 1 | | | |
| | 937518 | Case, transfer, assembly (W/brake) (See Note 1) (Use with 4-speed transmission) | | X | | 1 | | 1 | | | |
| | GM-120233 | Bolt, hex. hd., 3/8"-16 x 1" | X | X | 2 | 2 | | 2 | | | |
| | GM-180123 | Bolt, hex. hd., 3/8"-16 x 1-1/8" | X | X | 3 | 3 | | 3 | | | |
| | 649704 | Lockwasher, 3/8" (special) (Transfer case to transmission) | X | X | 5 | 5 | | 5 | | | |
| | 672139 | Decal, shifting | | X | 1 | 1 | | 1 | | | |
| | 936612 | Gasket, transmission to transfer case (3-speed) | | X | 1 | 1 | 1 | 1 | 1 | | |
| | 923300 | Gasket and oil seal set, transfer case | X | X | 1 | 1 | 1 | 1 | 1 | | |
| | | Consists of: | | | | | | | | | |
| | A-954 | 1 Gasket, bottom cover | | | | | | | | | |
| | A-957 | 1 Gasket, clutch shaft bearing cap | | | | | | | | | |
| | A-1134 | 2 Gasket, output shaft oil seal | | | | | | | | | |
| | A-1509 | 1 Gasket, rear cover | | | | | | | | | |
| | 936612 | 1 Gasket, transmission to transfer case | | | | | | | | | |
| | A-10052 | 1 Gasket, brake backing plate to bearing cap | | | | | | | | | |
| | 923896 | 2 Oil seal, output shaft | | | | | | | | | |
| | A-974 | 2 Oil seal, shift rod | | | | | | | | | |
| | 932295 | 2 Seal, felt, output shaft oil seal guard (This gasket set is applicable to vehicles with V-6 engine. However, it will be necessary to order a 937974 Gasket in addition to the set.) | | | | | | | | | |
| | 935758 | Kit, repair, transfer case (small parts) | X | X | 1 | 1 | 1 | 1 | 1 | | |
| | | Consists of: | | | | | | | | | |
| | GM-453593 | 2 Ball, poppet | | | | | | | | | |
| | 809294 | 48 Bearing, roller, intermediate gear | | | | | | | | | |
| | A-965 | 1 Interlock, shift rod | | | | | | | | | |
| | A-974 | 2 Oil seal, shift rod | | | | | | | | | |
| | A-967 | 2 Plug, poppet, shift rod | | | | | | | | | |
| | A-963 | 2 Screw, set, shift fork to rod | | | | | | | | | |
| | A-976 | 1 Snap ring, output clutch shaft bearing | | | | | | | | | |
| | A-991 | 1 Snap ring, output clutch shaft gear | | | | | | | | | |
| | 809295 | 3 Spacer, intermediate gear bearing | | | | | | | | | |

| Fig. and Ref. No. | Part Number | DESCRIPTION | MODELS V6 | 4F | CJ3B | CJ5 | CJ5A | CJ6 | CJ6A | DJ5 | DJ6 |
|---|---|---|---|---|---|---|---|---|---|---|---|
| | | GROUP 18-01 - TRANSFER CASE ASSEMBLY (Continued) | | | | | | | | | |
| | 915608 | 2 Spring, shift rod poppet | | | | | | | | | |
| | 809296 | 2 Washer, thrust, intermediate gear | | | | | | | | | |
| | A-990 | 1 Washer, thrust, output shaft | | | | | | | | | |
| | 120751 | Kit, transfer case seal . . . . . | X | X | 1 | 1 | 1 | 1 | 1 | | |
| | | Consists of: | | | | | | | | | |
| 41-76 | 932295 | 2 Seal, felt, output shaft | | | | | | | | | |
| | 923896 | 2 Seal, oil output shaft | | | | | | | | | |
| | | On Model CJ-3B Up to Serial 57348-48579 use (1) each 913104 Cable and 641727 Spring (24-01) with this case. | | | | | | | | | |
| | | Note: Order, in addition to the Transfer Case Assembly, one each of 910089 and 639396 for all vehicles built: Up to Serial: 57348 - 86686 - CJ-3B; 57548 - 137840 - CJ-5; 57748 - 21437 - CJ-6 | | | | | | | | | |
| | | Transfer Case Assembly with Single lever control | | | | | | | | | |
| | 937229 | Case, transfer, assembly (W/brake) (Use with T90 Trans.) | | X | | 1 | 1 | 1 | 1 | | |
| | 942237 | Case, transfer, assembly (W/brake) (Use with T86AA Trans.) (For use with 3.73 ratio - Standard) | X | | | 1 | 1 | 1 | 1 | | |
| | 941479 | Case, transfer, assembly (W/brake). . . . . (For use with 4.88 ratio - Optional) | X | | | 1 | 1 | 1 | 1 | | |
| | 937280 | Decal, shifting (3-Speed) . . . . . | X | X | | 1 | 1 | 1 | 1 | | |
| | 937281 | Decal, shifting (4-Speed) . . . . . | | X | | 1 | 1 | 1 | 1 | | |
| | 937974 | Gasket, transmission to transfer case. . . . . | X | | | 1 | 1 | 1 | 1 | | |
| | | GROUP 18-02 - TRANSFER CASE | | | | | | | | | |
| | 644319 | Case, transfer (Up to Serial 54-12506) (Dual lever control) . | | X | 1 | | | | | | |
| 41-15 | 809289 | Case, transfer (After Serial 54-12506) (Dual lever control) . | | X | 1 | 1 | | 1 | | | |
| 42-15 | 943159 | Case, transfer (Single lever control). . . . . | X | X | | 1 | 1 | 1 | 1 | | |
| 41-23 | A-934 | Breather, transfer case, assembly. . . . . | X | X | 1 | 1 | 1 | 1 | 1 | | |
| 41-22 | A-956 | Cap, bearing, output clutch shaft, front (3 speed) . . . . . | | X | 1 | 1 | | 1 | | | |
| 42-22 | 925627 | Cap, bearing, output clutch shaft, front (3 speed) . . . . . | X | X | | 1 | 1 | 1 | 1 | | |
| 41-22 | 913085 | Cap, bearing, output clutch shaft, front (4 speed) . . . . . | | X | | 1 | | 1 | | | |
| 41-34 | GM-120233 | Bolt, hex. hd., 3/8"-16 x 1" . . . . . | X | X | 5 | 5 | 5 | 5 | 5 | | |
| 41-35 | 649704 | Lockwasher, 3/8" . . . . . (Bearing cap to transfer case) | X | X | 5 | 5 | 5 | 5 | 5 | | |
| 41-7 | A-9330 | Cap, bearing output shaft, rear assembly. . . . . | X | X | 1 | 1 | 1 | 1 | 1 | | |
| 41-71 | GM-179835 | Bolt hex hd., 3/8"-16 x 5/8" . . . . . | X | X | 1 | 1 | 1 | 1 | 1 | | |
| | GM-120233 | Bolt hex hd., 3/8"-16 x 1". . . . . | X | X | 1 | 1 | 1 | 1 | 1 | | |
| 41-72 | GM-179848 | Bolt hex. hd., 3/8"-16 x 2-1/4". . . . . | X | X | 1 | 1 | 1 | 1 | 1 | | |
| 41-70 | GM-179849 | Bolt, hex. hd., 3/8"-16 x 2-1/2" . . . . . | X | X | 2 | 2 | 2 | 2 | 2 | | |
| | 649704 | Lockwasher, 3/8" . . . . . (Rear bearing cap and brake backing plate to case) | X | X | 5 | 5 | 5 | 5 | 5 | | |
| 41-65 | A-953 | Cover, transfer case, bottom, assembly. . . . . | X | X | 1 | 1 | 1 | 1 | 1 | | |
| | 937298 | Bolt and lockwasher, hex. hd., 5/16"-18 x 5/8". . . . . (Bottom cover to transfer case) | X | X | 10 | 10 | 10 | 10 | 10 | | |
| 41-12 | A-1508 | Cover, transfer case, rear. . . . . | X | X | 1 | 1 | 1 | 1 | 1 | | |
| 41-11 | GM-180120 | Bolt, hex. hd., 3/8"-16 x 3/4" . . . . . | X | X | 5 | 5 | 5 | 5 | 5 | | |

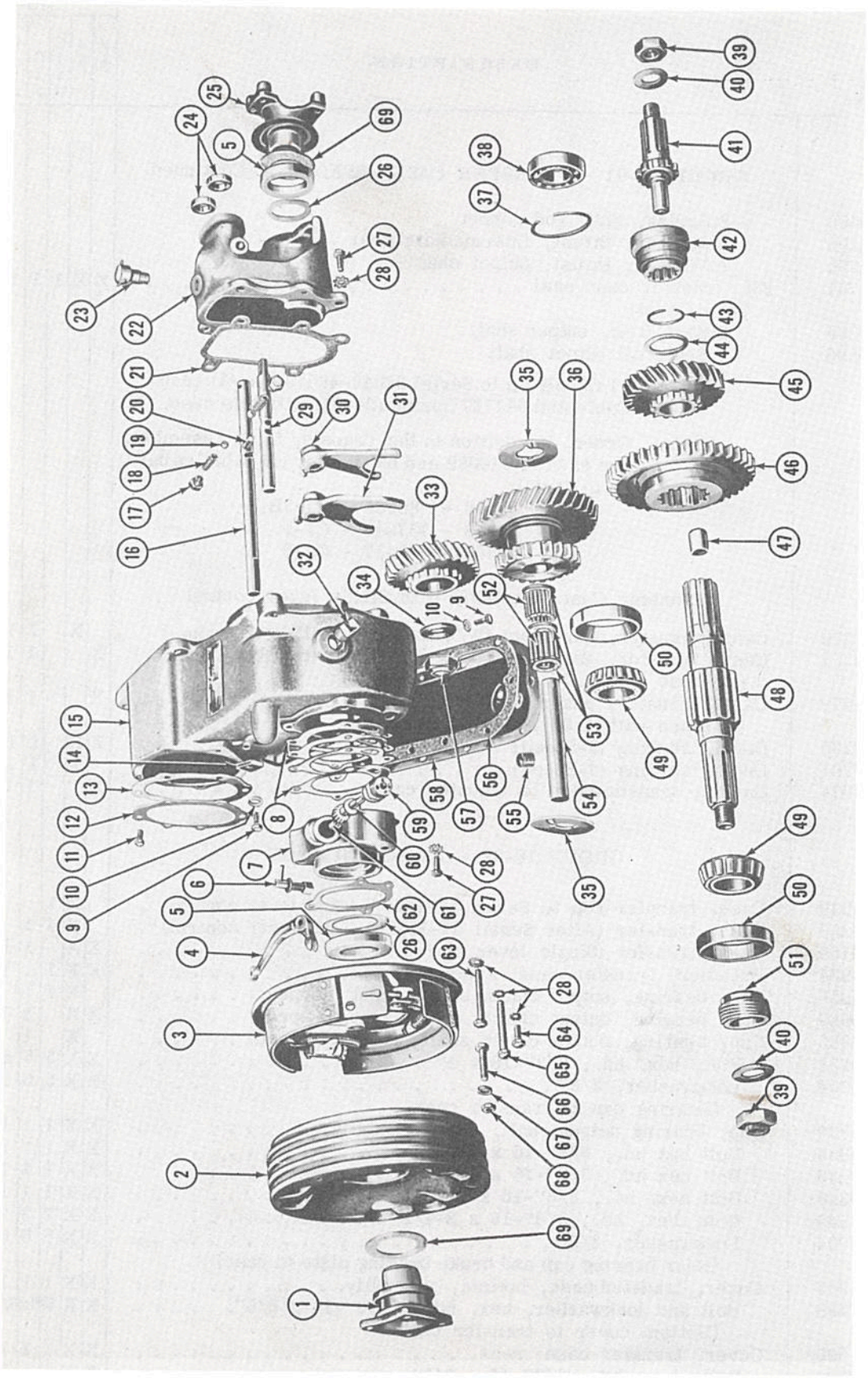


FIG. 42 -- TRANSFER CASE - SINGLE LEVER CONTROL

FIG. 42 -- TRANSFER CASE - SINGLE LEVER CONTROL

| Ref. No. | | Description | Group No. |
|---|---|---|---|
| 1 | 912105 | Flange, companion, rear | 18-04 |
| 2 | A-9332 | Drum, brake | 24-01 |
| 3 | 642776 | Brake, emergency | 24-01 |
| 4 | 915892 | Lever, operating | 24-01 |
| 5 | 923896 | Oil seal, bearing cap | 18-04 |
| 6 | A-9339 | Stud, operating lever | 24-01 |
| 7 | A-9330 | Cap, rear | 18-02 |
| 8 | A-6753 | Shim set, rear cap | 18-02 |
| 9 | GM-179814 | Bolt, intermediate lock plate | 18-05 |
| 10 | GM-120214 | Lockwasher, intermediate lock plate screw | 18-05 |
| 11 | GM-180120 | Bolt, rear cover to case | 18-02 |
| 12 | A-1508 | Cover, rear | 18-02 |
| 13 | A-1509 | Gasket, rear cover | 18-02 |
| 14 | A-1001 | Plate, lock, intermediate shaft | 18-05 |
| 15 | 943159 | Case, transfer | 18-02 |
| 16 | 912927 | Rod, shift, underdrive and direct | 18-07 |
| 17 | A-967 | Plug, poppet | 18-07 |
| 18 | 915608 | Spring, poppet | 18-07 |
| 19 | GM-453593 | Ball, poppet | 18-07 |
| 20 | A-965 | Interlock, shift rod | 18-07 |
| 21 | A-957 | Gasket, bearing cap | 18-02 |
| 22 | 925627 | Cap, bearing, output shaft, front | 18-02 |
| 23 | A-934 | Breather | 18-02 |
| 24 | A-974 | Oil seal, shift rod | 18-07 |
| 25 | 936168 | Yoke, end, front | 18-04 |
| 26 | A-1134 | Gasket, oil seal | 18-04 |
| 27 | GM-120233 | Bolt, bearing cap to transfer case | 18-02 |
| 28 | 649704 | Lockwasher, bearing cap bolt | 18-02 |
| 29 | 930058 | Rod, shift, front wheel drive | 18-07 |
| 30 | A-960 | Fork, shift, front wheel drive | 18-07 |
| 31 | A-959 | Fork, shift, underdrive and direct | 18-07 |
| 32 | GM-444588 | Plug, pipe, filler | 18-02 |
| 33 | 809297 | Gear, mainshaft (29 teeth) | 18-03 |
| 34 | A-1410 | Washer, plain, gear to shaft | 18-03 |
| 35 | 809296 | Washer, thrust | 18-05 |
| 36 | 809293 | Gear, intermediate | 18-05 |
| 37 | A-976 | Snap ring, shaft bearing | 18-04 |
| 38 | A-1007 | Bearing, clutch shaft | 18-04 |
| 39 | 801367 | Nut, companion flange | 18-04 |
| 40 | A-1028 | Washer, plain, companion flange | 18-04 |
| 41 | 807892 | Shaft, output clutch | 18-04 |
| 42 | A-992 | Gear, output clutch | 18-04 |
| 43 | A-991 | Snap ring, output shaft | 18-04 |
| 44 | A-990 | Washer, thrust, output shaft | 18-04 |
| 45 | 809291 | Gear, output shaft | 18-04 |
| 46 | 809290 | Gear, sliding | 18-04 |
| 47 | A-987 | Bushing, pilot | 18-04 |
| 48 | 807767 | Shaft, output | 18-04 |
| 49 | 51575 | Cone and rollers | 18-04 |
| 50 | 52883 | Cup, bearing | 18-04 |
| 51 | 931381 | Gear, drive, speedometer | 17-09 |
| 52 | 809294 | Roller, bearing, intermediate gear | 18-05 |
| 53 | 809295 | Spacer, bearing | 18-05 |
| 54 | 809292 | Shaft, intermediate | 18-05 |
| 55 | GM-444667 | Plug, drain | 18-02 |
| 56 | A-954 | Gasket, bottom cover | 18-02 |
| 57 | A-520 | Nut, gear to shaft | 18-03 |
| 58 | A-953 | Cover, case bottom | 18-02 |
| 59 | 636396 | Sleeve, speedometer driven gear | 17-09 |
| 60 | 931385 | Gear, driven, speedometer | 17-09 |
| 61 | A-985 | Bushing, speedometer drive gear | 17-09 |
| 62 | A-10052 | Gasket, backing plate | 24-01 |
| 63 | GM-179849 | Bolt, hex. hd., 3/8"-16 x 2-1/2" | 18-02 |
| 64 | GM-179835 | Bolt, hex. hd., 3/8"-16 x 5/8" | 18-02 |
| 65 | GM-179848 | Bolt, hex. hd., 3/8"-16 x 2-1/4" | 18-02 |
| 66 | A-6084 | Bolt, hex. hd., 3/8"-24 x 1-3/8" | 24-01 |
| 67 | GM-120382 | Lockwasher, 3/8" | 24-01 |
| 68 | GM-120369 | Nut, hex., 3/8"-24 | 24-01 |
| 69 | 811687 | Seal, felt, output shaft | 18-01 |

| Fig. and Ref. No. | Part Number | DESCRIPTION | MODELS V6 | 4F | CJ3B | CJ5 | CJ5A | CJ6 | CJ6A | DJ5 | DJ6 |
|---|---|---|---|---|---|---|---|---|---|---|---|
| | | GROUP 18-02 - TRANSFER CASE (Continued) | | | | | | | | | |
| | 649704 | Lockwasher, 3/8" ext. rolled edge (Rear cover to case) | X | X | 5 | 5 | 5 | 5 | 5 | | |
| 41-63 | A-954 | Gasket, bottom cover | X | X | 1 | 1 | 1 | 1 | 1 | | |
| 41-21 | A-957 | Gasket, output clutch shaft bearing cap | X | X | 1 | 1 | 1 | 1 | 1 | | |
| 41-13 | A-1509 | Gasket, rear cover | X | X | 1 | 1 | 1 | 1 | 1 | | |
| 41-62 | GM-444667 | Plug, drain transfer case (1/2" pipe) | X | X | 1 | 1 | 1 | 1 | 1 | | |
| 41-39 | GM-444588 | Plug, filler, transfer case (1/2" pipe) | X | X | 1 | 1 | 1 | 1 | 1 | | |
| 41-8 | A-6753 | Shim set, output shaft rear bearing cap<br>Consists of:<br>4 Shim, .003" thick<br>2 Shim, .010" thick<br>2 Shim, .031" thick | X | X | 1 | 1 | 1 | 1 | 1 | | |
| | | GROUP 18-03 - DRIVE GEAR | | | | | | | | | |
| | A-10469 | Gear, mainshaft, transfer case (26 teeth) (Use up to Serial No. 54-12506 CJ-3B) | | X | 1 | | | | | | |
| 41-40 | 809297 | Gear, mainshaft, transfer case (29 teeth) (Use after Serial No. 54-12505 CJ-3B) | X | X | 1 | 1 | 1 | 1 | 1 | | |
| 41-64 | A-520 | Nut, hex. 7/8"-16 slotted | X | X | 1 | 1 | 1 | 1 | 1 | | |
| | GM-120123 | Pin, cotter, 1/8" x 1-1/4" | X | X | 1 | 1 | 1 | 1 | 1 | | |
| 41-41 | A-1410 | Washer, plain, 1-9/16" O.D. (Gear to shaft) | X | X | 1 | 1 | 1 | 1 | 1 | | |
| | | GROUP 18-04 - GEARS, SHAFT AND BEARINGS | | | | | | | | | |
| 41-45 | A-1007 | Bearing, output clutch shaft | X | X | 1 | 1 | 1 | 1 | 1 | | |
| 41-54 | A-987 | Bushing, pilot output clutch shaft | X | X | 1 | 1 | 1 | 1 | 1 | | |
| 41-56 | 51575 | Cone and rollers, output shaft bearing | X | X | 2 | 2 | 2 | 2 | 2 | | |
| 41-57 | 52883 | Cup, output shaft bearing | X | X | 2 | 2 | 2 | 2 | 2 | | |
| 41-1 | 116714 | Flange and oil seal guard, companion, rear, assembly (Use W/A 1511 4 teeth speedo drive gear) | | X | 1 | 1 | | 1 | | | |
| 42-1 | 912105 | Flange and oil seal guard, companion, rear, assembly (Use W/910086 6 teeth speedo gear) | X | X | 1 | 1 | 1 | 1 | 1 | | |
| 41-33 | A-1134 | Gasket, output clutch shaft bearing cap oil seal | X | X | 2 | 2 | 2 | 2 | 2 | | |
| 41-49 | A-992 | Gear, output clutch shaft (10 internal teeth) | X | X | 1 | 1 | 1 | 1 | 1 | | |
| | A-15044 | Gear, output shaft (26-12 teeth) (Up to Serial No. 54-12506) | | X | 1 | | | | | | |
| 41-52 | 809291 | Gear, output shaft (29-12 teeth) (After Serial No. 54-12505) (CJ-3B) | X | X | 1 | 1 | 1 | 1 | 1 | | |
| | A-15045 | Gear, sliding, output shaft (39 teeth) (Up to Serial No. 54-12506) | | X | 1 | | | | | | |
| 41-53 | 809290 | Gear, sliding, output shaft (33-12 teeth) (After Serial No. 54-12505) (CJ-3B) | X | X | 1 | 1 | 1 | 1 | 1 | | |
| 41-46 | 801367 | Nut, companion flange, front and rear, 3/4"-16 (Huglock) | X | X | 2 | 2 | 2 | 2 | 2 | | |
| 41-5 | 923896 | Oil seal, output shaft, front and rear bearing cap | X | X | 2 | 2 | 2 | 2 | 2 | | |
| 41-55 | 807767 | Shaft with nut and washer, output, assembly | X | X | 1 | 1 | 1 | 1 | 1 | | |
| 41-48 | 807892 | Shaft with nut and washer, output clutch, assembly | X | X | 1 | 1 | 1 | 1 | 1 | | |
| | A-1111 | Shield, dust, companion flange and universal joint end yoke, for A-1106 | | X | 1 | 1 | | 1 | | | |
| 41-44 | A-976 | Snap ring, output clutch shaft bearing | X | X | 1 | 1 | 1 | 1 | 1 | | |

| Fig. and Ref. No. | Part Number | DESCRIPTION | MODELS V6 | 4F | CJ3B | CJ5 | CJ5A | CJ6 | CJ6A | DJ5 | DJ6 |
|---|---|---|---|---|---|---|---|---|---|---|---|
| | | GROUP 18-04 - GEARS, SHAFT AND BEARINGS (Continued) | | | | | | | | | |
| 41-50 | A-991 | Snap ring, output shaft | X | X | 1 | 1 | 1 | 1 | 1 | | |
| 41-51 | A-990 | Washer, thrust, output shaft | X | X | 2 | 2 | 2 | 2 | 2 | | |
| 41-47 | A-1028 | Washer, plain, 3/4" (Rear companion flange) | X | X | 2 | 2 | 2 | 2 | 2 | | |
| 41-32 | A-1106 | Yoke, end, universal joint, front, assembly | | X | 1 | 1 | | 1 | | | |
| 42-25 | 936168 | Yoke, end, universal joint, front, assembly (For use with 937477, 937518, 937229, 941479 and 942237) | X | X | 1 | 1 | 1 | 1 | 1 | | |
| | | GROUP 18-05 - INTERMEDIATE GEAR, SHAFT AND BEARING | | | | | | | | | |
| | 642190 | Bearing intermediate gear (Hyatt)(Up to Serial No. 54-12506) | | X | 2 | | | | | | |
| 41-59 | 809294 | Bearing, needle, roller, intermediate gear (After Serial No. 54-12505) (CJ-3B) | X | X | 48 | 48 | 48 | 48 | 48 | 48 | 48 |
| | 642189 | Gear, intermediate (34-21 teeth)(Up to Serial No. 54-12506) | | X | 1 | | | | | | |
| 41-43 | 809293 | Gear, intermediate (39-18 teeth)(After Serial No. 54-12505) (CJ-3B) | X | X | 1 | 1 | 1 | 1 | 1 | | |
| 41-14 | A-1001 | Plate, lock, intermediate shaft | X | X | 1 | 1 | 1 | 1 | 1 | | |
| 41- 9 | GM-179814 | Bolt, hex. hd., 5/16"-18 x 5/8" | X | X | 1 | 1 | 1 | 1 | 1 | | |
| 41-10 | GM-120214 | Lockwasher, 5/16" (Intermediate shaft lock plate) | X | X | 1 | 1 | 1 | 1 | 1 | | |
| | 642188 | Shaft, intermediate (Up to Serial No. 54-12506) | | X | 1 | | | | | | |
| 41-61 | 809292 | Shaft, intermediate (After Serial No. 54-12505) (CJ-3B) | X | X | 1 | 1 | 1 | 1 | 1 | | |
| 41-60 | 809295 | Spacer, bearing, intermediate gear (After Serial No. 54-12505) (CJ-3B) | X | X | 3 | 3 | 3 | 3 | 3 | | |
| | 642191 | Washer, thrust, intermediate gear (Up to Serial No. 54-12506) | | X | 2 | | | | | | |
| 41-42 | 809296 | Washer, thrust, intermediate gear (After Serial No. 54-12505) (CJ-3B) | X | X | 2 | 2 | 2 | 2 | 2 | | |
| | | GROUP 18-06 - SHIFT LEVER AND PARTS | | | | | | | | | |
| | | Serviceable Components for Dual Lever Transfer Case | | | | | | | | | |
| 41-29 | 638224 | Fitting, lubricating, 45 degrees, shift lever pivot pin | | X | 1 | 1 | | 1 | | | |
| | 801058 | Grommet, transfer case gearshift (Boot) Dual lever | | X | 1 | 1 | | 1 | | | |
| 41-26 | 914946 | Handle (Ball) shift lever | | X | 2 | 2 | | 2 | | | |
| 41-25 | 801331 | Lever, shift, front, wheel drive (3-speed) | | X | 1 | 1 | | 1 | | | |
| 41-25A | 911862 | Lever, shift, front wheel drive (4-speed) | | X | | 1 | | 1 | | | |
| 41-27 | 801330 | Lever, shift, underdrive (3-speed) | | X | 1 | 1 | | 1 | | | |
| 41-27A | 911861 | Lever, shift, underdrive (4-speed) | | X | | 1 | | 1 | | | |
| 41-28 | A-972 | Pin, pivot, shift lever (3-speed) | | X | 1 | 1 | | 1 | | | |
| 41-28 | 913159 | Pin, pivot, shift lever (4-speed) | | X | | 1 | | 1 | | | |
| | 663793 | Ring, transfer case shift lever grommet | | X | 1 | 1 | | 1 | | | |
| | GM-161895 | Screw, pan hd., tapping, No. 10-12 x 1/2" (Ring to front floor pan) | | X | 4 | 4 | | 4 | | | |
| 41-30 | 937314 | Bolt, hex. hd., 5/16"-18 x 1/2" (Self-locking) (Shift lever pivot pin) | | X | 1 | 1 | | 1 | | | |
| 41-24 | 801332 | Spring, shift lever | | X | 2 | 2 | | 2 | | | |

| Fig. and Ref. No. | Part Number | DESCRIPTION | MODELS V6 | 4F | CJ3B | CJ5 | CJ5A | CJ6 | CJ6A | DJ5 | DJ6 |
|---|---|---|---|---|---|---|---|---|---|---|---|
| | | GROUP 18-06 - SHIFT LEVER AND PARTS (Continued) | | | | | | | | | |
| | | Serviceable Components of Single Lever Transfer Case | | | | | | | | | |
| | 941729 | Bracket and pin, assembly (Shift lever) | X | | | 1 | 1 | 1 | 1 | | |
| | GM-122126 | Bolt, hex. hd., 3/8"-16 x 7/8" | X | | | 2 | 2 | 2 | 2 | | |
| | GM-120382 | Lockwasher, 3/8" | X | | | 2 | 2 | 2 | 2 | | |
| | | (Bracket assembly to adapter) | | | | | | | | | |
| | 938392 | Bracket, shift lever assembly | | X | | 1 | 1 | 1 | 1 | | |
| | GM-122279 | Bolt, hex. hd., 7/16"-14 x 1-1/2" | | X | | 1 | 1 | 1 | 1 | | |
| | | (Transmission and shift lever bracket to flywheel housing.) | | | | | | | | | |
| | 941328 | Bearing (Included in transfer case shift lever) | X | X | | 1 | 1 | 1 | 1 | | |
| | 914183 | Knob, shift lever | X | X | | 1 | 1 | 1 | 1 | | |
| | 941329 | Lever, shift | X | | | 1 | 1 | 1 | 1 | | |
| | 937256 | Lever, shift | | X | | 1 | 1 | 1 | 1 | | |
| | GM-121222 | Pin, cotter, 3/32" x 3/4" | X | X | | 1 | 1 | 1 | 1 | | |
| | 934500 | Washer, spring (special) | X | X | | 1 | 1 | 1 | 1 | | |
| | GM-120396 | Washer, plain, 1/2" | X | X | | 1 | 1 | 1 | 1 | | |
| | | (Lever to bracket assembly) | | | | | | | | | |
| | 941302 | Link, adjustable, assembly | X | | | 1 | 1 | 1 | 1 | | |
| | 931952 | Link, adjustable, assembly | | X | | 1 | 1 | 1 | 1 | | |
| | GM-271193 | Nut and lockwasher, hex., 3/8"-24 | X | X | | 1 | 1 | 1 | 1 | | |
| | | (Link to lever) | | | | | | | | | |
| | 930057 | Spacer, shifting plate | X | X | | 1 | 1 | 1 | 1 | | |
| | GM-123785 | Bolt, hex. hd., 5/16"-24 x 1-1/2" | X | X | | 1 | 1 | 1 | 1 | | |
| | GM-442826 | Nut, hex., 5/16"-24 (Huglock) | X | X | | 1 | 1 | 1 | 1 | | |
| | | (Link assembly to transfer case shift plate) | | | | | | | | | |
| | 930053 | Link, shifting, assembly. | X | X | | 2 | 2 | 2 | 2 | | |
| | 339043 | Pin, clevis | X | X | | 1 | 1 | 1 | 1 | | |
| | GM-119117 | Pin, cotter, 3/32" x 1/2" | X | X | | 1 | 1 | 1 | 1 | | |
| | | (Shifting link assembly to shift rod 2 and 4 wheel drive) | | | | | | | | | |
| | 930051 | Plate, shifting | X | X | | 2 | 2 | 2 | 2 | | |
| | 375070 | Pin, clevis, 5/16". | X | X | | 1 | 1 | 1 | 1 | | |
| | GM-119117 | Pin, cotter, 3/32" x 1/2" | X | X | | 1 | 1 | 1 | 1 | | |
| | GM-120393 | Washer, plain, 5/16" | X | X | | 1 | 1 | 1 | 1 | | |
| | | (Shifting plate to shift rod low and high) | | | | | | | | | |
| | 936850 | Retainer, shift lever seal | | X | | 1 | 1 | 1 | 1 | | |
| | GM-161895 | Screw, pan hd., No. 10-12 x 1/2" | | X | | 2 | 2 | 2 | 2 | | |
| | | (Seal and retainer to floor) | | | | | | | | | |
| | 936851 | Seal, shift lever (Transfer case) | | X | | 1 | 1 | 1 | 1 | | |

| Fig. and Ref. No. | Part Number | DESCRIPTION | MODELS V6 | 4F | CJ3B | CJ5 | CJ5A | CJ6 | CJ6A | DJ5 | DJ6 |
|---|---|---|---|---|---|---|---|---|---|---|---|
| | | **GROUP 18-07 - SHIFT RODS** | | | | | | | | | |
| | | **Serviceable Components for Dual Lever Transfer Case** | | | | | | | | | |
| 41-19 | GM-453593 | Ball, poppet, shift rod, 3/8" | | X | 2 | 2 | | 2 | | | |
| 41-37 | A-960 | Fork, shift, front wheel drive | | X | 2 | 2 | | 2 | | | |
| 41-28 | A-959 | Fork, shift, underdrive and direct | | X | 1 | 1 | | 1 | | | |
| 41-20 | A-965 | Interlock, shift rod | | X | 1 | 1 | | 1 | | | |
| 41-31 | A-974 | Oil seal, shift rod | | X | 2 | 2 | | 2 | | | |
| 41-17 | A-967 | Plug, poppet, shift rod | | X | 2 | 2 | | 2 | | | |
| 41-36 | A-962 | Rod, shift, front wheel drive | | X | 1 | 1 | | 1 | | | |
| 41-16 | A-1504 | Rod, shift, underdrive and direct | | X | 1 | 1 | | 1 | | | |
| | 935727 | Screw, set, socket hd., 3/8" - 24 (Shift fork to rod) | | X | 2 | 2 | | 2 | | | |
| 41-18 | A-966 | Spring, poppet, shift rod | | X | 2 | 2 | | 2 | | | |
| | | **Serviceable Components of Single Lever Transfer Case** | | | | | | | | | |
| 42-19 | GM-453593 | Ball, poppet shift rod, 3/8" | X | X | | 2 | 2 | 2 | 2 | | |
| 42-30 | A-960 | Fork, shift, front wheel drive | X | X | | 1 | 1 | 1 | 1 | | |
| 42-31 | A-959 | Fork, shift, underdrive and direct | X | X | | 1 | 1 | 1 | 1 | | |
| 42-20 | A-965 | Interlock, shift rod | X | X | | 1 | 1 | 1 | 1 | | |
| 42-24 | A-974 | Oil seal, shift rod | X | X | | 2 | 2 | 2 | 2 | | |
| 42-17 | A-967 | Plug, poppet, shift rod | X | X | | 2 | 2 | 2 | 2 | | |
| 42-29 | 930058 | Rod, shift, front wheel drive | X | X | | 1 | 1 | 1 | 1 | | |
| 42-16 | 912927 | Rod, shift, underdrive and direct | X | X | | 1 | 1 | 1 | 1 | | |
| | 935727 | Screw, set, socket hd., 3/8"-24, special (Shift fork to rod) | X | X | | 2 | 2 | 2 | 2 | | |
| 42-18 | 915608 | Spring, poppet, shift rod (Front wheels) | X | X | | 1 | 1 | 1 | 1 | | |
| | A-966 | Spring, poppet, shift rod (Underdrive and direct) | X | X | | 1 | 1 | 1 | 1 | | |
| | | **GROUP 18-08 - TRANSFER CASE MOUNTING PARTS** | | | | | | | | | |
| | A-147 | Bolt, support, transfer case, hex. hd., 1/2"-20 x 3" | | X | 1 | 1 | | 1 | | | |
| | GM-120371 | Nut, hex., 1/2"-20 | | X | 1 | 1 | | 1 | | | |
| | GM-120384 | Lockwasher, 1/2" | | X | 1 | 1 | | 1 | | | |
| | | (Transfer case support bolt) | | | | | | | | | |
| | 926671 | Insulator, support, transfer case | | X | 1 | 1 | | 1 | | | |
| | 801042 | Snubber, transfer case support insulator | | X | 1 | 1 | | 1 | | | |
| | 634762 | Washer, mounting, transfer case support | | X | 1 | 1 | | 1 | | | |
| | GM-120677 | Bolt, hex. hd., 3/8"-24 x 1-1/2" | | X | | 1 | | 1 | | | |
| | GM-122145 | Bolt, hex. hd., 3/8"-16 x 1-1/4" | | X | | 1 | | 1 | | | |
| | GM-180123 | Bolt, hex. hd., 3/8"-16 x 1-1/8" | | X | | 2 | | 2 | | | |
| | GM-120382 | Lockwasher, 3/8" | | X | | 4 | | 4 | | | |
| | GM-138489 | Lockwasher, ext. 3/8" | | X | | 1 | | 1 | | | |
| | GM-120369 | Nut, hex., 3/8"-24 | | X | | 1 | | 1 | | | |
| | GM-124925 | Nut, jam, hex., 3/8"-24 | | X | | 1 | | 1 | | | |
| | | (Transfer case to adapter plate for 4-speed) | | | | | | | | | |
| | | **For use with Single Lever Transfer Case** | | | | | | | | | |
| | 941822 | Bracket, transfer case insulator | X | | | 1 | 1 | 1 | 1 | | |
| | GM-181707 | Bolt, hex. hd., 1/2"-20 x 2-1/4" | X | | | 1 | 1 | 1 | 1 | | |
| | GM-120371 | Nut, hex., 1/2"-20 | X | | | 1 | 1 | 1 | 1 | | |
| | GM-120384 | Lockwasher, 1/2" | X | | | 1 | 1 | 1 | 1 | | |
| | | (Bracket to engine rear support crossmember) | | | | | | | | | |
| | GM-120234 | Bolt, hex. hd., 1/2"-20 x 1-1/2" | X | | | 2 | 2 | 2 | 2 | | |

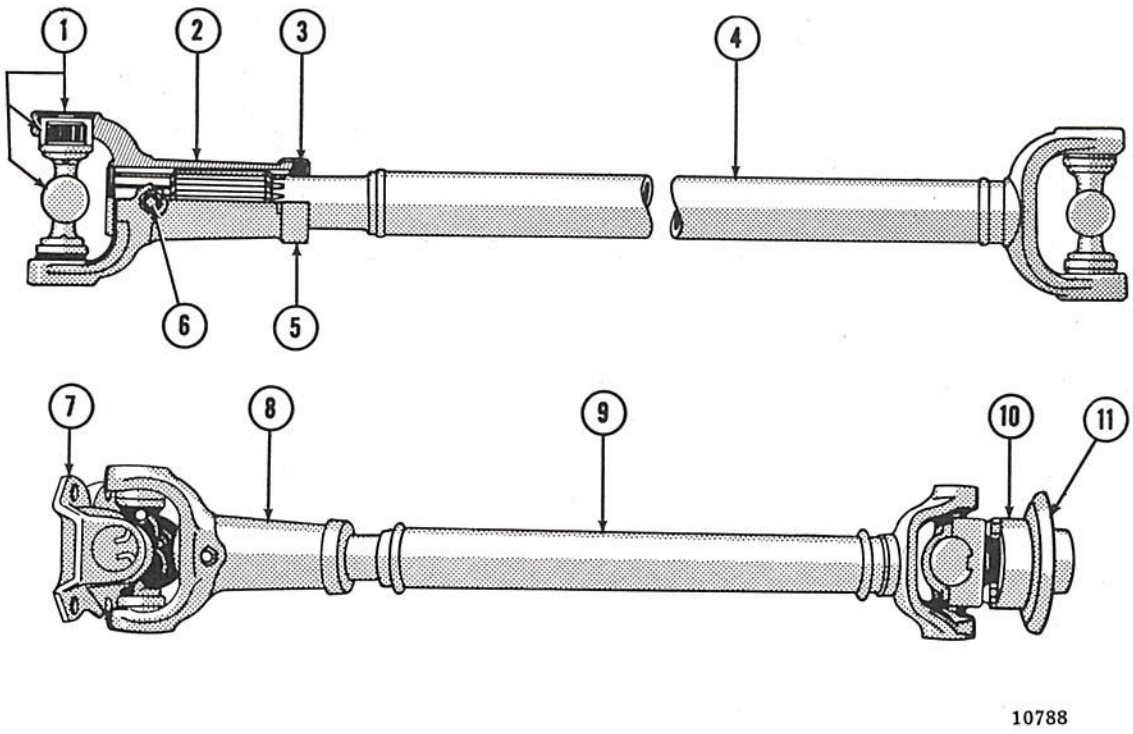



FIG. 43 -- PROPELLER SHAFT

| Ref. No. | Description | Group No. |
|---|---|---|
| 1 | Kit, universal joint journal..... | 19-02 |
| 2 | Yoke, sleeve, assembly ..... | 19-02 |
| 3 | Seal, yoke sleeve ..... | 19-02 |
| 4 | Shaft, propeller, front, assembly ..... | 19-01 |
| 5 | Cap, dust ..... | 19-02 |
| 6 | Fitting, lubricating ..... | 19-02 |
| 7 | Yoke, flange, rear ..... | 19-02 |
| 8 | Yoke, sleeve, rear, assembly ... | 19-02 |
| 9 | Shaft, propeller, rear, assembly ..... | 19-01 |
| 10 | Yoke end, universal joint..... | 21-04 |
| 11 | Shield, dust ..... | 21-04 |

| Fig. and Ref. No. | Part Number | DESCRIPTION | MODELS V6 | 4F | CJ3B | CJ5 | CJ5A | CJ6 | CJ6A | DJ5 | DJ6 |
|---|---|---|---|---|---|---|---|---|---|---|---|
| | | GROUP 18-08 - TRANSFER CASE MOUNTING PARTS (Continued) | | | | | | | | | |
| | | For use with Single Lever Transfer Case | | | | | | | | | |
| | GM-120371 | Nut, hex., 1/2"-20 | X | | | 1 | 1 | 1 | 1 | | |
| | GM-120384 | Lockwasher, 1/2" (Bracket to transfer case) | X | | | 1 | 1 | 1 | 1 | | |
| | 941400 | Insulator, transfer case | X | | | 2 | 2 | 2 | 2 | | |
| | 941401 | Spacer, transfer case insulator | X | | | 1 | 1 | 1 | 1 | | |
| | 941399 | Washer, transfer case insulator | X | | | 2 | 2 | 2 | 2 | | |
| | A-147 | Bolt, support transfer case, hex. hd., 1/2"-20 x 3" | | X | | | 1 | | 1 | | |
| | GM-120371 | Nut, hex., 1/2"-20 | | X | | | 1 | | 1 | | |
| | GM-120384 | Lockwasher, 1/2" (Transfer case support bolt) | | X | | | 1 | | 1 | | |
| | 926671 | Insulator, support, transfer case | | X | | | 1 | | 1 | | |
| | 801042 | Snubber, transfer case support insulator | | X | | | 1 | | 1 | | |
| | 634762 | Washer, mounting, transfer case support | | X | | | 1 | | 1 | | |
| | | GROUP 19-01 - PROPELLER SHAFT | | | | | | | | | |
| | | NOTE: Collapsed Length is From Center to Center of End Yokes. | | | | | | | | | |
| | | (a) 3-Speed Standard Transmission<br>(b) 4-Speed Transmission | | | | | | | | | |
| | 908820 | Shaft, propeller, front, assembly (23" long) (a) | | X | 1 | | | | | | |
| | 937318 | Shaft, propeller, front, assembly (21.84" long) (a) | | X | 1 | 1 | 1 | | | | |
| | 937319 | Shaft, propeller, front, assembly (22.74" long) (a) | | X | | 1 | 1 | | | | |
| 43-4 | 942174 | Shaft, propeller, front, assembly (20.81" long) (a) | X | | | 1 | 1 | 1 | 1 | | |
| | 915949 | Shaft, propeller, front, assembly (28.25" long) (b) | | X | | 1 | 1 | | | | |
| | 942173 | Shaft, propeller, front, assembly (28.5" long) (b) | | X | | 1 | 1 | 1 | 1 | | |
| 43-9 | 906932 | Shaft, propeller, rear, assembly (19.88" long) (a) | | X | 1 | 1 | 1 | | | | |
| | 909482 | Shaft, propeller, rear, assembly (39.44" long) (a) | | X | | | | 1 | 1 | | |
| | 909813 | Shaft, propeller, rear, assembly (26.41" long) (a) | | X | | | | | | 1 | |
| | 918339 | Shaft, propeller, rear, assembly (14.38" long) (b) | | X | | 1 | 1 | | | | |
| | 911872 | Shaft, propeller, rear, assembly (34.28" long) (b) | | X | | | | 1 | 1 | | |
| | 939506 | Shaft, propeller, rear, assembly (46.09" long) (a) | X | X | | | | | | | 1 |
| | 942952 | Shaft, propeller, rear, assembly (21.12" long) (a) | X | | | 1 | 1 | | | | |
| | 942950 | Shaft, propeller, rear, assembly (25.94" long) (a) | X | | | | | | | 1 | |
| | 942954 | Shaft, propeller, rear, assembly (40.94" long) (a) | X | | | | | 1 | 1 | | |
| | | GROUP 19-02 - UNIVERSAL JOINTS | | | | | | | | | |
| | | NOTE 1: For shafts with splines on stub shafts to the root of the portion protruding from the slip yoke. | | | | | | | | | |
| | | NOTE 2: For shafts with splines machined the whole length of stub shaft. | | | | | | | | | |

| Fig. and Ref. No. | Part Number | DESCRIPTION | MODELS V6 | 4F | CJ3B | CJ5 | CJ5A | CJ6 | CJ6A | DJ5 | DJ6 |
|---|---|---|---|---|---|---|---|---|---|---|---|
| | | GROUP 19-02 - UNIVERSAL JOINTS (Continued) | | | | | | | | | |
| | A-490 | Bolt, "U" propeller, shaft yoke | X | X | 6 | 6 | 6 | 6 | 6 | 4 | 4 |
| | GM-120214 | Lockwasher, 5/16" | X | X | 12 | 12 | 12 | 12 | 12 | 8 | 8 |
| | GM-120368 | Nut, hex. 5/16"-24. ("U" bolt to yoke) | X | X | 12 | 12 | 12 | 12 | 12 | 8 | 8 |
| 43-5 | A-942 | Cap, dust, universal joint sleeve (Crimp type) (See Note 1) | X | X | 2 | 2 | 2 | 2 | 2 | 2 | 2 |
| | 923858 | Cap, dust, universal joint sleeve (Crimptype) (See Note 2) | | X | 2 | 2 | 2 | | | | |
| | 113373 | Cap, dust, universal joint sleeve (Screw type) | | X | 2 | 2 | 2 | | | | |
| | 937333 | Cap, dust, universal joint sleeve | X | X | | 1 | 1 | | | | |
| 43-6 | GM-271287 | Fitting, lubricating, 1/4"-28. | X | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | GM-191758 | Fitting, lubricating, 1/8"-27. | | X | 1 | 1 | 1 | | | | |
| | 924189 | Kit, universal joint journal (1-Front, 2-Rear Shaft) (See Note 2) | | X | 1 | 1 | | 1 | | | |
| | | Consists of: | | | | | | | | | |
| | | 2 Bearing, assembly | | | | | | | | | |
| | | 2 Bearing, assembly | | | | | | | | | |
| | | 2 Cross, assembly | | | | | | | | | |
| | | 2 Plate, lock, bearing (Snap ring) | | | | | | | | | |
| | | 4 Seal, bearing | | | | | | | | | |
| | 924190 | Kit, universal joint journal (Rear shaft yoke end) (See Note 2) | | X | 1 | 1 | | 1 | | | |
| | | Consists of: | | | | | | | | | |
| | | 4 Bearing, assembly | | | | | | | | | |
| | | 1 Cross, assembly | | | | | | | | | |
| | | 4 Plate, lock, bearing (Snap ring) | | | | | | | | | |
| | | 4 Seal, bearing | | | | | | | | | |
| 43-1 | 937340 | Kit, universal joint journal | X | X | | 1 | | 1 | | 1 | 1 |
| | | Consists of: | | | | | | | | | |
| | | 4 Bearing, assembly | | | | | | | | | |
| | | 1 Journal | | | | | | | | | |
| | | 4 Snap Ring | | | | | | | | | |
| | 936686 | Kit, universal journal (w/o tie bar). | X | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | | Consists of: | | | | | | | | | |
| | | 4 Bearing, assembly | | | | | | | | | |
| | | 1 Journal, cross assembly | | | | | | | | | |
| | | 4 Snap ring | | | | | | | | | |
| | 807801 | Seal, bearing (See Note 1). | | X | 1 | 1 | | 1 | | | |
| | 925869 | Seal, universal joint yoke sleeve (See Note 1). | | X | 2 | 2 | | 2 | | | |
| 43-3 | 923859 | Seal, universal joint yoke sleeve (See Note 2). | | X | 2 | 2 | | 2 | | | |
| | 937334 | Seal, Spline | X | X | | 1 | | 1 | | | |
| | 922869 | Seal, rubber. | X | | | 1 | 1 | 1 | 1 | 1 | 1 |
| 43-7 | 807784 | Yoke, shaft flange, rear (See Note 1) | X | X | 1 | 1 | 1 | 1 | 1 | | |
| 43-8 | 923860 | Yoke, shaft flange, rear (See Note 2) | | X | 1 | 1 | | 1 | | | |
| | 909213 | Yoke, sleeve assembly, front (Crimp type) (See Note 1). | | X | 1 | 1 | | 1 | | | |
| 43-8 | 912429 | Yoke, sleeve assembly, rear (Crimp type) (See Note 1). | X | X | 1 | 1 | 1 | 1 | 1 | | |
| | 925354 | Yoke, sleeve assembly, front and rear (Crimp type) (See Note 2). | | X | 1 | 1 | | 1 | | | |
| | 119707 | Yoke, sleeve assembly, front (Screw type) (w/blind spline) | | X | | 1 | | 1 | | | |
| | 120813 | Yoke, sleeve assembly, front (Screw type) (w/o blind spline) | | X | | 1 | | 1 | | | |
| | 937332 | Yoke, sleeve, front assembly | | X | | 1 | 1 | 1 | 1 | | |
| | 113387 | Washer, universal joint, yoke sleeve | | X | | 1 | | 1 | | | |

| Fig. and Ref. No. | Part Number | DESCRIPTION | MODELS V6 | 4F | CJ3B | CJ5 | CJ5A | CJ6 | CJ6A | DJ5 | DJ6 |
|---|---|---|---|---|---|---|---|---|---|---|---|
| | | **GROUP 20-01 - FRONT AXLE** | | | | | | | | | |
| 44- | 925558 | Axle, front, assembly L. H. D. (4.27 to 1) (Model 25) | | X | 1 | 1 | | 1 | | | |
| | 931530 | Axle, front, assembly R. H. D. (4.27 to 1) (Model 25) | | X | 1 | 1 | | 1 | | | |
| | 916806 | Axle, front, assembly L. H. D. (5.38 to 1) (Model 25) | | X | 1 | 1 | | 1 | | | |
| | | (Above axles use U. Joint end yoke assembly A-1445) | | | | | | | | | |
| 44- | 941852 | Axle, front, assembly L. H. D. (3.73 to 1) (Model 27) | X | X | | 1 | 1 | 1 | 1 | | |
| | 937436 | Axle, front, assembly L. H. D. (4.27 to 1) (Model 27) | | X | 1 | 1 | 1 | 1 | 1 | | |
| | 937443 | Axle, front, assembly L. H. D. (4.27 to 1) (Model 27) (Powr-Lok) | | X | 1 | 1 | 1 | 1 | 1 | | |
| | 937437 | Axle, front, assembly R. H. D. (4.27 to 1) (Model 27) | | X | 1 | 1 | 1 | 1 | 1 | | |
| | 941052 | Axle, front, assembly L. H. D. (4.88 to 1) (Model 27) | X | X | | 1 | 1 | 1 | 1 | | |
| | 937432 | Axle, front, assembly L. H. D. (5.38 to 1) (Model 27) | | X | 1 | 1 | 1 | 1 | 1 | | |
| | 937440 | Axle, front, assembly L. H. D. (5.38 to 1) (Model 27) (Powr-Lok) | | X | 1 | 1 | 1 | 1 | 1 | | |
| | 937433 | Axle, front, assembly R. H. D. (5.38 to 1) (Model 27) | | X | 1 | 1 | 1 | 1 | 1 | | |
| | | (Above axles use U. Joint end yoke assembly 936216) | | | | | | | | | |
| 45-15 | 812241 | Axle, front ("I" Beam) | X | X | | | | | | 1 | 1 |
| | | **GROUP 20-01A - STEERING STABILIZER** | | | | | | | | | |
| | 939985 | Kit, steering stabilizer (For R. H. D. vehicles only) | X | X | | 1 | | 1 | | 1 | 1 |
| | | Consists of: | | | | | | | | | |
| | | 1 Bracket, axle mounting, assembly | | | | | | | | | |
| | | 2 Bolt, hex. hd., 1/2" -20 x 1-1/2" | | | | | | | | | |
| | | 1 Locknut, hex., 1/2" -20 | | | | | | | | | |
| | | 2 Washer, plain | | | | | | | | | |
| | | (Mounting bracket to frame) | | | | | | | | | |
| | | 1 Bracket, steering damper to tie rod | | | | | | | | | |
| | | 2 Bushing, cylinder mounting | | | | | | | | | |
| | | 2 Cushion, rubber .50 x .50 I. D. and 1.12 O. D. | | | | | | | | | |
| | | 1 Damper, steering, assembly | | | | | | | | | |
| | | 1 Locknut, hex., 3/8" -24 | | | | | | | | | |
| | | 1 Washer, special | | | | | | | | | |
| | | (Damper to mounting bracket) | | | | | | | | | |
| | | 4 Lockwasher, 5/16" (Used in J-Series models only, J-262 & J-362 Light Duty) | | | | | | | | | |
| | | 4 Nut, hex., 5/16" -24 (Used in J-Series models only, J-262 & J-362 Light Duty) | | | | | | | | | |
| | | 1 Nut, hex., 3/8" -24 (Used in J-Series models only, J-262 & J-362 Light Duty) | | | | | | | | | |
| | | 2 Retainer, cushion | | | | | | | | | |
| | | 1 Spacer, 1.03 x .50 O. D. and .39 I. D. | | | | | | | | | |
| | | 2 Spacer, U-bolt, reinforcing (Used in J-Series models only) | | | | | | | | | |
| | | 2 U-bolt (Used in J-Series models only) | | | | | | | | | |
| | | **GROUP 20-02 - HOUSING - FRONT AXLE** | | | | | | | | | |
| | | Note 1: Up to Serieal No. 57348-35326 (CJ-3B)<br>57548-48284 (CJ-5)<br>57748-12497 (CJ-6) | | | | | | | | | |

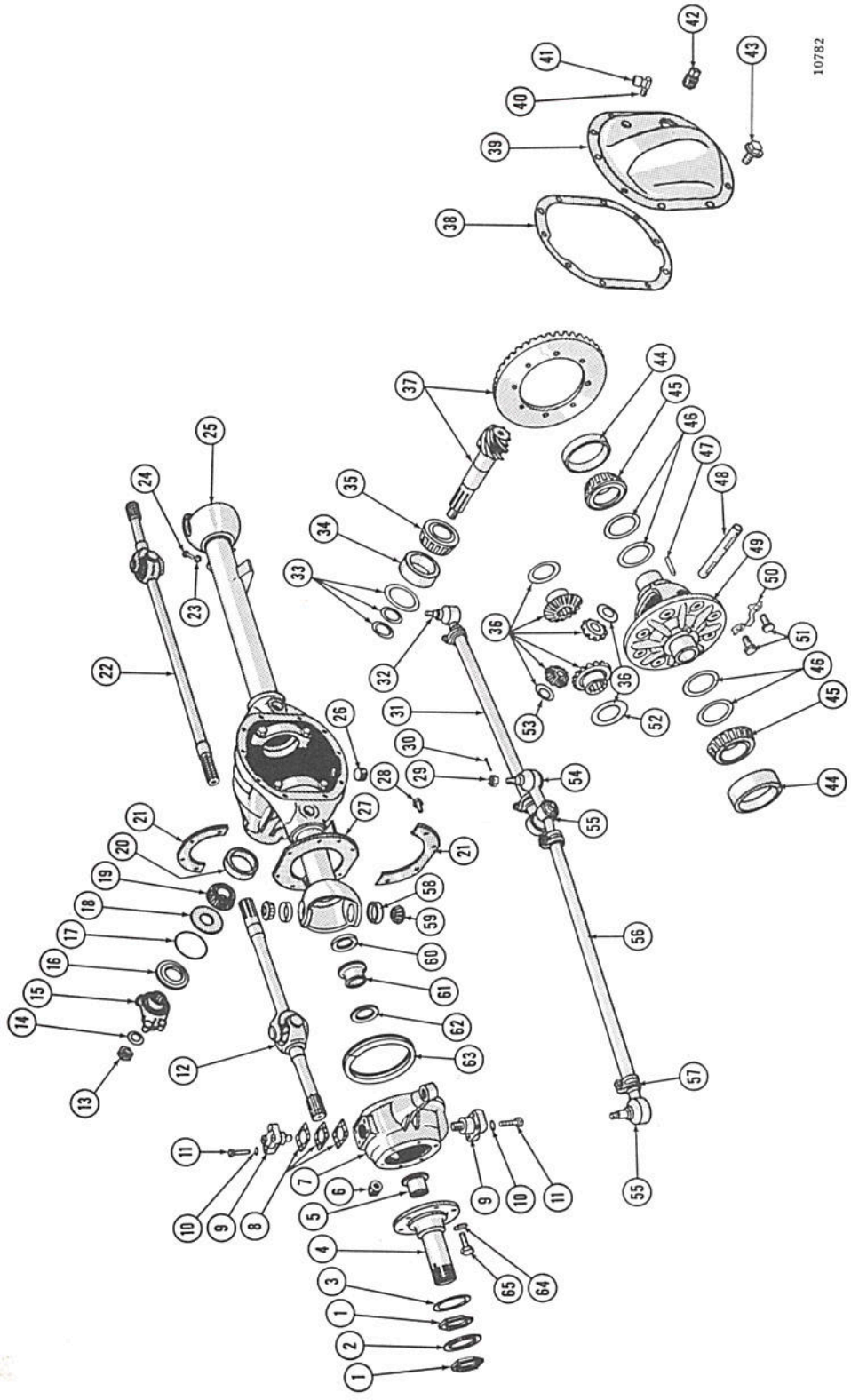



FIG. 44 -- FRONT AXLE -- FULL FLOATING (CJ-3B) (CJ-5) (CJ-5A) (CJ-6) (CJ-6A)

FIG. 44 - LEGEND

| Ref. No. | Description | Group No. |
|---|---|---|
| 1 | Nut, retaining, wheel bearings | 25-03 |
| 2 | Lockwasher, wheel bearing nut | 25-03 |
| 3 | Lockwasher, wheel bearing | 25-03 |
| 4 | Spindle and bushing | 20-06 |
| 5 | Bushing, wheel bearing spindle | 20-06 |
| 6 | Plug, filler, steering knuckle | 20-06 |
| 7 | Knuckle and arm, right | 20-06 |
| 8 | Shim set, king pin bearing | 20-07 |
| 9 | Cap, king pin bearing | 20-07 |
| 10 | Lockwasher, 3/8" | 20-07 |
| 11 | Bolt, hex. hd., 3/8"-24 x 1-1/2" | 20-07 |
| 12 | Kit, shaft and universal joint, right | 20-05 |
| 13 | Nut, hex., 3/4"-16 huglock | 20-04 |
| 14 | Washer, drive pinion nut | 20-04 |
| 15 | Yoke, end | 20-04 |
| 16 | Oil seal, pinion | 20-04 |
| 17 | Gasket, pinion oil seal | 20-04 |
| 18 | Slinger, oil, drive pinion | 20-04 |
| 19 | Cone and rollers, pinion bearing, outer | 20-04 |
| 20 | Cup, pinion bearing, outer | 20-04 |
| 21 | Plate, seal retainer | 20-06 |
| 22 | Kit, shaft and universal joint, left | 20-05 |
| 23 | Nut, 3/8"-24 | 20-06 |
| 24 | Bolt, stop, steering | 20-06 |
| 25 | Housing, front axle | 20-02 |
| 26 | Plug, drain | 20-02 |
| 27 | Oil seal, felt | 20-06 |
| 28 | Screw and lockwasher, hex. hd., 5/16"-24 x 11/16" | 20-06 |
| 29 | Nut, hex., 1/2"-20 | 23-01 |
| 30 | Pin, cotter | 23-01 |
| 31 | Rod, tie steering, left | 23-01 |
| 32 | Socket, tie rod, left | 23-01 |
| 33 | Shim set, axle drive pinion | 20-04 |
| 34 | Cup, pinion bearing, inner | 20-04 |
| 35 | Cone and rollers, pinion bearing, inner | 20-04 |
| 36 | Kit, repair, differential gears | 20-03 |
| 37 | Kit, axle drive gear and pinion | 20-03 |
| 38 | Gasket, axle housing cover | 20-02 |
| 39 | Cover, front axle housing | 20-02 |
| 40 | Elbow, 1/8" | 20-02 |
| 41 | Breather | 20-02 |
| 42 | Plug, filler | 20-02 |
| 43 | Screw and lockwasher, 5/16"-18 x 5/8" | 20-02 |
| 44 | Cup, differential bearing | 20-03 |
| 45 | Cone and rollers, differential bearing | 20-03 |
| 46 | Shim set, adjusting, differential | 20-03 |
| 47 | Pin, lock, mate shaft | 20-03 |
| 48 | Shaft, pinion mate | 20-03 |
| 49 | Case, differential | 20-03 |
| 50 | Strap, lock | 20-03 |
| 51 | Screw, drive gear | 20-03 |
| 52 | Washer, thrust, side gear | 20-03 |
| 53 | Washer, thrust, pinion mate | 20-03 |
| 54 | Socket, tie rod, left, assembly (For right tie rod) | 23-01 |
| 55 | Socket, tie rod, right | 23-01 |
| 56 | Rod, tie, steering, right, assembly | 23-01 |
| 57 | Clamp, tie rod | 23-01 |
| 58 | Cup, king pin bearing | 20-07 |
| 59 | Cone and rollers, king pin bearing | 20-07 |
| 60 | Oil seal, front axle shaft, inner | 20-05 |
| 61 | Guide, front axle shaft | 20-05 |
| 62 | Washer, thrust axle shaft | 20-05 |
| 63 | Oil seal, rubber and backing ring | 20-06 |
| 64 | Lockwasher, 3/8" | 24-02 |
| 65 | Bolt, hex. hd., 3/8"-24 x 7/8" | 24-02 |

| Fig. and Ref. No. | Part Number | DESCRIPTION | MODELS V6 | 4F | CJ3B | CJ5 | CJ5A | CJ6 | CJ6A | DJ5 | DJ6 |
|---|---|---|---|---|---|---|---|---|---|---|---|
| | | **GROUP 20-02 - HOUSING - FRONT AXLE (Continued)** | | | | | | | | | |
| | | Note 2: After Serial No. 57348-35325 (CJ-3B)<br>57548-48283 (CJ-5)<br>57748-12496 (CJ-6) | | | | | | | | | |
| | | Up to Serial No. 57348-48092 (CJ-3B)<br>57548-83072 (CJ-5)<br>57748-15006 (CJ-6) | | | | | | | | | |
| | | Note 3: After Serial No. 57348-48091 (CJ-3B)<br>57548-83072 (CJ-5)<br>57748-15005 (CJ-6) | | | | | | | | | |
| | | Up to Serial No. 57348-69427 (CJ-3B)<br>57548-121248 (CJ-5)<br>57748-19315 (CJ-6) | | | | | | | | | |
| | | Note 4: After Serial No. 57348-69426 (CJ-3B)<br>57548-121247 (CJ-5)<br>57748-19314 (CJ-6)* | | | | | | | | | |
| | | Note 4: Up to Serial No. 57348-75400 (CJ-3B)*<br>57548-127473 (CJ-5)*<br>57748-20035 (CJ-6)* | | | | | | | | | |
| | | Note 5: After Serial No. 57348-75399 (CJ-3B)*<br>57548-127472 (CJ-5)<br>57748-20034 (CJ-6) | | | | | | | | | |
| | | Up to Serial No. 57348-102391 (CJ-3B)<br>57548-156324 (CJ-5)<br>57748-24380 (CJ-6) | | | | | | | | | |
| | | Note 6: After Serial No. 57348-102390 (CJ-3B)†<br>57548-156323 (CJ-5)†<br>57748-24379 (CJ-6)† | | | | | | | | | |
| | | * Breaking points of models with 4-F engine<br>† 4-F and V-6 Engines | | | | | | | | | |
| 44-25 | 942267 | Housing, front axle, assembly (Model 27 Axle). . . . . | X | | | 1 | 1 | 1 | 1 | | |
| | 802300 | Housing, front axle, assembly (See Note 1) (Model 25 axle) | | X | 1 | 1 | | 1 | | | |
| | 912005 | Housing, front axle, assembly (See Note 2) (Model 25 axle) | | X | 1 | 1 | | 1 | | | |
| | 921173 | Housing, front axle, assembly (See Note 3 & 5)(Model 25 axle) | | X | 1 | 1 | | 1 | | | |
| | 926796 | Housing, front axle, assembly (See Note 4) (Model 27 axle) (For axle 924986 and 924984). . . . . | | X | 1 | 1 | | 1 | | | |
| 44-25 | 933005 | Housing, front axle, assembly (See Note 6)(Model 27AF axle) | | X | 1 | 1 | 1 | 1 | 1 | | |
| | GM-179890 | Bolt, hex. hd., 1/2"-13 x 2-1/4" (Diff. bearing cap) (Model 25 axle) . . . . . | | * | 4 | 4 | | 4 | | | |
| | 926798 | Bolt, hex. hd., (Diff. bearing cap) (Model 27 axle). . . . . | X | X | 4 | 4 | 4 | 4 | 4 | | |
| | 941045 | Bracket, torque reaction . . . . . | X | | | 1 | 1 | 1 | 1 | | |
| 44-41 | A-870 | Breather, axle housing, assembly . . . . . | X | X | 1 | 1 | 1 | 1 | 1 | | |
| 44-39 | A-10231 | Cover, front axle housing (See Note 1) (Model 25 axle) | | X | 1 | 1 | | 1 | | | |
| | 909304 | Cover, front axle housing (See Note 2, 3 & 5)(Model 25 axle) | | X | 1 | 1 | | 1 | | | |
| | 641380 | Cover, front axle housing (See Note 4 & 5) (Model 2 axle) | | X | 1 | 1 | 1 | 1 | | | |
| | 942262 | Cover, front axle housing (Model 27 axle) | X | | | 1 | 1 | 1 | 1 | | |
| 44-43 | GM-9409097 | Screw, and lockwasher, 5/16"-18 x 5/8" (Cover to housing) . . . . . | X | X | 10 | 10 | 10 | 10 | 10 | | |
| 44-38 | 929874 | Gasket, axle housing cover . . . . . | | X | 1 | 1 | 1 | 1 | 1 | | |
| | 942268 | Gasket, axle housing cover . . . . . | X | | | 1 | 1 | 1 | 1 | | |
| 44-26 | 636577 | Plug, drain, front axle housing. . . . . | X | X | 1 | 1 | 1 | 1 | 1 | | |
| 44-42 | GM-103869 | Plug, filler, front axle housing. . . . . | X | X | 1 | 1 | 1 | 1 | 1 | | |
| | | **GROUP 20-03 - DIFFERENTIAL - FRONT AXLE**<br>Note: Model 27 axle used beginning with 4F Engines.<br>Serial No. 57348-69427 (CJ-3B)<br>57548-121248 (CJ-5)<br>57748-19315 (CJ-6)<br>Model 27 Front axles used in V6 engine vehicles. | | | | | | | | | |

| Fig. and Ref. No. | Part Number | DESCRIPTION | MODELS V6 | 4F | CJ3B | CJ5 | CJ5A | CJ6 | CJ6A | DJ5 | DJ6 |
|---|---|---|---|---|---|---|---|---|---|---|---|
| | | GROUP 20-03 - DIFFERENTIAL - FRONT AXLE (Continued) | | | | | | | | | |
| | 910059 | Differential, assembly, complete (4.27 to 1) (Model 25 axle) . | | X | 1 | 1 | | 1 | | | |
| | 801929 | Differential, assembly, complete (5.38 to 1) (Model 25 axle) . | | X | 1 | 1 | | 1 | | | |
| | 926542 | Differential, assembly, complete (5.38 to 1) (Model 27 axle) . | | X | 1 | 1 | 1 | 1 | 1 | | |
| | 934945 | Differential, assembly (Less drive gear and pinion)(Model 27). (Above 2 assemblies for ratios 3.73 to 1 and smaller) | X | X | | 1 | 1 | 1 | 1 | | |
| | 924139 | Differential, assembly, (Less drive gear and pinion) (Model 25) (Powr-Lok) . . . . . | | X | 1 | 1 | | 1 | | | |
| | 934944 | Differential, assembly (Less drive gear and pinion) (Model 27) | X | X | 1 | 1 | 1 | 1 | 1 | | |
| 52- | 926814 | Differential, assembly (Less drive gear and pinion) (Model 27) (Powr-Lok) . . . . . (Above 3 assemblies for ratios 3.92 to 1 and greater) | | X | 1 | 1 | 1 | 1 | 1 | | |
| 44-49 | A-793 | Case, differential (Model 25) (Except Powr-Lok). . . . . | | X | 1 | 1 | | 1 | | | |
| | 926797 | Case, differential (Model 27) (Except Powr-Lok). . . . . (For 3.92 to 1 ratio and greater) | | X | 1 | 1 | 1 | 1 | 1 | | |
| | 934934 | Case, differential (Model 27) (Except Powr-Lok). . . . . (For 3.73 to 1 ratio and smaller) | X | | | 1 | 1 | 1 | 1 | | |
| 44-45 | 52880 | Cone and rollers, differential bearing (Model 25 axle) . . . . | | X | 2 | 2 | | 2 | | | |
| | 925446 | Cone and rollers, differential bearing (Model 27 axle) . . . . | X | X | 2 | 2 | 2 | 2 | 2 | | |
| 44-44 | 52881 | Cup, differential bearing (Model 25 axle) . . . . | | X | 2 | 2 | | 2 | | | |
| | 926800 | Cup, differential bearing (Model 27 axle) . . . . | X | X | 2 | 2 | 2 | 2 | 2 | | |
| 52- 4 | 935892 | Gear set, differential gears (Powr-Lok) (Model 27 axle) . . . Consists of: 2 Side gears 4 Pinion mate | | X | 1 | 1 | 1 | 1 | 1 | | |
| 44-37 | 934894 | Kit, axle drive gear and pinion (3.73 to 1) (Model 27) . . . . . Consists of: | X | X | | 1 | 1 | 1 | 1 | | |
| | | 1 Set, gear and pinion (41-11 teeth) | | | | | | | | | |
| | 933892 | 4 Lockstrap, drive gear screw | | | | | | | | | |
| | 801367 | 1 Nut, drive pinion | | | | | | | | | |
| | 917292 | 8 Screw, drive gear | | | | | | | | | |
| 44-37 | 910064 | Kit, axle drive gear and pinion (4.27 to 1) (Model 25 axle). . . Consists of: | | X | 1 | 1 | | 1 | | | |
| | | 1 Set, gear and pinion (47-11 teeth) | | | | | | | | | |
| 44-50 | 933892 | 4 Lockstrap, screw | | | | | | | | | |
| 44-51 | 917292 | 8 Screw, drive gear | | | | | | | | | |
| 44-37 | 801928 | Kit, axle drive gear and pinion (5.38 to 1) (Model 25 axle). . . Consists of: | | X | 1 | 1 | | 1 | | | |
| | | 1 Set, gear and pinion (43- 8 teeth) | | | | | | | | | |
| | 933892 | 4 Lockstrap, screw | | | | | | | | | |
| | 917292 | 8 Screw, drive gear | | | | | | | | | |
| 44-37 | 927707 | Kit, axle drive gear and pinion (4.27 to 1) (Model 27 axle). . . Consists of: | | X | 1 | 1 | 1 | 1 | 1 | | |
| | | 1 Set, gear and pinion (47-11 teeth) | | | | | | | | | |
| | 933892 | 4 Lockstrap, screw | | | | | | | | | |
| 44-13 | 801367 | 1 Nut, drive pinion | | | | | | | | | |
| | 917292 | 8 Screw, drive gear | | | | | | | | | |
| 44-37 | 933901 | Kit, axle drive gear and pinion (4.88 to 1) (Model 27 axle). . . Consists of: | X | | | 1 | 1 | 1 | 1 | | |
| | | 1 Set, gear and pinion (39-8 teeth) | | | | | | | | | |
| | 933892 | 4 Lockstrap, drive gear screw | | | | | | | | | |
| | 801367 | 1 Nut, drive pinion | | | | | | | | | |
| | 917292 | 8 Screw, drive gear | | | | | | | | | |

| Fig. and Ref. No. | Part Number | DESCRIPTION | MODELS V6 | 4F | CJ3B | CJ5 | CJ5A | CJ6 | CJ6A | DJ5 | DJ6 |
|---|---|---|---|---|---|---|---|---|---|---|---|
| | | GROUP 20-03 - DIFFERENTIAL - FRONT AXLE (Continued) | | | | | | | | | |
| 44-37 | 936166 | Kit, axle drive gear and pinion (5.38 to 1) (Model 27 axle). Consists of: | | X | 1 | 1 | 1 | 1 | 1 | | |
| | | 1 Set, gear and pinion (43-8 teeth) | | | | | | | | | |
| | 933892 | 4 Lockstrap, screw | | | | | | | | | |
| | 801367 | 1 Nut, drive pinion | | | | | | | | | |
| | 917292 | 8 Screw, drive gear | | | | | | | | | |
| 44-36 | 926544 | Kit, repair, differential gears (Except Powr-Lok) (Models 25 & 27) . . . . . Consists of: | X | X | 1 | 1 | 1 | 1 | 1 | | |
| | | 2 Gear, side | | | | | | | | | |
| 44-47 | 636360 | 1 Pin, lock, mate shaft | | | | | | | | | |
| 44-47 | 908330 | 1 Pin, lock, mate shaft | | | | | | | | | |
| | | 2 Pinion, mate | | | | | | | | | |
| 44-48 | A-798 | 1 Shaft, pinion mate | | | | | | | | | |
| 44-53 | A-797 | 2 Washer, thrust, pinion mate | | | | | | | | | |
| 44-52 | A-795 | 2 Washer, thrust, side gear | | | | | | | | | |
| | GM-273936 | Pin, axle shaft (Powr-Lok) . . . . . | | X | 1 | 1 | 1 | 1 | 1 | | |
| 52-3 | 923005 | Ring, side gear (Powr-Lok) . . . . . | | X | 2 | 2 | 2 | 2 | 2 | | |
| | 923009 | Screw, differential case (Powr-Lok) . . . . . | | X | 8 | 8 | 8 | 8 | 8 | | |
| 52-2 | 926821 | Set, disc and plate, friction (Powr-Lok) . . . . . | | X | 1 | 1 | 1 | 1 | 1 | | |
| 52-5 | 926820 | Shaft, pinion (Powr-Lok) . . . . . | | X | 2 | 2 | 2 | 2 | 2 | | |
| | 919700 | Shim kit, differential side gear (Model 23 & 25 axles) . . . Consists of: | | X | 1 | 1 | | 1 | | | |
| | | 2 Shim, .004" thick | | | | | | | | | |
| | | 2 Shim, .006" thick | | | | | | | | | |
| | | 2 Shim, .008" thick | | | | | | | | | |
| 44-46 | 648061 | Shim set, adjusting, differential . . . . . Consists of: | X | X | 1 | 1 | 1 | 1 | 1 | | |
| | | 2 Shim, .003" thick | | | | | | | | | |
| | | 2 Shim, .005" thick | | | | | | | | | |
| | | 3 Shim, .010" thick | | | | | | | | | |
| | | 3 Shim, .030" thick | | | | | | | | | |
| | 923006 | Spacer, axle shaft (Powr-Lok) . . . . . | | X | 2 | 2 | 2 | 2 | 2 | | |
| | | GROUP 20-04 - PINION BEARINGS - FRONT AXLES | | | | | | | | | |
| 44-35 | 807266 | Cone and rollers, pinion bearing, front (Model 25 axle) . . . . . | | X | 1 | 1 | | 1 | | | |
| 44-35 | 926803 | Cone and rollers, pinion bearing, front (Model 27 axle) . . . . . | X | X | 1 | 1 | 1 | 1 | 1 | | |
| 44-19 | 52878 | Cone and rollers, pinion bearing, rear (Model 25 & 27 axle) . . . . . | X | X | 1 | 1 | 1 | 1 | 1 | | |
| 44-34 | 52877 | Cup, pinion bearing, front (Model 25 axle) . . . . . | | X | 1 | 1 | | 1 | | | |
| 44-34 | 926805 | Cup, pinion bearing, front (Model 27 axle) . . . . . | X | X | 1 | 1 | 1 | 1 | 1 | | |
| 44-20 | 52879 | Cup, pinion bearing, rear (Model 25 & 27 axle). . . . . | X | X | 1 | 1 | 1 | 1 | 1 | | |
| 44-17 | 636565 | Gasket, pinion oil seal . . . . . | X | X | 1 | 1 | 1 | 1 | 1 | | |
| 44-13 | 801367 | Nut, hex., 3/4"-16, huglock . . . . . | X | X | 1 | 1 | 1 | 1 | 1 | | |

| Fig. and Ref. No. | Part Number | DESCRIPTION | MODELS V6 | 4F | CJ3B | CJ5 | CJ5A | CJ6 | CJ6A | DJ5 | DJ6 |
|---|---|---|---|---|---|---|---|---|---|---|---|
| | | GROUP 20-04 - PINION BEARINGS - FRONT AXLES (Continued) | | | | | | | | | |
| 44-16 | 639265 | Oil Seal, pinion | X | X | 1 | 1 | 1 | 1 | 1 | | |
| | 636568 | Shield, dust, universal joint yoke | X | X | 1 | 1 | 1 | 1 | 1 | | |
| 44-33 | 649228 | Shim set, adjusting, pinion bearings, front and rear (Model 25 axle) | | X | 1 | 1 | | 1 | | | |
| 44-33 | 929408 | Shim set, adjusting, pinion bearings, front and rear (Model 27 axle) | X | X | 1 | 1 | 1 | 1 | 1 | | |
| | | Consists of: | | | | | | | | | |
| | | 4 Shim, .003" thick | | | | | | | | | |
| | | 4 Shim, .005" thick | | | | | | | | | |
| | | 4 Shim, .010" thick | | | | | | | | | |
| | | 1 Shim, .030" thick | | | | | | | | | |
| 44-18 | 636566 | Slinger, oil drive pinion bearing | X | X | 1 | 1 | 1 | 1 | 1 | | |
| | 916372 | Slinger, oil rear pinion bearing (Model 27 axle only) | X | X | 1 | 1 | 1 | 1 | 1 | | |
| 44-14 | 636570 | Washer, drive pinion nut | X | X | 1 | 1 | 1 | 1 | 1 | | |
| 44-15 | A-1445 | Yoke, end, universal joint, assembly (Model 25 axle) | | X | 1 | 1 | | 1 | | | |
| 44-15 | 926816 | Yoke, end, universal joint, assembly (Model 27 axle) (Up to Serial No. ). | | X | 1 | 1 | | 1 | | | |
| | | (For axles 928417, 932999, 933003 and 933004, 933008, 933011) | | | | | | | | | |
| 44-15 | 936216 | Yoke, end, universal joint, assembly (Model 27 axle) (After Serial No. ) | X | X | 1 | 1 | 1 | 1 | 1 | | |
| | | (For axles 937432, 937433, 937436, 937437, 937440, 937443, 941852, 941051) | | | | | | | | | |
| | | (Propeller shaft to front axle) | | | | | | | | | |
| | | GROUP 20-05 - UNIVERSAL JOINTS AND SHAFTS | | | | | | | | | |
| 44-61 | A-6439 | Guide, front axle shaft | X | X | 2 | 2 | 2 | 2 | 2 | | |
| 44-60 | A-779 | Oil seal, front axle shaft, inner | X | X | 2 | 2 | 2 | 2 | 2 | | |
| 44-62 | 649769 | Washer, thrust, front axle shaft | | X | 2 | 2 | | 2 | | | |
| | | SPICER JOINTS | | | | | | | | | |
| 48- 1 | 909459 | Kit, shaft and universal joint, left | X | X | 1 | 1 | 1 | 1 | 1 | | |
| | | Consists of: | | | | | | | | | |
| 44- 5 | 649783 | 1 Bushing, wheel bearing spindle | | | | | | | | | |
| | 649784 | 1 Gasket, drive flange | | | | | | | | | |
| | | 1 Shaft and universal joint, left, assembly | | | | | | | | | |
| | 649778 | 1 Snap ring | | | | | | | | | |
| 44-12 | 909460 | Kit, shaft and universal joint, right | X | X | 1 | 1 | 1 | 1 | 1 | | |
| | | Consists of: | | | | | | | | | |
| | 649783 | 1 Bushing, wheel bearing spindle | | | | | | | | | |
| | 649784 | 1 Gasket, drive flange | | | | | | | | | |
| | | 1 Shaft and universal joint, right, assembly | | | | | | | | | |
| | 649778 | 1 Snap ring | | | | | | | | | |
| | 909476 | Kit, universal joint journal, front axle | X | X | 2 | 2 | 2 | 2 | 2 | | |
| | | Consists of: | | | | | | | | | |
| | | 4 Bearing, assembly | | | | | | | | | |
| | | 1 Journal, cross | | | | | | | | | |
| | 909453 | 1 Snap ring | | | | | | | | | |
| | | BENDIX JOINTS (OPTIONAL) | | | | | | | | | |
| 46- 5 | A-6288 | Ball, universal joint, center | | X | 2 | 2 | 2 | 2 | 2 | | |
| 46- 4 | A-6289 | Ball, universal joint, .872" | | X | * | * | * | * | * | | |
| | A-6290 | Ball, universal joint, .873" | | X | * | * | * | * | * | | |
| | A-6291 | Ball, universal joint, .874" | | X | * | * | * | * | * | | |
| | A-6292 | Ball, universal joint, .875" | | X | * | * | * | * | * | | |
| | A-6293 | Ball, universal joint, .876" | | X | * | * | * | * | * | | |
| | A-6294 | Ball, universal joint, .877" | | X | * | * | * | * | * | | |

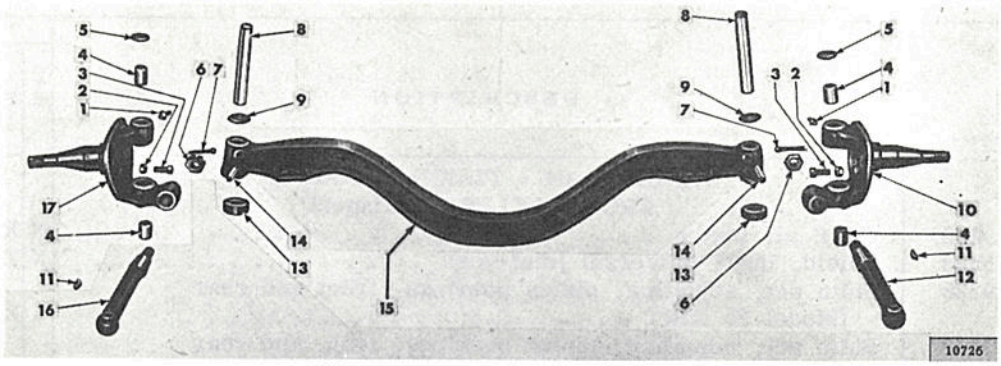



FIG. 45 -- FRONT AXLE (DJ-5) (DJ-6)

| Ref. No. | Description | Group No. | Ref. No. | Description | Group No. |
|---|---|---|---|---|---|
| 1 | Fitting, lubrication | 20-06 | 10 | Knuckle, steering, left | 20-06 |
| 2 | Nut, hex., 3/8"-16 | 20-06 | 11 | Key, steering arm | 20-06 |
| 3 | Bolt, hex. hd., 3/8"-16 x 1-1/8" | 20-06 | 12 | Arm, steering, LH | 20-06 |
| 4 | Bushing, steering knuckle | 20-06 | 13 | Bearing, thrust, steering knuckle | 20-06 |
| 5 | Plug, expansion | 20-06 | 14 | Key, draw, steering knuckle | 20-06 |
| 6 | Nut, steering arm | 20-06 | 15 | Axle, front (I Beam Type) | 20-01 |
| 7 | Pin, cotter | 20-06 | 16 | Arm, steering, RH | 20-06 |
| 8 | Pin, steering knuckle | 20-06 | 17 | Knuckle, steering, right | 20-06 |
| 9 | Shim set | 20-06 | | | |

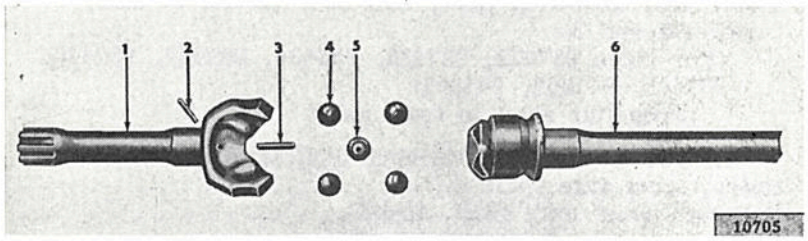



FIG. 46 -- FRONT AXLE UNIVERSAL JOINT (BENDIX) (CJ-3B) (CJ-5) (CJ-5A) (CJ-6) (CJ-6A)

| Ref. No. | Description | Group No. | Ref. No. | Description | Group No. |
|---|---|---|---|---|---|
| 1 | Shaft, outer (See kit) | 20-05 | 4 | Ball, universal joint | 20-05 |
| 2 | Pin, groove | 20-05 | 5 | Ball, center | 20-05 |
| 3 | Pin, center ball | 20-05 | 6 | Shaft, inner (See kit) | 20-05 |

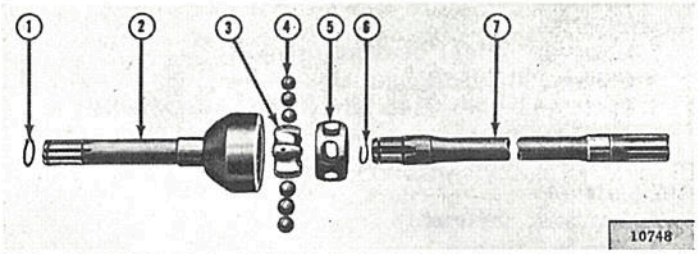



FIG. 47 -- FRONT AXLE UNIVERSAL JOINT (RZEPPA) (CJ-3B) (CJ-5) (CJ-5A) (CJ-6) (CJ-6A)

| Ref. No. | Description | Group No. | Ref. No. | Description | Group No. |
|---|---|---|---|---|---|
| 1 | Snap ring | 20-05 | 5 | Cage | 20-05 |
| 2 | Shaft, outer (See kit) | 20-05 | 6 | Ring, retaining | 20-05 |
| 3 | Race, inner | 20-05 | 7 | Shaft, inner | 20-05 |
| 4 | Ball, universal joint | 20-05 | | | |

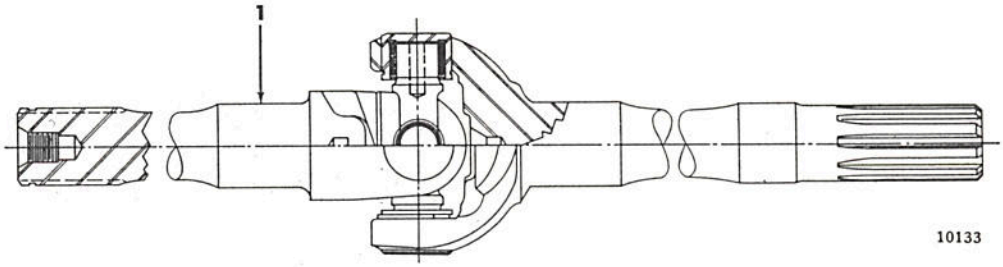



FIG. 48 -- FRONT AXLE UNIVERSAL JOINT (SPICER) (CJ-3B) (CJ-5) (CJ-5A) (CJ-6) (CJ-6A)

| Ref. No. | Description | Group No. |
|---|---|---|
| 1 | Kit, universal joint..... | 20-05 |

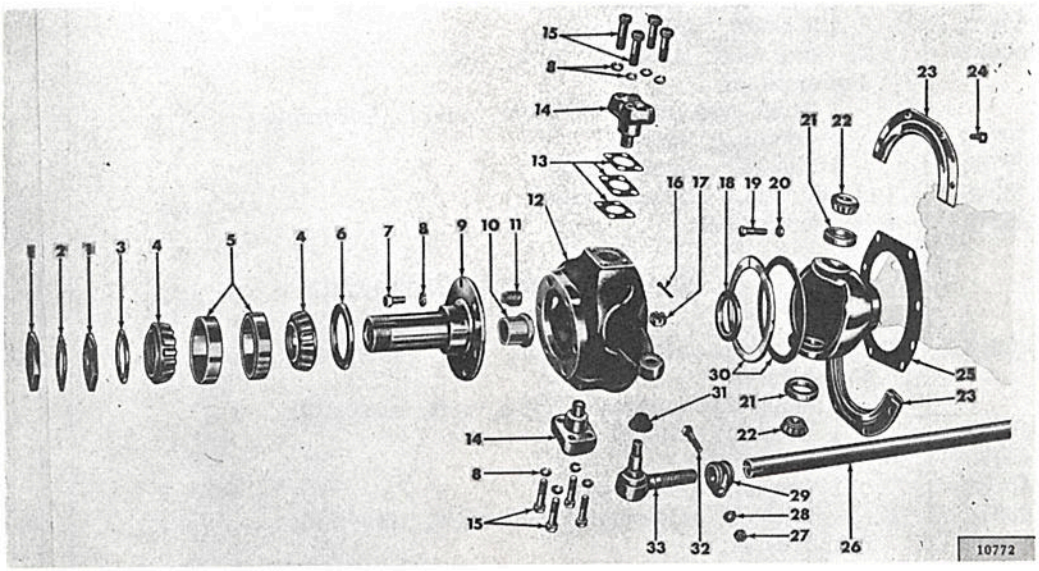



FIG. 49 -- STEERING KNUCKLE AND WHEEL BEARINGS (CJ-3B) (CJ-5) (CJ-5A) (CJ-6) (CJ-6A)

| Ref. No. | Description | Group No. |
|---|---|---|
| 1 | Nut, retaining, wheel bearings... | 25-03 |
| 2 | Lockwasher, wheel bearing nut .. | 25-03 |
| 3 | Lockwasher, wheel bearing..... | 25-03 |
| 4 | Cone and rollers ..... | 25-03 |
| 5 | Cup, front wheel bearing ..... | 25-03 |
| 6 | Oil seal, front hub..... | 25-03 |
| 7 | Bolt, hex hd., 3/8"-24 x 7/8".... | 24-02 |
| 8 | Lockwasher, 3/8"..... | 24-02 |
| 9 | Spindle and bushing, wheel bearing..... | 20-06 |
| 10 | Bushing, wheel bearing spindle... | 20-06 |
| 11 | Plug, filler, steering knuckle ... | 20-06 |
| 12 | Knuckle and arm, right..... | 20-06 |
| 13 | Shim set, king pin bearing..... | 20-07 |
| 14 | Cap, king pin bearing ..... | 20-07 |
| 15 | Bolt, hex. hd., 3/8"-24 x 1-1/2" ..... | 20-07 |
| 16 | Pin, cotter, 3/32" x 7/8" (Tie rod)..... | 23-01 |
| 17 | Nut, hex., 1/2"-20 ..... | 23-01 |
| 18 | Washer, thrust, axle shaft..... | 20-06 |
| 19 | Bolt, stop, steering ..... | 20-06 |
| 20 | Nut, 3/8"-24..... | 20-06 |
| 21 | Cup, king pin bearing..... | 20-07 |
| 22 | Cone and rollers, king pin bearing..... | 20-07 |
| 23 | Plate, seal retainer..... | 20-06 |
| 24 | Screw and lockwasher, hex hd., 5/16"-24 x 11/16"..... | 20-06 |
| 25 | Oil seal, felt ..... | 20-06 |
| 26 | Rod, tie, steering, right ..... | 23-01 |
| 27 | Nut, hex., 5/16"-24..... | 23-01 |
| 28 | Lockwasher, 5/16"..... | 23-01 |
| 29 | Clamp, tie rod ..... | 23-01 |
| 30 | Oil seal, rubber and backing ring, assembly..... | 20-06 |
| 31 | Cover, dust tie rod socket (Rubber)..... | 23-01 |
| 32 | Bolt, hex. hd., 5/16"-24 x 1-3/8" | 23-01 |
| 33 | Socket, tie rod, right ..... | 23-01 |

| Fig. and Ref. No. | Part Number | DESCRIPTION | MODELS V6 | 4F | CJ3B | CJ5 | CJ5A | CJ6 | CJ6A | DJ5 | DJ6 |
|---|---|---|---|---|---|---|---|---|---|---|---|
| | | GROUP 20-05 - UNIVERSAL JOINTS AND SHAFTS (Continued) | | | | | | | | | |
| | | BENDIX JOINTS (OPTIONAL) | | | | | | | | | |
| 46- 4 | A-6295 | Ball, universal joint, .878" | | X | * | * | * | * | * | | |
| | 800611 | Kit, shaft and universal joint, left. | | X | 1 | 1 | 1 | 1 | 1 | | |
| 46- 1 | | Consists of: | | | | | | | | | |
| | 649783 | 1 Shaft and universal joint, left, assembly | | | | | | | | | |
| | 649784 | 1 Bushing, spindle | | | | | | | | | |
| | 800612 | 1 Gasket, drive flange | | | | | | | | | |
| | | Kit, shaft and universal joint, right. | | X | 1 | 1 | 1 | 1 | 1 | | |
| | | Consists of: | | | | | | | | | |
| | 649783 | 1 Shaft and universal joint, right, assembly | | | | | | | | | |
| | 649784 | 1 Bushing, spindle | | | | | | | | | |
| 46- 2 | A-6278 | 1 Gasket, drive flange | | | | | | | | | |
| 46- 3 | A-6279 | Pin, groove, universal joint | | X | 2 | 2 | 2 | 2 | 2 | | |
| | | Pin, center ball | | X | 2 | 2 | 2 | 2 | 2 | | |
| | | RZEPPA JOINTS (OPTIONAL) | | | | | | | | | |
| | 800613 | Kit, shaft and universal joint, left, assembly | | X | 1 | 1 | 1 | 1 | 1 | | |
| 47- 2 | | Consists of: | | | | | | | | | |
| | 649783 | 1 Shaft and universal joint, left, assembly | | | | | | | | | |
| 47- 1 | 649778 | 1 Bushing, spindle | | | | | | | | | |
| | 649784 | 1 Snap ring | | | | | | | | | |
| | 800614 | 1 Gasket, drive flange | | | | | | | | | |
| | | Kit, shaft and universal joint, right, assembly | | X | 1 | 1 | 1 | 1 | 1 | | |
| | | Consists of: | | | | | | | | | |
| | 649783 | 1 Shaft and universal joint, right, assembly | | | | | | | | | |
| 47- 1 | 649778 | 1 Bushing, spindle | | | | | | | | | |
| | 649784 | 1 Snap ring | | | | | | | | | |
| | 921758 | 1 Gasket, drive flange | | | | | | | | | |
| | | Kit, repair, universal joint (For 1 joint) | X | 2 | | | | | | | |
| | | Consists of: | | | | | | | | | |
| | A-1721 | 6 Ball, universal joint | | | | | | | | | |
| | A-1719 | 1 Cage | | | | | | | | | |
| | 802314 | 1 Race, inner | | | | | | | | | |
| | A-1724 | 1 Retainer | | | | | | | | | |
| | A-1725 | 3 Screw, retainer | | | | | | | | | |
| | A-1726 | 1 Snap ring | | | | | | | | | |
| | 921759 | Kit, repair, universal joint (For Rzeppa or Bendix Shaft & U. Joint Assy's.) (For 1 joint) | X | 2 | 2 | 2 | 2 | 2 | | | |
| | | Consists of: | | | | | | | | | |
| 47- 4 | A-1721 | 6 Ball, universal joint | | | | | | | | | |
| 47- 5 | A-1719 | 1 Cage | | | | | | | | | |
| 47- 3 | 810086 | 1 Race, inner | | | | | | | | | |
| 47- 6 | 810095 | 1 Ring, retaining, inner axle shaft | | | | | | | | | |
| 47- 7 | 810087 | Inner shaft and snap ring, left | | X | 1 | 1 | 1 | 1 | 1 | | |
| | 810088 | Inner shaft and snap ring, right | | X | 1 | 1 | 1 | 1 | 1 | | |
| | | (*) As Required | | | | | | | | | |

| Fig. and Ref. No. | Part Number | DESCRIPTION | MODELS V6 | 4F | CJ3B | CJ5 | CJ5A | CJ6 | CJ6A | DJ5 | DJ6 |
|---|---|---|---|---|---|---|---|---|---|---|---|
| | | GROUP 20-06 - STEERING KNUCKLE AND SPINDLE | | | | | | | | | |
| 53- 8 | 805783 | Knuckle and arm, steering, left | X | X | 1 | 1 | 1 | 1 | 1 | | |
| 49-12 | 805784 | Knuckle and arm, steering, right | X | X | 1 | 1 | 1 | 1 | 1 | | |
| 45-10 | 812222 | Knuckle, steering, left, assembly | X | X | | | | | | 1 | 1 |
| 45-17 | 812223 | Knuckle, steering, right, assembly | X | X | | | | | | 1 | 1 |
| 49-19 | A-821 | Bolt, stop, steering | X | X | 2 | 2 | 2 | 2 | 2 | | |
| 45- 3 | GM-179840 | Bolt, stop, steering | X | X | | | | | | 2 | 2 |
| 49-20 | GM-124925 | Nut, 3/8"-24 | X | X | 2 | 2 | 2 | 2 | 2 | | |
| 45- 2 | 644438 | Nut, 3/8"-16 | X | X | | | | | | 2 | 2 |
| 45-12 | 812203 | Arm, steering, L. H. | X | X | | | | | | 1 | 1 |
| 45-16 | 812204 | Arm, steering, R. H. | X | X | | | | | | 1 | 1 |
| 49-10 | 649783 | Bushing, wheel bearing spindle | X | X | 2 | 2 | 2 | 2 | 2 | | |
| 45- 1 | GM-191758 | Fitting, lubricating | X | X | | | | | | 4 | 4 |
| 45-14 | 643784 | Key, draw, steering knuckle pin | X | X | | | | | | * | * |
| 45-11 | GM-124549 | Key, steering arm | X | X | | | | | | 2 | 2 |
| | 908226 | Kit, steering knuckle oil seal (For 2 wheels) | X | X | 1 | 1 | 1 | 1 | 1 | | |
| | | Consists of: | | | | | | | | | |
| 49-25 | 908005 | 2 Oil seal, felt | | | | | | | | | |
| 49-30 | 909854 | 2 Oil seal, rubber and backing ring, assembly | | | | | | | | | |
| 49-23 | 908006 | 4 Plate, seal retainer | | | | | | | | | |
| | 915664 | Kit, steering knuckle oil seal (For 1 wheel) | X | X | 1 | 1 | 1 | 1 | 1 | | |
| | | Consists of: | | | | | | | | | |
| 49-25 | 908005 | 1 Oil seal, felt | | | | | | | | | |
| 49-30 | 909854 | 1 Oil seal, rubber and backing ring, assembly | | | | | | | | | |
| 49-23 | 908006 | 2 Plate, seal retainer | | | | | | | | | |
| | 802233 | Kit, steering knuckle pivot pin (For both knuckles) | X | X | | | | | | 1 | 1 |
| | | Consists of: | | | | | | | | | |
| 45-13 | 643778 | 2 Bearing, thrust, steering knuckle | | | | | | | | | |
| 45- 4 | 647567 | 4 Bushing, steering knuckle | | | | | | | | | |
| | 646854 | 2 Pin, lock, pivot pin | | | | | | | | | |
| 45- 8 | 647568 | 2 Pin, pivot, steering knuckle | | | | | | | | | |
| 45- 5 | GM-117920 | 4 Plug, expansion, 1-1/16" | | | | | | | | | |
| | | 4 Shim, steering knuckle, .003" | | | | | | | | | |
| 45- 6 | 643782 | Nut, steering arm | X | X | | | | | | 2 | 2 |
| 45- 7 | GM-137204 | Pin, cotter, 1/8" x 1-1/2" (Steering arm nut) | X | X | | | | | | 2 | 2 |
| 49-11 | GM-444588 | Plug, filler, steering knuckle | X | X | 2 | 2 | 2 | 2 | 2 | | |
| 49-24 | 802498 | Screw and lockwasher, hex. hd., 5/16"-24 x 11/16" (Oil seal to steering knuckle) | X | X | 16 | 16 | 16 | 16 | 16 | | |
| 45- 9 | 805459 | Shim set, steering knuckle | X | X | | | | | | 1 | 1 |
| | | Consists of: | | | | | | | | | |
| | | 2 Shim, steering knuckle, .003" | | | | | | | | | |
| | | 2 Shim, steering knuckle, .010" | | | | | | | | | |
| | | 4 Shim, steering knuckle, .030" | | | | | | | | | |
| 49- 9 | 649782 | Spindle and bushing, wheel bearing, assembly | X | X | 2 | 2 | 2 | 2 | 2 | | |
| 49-18 | 649769 | Washer, thrust, axle shaft | X | X | 2 | 2 | 2 | 2 | 2 | | |
| | | (*) As Required | | | | | | | | | |
| | | GROUP 20-07 - KING PIN AND DRIVE FLANGE | | | | | | | | | |
| | | Note 1: Up to Serial No. 57348-48092 CJ-3B (4F Engine Only) 57548-83072 CJ-5 (4F Engine Only) 57748-15006 CJ-6 (4F Engine Only) | | | | | | | | | |

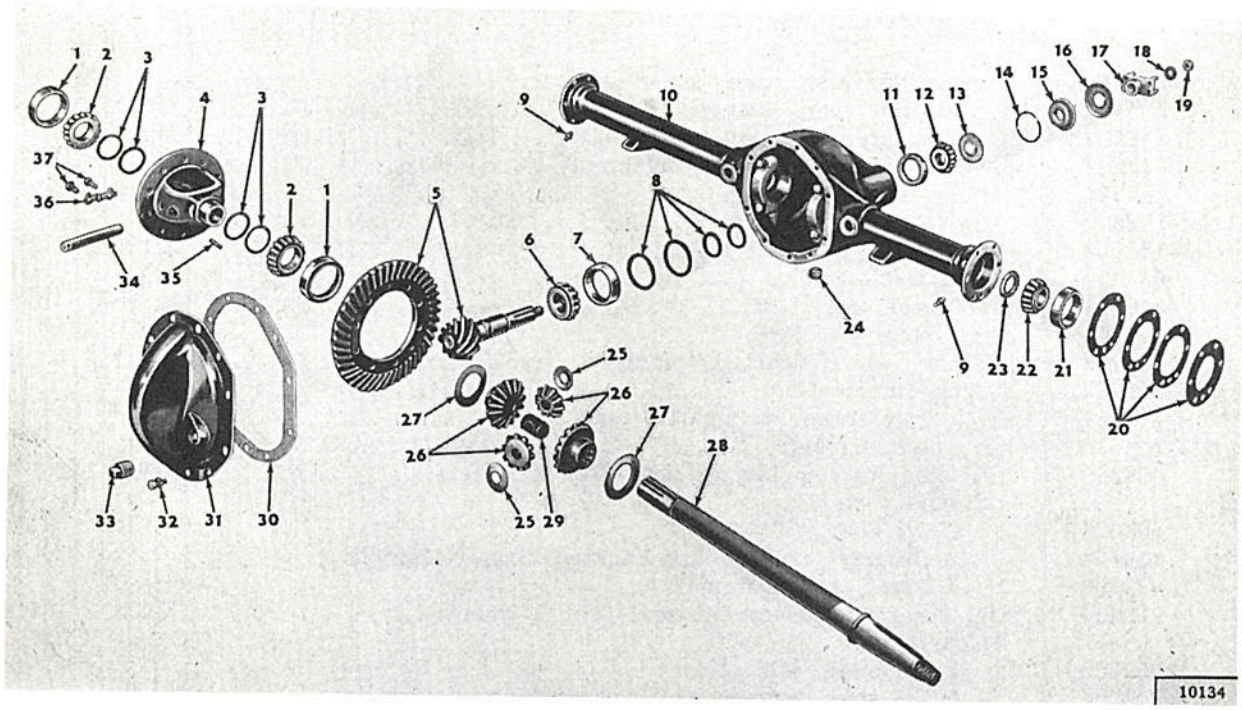



FIG. 50 - REAR AXLE (CJ-3B) (CJ-5) (CJ-6) (CJ-5A) (CJ-6A)

| Ref. No. | Description | Group No. | Ref. No. | Description | Group No. |
|---|---|---|---|---|---|
| 1 | Cup, differential bearing | 21-03 | 20 | Shim set | 21-05 |
| 2 | Cone and rollers | 21-03 | 21 | Cup, shaft bearing | 21-05 |
| 3 | Shim set | 21-03 | 22 | Cone and rollers, shaft bearings | 21-05 |
| 4 | Case, differential | 21-03 | 23 | Oil seal, carrier end | 21-05 |
| 5 | Kit, drive gear and pinion | 21-03 | 24 | Plug, drain, axle housing | 21-02 |
| 6 | Cone and rollers pinion bearing, inner | 21-04 | 25 | Washer, thrust, pinion mate | 21-03 |
| 7 | Cup, pinion bearing, inner | 21-04 | 26 | Gear set, side gear and pinion mate | 21-03 |
| 8 | Shim set | 21-04 | 27 | Washer, thrust, side gear | 21-03 |
| 9 | Fitting | 21-05 | 28 | Shaft, rear axle, right | 21-05 |
| 10 | Housing, rear axle | 21-02 | 29 | Spacer (Center block) | 21-03 |
| 11 | Cup, pinion bearing, outer | 21-04 | 30 | Gasket, housing cover | 21-02 |
| 12 | Cone and roller pinion bearing, outer. | 21-04 | 31 | Cover, axle housing | 21-02 |
| 13 | Slinger, oil | 21-04 | 32 | Screw and lockwasher, cover to housing. | 21-02 |
| 14 | Gasket, pinion, oil seal | 21-04 | 33 | Plug, filler, axle housing | 21-02 |
| 15 | Oil seal, pinion bearing | 21-04 | 34 | Shaft, case pinion | 21-03 |
| 16 | Shield, dust, universal yoke | 21-04 | 35 | Pin, lock, pinion shaft | 21-03 |
| 17 | Yoke, end | 21-04 | 36 | Strap, lock, drive gear screw | 21-03 |
| 18 | Washer, pinion nut | 21-04 | 37 | Screw, axle drive gear | 21-03 |
| 19 | Nut, pinion | 21-04 | | | |

| Fig. and Ref. No. | Part Number | DESCRIPTION | MODELS V6 | 4F | CJ3B | CJ5 | CJ5A | CJ6 | CJ6A | DJ5 | DJ6 |
|---|---|---|---|---|---|---|---|---|---|---|---|
| | | GROUP 20-07 - KING PIN AND DRIVE FLANGE (Continued) | | | | | | | | | |
| | | Note 2: After Serial No. 57348-48091 CJ-3B (4F Engine Only)<br>57548-83071 CJ-5<br>57748-15005 CJ-6 | | | | | | | | | |
| 49-14 | 910901 | Cap, king pin bearing | X | X | 4 | 4 | 4 | 4 | 4 | | |
| | GM-181376 | Bolt, hex. hd., 3/8"-24 x 1-5/8" (See Note No. 1) | | X | 4 | 4 | 4 | 4 | 4 | | |
| 49-15 | GM-120677 | Bolt, hex. hd., 3/8"-24 x 1-1/2" (12-See Note No. 1) (16-See Note No. 2) | X | X | 16 | 16 | 16 | 16 | 16 | | |
| | GM-120382 | Lockwasher, 3/8" (King pin bearing cap to steering knuckle | X | X | 16 | 16 | 16 | 16 | 16 | | |
| 49-22 | 52940 | Cone and rollers, king, pin bearing | X | X | 4 | 4 | 4 | 4 | 4 | | |
| 49-21 | 52941 | Cup, king pin bearing | X | X | 4 | 4 | 4 | 4 | 4 | | |
| 65- 3 | A-868 | Flange, drive, axle shaft | X | X | 2 | 2 | 2 | 2 | 2 | | |
| 65-22 | A-760 | Bolt, hex. hd., 3/8"-16 x 1-1/2" | X | X | 12 | 12 | 12 | 12 | 12 | | |
| 65-21 | GM-120382 | Lockwasher, 3/8" (Drive flange to hub) | X | X | 12 | 12 | 12 | 12 | 12 | | |
| 65- 4 | 649784 | Gasket, drive flange | X | X | 2 | 2 | 2 | 2 | 2 | | |
| | A-824 | Pin, king, bearing cap (For old style 3 piece cap on first vehicles) | | X | 4 | 4 | 4 | 4 | 4 | | |
| | A-825 | Pin, lock, king pin to bearing cap (For old style 3 piece cap on first vehicles) | | X | 4 | 4 | 4 | 4 | 4 | | |
| 49-13 | A-6882 | Shim, set, king pin bearing | X | X | 1 | 1 | 1 | 1 | 1 | | |
| | | GROUP 21-01 - REAR AXLE | | | | | | | | | |
| 50- | 941866 | Axle, rear, assembly (3.73 to 1) (Model 44) | X | X | | 1 | 1 | 1 | 1 | | |
| | 941867 | Axle, rear, assembly (3.73 to 1) (Model 44) (Powr-Lok) | X | X | | 1 | 1 | 1 | 1 | | |
| | 924488 | Axle, rear, assembly (4.27 to 1) (Model 44) | | X | 1 | 1 | 1 | 1 | 1 | | |
| | 925559 | Axle, rear, assembly (4.27 to 1) (Model 44) (Powr-Lok) | | X | 1 | 1 | 1 | 1 | 1 | | |
| | 917993 | Axle, rear, assembly (4.89 to 1) (Model 44) | X | X | 1 | 1 | 1 | 1 | 1 | | |
| | 915773 | Axle, rear, assembly (4.89 to 1) (Model 44) (Powr-Lok) | X | X | 1 | 1 | 1 | 1 | 1 | | |
| | 912216 | Axle, rear, assembly (5.38 to 1) (Model 44) | | X | 1 | 1 | 1 | 1 | 1 | | |
| | 911822 | Axle, rear, assembly (5.38 to 1) (Model 44) (Powr-Lok) | | X | 1 | 1 | 1 | 1 | 1 | | |
| | 910418 | Axle, rear, assembly (5.38 to 1) (Model 44) (Heavy-Duty) | | X | 1 | 1 | 1 | 1 | 1 | | |
| | 911823 | Axle, rear, assembly (5.38 to 1) (Model 44) (Powr-Lok) (Heavy-Duty) | | X | 1 | 1 | 1 | 1 | 1 | | |
| 51- | 941863 | Axle, rear, assembly (3.73 to 1) (Model 27) | X | X | | | | | | 1 | 1 |
| | 941864 | Axle, rear, assembly (3.73 to 1) (Model 27) (Powr-Lok) | X | X | | | | | | 1 | 1 |
| | 924982 | Axle, rear, assembly (4.56 to 1) (Model 27) | | X | | | | | | 1 | 1 |
| | 933161 | Axle, rear, assembly (4.56 to 1) (Model 27) (Powr-Lok) | | X | | | | | | 1 | 1 |
| | 941471 | Axle, rear, assembly (4.88 to 1) (Model 27) | X | X | | | | | | 1 | 1 |
| | 941472 | Axle, rear, assembly (4.88 to 1) (Model 27) (Powr-Lok) | X | X | | | | | | 1 | 1 |
| | | GROUP 21-02 - HOUSING - REAR AXLE | | | | | | | | | |
| 50-10 | 932939 | Housing, rear axle, assembly | X | X | 1 | 1 | 1 | 1 | 1 | | |
| | 917628 | Housing, rear axle, assembly (For Heavy Duty Axles | | | | | | | | | |
| | 917628 | 910418 and 911823) | | X | 1 | 1 | 1 | 1 | 1 | | |
| 51- 1 | 926795 | Housing, rear axle, assembly | X | X | | | | | | 1 | 1 |
| | GM-179890 | Bolt, hex. hd., 1/2"-13 x 2-1/4" | X | X | 4 | 4 | 4 | 4 | 4 | 4 | 4 |
| | 926798 | Bolt, hex. hd., (Differential bearing cap) | X | X | | | | | | 4 | 4 |

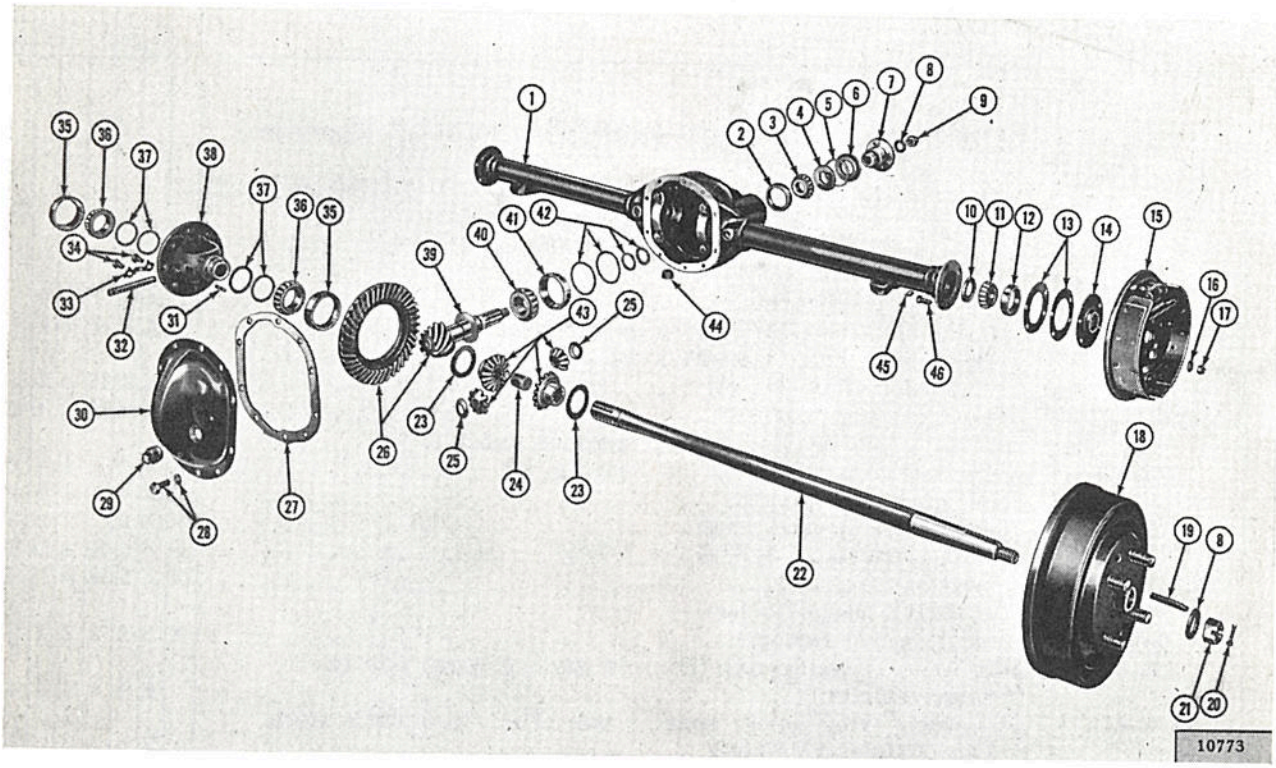



FIG. 51 - REAR AXLE (DJ-5) (DJ-6)

| Ref. No. | Description | Group No. |
|---|---|---|
| 1 | Housing, rear axle | 21-02 |
| 2 | Cup, drive pinion bearing, outer | 21-04 |
| 3 | Cone and roller, bearing, outer | 21-04 |
| 4 | Slinger, oil drive pinion | 21-04 |
| 5 | Gasket, pinion oil seal | 21-04 |
| 6 | Oil seal, drive pinion bearing | 21-04 |
| 7 | Flange, "U" joint | 21-04 |
| 8 | Washer, flat | 21-04 |
| 9 | Nut, drive pinion | 21-04 |
| 10 | Oil, seal, shaft (Inboard) | 21-05 |
| 11 | Cone and roller, axle shaft | 21-05 |
| 12 | Cup, axle shaft | 21-05 |
| 13 | Shim set, axle shaft bearing | 21-05 |
| 14 | Retainer and seal | 21-05 |
| 15 | Brake, rear, right | 24-02 |
| 16 | Lockwasher, 3/8" | 24-02 |
| 17 | Nut, hex., 3/8"-24 | 24-02 |
| 18 | Hub and drum, rear, right | 25-02 |
| 19 | Key, rear axle shaft | 21-05 |
| 20 | Pin, cotter, 1/8" x 1-1/2" | 21-05 |
| 21 | Nut, hex., slotted, 3/4"-16 | 21-05 |
| 22 | Shaft, rear axle | 21-05 |
| 23 | Washer, thrust, side gear | 21-03 |
| 24 | Spacer, axle shaft (Center block) | 21-03 |
| 25 | Washer, thrust, pinion mate | 21-03 |
| 26 | Kit, axle drive gear and pinion | 21-03 |
| 27 | Gasket, axle housing cover | 21-02 |
| 28 | Screw and lockwasher, hex hd. 5/16"-18 x 5/8" | 21-02 |
| 29 | Plug, pipe, 3/4" sq. hd. | 21-02 |
| 30 | Cover | 21-02 |
| 31 | Pin, lock | 21-03 |
| 32 | Shaft, pinion mate | 21-03 |
| 33 | Strap, lock | 21-03 |
| 34 | Screw, drive gear | 21-03 |
| 35 | Cup, differential bearing | 21-03 |
| 36 | Cone and roller, differential bearing | 21-03 |
| 37 | Shim, set, adjusting | 21-03 |
| 38 | Case, differential | 21-03 |
| 39 | Singer, oil pinion bearing, rear | 21-04 |
| 40 | Cone and roller, bearing, inner | 21-04 |
| 41 | Cup, drive pinion bearing, inner | 21-04 |
| 42 | Shim set, differential bearing | 21-04 |
| 43 | Gear set | 21-03 |
| 44 | Plug, pipe, 3/4" countersunk | 21-02 |
| 45 | Fitting | 21-05 |
| 46 | Bolt, hex. hd., 3/8"-24 x 1" | 24-02 |

| Fig. and Ref. No. | Part Number | DESCRIPTION | MODELS V6 | 4F | CJ3B | CJ5 | CJ5A | CJ6 | CJ6A | DJ5 | DJ6 |
|---|---|---|---|---|---|---|---|---|---|---|---|
| | | GROUP 21-02 - HOUSING - REAR AXLE (Continued) | | | | | | | | | |
| | 802509 | Bracket, tee, rear axle brake tube | X | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| 50-31 | 936282 | Cover, rear axle housing | X | X | 1 | 1 | 1 | 1 | 1 | | |
| 51-30 | 641380 | Cover, rear axle housing | X | X | | | | | | 1 | 1 |
| 50-32 | GM-9409097 | Screw and lockwasher, hex. hd., 5/16"-18 x 5/8" (Gear cover to housing) | X | X | 8 | 8 | 8 | 8 | 8 | 8 | 8 |
| | GM-423561 | Screw and lockwasher, hex. hd., 5/16"-18 x 7/8" | X | X | 2 | 2 | 2 | 2 | 2 | | |
| | GM-451975 | Screw and lockwasher, hex. hd., 5/16"-18 x 3/4" | X | X | | | | | | 2 | 2 |
| | 936608 | Washer, plain (Gear cover and tee bracket to housing) | X | X | 2 | 2 | 2 | 2 | 2 | | |
| 51-27 | 929874 | Gasket, axle housing cover | X | X | | | | | | 1 | 1 |
| 50-30 | 936180 | Gasket, axle housing cover | X | X | 1 | 1 | 1 | 1 | 1 | | |
| 50-24 | 636577 | Plug, pipe, 3/4" Ctak. (Drain plug) | X | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| 50-33 | GM-103869 | Plug, pipe, 3/4" sq. hd., (Filler plug) | X | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | | GROUP 21-03 - DIFFERENTIAL - REAR AXLE | | | | | | | | | |
| | | Note 1: Up to Serial No. 57348-33148 (CJ-3B)(4F Engine only)<br>57548-43843 (CJ-5) (4F Engine only)<br>57748-11871 (CJ-6) (4F Engine only) | | | | | | | | | |
| | | Note 2: After Serial No. 57348-33147 (CJ-3B)(4F Engine only)<br>57548-43842 (CJ-5)<br>57748-11870 (CJ-6) | | | | | | | | | |
| | 802557 | Differential, assembly, complete (5.38 to 1) (Except Powr-Lok) (See Note 1) | | X | 1 | 1 | | 1 | | | |
| | 802907 | Differential, assembly, complete (5.38 to 1) (Except Powr-Lok) (See Note 2) | | X | 1 | 1 | 1 | 1 | 1 | | |
| | 935639 | Differential, assembly (Less drive gear and pinion) (Except Powr-Lok) | X | | | 1 | 1 | 1 | 1 | | |
| 52 | 940595 | Differential, assembly (Less drive gear and pinion) (Powr-Lok) | X | | | 1 | 1 | 1 | 1 | | |
| 52 | 934945 | Differential, assembly (Less drive gear and pinion) (Except Powr-Lok) | X | | | | | | | 1 | 1 |
| | | Differential, assembly (Less drive gear and pinion) (Powr-Lok) | X | | | | | | | 1 | 1 |
| | | (The above differentials for ratios of 3.73 to 1 and smaller) | | | | | | | | | |
| | 935640 | Differential, assembly (Less drive gear and pinion) (Except Powr-Lok) | X | X | 1 | 1 | 1 | 1 | 1 | | |
| | 916775 | Differential, assembly (Less drive gear and pinion) (Powr-Lok) | X | X | 1 | 1 | 1 | 1 | 1 | | |
| | 936243 | Differential, assembly (Less drive gear and pinion) (Except Powr-Lok) | X | X | | | | | | 1 | 1 |
| | 934898 | Differential, assembly (Less drive gear and pinion) (Powr-Lok) | X | X | | | | | | 1 | 1 |
| | | (The above differentials for ratios of 3.92 to 1 and greater) | | | | | | | | | |
| 50- 4 | 802562 | Case, differential (Except Powr-Lok) (For ratios 3.92 and greater) | X | X | 1 | 1 | 1 | 1 | 1 | | |
| 51-38 | 926797 | Case, differential (Except Powr-Lok) (For ratio 4.56) | | X | | | | | | 1 | 1 |
| 50- 2 | 52979 | Cone and rollers, differential bearing | X | X | 2 | 2 | 2 | 2 | 2 | | |
| 51-36 | 925446 | Cone and rollers, differential bearing | X | X | | | | | | 2 | 2 |

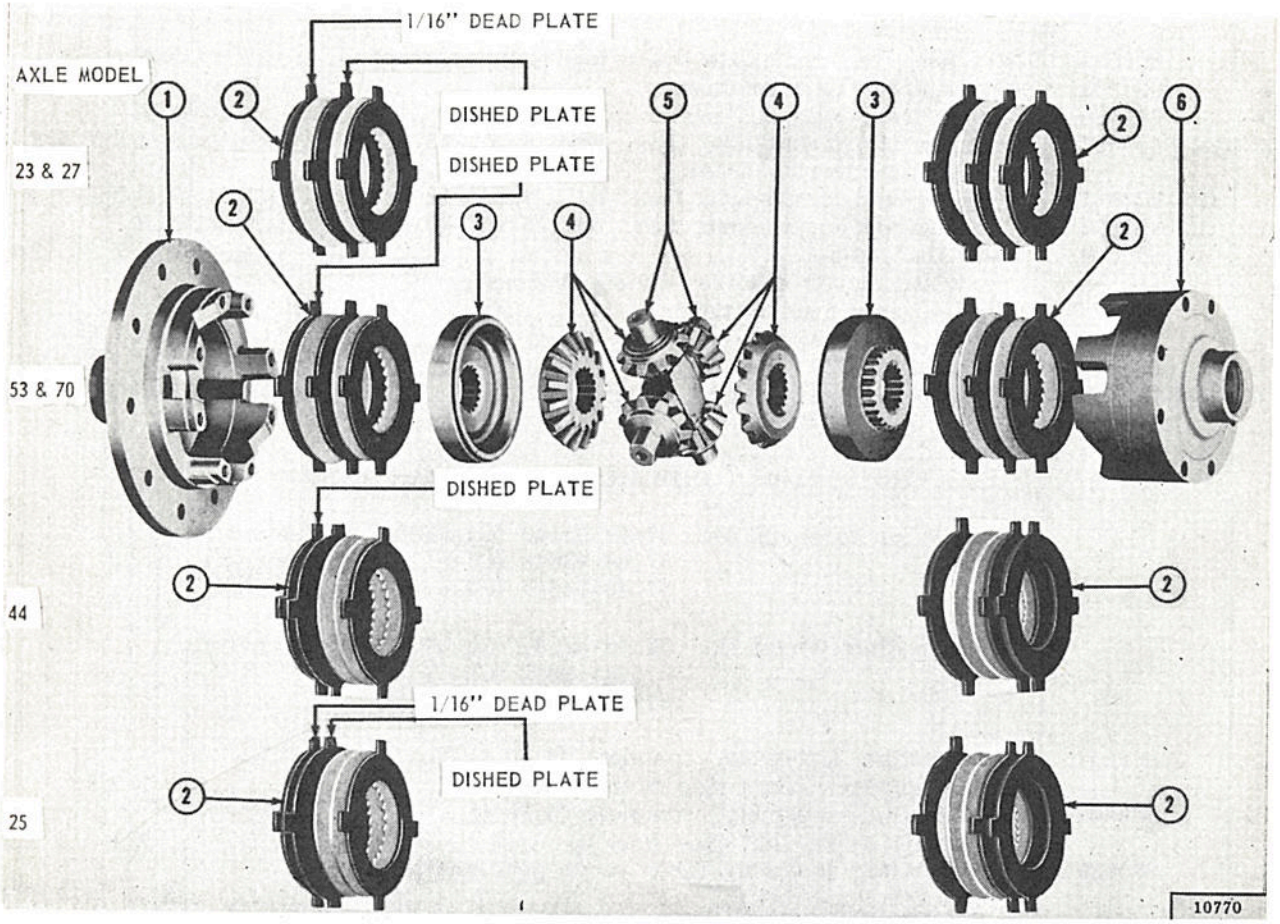



FIG. 52 - DIFFERENTIAL - POWR LOK (CJ-3B) (CJ-5) (CJ-6) (CJ-5A) (CJ-6A) (DJ-5) (DJ-6)

| Ref. No. | Description | Group No. | Ref. No. | Description | Group No. |
|---|---|---|---|---|---|
| 1 | Not Serviced | | 4 | Gear set, side gear and pinion mate | 21-03 |
| 2 | Set, disc and plate | 21-03 | 5 | Shaft, cross pinion mate | 21-03 |
| 3 | Ring, differential side gear | 21-03 | 6 | Not Serviced | |

| Fig. and Ref. No. | Part Number | DESCRIPTION | MODELS V6 | 4F | CJ3B | CJ5 | CJ5A | CJ6 | CJ6A | DJ5 | DJ6 |
|---|---|---|---|---|---|---|---|---|---|---|---|
| | | GROUP 21-03 - DIFFERENTIAL - REAR AXLE (Continued) | | | | | | | | | |
| 50- 1 | 52980 | Cup, differential bearing . . . . . | X | X | 2 | 2 | 2 | 2 | 2 | | |
| 51-35 | 926800 | Cup, differential bearing . . . . . | X | X | | | | | | 2 | 2 |
| 52- 4 | 918179 | Gear set, side gear and pinion mate (Powr-Lok). . . . . | X | X | 1 | 1 | 1 | 1 | 1 | | |
| 52- 4 | 935892 | Gear set, side gear and pinion mate (Powr-Lok). . . . . | X | X | | | | | | 1 | 1 |
| 50- 5 | 937824 | Kit, drive gear and pinion (3.73 to 1) (Model 44 axle) . . . | X | X | | 1 | 1 | 1 | 1 | | |
| | | Consists of: | | | | | | | | | |
| | | 1 Set, gear and pinion (41-11 teeth) | | | | | | | | | |
| 50-36 | 802561 | 5 Lockstrap, drive gear screw | | | | | | | | | |
| 50-19 | 801367 | 1 Nut, drive pinion | | | | | | | | | |
| 50-37 | 917292 | 10 Screw, drive gear | | | | | | | | | |
| 51-26 | 934894 | Kit, drive gear and pinion (3.73 to 1) (Model 27 axle) . . . | X | X | | | | | | 1 | 1 |
| 50- 5 | 910073 | Kit, drive gear and pinion (4.27 to 1) (Model 44 axle) . . . | | X | 1 | 1 | 1 | 1 | 1 | | |
| | | Consists of: | | | | | | | | | |
| | | 1 Set, gear and pinion (47-11 teeth) | | | | | | | | | |
| 50-36 | 802561 | 5 Lockstrap, drive gear screw | | | | | | | | | |
| 50-37 | 917292 | 10 Screw, drive gear | | | | | | | | | |
| 50- 5 | 907062 | Kit, drive gear and pinion (4.89 to 1) (Model 44 axle) . . . | X | X | 1 | 1 | 1 | 1 | 1 | | |
| | | Consists of: | | | | | | | | | |
| | | 1 Set, gear and pinion (44-9 teeth) | | | | | | | | | |
| 50-36 | 802561 | 5 Lockstrap, drive gear screw | | | | | | | | | |
| | 917292 | 10 Screw, drive gear | | | | | | | | | |
| 51-26 | 933901 | Kit, drive gear and pinion (4.88 to 1) (Model 27 axle) . . . | X | X | | | | | | 1 | 1 |
| | | Consists of: | | | | | | | | | |
| | | 1 Set, gear and pinion (39-8 teeth) | | | | | | | | | |
| 51-33 | 933892 | 4 Lockstrap, drive gear screw | | | | | | | | | |
| 51-34 | 917292 | 8 Screw, drive gear | | | | | | | | | |
| 51-26 | 926801 | Kit, drive gear and pinion (4.56 to 1) (Model 27 axle) . . . | | X | | | | | | 1 | 1 |
| | | Consists of: | | | | | | | | | |
| | | 1 Set, gear and pinion (41-9 teeth) | | | | | | | | | |
| 51-33 | A-792 | 4 Lockstrap, drive gear screw | | | | | | | | | |
| 51- 9 | 801367 | 1 Nut, drive pinion | | | | | | | | | |
| 51-34 | 917292 | 8 Screw, drive gear | | | | | | | | | |
| 50- 5 | 802568 | Kit, drive gear and pinion (5.38 to 1) (Model 44 axle) . . . | | X | 1 | 1 | 1 | 1 | 1 | | |
| | | Consists of: | | | | | | | | | |
| | | 1 Set, gear and pinion | | | | | | | | | |
| 50-36 | 802561 | 5 Lockstrap, drive gear screw | | | | | | | | | |
| 50-37 | 917292 | 10 Screw, drive gear | | | | | | | | | |
| 50-26 | 802260 | Kit, repair, differential gears (Except Powr-Lok)(See Note 1) | | X | 1 | 1 | | 1 | | | |
| | | Consists of: | | | | | | | | | |
| | | 2 Gear, side | | | | | | | | | |
| 50-35 | 636360 | 1 Pin, lock | | | | | | | | | |
| | | 2 Pinion, mate | | | | | | | | | |
| 50-34 | 805327 | 1 Shaft, pinion mate | | | | | | | | | |
| 50-29 | 640965 | 1 Spacer, axle shaft | | | | | | | | | |
| 50-25 | 645790 | 2 Washer, thrust, pinion mate | | | | | | | | | |
| 50-27 | 645789 | 2 Washer, thrust, side gear | | | | | | | | | |
| 50-26 | 916361 | Kit, repair, differential gears (Except Powr-Lok)(See Note 2) | X | X | 1 | 1 | 1 | 1 | 1 | | |
| | | Consists of: | | | | | | | | | |
| | | 2 Gear, side | | | | | | | | | |
| 50-35 | 636360 | 1 Pin, lock | | | | | | | | | |
| | | 2 Pinion, mate | | | | | | | | | |
| 50-34 | 805327 | 1 Shaft, pinion mate | | | | | | | | | |
| 50-25 | 645790 | 2 Washer, thrust, pinion mate | | | | | | | | | |
| 50-27 | 645789 | 2 Washer, thrust, side gear | | | | | | | | | |

| Fig. and Ref. No. | Part Number | DESCRIPTION | MODELS V6 | 4F | CJ3B | CJ5 | CJ5A | CJ6 | CJ6A | DJ5 | DJ6 |
|---|---|---|---|---|---|---|---|---|---|---|---|
| | | GROUP 21-03 - DIFFERENTIAL - REAR AXLE (Continued) | | | | | | | | | |
| 51-43 | 926544 | Kit, repair, differential gears (Except Powr-Lok) . . . . . | X | X | | | | | | 1 | 1 |
| | | Consists of: | | | | | | | | | |
| | | 2 Gear, side | | | | | | | | | |
| | 636360 | 1 Pin, lock | | | | | | | | | |
| 51-31 | 908330 | 1 Pin, lock | | | | | | | | | |
| | | 2 Pinion mate | | | | | | | | | |
| 51-32 | A-798 | 1 Shaft, pinion mate | | | | | | | | | |
| 51-25 | A-797 | 2 Washer, thrust, pinion mate | | | | | | | | | |
| 51-23 | A-795 | 2 Washer, thrust, side gear | | | | | | | | | |
| | 94557 | Lubricant, SAE No. 90 (Powr-Lok) (Pint can) . . . . . | X | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | GM-273703 | Pin, roll, axle shaft spacer (Powr-Lok) . . . . . | X | X | 1 | 1 | 1 | 1 | 1 | | |
| | GM-273936 | Pin, roll, axle shaft spacer (Powr-Lok) . . . . . | X | X | | | | | | 1 | 1 |
| 52- 3 | 921387 | Ring, differential side gear (Powr-Lok) . . . . . | X | X | 2 | 2 | 2 | 2 | 2 | | |
| | 923005 | Ring, differential side gear (Powr-Lok) . . . . . | X | X | | | | | | 2 | 2 |
| | 921372 | Screw, differential case (Powr-Lok) . . . . . | X | X | 8 | 8 | 8 | 8 | 8 | | |
| | 923009 | Screw, differential case (Powr-Lok) . . . . . | X | X | | | | | | 8 | 8 |
| 52- 2 | 925339 | Set, disc and plate, friction differential (Powr-Lok). . . . . | X | X | 1 | 1 | 1 | 1 | 1 | | |
| | 926821 | Set, disc and plate, friction differential (Powr-Lok) (For axles 924983, 941472, 941864). . . . . | X | X | | | | | | 1 | 1 |
| | 935891 | Set, disc and plate, friction differential (Powr-Lok) (For axle 933161) . . . . . | X | X | | | | | | 1 | 1 |
| 52- 5 | 921383 | Shaft, cross pinion mate (45 degree) (Powr-Lok). . . . . | X | X | 2 | 2 | 2 | 2 | 2 | | |
| 52- 5 | 926820 | Shaft, cross pinion mate (45 degree) (Powr-Lok). . . . . | X | X | | | | | | 2 | 2 |
| | 912636 | Shaft, cross pinion mate (30 degree) (Powr-Lok). . . . . | | X | 2 | 2 | | 2 | | | |
| | 919698 | Shim kit, differential side gear . . . . . | X | X | 1 | 1 | 1 | 1 | 1 | | |
| | 919700 | Shim kit, differential side gear . . . . . | X | X | | | | | | 1 | 1 |
| | | Consists of: | | | | | | | | | |
| | | 2 Shim, .004" thick | | | | | | | | | |
| | | 2 Shim, .006" thick | | | | | | | | | |
| | | 2 Shim, .008" thick | | | | | | | | | |
| 50- 3 | 806483 | Shim set, adjusting, differential . . . . . | X | X | 1 | 1 | 1 | 1 | 1 | | |
| | | Consists of: | | | | | | | | | |
| | | 8 Shim, .003" thick | | | | | | | | | |
| | | 6 Shim, .005" thick | | | | | | | | | |
| | | 2 Shim, .010" thick | | | | | | | | | |
| | | 2 Shim, .030" thick | | | | | | | | | |
| 51-37 | 648061 | Shim set, adjusting, differential . . . . . | X | X | | | | | | 1 | 1 |
| | | Consists of: | | | | | | | | | |
| | | 2 Shim, .003" thick | | | | | | | | | |
| | | 2 Shim, .005" thick | | | | | | | | | |
| | | 3 Shim, .010" thick | | | | | | | | | |
| | | 3 Shim, .030" thick | | | | | | | | | |
| 50-29 | 640965 | Spacer, axle shaft (Differential center block) (See Note 1) . | | X | 1 | 1 | | 1 | | | |
| | 649356 | Spacer, axle shaft (Differential center block) . . . . . | X | X | 1 | 1 | 1 | 1 | 1 | | |
| | 912637 | Spacer, axle shaft (Differential center block) (Powr-Lok) . . | X | X | 2 | 2 | 2 | 2 | 2 | | |
| 51-24 | 641384 | Spacer, axle shaft (Differential center block) . . . . . | X | X | | | | | | 1 | 1 |
| | 923006 | Spacer, axle shaft (Differential center block) (Powr-Lok) . . | X | X | | | | | | 2 | 2 |
| | | GROUP 21-04 - PINION BEARINGS - REAR AXLE | | | | | | | | | |
| 50-12 | 52878 | Cone and rollers, pinion bearing, outer. . . . . | X | X | 1 | 1 | 1 | 1 | 1 | | |
| 51- 3 | 926802 | Cone and rollers, pinion bearing, outer. . . . . | X | X | | | | | | 1 | 1 |

| Fig. and Ref. No. | Part Number | DESCRIPTION | MODELS V6 | 4F | CJ3B | CJ5 | CJ5A | CJ6 | CJ6A | DJ5 | DJ6 |
|---|---|---|---|---|---|---|---|---|---|---|---|
| | | GROUP 21-04 - PINION BEARINGS - REAR AXLE (Continued) | | | | | | | | | |
| 50- 6 | 807266 | Cone and rollers, pinion bearing, inner | X | X | 1 | 1 | 1 | 1 | 1 | | |
| 51-40 | 926803 | Cone and rollers, pinion bearing, inner | X | X | | | | | | 1 | 1 |
| 50-11 | 52879 | Cup, pinion bearing, outer | X | X | 1 | 1 | 1 | 1 | 1 | | |
| 51- 2 | 926804 | Cup, pinion bearing, outer | X | X | | | | | | 1 | 1 |
| 50- 7 | 52877 | Cup, pinion bearing, inner | X | X | 1 | 1 | 1 | 1 | 1 | | |
| 51-41 | 926805 | Cup, pinion bearing, inner | X | X | | | | | | 1 | 1 |
| 50-14 | 636565 | Gasket, pinion oil seal | X | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| 50-19 | 801367 | Nut, hex. 3/4"-16 (Drive pinion) | X | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| 50-15 | 639265 | Oil seal, pinion bearing | X | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| 50-16 | 642121 | Shield, dust, universal joint yoke | X | X | 1 | 1 | 1 | 1 | 1 | | |
| | 636568 | Shield, dust, universal joint yoke | X | X | | | | | | 1 | 1 |
| 50- 8 | 649228 | Shim, set, adjusting, pinion bearing, inner and outer<br>Consists of:<br>4 Shim, .003" thick<br>4 Shim, .005" thick<br>4 Shim, .010" thick<br>1 Shim, .030" thick | X | X | 1 | 1 | 1 | 1 | 1 | | |
| 51-42 | 929409 | Shim set, adjusting, pinion bearings, inner and outer<br>Consists of:<br>4 Shim, .003" thick<br>4 Shim, .005" thick<br>4 Shim, .010" thick<br>1 Shim, .030" thick | X | X | | | | | | 1 | 1 |
| 50-13 | 908301 | Slinger, oil, pinion bearing | X | X | 1 | 1 | 1 | 1 | 1 | | |
| 51- 4 | 636566 | Slinger, oil, pinion bearing | X | X | | | | | | 1 | 1 |
| 50-18 | 636570 | Washer, pinion nut | X | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| 50-17 | 807693 | Yoke, end, universal joint, assembly | X | X | 1 | 1 | 1 | 1 | 1 | | |
| 51- 7 | 926816 | Yoke, end, universal joint, assembly | X | X | | | | | | 1 | 1 |
| | | GROUP 21-05 - AXLE SHAFTS - REAR AXLE<br><br>Note 1: Up to Serial No. 57348-33148 (CJ-3B)(4F Engine only)<br>57548-43843 (CJ-5) (4F Engine only)<br>57748-11871 (CJ-6) (4F Engine only)<br><br>Note 2: After Serial No. 57348-33147 (CJ-3B)(4F Engine only)<br>57548-43842 (CJ-5)<br>57748-11870 (CJ-6) | | | | | | | | | |
| 50-22 | 52799 | Cone and rollers, axle shaft bearing | X | X | 2 | 2 | 2 | 2 | 2 | | |
| 51-11 | 803907 | Cone and rollers, axle shaft bearing | X | X | | | | | | 2 | 2 |
| 50-21 | 52800 | Cup, axle shaft bearing | X | X | 2 | 2 | 2 | 2 | 2 | | |
| 51-12 | 803054 | Cup, axle shaft bearing | X | X | | | | | | 2 | 2 |
| 50- 9 | GM-191758 | Fitting, lubricating (Rear wheel bearing) | X | X | 2 | 2 | 2 | 2 | 2 | 2 | 2 |
| 67-12 | 636374 | Key, rear axle shaft | X | X | 2 | 2 | 2 | 2 | 2 | | |
| 51-19 | 803425 | Key, rear axle shaft | X | X | | | | | | 2 | 2 |
| 67-14 | 636344 | Nut, hex., 1"-14, axle shaft | X | X | 2 | 2 | 2 | 2 | 2 | | |
| 51-21 | GM-427640 | Nut, hex., 3/4"-16, axle shaft | X | X | | | | | | 2 | 2 |
| 51-20 | GM-137204 | Pin, cotter, 1/8" x 1-1/2", axle shaft nut | X | X | 2 | 2 | 2 | 2 | 2 | 2 | 2 |
| 67- 5 | 802887 | Retainer, axle shaft bearing | X | X | 2 | 2 | 2 | 2 | 2 | | |

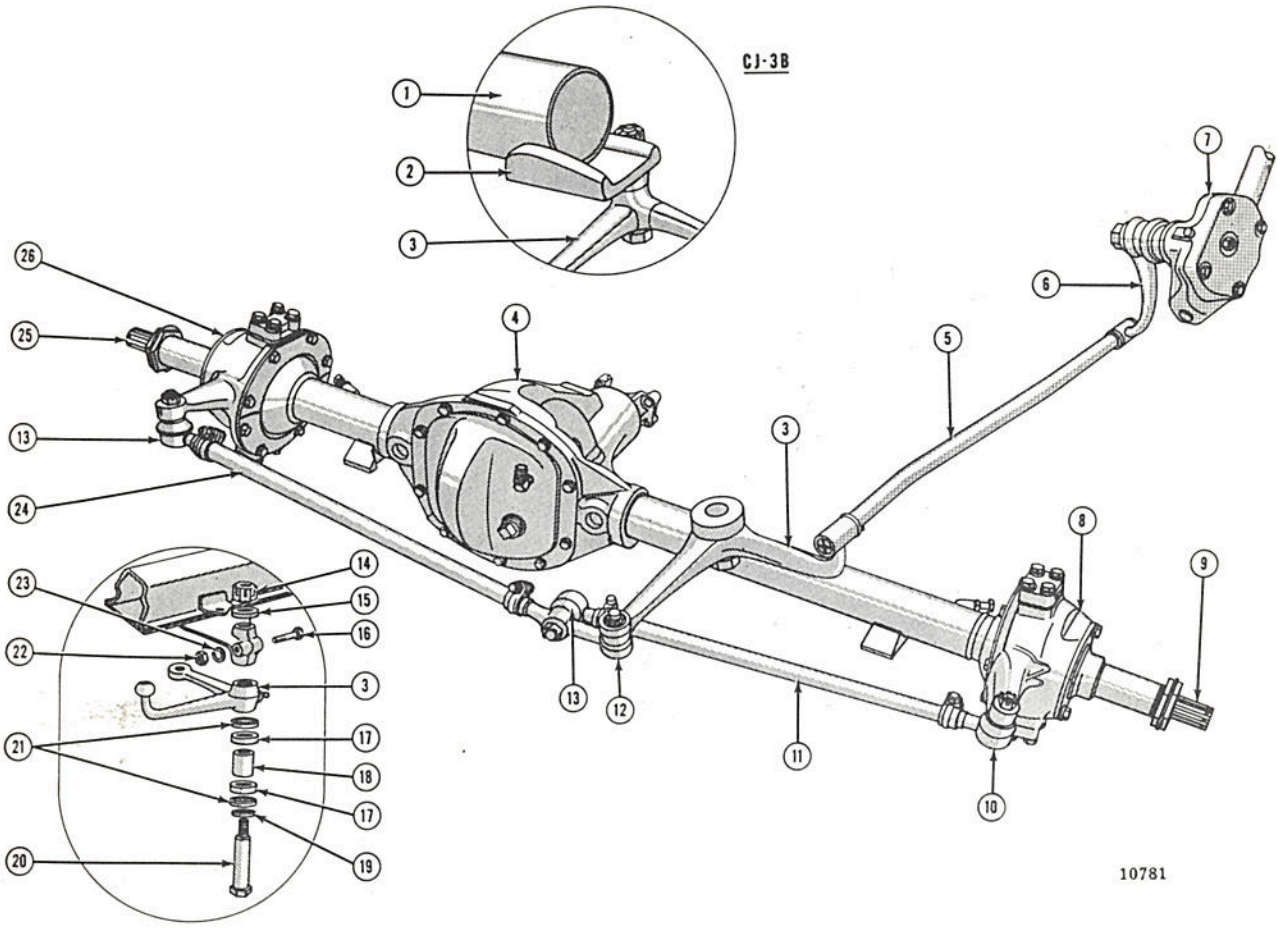



FIG. 53 - STEERING SYSTEM - 4F - V6

| Ref. No. | Description | Group No. | Ref. No. | Description | Group No. |
|---|---|---|---|---|---|
| 1 | Tube, cross frame (CJ-3B) | 26-01 | 14 | Nut, bell crankshaft | 23-01 |
| 2 | Bracket, steering bell crank (CJ-3B) | 26-01 | 15 | Washer, plain, 5/8" | 23-01 |
| 3 | Crank, bell, steering | 23-01 | 16 | Bolt, hex, hd., 7/16"-20 x 2-1/2" | 23-01 |
| 4 | Axle, front, assembly | 20-01 | 17 | Bearing, bell crank | 23-01 |
| 5 | Rod, connecting, steering, assembly | 23-01A | 18 | Spacer, bearing | 23-01 |
| 6 | Arm, steering gear | 23-02 | 19 | Washer, plain, 7/8" | 23-01 |
| 7 | Gear, steering | 23-02 | 20 | Shaft, bell crank | 23-01 |
| 8 | Knuckle and arm, steering, left | 20-06 | 21 | Seal, steering bell crank | 23-01 |
| 9 | Kit, shaft and universal joint, left | 20-05 | 22 | Nut, hex., 7/16"-20 | 23-01 |
| 10 | Socket, tie rod, left, assembly | 23-01 | 23 | Lockwasher, 7/16" | 23-01 |
| 11 | Rod, tie steering, left, assembly | 23-01 | 24 | Rod, tie steering, right, assembly | 23-01 |
| 12 | Socket, tie rod, left, assembly (For right tie rod) | 23-01 | 25 | Kit, shaft and universaljoint, right | 20-05 |
| 13 | Socket, tie rod, right, assembly | 23-01 | 26 | Knuckle and arm, steering, right | 20-06 |

| Fig. and Ref. No. | Part Number | DESCRIPTION | MODELS V 6 | 4 F | CJ 3B | CJ 5 | CJ 5A | CJ 6 | CJ 6A | DJ 5 | DJ 6 |
|---|---|---|---|---|---|---|---|---|---|---|---|
| | | GROUP 21-05 - AXLE SHAFTS - REAR AXLE (Continued) | | | | | | | | | |
| 51-14 | 803334 | Retainer and seal, axle shaft bearing, assembly | X | X | | | | | | 2 | 2 |
| 67- 8 | 914802 | Retainer, grease, axle shaft, assembly (Outer) | X | X | 2 | 2 | 2 | 2 | 2 | | |
| 50-23 | 640959 | Seal, oil, axle shaft, carrier end | X | X | 2 | 2 | 2 | 2 | 2 | | |
| 51-10 | 803900 | Seal, oil, axle shaft, carrier end | X | X | | | | | | 2 | 2 |
| 51-22 | 933365 | Shaft, rear axle | X | X | | | | | | 2 | 2 |
| | 640968 | Shaft, rear axle, left (See Note 1) | | X | 1 | 1 | | 1 | | | |
| | 912625 | Shaft, rear axle, left (See Note 2) | X | X | 1 | 1 | 1 | 1 | 1 | | |
| | 640969 | Shaft, rear axle, right (See Note 1) | | X | 1 | 1 | | 1 | | | |
| 50-28 | 912626 | Shaft, rear axle, right (See Note 2) | X | X | 1 | 1 | 1 | 1 | 1 | | |
| 50-20 | 805524 | Shim set, rear axle shaft bearing | X | X | 1 | 1 | 1 | 1 | 1 | | |
| | | Consists of: | | | | | | | | | |
| | | 4 Shim, .005" thick | | | | | | | | | |
| | | 2 Shim, .010" thick | | | | | | | | | |
| | | 2 Shim, .030" thick | | | | | | | | | |
| 51-13 | 807813 | Shim set, rear axle shaft bearing | X | X | | | | | | 1 | 1 |
| | | Consists of: | | | | | | | | | |
| | | 4 Shim, .003" thick | | | | | | | | | |
| | | 4 Shim, .005" thick | | | | | | | | | |
| | | 2 Shim, .010" thick | | | | | | | | | |
| | | 2 Shim, .030" thick | | | | | | | | | |
| 67-13 | 640945 | Washer, rear axle shaft | X | X | 2 | 2 | 2 | 2 | 2 | | |
| 68-10 | 636570 | Washer, rear axle shaft | X | X | | | | | | 2 | 2 |
| | | GROUP 23-01 - TIE ROD AND BELL CRANK | | | | | | | | | |
| 44-31 | 642056 | Rod, tie, steering, left, assembly | X | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| 44-56 | 642057 | Rod, tie, steering, right, assembly | X | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| 55-13 | A-837 | Clamp, tie rod | X | X | 4 | 4 | 4 | 4 | 4 | 4 | 4 |
| 55-12 | 645218 | Bolt, hex. hd., 5/16"-24 x 1-3/8" | X | X | 4 | 4 | 4 | 4 | 4 | 4 | 4 |
| 55- 5 | GM-120368 | Nut, hex., 5/16"-24 | X | X | 4 | 4 | 4 | 4 | 4 | 4 | 4 |
| 55- 6 | GM-120638 | Lockwasher, 5/16" (For tie rod sleeve clamp) | X | X | 4 | 4 | 4 | 4 | 4 | 4 | 4 |
| | A-844 | Cover, dust, tie rod socket (Metal) | X | X | 4 | 4 | 4 | 4 | 4 | 4 | 4 |
| 55- 3 | 645134 | Cover, dust, tie rod socket (Rubber) | X | X | 4 | 4 | 4 | 4 | 4 | 4 | 4 |
| 53- 3 | 647008 | Crank, bell, steering | X | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | GM-124145 | Bolt, hex. hd., 7/16"-20 x 2-1/2" | X | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | GM-120370 | Nut, hex., 7/16"-20 | X | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | GM-120383 | Lockwasher, 7/16" (Bell crank bracket) | X | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | GM-191758 | Fitting, lubricating (For bell crank) | X | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| 55- 8 | GM-271290 | Fitting, lubricating 90 degree | X | X | 4 | 4 | 4 | 4 | 4 | 4 | 4 |
| | 920556 | Kit, repair steering bell crankshaft | X | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | | Consists of: | | | | | | | | | |
| 53-17 | 928099 | 2 Bearing, steering bell crank | | | | | | | | | |
| 53-16 | GM-124145 | 1 Bolt, hex. hd., 7/16"-20 x 2-1/2" | | | | | | | | | |
| 53-23 | GM-120382 | 1 Lockwasher 7/16" | | | | | | | | | |
| 53-22 | GM-120370 | 1 Nut, hex., 7/16"-20 | | | | | | | | | |
| 53-14 | 649240 | 1 Nut, bell crank shaft | | | | | | | | | |
| 53-21 | 645663 | 2 Seal, steering bell crank | | | | | | | | | |
| 53-20 | 914223 | 1 Shaft, bell crank | | | | | | | | | |
| 53-18 | 645662 | 1 Spacer, bearing | | | | | | | | | |

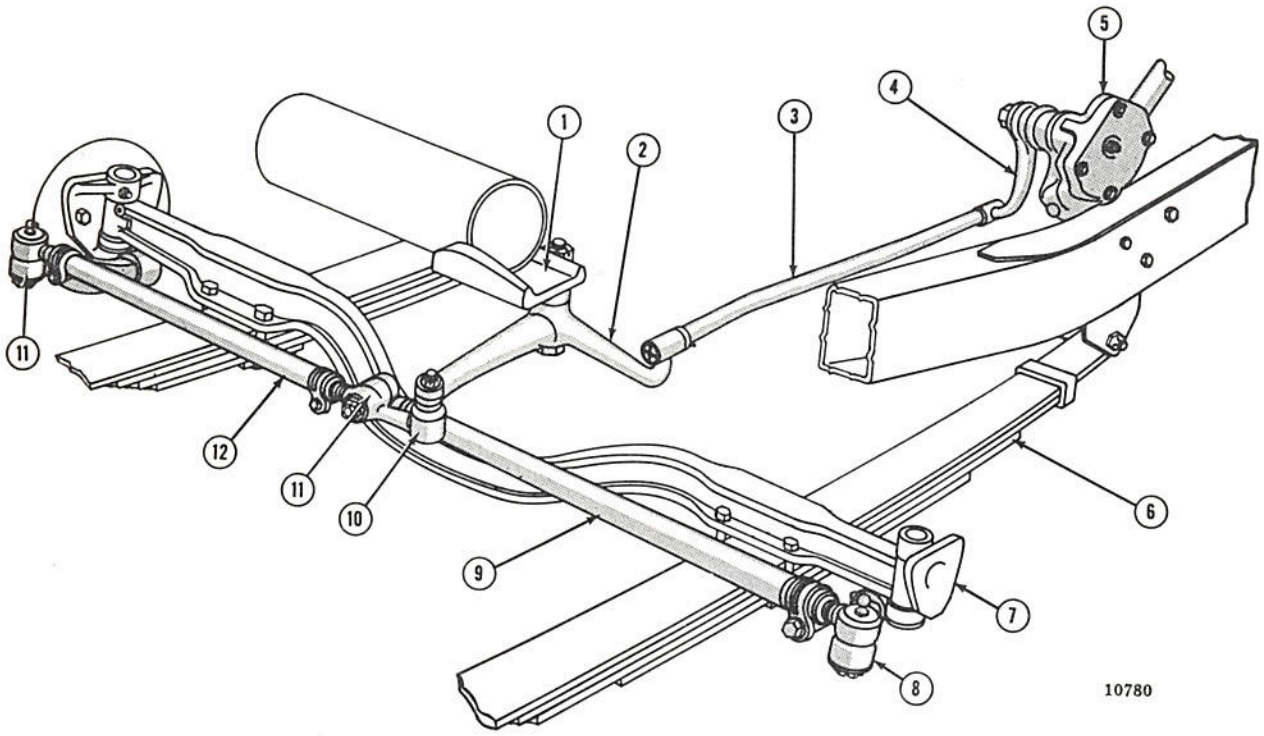



FIG. 54 - STEERING SYSTEM (DJ-5 - DJ-6)

| Ref. No. | Description | Group No. | Ref. No. | Description | Group No. |
|---|---|---|---|---|---|
| 1 | Bracket, steering bell crank..... | 26-01 | 8 | Socket, tie rod, left, assembly..... | 23-01 |
| 2 | Crank, bell, steering..... | 23-01 | 9 | Rod, tie steering, left, assembly..... | 23-01 |
| 3 | Rod, connecting, steering, assembly . | 23-01A | 10 | Socket, tie rod, left, assembly | |
| 4 | Arm, steering gear ..... | 23-02 | | (For right tie rod)..... | |
| 5 | Gear, steering..... | 23-02 | 11 | Socket, tie rod, right, assembly..... | 23-01 |
| 6 | Spring and bearing, front..... | 27-01 | 12 | Rod, tie steering, right assembly ..... | 23-01 |
| 7 | Axle, front ("I" Beam)..... | 20-01 | | | |

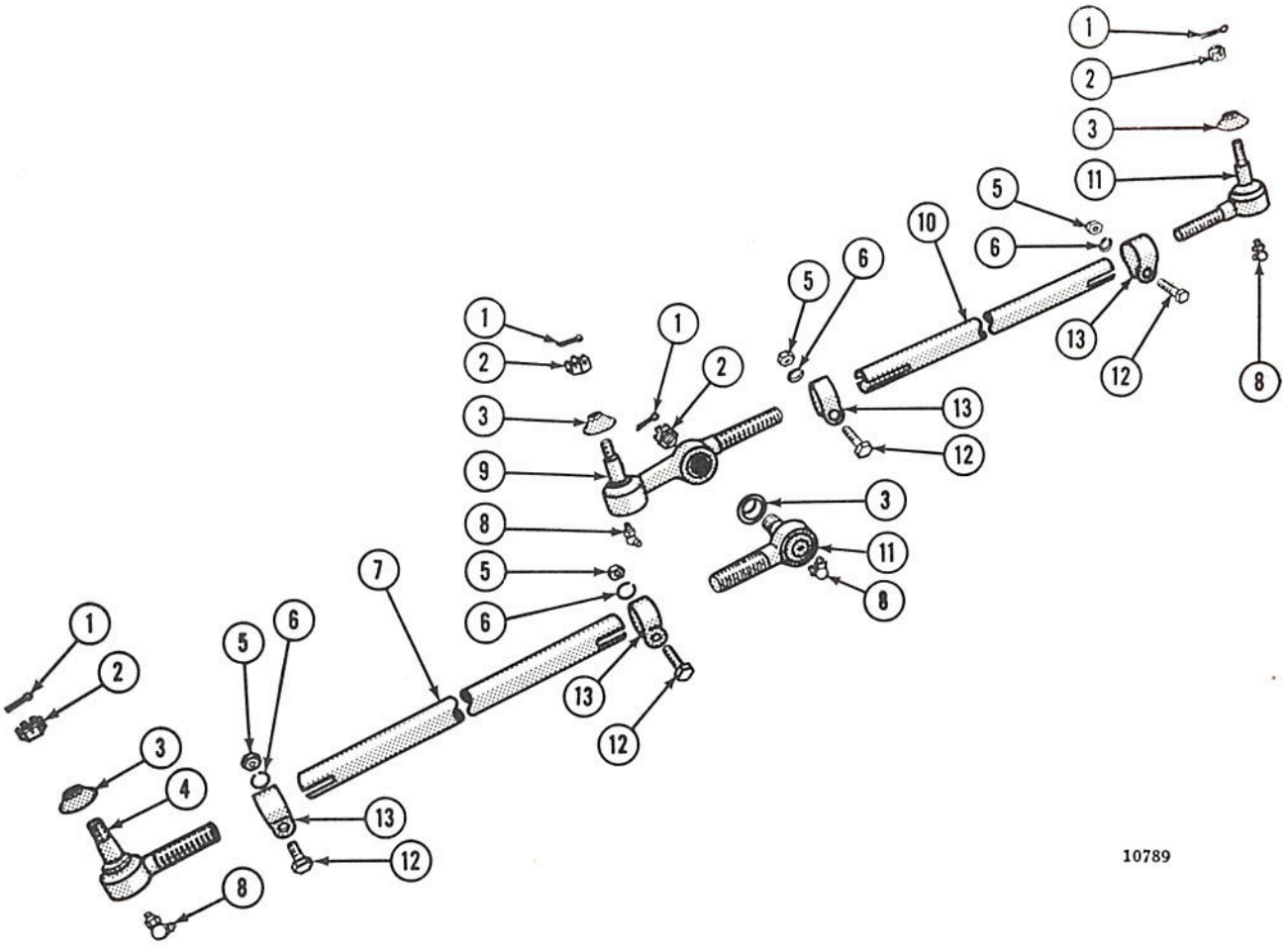



FIG. 55 - TIE ROD - STEERING

| Ref. No. | Description | Group No. | Ref. No. | Description | Group No. |
|---|---|---|---|---|---|
| 1 | Pin, cotter | 23-01 | 8 | Fitting, 90 degree | 23-01 |
| 2 | Nut, hex., 1/2"-20 tie rod stud | 23-01 | 9 | Socket, left, for right tie rod | 23-01 |
| 3 | Cover, dust tie rod socket (Rubber) | 23-01 | 10 | Rod, tie, right | 23-01 |
| 4 | Socket, left | 23-01 | 11 | Socket, right | 23-01 |
| 5 | Nut, hex, 5/16"-24 | 23-01 | 12 | Bolt, hex., 5/16"-24 x 1-3/8" | 23-01 |
| 6 | Lockwasher, 5/16" | 23-01 | 13 | Clamp, tie rod | 23-01 |
| 7 | Rod, tie, left | 23-01 | | | |

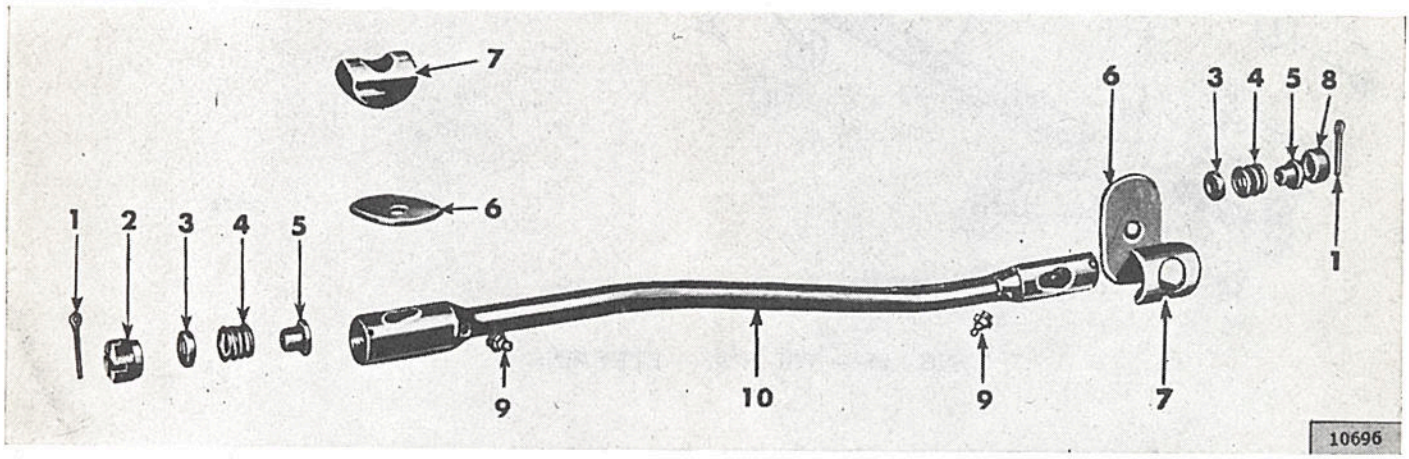



FIG. 56 - STEERING CONNECTING ROD

| Ref. No. | Description | Group No. | Ref. No. | Description | Group No. |
|---|---|---|---|---|---|
| 1 | Pin, cotter | 23-01A | 6 | Cover, dust (Rubber) | 23-01A |
| 2 | Plug, large | 23-01A | 7 | Shield, dust | 23-01A |
| 3 | Seat, ball | 23-01A | 8 | Plug, adjusting, small | 23-01A |
| 4 | Spring, ball seat | 23-01A | 9 | Fitting, lubricating | 23-01A |
| 5 | Plug, spring | 23-01A | 10 | Rod, connecting | 23-01A |

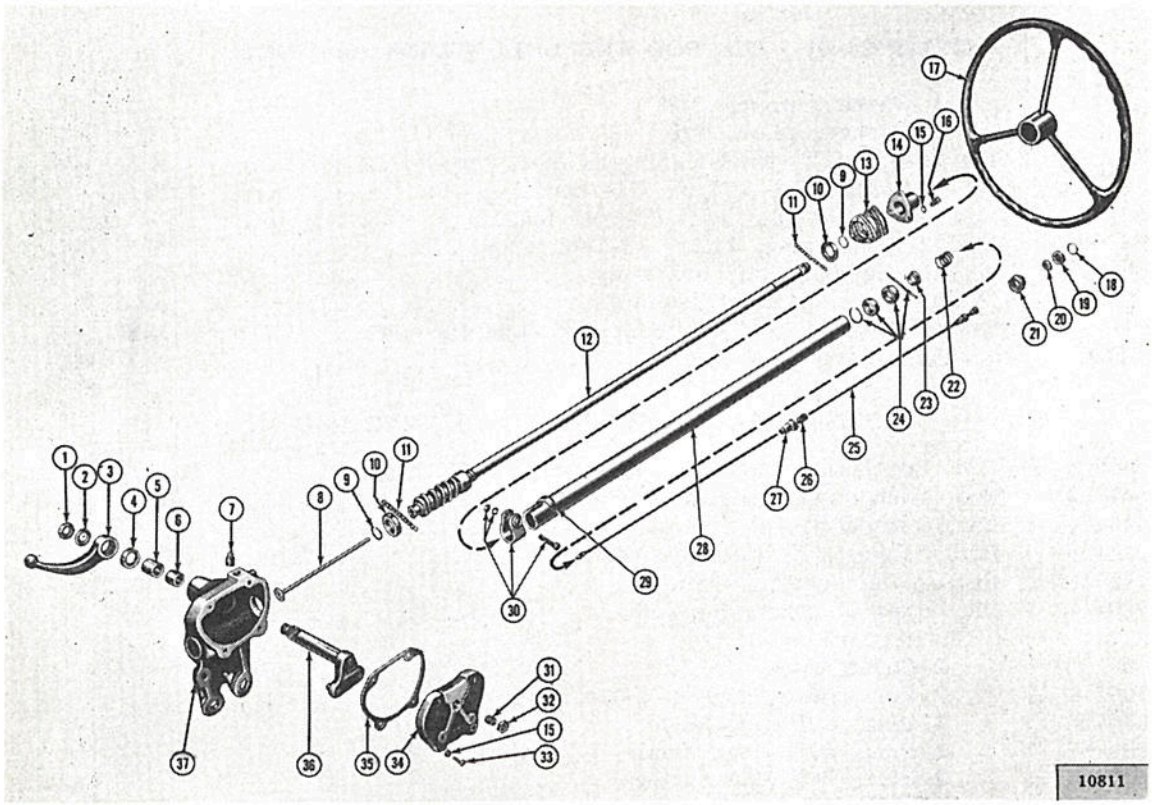



FIG. 57 - STEERING GEAR

| Ref. No. | Description | Group No. | Ref. No. | Description | Group No. |
|---|---|---|---|---|---|
| 1 | Nut, shaft, steering gear lever | 23-02 | 20 | Cap, horn button | 15-17A |
| 2 | Lockwasher, 5/8" | 23-02 | 21 | Nut, steering wheel | 15-17A |
| 3 | Arm steering gear | 23-02 | 22 | Spring, column bearing | 23-02 |
| 4 | Oil seal, lever shaft | 23-02 | 23 | Seat, bearing spring | 23-02 |
| 5 | Bushing, housing, outer | 23-02 | 24 | Bearing, steering column, assembly | 23-02 |
| 6 | Bushing, housing, inner | 23-02 | 25 | Cable, horn | 15-17A |
| 7 | Plug, filler | 23-02 | 26 | Spring, horn button | 15-17A |
| 8 | Cover and tube | 23-02 | 27 | Cup, horn button spring | 15-17A |
| 9 | Ring, retaining, cam steel ball | 23-02 | 28 | Column and bearing | 23-02 |
| 10 | Cup, ball, cam bearing | 23-02 | 29 | Cover, oil hole | 23-02 |
| 11 | Ball (Steel) 5/16" | 23-02 | 30 | Clamp, steering column, assembly | 23-02 |
| 12 | Tube and cam | 23-02 | 31 | Screw, adjusting (Inside cover) | 23-02 |
| 13 | Shim set, housing, upper cover | 23-02 | 32 | Nut, adjusting screw | 23-02 |
| 14 | Cover, upper | 23-02 | 33 | Bolt, 5/16"-18 x 1" Side cover to housing | 23-02 |
| 15 | Lockwasher, cover, 5/16" | 23-02 | 34 | Cover, side, gear housing | 23-02 |
| 16 | Bolt, 5/16"-18 x 3/4" | 23-02 | 35 | Gasket, side cover | 23-02 |
| 17 | Wheel, steering | 23-02 | 36 | Shaft and lever | 23-02 |
| 18 | Retainer, horn button | 15-17A | 37 | Housing | 23-02 |
| 19 | Button, horn | 15-17A | | | |

| Fig. and Ref. No. | Part Number | DESCRIPTION | MODELS V6 | 4F | CJ3B | CJ5 | CJ5A | CJ6 | CJ6A | DJ5 | DJ6 |
|---|---|---|---|---|---|---|---|---|---|---|---|
| | | GROUP 23-01 - TIE ROD AND BELL CRANK (Continued) | | | | | | | | | |
| 53-15 | GM-131016 | 1 Washer, plain, 5/8" | | | | | | | | | |
| 53-19 | GM-131018 | 1 Washer, plain, 7/8" | | | | | | | | | |
| 55- 2 | GM-125250 | Nut, hex., 1/2"-20, steering tie rod stud | X | X | 4 | 4 | 4 | 4 | 4 | 4 | 4 |
| 55- 1 | GM-137168 | Pin, cotter, 3/32" x 7/8" (Tie rod) | X | X | 4 | 4 | 4 | 4 | 4 | 4 | 4 |
| 55- 7 | 642058 | Rod, tie, steering, left, 17-1/4" long | X | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| 55-10 | 642059 | Rod, tie, steering, right, 18-7/8" long | X | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| 55- 4 | 920535 | Socket, tie rod, left, assembly | X | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| 55-11 | 921317 | Socket, tie rod, right assembly | X | X | 2 | 2 | 2 | 2 | 2 | 2 | 2 |
| 55- 9 | 640178 | Socket, tie rod, left assembly for right tie rod | X | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | A-6305 | Spring, tie rod stud | X | X | 4 | 4 | 4 | 4 | 4 | 4 | 4 |
| | | GROUP 23-01A - STEERING CONNECTING ROD | | | | | | | | | |
| 53- 5 | 646619 | Rod, connecting, steering, assembly, L. H. D. | | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 647139 | Rod, connecting, steering, assembly, R. H. D. | | X | | 1 | | 1 | | 1 | 1 |
| 56-10 | 646620 | Rod, connecting, steering | | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 941186 | Rod, connecting, steering, assembly | X | | | 1 | 1 | 1 | 1 | 1 | 1 |
| 56- 9 | GM-191758 | Fitting, lubricating, straight | X | X | 2 | 2 | 2 | 2 | 2 | 2 | 2 |
| | 923418 | Kit, steering connecting rod | X | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | | Consists of: | | | | | | | | | |
| 56- 6 | A-622 | 2 Cover, dust | | | | | | | | | |
| 56- 1 | GM-137214 | 2 Pin, cotter, 1/8" x 1-3/4" | | | | | | | | | |
| 56- 2 | 630756 | 1 Plug, adjusting large | | | | | | | | | |
| 56- 8 | 630757 | 1 Plug, adjusting, small | | | | | | | | | |
| 56- 5 | 630753 | 2 Plug, ball seat spring | | | | | | | | | |
| 56- 3 | 630755 | 3 Seat, ball | | | | | | | | | |
| 56- 7 | 921052 | 2 Shield, dust | | | | | | | | | |
| 56- 4 | 630754 | 2 Spring, ball seat | | | | | | | | | |
| | | GROUP 23-02 - STEERING GEAR ASSEMBLY | | | | | | | | | |
| 53- 7 | 647694 | Gear steering assembly (LHD) | | X | 1 | 1 | | 1 | | 1 | 1 |
| | 936782 | Gear, steering, assembly (LHD) | | X | | | 1 | | 1 | | |
| | 941236 | Gear, steering, assembly (LHD) | X | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | GM-124155 | Bolt, hex. hd., 7/16"-20 x 3" | X | X | 3 | 3 | 3 | 3 | 3 | 3 | 3 |
| | GM-178571 | Lockwasher, 7/16" | X | X | 3 | 3 | 3 | 3 | 3 | 3 | 3 |
| | GM-120370 | Nut, hex. 7/16"-20 | X | X | 3 | 3 | 3 | 3 | 3 | 3 | 3 |
| | | (Steering Gear to frame) | | | | | | | | | |
| 57- 3 | A-1116 | Arm, steering gear (LHD) | | X | 1 | 1 | | 1 | | 1 | 1 |
| | 647136 | Arm, steering gear (RHD) | | X | 1 | 1 | | 1 | | 1 | 1 |
| | 804535 | Arm, steering, gear (LHD) | | X | | | 1 | | 1 | | |
| | 941172 | Arm, steering, gear (LHD) | X | | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | A-1277 | Bushing, steering column, support clamp | X | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| 57-30 | A-635 | Clamp, steering column, assembly (LHD) | X | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 924242 | Clamp, steering column, assembly (RHD) | | X | 1 | 1 | | | 1 | 1 | 1 |
| | A-1276 | Clamp, steering column support | X | X | 1 | 1 | | 1 | | 1 | 1 |
| | 936880 | Clamp, steering column, support (LHD) | | X | | | 2 | | 2 | | |
| | GM-120741 | Bolt, hex. hd. 5/16"-24 x 3/4" | X | X | 2 | 2 | | 2 | | 2 | 2 |
| | GM-271187 | Nut and lockwasher, hex. 5/16"-24 | X | X | 2 | 2 | | 2 | | 2 | 2 |
| | | (Clamp to bracket) | | | | | | | | | |
| | GM-121661 | Bolt, hex. hd., 5/16"-24 x 1" | | X | | | 2 | | 2 | | |

| Fig. and Ref. No. | Part Number | DESCRIPTION | MODELS V 6 | 4 F | C J 3 B | C J 5 | C J 5 A | C J 6 | C J 6 A | D J 5 | D J 6 |
|---|---|---|---|---|---|---|---|---|---|---|---|
| | | GROUP 23-02 - STEERING GEAR ASSEMBLY (Continued) | | | | | | | | | |
| | GM-120393 | Washer, plain 11/32" I. D. | | X | | | 2 | | 2 | | |
| | GM-271187 | Nut and lockwasher, 5/16"-24 | | X | | | 2 | | 2 | | |
| | | (Column support clamp to instrument panel) | | | | | | | | | |
| 57-28 | 914054 | Column and bearing, steering assembly (Cane Shift)(LHD). | | X | 1 | 1 | | 1 | | 1 | 1 |
| | 923667 | Column and bearing, steering assembly (Cane Shift)(RHD). | | X | 1 | 1 | | 1 | | 1 | 1 |
| | 936783 | Column and remote control shaft, assembly (LHD). | | X | | | 1 | | 1 | | |
| | 937255 | Column and bearing, steering assembly (Cane Shift)(LHD). | X | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 936784 | Column, bearing and bracket, assembly (Remote Control)(LHD) | | X | | | 1 | | 1 | | |
| | 670544 | Grommet, steering column rubber | X | X | 1 | 1 | | 1 | | 1 | 1 |
| 57-23 | 639192 | Seat, steering column bearing spring | X | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 809723 | Shim, (.0097") | X | X | * | * | * | * | * | * | * |
| | 803203 | Shim, (.0498") | X | X | | * | * | * | * | * | * |
| | 803202 | Shim, (.1196") | X | X | * | * | * | * | * | * | * |
| | | (Steering gear to frame) | | | | | | | | | |
| 57-22 | 639191 | Spring, steering column to bearing | X | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| 57-17 | 927417 | Wheel, steering, assembly (Black). | X | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| 57-21 | 639101 | Nut, hex. wheel and horn button. | X | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | | Serviceable Components for Steering Gear Assembly 647694 | | | | | | | | | |
| 57-34 | 639116 | Cover, side, steering gear housing, assembly | | X | 1 | 1 | | | | 1 | 1 |
| 57-33 | GM-179818 | Bolt, hex. hd., 5/16"-18 x 1" | | X | 4 | 4 | | 4 | | 4 | 4 |
| | 639121 | Wahser, fl. 5/16". | | X | 2 | 2 | | 2 | | 2 | 2 |
| | GM-120638 | Lockwasher, 5/16" | | X | 2 | 2 | | 2 | | 2 | 2 |
| | | (Side cover to housing) | | | | | | | | | |
| 57-14 | A-1760 | Cover, upper, steering gear housing | | X | 1 | 1 | | 1 | | 1 | 1 |
| 57-16 | GM-179816 | Bolt, hex. hd., 5/16"-18 x 3/4". | | X | 3 | 3 | | 3 | | 3 | 3 |
| 57-15 | GM-120638 | Lockwasher, 5/16" | | X | 3 | 3 | | 3 | | 3 | 3 |
| | | (Upper cover to housing) | | | | | | | | | |
| 57-37 | 646289 | Housing, steering gear, assembly | | X | 1 | 1 | | 1 | | 1 | 1 |
| | 646084 | Kit, bearing, steering, gear | | X | 1 | 1 | | 1 | | 1 | 1 |
| | | Consists of: | | | | | | | | | |
| 57-9-10-11 | 942062 | 1 Kit, balls, cup and retainer | | | | | | | | | |
| 57-35 | 639119 | 1 Gasket, housing side cover | | | | | | | | | |
| | | 2 Shim, upper cover, .002 | | | | | | | | | |
| | | 2 Shim, upper cover, .003 | | | | | | | | | |
| | 805123 | Kit, steering gear cross shaft and lever | | X | 1 | 1 | | 1 | | 1 | 1 |
| | | Consists of: | | | | | | | | | |
| 57- 6 | 639090 | 1 Bushing lever shaft | | | | | | | | | |
| 57- 5 | 639091 | 1 Bushing, lever shaft outer | | | | | | | | | |
| 57- 4 | 639119 | 1 Gasket side cover | | | | | | | | | |
| 57-36 | 927645 | 1 Oil Seal, lever shaft | | | | | | | | | |
| | | 1 Shaft and lever | | | | | | | | | |
| 57- 2 | GM-103325 | Lockwasher, 5/8" shift steering gear lever | | X | 1 | 1 | | 1 | | 1 | 1 |
| 57- 1 | 639115 | Nut, shaft steering gear lever | | X | 1 | 1 | | 1 | | 1 | 1 |
| 57- 7 | GM-445684 | Plug, filter, steering gear housing | | X | 1 | 1 | | 1 | | 1 | 1 |
| 57-31 | 639118 | Screw, adjusting, steering gear (Side Cover). | | X | 1 | 1 | | 1 | | 1 | 1 |
| 57- 3 | GM-272123 | Nut, hex. 7/16"-20 | | X | 1 | 1 | | 1 | | 1 | 1 |
| | | (Adjusting screw to cover) | | | | | | | | | |
| 57-13 | A-6760 | Shim, set, steering gear housing, upper cover. | | X | 1 | 1 | | 1 | | 1 | 1 |
| | | Consists of: | | | | | | | | | |

| Fig. and Ref. No. | Part Number | DESCRIPTION | MODELS V6 | 4F | CJ3B | CJ5 | CJ5A | CJ6 | CJ6A | DJ5 | DJ6 |
|---|---|---|---|---|---|---|---|---|---|---|---|
| | | GROUP 23-02 - STEERING GEAR ASSEMBLY (Continued) | | | | | | | | | |
| | | Serviceable Components for Steering Gear Assembly 647694 (Continued) | | | | | | | | | |
| | | 2 Shim .002 thick | | | | | | | | | |
| | | 2 Shim .003 thick | | | | | | | | | |
| | | 2 Shim .010 thick | | | | | | | | | |
| 57-12 | 647693 | Tube and cam, steering gear assembly | | X | 1 | 1 | | 1 | | 1 | 1 |
| | | Serviceable Components for Steering Gear Assemblies Common to 936782, 941236 and 943434 | | | | | | | | | |
| | 647099 | Bushing, steering gear housing, inner | X | X | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 647098 | Bushing, steering gear housing, outer | X | X | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 640736 | Cover, upper, steering gear housing | X | X | | 1 | 1 | 1 | 1 | 1 | 1 |
| | GM-179816 | Bolt, hex. hd., 5/16"-18 x 3/4" | X | X | | 3 | 3 | 3 | 3 | 3 | 3 |
| | 639121 | Washer, fl. copper, 5/16" (Upper cover to housing) | X | X | | 3 | 3 | 3 | 3 | 3 | 3 |
| 57- 8 | 907654 | Cover and tube, and, steering gear oil seal | X | X | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 807476 | Gasket, side cover | X | X | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 938194 | Levershaft, assembly | X | X | | 1 | 1 | 1 | 1 | 1 | 1 |
| | GM-131207 | Lockwasher, 3/4" steering gear lever shaft | X | X | | 1 | 1 | 1 | 1 | 1 | 1 |
| | GM-114499 | Nut, hex. 3/4" (Steering gear lever shaft) | X | X | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 807472 | Screw adjusting, steering gear (Side Cover) | X | X | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 807474 | Locknut, adjusting screw. (Adjusting screw to cover) | X | X | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 801816 | Seal, levershaft, oil. | X | X | | 1 | 1 | 1 | 1 | 1 | 1 |
| | A-6760 | Shim set, steering gear housing, upper cover | X | X | | 1 | 1 | 1 | 1 | 1 | 1 |
| | | Consists of: | | | | | | | | | |
| | | 2 Shim .002 thick | | | | | | | | | |
| | | 2 Shim .003 thick | | | | | | | | | |
| | | 2 Shim .010 thick | | | | | | | | | |
| | 938195 | Tube and cam, steering gear, assembly. | X | X | | 1 | 1 | 1 | 1 | 1 | 1 |
| | | Serviceable Components Peculiar to 936782 Steering Gear Assembly | | | | | | | | | |
| | 807475 | Cover, side, steering gear housing | | X | | | 1 | | 1 | | |
| | GM-179818 | Bolt, hex. hd., 5/16"-18 x 1" | | X | | | 4 | | 4 | | |
| | 639121 | Washer, fl. copper, 5/16" | | X | | | 4 | | 4 | | |
| | 938193 | Housing, steering gear, assembly | | X | | | 1 | | 1 | | |
| | | Serviceable Components Peculiar to 941236 and 943434 Steering Gear Assembly | | | | | | | | | |
| | 941823 | Cover, side steering gear housing | X | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | GM-179818 | Bolt, hex. hd., 5/16"-18 x 1" | X | | | 4 | 4 | 4 | 4 | 4 | 4 |
| | 639121 | Washer, fl. copper 5/16" | X | | | 4 | 4 | 4 | 4 | 4 | 4 |
| | 941501 | Housing, steering gear, assembly | X | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | | Serviceable Components for Steering Jacket 914054-923667-937255 | | | | | | | | | |
| 57-24 | 801422 | Bearing, steering column, assembly. | | X | 1 | 1 | | 1 | | 1 | 1 |

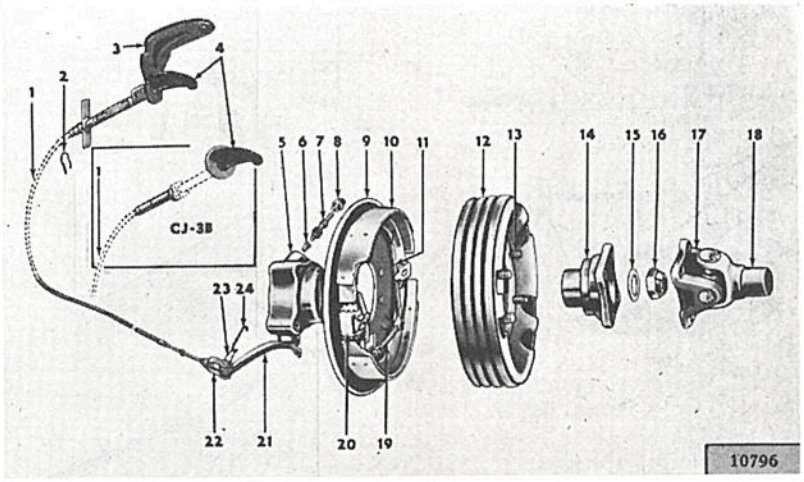



FIG. 58 - HAND BRAKE (CJ-5) (CJ-5A) (CJ-6) (CJ-6A)

| Ref. No. | Description | Group No. | Ref. No. | Description | Group No. |
|---|---|---|---|---|---|
| 1 | Cable and conduit | 24-01 | 13 | Bolt, hex. hd., 3/8"-24 x 1-3/8" | 24-01 |
| 2 | Clip, hand brake | 24-01 | 14 | Flange, companion, rear | 18-04 |
| 3 | Not Serviced (Part of No. 4) | | 15 | Washer, plain 3/4" | 18-04 |
| 4 | Handle, hand brake, assembly | 24-01 | 16 | Nut, companion flange, 3/4"-16 | 18-04 |
| 5 | Cap, rear | 18-02 | 17 | Yoke, propeller shaft flange | 19-02 |
| 6 | Bushing, drive gear | 17-09 | 18 | Shaft, propeller, rear, assembly | 19-01 |
| 7 | Gear, driven (15 teeth) | 17-09 | 19 | Spring, adjusting end | 24-01 |
| 8 | Sleeve, driven gear | 17-09 | 20 | Bracket, adjusting screw | 24-01 |
| 9 | Plate, backing | 24-01 | 21 | Lever, operating | 24-01 |
| 10 | Shoe and lining set | 24-01 | 22 | Clevis, adjustable | 24-01 |
| 11 | Spring, return, lever end | 24-01 | 23 | Clip, retracting spring | 24-01 |
| 12 | Drum, brake | 24-01 | 24 | Link, retracting spring | 24-01 |

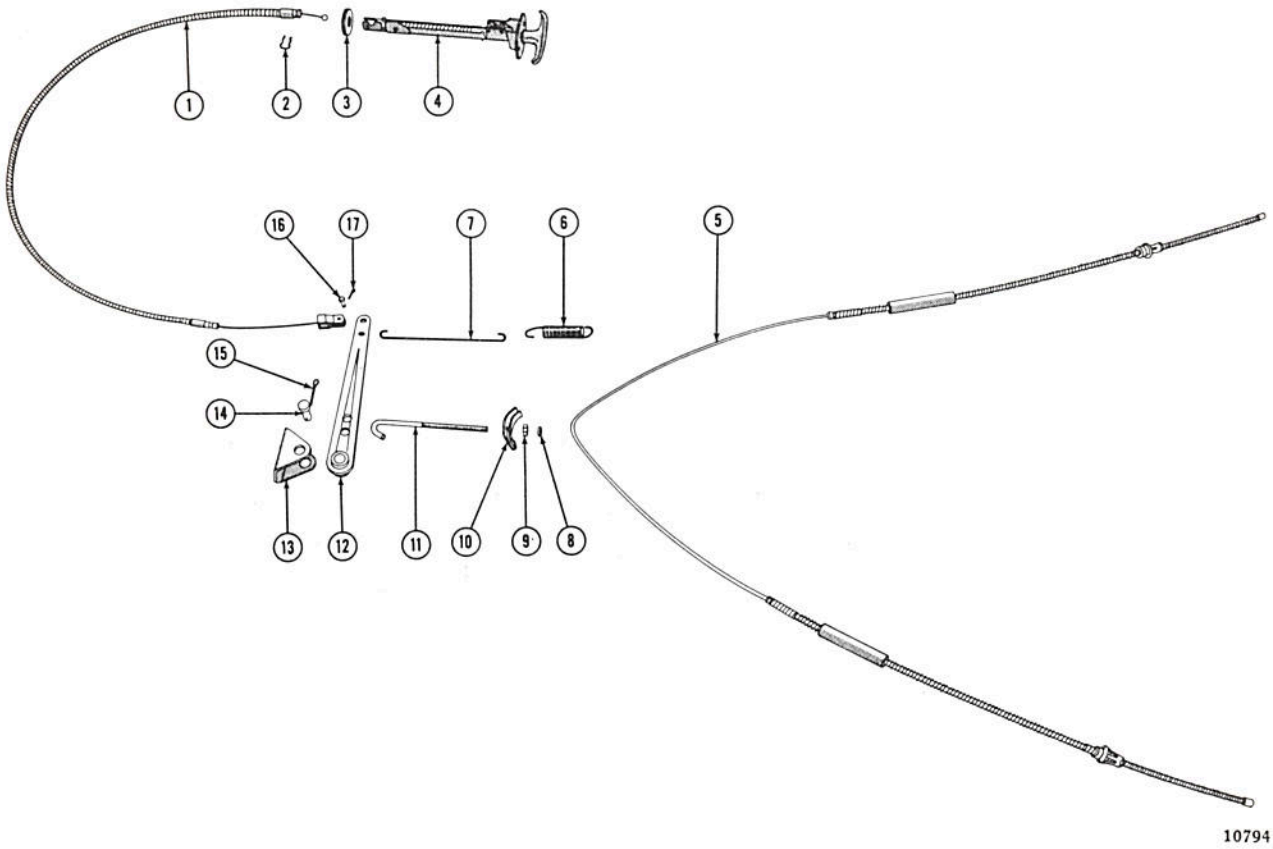



FIG. 59 - HAND BRAKE (DJ-5) (DJ-6)

| Ref. No. | Description | Group No. | Ref. No. | Description | Group No. |
|---|---|---|---|---|---|
| 1 | Cable and conduit, front | 24-01 | 10 | Equalizer | 24-01 |
| 2 | Clip, hand to front cable | 24-01 | 11 | Rod, adjusting | 24-01 |
| 3 | Grommet | 24-01 | 12 | Lever, hand brake | 24-01 |
| 4 | Handle, hand brake, assembly | 24-01 | 13 | Bracket, brake lever | 24-01 |
| 5 | Cable and conduit, rear | 24-01 | 14 | Pin, clevis, 5/16" | 24-01 |
| 6 | Spring, retracting (5" long) | 24-01 | 15 | Pin, cotter, 1/8" x 1" | 24-01 |
| 7 | Link, retracting spring | 24-01 | 16 | Pin, clevis, 1/4" x 5/8" | 24-01 |
| 8 | Nut, stamped, 5/16"-24 | 24-01 | 17 | Pin, cotter, 1/16" x 1/2" | 24-01 |
| 9 | Nut, hex., 5/16"-24 | 24-01 | | | |

| Fig. and Ref. No. | Part Number | DESCRIPTION | MODELS V 6 | 4 F | C J 3 B | C J 5 | C J 5 A | C J 6 | C J 6 A | D J 5 | D J 6 |
|---|---|---|---|---|---|---|---|---|---|---|---|
| | | GROUP 24-01 - HAND BRAKE | | | | | | | | | |
| 58-20 | A-10330 | Bracket, adjusting screw, assembly | | X | 1 | 1 | | 1 | | | |
| | GM-123389 | Bolt, hex., 3/8"-24 x 9/16" | | X | 1 | 1 | | 1 | | | |
| | GM-120382 | Lockwasher, 3/8" | | X | 1 | 1 | | 1 | | | |
| | | (Adjusting screw bracket to backing plate) | | | | | | | | | |
| 59-13 | 909808 | Bracket, brake lever | X | X | | | | | | 1 | 1 |
| | GM-120647 | Bolt, hex. hd., 3/8"-24 x 1" | X | X | | | | | | 2 | 2 |
| | GM-271193 | Nut and lockwasher, hex. 3/8"-24 | X | X | | | | | | 2 | 2 |
| | GM-120388 | Washer, plain 3/8" | X | X | | | | | | 2 | 2 |
| | | (Bracket to rear support crossmember) | | | | | | | | | |
| | 639010 | Bracket and spring, ratchet tube guide assembly (For cane type brake) | | X | 1 | | | | | | |
| | GM-120741 | Bolt, hex. hd., 5/16"-24 x 3/4" | | X | 2 | | | | | | |
| | GM-271187 | Nut and lockwasher, hex. 5/16"-24 | | X | 2 | | | | | | |
| | GM-446363 | Washer, plain, 5/16"-24 | | X | 2 | | | | | | |
| | | (Ratchet tube bracket to support) | | | | | | | | | |
| | 689220 | Bracket, hand brake to instrument panel | | X | | 1 | | 1 | | | |
| | | Screw, pan hd., 5/16"-18 x 5/8" | | X | | 2 | | 2 | | | |
| | GM-271184 | Nut and lockwasher, 5/16"-18 | | X | | 2 | | 2 | | | |
| | | (Hand brake bracket to instrument panel) | | | | | | | | | |
| | 642776 | Brake, emergency, assembly | X | X | 1 | 1 | 1 | 1 | 1 | | |
| | GM-179835 | Bolt, hex., hd., 3/8"-16 x 5/8" | X | X | 1 | 1 | 1 | 1 | 1 | | |
| | GM-179848 | Bolt, hex., hd., 3/8"-16 x 2-1/4" | X | X | 1 | 1 | 1 | 1 | 1 | | |
| | GM-179849 | Bolt, hex., hd., 3/8"-16 x 2-1/2" | X | X | 2 | 2 | 2 | 2 | 2 | | |
| | 649704 | Lockwasher, 3/8", ext. | X | X | 4 | 4 | 4 | 4 | 4 | | |
| | A-17253 | Bushing, operating lever | X | X | 1 | 1 | 1 | 1 | 1 | | |
| 58- 1 | 646142 | Cable and conduit, front, assembly (44"0) (For Cane type brake) | | X | 1 | | | | | | |
| 58- 1 | 913104 | Cable and conduit, front, assembly (48-1/2") (For Cane type brake) | | X | 1 | | | | | | |
| 58- 1 | 906750 | Cable and conduit, front, assembly (63-5/8") (3-Speed) | | X | 1 | 1 | 1 | 1 | 1 | | |
| 58- 1 | 911693 | Cable and conduit, front, assembly (69-3/8"). (4-Speed and tee brake) | | X | 1 | 1 | 1 | 1 | 1 | | |
| | 942346 | Cable and conduit, front, assembly (60.62") | X | | | 1 | 1 | 1 | 1 | | |
| 59- 1 | 909876 | Cable and conduit, front, assembly (60.62") | X | X | | | | | | 1 | 1 |
| 59- 5 | 939717 | Cable and conduit, rear, assembly (92.50") | X | X | | | | | | 1 | |
| | 939718 | Cable and conduit, rear, assembly (126.50") | X | X | | | | | | | 1 |
| 63-15 | A-8847 | Clamp, hand brake conduit | X | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | GM-123774 | Bolt, hex. hd., 5/16"-24 x 1-1/4" | X | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | GM-271187 | Nut and lockwasher, hex. 5/16"-24 (Clamp to crossmember) | X | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 638780 | Clamp hand brake conduit (For Cane type brake) | | X | 1 | | | | | | |
| | GM-120213 | Bolt hex. hd., 5/16"-24 x 7/8" | | X | 1 | | | | | | |
| | GM-271187 | Nut and lockwasher hex., 5/16"-24 (Clamp to bracket) | | X | 1 | | | | | | |
| | 921091 | Clamp hand brake conduit | X | X | | | | | | 2 | 2 |
| | GM-120741 | Bolt, hex. hd., 5/16"-24 x 3/4" | X | X | | | | | | 4 | 4 |
| | GM-271187 | Nut and lockwasher hex. 5/16"-24. (Clamp to rear cable support bracket) | X | X | | | | | | 4 | 4 |

| Fig. and Ref. No. | Part Number | DESCRIPTION | MODELS V6 | 4F | CJ3B | CJ5 | CJ5A | CJ6 | CJ6A | DJ5 | DJ6 |
|---|---|---|---|---|---|---|---|---|---|---|---|
| | | GROUP 24-01 - HAND BRAKE (Continued) | | | | | | | | | |
| 58-22 | GM-144242 | Clevis, adjustable 5/16" | X | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | GM-120368 | Nut Hex., 5/16"-24 (Clevis lock nut) | X | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| 63- 7 | GM-127753 | Clip, Carr Fastener, 5/16" (Conduit to left fender splash apron) | X | X | | 1 | 1 | 1 | 1 | 1 | 1 |
| | GM-121887 | Bolt hex., 1/4"-20 x 3/4" (Conduit to right front skid plate) | | X | 1 | | | | | 1 | 1 |
| 58-2 59-2 | K-733604 | Clip, handle to front cable | X | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| 58-23 | 641921 | Clip, retracting spring | X | X | 1 | 1 | 1 | 1 | 1 | | |
| | A-1795 | Clip, handbrake conduit | X | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | GM-123520 | Bolt, hex. 3/8"-24 x 3/4 | X | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | GM-120382 | Lockwasher, 3/8" | X | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | GM-120369 | Nut, hex., 3/8"-24 (Hand brake cable to master cylinder shield) | X | | | 1 | 1 | 1 | 1 | 1 | 1 |
| 58-12 | A-9332 | Drum, emergency brake | X | X | 1 | 1 | 1 | 1 | 1 | | |
| 41-73 | A-6084 | Bolt hex. hd., 3/8"-24 x 1-3/8" | X | X | 4 | 4 | 4 | 4 | 4 | | |
| 41-74 | GM-120382 | Lockwasher 3/8" | X | X | 12 | 12 | 12 | 12 | 12 | | |
| 41-75 | GM-120369 | Nut, hex., 3/8"-24 | X | X | 4 | 4 | 4 | 4 | 4 | | |
| 59-10 | 641473 | Equalizer, cable | X | X | | | | | | 1 | 1 |
| | GM-120368 | Nut, hex., 5/16"-24 | X | X | | | | | | 1 | 1 |
| 59- 8 | GM-107822 | Nut, stamped, 5/16"-24 (Equalizer and cable to adjusting rod) | X | X | | | | | | 1 | 1 |
| | 911863 | Extension, brake return spring (4-Speed) | | X | | 1 | 1 | 1 | 1 | | |
| | GM-432668 | Fastener, tube, 5/16" (Cable conduit to flywheel housing) (For cane type brake) | | X | 1 | | | | | | |
| 41-69 | A-10052 | Gasket, backing plate to rear backing cap | X | X | 1 | 1 | 1 | 1 | 1 | | |
| 59- 3 | 809271 | Grommet (Hand brake cable thru dash panel) (For tee type brake) | X | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 643123 | Handle, operating (Chrome) (For Cane type brake) | | X | 1 | | | | | | |
| | GM-145378 | Screw, rd. hd., No. 6 x 5/16", drive | | X | 2 | | | | | | |
| 58-4 59-4 | 910415 | Handle, handbrake, assembly (Tee type) | X | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | GM-160515 | Screw, pan. hd., 1/4"-20 x 1/2" | | X | 2 | | | | | | |
| | GM-271172 | Nut and lockwasher, hex. 1/4"-20 | | X | 2 | | | | | | |
| | GM-160688 | Screw, pan hd., 5/16"-18 x 3/4" | X | X | | 1 | 1 | 1 | 1 | 1 | 1 |
| | GM-271184 | Nut and lockwasher, hex. 5/16"-18 (Handle to instrument panel) | X | X | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 646141 | Handle and ratchet, tube, assembly (For Cane type brake) | | X | 1 | | | | | | |
| | 913058 | Hook, hand brake cable (Cable to front floor panel) (Right support gusset) | | X | 1 | | | | | | |
| | A-10333 | Lever, brake cam | | X | 1 | 1 | | 1 | | | |
| 59-12 | 914855 | Lever, hand brake | X | X | | | | | | 1 | 1 |
| 59-16 | 17025 | Pin, clevis, 1/4" x 5/8" | X | X | | | | | | 1 | 1 |
| 59-17 | GM-112726 | Pin cotter, 1/16" x 1/2" (Lever to front cable) | X | X | | | | | | 1 | 1 |
| | 939494 | Pin, clevis, 5/8" | X | X | | | | | | 1 | 1 |
| | GM-137185 | Pin, cotter, 1/8" x 1" (Lever to bracket) | X | X | | | | | | 1 | 1 |
| | A-17254 | Lever, operating, emergency brake, assembly (5-3/8") | | X | 1 | | | | | | |
| 58-21 | 915892 | Lever, operating, emergency brake, assembly (7-11/32") | X | X | 1 | 1 | 1 | 1 | 1 | | |
| | GM-125348 | Nut, castle, 3/8"-24 | X | X | 1 | 1 | 1 | 1 | 1 | | |

| Fig. and Ref. No. | Part Number | DESCRIPTION | MODELS V6 | 4F | CJ3B | CJ5 | CJ5A | CJ6 | CJ6A | DJ5 | DJ6 |
|---|---|---|---|---|---|---|---|---|---|---|---|
| | | GROUP 24-01 - HAND BRAKE (Continued) | | | | | | | | | |
| | | Washer, plain, 3/4" | | X | 1 | 1 | | 1 | | | |
| | GM-121222 | Pin, cotter, 3/32" x 3/4" | | X | 1 | 1 | | 1 | | | |
| | 116712 | Lining set, emergency | X | X | 1 | 1 | 1 | 1 | 1 | | |
| | | Consists of: | | | | | | | | | |
| | | 2 Lining | | | | | | | | | |
| | | 20 Rivets | | | | | | | | | |
| | A-10334 | Link, operating lever | X | X | 1 | 1 | 1 | 1 | 1 | | |
| | A-10335 | Nut, hex., No. 12-28, special | X | X | 1 | 1 | 1 | 1 | 1 | | |
| | GM-427298 | Nut, hex., No. 12-28, lock | X | X | 1 | 1 | 1 | 1 | 1 | | |
| | GM-120391 | Washer, No. 10, small. | X | X | 2 | 2 | 2 | 2 | 2 | | |
| | | (Operating lever link) | | | | | | | | | |
| 58-24 | 640680 | Link, retracting spring | | X | 1 | 1 | 1 | 1 | 1 | | |
| 59- 7 | 646495 | Link. retracting spring | | X | | | | | | 1 | 1 |
| | 941506 | Link, retracting spring | X | | | 1 | 1 | 1 | 1 | | |
| | 641728 | Link, retracting spring | X | | | | | | | 1 | 1 |
| | 311003 | Pin, clevis, 5/16" (Cable to operating lever) | X | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | | Pin, cotter, 3/3 " x 1/2" | X | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| 58- 9 | 643454 | Plate, backing, emergency brake. | | X | 1 | 1 | 1 | 1 | | | |
| 59-11 | 649499 | Rod, hand brake adjusting | X | X | | | | | | 1 | 1 |
| | A-10331 | Screw, adjusting, left, thread. | | X | 1 | 1 | | 1 | | | |
| | A-10332 | Screw, adjusting, right, thread. | | X | 1 | 1 | | 1 | | | |
| 58-10 | 643055 | Shoe lining set, emergency brake | X | X | 1 | 1 | 1 | 1 | 1 | | |
| | | Consists of: | | | | | | | | | |
| | | 2 Shoe and lining, assembly | | | | | | | | | |
| | A-8848 | Spacer, conduit clamp to crossmember | X | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | A-10336 | Spring, operating lever spacer | X | X | 1 | 1 | 1 | 1 | 1 | | |
| | 635681 | Spring, ratchet tube (For Cane type brake) | | X | 1 | | | | | | |
| | A-5335 | Spring, retracting, hand brake (3-7/8") | | X | 1 | | | | | | |
| 59- 6 | 641727 | Spring, retracting, hand brake (5" long) | X | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | | (All model 4 cyl.) (DJ-5, DJ-6 6 cyl.) | | | | | | | | | |
| 58-11 | A-10337 | Spring, return, brake shoe, lever end. | | X | 1 | 1 | | 1 | | | |
| 58-19 | A-10338 | Spring, return, brake shoe, adjusting end. | | X | 1 | 1 | | 1 | | | |
| 41- 6 | A-9339 | Stud, brake operating lever | | X | 1 | 1 | | 1 | | | |
| | 663133 | Support, ratchet, tube bracket | | X | 1 | | | | | | |
| | 646144 | Tube, hand brake ratchet (For Cane type brake) | | X | 1 | | | | | | |
| | | GROUP 24-02 - BRAKES WHEEL | | | | | | | | | |
| | 912477 | Brake, front, left, assembly, 9" x 1-3/4" | | X | 1 | 1 | | 1 | | | |
| | 936985 | Brake, front, left, assembly 10" x 2" | X | X | | 1 | 1 | 1 | 1 | | |
| | | (Use W/4F engine on CJ-5-A and CJ-6-A) | | | | | | | | | |
| | | (Use W/V6 engine on CJ-5 CJ-5-A and CJ-6, CJ-6A) | | | | | | | | | |
| 66- 2 | 803795 | Brake, front, left, assembly 9" x 2" | X | X | | | | | | 1 | 1 |
| 65-12 | 912476 | Brake, front, right, assembly 9" x 1-3/4" | | X | 1 | 1 | | 1 | | | |
| | 936986 | Brake, front, right, assembly 10" x 2" | X | X | | 1 | 1 | 1 | 1 | | |
| | | (Use W/4F engine on CJ-5A and CJ-6A) | | | | | | | | | |
| | | (Use W/V6 engine on CJ-5 CJ-5A and CJ-6, CJ-6A) | | | | | | | | | |
| | 803796 | Brake, front right, assembly 9" x 2" | X | X | | | | | | 1 | 1 |
| | 807283 | Brake, rear, left, assembly 9" x 1-3/4" | | X | 1 | 1 | | 1 | | | |
| | 803789 | Brake, rear, left, assembly 9" x 2" | X | X | | | | | | 1 | 1 |
| | 937159 | Brake, rear, left, assembly 10" x 2" | X | X | | 1 | 1 | 1 | 1 | | |
| | | (Use W/4F engine on CJ-5A and CJ-6A) | | | | | | | | | |
| | | (Use W/V6 engine on CJ-5A CJ-5, CJ-6, CJ-6A) | | | | | | | | | |

| Fig. and Ref. No. | Part Number | DESCRIPTION | MODELS V6 | 4F | CJ3B | CJ5 | CJ5A | CJ6 | CJ6A | DJ5 | DJ6 |
|---|---|---|---|---|---|---|---|---|---|---|---|
| | | GROUP 24-02 - BRAKES WHEEL (Continued) | | | | | | | | | |
| 67- 6 | 807284 | Brake, rear, right, assembly 9" x 1-3/4" | | X | 1 | 1 | | 1 | | | |
| | 937160 | Brake, rear, right, assembly 10" x 2" | X | X | | 1 | 1 | 1 | 1 | | |
| | | (Use W/4F engine on CJ-5A, and CJ-6A) | | | | | | | | | |
| | | (Use W/V6 engine on CJ-5, CJ-5A, and CJ-6, CJ-6A) | | | | | | | | | |
| 68- 6 | 803790 | Brake, rear, right, assembly 9" x 2" | X | X | | | | | | 1 | 1 |
| 44-65 | 742010 | Bolt, hex. hd., 3/8"-24 x 7/8. | X | X | 8 | 8 | 8 | 8 | 8 | | |
| 44-64 | GM-120382 | Lockwasher, 3/8" | X | X | 12 | 12 | 12 | 12 | 12 | | |
| 66-15 | 910219 | Bolt, hex. hd., 7/16"-20 x 1" | X | X | | | | | | 8 | 8 |
| 66-14 | GM-120383 | Lockwasher 7/16" | X | X | | | | | | 8 | 8 |
| 66-13 | GM-120370 | Nut, hex., 7/16"-20 | X | X | | | | | | 8 | 8 |
| | | (Front backing plate to steering knuckle) | | | | | | | | | |
| | 938353 | Bolt, hex. hd., 3/8"-24 x 1-1/4" | X | X | 6 | 6 | 6 | 6 | 6 | | |
| | GM-120382 | Lockwasher, 3/8" | X | X | 12 | 12 | 12 | 12 | 12 | | |
| | 909393 | Nut, hex. 3/8"-24. | X | X | 6 | 6 | 6 | 6 | 6 | | |
| 50-46 | 803908 | Bolt, hex. hd., 3/8"-24 x 1" | X | X | | | | | | 8 | 8 |
| 50-16 | GM-120382 | Lockwasher 3/8" | X | X | | | | | | 8 | 8 |
| 50-17 | 909393 | Nut, 3/8"-24 | X | X | | | | | | 8 | 8 |
| | | (Backing plate to rear axle flange) | | | | | | | | | |
| 67- 7 | 937231 | Gasket, rear brake grease protector | X | X | 4 | 4 | 4 | 4 | 4 | | |
| 67- 9 | 937232 | Protector, grease rear brake | X | X | 2 | 2 | 2 | 2 | 2 | | |
| | 935612 | Seal, rear axle | X | X | | | 2 | | 2 | | |
| | | GROUP 24-03 - SHOES AND LINING WHEEL BRAKES | | | | | | | | | |
| | 807376 | Kit, brake shoe and lining, Rear | | X | 2 | 2 | | 2 | | | |
| 61- 7 | 805616 | Kit, brake shoe and lining, Rear | X | X | | | | | | 2 | 2 |
| | | Consists of: | | | | | | | | | |
| | | 2 Shoe and lining, forward | | | | | | | | | |
| | | 2 Shoe and lining, reverse | | | | | | | | | |
| 60- 7 | 938101 | Kit, brake shoe and lining | X | X | | 1 | 1 | 1 | 1 | | |
| | | Consists of: | | | | | | | | | |
| | | 2 Shoe and lining, primary | | | | | | | | | |
| | | 2 Shoe and lining, secondary | | | | | | | | | |
| | 807379 | Kit, brake shoe and lining, .030" O.S. lining | X | X | 2 | 2 | | 2 | | | |
| | 116600 | Lining set, brake shoe | | X | 2 | 2 | | 2 | | | |
| | 805619 | Lining set, brake shoe | X | X | | | | | | 2 | 2 |
| | | Consists of: | | | | | | | | | |
| | | 2 Lining, forward | | | | | | | | | |
| | | 2 Lining, reverse | | | | | | | | | |
| | | 42 Rivets, lining to shoe (36 Kit 805619) | | | | | | | | | |
| | 647712 | Lining set, brake shoe .030" O.S. | | X | 2 | 2 | | 2 | | | |
| | 805627 | Lining set, brake shoe .030" O.S. | X | X | | | | | | 2 | 2 |
| | | Consists of: | | | | | | | | | |
| | | 2 Lining, forward .030" O.S. | | X | 2 | 2 | | 2 | | | |
| | | 2 Lining, reverse .030" O.S. | X | X | | | | | | 2 | 2 |
| | | 42 Rivets, lining to shoe (36 Kit 805627) | | | | | | | | | |
| | | GROUP 24-04 - WHEEL BRAKE MECHANISM | | | | | | | | | |
| | | Note 1: Up to Serial 57348-48092 CJ-3B<br>57548-83072 CJ-5<br>57748-15006 CJ-6 | | | | | | | | | |

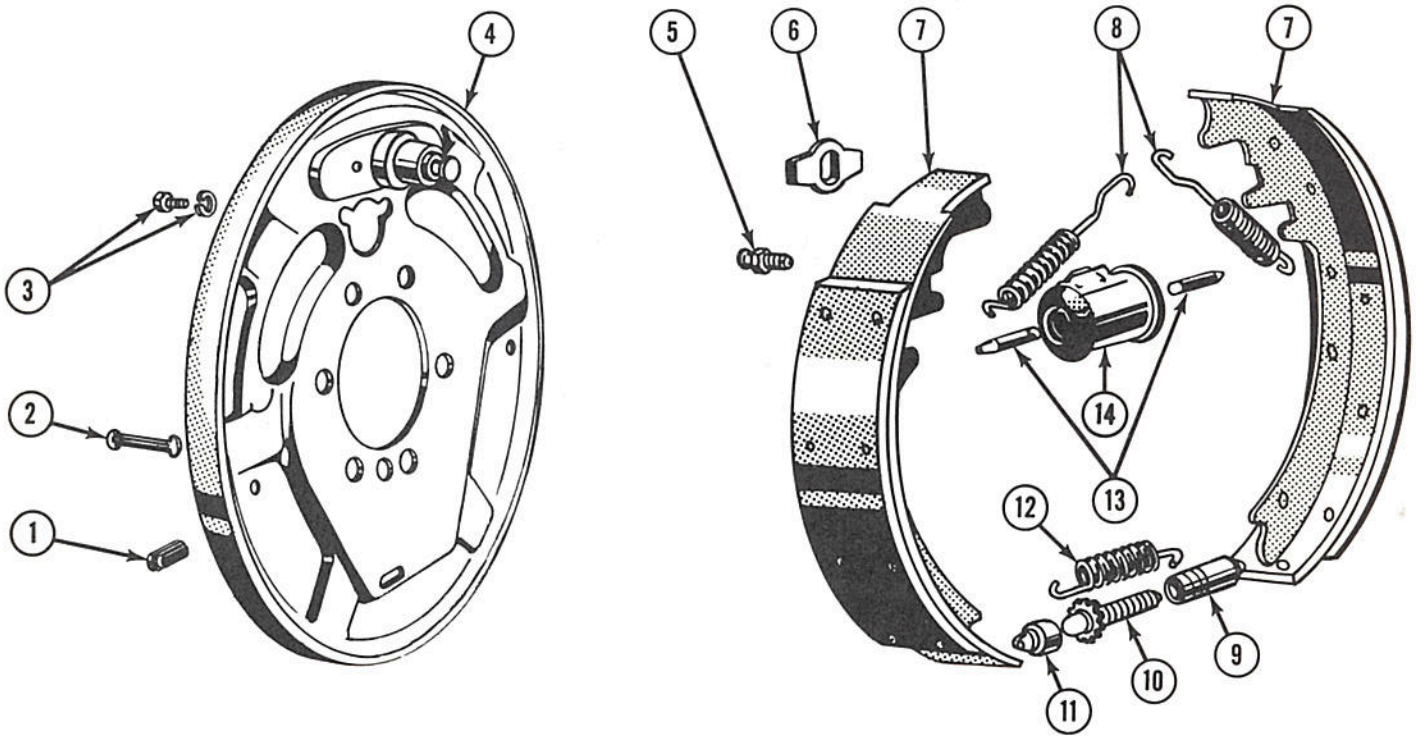



FIG. 60 - WHEEL BRAKE FRONT (4F - V6)

| Ref. No. | Description | Group No. | Ref. No. | Description | Group No. |
|---|---|---|---|---|---|
| 1 | Plug, shoe adjuster | 24-04 | 8 | Spring, shoe return | 24-04 |
| 2 | Pin, hold down | 24-04 | 9 | Nut, shoe adjustment | 24-04 |
| 3 | Screw and lockwasher, 1/4"-20 x 7/16" | 24-05 | 10 | Screw shoe adjusting | 24-04 |
| 4 | Plate, backing | 24-04 | 11 | Guide, shoe adjusting screw | 24-04 |
| 5 | Screw, bleeder | 24-05 | 12 | Spring, shoe adjusting screw | 24-04 |
| 6 | Plate, shoe anchor | 24-04 | 13 | Rod, push | 24-04 |
| 7 | Kit, shoe and lining | 24-03 | 14 | Cylinder, wheel | 24-05 |

| Fig. and Ref. No. | Part Number | DESCRIPTION | MODELS V6 | 4F | CJ3B | CJ5 | CJ5A | CJ6 | CJ6A | DJ5 | DJ6 |
|---|---|---|---|---|---|---|---|---|---|---|---|
| | | GROUP 24-04 - WHEEL BRAKE MECHANISM (Continued) | | | | | | | | | |
| | | Note 2: After Serial 57348-48091 CJ-3B<br>57548-83071 CJ-5<br>57748-15005 CJ-6 | | | | | | | | | |
| | | Note 3: Use Note 1 between:<br>Serial 57348-50980 and 57348-51587 CJ-3B<br>57548-87903 and 57548-88733 CJ-5<br>57748-15583 and 57748-15658 CJ-6 | | | | | | | | | |
| | 938102 | Block, shoe anchor | X | X | | 1 | 1 | 1 | 1 | | |
| | 938110 | Clip, shoe guide pin | X | X | | 4 | 4 | 4 | 4 | | |
| | 805592 | Eccentric, wheel brake shoe | X | X | 8 | 8 | | 8 | | 8 | 8 |
| | 641769 | Nut, hex. 3/8"-24, special | X | X | 8 | 8 | | 8 | | 8 | 8 |
| | GM-120382 | Lockwasher, 3/8" (Eccentric to backing plate) | X | X | 8 | 8 | | 8 | | 8 | 8 |
| 60-11 | 938106 | Guide, shoe adjusting screw | X | X | | 2 | 2 | 2 | 2 | | |
| | 120239 | Kit, brake shoe hold down | | X | 4 | 4 | | 4 | | | |
| | | Consists of:<br>4 Cup, shoe hold down spring<br>2 Pin, hold down spring<br>2 Spring, brake shoe hold down | | | | | | | | | |
| | 808835 | Lever, parking brake, left | X | X | | | | | | 1 | 1 |
| | 808836 | Lever, parking brake, right | X | X | | | | | | 1 | 1 |
| 60- 9 | 938105 | Nut, shoe adjusting | X | X | | 2 | 2 | 2 | 2 | | |
| | 642004 | Pin, parking brake lever to shoe | X | X | | | | | | 2 | 2 |
| 60- 2 | 938109 | Pin shoe guide | X | X | | 2 | 2 | 2 | 2 | | |
| | 921333 | Plate, backing brake, assembly (Front wheels) (See Notes 2 and 3) | | X | 2 | 2 | | 2 | | | |
| | 807375 | Plate, backing brake, assembly (Front wheels) (See Notes 2 and 3) | | X | 2 | 2 | | 2 | | | |
| | 807375 | Plate, backing, brake, assembly (Rear wheels) | | X | 2 | 2 | | 2 | | | |
| | 805609 | Plate, backing, rear brake, left, assembly | | X | | | | | | 1 | 1 |
| | 805610 | Plate, backing, rear brake, right, assembly | | X | | | | | | 1 | 1 |
| 61- 9 | 931699 | Plate, backing, front brake, assembly | X | X | | | | | | 2 | 2 |
| 60- 4 | 938100 | Plate, backing, brake, assembly | X | X | | 4 | 4 | 4 | 4 | | |
| 60- 6 | 938103 | Plate, shoe anchor | X | X | | 2 | 2 | 2 | 2 | | |
| 60- 1 | 938108 | Plug, shoe adjusting screw | X | X | | 2 | 2 | 2 | 2 | | |
| | 639936 | Retainer, parking brake lever pin | | X | | | | | | 2 | 2 |
| 60-13 | 938118 | Rod, push | X | X | | 2 | 2 | 2 | 2 | | |
| 60-10 | 938104 | Screw, shoe adjusting | X | X | | 2 | 2 | 2 | 2 | | |
| 61- 8 | 805600 | Spring, brake shoe hold down | X | X | | | | | | 4 | 4 |
| 61-10 | 805602 | Spring, return, brake shoe, anchor end | X | X | 4 | 4 | 4 | 4 | 4 | 4 | 4 |
| 61- 8 | 637905 | Spring, return, brake shoe, cylinder end | X | X | 4 | 4 | 4 | 4 | 4 | 4 | 4 |
| 60-12 | 938107 | Spring, shoe adjusting screw | X | X | | 2 | 2 | 2 | 2 | | |
| 60- 8 | 938111 | Spring, shoe return | X | X | | 2 | 2 | 2 | 2 | | |
| | 810409 | Strut, parking brake lever | | X | | | | | | 2 | 2 |
| | 639937 | Washer, anti-rattle, spring, parking brake lever | | X | | | | | | 2 | 2 |

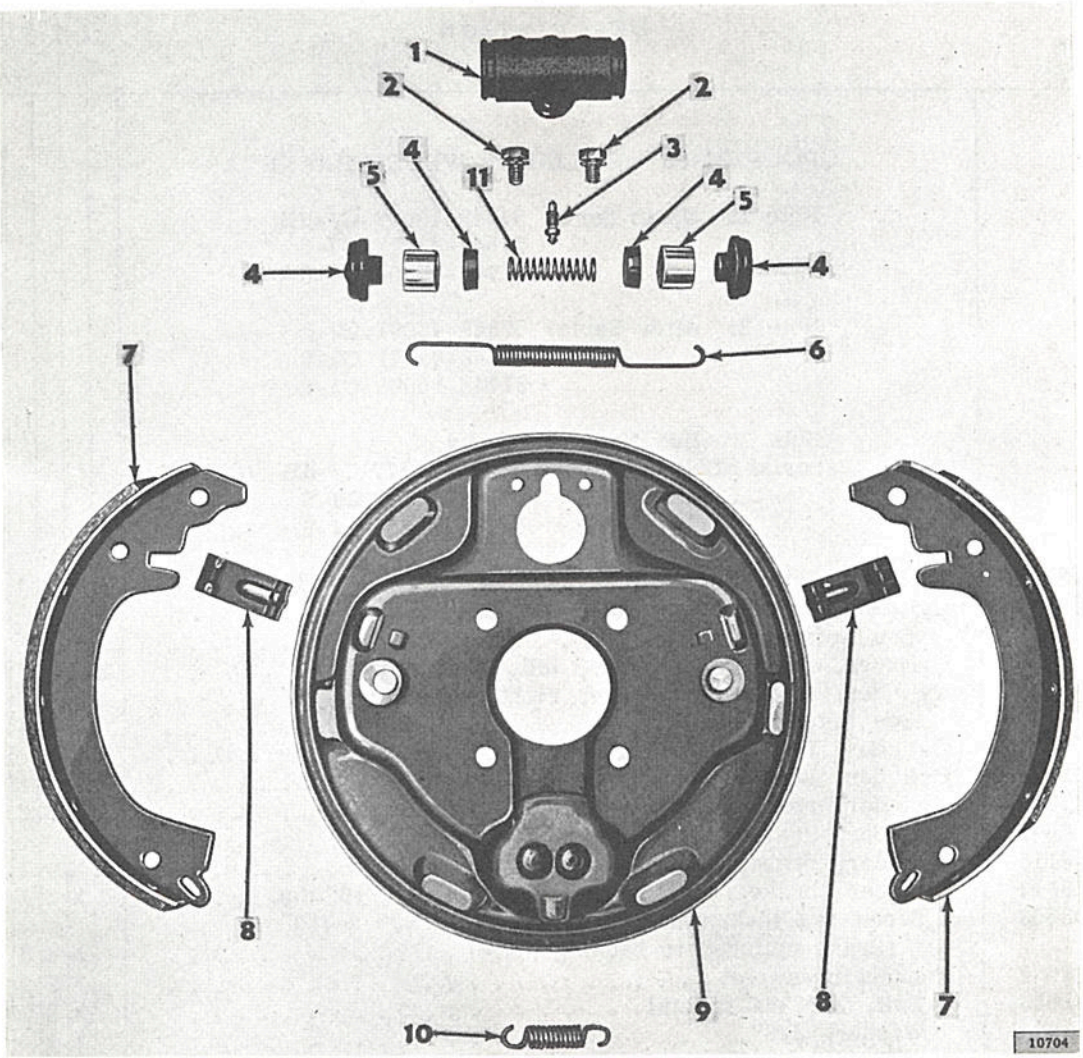



FIG. 61 - WHEEL BRAKES (DJ5, DJ6)

| Ref. No. | Description | Group No. | Ref. No. | Description | Group No. |
|---|---|---|---|---|---|
| 1 | Cylinder, front wheel brake..... | 24-05 | 7 | Kit, brake shoe and lining ..... | 24-03 |
| 2 | Screw and lockwasher, 1/4"-20 x 3/8". | 24-05 | 8 | Spring, hold down ..... | 24-04 |
| 3 | Screw, bleeder..... | 24-05 | 9 | Plate, backing, front brake ..... | 24-04 |
| 4 | Kit, front wheel cylinder ..... | 24-05 | 10 | Spring (Anchor end)..... | 24-04 |
| 5 | Piston, front brake cylinder ..... | 24-05 | 11 | Spring, cylinder cup..... | 24-05 |
| 6 | Spring, cylinder end ..... | 24-04 | | | |

| Fig. and Ref. No. | Part Number | DESCRIPTION | MODELS V6 | 4F | CJ3B | CJ5 | CJ5A | CJ6 | CJ6A | DJ5 | DJ6 |
|---|---|---|---|---|---|---|---|---|---|---|---|
| | | **GROUP 24-05 - CYLINDER WHEEL BRAKE** | | | | | | | | | |
| | | Note 1: Up to Serial 57348-48092 CJ-3B<br>57548-83072 CJ-5<br>57748-15006 CJ-6 | | | | | | | | | |
| | | Note 2: After Serial 57348-48091 CJ-3B<br>57548-83071 CJ-5<br>57748-15005 CJ-6 | | | | | | | | | |
| | | Note 3: Use Note 1 between:<br>Serial 57348-50980 and 57348-51577 CJ-3B<br>57548-87903 57548-88733 CJ-5<br>57748-15583 57748-15658 CJ-6 | | | | | | | | | |
| | 807356 | Cylinder, front wheel brake assembly (See Note 1 and 3) | | X | 2 | 2 | | 2 | | | |
| | 803639 | Cylinder, front wheel brake, left, assembly (See Notes 2 and 3) | | X | 1 | 1 | | 1 | | | |
| 61- 1 | 806041 | Cylinder, front wheel brake, left, assembly 1-1/8" I. D. | X | X | | | | | | 1 | 1 |
| | 803640 | Cylinder, front wheel brake, right, assembly (See Notes 2 and 3) | | X | 1 | 1 | | 1 | | | |
| | 806042 | Cylinder, front wheel brake, right, assembly 1-1/8" I. D. | X | X | | | | | | 1 | 1 |
| 60-14 | 938115 | Cylinder, brake, front assembly (1" dia.) | X | X | | 2 | 2 | 2 | 2 | | |
| | 807357 | Cylinder, rear wheel brake, assembly | | X | 2 | 2 | | 2 | | | |
| 64-12 | 803641 | Cylinder, rear wheel brake, assembly | X | X | | | | | | 1 | 1 |
| | 938116 | Cylinder, brake, rear, left assembly (13/16") | X | X | | 1 | 1 | 1 | 1 | | |
| | 938117 | Cylinder, brake, rear, right, assembly (13/16" dia.) | X | X | | 1 | 1 | 1 | 1 | | |
| 61- 2 | GM-423553 | Screw and lockwasher, hex. hd., 1/4"-20 x 3/8" (Brake cylinder to backing plate) | | X | 8 | 8 | | 8 | | 8 | 8 |
| | 921932 | Connector, swivel | | X | 2 | 2 | | 2 | | | |
| | 921933 | Bolt, 3/8"-24 special | | X | 2 | 2 | | 2 | | | |
| | 921934 | Washer, 3/8" | | X | 4 | 4 | | 4 | | | |
| | | (Brake tube to wheel cylinder)<br>(Use between Serial Nos. in Note 3) | | | | | | | | | |
| | 115962 | Kit, front wheel brake cylinder (1") (For 803639, 803640, and 807356)<br>Consists of:<br>2 Boot, front cylinder<br>2 Cup, expander<br>2 Cup, front cylinder<br>1 Spring | | X | 2 | 2 | | 2 | | | |
| | 804104 | Kit, front wheel brake cylinder (For 807356)<br>Consists of:<br>2 Boot, front cylinder<br>2 Cup, front cylinder | | X | 2 | 2 | | 2 | | | |
| 61- 4 | 807155 | Kit, front wheel brake cylinder.<br>Consists of:<br>2 Boot<br>2 Cup<br>2 Cup, expander<br>1 Spring | X | X | | | | | 2 | 2 | |

| Fig. and Ref. No. | Part Number | DESCRIPTION | MODELS V6 | 4F | CJ3B | CJ5 | CJ5A | CJ6 | CJ6A | DJ5 | DJ6 |
|---|---|---|---|---|---|---|---|---|---|---|---|
| | | GROUP 24-05 - CYLINDER WHEEL BRAKE (Continued) | | | | | | | | | |
| | 938121 | Kit, front wheel brake cylinder . . . . . | X | X | | | 1 | | 1 | | |
| | | Consists of: | | | | | | | | | |
| | | 2 Boot | | | | | | | | | |
| | | 2 Cup | | | | | | | | | |
| | A-6133 | Kit, rear wheel brake cylinder (3/4") . . . . . | | X | 2 | 2 | | 2 | | | |
| | | Consists of: | | | | | | | | | |
| | | 2 Boot, rear cylinder | | | | | | | | | |
| | | 2 Cup, rear cylinder | | | | | | | | | |
| | 806484 | Kit, rear wheel brake cylinder. . . . . | X | X | | | | | | 2 | 2 |
| | | Consists of: | | | | | | | | | |
| | | 2 Boot | | | | | | | | | |
| | | 2 Cup | | | | | | | | | |
| | | 2 Cup, expander | | | | | | | | | |
| | | 1 Spring | | | | | | | | | |
| | 938122 | Kit, rear wheel brake cylinder . . . . . | | | | | 1 | | 1 | | |
| | | Consists of: | | | | | | | | | |
| | 938124 | 2 Boot | | | | | | | | | |
| | | 2 Cup | | | | | | | | | |
| | 642013 | Piston, front brake cylinder, assembly . . . . . | | X | 4 | 4 | | 4 | | | |
| | 938119 | Piston, front brake cylinder, assembly . . . . . | | X | | | 4 | | 4 | | |
| 61- 5 | 649952 | Piston, front brake cylinder, assembly . . . . . | X | X | | | | | | 4 | 4 |
| | 807411 | Piston and shoe guide, rear brake cylinder, assembly . . . | | X | 4 | 4 | | 4 | | | |
| | 805668 | Piston, rear brake cylinder, assembly . . . . . | X | X | | | | | | 2 | 2 |
| | 938120 | Piston, rear brake cylinder, assembly . . . . . | | X | | | 4 | | 4 | | |
| | 938118 | Rod push, brake cylinder, rear . . . . . | | X | | | 4 | | 4 | | |
| | 637545 | Spring, rear brake cylinder cup . . . . . | | X | | | 2 | | 2 | | |
| | 648674 | Screw, bleeder (For 807356 and 807357 only). . . . . | | X | 4 | 4 | | 4 | | | |
| (60-5)(61-3) | 643841 | Screw, bleeder (For 803639 and 803640, 806040 and 806041) | X | X | 2 | 2 | 2 | 2 | 2 | 2 | 2 |
| | 639949 | Spring, front brake cylinder cup. . . . . | X | X | 2 | 2 | 2 | 2 | 2 | | |
| 61-11 | 649954 | Spring, front brake cylinder cup. . . . . | X | X | | | | | | 2 | 2 |
| | 637545 | Spring, rear brake cylinder cup . . . . . | X | X | 2 | 2 | 2 | 2 | 2 | | |
| | | GROUP 24-06 - MASTER CYLINDER - BRAKE | | | | | | | | | |
| | | Note 1: Up to Serial 57348-48092 CJ-3B<br>57548-83072 CJ-5<br>57748-15006 CJ-6 | | | | | | | | | |
| | | Note 2: After Serial 57348-48091 CJ-3B<br>57548-83071 CJ-5<br>57748-15005 CJ-6 | | | | | | | | | |
| | 805223 | Cylinder master, assembly (See Note 1) . . . . . | | X | 1 | 1 | | 1 | | | |
| 63-32 | 909583 | Cylinder master, assembly (See Note 2) . . . . . | X | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | | (With cast iron body) | | | | | | | | | |
| 63-12 | 906171 | Bar, tie, master cylinder (LHD). . . . . | X | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 647183 | Bar, tie, master cylinder (RHD). . . . . | | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| 63-11 | 800231 | Screw and lockwasher, hex. hd., 3/8"-24 x 3" . . . . . | X | X | 2 | 2 | 2 | 2 | 2 | 2 | 2 |
| | GM-120394 | Washer, plain, 3/8" . . . . . | X | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | GM-120389 | Washer, plain, 1/2" I. D. x 1-1/4" O. D. . . . . | X | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | | (Tie bar and shield attaching) | | | | | | | | | |

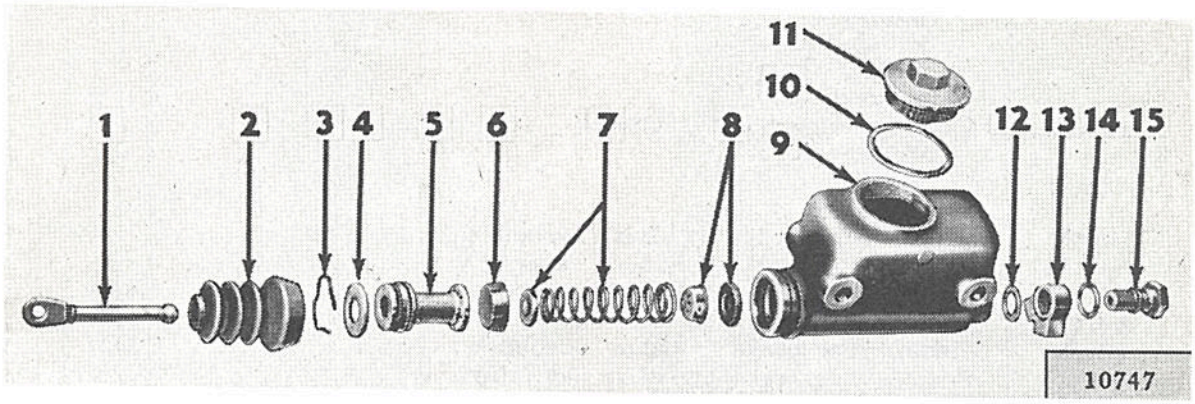



FIG. 62 - MASTER CYLINDER

| Ref. No. | Description | Group No. | Ref. No. | Description | Group No. |
|---|---|---|---|---|---|
| 1 | Rod, push | 24-06 | 9 | Tank, supply | 24-06 |
| 2 | Boot | 24-06 | 10 | Gasket, filler cap | 24-06 |
| 3 | Wire, lock, piston stop | 24-06 | 11 | Cap, filler | 24-06 |
| 4 | Plate, stop | 24-06 | 12 | Gasket, outlet fitting | 24-06 |
| 5 | Piston | 24-06 | 13 | Fitting, outlet | 24-06 |
| 6 | Cup, primary | 24-06 | 14 | Gasket, outlet fitting bolt | 24-06 |
| 7 | Spring, valve, assembly | 24-06 | 15 | Bolt, outlet fitting | 24-06 |
| 8 | Seat, valve, spring | 24-06 | | | |

| Fig. and Ref. No. | Part Number | DESCRIPTION | MODELS V 6 | 4 F | C J 3 B | C J 5 | C J 5 A | C J 6 | C J 6 A | D J 5 | D J 6 |
|---|---|---|---|---|---|---|---|---|---|---|---|
| | | GROUP 24-06 - MASTER CYLINDER - BRAKE (Continued) | | | | | | | | | |
| 63-15 | 647606 | Bolt, eye, master cylinder to pedal (LHD) | X | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 647193 | Bolt, eye, master cylinder to pedal (RHD) | | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | GM-120370 | Nut, hex., 7/16"-20 | X | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | GM-120395 | Washer, plain, 15/32" I. D. x 59/64" O. D. | X | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | GM-121222 | Pin, cotter, 3/32" x 3/4" (Eye bolt to brake pedal) | X | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 800029 | Clip, master cylinder shield, front (LHD) | X | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 800028 | Clip, master cylinder shield, rear (LHD) | X | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | GM-104066 | Rivet, rd. hd., 3/16" x 3/8" (Clips to shield) | X | X | 4 | 4 | 4 | 4 | 4 | | |
| | 806162 | Shield, master cylinder, assembly (LHD) | X | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 911587 | Shield, master cylinder, assembly (RHD) | | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | | Serviceable Components of Master Cylinder 805223 and 909583 | | | | | | | | | |
| 62-15 | 637605 | Bolt, outlet fitting | X | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 118493 | Cap, filler, assembly (For 805223) | | X | 1 | 1 | | 1 | | | |
| 62-11 | 911102 | Cap, filler, assembly (For 909583) | X | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | A-557 | Fitting, outlet (For 805223) | | X | 1 | 1 | | 1 | | | |
| 62-13 | 647227 | Fitting, outlet, for 3/16" dia. tubing (For 909583) | X | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| 62-10 | 637612 | Gasket, filler cap | X | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| 62-14 | 637606 | Gasket, outlet bolt to outlet fitting | X | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| 62-12 | 637604 | Gasket, outlet fitting to master cylinder | X | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 908313 | Kit, master cylinder (For cylinder 908312) | | X | 1 | 1 | | 1 | | | |
| | | Consists of: | | | | | | | | | |
| | | 1 Boot | | | | | | | | | |
| | | 1 Cup, primary | | | | | | | | | |
| | | 1 Piston, assembly | | | | | | | | | |
| | | 1 Seat, check valve | | | | | | | | | |
| | | 1 Snap ring | | | | | | | | | |
| | | 1 Valve, check, assembly | | | | | | | | | |
| | 805654 | Kit, repair, master cylinder (For cylinder 805223 and 909583) | X | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | | Consists of: | | | | | | | | | |
| 62- 2 | 647283 | 1 Boot | | | | | | | | | |
| 62- 6 | 637590 | 1 Cup, primary | | | | | | | | | |
| 62- 5 | 647286 | 1 Piston, assembly | | | | | | | | | |
| 62- 8 | 119287 | 1 Seat, valve, assembly | | | | | | | | | |
| 62- 3 | 637598 | 1 Wire, lock, piston stop | | | | | | | | | |
| 62- 4 | 637597 | Plate, stop, piston | X | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| 62- 1 | 647282 | Rod, push | X | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| 62- 7 | 811646 | Spring and retainer, master cylinder, assembly | X | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| 62- 9 | 643671 | Tank, supply | X | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | | GROUP 24-07 - BRAKE TUBES | | | | | | | | | |
| | | Note 1: Up to Serial 57348-48092 CJ-3B<br>57548-83072 CJ-5<br>57748-15006 CJ-6 | | | | | | | | | |
| | | Note 2: After Serial 57348-48091 CJ-3B<br>57548-83071 CJ-5<br>57748-15005 CJ-6 | | | | | | | | | |

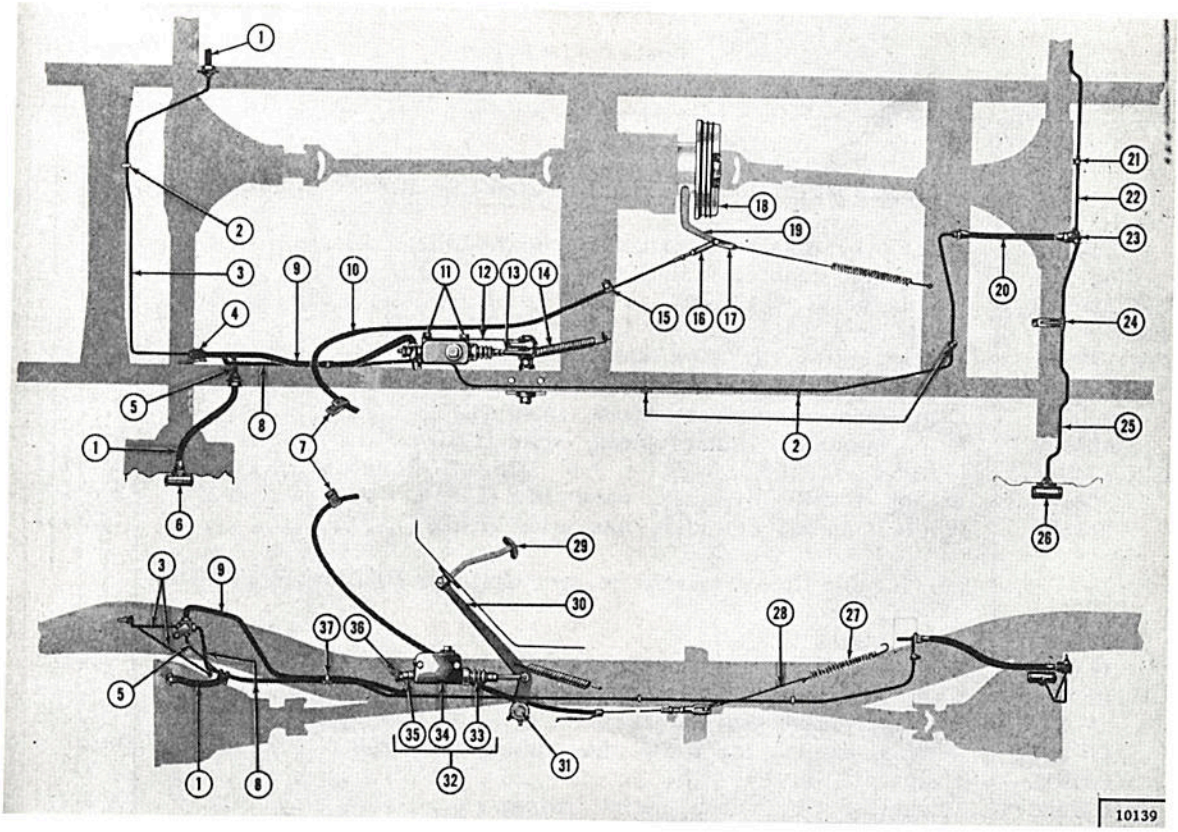



FIG. 63 - HYDRAULIC BRAKE SYSTEM (CJ-3B) (CJ-5) (CJ-5A) (CJ-6) (CJ-6A)

| Ref. No. | Description | Group No. |
|---|---|---|
| 1 | Hose, brake, front | 24-07 |
| 2 | Clip, tube (Brake tube to frame) | 24-07 |
| 3 | Tube, brake, assembly | 24-07 |
| 4 | Tee, brake tube (4-way) | 24-07 |
| 5 | Tube, brake, assembly | 24-07 |
| 6 | Cylinder, front wheel brake, left, assembly | 24-05 |
| 7 | Clip, 5/16" (Conduit to left fender splash apron) | 24-01 |
| 8 | Tube, brake, assembly (Tee to rear hose) | 24-07 |
| 9 | Tube, brake, assembly (Master cylinder to tee) | 24-07 |
| 10 | Cable and conduit, assembly | 24-01 |
| 11 | Screw and lockwasher, hex. hd., 3/8"-24 x 3" | 24-06 |
| 12 | Bar, tie, master cylinder | 24-06 |
| 13 | Bolt, eye, master cylinder to pedal | 24-06 |
| 14 | Spring, retracting, brake pedal | 24-08 |
| 15 | Clamp, hand brake conduit (To cross member) | 24-01 |
| 16 | Clevis, adjustable, 5/16" | 24-01 |
| 17 | Clip, retracting spring | 24-01 |
| 18 | Drum, emergency brake | 24-01 |
| 19 | Lever, operating, emergency brake | 24-01 |
| 20 | Hose, brake, rear | 24-07 |
| 21 | Clip, closed, 1/4" dia. | 24-07 |
| 22 | Tube, brake, assembly (Rear tee to right rear cylinder) | 24-07 |
| 23 | Tee, brake tube (3-way) | 24-07 |
| 24 | Clip, brake tube to axle housing | 24-07 |
| 25 | Tube, brake, assembly (Rear tee to left rear cylinder) | 24-07 |
| 26 | Cylinder, rear wheel brake, assembly | 24-05 |
| 27 | Spring, retracting hand brake (5" long) | 24-01 |
| 28 | Link, retracting spring | 24-01 |
| 29 | Pad, brake pedal, assembly | 24-08 |
| 30 | Pedal, brake, assembly | 24-08 |
| 31 | Shaft, brake pedal, assembly | 24-08 |
| 32 | Cylinder, master, assembly | 24-06 |
| 33 | Boot | 24-06 |
| 34 | Tank, supply | 24-06 |
| 35 | Fitting, outlet | 24-06 |
| 36 | Switch, stop light | 15-14 |
| 37 | Clip, tube (Tee to rear brake hose) | 24-07 |

| Fig. and Ref. No. | Part Number | DESCRIPTION | MODELS V6 | 4F | CJ3B | CJ5 | CJ5A | CJ6 | CJ6A | DJ5 | DJ6 |
|---|---|---|---|---|---|---|---|---|---|---|---|
| | | GROUP 24-07 - BRAKE TUBES (Continued) | | | | | | | | | |
| | 802509 | Bracket, rear axle brake tube tee | | X | 1 | 1 | | 1 | | | |
| 63-21 | GM-125912 | Clip, closed 1/4" dia. (Under rear axle cover bolt) | X | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | A-1378 | Clip, 5/16" (Under front axle cover bolt) | | X | 1 | 1 | | 1 | | | |
| | GM-120520 | Clip, loop type 3/16" (RHD) | | X | 1 | 1 | | 1 | | 1 | 1 |
| | GM-163162 | Screw, pan hd., No. 8-18 x 1/2" (Front brake tube to front crossmember) | | X | 1 | 1 | | 1 | | 1 | 1 |
| | 637427 | Clip, spring "U" bolt (Hose to bracket) | X | X | 3 | 3 | 3 | 3 | 3 | 3 | 3 |
| 63-37 | 800743 | Clip, tube (Tee to rear brake hose) | X | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| 63- 2 | GM-432666 | Clip, tube, 3/16" (Brake tube to frame) | | X | 4 | 4 | 4 | 5 | 5 | 4 | 5 |
| | GM-432666 | Clip, tube, 3/16" (Brake tube to frame) | X | | | 5 | 5 | 6 | 6 | 5 | 6 |
| | GM-120521 | Clip, loop type 1/4" (RHD) | | X | 1 | 1 | | 1 | | 1 | 1 |
| | GM-163162 | Screw, No. 8-18 x 1/2" (Master cylinder to tee tube to front tube crossmember) | | X | 1 | 1 | | 1 | | 1 | 1 |
| | 804201 | Clip, tube (Left tube to rear axle tube) | X | X | | 1 | 1 | 1 | 1 | 2 | 2 |
| | 637426 | Gasket, brake hose | X | X | 3 | 3 | 3 | 3 | 3 | 3 | 3 |
| | 802298 | Guard, brake hose, front assembly (Note 1) | | X | 2 | 2 | | 2 | | | |
| | 800953 | Hose, brake, front, (6" long) | | X | 1 | 1 | | 1 | | | |
| 63- 1 | 800896 | Hose, brake, front (11' long) | X | X | 2 | | | 2 | | 2 | 2 |
| | 937347 | Hose, brake, front (10" long) | X | X | | 2 | 2 | 2 | 2 | | |
| 63-20 | 800952 | Hose, brake, rear | X | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 937313 | Support, brake hose front (LHD) | X | X | | 1 | 1 | 1 | 1 | | |
| 63-23 | 637432 | Tee, brake tube (3-way) | X | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | GM-9409109 | Screw and lockwasher hex. hd., 1/4"-20 x 7/8" (Tee to axle bracket) | X | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| 63- 4 | 911119 | Tee, brake tube (4-way) | | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 941703 | Tee, 4-way, front (LHD) | X | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | GM-455305 | Screw and lockwasher hex. hd., 5/16"-24 x 5/8" (Tee to frame rail) | X | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | A-1488 | Tube, brake, assembly (Front wheel cylinder to axle hose) (See Note 1) | | X | 2 | 2 | | 2 | | | |
| | 937325 | Tube, brake, assembly (Wheel cylinder to hose) | X | X | | 1 | 1 | 1 | 1 | | |
| | 647915 | Tube, brake, assembly (See Note 1) | | X | 1 | | | | | | |
| | 806163 | Tube, brake, assembly (See Note 1) (Master cylinder to front hose) | | X | | 1 | | 1 | | | |
| | 647544 | Tube, brake, assembly (See Note 1) | | X | 1 | | | | | | |
| | 806721 | Tube, brake, assembly (See Note 1) | | X | | 1 | | | | | |
| | 8089 | Tube, brake, assembly (See Note 1) (Master cylinder to rear hose) | | X | | | | 1 | | | |
| 63- 9 | 911909 | Tube, brake, assembly (LHD) | | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 912484 | Tube, brake, assembly (RHD) (Master cylinder to tee) | | X | 1 | 1 | | 1 | | 1 | 1 |
| | 941693 | Tube, brake, assembly (Master cylinder to tee) (LHD) | X | | | 1 | 1 | 1 | 1 | 1 | 1 |
| 63-25 | 905857 | Tube, brake, assembly | | X | 1 | 1 | | 1 | | | 1 |
| 64-14 | 909543 | Tube, brake, assembly (Rear tee to left rear cylinder) | X | | | | | | | 1 | 1 |
| 63-22 | 905858 | Tube, brake, assembly | | X | 1 | 1 | | 1 | | | 1 |
| | 937233 | Tube, brake, left, assembly | X | X | | 1 | 1 | 1 | 1 | | |
| | 937234 | Tube, brake, assembly (Rear tee to right rear cylinder) | X | X | | 1 | 1 | 1 | 1 | | |
| 64-11 | 909547 | Tube, brake, assembly (Rear tee to right grease brake) (LHD) | | X | | | | | | 1 | 1 |
| | 801393 | Tube, brake, assembly (See Note 1) | | X | 1 | 1 | | 1 | | | |

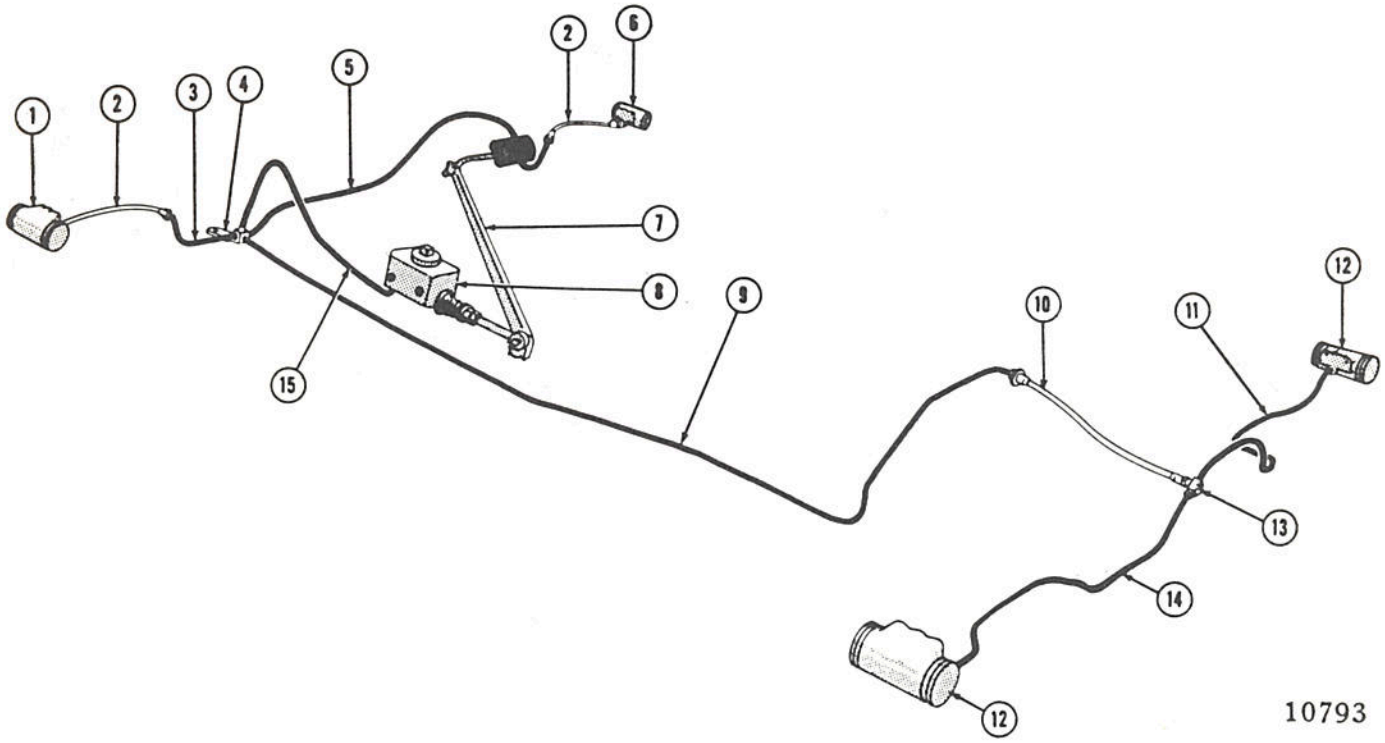



FIG. 64 - HYDRAULIC SYSTEM (DJ-5) (DJ-6)

| Ref. No. | Description | Group No. | Ref. No. | Description | Group No. |
|---|---|---|---|---|---|
| 1 | Cylinder, front wheel brake, left.... | 24-05 | 9 | Tube, brake, assembly (Tee to rear hose). | 24-07 |
| 2 | Hose, brake, front (11" long)..... | 24-07 | 10 | Hose, brake, rear..... | 24-07 |
| 3 | Tube, brake, assembly (Tee to front brake hose, left) ..... | 24-07 | 11 | Tube, brake, assembly (Rear tee to right rear cylinder)..... | 24-07 |
| 4 | Tee, brake tube (4-way)..... | 24-07 | 12 | Cylinder, rear wheel brake ..... | 24-05 |
| 5 | Tube, brake, assembly (Tee to front brake hose, right)..... | 24-07 | 13 | Tee, brake tube (3-way) ..... | 24-07 |
| 6 | Cylinder, front wheel brake, right.... | 24-05 | 14 | Tube, brake, assembly (Rear tee to left rear cylinder) ..... | 24-07 |
| 7 | Pedal, brake ..... | 24-08 | 15 | Tube, brake, assembly (Master cylinder to tee) ..... | 24-07 |
| 8 | Cylinder, master..... | 24-06 | | | |

| Fig. and Ref. No. | Part Number | DESCRIPTION | MODELS V 6 | 4 F | CJ 3B | CJ 5 | CJ 5A | CJ 6 | CJ 6A | DJ 5 | DJ 6 |
|---|---|---|---|---|---|---|---|---|---|---|---|
| | | GROUP 24-07 - BRAKE TUBES (Continued) | | | | | | | | | |
| | 909544 | Tube, brake, assembly (See Note 1). . . . . | | X | 1 | 1 | | 1 | | | |
| 63- 5 | 911367 | Tube, brake, assembly (See Note 2). . . . . (Tee to front brake hose, left) | | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 942245 | Tube, brake, assembly . . . . . (Tee to front brake hose, left) (LHD) | X | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 801394 | Tube, brake, assembly (See Note 1). . . . . | | X | 1 | 1 | | 1 | | | |
| 63- 3 | 911368 | Tube, brake, assembly (See Note 2). . . . . (Tee to front hose, right) | | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 942501 | Tube, brake, assembly . . . . . (Tee to front brake hose, right) (LHD) | X | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 909546 | Tube, brake, assembly (See Note 1). . . . . | | X | 1 | 1 | | 1 | | | |
| 64- 9 | 921451 | Tube, brake, assembly (See Note 2). . . . . | | X | 1 | 1 | | 1 | | | |
| | 911908 | Tube, brake, assembly (See Note 2). . . . . | | X | 1 | | | — | | | |
| 63- 8 | 911370 | Tube, brake, assembly (See Note 2). . . . . | | X | | 1 | 1 | 1 | | | |
| 63- 8 | 911910 | Tube, brake, assembly (See Note 2). . . . . | | X | | | | 1 | 1 | | |
| 63- 8 | 939719 | Tube, brake, assembly (71. 56") (Tee to rear hose) . . . . . | | X | | | | | | 1 | |
| | 939720 | Tube, brake, assembly (91. 56") (Tee to rear hose) . . . . . | | X | | | | | | | 1 |
| | 942969 | Tube, brake, assembly (Tee to right rear hose). . . . . | X | | | 1 | 1 | | | 1 | |
| | 942970 | Tube, brake, assembly (Tee to right rear hose). . . . . | X | | | | | 1 | 1 | | 1 |
| | | (*) As Required | | | | | | | | | |
| | | GROUP 24-08 - PEDAL BRAKE | | | | | | | | | |
| | 801662 | Bracket and bushing, pedal shaft retainer (RHD). . . . . | X | X | 1 | 1 | | 1 | | 1 | 1 |
| | GM-120647 | Bolt, 3/8"-24 x 1" (Bracket and bushing to frame rail) . . | X | X | 3 | 3 | | 3 | | 3 | 3 |
| | GM-442828 | Locknut, hug, 3/8"-24 . . . . . | X | X | 3 | 3 | | 3 | | 3 | 3 |
| 63-30 | 800527 | Pedal, brake, assembly. . . . . | | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 941473 | Pedal, brake, assembly. . . . . | X | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | | Pin cotter, 5/32" x 1-1/2" (Brake Pedal to shaft). . . . . | X | X | 2 | 2 | 2 | 2 | 2 | 2 | 2 |
| | 927995 | Cover, pedal pad (Rubber) (For 927777). . . . . | X | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | GM-271287 | Fitting, lubrication, pedal shaft . . . . . | X | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | GM-191758 | Fitting, lubrication, brake pedal. . . . . | X | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 921936 | Kit, slack adjuster, clutch and brake pedal. . . . . | | X | 1 | 1 | 1 | 1 | 1 | | |
| | 927777 | Pad, brake, pedal, assembly (Metal) . . . . . | | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 807038 | Screw and lockwasher, hex., 5/16"-18 x 1-1/4". . . . . (Pedal shank to pedal) | | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 942303 | Pad and shank, brake, assembly. . . . . | X | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | GM-431938 | Screw and lockwasher 5/16"-18 x 1-1/4". . . . . (Pedal shank to pedal) | X | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 807208 | Pad, draft, pedal shank . . . . . | X | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| 63-31 | A-495 | Shaft, brake pedal, assembly (LHD). . . . . | X | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 910244 | Shaft, brake pedal (RHD) . . . . . | | X | 1 | 1 | | 1 | | 1 | 1 |
| | 647178 | Spacer, pedal shaft, 1-9/32" thick (RHD). . . . . | | X | 1 | 1 | | 1 | | 1 | 1 |
| | 647179 | Spacer, tubular, brake (RHD). . . . . | | X | 1 | 1 | | 1 | | 1 | 1 |
| | 650684 | Spring, pedal shaft draft pad. . . . . | X | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| 63-14 | 630593 | Spring, retracting, brake pedal . . . . . | X | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 637408 | Stud, brake pedal . . . . . | | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 941046 | Washer, pedal shaft (LHD) . . . . . | | X | 1 | 1 | 1 | 1 | 1 | | |
| | 641929 | Washer, pedal shank draft pad. . . . . | X | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |

| Fig. and Ref. No. | Part Number | DESCRIPTION | MODELS V6 | 4F | CJ3B | CJ5 | CJ5A | CJ6 | CJ6A | DJ5 | DJ6 |
|---|---|---|---|---|---|---|---|---|---|---|---|
| | | GROUP 24-09 - BRAKE BOOSTER | | | | | | | | | |
| | 911006 | Adapter, hose | | X | 1 | 1 | | 1 | | | |
| | 911004 | Adapter, tube, 1/4" | | X | 2 | 2 | | 2 | | | |
| | 932894 | Booster, brake, assembly | X | X | | 1 | 1 | 1 | 1 | | |
| | GM-123520 | Bolt, hex., hd. 3/8"-24 x 3/4" | X | X | | 2 | 2 | 2 | 2 | | |
| | GM-120382 | Lockwasher, 3/8" | X | X | | 2 | 2 | 2 | 2 | | |
| | | (Booster to mounting bracket) | | | | | | | | | |
| | 919052 | Brace, stay | | X | 1 | 1 | | 1 | | | |
| | GM-123473 | Bolt, hex. hd., 5/16"-24 x 5/8" | | X | 1 | 1 | | 1 | | | |
| | GM-271187 | Nut and lockwasher, 5/16"-24 | | X | 1 | 1 | | 1 | | | |
| | | (Stay brace to side panel) | | | | | | | | | |
| | 911001 | Bracket, Mounting | | X | 1 | 1 | | 1 | | | |
| | 941710 | Bracket, brake booster | X | X | | 1 | 1 | 1 | 1 | | |
| | GM-123520 | Bolt, hex. hd., 3/8"-24 x 3/4" | X | X | | 4 | 4 | 4 | 4 | | |
| | GM-120382 | Lockwasher, 3/8" | X | X | | 4 | 4 | 4 | 4 | | |
| | GM-120369 | Nut, hex. 3/8"-24. | X | X | | 4 | 4 | 4 | 4 | | |
| | | (Mounting bracket to fender skirt) | | | | | | | | | |
| | GM-432712 | Clamp, hose | | X | 2 | 2 | | 2 | | | |
| | 926878 | Clamp, hose | X | | | 1 | 1 | 1 | 1 | | |
| | 800743 | Clip 1/4" (S-Type) | X | | | 3 | 3 | 3 | 3 | | |
| | 911008 | Elbow, hose adapter | | X | 1 | | 1 | 1 | | | |
| | GM-143353 | Elbow | X | | | 2 | 2 | 2 | 2 | | |
| | 647227 | Fitting, master cylinder, outlet | | X | 1 | 1 | | 1 | | | |
| | 1356005 | Fitting, special | X | | 1 | 1 | 1 | 1 | | | |
| | 911003 | Gasket, tube adapter 1/4" copper | | X | 2 | 2 | | 2 | | | |
| | 913071 | Hose, brake | X | | | 2 | 2 | 2 | 2 | | |
| | 912505 | Hose, vacuum | | X | 1 | 1 | | 1 | | | |
| | 941714 | Hose, vacuum (40" Long) | X | | | 1 | 1 | 1 | 1 | | |
| | 907996 | Kit, brake booster (Hydrovac) | | X | | 1 | 1 | 1 | 1 | | |
| | 913079 | Tee, assembly | | X | 1 | 1 | | 1 | | | |
| | GM-444148 | Tee, pipe 1/4"-18 | X | | | 1 | 1 | 1 | 1 | | |
| | 917492 | Tube, brake, assembly (Master cylinder to booster) | | X | 1 | 1 | | 1 | | | |
| | 941712 | Tube, brake, assembly (Master cylinder to booster) (26.62" long) | X | | | 1 | 1 | 1 | 1 | | |
| | 917491 | Tube, brake, assembly (Booster to tee) | | X | 1 | 1 | | 1 | | | |
| | 941711 | Tube, brake, assembly (Booster to tee) (23.94" long) | X | | | 1 | 1 | 1 | 1 | | |

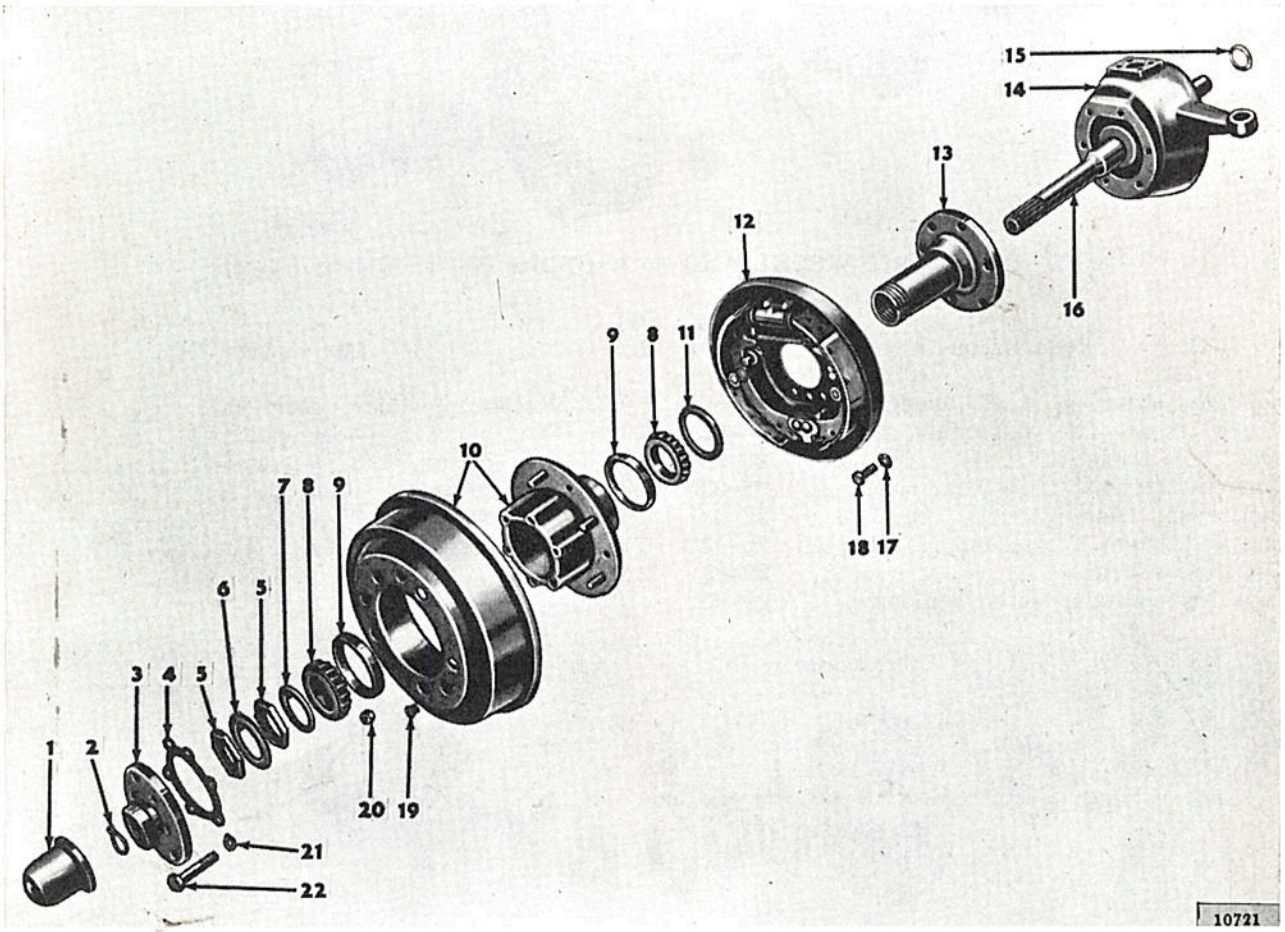



FIG. 65 - FRONT WHEEL AND ATTACHING PARTS (CJ-3B) (CJ-5) (CJ-5A) (CJ-6) (CJ-6A)

| Ref. No. | Description | Group No. | Ref. No. | Description | Group No. |
|---|---|---|---|---|---|
| 1 | Cap, wheel hub | 25-02 | 13 | Spindle and bushing | 20-06 |
| 2 | Snap ring, axle shaft, outer | 20-05 | 14 | Knuckle and arm, steering, right | 20-06 |
| 3 | Flange, drive | 20-07 | 15 | Washer, thrust, axle shaft | 20-06 |
| 4 | Gasket, drive flange | 20-07 | 16 | Kit, shaft, universal joint, right | 20-05 |
| 5 | Nut, retaining, wheel bearing | 25-03 | 17 | Lockwasher, 3/8", front brake to steering knuckle | 24-02 |
| 6 | Lockwasher, wheel bearing nut | 25-03 | 18 | Bolt, hex. hd., 3/8"-24 x 7/8" | 24-02 |
| 7 | Lockwasher, wheel bearing | 25-03 | 19 | Screw, ctsk, hd., 1/4"-20 x 5/8" | 25-02 |
| 8 | Cone and rollers | 25-03 | 20 | Nut, hex. hd. 1/2"-20 wheel hub bolt | 25-01 |
| 9 | Cup | 25-03 | 21 | Lockwasher, 3/8", flange to hub | 20-07 |
| 10 | Hub and drum, front, right | 25-02 | 22 | Bolt, hex. hd., 3/8"-16 x 1-1/2" flange to hub | 20-07 |
| 11 | Oil seal | 25-03 | | | |
| 12 | Brake, front, right | 24-02 | | | |

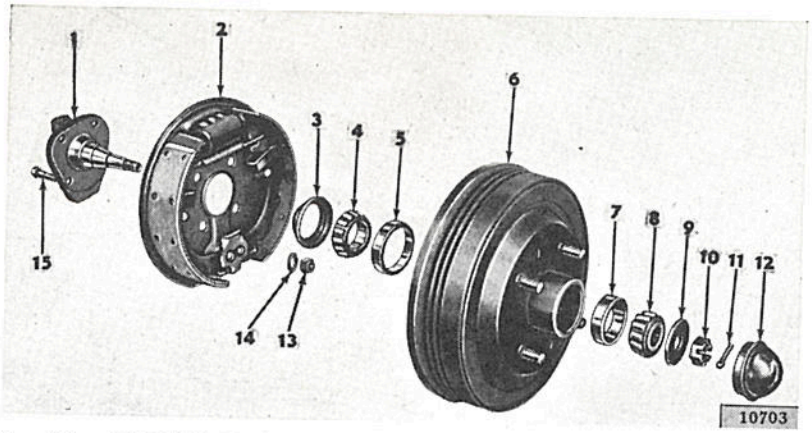



FIG. 66 - FRONT WHEEL AND ATTACHING PARTS (DJ-5) (DJ-6)

| Ref. No. | Description | Group No. | Ref. No. | Description | Group No. |
|---|---|---|---|---|---|
| 1 | Knuckle, steering, L. H. assembly .. | 20-06 | 9 | Washer, tongued, front axle..... | 25-03 |
| 2 | Brake, front, left, assembly..... | 24-02 | 10 | Nut, hex., 5/8"-18 special..... | 25-03 |
| 3 | Seal, hub grease..... | 25-03 | 11 | Pin, cotter, 1/8" x 1-1/4"..... | 25-03 |
| 4 | Cone and rollers, inner bearing..... | 25-03 | 12 | Cap, grease ..... | 25-02 |
| 5 | Cup, inner bearing..... | 25-03 | 13 | Nut, hex., 7/16"-20..... | 24-02 |
| 6 | Hub and drum, front, left ..... | 25-02 | 14 | Lockwasher, 7/16" ..... | 24-02 |
| 7 | Cup, outer bearing..... | 25-03 | 15 | Bolt, hex. hd., 7/16"-20 x 1" ..... | 24-02 |
| 8 | Cone and rollers, outer bearing .... | 25-03 | | | |

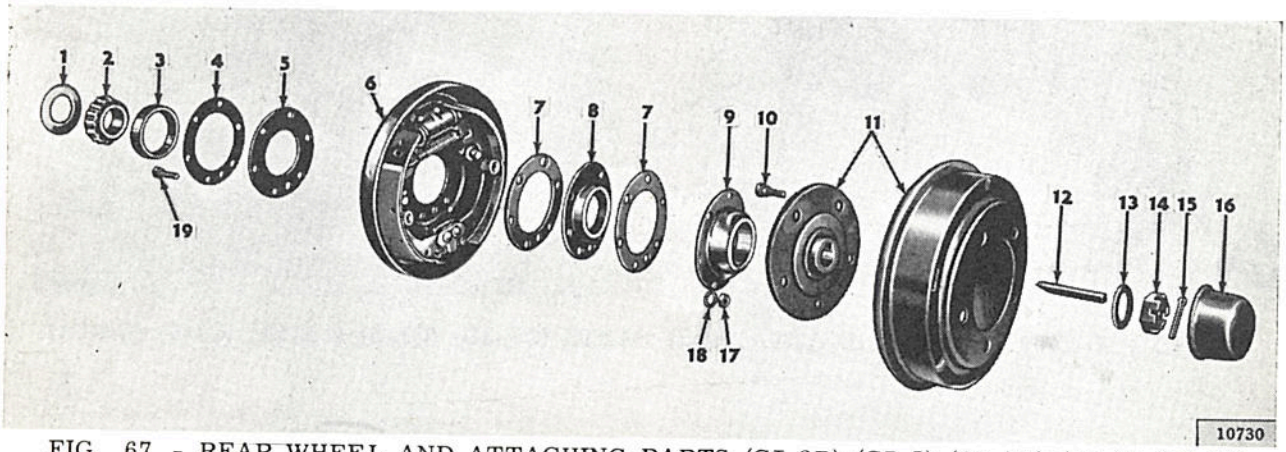



FIG. 67 - REAR WHEEL AND ATTACHING PARTS (CJ-3B) (CJ-5) (CJ-5A) (CJ-6) (CJ-6A)

| Ref. No. | Description | Group No. | Ref. No. | Description | Group No. |
|---|---|---|---|---|---|
| 1 | Oil seal ..... | 21-05 | 11 | Hub and drum, right, rear..... | 25-02 |
| 2 | Cone and rollers..... | 21-05 | 12 | Key, rear axle shaft ..... | 21-05 |
| 3 | Cup ..... | 21-05 | 13 | Washer ..... | 21-05 |
| 4 | Shim set..... | 21-05 | 14 | Nut, hex., 1"-14, rear axle shaft..... | 21-05 |
| 5 | Retainer, axle shaft bearing ..... | 21-05 | 15 | Pin, cotter..... | 21-05 |
| 6 | Brake, rear, right..... | 24-02 | 16 | Cap, hub ..... | 25-02 |
| 7 | Gasket, grease protector ..... | 24-02 | 17 | Nut, hex., 3/8"-24..... | 24-02 |
| 8 | Retainer, grease, axle shaft (Outer). | 21-05 | 18 | Lockwasher, 3/8" ..... | 24-02 |
| 9 | Protector, grease..... | 24-02 | 19 | Bolt, hex. hd., 3/8"-24 x 1-1/4" ..... | 24-02 |
| 10 | Bolt, hex. hd., 1/2"-20 R.H.T. wheel hub | 25-01 | | | |

| Fig. and Ref. No. | Part Number | DESCRIPTION | MODELS V6 | 4F | CJ3B | CJ5 | CJ5A | CJ6 | CJ6A | DJ5 | DJ6 |
|---|---|---|---|---|---|---|---|---|---|---|---|
| | | **GROUP 25-01 - WHEELS AND ATTACHING PARTS** | | | | | | | | | |
| | 648914 | Rim and disc, assembly (13 x 5.50) | | X | 5 | 5 | | 5 | | | |
| | 939999 | Rim and disc, assembly (15 x 4.00) (J-Type) | X | X | | | | | | 5 | 5 |
| | 642053 | Rim and disc, assembly (15 x 4.50) (For 15 x 7.00 tires) | | X | 5 | 5 | | 5 | | | |
| | 930407 | Rim and disc, assembly (15 x 5.50) | X | X | 5 | 5 | 5 | 5 | 5 | | |
| | 640800 | Rim and disc, assembly (16 x 4.50) | | X | 5 | 5 | | 5 | | | |
| | 643665 | Rim and disc, assembly (16 x 5.00) (Heavy Duty) | | X | 5 | 5 | | 5 | | | |
| | 803043 | Bolt, wheel hub 1/2"-20 L.H. thrd. | | X | | | | | | 8 | 8 |
| | 803044 | Bolt, wheel hub 1/2"-20 R.H. thrd. | | X | | | | | | 8 | 8 |
| | 934998 | Bolt, wheel hub 1/2"-20 L.H. thrd. | | X | 10 | 10 | | 10 | | | |
| | 934999 | Bolt, wheel hub 1/2"-20 R.H. thrd. | | X | 10 | 10 | | 10 | | | |
| | 938150 | Bolt, wheel hub 1/2"-20 R.H. thrd. | X | X | | | 10 | | 10 | | |
| | 943975 | Kit, trim rings (15" wheel) | X | X | | | 1 | | 1 | | |
| | | Consists of: | | | | | | | | | |
| | 930606 | 4 Ring, trim | | | | | | | | | |
| | 943973 | 20 Clip and bumper, assembly | | | | | | | | | |
| | | 1 Installation, instruction | | | | | | | | | |
| | 636035 | Nut, hex. hd., 1/2"-20 L.H. thrd., wheel hub bolt | | X | 10 | 10 | | 10 | | | |
| | 635516 | Nut, hex. hd., 1/2"-20 R.H. thrd. wheel hub bolt | X | X | 20 | 20 | 20 | 20 | 20 | 16 | 16 |
| | | **GROUP 25-02 - HUBS, DRUMS AND HUB CAPS** | | | | | | | | | |
| | | Note 1: Up to Serial<br>75348 - 89008<br>57548 - 144078<br>57748 - 22220 | | | | | | | | | |
| | | Note 2: After Serial<br>57348 - 89007<br>57548 - 144078<br>57748 - 22220 | | | | | | | | | |
| | | Note 3: Up to Serial<br>57348 - 117940<br>57548 - 161823<br>57748 - 25183 | | | | | | | | | |
| | | Note 4: After Serial<br>57348 - 117939<br>57548 - 161822<br>57748 - 25182 | | | | | | | | | |
| 65 - 1 | 930847 | Cap, grease, front wheel | X | X | | 2 | 2 | 2 | 2 | | |
| 66-12 | 630161 | Cap, grease, front wheel | X | X | | | | | | 2 | 2 |
| | 641920 | Cap, wheel hub (Painted) | X | X | 2 | 2 | 2 | 2 | 2 | | |
| | 803786 | Drum, front brake | X | X | | | | | | 2 | 2 |
| | 808770 | Drum, front and rear, brake (Note 3) | | X | 4 | 4 | | 4 | | | |
| | 935557 | Drum, brake, front and rear | | X | 4 | 4 | | 4 | | | |
| | 803791 | Drum, rear brake | X | X | | | | | | 2 | 2 |
| | 934997 | Hub and bearing cup, front, assembly | | X | | 2 | | 2 | | | |
| | 803055 | Hub and bearing cup, front wheel, assembly | X | X | | | | | | 2 | 2 |
| | 927348 | Hub and bearing cup, front, assembly | | X | | 2 | | 2 | | | |
| | 649937 | Hub, front, assembly L.H. (See Note 1) (For 649873) | | X | 1 | 1 | | 1 | | | |
| | 927391 | Hub, front, assembly L.H. (For 937389) | | X | 1 | 1 | | 1 | | | |
| | 649938 | Hub, front, assembly R.H. (See Note 1) (For 649874) | | X | 1 | 1 | | 1 | | | |
| | 927392 | Hub, front, assembly R.H. (See Note 2 and 3)(For 927390) | | X | 1 | 1 | | 1 | | | |
| | 934997 | Hub and bearing, assembly (See Note 4) | | X | 2 | 2 | | 2 | | | |
| | 803034 | Hub, rear (For 803793 and 803794) | X | X | | | | | | 2 | 2 |
| | 811351 | Hub, rear | | X | 2 | 2 | | 2 | | | |
| | 935004 | Hub, rear | | X | 2 | 2 | | 2 | | | |
| | 649873 | Hub and drum, front, left, assembly (Note 1) | | X | 1 | 1 | | 1 | | | |
| 66- 6 | 803798 | Hub and drum front, assembly | X | X | | | | | | 2 | 2 |

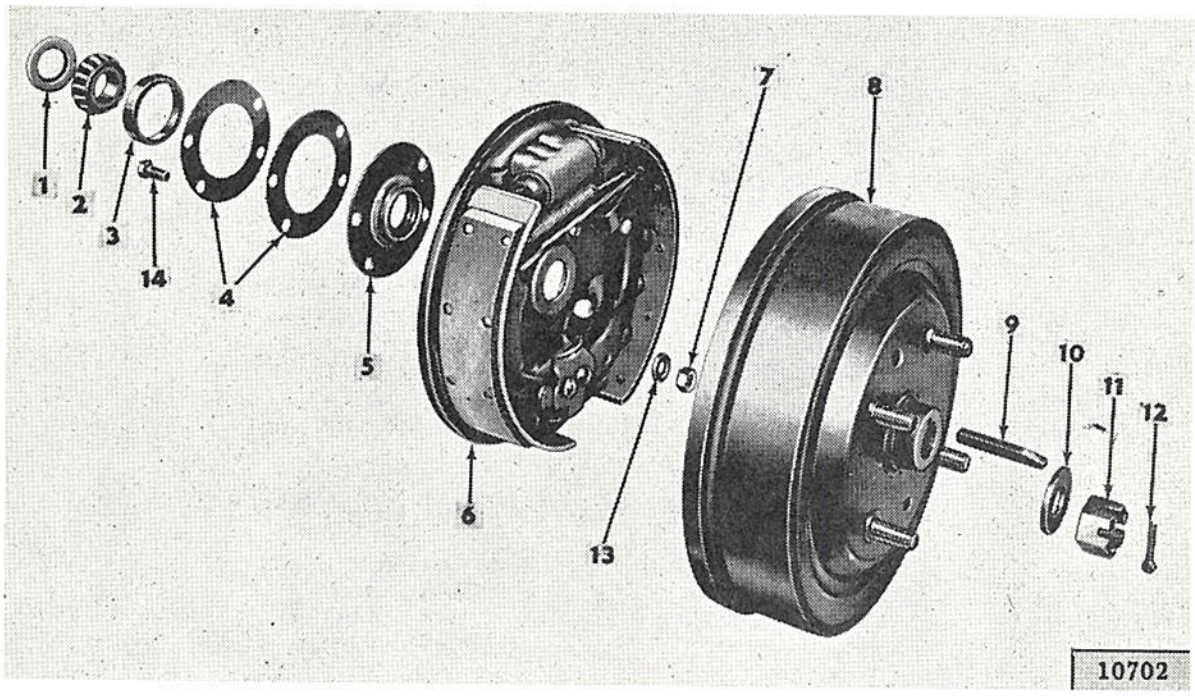



FIG. 68 - REAR WHEEL AND ATTACHING PARTS (DJ-5) (DJ-6)

| Ref. No. | Description | Group No. | Ref. No. | Description | Group No. |
|---|---|---|---|---|---|
| 1 | Oil seal, axle shaft, inboard..... | 21-05 | 8 | Hub and drum, rear, right..... | 25-02 |
| 2 | Cone and roller..... | 21-05 | 9 | Key, rear axle shaft ..... | 21-05 |
| 3 | Cup ..... | 21-05 | 10 | Washer, rear axle shaft ..... | 21-05 |
| 4 | Shim set..... | 21-05 | 11 | Nut, hex., 3/4"-16..... | 21-05 |
| 5 | Retainer and seal ..... | 21-05 | 12 | Pin, cotter, 1/8" x 1-1/2"..... | 21-05 |
| 6 | Brake, rear, right..... | 24-02 | 13 | Lockwasher, 3/8" ..... | 24-02 |
| 7 | Nut, hex., 3/8"-24..... | 24-02 | 14 | Bolt, hex. hd., 3/8"-24 x 1" ..... | 24-02 |

| Fig. and Ref. No. | Part Number | DESCRIPTION | MODELS V 6 | 4 F | CJ 3B | CJ 5 | CJ 5A | CJ 6 | CJ 6A | DJ 5 | DJ 6 |
|---|---|---|---|---|---|---|---|---|---|---|---|
| | | GROUP 25-02 - HUBS, DRUMS AND HUB CAPS (Continued) | | | | | | | | | |
| 65-10 | 649874 | Hub and drum, front, assembly | | X | 2 | 2 | | 2 | | | |
| | 934995 | Hub and drum, front, assembly | | X | 2 | 2 | | 2 | | | |
| | 936990 | Hub and drum, front, assembly LHD (See Note *) | X | X | 2 | 2 | 2 | 2 | 2 | | |
| 67-11 | 935001 | Hub and drum, rear. | | X | 2 | 2 | | 2 | | | |
| | 937218 | Hub and drum, rear, assembly (See Note *) | X | X | 2 | 2 | 2 | 2 | 2 | | |
| 68- 8 | 803794 | Hub and drum, rear. | X | X | | | | | | 2 | 2 |
| | 937851 | Hub and stud front, assembly LHD | X | X | | 2 | 2 | 2 | 2 | | |
| 65-19 | GM-120585 | Screw, long, flat hd., 1/4"-20 x 5/8". (Front and rear wheel hub, left and right) | | X | 12 | 12 | | 12 | | | |
| | | Note: * (New style, bolts are staked to hub and drums) | | | | | | | | | |
| | | GROUP 25-03 - WHEEL BEARINGS, SEALS AND ATTACHING PARTS | | | | | | | | | |
| | | Note 1: Up to Serial<br>57348 - 89008<br>57548 - 144078<br>57748 - 22220 | | | | | | | | | |
| | | Note 2: After Serial<br>57348 - 89007<br>57548 - 144077<br>57748 - 22219 | | | | | | | | | |
| | 52942 | Cone and rollers, front wheel bearing (See Note 1) | | X | 4 | 4 | | 4 | | | |
| 65- 8 | 925446 | Cone and rollers, front wheel bearing (See Note 2) | X | X | 4 | 4 | 4 | 4 | 4 | | |
| 66- 4 | 803080 | Cone and rollers, front wheel inner bearing | X | X | | | | | | 2 | 2 |
| 66- 8 | 803081 | Cone and rollers, front wheel outer bearing | X | X | | | | | | 2 | 2 |
| 65- 9 | 925447 | Cup, front wheel bearing (See Note 2) | X | X | 4 | 4 | 4 | 4 | 4 | | |
| | 52943 | Cup, front wheel bearing cone and rollers, L. H. and R. H. (See Note 1) | | X | 4 | 4 | | 4 | | | |
| 65- 7 | A-865 | Lockwasher, wheel bearing (2-3/16"O. D. x 1-41/64"I. D.) | X | X | 2 | 2 | 2 | 2 | 2 | | |
| 65- 6 | A-867 | Lockwasher, wheel bearing nut (2-9/16 O. D. x 1-41/64"I. D.) | X | X | 2 | 2 | 2 | 2 | 2 | | |
| 66-10 | 630074 | Nut, hex., 5/8"-18, special | X | X | | | | | | 2 | 2 |
| 66-11 | GM-120123 | Pin, cotter, 1/8" x 1-1/4" (Front axle nut) | X | X | | | | | | 2 | 2 |
| 65- 5 | A-866 | Nut, retaining, wheel bearings, 1-5/8"-16 thread | | X | 8 | 8 | | 8 | | | |
| | 805150 | Oil seal, front hub (See Note 1) | | X | 2 | 2 | | 2 | | | |
| 65-11 | 938151 | Oil seal, front hub (See Note 2) | X | X | 2 | 2 | 2 | 2 | 2 | | |
| 66- 3 | 803651 | Seal, front wheel hub grease, assembly. | X | X | | | | | | 2 | 2 |
| 66- 9 | 630146 | Washer, tongued, front axle | X | X | | | | | | 2 | 2 |

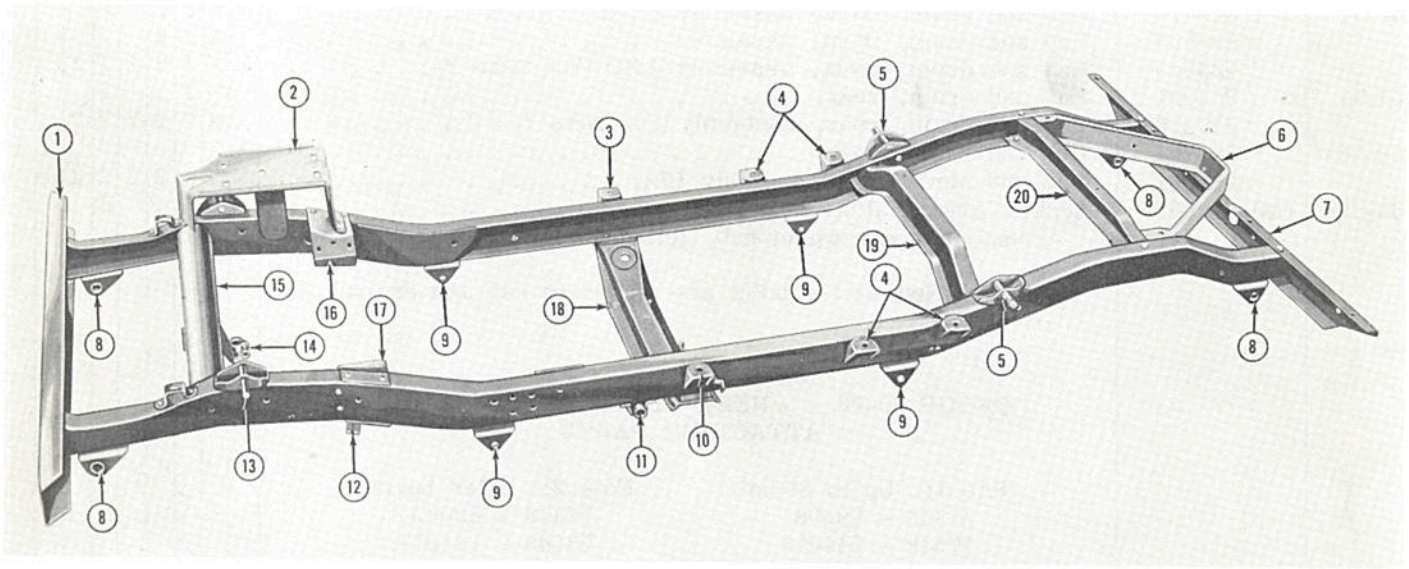


FIG. 70 - FRAME (CJ-3B)

| Ref. No. | Description | Group No. | Ref. No. | Description | Group No. |
|---|---|---|---|---|---|
| 1 | Bar, bumper, front | 28-01 | 10 | Outrigger, left No. 1 | N.S. |
| 2 | Support, with brace, battery, assembly | 26-01 | 11 | Bracket, retainer, pedal shaft | 26-01 |
| 3 | Outrigger, right, No. 1 | 26-01 | 12 | Bracket, front brake hose to frame | 26-01 |
| 4 | Outrigger, left and right, No. 2 & 3 | 26-01 | 13 | Bracket and shaft, shock absorber, front | 26-01 |
| 5 | Bracket and shaft, shock absorber, rear | 26-01 | 14 | Bracket, steering bell crank | 26-01 |
| 6 | Reinforcement, rear | 26-01 | 15 | Tube, cross, frame | 26-01 |
| 7 | Crossmember, rear | 26-01 | 16 | Bracket, support, engine, front, right | 26-01 |
| 8 | Bracket, shackle, spring | 26-01 | 17 | Bracket, support, engine, front, left | 26-01 |
| 9 | Bracket, pivot, front spring rear and rear spring, front | 26-01 | 18 | Crossmember, support, engine, rear | 26-01 |
| | | | 19 | Crossmember, center | 26-01 |
| | | | 20 | Crossmember, intermediate, rear | 26-01 |

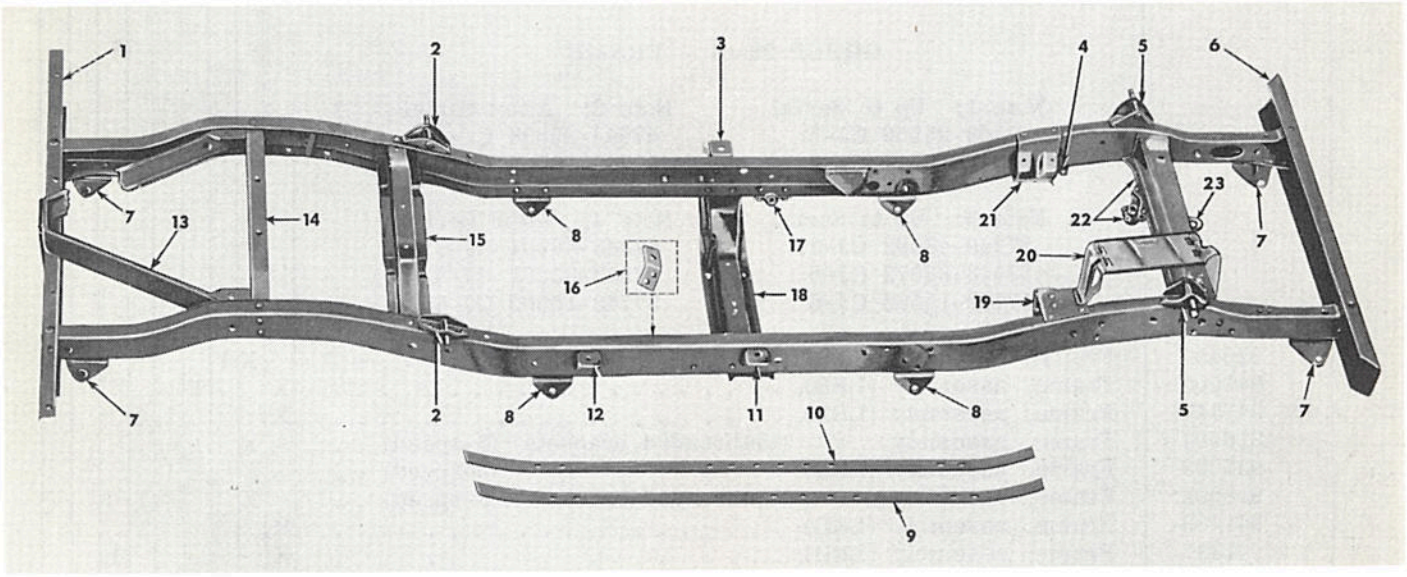



FIG. 69 - FRAME - (CJ-5) (CJ-5A) (CJ-6) (CJ-6A) (DJ-5) (DJ-6)

| Ref. No. | Description | Group No. | Ref. No. | Description | Group No. |
|---|---|---|---|---|---|
| 1 | Crossmember, rear | 26-01 | 12 | Outrigger, body, No. 2 and 3, left and right | 26-01 |
| 2 | Bracket and shaft, shock absorber, rear | 26-01 | 13 | Reinforcement, rear | 26-01 |
| 3 | Outrigger, left, No. 1 | N. S. | 14 | Crossmember, intermediate, rear | 26-01 |
| 4 | Bracket, front brake hose to frame | 26-01 | 15 | Crossmember, center | 26-01 |
| 5 | Bracket, and shaft, shock absorber front | 26-01 | 16 | Bracket, support, underbody (CJ-6 only) | 26-01 |
| 6 | Bar, bumper, front | 28-01 | 17 | Bracket, retainer, pedal shaft | 26-01 |
| 7 | Bracket, shackle, spring | 26-01 | 18 | Crossmember, support, engine rear | 26-01 |
| 8 | Bracket, pivot, front spring rear end rear spring front | 26-01 | 19 | Bracket, support, engine, front, right | 26-01 |
| 9 | Reinforcement, left | N. S. | 20 | Support, with brace, battery, assembly | 26-01 |
| 10 | Reinforcement, right | N. S. | 21 | Bracket, support, engine, front, left | 26-01 |
| 11 | Outrigger, body, No. 1 right | 26-01 | 22 | Crossmember, front, assembly | 26-01 |
| | | | 23 | Support, guard panel | 26-01 |

| Fig. and Ref. No. | Part Number | DESCRIPTION | MODELS V6 | 4F | CJ3B | CJ5 | CJ5A | CJ6 | CJ6A | DJ5 | DJ6 |
|---|---|---|---|---|---|---|---|---|---|---|---|
| | | **GROUP 26-01 - FRAME** | | | | | | | | | |
| | | Note 1: Up to Serial 57548-25559 CJ-5, 57748-12044 CJ-6 — Note 2: After Serial 57548-25558 CJ-5, 57748-12043 CJ-6 | | | | | | | | | |
| | | Note 3: Up to Serial 57348-48092 CJ-3B, 57548-83072 CJ-5, 57748-15006 CJ-6 — Note 4: After Serial 57348-48091 CJ-3B, 57548-83071 CJ-5, 57748-15005 CJ-6 | | | | | | | | | |
| | 925459 | Frame, assembly (Threaded brackets) | | X | 1 | | | | | | |
| | 941000 | Frame, assembly (LHD) | X | | | 1 | | | | | |
| | 941347 | Frame, assembly (LHD) | X | | | | 1 | | | | |
| | 916504 | Frame, assembly (Unthreaded brackets) (3-speed) | | X | | 1 | | | | | |
| | 937589 | Frame, assembly (LHD) (3-speed) | | X | | | 1 | | | | |
| | 916502 | Frame, assembly (Unthreaded brackets) (3-speed) | | X | | | | 1 | | | |
| | 941486 | Frame, assembly (LHD) | X | | | | | 1 | | | |
| | 941487 | Frame, assembly (LHD) | X | | | | | | 1 | | |
| | 937591 | Frame, assembly (LHD) (3-speed) | | X | | | | | 1 | | |
| | 922086 | Frame, assembly (Unthreaded brackets) (4-speed) (See Note 4) | | X | | 1 | | | | | |
| | 937724 | Frame, assembly (LHD) (4-speed) | | X | | | 1 | | | | |
| | 911867 | Frame, assembly (Unthreaded brackets) (4-speed) (See Note 3) | | X | | | | 1 | | | |
| | 937725 | Frame, assembly (LHD) (4-speed) | | X | | | | | 1 | | |
| | 939286 | Frame, assembly (LHD) (Complete) | | X | | | | | | 1 | |
| | 939288 | Frame, assembly (LHD) (Complete) | | X | | | | | | | 1 |
| | 941879 | Frame, assembly (LHD) | X | | | | | | | 1 | |
| | 941880 | Frame, assembly (LHD) | X | | | | | | | | 1 |
| | 925460 | Frame, assembly (RHD) | | X | 1 | | | | | | |
| | 921462 | Frame, assembly (RHD) | | X | | | | 1 | | | |
| | 939361 | Frame, assembly (RHD) (Complete) | | X | | | | | | 1 | |
| | 939362 | Frame, assembly (RHD) (Complete) | | X | | | | | | | 1 |
| | 645701 | Bracket, clutch release spring | X | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 941056 | Bracket, engine front mount, left | X | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 941057 | Bracket, engine front mount, right | X | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 649707 | Bracket, engine stay cable, rear (3-speed) | X | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 647919 | Bracket, engine support, front, left (RHD) | | X | | 1 | | 1 | | 1 | 1 |
| 70-12 | A-1283 | Bracket, front brake hose to frame (See Note 3) | | X | 2 | | | | | | |
| | 807719 | Bracket, front brake hose to frame (See Note 3) | | X | | 1 | | 1 | | | |
| 69- 4 | 676414 | Bracket, front brake hose to frame (See Note 4) | X | X | 2 | 2 | 2 | 2 | 2 | 2 | 2 |
| 73-20 70-9 | A-500 | Bracket, pivot, front spring rear and rear spring front | | X | 4 | | | | | | |
| 72-19 69-8 | 806910 | Bracket, pivot, front spring rear and rear spring front | X | | | 2 | 2 | 2 | 2 | 2 | 2 |
| | 800825 | Bracket, rear shock absorber, assembly | X | | | 2 | 2 | 2 | 2 | 2 | 2 |
| 69-17 70-11 | 645086 | Bracket, retainer, pedal shaft, assembly | X | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| 73-12 | 805514 | Bracket, shackle, spring (Threaded) (See Note 1) (Front spring front) | | X | | 2 | | 2 | | | |
| 70- 8 | A-544 | Bracket, shackle, spring (Threaded) (See Note 2) (2-Front spring, front) (2-Rear spring rear) | | X | 4 | 4 | | 4 | | | |
| 69- 7 | 645966 | Bracket, shackle, spring (Unthreaded). (2-Front spring, front) (2-Rear spring, rear) | X | X | 4 | 4 | 4 | 4 | 4 | 4 | 4 |

| Fig. and Ref. No. | Part Number | DESCRIPTION | MODELS V6 | 4F | CJ3B | CJ5 | CJ5A | CJ6 | CJ6A | DJ5 | DJ6 |
|---|---|---|---|---|---|---|---|---|---|---|---|
| | | GROUP 26-01 - FRAME (Continued) | | | | | | | | | |
| | 647009 | Bracket, steering bell crank | | X | 1 | | | | | | |
| | 647229 | Bracket, steering bell crank (RHD) | | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| 70-17 | 647919 | Bracket, support, engine, front, left (RHD) | | X | 1 | 1 | | 1 | | 1 | 1 |
| 69-21 | 805519 | Bracket, support, engine, front, left | | X | | 1 | 1 | 1 | 1 | 1 | 1 |
| 70-16 | 647025 | Bracket, support, engine, front, right (RHD) | | X | 1 | 1 | | 1 | | 1 | 1 |
| 69-19 | 805552 | Bracket, support, engine, front right | | X | | 1 | 1 | 1 | 1 | 1 | 1 |
| 69-16 | 908797 | Bracket, support, underbody, assembly | X | | | | | 2 | 2 | 2 | 2 |
| | 807009 | Bracket, support, steering bell crank (LHD) | | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 941072 | Bracket, torque reaction | X | | | 1 | 1 | 1 | 1 | | |
| 72-1 69-5 | 805635 | Bracket and shaft, shock absorber, front (LHD) | X | | | 2 | 2 | 2 | 2 | 2 | 2 |
| 70-13 | 647454 | Bracket and shaft, shock absorber, front (RHD) | | X | | 2 | | 2 | | 2 | 2 |
| 73-1 70-5 | 647350 | Bracket and shaft, shock absorber, rear assembly | | X | 2 | | | | | | |
| 69-2 | 800825 | Bracket and shaft, shock absorber, rear assembly | X | X | | 2 | 2 | 2 | 2 | 2 | 2 |
| 73-6 72-2 | 925395 | Bumper, axle, front and rear | X | X | 4 | 4 | 4 | 4 | 4 | 4 | 4 |
| 72-3 | GM-9409102 | Bolt and lockwasher, hex. hd., 5/16"-24 x 3/4". (Axle bumper to frame front) | X | X | 4 | 4 | 4 | 4 | 4 | 4 | 4 |
| 73- 7 | GM-120741 | Bolt, hex. hd., 5/16"-24 x 3/4" | X | X | 4 | 4 | 4 | 4 | 4 | 4 | 4 |
| 73- 5 | GM-271187 | Nut and lockwasher, 5/16"-24 (Axle bumper to frame rear) | X | X | 4 | 4 | 4 | 4 | 4 | 4 | 4 |
| 69-15 70-19 | A-1150 | Crossmember, center | X | X | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 912441 | Crossmember, frame, front (RHD) | | X | | | | | | 1 | 1 |
| 69-22 | 909586 | Crossmember, front, assembly | X | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 923291 | Crossmember, front, assembly (RHD) | | X | | 1 | | 1 | | | |
| 70-20 | 646942 | Crossmember, intermediate, rear | X | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| 69- 1 | 933593 | Crossmember, rear, frame | X | | | | 1 | | 1 | | |
| 70- 7 | 646941 | Crossmember, rear | X | X | 1 | 1 | | 1 | | 1 | 1 |
| | GM-120647 | Bolt, hex. hd., 3/8"-24 x 1" | X | X | 2 | 2 | 2 | 2 | 2 | 2 | 2 |
| | GM-271193 | Nut and lockwasher, hex., 3/8"-24 (Frame side rails to rear crossmember) | X | X | 2 | 2 | 2 | 2 | 2 | 2 | 2 |
| 70-18 | 918213 | Crossmember, support, engine, rear, assembly (RHD) | | X | 1 | 1 | | 1 | | | |
| | 910450 | Crossmember, support, engine, rear, assembly (RHD) | | X | | | | | | 1 | 1 |
| 69-18 | 940986 | Crossmember, support, engine rear assembly | X | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | GM-181643 | Bolt, hex., 3/8"-24 x 1-1/2" | X | | | | | | | 4 | 4 |
| | GM-181648 | Bolt, hex., 3/8"-24 x 2" | X | | | 4 | 4 | 4 | 4 | | |
| | GM-120394 | Washer, plain (Engine, rear crossmember to frame) | X | | | 4 | 4 | 4 | 4 | 4 | 4 |
| | 649705 | Crossmember, support, engine, rear (3-speed) | | X | 1 | 1 | 1 | 1 | 1 | | |
| | 911622 | Crossmember, support, engine, rear (4-speed) (For 937724 and 937725) | | X | | | 1 | | 1 | | |
| | 909933 | Crossmember, support, engine, rear | | X | | | | | | 1 | 1 |
| | 942010 | Bolt, hex. hd., 3/8"-24 x 7/8" | | X | 4 | | | | | | |
| | GM-181646 | Bolt, hex. hd., 3/8"-24 x 1-3/4" | | X | | | | | | 4 | 4 |
| | GM-120382 | Lockwasher, spring, 3/8" | | X | 4 | 4 | 4 | 4 | 4 | 4 | 4 |
| | GM-120369 | Nut, hex., 3/8"-24 | | X | 4 | 4 | 4 | 4 | 4 | 4 | 4 |
| | 53957 | Nut, stop, elastic 3/8"-24 | X | | | 4 | 4 | 4 | 4 | 4 | 4 |
| | GM-120394 | Washer, plain, 3/8" (Engine rear crossmember to frame) | | X | 4 | 4 | 4 | 4 | 4 | 4 | 4 |
| | 911622 | Crossmember, support, engine, rear (4-speed) | | X | | 1 | | 1 | | | |
| | | Bolt, hex. hd., 3/8"-24 x 2" | | X | | 4 | | 4 | | | |
| | 53957 | Nut, stop, elastic, 3/8"-24 (Engine rear support crossmember) | | X | | 4 | | 4 | | | |

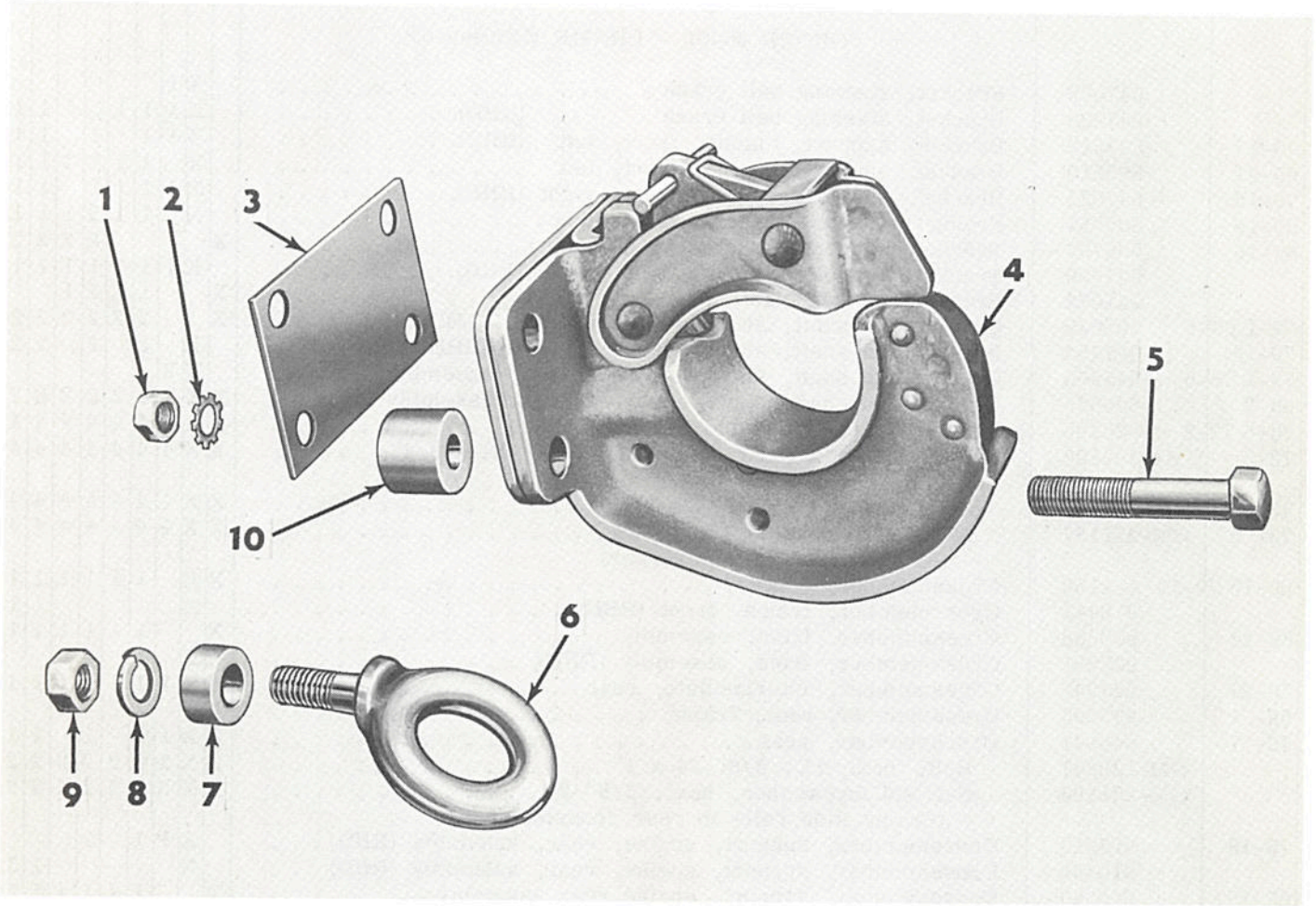



FIG. 71 - PINTLE HOOK (CJ-3B) (CJ-5) (CJ-6)

| Ref. No. | Description | Group No. | Ref. No. | Description | Group No. |
|---|---|---|---|---|---|
| 1 | Nut, pintle hook to frame..... | 26-03 | 6 | Bolt, eye, safety chain ..... | 26-03 |
| 2 | Lockwasher, pintle hook to frame ... | 26-03 | 7 | Spacer, eye bolt..... | 26-03 |
| 3 | Reinforcement ..... | 26-03 | 8 | Lockwasher, eye bolt to frame ..... | 26-03 |
| 4 | Hook, pintle ..... | 26-03 | 9 | Nut, eye bolt to frame..... | 26-03 |
| 5 | Bolt, pintle hook to frame..... | 26-03 | 10 | Spacer, pintle hook..... | 26-03 |

| Fig. and Ref. No. | Part Number | DESCRIPTION | MODELS V6 | 4F | CJ3B | CJ5 | CJ5A | CJ6 | CJ6A | DJ5 | DJ6 |
|---|---|---|---|---|---|---|---|---|---|---|---|
| | | GROUP 26-01 - FRAME (Continued) | | | | | | | | | |
| | A-6740 | Cup, retaining, transfer case insulator | | X | 1 | 1 | 1 | 1 | 1 | | |
| | 924798 | Kit, reinforcement, side rail (Field Fix) | | | 1 | | | | | | |
| | | Consists of: | | | | | | | | | |
| | | 1 Reinforcement, frame side member, front, left | | | | | | | | | |
| | | 1 Reinforcement, frame side member, front, right | | | | | | | | | |
| | 924898 | Kit, reinforcement, side rail (Field Fix) | | X | | 1 | | 1 | | | |
| | | Consists of: | | | | | | | | | |
| | | 1 Reinforcement, frame side member, front, left | | | | | | | | | |
| | | 1 Reinforcement, frame side member, front, right | | | | | | | | | |
| 69-11 70-3 | 645071 | Outrigger, body, right, No. 1 | X | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| 69-12 70-4 | 645072 | Outrigger, body, left and right, No. 2 and No. 3) | X | X | 4 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 640689 | Plate, skid, under frame (3-speed) | X | X | 1 | 1 | 1 | 1 | 1 | | |
| | 911713 | Plate, skid, under frame (4-speed) | X | X | | 1 | | 1 | | | |
| | GM-120915 | Bolt, carriage, rd. hd., 3/8"-16 x 1" | X | X | 4 | 4 | 4 | 4 | 4 | | |
| | GM-271190 | Nut and lockwasher, hex., 3/8"-16 | X | X | 4 | 4 | 4 | 4 | 4 | | |
| | GM-120390 | Washer, plain | X | | | 2 | 2 | 2 | 2 | | |
| | GM-120394 | Washer, plain, 3/8" | X | | | 4 | 4 | 4 | 4 | | |
| | | (Skid plate to engine rear support crossmember) | | | | | | | | | |
| 70- 6 | 647418 | Reinforcement, frame, rear | | X | 1 | | | | | | |
| 69-13 | 807019 | Reinforcement, frame, rear | X | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 941171 | Reinforcement, plate, engine support rear | X | | | 2 | 2 | | | 2 | |
| | GM-123774 | Bolt, hex. hd., 5/16"-24 x 1/4" | | X | | 4 | | 4 | | | |
| | GM-120214 | Lockwasher, 5/16" | | X | | 4 | | 4 | | | |
| | | (Front axle bumper and spacer to frame) | | | | | | | | | |
| | 934257 | Spacer (Wood) | X | | | | | | | 2 | |
| | 941614 | Spacer (Wood) | X | | | | | | | | 2 |
| | 909795 | Spacer (Engine rear support crossmember) (Wood) | | X | | | | | | 2 | 2 |
| | 909932 | Spacer, crossmember, intermediate, rear | | X | | | | | | 2 | 2 |
| | 913057 | Spacer, rear engine support crossmember (Wood) | X | X | | 2 | 2 | | | | |
| | 941491 | Spacer, rear engine support crossmember (Wood) | X | | | | | 2 | 2 | | |
| | 647089 | Spacer, steering gear to frame bolt (RHD) | | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 809118 | Support guard panel | X | X | | 1 | 1 | 1 | 1 | 1 | 1 |
| 69-23 | 921498 | Support, guard panel (RHD) | | X | | 1 | | 1 | | 1 | 1 |
| 69-20 | 906877 | Support, with brace, battery, assembly | | X | | 1 | 1 | 1 | 1 | 1 | 1 |
| 70- 2 | 647306 | Support, with brace, battery, assembly (RHD) | | X | 1 | 1 | | 1 | | 1 | 1 |
| | GM-120647 | Bolt, hex. hd., 3/8"-24 x 1" | | X | 2 | 2 | | 2 | | 2 | 2 |
| | GM-120382 | Lockwasher, 3/8" | | X | 2 | 2 | | 2 | | 2 | 2 |
| | GM-120369 | Nut, hex., 3/8"-24 | | X | 2 | 2 | | 2 | | 2 | 2 |
| | | (Battery support to engine support bracket) | | | | | | | | | |
| | 647310 | Tube, with brackets, cross frame, assembly (See Note 3) | | X | 1 | | | | | | |
| 70-15 | 912438 | Tube, cross frame (See Note 4) | | X | 1 | | | | | | |
| | 912441 | Tube, cross frame, front, (RHD) | | X | | 1 | | 1 | | 1 | 1 |
| | 916535 | Tube, cross frame, assembly (RHD) | | X | 1 | | | | | | |
| | | GROUP 26-03 - PINTLE HOOK | | | | | | | | | |
| | 937624 | Kit, pintle hook | X | X | 1 | 1 | | 1 | | | |
| | | Consists of: | | | | | | | | | |
| 71- 6 | A-6393 | 2 Bolt, eye, safety chain | | | | | | | | | |
| 71- 2 | GM-120384 | 2 Lockwasher 1/2" | | | | | | | | | |
| 71- 1 | GM-120378 | 2 Nut, hex., 1/2"-13 | | | | | | | | | |
| | | (Thru draw bar brace to rear crossmember) | | | | | | | | | |

| Fig. and Ref. No. | Part Number | DESCRIPTION | MODELS V6 | 4F | CJ3B | CJ5 | CJ5A | CJ6 | CJ6A | DJ5 | DJ6 |
|---|---|---|---|---|---|---|---|---|---|---|---|
| | | GROUP 26-03 - PINTLE HOOK (Continued) | | | | | | | | | |
| | STP-199 | 1 Installation, instruction | | | | | | | | | |
| 71- 4 | A-593 | 1 Hook, pintle | | | | | | | | | |
| 71- 5 | GM-124133 | 4 Bolt, hex. hd., 7/16"-20 x 2" | | | | | | | | | |
| 71- 8 | GM-136857 | 4 Lockwasher 7/16" | | | | | | | | | |
| 71- 9 | GM-120370 | 4 Nut, hex., 7/16"-20 | | | | | | | | | |
| | | (Thru draw bar brace to rear crossmember) | | | | | | | | | |
| | | Add the following when Pintle Hook is spec. for use without Draw Bar. | | | | | | | | | |
| | 642895 | 6 Spacer | | | | | | | | | |
| | 923091 | Kit, pintle hook (Heavy Duty). . . . . | X | X | 1 | 1 | | 1 | | | |
| | | Consists of: | | | | | | | | | |
| 71- 6 | A-6393 | 2 Bolt, eye, safety chain | | | | | | | | | |
| 71- 2 | GM-120384 | 2 Lockwasher, 1/2" | | | | | | | | | |
| 71- 1 | GM-120378 | 2 Nut, hex., 1/2"-13 | | | | | | | | | |
| | 800929 | 1 Hook, pintle | | | | | | | | | |
| | GM-124139 | 4 Bolt, hex. hd., 7/16"-20 x 2-1/3" | | | | | | | | | |
| 71- 8 | GM-136857 | 4 Lockwasher, 7/16" | | | | | | | | | |
| 71- 9 | GM-120370 | 4 Nut, hex., 7/16"-20 | | | | | | | | | |
| | STP-117 | 1 Installation, instruction | | | | | | | | | |
| 71- 3 | A-552 | 1 Reinforcement, frame pintle hook | | | | | | | | | |
| 71-10 | 642853 | 4 Spacer, pintle hook | | | | | | | | | |
| 71- 7 | 642895 | 2 Spacer, safety chain eye bolt | | | | | | | | | |
| | | GROUP 26-04 - DRAW BAR | | | | | | | | | |
| | 804444 | Kit, draw bar . . . . . | | X | 1 | | | | | | |
| | 907668 | Kit, draw bar . . . . . | X | X | | 1 | | 1 | | | |
| | | Consists of: | | | | | | | | | |
| | 804126 | 1 Bar, draw, assembly (For 804444) | | | | | | | | | |
| | 907611 | 1 Bar, draw, assembly (For 907668) | | | | | | | | | |
| | GM-120424 | 2 Bolt, hex. hd., 1/2"-20 x 1-1/4" | | | | | | | | | |
| | GM-120384 | 2 Lockwasher, 1/2" | | | | | | | | | |
| | GM-120371 | 2 Nut, hex., 1/2"-20 | | | | | | | | | |
| | | (Inner brace to rear cross member left) | | | | | | | | | |
| | GM-181668 | 2 Bolt, hex. hd., 7/16"-20 x 1-1/4" (For 804444) (907668) | | | | | | | | | |
| | GM-120383 | 2 Lockwasher, 7/16" | | | | | | | | | |
| | GM-120370 | 2 Nut, hex. 7/16"-20 | | | | | | | | | |
| | | (Inner brace to rear cross member right) | | | | | | | | | |
| | GM-120647 | 4 Bolt, hex. hd., 3/8"-24 x 1" (For 804444) | | | | | | | | | |
| | GM-121615 | 4 Bolt, hex. hd., 3/8"-24 x 1-1/4" (For 907668) | | | | | | | | | |
| | GM-271193 | 4 Nut and lockwasher, 3/8"-24 | | | | | | | | | |
| | | (Outer brace to rear cross member) | | | | | | | | | |
| | GM-181668 | 1 Bolt, hex. hd., 7/16"-20 x 1-1/4" (For 804444-907668) | | | | | | | | | |
| | GM-120383 | 1 Lockwasher, 7/16" | | | | | | | | | |
| | GM-120370 | 1 Nut, hex., 7/16"-20 | | | | | | | | | |
| | GM-120647 | 2 Bolt, hex., hd., 3/8"-24 x 1" | | | | | | | | | |
| | GM-271193 | 2 Nut and lockwasher, 3/8"-24 | | | | | | | | | |
| | | (Reinforcement to rear cross member) | | | | | | | | | |
| | GM-123930 | 2 Bolt, 9/16"-18 x 1-3/4" | | | | | | | | | |
| | GM-442834 | 2 Nut, huglock, 9/16"-18 | | | | | | | | | |

| Fig. and Ref. No. | Part Number | DESCRIPTION | MODELS V6 | 4F | CJ3B | CJ5 | CJ5A | CJ6 | CJ6A | DJ5 | DJ6 |
|---|---|---|---|---|---|---|---|---|---|---|---|
| | | GROUP 26-04 - DRAW BAR (Continued) | | | | | | | | | |
| | 640648 | 4 Plate, reinforcement (Strap to intermediate crossmember) | | | | | | | | | |
| | | 1 Drawing, installation, draw bar | | | | | | | | | |
| | 640737 | 1 Plate, draw bar | | | | | | | | | |
| | GM-428811 | 2 Bolt, hex. hd., 3/4"-16 x 2" | | | | | | | | | |
| | GM-131046 | 2 Lockwasher, 3/4" | | | | | | | | | |
| | GM-124645 | 2 Nut, hex., 3/4"-16 (Plate to rear crossmember) | | | | | | | | | |
| | 804131 | 1 Reinforcement, rear crossmember | | | | | | | | | |
| | 804124 | 2 Spacer, strap No. 11 ga. | | | | | | | | | |
| | 804125 | 4 Spacer, strap No. 16 ga. (Between strap and intermediate crossmember) | | | | | | | | | |
| | 907612 | 1 Strap, draw, bar, left (For 907668) | | | | | | | | | |
| | 907613 | 1 Strap, draw, bar, right (For 907668) | | | | | | | | | |
| | GM-428805 | 2 Bolt, hex. hd., 3/4"-16 x 1-3/4" | | | | | | | | | |
| | GM-131046 | 2 Lockwasher, 3/4" | | | | | | | | | |
| | GM-124645 | 2 Nut, hex. 3/4"-16 (Strap to draw bar) | | | | | | | | | |
| | 638381 | 1 Washer, plain (Between reinforcement and rear crossmember) | | | | | | | | | |
| | | GROUP 27-01 - FRONT SPRINGS | | | | | | | | | |
| | | Note 1: Up to Serial 57548-57373 CJ-5<br>57748-13200 CJ-6 | | | | | | | | | |
| | | Note 2: After Serial 57548-57372 CJ-5<br>57748-13199 CJ-6 | | | | | | | | | |
| | 926709 | Spring, front, assembly (10 leaves) (Used with threaded shackles) | | X | 2 | | | | | | |
| 72-10 | 908568 | Spring and bearing, front, assembly ( 5 leaves) (Eaton) | | X | | 2 | | 2 | | | |
| | 910649 | Spring and bearing, front, assembly ( 7 leaves) (Mather) (See Note 1) | | X | 2 | 2 | | 2 | | | |
| | 921083 | Spring and bearing, front, assembly ( 7 leaves) (Mather) (See Note 2) | | X | | 2 | 2 | 2 | 2 | | |
| | 942165 | Spring and bearing, front, assembly (12 leaves) (Eaton) (HVDY) | X | | | 2 | 2 | 2 | 2 | 2 | 2 |
| | 937505 | Spring and bearing, front, assembly ( 6 leaves)(Two-stage) | | X | | | 2 | | 2 | 2 | 2 |
| | 942002 | Spring and bearing, front, assembly (10 leaves) | X | X | | 2 | 2 | 2 | 2 | 2 | 2 |
| | 942014 | Spring, bearing, assembly ( 5 leaves) | | X | | 2 | 2 | 2 | 2 | 2 | 2 |
| 72-13 | 921055 | Bearing, silent block | X | X | 2 | 2 | 2 | 2 | 2 | 2 | 2 |
| | 116711 | Bolt and nut, center, 5/16"-24 x 2-3/8" assembly (For 10 leaf spring) | | X | 2 | | | | | | |
| | 911739 | Bolt and nut, center, 5/16"-24 x 2" assembly (For 7 leaf spring) | X | X | 2 | | 2 | | 2 | 2 | 2 |
| | 120056 | Bolt, center, 5/16"-24 x 2-3/4" (For 12 leaf spring) | X | X | | 2 | | 2 | | | |
| | 911166 | Bolt, center, 5/16"-24 x 1-3/4" (For 5 leaf spring) | | X | | 2 | | 2 | | | |
| | 911855 | Bolt, center, 5/16"-24 x 2-1/8" (For 7 leaf spring) | | X | | 2 | | 2 | | | |
| | 919683 | Bolt and nut, center 5/16"-24 x 2.12" (For 6 leaf spring) | | X | | | 2 | | 2 | | |
| | GM-120368 | Nut, hex. 5/16"-24 | | X | | 2 | | 2 | | | |
| 72-20 | 359039 | Bushing, front spring eye | | X | 2 | | | | | | |

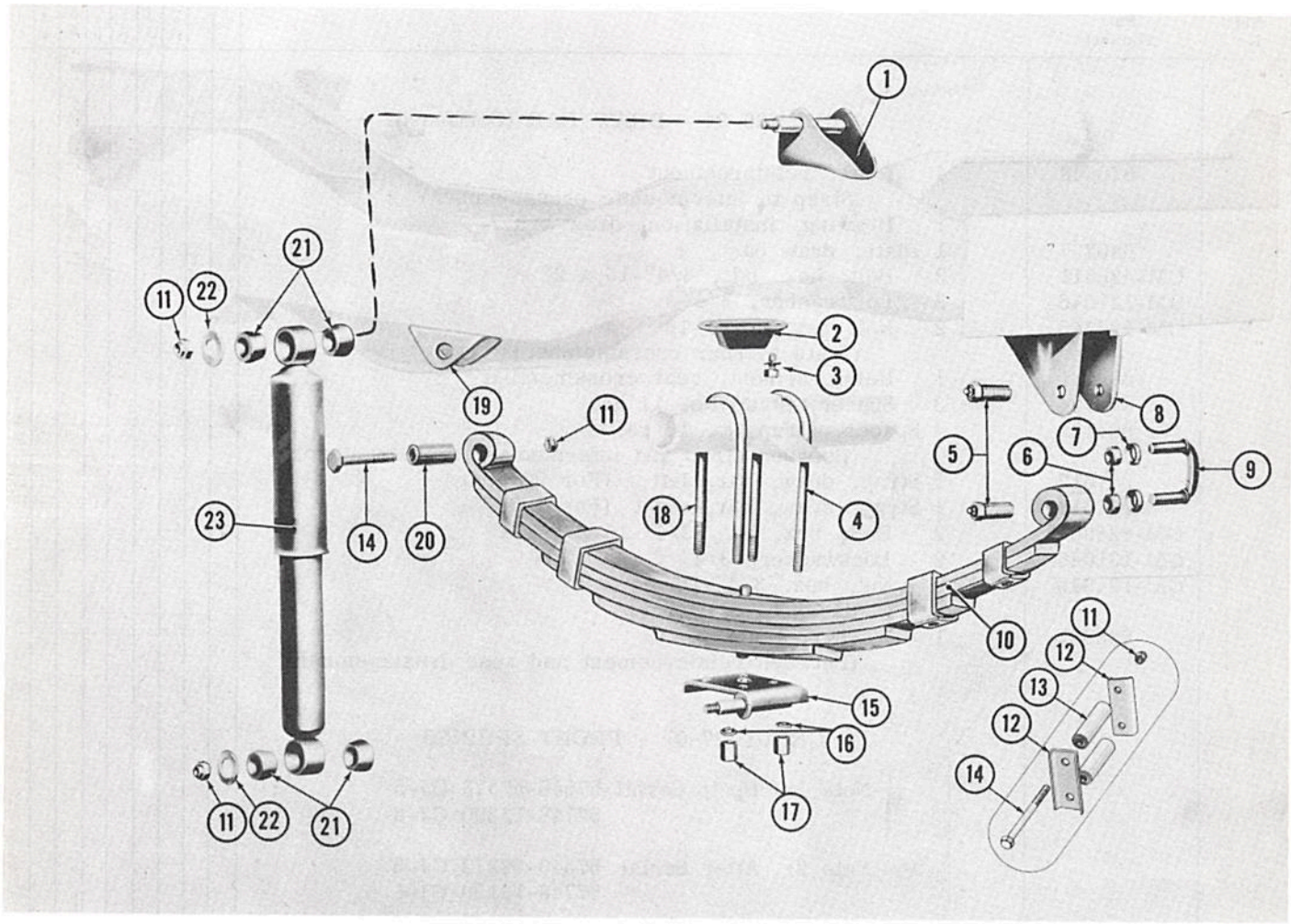



FIG. 72 - FRONT SPRING AND ATTACHING PARTS
(CJ-3B) (CJ-5) (CJ-5A) (CJ-6) (CJ-6A) (DJ-5) (DJ-6)

| Ref. No. | Description | Group No. |
|---|---|---|
| 1 | Bracket and shaft, shock absorber front assembly | 26-01 |
| 2 | Bumper, axle, front | 26-01 |
| 3 | Bolt and lockwasher, hex. hd., 5/16"-24 x 3/4" | 26-01 |
| 4 | Clip, front spring | 27-03 |
| 5 | Bushing, spring shackle | 27-03 |
| 6 | Seal, grease | 27-03 |
| 7 | Retainer, grease seal | 27-03 |
| 8 | Bracket, shackle, spring (Unthreaded) | 26-01 |
| 9 | Bolt, "U" front, right | 27-03 |
| 10 | Spring and bearing, front assembly | 27-01 |
| 11 | Nut, hex., 7/16"-20 huglock CJ-5, CJ-6 | 27-03 |
| 12 | Plate, side, spring, shackle | 27-03 |
| 13 | Bearing, silent block | 27-01 |
| 14 | Bolt, hex. hd, 7/16"-20 x 3" | 27-03 |
| 15 | Plate and shaft, spring clip, front right | 27-03 |
| 16 | Lockwasher, 7/16" | 27-03 |
| 17 | Nut, hex., 7/16"-20 | 27-03 |
| 18 | Clip, front spring | 27-03 |
| 19 | Bracket, pivot, front and rear spring, front | 26-01 |
| 20 | Bushing, front spring eye | 27-01 |
| 21 | Bushing, shock absorber mounting pin | 27-04 |
| 22 | Washer, plain, 7/16" | 27-04 |
| 23 | Absorber, shock, front, assembly | 27-04 |

| Fig. and Ref. No. | Part Number | DESCRIPTION | MODELS V6 | 4F | CJ3B | CJ5 | CJ5A | CJ6 | CJ6A | DJ5 | DJ6 |
|---|---|---|---|---|---|---|---|---|---|---|---|
| | | GROUP 27-01 - FRONT SPRINGS (Continued) | | | | | | | | | |
| | 118034 | Clip, rebound, intermediate assembly (10 leaves) | | X | 4 | | | | | | |
| | 118035 | Clip, rebound, end, assembly (10 leaves) | | X | 4 | | | | | | |
| | 120055 | Clip, rebound, center, assembly (12 leaves) | X | X | | 4 | | 4 | | | |
| | 120054 | Clip, rebound, end, assembly (12 leaves) | X | X | | 4 | | 4 | | | |
| | 120945 | Clip, rebound, end, assembly ( 5 leaves) | | X | | 4 | | 4 | | | |
| | 911856 | Clip, rebound, end, assembly ( 7 leaves) | | X | | 4 | | 4 | | | |
| | 120057 | Clip, rebound, intermediate, assembly (12 leaves) | X | X | | 4 | | 4 | | | |
| | 120941 | Clip, rebound, intermediate, assembly ( 5 leaves) | | X | | 4 | | 4 | | | |
| | 911857 | Clip, rebound, intermediate, assembly ( 7 leaves) | | X | | 4 | | 4 | | | |
| | 924457 | Kit, overload air spring, front (Model M-77) | | X | 1 | 1 | | 1 | | | |
| | 926709-1 | Leaf, No. 1, front spring (Grooved Steel) | | X | 2 | | | | | | |
| | 926709-2 | Leaf, No. 2, front spring (Grooved Steel) | | X | 2 | | | | | | |
| | 908559-1 | Leaf, No. 1 (For 5 leaf spring) | | X | | 2 | | 2 | | | |
| | 908559-2 | Leaf, No. 2 (For 5 leaf spring) | | X | | 2 | | 2 | | | |
| | 120042 | Leaf, No. 1 (For 12 leaf spring) | X | X | | 2 | | 2 | | | |
| | 120043 | Leaf, No. 2 (For 12 leaf spring) | X | X | | 2 | | 2 | | | |
| | 937222-1 | Leaf, No. 1, front spring (For 937505 spring) | | X | | | 2 | | 2 | 2 | 2 |
| | 937222-2 | Leaf, No. 2, front spring (For 937505 spring) | | X | | | 2 | | 2 | 2 | 2 |
| | 919680-1 | Leaf, No. 1 (For 7 leaf spring) (See Note 2) | | X | | 2 | | 2 | | | |
| | 919680-2 | Leaf, No. 2 (For 7 leaf spring) (See Note 2) | | X | | 2 | | 2 | | | |
| | 910298-1 | Leaf, No. 1 (For 7 leaf spring) (See Note 1) | | X | | 2 | | 2 | | | |
| | 910298-2 | Leaf, No. 2 (For 7 leaf spring) (See Note 1) | | X | | 2 | | 2 | | | |
| | 941899-1 | Leaf, No. 1, front spring (942002) (10 leaves) | X | X | | 2 | 2 | 2 | 2 | 2 | 2 |
| | 941899-2 | Leaf, No. 2, front spring (942002) (10 leaves) | X | X | | 2 | 2 | 2 | 2 | 2 | 2 |
| | 941564 | Shim, axle (2 degrees) | X | X | | | | | | 2 | 2 |
| | 941571 | Shim, axle (4 degrees) | X | X | | 2 | 2 | 2 | | | |
| | | GROUP 27-02 - REAR SPRINGS | | | | | | | | | |
| 73-14 | 916059 | Spring and bearing, rear, assembly ( 9 leaves) (Used with unthreaded shackes) | | X | 2 | | | | | | |
| | 917810 | Spring and bearing, rear, assembly (10 leaves) (Max. load) | | X | 2 | | | | | | |
| | 916047 | Spring and bearing, rear, assembly ( 9 leaves) | X | X | | 2 | | | | | |
| | 916090 | Spring and bearing, rear, assembly ( 9 leaves) | X | X | | | | 2 | | | |
| | 925940 | Spring and bearing, rear, assembly (13 leaves) | X | X | | 2 | 2 | 2 | 2 | | |
| | 937506 | Spring and bearing, rear, assembly ( 5 leaves) | X | | | 2 | 2 | 2 | 2 | 2 | 2 |
| | 916092 | Spring and bearing, rear, assembly (12 leaves) (Heavy duty) (GVW 4750 lbs.) | X | X | | 2 | 2 | 2 | 2 | | |
| | A-614 | Spring, rear, assembly ( 9 leaves) (Used with threaded shackles | | X | 2 | | | | | | |
| | 917475 | Spring, rear, assembly (10 leaves) | | X | 2 | | | | | | |
| | 812062 | Spring, rear, assembly (Heavy Duty) (10 leaves) | | X | 2 | | | | | | |
| | 921055 | Bearing, silent block | X | X | 2 | 4 | 4 | 4 | 4 | 4 | 4 |
| | 911739 | Bolt and nut, center, 5/16"-24 x 2 assembly (For 7 leaf spring) | X | X | 2 | | 2 | | 2 | 2 | 2 |
| | 116711 | Bolt and nut, center, 5/16"-24 x 2-3/8" assembly (For 9 leaf spring) | | X | 2 | | | | | | |
| | 116716 | Bolt and nut, center, 5/16"-24 x 2-3/4" assembly (For 9 leaf spring) | X | X | | 2 | | 2 | | | |
| | 120040 | Bolt, center, 5/16"-24 x 3-1/4" (For 13 leaf spring) | X | X | | 2 | | 2 | | | |
| | GM-120368 | Nut, hex., 5/16"-24 | X | X | | 2 | | 2 | | | |
| | 359039 | Bushing, rear spring, eye | | X | 2 | | | | | | |
| | 116589 | Clip, rear spring leaf ( 7 leaves) | | X | 4 | | | | | | |
| | 116459 | Clip, rear spring leaf ( 3 leaves) | | X | 4 | | | | | | |

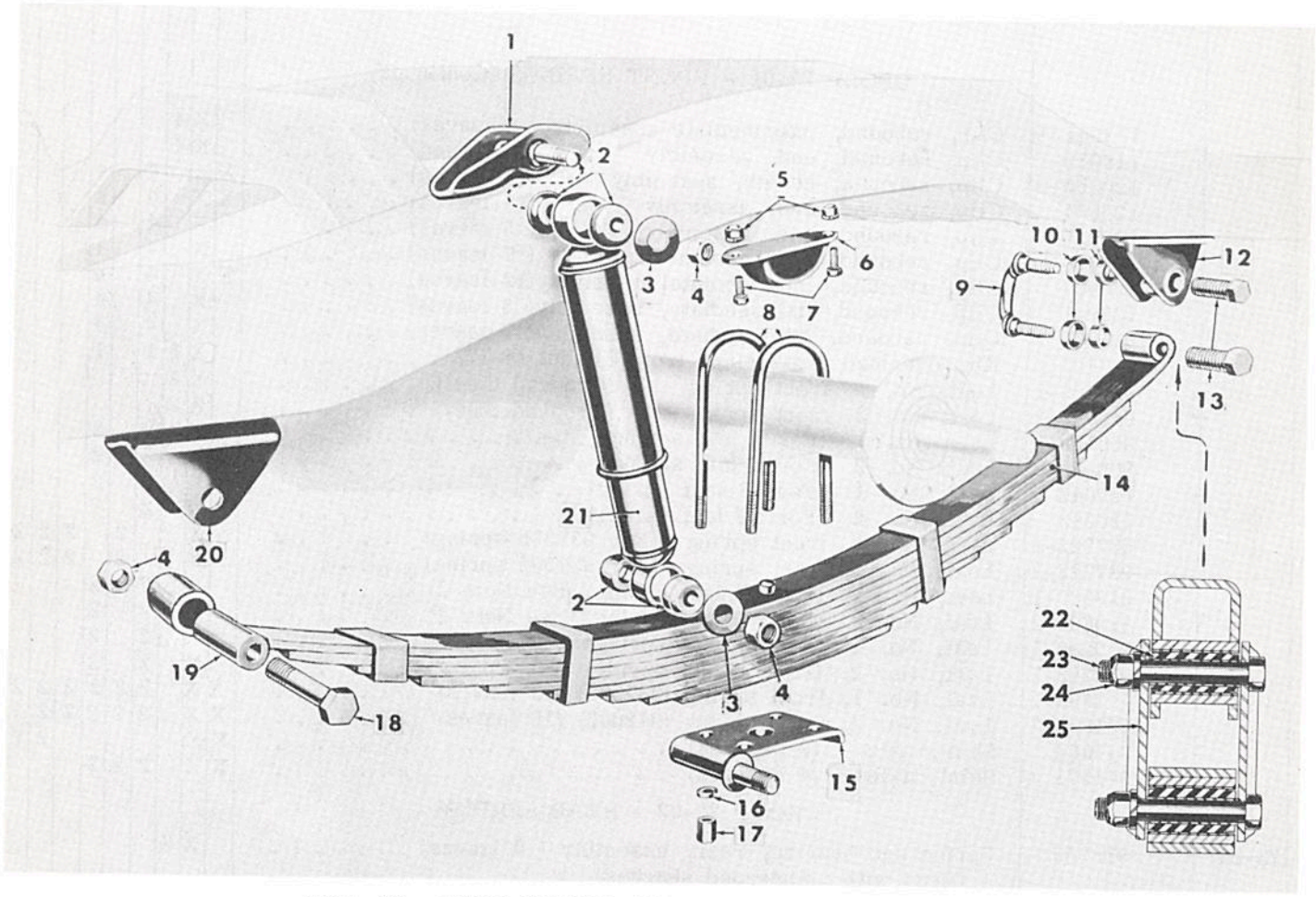



FIG. 73 - REAR SPRING AND ATTACHING PARTS
(CJ-3B) (CJ-5) (CJ-5A) (CJ-6) (CJ-6A) (DJ-5) (DJ-6)

| Ref. No. | Description | Grou No. |
|---|---|---|
| 1 | Bracket and shaft, shock absorber, rear | 26-01 |
| 2 | Bushing, shock absorber mounting pin | 27-04 |
| 3 | Washer mounting pin | 27-04 |
| 4 | Nut, mounting shaft (CJ-5) (CJ-6) | 27-04 |
| 5 | Nut and lockwasher, bumper to frame. | 26-01 |
| 6 | Bumper axle | 26-01 |
| 7 | Bolt, bumper to frame | 26-01 |
| 8 | Clip, rear spring | 27-03 |
| 9 | Bolt, "U" rear, left | 27-03 |
| 10 | Retainer, grease seal | 27-03 |
| 11 | Seal, grease | 27-03 |
| 12 | Bracket, shackle, spring | 26-01 |
| 13 | Bushing, spring shackle, rear, left | 27-03 |
| 14 | Spring, rear | 27-02 |
| 15 | Plate and shaft, rear, left | 27-03 |
| 16 | Lockwasher, 7/16" | 27-03 |
| 17 | Nut, hex. 7/16"-20 | 27-03 |
| 18 | Bolt, spring | 27-03 |
| 19 | Bushing, eye | 27-02 |
| 20 | Bracket, pivot, rear spring, front | 26-01 |
| 21 | Absorber, shock, rear | 27-04 |
| 22 | Bearing, silent block | 27-03 |
| 23 | Bolt, hex. hd., 7/16"-20 x 3" | 27-03 |
| 24 | Nut, hex., 7/16"-20 (Huglock) | 27-03 |
| 25 | Plate, side spring shackle | 27-03 |

| Fig. and Ref. No. | Part Number | DESCRIPTION | MODELS V6 | 4F | CJ3B | CJ5 | CJ5A | CJ6 | CJ6A | DJ5 | DJ6 |
|---|---|---|---|---|---|---|---|---|---|---|---|
| | | GROUP 27-02 - REAR SPRINGS (Continued) | | | | | | | | | |
| | 910799 | Clip, rear spring leaf (12 leaves) (For 916092) | X | X | | 4 | | 4 | | | |
| | 120941 | Clip, rebound, end assembly (9 leaves) | X | X | | 4 | | | | | |
| | 924458 | Kit, overload air spring rear (Model M-82) | X | X | 1 | 1 | | 1 | | | |
| | A-614-1 | Leaf, No. 1 rear spring (9 leaf spring) (For A-614 & 916059) | | X | 2 | | | | | | |
| | A-614-2 | Leaf, No. 2 rear spring (9 leaf spring) (For A-614 & 916059) | | X | 2 | | | | | | |
| | 917475-1 | Leaf, No. 1 rear spring (10 leaf spring) (For 917810) | | X | 2 | | | | | | |
| | 917275-2 | Leaf, No. 2 rear spring (10 leaf spring) (For 917810) | | X | 2 | | | | | | |
| | 908558-1 | Leaf, No. 1 rear spring (9 leaf spring) (For 916047) | X | X | | 2 | | | | | |
| | 908558-2 | Leaf, No. 2 rear spring (9 leaf spring) (For 916047) | X | X | | 2 | | | | | |
| | 120025 | Leaf, No. 1 rear spring (13 leaf spring) (For 925940) | X | X | | 2 | | 2 | | | |
| | 120026 | Leaf, No. 2 rear spring (13 leaf spring) (For 925940) | X | X | | 2 | | 2 | | | |
| | 936941-1 | Leaf, No. 1 rear spring (5 leaf spring) (For 937506) | X | X | | | 2 | | 2 | 2 | 2 |
| | 936941-2 | Leaf, No. 2 rear spring (5 leaf spring) (For 937506) | X | X | | | 2 | | 2 | 2 | 2 |
| | 915553-1 | Leaf, No. 1 rear spring (9 leaf spring) (For 916090) | X | X | | | | 2 | | | |
| | 915553-2 | Leaf, No. 2 rear spring (9 leaf spring) (For 916090) | X | X | | | | 2 | | | |
| | 910520-1 | Leaf, No. 1 rear spring (For heavy duty spring) (For 916092) | X | X | | 2 | | 2 | | | |
| | 910520-2 | Leaf, No. 2 rear spring (For heavy duty spring) (For 916092) | X | X | | 2 | | 2 | | | |
| | | GROUP 27-03 - SPRING ATTACHING PARTS | | | | | | | | | |
| 73-22 | 921055 | Bearing, silent Block | X | X | | 4 | 4 | 4 | 4 | 4 | 4 |
| 73-18 | GM-384228 | Bolt, pivot, spring | | X | 4 | | | | | | |
| | GM-125375 | Nut, hex., 9/16"-18 (Spring pivot bolt) | | X | 4 | | | | | | |
| | GM-121224 | Pin, cotter (Spring pivot bolt) | | X | 4 | | | | | | |
| 73-23 | 809236 | Bolt, pivot, hex. hd., special 7/16"-20 x 3" (Front and rear spring bolt) | X | X | | 4 | 4 | 4 | 4 | 4 | 4 |
| 73-24 | GM-272712 | Nut, lock, hex. 7/16"-20 (Front and rear spring bolt) | X | X | | 4 | 4 | 4 | 4 | 4 | 4 |
| | 944948 | Bolt, hex. hd., 7/16"-20 x 3-1/2" (8 req'd. Spring to axle front) (4 req'd. Right front with tail gate opening for enclosure with heavy duty springs) | X | X | | | | | | 8 | 8 |
| 72-14 | 809236 | Bolt, pivot, hex. hd., special 7/16"-20 x 3" (Front and rear spring shackles) | X | X | | 8 | 8 | 8 | 8 | 8 | 8 |
| | GM-272712 | Nut, lock, hex., 7/16"-20 (Front and rear spring shackles) | X | X | | 8 | 8 | 8 | 8 | 8 | 8 |
| | GM-131100 | Lockwasher, 7/16" (Front and rear spring shackles) | X | X | | 8 | 8 | 8 | 8 | 8 | 8 |
| 72- 4 | A-8289 | Clip, front (Spring right side over axle housing) (Use with 942014 spring) | X | X | 1 | 1 | 1 | 1 | | | |
| | A-575 | Clip, (3 req'd. front spring CJ-3B) (Use with 942014 spring) | X | X | 3 | 3 | 3 | 3 | | | |
| 72-18 | 909222 | Clip, front spring (Use with 908568 spring) (Right spring over axle tube-1) (Left spring over axle tube -2) | X | X | | 3 | | 3 | | | |
| | 808460 | Clip, front spring (Use with 927864 spring) (Right spring over axle tube-1) (Left spring over axle tube-2) | X | X | | 3 | 3 | 3 | 3 | | |
| | A-1097 | Clip, front spring (Use with 921083 and 910649, 937505) (Right spring over axle tube 1) (Left spring over axle tube-2) | X | X | | 3 | 3 | 3 | 3 | | |
| | 808988 | Clip, front spring (Use with 910649, 921083, 937505) (Right spring over axle tube) | X | X | | 1 | 1 | 1 | 1 | | |
| | A-574 | Clip, front spring (Use with 908568 spring) (Right spring over axle tube) | X | X | | 1 | | 1 | | | |
| | 808461 | Clip, front spring (Use with 927864 spring) (Right spring over axle tube) | X | X | | 1 | 1 | 1 | 1 | | |

| Fig. and Ref. No. | Part Number | DESCRIPTION | MODELS V6 | 4F | CJ3B | CJ5 | CJ5A | CJ6 | CJ6A | DJ5 | DJ6 |
|---|---|---|---|---|---|---|---|---|---|---|---|
| | | GROUP 27-03 - SPRING ATTACHING PARTS (Continued) | | | | | | | | | |
| 73- 8 | A-1097 | Clip, rear spring | X | X | | | | | | 4 | 4 |
| | 640933 | Clip, rear spring | X | X | 4 | 4 | | 4 | | | |
| | 642987 | Clip, rear spring (Use with 916047, 916059 and 916090) | X | X | 4 | 4 | | 4 | | | |
| | 917083 | Clip, rear spring (Use with 916092 and 917475) | X | X | | 4 | 4 | 4 | 4 | | |
| | 640933 | Clip, rear spring (Use with 93.7506 spring) | X | X | | 4 | | 4 | | | |
| | 808462 | Clip, rear spring (Use with 925940 and 917810) | X | X | 4 | 4 | 4 | 4 | 4 | | |
| | 339372 | Nut, hex., 7/16"-20 (Spring clips to axle) | X | X | 16 | 16 | 16 | 16 | 16 | 16 | 16 |
| | GM-131100 | Lockwasher, 7/16" (Spring clips to axle) | X | X | 16 | 16 | 16 | 16 | 16 | 16 | 16 |
| | GM-191758 | Fitting, lubricating, straight 1/8" pipe thd. | X | X | 4 | 4 | | 4 | | | |
| | 120753 | Kit, spring shackle, closed (1 vehicle) | X | X | | 1 | | 1 | | | |
| | | Consists of: | | | | | | | | | |
| 72- 9 | 810579 | 4 Bolt "U" spring shackle, right thread | | | | | | | | | |
| 72- 5 | 809807 | 8 Bushing, spring shacle, right thread | | | | | | | | | |
| | GM-271287 | 8 Fitting, lubrication | | | | | | | | | |
| | GM-442834 | 8 Nut, hug lock, 9/16"-18 right thread | | | | | | | | | |
| 72-12 | 810542 | 4 Plate, side, spring shackle | | | | | | | | | |
| | A-1252 | 8 Retainer, grease seal, spring shackle | | | | | | | | | |
| | 801045 | 8 Seal, grease, spring shackle | | | | | | | | | |
| | 811890 | 8 Seal, spring shackle | | | | | | | | | |
| | 802061 | Kit, spring shackle "U" bolt, left thread | X | X | 2 | 2 | | 2 | | | |
| | | Consists of: | | | | | | | | | |
| 73- 9 | A-513 | 1 Bolt, "U" spring shackle left thread | | | | | | | | | |
| 73-19 | 801245 | 1 Bushing, spring shackle, left thread | | | | | | | | | |
| 73-13 | 801244 | 1 Bushing, spring shackle, right thread | | | | | | | | | |
| | GM-191758 | 2 Fitting, lubrication | | | | | | | | | |
| | A-1252 | 2 Retainer, spring shackle grease seal | | | | | | | | | |
| | A-515 | 2 Seal, grease, spring shackle | | | | | | | | | |
| | 802062 | Kit, spring, shackle "U" bolt, right thread. | X | X | 4 | 4 | | 4 | | | |
| | | Consists of: | | | | | | | | | |
| | A-514 | 1 Bolt, "U" spring shackle, right thread | | | | | | | | | |
| | 801244 | 2 Bushing, spring shackle, right thread | | | | | | | | | |
| | GM-191758 | 2 Fitting, lubrication | | | | | | | | | |
| | A-1252 | 2 Retainer, spring shackle grease seal | | | | | | | | | |
| | A-515 | 2 Seal, grease, spring shackle | | | | | | | | | |
| | 916646 | Kit, spring shackle, silent block (Un-threaded). | X | X | 4 | 4 | | 4 | | | |
| | | Consists of: | | | | | | | | | |
| | 921055 | 2 Bearings, silent block | | | | | | | | | |
| 73-25 | 645964 | 2 Plate, side, spring shackle | | | | | | | | | |
| | 809236 | 2 Bolt, 7/16"-20 x 3.00 hex. hd., special | | | | | | | | | |
| 72-11 | GM-272712 | 2 Nut, hex., 7/16"-20, Huglock | | | | | | | | | |

Note: When using this kit as replacement for threaded shackle, the frame bracket must be reamed out to .875 dia. one bearing used in frame bracket and one in spring eye.

| Fig. and Ref. No. | Part Number | DESCRIPTION | MODELS V6 | 4F | CJ3B | CJ5 | CJ5A | CJ6 | CJ6A | DJ5 | DJ6 |
|---|---|---|---|---|---|---|---|---|---|---|---|
| | | GROUP 27-03 - SPRING ATTACHING PARTS (Continued) | | | | | | | | | |
| | A-572 | Plate and shaft, spring clip and shock absorber, front, left, assembly | | X | 1 | | | | | | |
| | A-568 | Plate and shaft, spring clip and shock absorber, front, right, assembly | | X | 1 | | | | | | |
| | 800821 | Plate and shaft, spring clip, front, left, assembly (threaded). | X | X | | 1 | 1 | 1 | 1 | | |
| 73-15 | 800823 | Plate and shaft, spring clip, front, right, assembly. | X | X | | 1 | 1 | 1 | 1 | | |
| 73-15 | 801735 | Plate and shaft, spring clip, rear, left, assembly | X | X | | 1 | 1 | 1 | 1 | | |
| | 801736 | Plate and shaft, spring clip, rear, right, assembly. | X | X | | 1 | 1 | 1 | 1 | | |
| | 640932 | Plate and shaft, spring clip and shock absorber, rear, left, assembly | | X | 1 | | | | | | |
| | 640938 | Plate and shaft, spring clip and shock absorber, rear, right, assembly. | | X | 1 | | | | | | |
| | 939441 | Plate and shaft, spring clip, front, left, assembly (Unthreaded) | X | X | | 1 | 1 | 1 | 1 | | |
| | 938126 | Plate and shaft, spring clip, front and rear, right assembly | X | X | | 1 | 1 | 1 | 1 | | |
| | 938127 | Plate and shaft, spring, clip, rear, left, assembly. | X | X | | 1 | 1 | 1 | 1 | | |
| | 938128 | Plate and shaft, spring clip, rear, right, assembly. | X | X | | 1 | 1 | 1 | 1 | | |
| | 939441 | Plate and shaft, spring clip, front and rear, left, assembly. | X | X | | | | | | 2 | 2 |
| | 939442 | Plate and shaft, spring clip, front and rear, right, assembly | X | X | | | | | | 2 | 2 |
| | 809236 | Bolt, hex., hd., 7/16"-20 x 3" | X | X | | | | | | 8 | 8 |
| 73-17<br>72-17 | GM-272712 | Nut, lock, 7/16"-20. | X | X | | | | | | 8 | 8 |
| 73-16<br>72-16 | GM-131100 | Lockwasher, 7/16" | X | X | | | | | | 8 | 8 |
| 73-10 | 72-7 A-1252 | Retainer, spring shackle grease seal | X | X | 8 | 8 | | 8 | | | |
| 73-11 | 72-6 A-515 | Seal, grease, spring shackle. | X | X | 8 | 8 | | 8 | | | |
| | 936997 | Shim, front axle spring seat (RHD) | X | X | 2 | 2 | | 2 | | 2 | 2 |
| | | GROUP 27-04 - SHOCK ABSORBERS | | | | | | | | | |
| | 910144 | Absorber, shock, front, assembly. | | X | 2 | | | | | | |
| | 909698 | Absorber, shock, front, assembly (LHD) | X | X | | 2 | | 2 | | | |
| | 910144 | Absorber, shock, front, assembly (RHD) | X | X | | 2 | | 2 | | | |
| 72-23 | 937745 | Absorber, shock, front, assembly. | X | X | | | 2 | | 2 | 2 | 2 |
| | 909890 | Absorber, shock, front, assembly (See Note). | X | X | | 2 | | 2 | | | |
| | 921890 | Absorber, shock, front, assembly (Heavy Duty) (Monroe) (RHD) | X | X | | 2 | | 2 | | | |
| | 921890 | Absorber, shock, front, assembly (Heavy Duty) (Monroe). | | X | 2 | | | | | | |
| | 921896 | Absorber, shock, front, assembly (Heavy Duty) (Monroe) (1-3/16" dia.) | X | X | | 2 | 2 | 2 | 2 | | |
| | 910145 | Absorber, shock, rear, assembly | | X | 2 | | | | | | |
| | 909699 | Absorber, shock, rear, assembly | X | X | | 2 | | 2 | | | |
| 73-21 | 937746 | Absorber, shock, rear, assembly | X | X | | | 2 | | 2 | 2 | 2 |
| | 909891 | Absorber, shock, rear, assembly (See Note). | X | X | | 2 | | 2 | | | |
| | 921891 | Absorber, shock, rear, assembly (Heavy Duty) (Monroe). | | X | 2 | | | | | | |
| | 921897 | Absorber, shock, rear, assembly (Heavy Duty) (Monroe) (1-3/16" dia.) | X | X | | 2 | 2 | 2 | 2 | | |

| Fig. and Ref. No. | Part Number | DESCRIPTION | MODELS V6 | 4F | CJ3B | CJ5 | CJ5A | CJ6 | CJ6A | DJ5 | DJ6 |
|---|---|---|---|---|---|---|---|---|---|---|---|
| | | GROUP 27-04 - SHOCK ABSORBERS (Continued) | | | | | | | | | |
| | | Note: Use on CJ-5 and CJ-6 with (5) leaf spring in front. | | | | | | | | | |
| 73-2 | 72-21 637936 | Bushing, shock absorber mounting pin | X | X | 16 | 16 | 16 | 16 | 16 | 16 | 16 |
| | GM-456723 | Pin, cotter, 3/16" x 1" (Attach shock absorber) | | X | 8 | | | | | | |
| 72- 3 | 641916 | Washer, mounting pin (Attach shock absorber) | | X | 8 | | | | | | |
| 73- 4 | GM-272712 | Nut, lock, hex., 7/16"-20 (Attach shock absorber) | X | X | | 8 | 8 | 8 | 8 | 8 | 8 |
| 72-22 | GM-120389 | Washer, plain, 7/16" (Attach shock absorber) | X | X | | 8 | 8 | 8 | 8 | 8 | 8 |
| | | GROUP 28-01 - BUMPER FRONT | | | | | | | | | |
| 70- 1 | 645119 | Bar, front, bumper | | X | 1 | | | | | | |
| 69- 6 | 906781 | Bar, front, bumper | X | X | | 1 | | 1 | | 1 | 1 |
| | 910080 | Bumperette, rear | X | X | 2 | 2 | | 2 | | 2 | 2 |
| | GM-123520 | Bolt, hex. hd., 3/8"-24 x 3/4" (Bumperette to rear crossmember) | X | X | 8 | 8 | | 8 | | 8 | 8 |
| | GM-120382 | Lockwasher, 3/8" (Bumperette to rear crossmember) | X | X | 8 | 8 | | 8 | | 8 | 8 |
| | GM-120369 | Nut, hex., 3/8"-24 (Bumperette to rear crossmember) | X | X | 8 | 8 | | 8 | | 8 | 8 |
| | GM-120388 | Washer, plain, 3/8" (Bumperette to rear crossmember) | X | X | 8 | 8 | | 8 | | 8 | 8 |
| | | FOR USE WITH STONE GUARDS | | | | | | | | | |
| | 911135 | Bar, bumper, front and rear (Chrome) | X | X | | 2 | | 2 | | | |
| | 923695 | Bolt, ov. hd., 7/16"-14 x 1" (2 req'd. Front bumper to frame) | X | X | | 6 | | 6 | | | |
| | 637844 | Lockwasher, 7/16" (3 req'd. Bumper bar to bumper) | X | X | | 5 | | 5 | | | |
| | GM-271501 | Nut, 7/16"-14 (arm rear) | X | X | | 6 | | 6 | | | |
| | 641916 | Washer, plain (arm rear) | X | X | | 5 | | 5 | | | |
| | 911137 | Arm, bumper rear | X | X | | 2 | | 2 | | | |
| | GM-123605 | Bolt, hex. hd., 1/2"-20 x 1" (Rear bumper arm to frame) | X | X | | 4 | | 4 | | | |
| | GM-120384 | Lockwasher, 1/2" (Rear bumper arm to frame) | X | X | | 4 | | 4 | | | |
| | GM-120371 | Nut, hex., 1/2"-20 | X | X | | 4 | | 4 | | | |
| | | GROUP 28-03 - LICENSE TAG BRACKETS | | | | | | | | | |
| | | Note 1: Use up to Serial No. 54-10200 | | | | | | | | | |
| | 640745 | Bracket, license tag assembly (See Note 1) | | X | 1 | | | | | | |
| | GM-120213 | Bolt, hex. hd., 5/16"-24 x 7/8" (Attaching front license tag bracket) | | X | 2 | | | | | | |
| | GM-271187 | Nut and lockwasher, hex., 5/16"-24 (Attaching front license tag bracket) | | X | 2 | | | | | | |
| | 643614 | Bracket license tag, front, assembly | X | X | | 1 | | 1 | | | |
| | 923695 | Bolt, ov. hd., 7/16"-14 x 1" | X | X | | 1 | | 1 | | | |
| | 637844 | Lockwasher, 7/16" | X | X | | 1 | | 1 | | | |
| | GM-271501 | Nut, hex., 7/16"-14 | X | X | | 1 | | 1 | | | |
| | 910214 | Bracket and plate support license, assembly (RHD) (License tag bracket to front bumper bar) | X | X | | 1 | | 1 | | | |

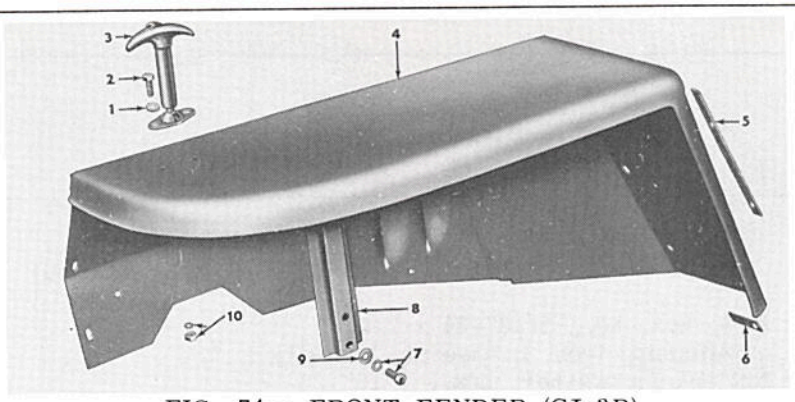



FIG. 74 - FRONT FENDER (CJ-3B)

| Ref. No. | Description | Group No. |
|---|---|---|
| 1 | Washer, plain, 1/4" | 30-01 |
| 2 | Bolt, hex. hd., 1/4"-20 x 5/8" | 30-01 |
| 3 | Catch, hood, assembly | 30-01 |
| 4 | Fender, front, left | 29-01 |
| 5 | Anti-squeak, front fender, to cowl side panel, upper | 29-01 |
| 6 | Anti-squeak, front fender, to cowl side panel lower | 29-01 |
| 7 | Bolt, and lockwasher, hex. hd., 3/8"-24 x 1/2" | 29-01 |
| 8 | Brace, front fender, left | 29-01 |
| 9 | Washer, plain, 3/8" | 29-01 |
| 10 | Nut and lockwasher, hex., 1/4"-20 | 30-01 |

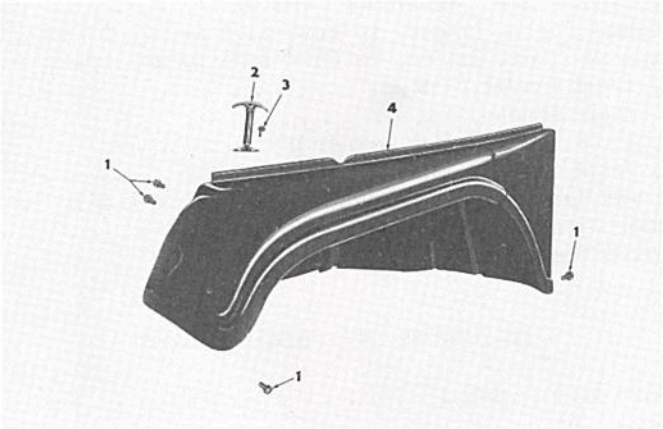



FIG. 75 - FRONT FENDER (CJ-5) (CJ-5A) (CJ-6) (CJ-6A) (DJ-5) (DJ-6)

| Ref. No. | Description | Group No. |
|---|---|---|
| 1 | Screw and lockwasher, hex. hd., 5/16"-18 x 7/8" | 29-01 |
| 2 | Catch, hood, assembly | 30-01 |
| 3 | Screw and lockwasher, 1/4"-20 x 1/2" | 30-01 |
| 4 | Fender, front, left | 29-01 |

| Fig. and Ref. No. | Part Number | DESCRIPTION | MODELS V6 | 4F | CJ3B | CJ5 | CJ5A | CJ6 | CJ6A | DJ5 | DJ6 |
|---|---|---|---|---|---|---|---|---|---|---|---|
| | | **GROUP 28-03 - LICENSE TAG BRACKETS (Continued)** | | | | | | | | | |
| | GM-120213 | Bolt, hex. hd., 5/16"-24 x 7/8" (Attaching front license tag bracket) | X | X | | 2 | | 2 | | | |
| | GM-271187 | Nut and lockwasher, hex., 5/16"-24 (Attaching front license tag bracket) | X | X | | 2 | | 2 | | | |
| | | **GROUP 29-01 - FRONT FENDERS** | | | | | | | | | |
| 74- 4 | 681229 | Fender, front, left, assembly | | | X | 1 | | | | | |
| | 681230 | Fender, front, right, assembly | | | X | 1 | | | | | |
| 75- 4 | 688731 | Fender, front, left, assembly (LHD) | X | X | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 964909 | Fender, front, right, assembly (LHD) | X | X | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 968169 | Screw and lockwasher, hex. hd., 5/16"-18 x 1" (Fender to cowl) | X | X | 8 | 8 | 8 | 8 | 8 | 8 | 8 |
| | GM-120376 | Nut, hex., 5/16"-18 (Fender to cowl) | | | X | 2 | | | | | |
| | A-11775 | Washer, plain, 5/16"(Fender to cowl) | | | X | 8 | | | | | |
| 75- 1 | 968169 | Screw and lockwasher, hex. hd., 5/16"-18 x 1" (Fender to radiator guard) | X | X | | 6 | 6 | 6 | 6 | 6 | 6 |
| | GM-120376 | Nut, hex., 5/16"-18 (Fender to radiator guard) | X | X | | 4 | 4 | 4 | 4 | 4 | 4 |
| | GM-120393 | Washer, flat, 5/16" (Fender to radiator guard) | X | X | | 4 | 4 | 4 | 4 | 4 | 4 |
| | 817564 | Fender, front, right, assembly (RHD) | X | X | | 1 | | 1 | | 1 | 1 |
| | 954159 | Fender, front, left, assembly (RHD) | X | X | | 1 | | 1 | | 1 | 1 |
| 74- 6 | A-2662 | Anti-squeak, front fender, to cowl side panel, lower | | | X | 2 | | | | | |
| 74- 5 | A-3158 | Anti-squeak, front fender, to cowl side panel, upper | | | X | 2 | | | | | |
| | A-2843 | Brace, front fender, left | | | X | 1 | | | | | |
| | A-2844 | Brace, front fender, right | | | X | 1 | | | | | |
| 74- 8 | 953713 | Brace, front fender, left, assembly | X | X | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 684285 | Brace, front fender, right | X | X | | 1 | 1 | 1 | 1 | 1 | 1 |
| 74- 7 | GM-9409115 | Bolt and lockwasher, hex. hd., 3/8"-24 x 1-1/2" | | | X | 4 | | | | | |
| 74- 9 | GM-120388 | Washer, plain 3/8" (Front fender brace to frame) | | | X | 4 | | | | | |
| | | **GROUP 29-04 - BODY STEPS** | | | | | | | | | |
| | 646150 | Kit, body step | | | X | 1 | | | | | |
| | | Consists of: | | | | | | | | | |
| | 666712 | 1 Step, left, assembly | | | | | | | | | |
| | 666713 | 1 Step, right, assembly | | | | | | | | | |
| | GM-120213 | 2 Bolt, hex. hd., 5/16"-24 x 7/8" (Step to body sides) | | | | | | | | | |
| | GM-271187 | 2 Nut and lockwasher, 5/16"-24 (Step to body sides) | | | | | | | | | |
| | GM-120393 | 2 Washer, flat, 5/16" (Step to body sides) | | | | | | | | | |
| | GM-123473 | 4 Bolt, hex. hd., 5/16"-24 x 5/8" (Step to floor pan) | | | | | | | | | |
| | 668725 | 2 Nut, speed, 5/16" (Step to floor pan) | | | | | | | | | |
| | GM-271187 | 6 Nut and lockwasher, 5/16"-24 (Step to floor pan) | | | | | | | | | |
| | GM-446363 | 4 Washer, flat, 5/16" (Step to floor pan) | | | | | | | | | |
| | GM-123473 | 3 Bolt, hex. hd., 5/16"-24 x 5/8" (Step to frame) | | | | | | | | | |
| | GM-271187 | 3 Nut and lockwasher, hex., 5/16"-24 (Step to frame) | | | | | | | | | |
| | GM-9409102 | 6 Bolt and lockwasher, 5/16"-24 x 3/4" (Step to stringer) | | | | | | | | | |
| | GM-446363 | 6 Washer, flat, 5/16" (Step to stringer) | | | | | | | | | |

| Fig. and Ref. No. | Part Number | DESCRIPTION | MODELS V 6 | 4 F | C J 3 B | C J 5 | C J 5 A | C J 6 | C J 6 A | D J 5 | D J 6 |
|---|---|---|---|---|---|---|---|---|---|---|---|
| | | GROUP 29-04 - BODY STEPS (Continued) | | | | | | | | | |
| | | 1 Instruction, installation | | | | | | | | | |
| | 668639 | 2 Plate and stud, assembly | | | | | | | | | |
| | 668481 | 2 Spacer (For body) | | | | | | | | | |
| | 94527 | Kit, body stop | X | X | | 1 | 1 | 1 | 1 | 1 | 1 |
| | | Consists of: | | | | | | | | | |
| | | 1 Drawing, installation, step, assembly | | | | | | | | | |
| | 689105 | 1 Step, left, assembly | | | | | | | | | |
| | 689106 | 1 Step, right, assembly | | | | | | | | | |
| | GM-123473 | 3 Bolt, hex. hd., 5/16"-24 x 5/8" (Step to frame) (1 on L. H. side) | | | | | | | | | |
| | GM-271187 | 3 Nut and lockwasher, 5/16"-24 (Step to frame) (2 on R. H. side) | | | | | | | | | |
| | GM-123473 | 4 Bolt, hex. hd., 5/16"-24 x 5/8" (Step to cross sill) | | | | | | | | | |
| | GM-271187 | 4 Nut and lockwasher, 5/16"-24 (Step to cross sill) | | | | | | | | | |
| | GM-446363 | 4 Washer, plain, 5/16" (Step to cross sill) | | | | | | | | | |
| | GM-9409102 | 4 Bolt and lockwasher, 5/16"-24 x 3/4" (Step to cross sill) | | | | | | | | | |
| | | Serviceable Components of Steps | | | | | | | | | |
| | 666719 | Support, step | X | X | 2 | 2 | 2 | 2 | 2 | 2 | 2 |
| | GM-9409102 | Bolt and lockwasher, 5/16"-24 x 3/4" (Step to stringer assembly) | X | X | 4 | 4 | 4 | 4 | 4 | 4 | 4 |
| | GM-120393 | Washer, plain, 5/16" (Step to stringer assembly) | X | X | 4 | 4 | 4 | 4 | 4 | 4 | 4 |
| | | GROUP 30-01 - HOOD | | | | | | | | | |
| 76- 6 | 681334 | Hood assembly | | X | 1 | | | | | | |
| 77- 8 | 971025 | Hood, assembly | X | X | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 961583 | Bolt, "U", hood catch (Chrome) | X | X | | | 1 | | 1 | | |
| | GM-271172 | Nut and lockwasher, 1/4"-20 | X | X | | | 2 | | 2 | | |
| 77-2 76-11 | 673436 | Bracket, hood catch | X | X | 2 | 2 | | 2 | | 2 | 2 |
| | 819398 | Bracket, hood catch (Chrome) | X | X | | | 2 | | 2 | | |
| 77- 1 | | | | | | | | | | | |
| 76-10 | GM-191985 | Screw and lockwasher, pan hd., 1/4"-20 x 1/2" | X | X | 4 | 4 | | 4 | | 4 | 4 |
| | 968646 | Screw, pan hd., self-locking, 1/4"-20 x 1/2" | X | X | | | 4 | | 4 | | |
| 76- 9 | GM-120375 | Nut, hex., 1/4"-20 | | X | 4 | | | | | | |
| 74- 1 | GM-120393 | Washer, plain, 5/16" (Hood catch bracket to hood) | | X | 4 | | | | | | |
| | 684914 | Bracket, support, hood hinge, assembly | X | X | | 1 | 1 | 1 | 1 | 1 | 1 |
| | GM-425389 | Screw and lockwasher, 5/16"-18 x 3/4" (Support bracket and radiator tie rod) | X | X | | 3 | 3 | 3 | 3 | 3 | 3 |
| 75-2 74-3 | 663548 | Catch, hood, assembly | X | X | 2 | 2 | | 2 | | 2 | 2 |
| | 819399 | Catch, hood, assembly (Chrome) | X | X | | | 2 | | 2 | | |
| 74- 2 | GM-120854 | Bolt, hex. hd., 1/4"-20 x 5/8" | | X | 4 | | | | | | |
| | 968640 | Screw and lockwasher, 1/4"-20 x 1/2" (Stainless steel) (Hood catch assembly to front fender | X | X | | | 4 | | 4 | | |
| | GM-271172 | Nut and lockwasher, hex., 1/4"-20 | | X | 4 | | | | | | |
| 76- 9 | GM-120393 | Washer, plain, 5/16" | | X | 4 | | | | | | |
| 75- 3 | GM-9409106 | Screw and lockwasher, 1/4"-20 x 1/2" (Hood catch to front fender) | X | X | | 4 | | 4 | | 4 | 4 |

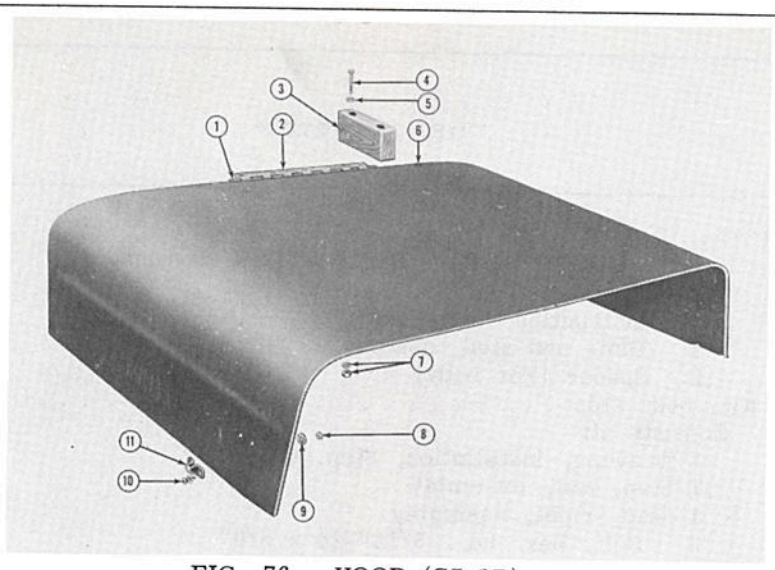



FIG. 76 - HOOD (CJ-3B)

| Ref. No. | Description | Group No. | Ref. No. | Description | Group No. |
|---|---|---|---|---|---|
| 1 | Pin, hood hinge | 30-01 | 7 | Nut and lockwasher, No. 10-24 | 30-01 |
| 2 | Hinge, hood, assembly | 30-01 | 8 | Nut, hood catch bracket | 30-01 |
| 3 | Bumper, windshield | 30-01 | 9 | Washer, plain, hood catch bracket | 30-01 |
| 4 | Screw, bumper to hood | 30-01 | 10 | Screw and lockwasher, pan hd. 1/4"-20 x 1/2" | 30-01 |
| 5 | Washer, flat, bumper to hood | 30-01 | | | |
| 6 | Hood | 30-01 | 11 | Bracket, hood catch | 30-01 |

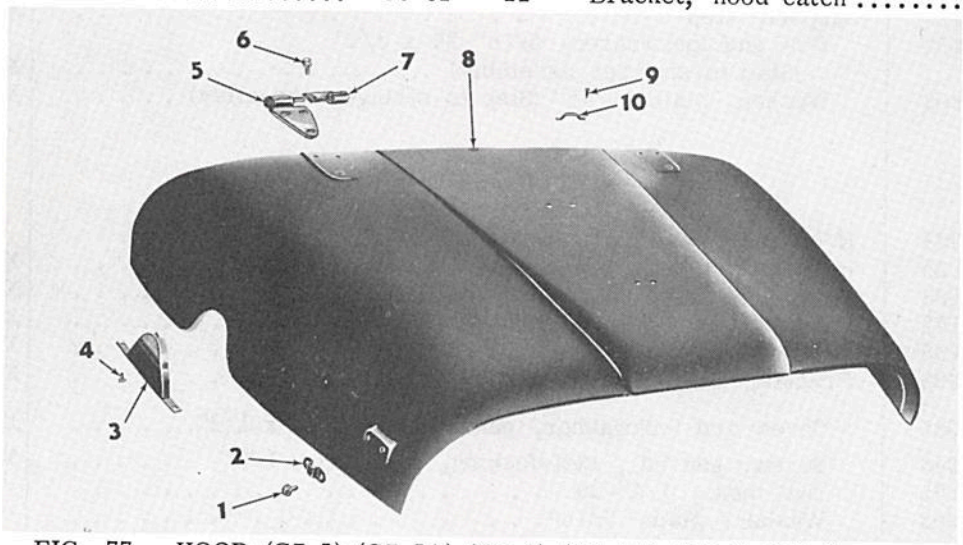



FIG. 77 - HOOD (CJ-5) (CJ-5A) (CJ-6) (CJ-6A) (DJ-5) (DJ-6)

| Ref. No. | Description | Group No. | Ref. No. | Description | Group No. |
|---|---|---|---|---|---|
| 1 | Screw and lockwasher, pan hd., 1/4"-20 x 1/2" | 30-01 | 5 | Hinge, hood, right (Hood half) | 30-01 |
| 2 | Bracket, hood catch | 30-01 | 6 | Screw and lockwasher, 5/16"-18 x 3/4" | 30-01 |
| 3 | Cover, hood breather tube opening | 30-01 | 7 | Hinge, hood right (Cowl half) | 30-01 |
| 4 | Screw and lockwasher, No. 10-24 x 1/2" | 30-01 | 8 | Hood, assembly | 30-01 |
| | | | 9 | Screw, fat hd., No. 10-24 x 1/2" | 30-01 |
| | | | 10 | Loop, footman | 30-01 |

| Fig. and Ref. No. | Part Number | DESCRIPTION | MODELS V 6 | 4 F | CJ 3B | CJ 5 | CJ 5A | CJ 6 | CJ 6A | DJ 5 | DJ 6 |
|---|---|---|---|---|---|---|---|---|---|---|---|
| | | GROUP 30-01 - HOOD (Continued) | | | | | | | | | |
| | 680607 | Catch, hood to windshield | X | X | | 1 | | 1 | | 1 | 1 |
| | 961587 | Catch, hood to windshield (Chrome) | X | X | | | 1 | | 1 | | |
| | 673600 | Screw and lockwasher, 1/4"-20 x 5/8" | X | X | | 2 | | 2 | | 2 | 2 |
| | 968651 | Screw and lockwasher, 1/4"-20 x 5/8" | X | X | | | 2 | | 2 | | |
| | 968644 | Screw and lockwasher, No. 10-24 x 1-1/4" | X | X | | | 2 | | 2 | | |
| | 968653 | Nut, No. 10-24 | X | X | | | 2 | | 2 | | |
| | 968654 | Washer, flat, No. 10 | X | X | | | 4 | | 4 | | |
| | | (Hood catch to windshield) | | | | | | | | | |
| 77- 3 | 689293 | Cover, hood breather tube opening (Use with 688410 hood only) | X | X | | | 1 | | 1 | | |
| 77- 4 | GM-454783 | Screw and lockwasher, No. 10-24 x 1/2" | X | X | | | 2 | | 2 | | |
| | | (Opening cover to hood) | | | | | | | | | |
| 76- 2 | 670948 | Hinge, hood, assembly | | X | 1 | | | | | | |
| | GM-9409107 | Screw and lockwasher, hex. hd., 1/4"-20 (Hood hinge to cowl) | | X | 5 | | | | | | |
| | GM-120392 | Washer, flat, 1/4" (Hood hinge to cowl) | | X | 5 | | | | | | |
| | 680935 | Hinge, hood, left (Hood half) | X | X | | 1 | | 1 | | 1 | 1 |
| | 966031 | Hinge, hood, left (Hood half) | X | X | | | 1 | | 1 | | |
| 77- 5 | 680936 | Hinge, hood, right (Hood half) | X | X | | 1 | | 1 | | 1 | 1 |
| | 966032 | Hinge, hood, right (Hood half) | X | X | | | 1 | | 1 | | |
| 77- 6 | GM-425390 | Screw and lockwasher, 5/16"-18 x 7/8" | X | X | | 6 | | 6 | | 6 | 6 |
| | 968648 | Bolt, hex. hd., 5/16"-18 x 3/4" (Self-locking) (Stainless steel) | X | X | | | 6 | | 6 | | |
| | 968655 | Washer, flat, 11/32" I. D. (Stainless steel) | X | X | | | 6 | | 6 | | |
| | | (Hood hinge to hood) | | | | | | | | | |
| | 680951 | Hinge, hood, left (Cowl Half) | X | X | | 1 | | 1 | | 1 | 1 |
| | 961584 | Hinge, hood, left (Cowl Half) (Chrome) | X | X | | | 1 | | 1 | | |
| 77- 7 | 680952 | Hinge, hood, right (Cowl Half) | X | X | | 1 | | 1 | | 1 | 1 |
| | 961585 | Hinge, hood, right (Cowl Half) (Chrome) | X | X | | | 1 | | 1 | | |
| | GM-425390 | Screw and lockwasher, 5/16"-18 x 7/8" | X | X | | 4 | | 4 | | 4 | 4 |
| | 968648 | Bolt, hex. hd., 5/16"-18 x 3/4" | X | X | | | 4 | | 4 | | |
| | 968655 | Washer, flat, 11/32" I. D. | X | X | | | 4 | | 4 | | |
| | | (Hood hinge to cowl) | | | | | | | | | |
| | 94519 | Kit, catch, hood to windshield | X | X | | 1 | | 1 | | 1 | 1 |
| | | Consists of: | | | | | | | | | |
| | 680577 | 1 Bolt "U" | | | | | | | | | |
| 74-10 | GM-271172 | 2 Nut and lockwasher, 1/4"-20 ("U" bolt to hood) | | | | | | | | | |
| | 680607 | 1 Catch, hood to windshield assembly | | | | | | | | | |
| | GM-163309 | 2 Screw, pan hd., 1/4"-14 x 5/8" (Catch to hinge, ventilation windshield only) | | | | | | | | | |
| | GM-174916 | 2 Lockwasher, 1/4" (Catch to hinge, ventilation windshield only) | | | | | | | | | |
| | | 1 Drawing, installation, hood catch (Ventilation, and stationary windshield) | | | | | | | | | |
| | 689294 | 1 Reinforcement, hood "U" bolt | | | | | | | | | |
| | 694139 | Kit, windshield bumper (On hood) | | X | 1 | | | | | | |
| | | Consists of: | | | | | | | | | |
| 76- 3 | 691731 | 2 Bumper, windshield | | | | | | | | | |
| 76- 4 | GM-159962 | 4 Screw, pan hd., No. 10-24 x 1-1/4" (Bumper to hood) | | | | | | | | | |
| 76- 7 | GM-271166 | 4 Nut and lockwasher, No. 10-24 (Bumper to hood) | | | | | | | | | |
| 76- 5 | GM-120385 | 4 Washer, flat (Bumper to hood) | | | | | | | | | |
| | 818979 | 1 Strap, windshield hold down, assembly (Black) | | | | | | | | | |
| 77-10 | 663808 | Loop, footman | X | X | | 1 | | 1 | | 1 | 1 |

| Fig. and Ref. No. | Part Number | DESCRIPTION | MODELS V6 | 4F | CJ3B | CJ5 | CJ5A | CJ6 | CJ6A | DJ5 | DJ6 |
|---|---|---|---|---|---|---|---|---|---|---|---|
| | | GROUP 30-01 - HOOD (Continued) | | | | | | | | | |
| | 961580 | Loop, footman (Chrome) | X | X | | | 1 | | 1 | | |
| 77- 9 | GM-155937 | Screw, flat, hd., No. 10-24 x 1/2" | X | X | | 2 | | 2 | | 2 | 2 |
| | 968643 | Screw, fl. hd., No. 10-24 x 1/2" (Stainless steel) (Footman loop to hood) | X | X | | | 2 | | 2 | | |
| 76- 1 | 670951 | Pin, hood hinge | | X | 1 | | | | | | |
| | 966030 | Pin, hood hinge (Hood half) | X | X | | | 2 | | 2 | | |
| | 965883 | Plate, name (Tuxedo Park Mark IV) | X | X | | | 2 | | 2 | | |
| | 699797 | Nut, special | X | X | | | 6 | | 6 | | |
| | 689294 | Reinforcement, hood "U" bolt | X | X | | | 1 | | 1 | | |
| | 670345 | Trough, drain, hood hinge | | X | 1 | | | | | | |
| | | GROUP 31-01 - BODY ASSEMBLY | | | | | | | | | |
| | | LHD | | | | | | | | | |
| | 681507 | Body, assembly, complete ( 6-volt) | | X | 1 | | | | | | |
| | 689920 | Body, assembly, complete ( 6-volt) | | X | | 1 | | | | | |
| | 691585 | Body, assembly, complete ( 6-volt) | | X | | | | 1 | | | |
| | 960501 | Body, assembly, complete (12-volt) | | X | 1 | | | | | | |
| | 968421 | Body, assembly, complete (12-volt) | | X | | 1 | | | | | |
| | 968426 | Body, assembly, complete (12-volt) | | X | | | 1 | | | | |
| | 968433 | Body, assembly, complete (12-volt) | | X | | | | 1 | | | |
| | 968438 | Body, assembly, complete (12-volt) | | X | | | | | 1 | | |
| | 968425 | Body, assembly, complete (12-volt) | | X | | | | | | 1 | |
| | 968437 | Body, assembly, complete (12-volt) | | X | | | | | | | 1 |
| | 974560 | Body, assembly, complete (12-volt) | X | | | 1 | | | | | |
| | 974561 | Body, assembly, complete (12-volt) | X | | | | 1 | | | | |
| | 974563 | Body, assembly, complete (12-volt) | X | | | | | 1 | | | |
| | 974564 | Body, assembly, complete (12-volt) | X | | | | | | 1 | | |
| | 974562 | Body, assembly, complete (12-volt) | X | | | | | | | 1 | |
| | 974565 | Body, assembly, complete (12-volt) | X | | | | | | | | 1 |
| | | RHD | | | | | | | | | |
| | 816421 | Body, assembly, complete ( 6-volt) | | X | | 1 | | | | | |
| | 817565 | Body, assembly, complete ( 6-volt) | | X | | | | 1 | | | |
| | 960502 | Body, assembly, complete (12-volt) | | X | 1 | | | | | | |
| | 971130 | Body, assembly, complete (12-volt) | | X | | 1 | | | | | |
| | 971133 | Body, assembly, complete (12-volt) | | X | | | | 1 | | | |
| | 971132 | Body, assembly, complete (12-volt) | | X | | | | | | 1 | |
| | 971135 | Body, assembly, complete (12-volt) | | X | | | | | | | 1 |
| | | Note: Above bodies are painted and include body wiring, drivers seat, hand brake, ignition switch, instruments and controls (Light switch, foot dimmer switch, choke, throttle), speedometer tube and shaft, left tail light and treadle. Also windshield on the CJ-3B, CJ-5, CJ-5A, CJ-6, CJ-6A, DJ-5, DJ-6. Also fuel tank, fuel line and spare wheel bracket on the CJ-3B, CJ-5, CJ-5A, CJ-6, CJ-6A, DJ-5, CJ-6. | | | | | | | | | |
| | | LHD | | | | | | | | | |
| | 693197-1 | Body shell (New style instrument panel) | | X | 1 | | | | | | |
| | 681432-1 | Body shell (Old style instrument panel) | | X | 1 | | | | | | |
| | 968423 | Body shell | | X | | 1 | 1 | | 1 | | |

| Fig. and Ref. No. | Part Number | DESCRIPTION | MODELS V 6 | 4 F | C J 3 B | C J 5 | C J 5 A | C J 6 | C J 6 A | D J 5 | D J 6 |
|---|---|---|---|---|---|---|---|---|---|---|---|
| | | GROUP 31-01 - BODY ASSEMBLY (Continued) | | | | | | | | | |
| | | LHD | | | | | | | | | |
| | 968435 | Body shell | | X | | | | 1 | 1 | | 1 |
| | 974574 | Body shell | X | | | 1 | 1 | | | 1 | |
| | 974575 | Body shell | X | | | | | 1 | 1 | | 1 |
| | | RHD | | | | | | | | | |
| | 816416-1 | Body shell | | X | | 1 | | | | 1 | |
| | 971146 | Body shell | | X | | | | 1 | | | 1 |
| | | Note: Body shell includes only welded parts and painted in prime. | | | | | | | | | |
| | | GROUP 31-02 - BODY HOLD DOWN - ATTACHING PARTS | | | | | | | | | |
| | A-4413 | Liner, body sill, 3/16" (Thick) (No. 1 body hold down) | | X | 2 | | | | | | |
| | A-4416 | Liner, body sill, 1/8" (Thin) (No. 1 body hold down) | | X | 2 | | | | | | |
| | 807971 | Screw and lockwasher, hex. hd., 3/8"-24 x 1" (No. 1 body hold down) | | X | 2 | | | | | | |
| | GM-120388 | Washer, plain, 3/8" (No. 1 body hold down) | | X | 2 | | | | | | |
| | A-4414 | Liner, body sill, 1/8" (Thick) | X | X | * | * | * | * | * | * | * |
| | 670540 | Liner, body sill, 1/4" (Thick) | X | X | * | * | * | * | * | * | * |
| | 970790 | Liner, body sill, 1/2" (Thick) | X | X | * | * | * | * | * | * | * |
| | GM-120678 | Bolt, hex. hd., 3/8"-24 x 2" | | X | | | | 2 | 2 | | 2 |
| | GM-120640 | Bolt, hex. hd., 3/8"-24 x 2-1/2" | X | | | | | 2 | 2 | | 2 |
| | 918288 | Nut, lock, 3/8"-24 | | X | | | | 2 | 2 | | 2 |
| | GM-120388 | Washer, plain 3/8" (No. 1 body hold down) | | X | | | | 4 | 4 | | 4 |
| | GM-120678 | Bolt, hex. hd., 3/8"-24 x 2" | | X | 2 | 2 | 2 | 1 | 1 | 2 | 1 |
| | GM-120640 | Bolt, hex. hd., 3/8"-24 x 2-1/2" | X | | | 2 | 2 | 1 | 1 | 2 | 1 |
| | 918288 | Nut, lock, 3/8"-24 | X | X | 2 | 2 | 2 | 1 | 1 | 2 | 1 |
| | GM-120388 | Washer, plain 3/8" (No. 2 body hold down) | X | X | 4 | 4 | 4 | 2 | 2 | 4 | 2 |
| | GM-120678 | Bolt, hex. hd., 3/8"-24 x 2" | | X | | 1 | 1 | | | 1 | |
| | GM-120640 | Bolt, hex. hd., 3/8"-24 x 2-1/2" | X | | | 1 | 1 | | | 1 | |
| | GM-120669 | Bolt, hex. hd., 3/8"-24 x 2-3/4" | | X | | | | 2 | 2 | | 2 |
| | | Bolt, hex. hd., 3/8"-24 x 3-1/4" | X | | | | | 2 | 2 | | 2 |
| | 918288 | Nut, lock, 3/8"-24 | X | X | | 2 | 2 | 4 | 4 | 2 | 4 |
| | 971381 | Spacer | X | | | | | 2 | 2 | | 2 |
| | 972320 | Spacer | | X | | | | 2 | 2 | | 2 |
| | GM-120388 | Washer, plain, 3/8" (No. 3 body hold down) | | X | | 2 | 2 | 4 | 4 | 2 | 4 |
| | GM-120647 | Bolt, hex. hd., 3/8"-24 x 1" | | X | 2 | | | | | | |
| | GM-121615 | Bolt, hex. hd., 3/8"-24 x 1-1/4" | | X | | 2 | 2 | 2 | 2 | 2 | 2 |
| | GM-120668 | Bolt, hex. hd., 3/8"-24 x 1-3/4" | X | | | 2 | 2 | 2 | 2 | 2 | 2 |
| | 918288 | Nut, lock, 3/8"-24 | X | X | 2 | 2 | 2 | 2 | 2 | 2 | 2 |
| | GM-120388 | Washer, plain, 3/8" (No. 4 body hold down) | X | X | 4 | 4 | 4 | 4 | 4 | 4 | 4 |
| | GM-128439 | Bolt, step, 5/16"-18 x 1-1/2" | | X | 2 | 2 | 2 | 2 | 2 | 2 | 2 |
| | GM-128661 | Bolt, step, 5/16"-18 x 2" | X | | | 2 | 2 | 2 | 2 | 2 | 2 |

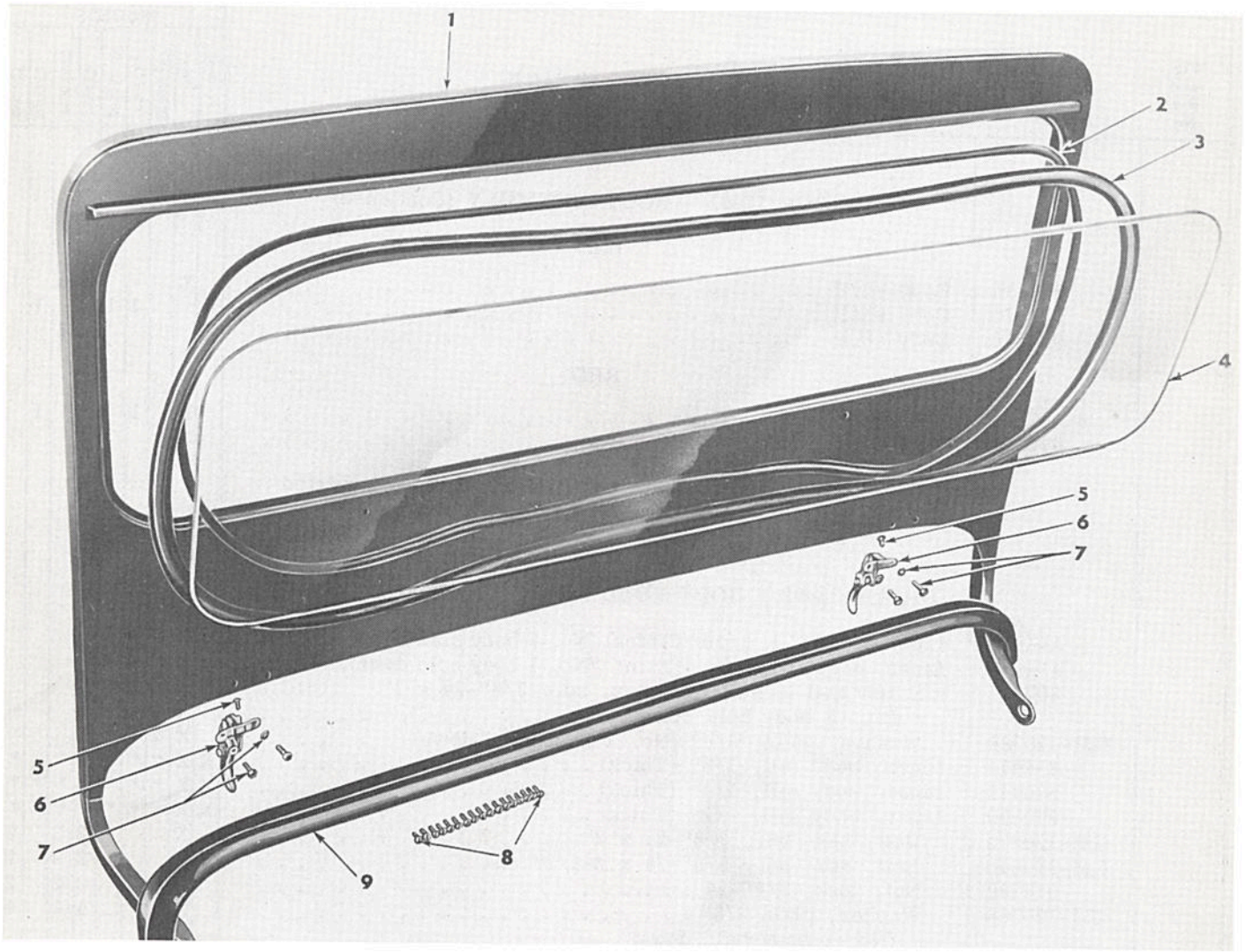



FIG. 78 - WINDSHIELD (CJ-3B)

| Ref. No. | Description | Group No. |
|---|---|---|
| 1 | Windshield, assembly (Welding) ..... | 31-03 |
| 2 | Strip, filler ..... | 31-03 |
| 3 | Weatherstrip, windshield glass..... | 31-03 |
| 4 | Glass..... | 31-03 |
| 5 | Screw, oval hd., No. 10 x 5/8" ..... | 31-03 |
| 6 | Clamp, windshield..... | 31-03 |
| 7 | Screw and lockwasher, 1/4"-20 x 1-3/8"... | 31-03 |
| 8 | Screw, pan hd., No. 10-16 x 5/8"..... | 31-03 |
| 9 | Weatherstrip, windshield to cowl..... | 31-03 |

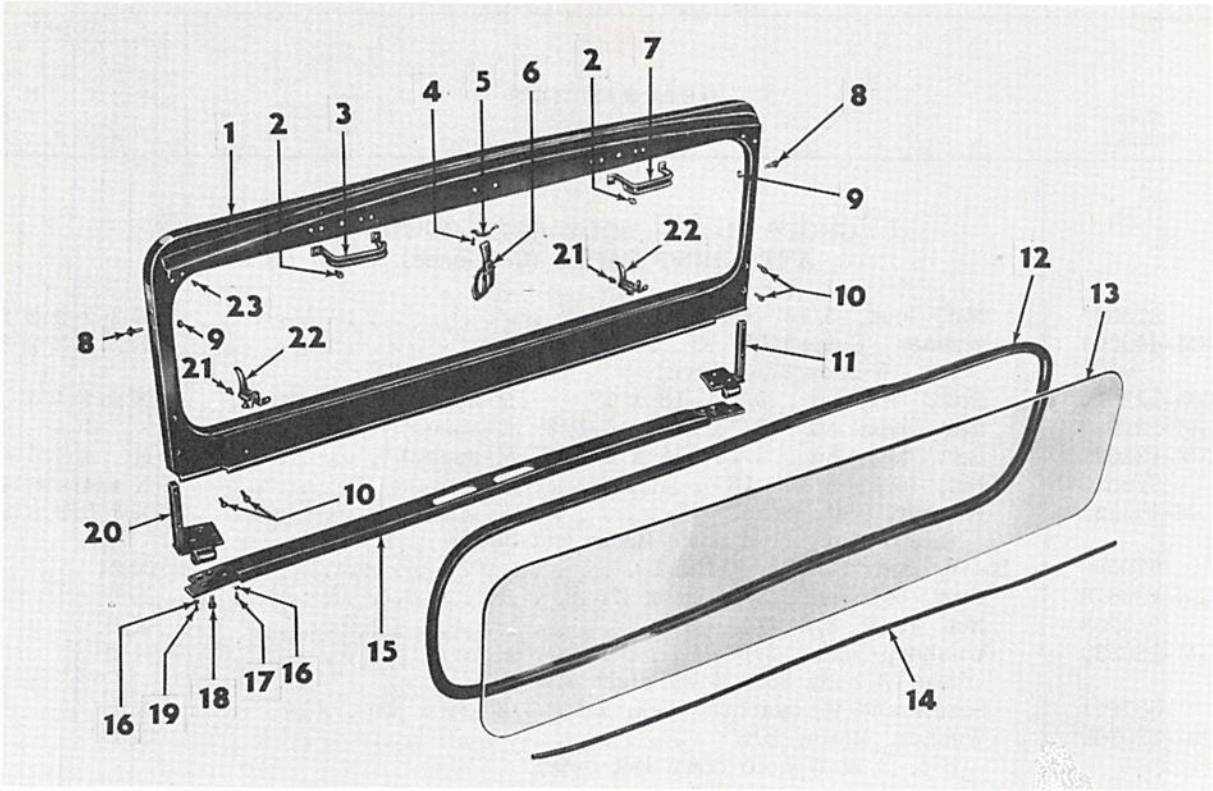



FIG. 79 - WINDSHIELD (CJ-5) (CJ-6) (DJ-5) (DJ-6)

| Ref. No. | Description | Group No. | Ref. No. | Description | Group No. |
|---|---|---|---|---|---|
| 1 | Windshield, assembly (Welding)..... | 31-03 | 13 | Glass, windshield ..... | 31-03 |
| 2 | Screw and lockwasher, 1/4"-20 x 1/2". | 31-03 | 14 | Strip, filler, weatherstrip..... | 31-03 |
| 3 | Bumper, windshield right..... | 31-03 | 15 | Weatherstrip, windshield to cowl..... | 31-03 |
| 4 | Screw, flat hd., No. 10-16 x 5/8".... | 31-03 | 16 | Washer, flat, No. 10 ..... | 31-03 |
| 5 | Loop, footman ..... | 31-03 | 17 | Screw, pan hd., No. 8-15 x 1/2"..... | 31-03 |
| 6 | Strap, hold down, windshield..... | 31-03 | 18 | Screw and lockwasher, 5/16"-18 x 3/4".. | 31-03 |
| 7 | Bumper, windshield left ..... | 31-03 | 19 | Screw, pan hd., No. 8-32 x 3/8"..... | 31-03 |
| 8 | Not Serviced..... | | 20 | Hinge, windshield, right | |
| 9 | Not Serviced..... | | | (Windshield half) ... ..... | 31-03 |
| 10 | Bolt and lockwasher, hex. hd., ..... | 31-03 | 21 | Screw and lockwasher 1/4"-20 x 5/8".... | 31-03 |
| 11 | Hinge, windshield, left (Windshield half) | 31-03 | 22 | Clamp, windshield..... | 31-03 |
| 12 | Weatherstrip, windshield glass..... | 31-03 | 23 | Not Serviced ..... | 31-03 |

| Fig. and Ref. No. | Part Number | DESCRIPTION | MODELS V6 | 4F | CJ3B | CJ5 | CJ5A | CJ6 | CJ6A | DJ5 | DJ6 |
|---|---|---|---|---|---|---|---|---|---|---|---|
| | | GROUP 31-02 - BODY HOLD DOWN - ATTACHING PARTS (Continued) | | | | | | | | | |
| | 816055 | Nut, lock, 5/16"-18. . . . . | X | X | 2 | 2 | 2 | 2 | 2 | 2 | 2 |
| | GM-446363 | Washer, flat, 5/16". . . . . | X | X | 2 | 2 | 2 | 2 | 2 | 2 | 2 |
| | | (No. 5 body hold down) | | | | | | | | | |
| | GM-122017 | Bolt, hex. hd., 5/16"-18 x 1" (3-speed) . . . . . | | X | 4 | 4 | 4 | 4 | 4 | 4 | 4 |
| | GM-122040 | Bolt, hex. hd., 5/16"-18 x 1-1/2" (3-speed) . . . . . | X | | | 4 | 4 | 4 | 4 | 4 | 4 |
| | GM-122027 | Bolt, hex. hd., 5/16"-18 x 1-1/4" (4-speed) . . . . . | | X | | 4 | 4 | 4 | 4 | 4 | 4 |
| | 816055 | Nut, lock, 5/16"-18. . . . . | X | X | 4 | 4 | 4 | 4 | 4 | 4 | 4 |
| | GM-446363 | Washer, flat, 5/16". . . . . | X | X | 8 | 8 | 8 | 8 | 8 | 8 | 8 |
| | | (No. 6 body hold down inner and outer) | | | | | | | | | |
| | 670540 | Liner, body sill, 1/4" thick . . . . . | | X | 2 | | | | | | |
| | GM-120678 | Bolt, hex. hd., 3/8"-24 x 2" . . . . . | | X | 1 | | | | | | |
| | 918288 | Nut, lock, 3/8"-24 . . . . . | | X | 1 | | | | | | |
| | GM-120388 | Washer, plain, 3/8" . . . . . | | X | 2 | | | | | | |
| | | (No. 3 body hold down right side) | | | | | | | | | |
| | 807971 | Screw and lockwasher, hex. hd., 3/8"-24 x 1" . . . . . | | X | 1 | | | | | | |
| | GM-120388 | Washer, plain, 3/8" . . . . . | | X | 1 | | | | | | |
| | | (No. 3 body hold down left side) | | | | | | | | | |
| | | 4-SPEED | | | | | | | | | |
| | 670540 | Liner, body sill, 1/4" thick (Body hold down, No. 2, No. 3, No. 4, and No. 5) . . . . . | | X | | 7 | 7 | 7 | 7 | 7 | 7 |
| | | Note: Attaching parts not listed for 4-speed transmission, same as 3-speed transmission listed above. | | | | | | | | | |
| | | (*) As Required. | | | | | | | | | |
| | | GROUP 31-03 - WINDSHIELD | | | | | | | | | |
| | | STATIONARY WINDSHIELD | | | | | | | | | |
| | 681466 | Windshield, complete, assembly, LHD . . . . . | | X | 1 | | | | | | |
| | 973731 | Windshield, complete, assembly . . . . . | X | X | | 1 | | 1 | | 1 | 1 |
| | 965665 | Windshield, complete, assembly, LHD . . . . . | X | X | | | 1 | | 1 | | |
| 78- 1 | 681465 | Windshield, assembly LHD (Welding). . . . . | | X | 1 | | | | | | |
| 79- 1 | 689912 | Windshield, assembly (Welding). . . . . | X | X | | 1 | | 1 | | 1 | 1 |
| | 965663 | Windshield, assembly, LHD (Less glass) . . . . . | X | X | | | 1 | | 1 | | |
| | 668921 | Bolt, windshield pivot, 3/8"-24 x 5/8" . . . . . | | X | 2 | | | | | | |
| | 668922 | Washer, flat . . . . . | | X | 2 | | | | | | |
| | A-2220 | Washer, spring . . . . . | | X | 2 | | | | | | |
| | | (Windshield to body) | | | | | | | | | |
| | 681369 | Bracket, door hinge, upper, left. . . . . | | X | 1 | | | | | | |
| | 681370 | Bracket, door hinge, upper, right. . . . . | | X | 1 | | | | | | |
| | 681241 | Bracket, pivot, windshield, left, assembly . . . . . | | X | 1 | | | | | | |
| | 681242 | Bracket, pivot, windshield, right, assembly . . . . . | | X | 1 | | | | | | |
| | GM-122017 | Bolt, hex. hd., 5/16"-18 x 1". . . . . | | X | 4 | | | | | | |
| | GM-271184 | Nut and lockwasher, hex., 5/16"-18. . . . . | | X | 4 | | | | | | |

| Fig. and Ref. No. | Part Number | DESCRIPTION | MODELS V6 | 4F | CJ3B | CJ5 | CJ5A | CJ6 | CJ6A | DJ5 | DJ6 |
|---|---|---|---|---|---|---|---|---|---|---|---|
| | | GROUP 31-03 - WINDSHIELD (Continued) | | | | | | | | | |
| | | STATIONARY WINDSHIELD | | | | | | | | | |
| | GM-120393 | Washer, plain, 5/16" . . . . . (Windshield pivot bracket to cowl) | | X | 4 | | | | | | |
| 79- 7 | 695621 | Bumper, windshield, left, assembly . . . . . | X | X | | 1 | | 1 | | 1 | 1 |
| | 961629 | Bumper, windshield, left, assembly LHD, (Chrome). . . . | X | X | | | 1 | | 1 | | |
| 79- 3 | 695622 | Bumper, windshield, right, assembly . . . . . | X | X | | 1 | | 1 | | 1 | 1 |
| | 961630 | Bumper, windshield, right, assembly LHD, (Chrome). . . . | X | X | | | 1 | | 1 | | |
| 79- 2 | GM-425379 | Screw and lockwasher, 1/4"-20 x 1/2" . . . . . | X | X | | 4 | | 4 | | 4 | 4 |
| | 968640 | Bolt, hex. hd., 1/4"-20 x 1/2" (Self-locking) . . . . . (Bumper to windshield) | X | X | | | 4 | | 4 | | |
| | A-3763 | Catch, windshield clamp . . . . . | X | X | 2 | 2 | | 2 | | 2 | 2 |
| | 961582 | Catch, windshield clamp (Chrome) LHD. . . . . | X | X | | | 2 | | 2 | | |
| | GM-156253 | Screw, flat hd., 1/4"-20 x 3/4". . . . . | X | X | 4 | 4 | | 4 | | 4 | 4 |
| | 968642 | Screw, flat hd., 1/4"-20 x 3/4" (Self-locking) . . . . . (Catch to instrument panel) | X | X | | | 4 | | 4 | | |
| 78- 6 | 663677 | Clamp, windshield, assembly. . . . . | | X | 2 | | | | | | |
| 79-22 | 688940 | Clamp, windshield, assembly. . . . . | X | X | | 2 | | 2 | | 2 | 2 |
| | 961622 | Clamp, windshield, assembly, LHD (Chrome) . . . . . | X | X | | | 2 | | 2 | | |
| 78- 7 | 673551 | Screw and lockwasher, hex. hd., 1/4"-20 x 1-3/8" . . . . | | X | 4 | | | | | | |
| 78- 5 | GM-162457 | Screw, oval hd., No. 10 x 5/8". . . . . | | X | 2 | | | | | | |
| 79-21 | GM-9409107 | Screw and lockwasher, 1/4"-20 x 5/8" . . . . . | X | X | | 6 | | 6 | | 6 | 6 |
| | 968651 | Bolt, hex. hd., 1/4"-20 x 5/8" (Self-locking) . . . . . (Clamp to windshield) | X | X | | | 6 | | 6 | | |
| | 663335 | Eyelet, strap hold down, windshield. . . . . | X | X | | 2 | 2 | 2 | 2 | 2 | 2 |
| 78- 4 | 670911 | Glass, windshield . . . . . | | X | 1 | | | | | | |
| 79-13 | 689835 | Glass, windsheild . . . . . | X | X | | 1 | 1 | 1 | 1 | 1 | 1 |
| 79-11 | 688933 | Hinge, windshield, left (Windshield half) . . . . . | X | X | | 1 | | 1 | | 1 | 1 |
| | 961592 | Hinge, windshield, left (Windshield half) (Chrome) LHD . . . | X | X | | | 1 | | 1 | | |
| 79-20 | 688934 | Hinge, windshield, right (Windshield half) . . . . . | X | X | | 1 | | 1 | | 1 | 1 |
| | 961593 | Hinge, windshield, right (Windshield half) (Chrome) LHD . . . | X | X | | | 1 | | 1 | | |
| | 688947 | Hinge, windshield, left (Cowl half). . . . . | X | X | | 1 | | 1 | | 1 | 1 |
| | 966027 | Hinge, windshield, left (Cowl half) (Chrome) LHD . . . | X | X | | | 1 | | 1 | | |
| | 688948 | Hinge, windshield, right (Cowl half) LHD . . . | X | X | | 1 | | 1 | | 1 | 1 |
| | 966028 | Hinge, windshield, right (Cowl half) (Chrome) LHD . . . | X | X | | | 1 | | 1 | | |
| | 954480 | Hinge, windshield, right (Cowl half) RHD . . . | | X | | 1 | | 1 | | 1 | 1 |
| 79-18 | 680439 | Screw, special, knurled, flat hd., 5/16"-24 x 3/4". . . . . | X | X | | 8 | | 8 | | 8 | 8 |
| | 968641 | Screw, flat hd. 5/16"-24 x 3/4" (Self-locking). . . . . (Hinge to cowl) | X | X | | | 8 | | 8 | | |
| 79-10 | GM-425338 | Bolt and lockwasher, hex. hd., 5/16"-18 x 1". . . . . | X | X | | 4 | | 4 | | 4 | 4 |
| | 968649 | Bolt, hex. hd., 5/16"-18 x 1" (Self-locking). . . . . (Hinge to frame) | X | X | | | 4 | | 4 | | |
| | GM-443775 | Screw and lockwasher, 5/16"-18 x 3/4" . . . . . (Hinge to windshield bottom) | X | X | | 6 | 6 | 6 | 6 | 6 | 6 |
| 79- 5 | 663808 | Loop, footman . . . . . | X | X | | 1 | | 1 | | 1 | 1 |
| | 961580 | Loop, footman (Chrome) LHD . . . . . | X | X | | | 1 | | 1 | | |
| 79- 4 | GM-162688 | Screw, flat hd., No. 10-16 x 5/8" . . . . . | X | X | | 2 | | 2 | | 2 | 2 |
| | 968559 | Screw, flat hd., No. 10-16 x 5/8" . . . . . (Loop to windshield frame) | X | X | | | 2 | | 2 | | |
| | A-2939 | Plate, tapping, windshield clamp catch . . . . . | X | X | 2 | 2 | 2 | 2 | 2 | 2 | 2 |
| | 671015 | Plate, tapping, windshield pivot bracket. . . . . (Hand rail to windshield) | | X | 2 | | | | | | |

| Fig. and Ref. No. | Part Number | DESCRIPTION | MODELS V6 | 4F | CJ3B | CJ5 | CJ5A | CJ6 | CJ6A | DJ5 | DJ6 |
|---|---|---|---|---|---|---|---|---|---|---|---|
| | | GROUP 31-03 - WINDSHIELD (Continued) | | | | | | | | | |
| | | STATIONARY WINDSHIELD | | | | | | | | | |
| | 681373 | Retainer, door curtain, left, assembly (Includes upper door hinge bracket left) | | X | 1 | | | | | | |
| | 681374 | Retainer, door curtain, right, assembly (Includes upper door hinge bracket, right) | | X | 1 | | | | | | |
| | 818979 | Strap, hold down, windshield, assembly (Black) | | X | 1 | | | | | | |
| | 681493 | Strap, hold down, windshield, assembly (Slate Gray) | | X | 1 | | | | | | |
| 79- 6 | 693199 | Strap, hold down, windshield, assembly | X | X | | 1 | 1 | 1 | 1 | 1 | 1 |
| 78- 2 | 670924 | Strip, filler, weatherstrip, windshield glass | | X | 1 | | | | | | |
| 79-14 | 690041 | Strip, filler, weatherstrip, windshield glass | X | X | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 663596 | Stud, single turn button | X | X | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 663597 | Washer, strap hold down, windshield | X | X | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 663336 | Washer, strap hold down, windshield | X | X | | 2 | 2 | 2 | 2 | 2 | 2 |
| 78- 3 | 670923 | Weatherstrip, windshield glass | | X | 1 | | | | | | |
| 79-12 | 689844 | Weatherstrip, windshield glass | X | X | | 1 | 1 | 1 | 1 | 1 | 1 |
| 78- 9 | 671045 | Weatherstrip, windshield to cowl | | X | 1 | | | | | | |
| 79-15 | 954492 | Weatherstrip, windshield to cowl | X | X | | 1 | 1 | 1 | 1 | 1 | 1 |
| 78- 8 | GM-163219 | Screw, pan hd., No. 10-16 x 5/8" | | X | 17 | | | | | | |
| 79-19 | GM-159582 | Screw, pan hd., No. 8-32 x 3/8" | X | X | | 2 | 2 | 2 | 2 | 2 | 2 |
| 79-17 | GM-161860 | Screw, pan hd., No. 8-15 x 1/2" | X | X | | 11 | 11 | 11 | 11 | 11 | 11 |
| 79-16 | GM-120391 | Washer, flat, No. 10 (Weatherstrip to windshield) | X | X | | 13 | 13 | 13 | 13 | 13 | 13 |
| | | VENTILATING WINDSHIELD | | | | | | | | | |
| | 685747 | Windshield, complete, assembly (LHD) | | X | 1 | | | | | | |
| | 690840 | Windshield, complete, assembly | X | X | | 1 | | 1 | | 1 | 1 |
| | 965680 | Windshield, complete, assembly, (LHD) | X | X | | | 1 | | 1 | | |
| | 687485 | Windshield, assembly LHD (Welding) | | X | 1 | | | | | | |
| | 955611 | Windshield, assembly (Welding) | X | X | | 1 | | 1 | | 1 | 1 |
| | 965682 | Windshield, assembly LHD (Welding) | X | X | | | 1 | | 1 | | |
| | 687627 | Arm, adjusting, assembly | X | X | 2 | 2 | 2 | 2 | 2 | 2 | 2 |
| | 687601 | Screw, special, 1/4"-28 | X | X | 4 | 4 | 4 | 4 | 4 | 4 | 4 |
| | 687599 | Washer, spring | X | X | 4 | 4 | 4 | 4 | 4 | 4 | 4 |
| | 687719 | Bracket, arm, adjusting, left (On frame) | X | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 690019 | Bracket and bushing, arm, adjusting, left (On Windshield) | X | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 690020 | Bracket and bushing, arm, adjusting, right (On Windshield) | X | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 687717 | Screw, No. 10-32 x 1" | X | X | 8 | 8 | 8 | 8 | 8 | 8 | 8 |
| | GM-121801 | Lockwasher | X | X | 8 | 8 | 8 | 8 | 8 | 8 | 8 |
| | GM-131498 | Nut, acorn, No. 10-32 | X | X | 8 | 8 | 8 | 8 | 8 | 8 | 8 |
| | 687718 | Plate, joint (Brackets to frame) | X | X | 2 | 2 | 2 | 2 | 2 | 2 | 2 |
| | 695621 | Bumper, windshield, left, assembly | X | X | | 1 | | 1 | | 1 | 1 |
| | 961629 | Bumper, windshield, left, assembly (Chrome) | X | X | | | 1 | | 1 | | |
| | 695622 | Bumper, windshield, right, assembly | X | X | | 1 | | 1 | | 1 | 1 |
| | 961630 | Bumper, windshield, right, assembly (Chrome) | X | X | | | 1 | | 1 | | |
| | GM-425379 | Screw and lockwasher, 1/4"-20 x 1/2" | X | X | | 4 | | 4 | | 4 | 4 |
| | 968640 | Bolt, hex. hd., 1/4"-20 x 1/2" (Self-locking) (Bumper to windshield) | X | X | | | 4 | | 4 | | |
| | 690022 | Catch, handle, frame opening | | X | 2 | | | | | | |

| Fig. and Ref. No. | Part Number | DESCRIPTION | MODELS V6 | 4F | CJ3B | CJ5 | CJ5A | CJ6 | CJ6A | DJ5 | DJ6 |
|---|---|---|---|---|---|---|---|---|---|---|---|
| | | GROUP 31-03 - WINDSHIELD (Continued) | | | | | | | | | |
| | | VENTILATING WINDSHIELD | | | | | | | | | |
| | 690396 | Catch, handle, frame opening | X | X | | 2 | 2 | 2 | 2 | 2 | 2 |
| | GM-156253 | Screw, flat hd., 1/4"-20 x 3/4". (Catch to instrument panel) | | X | 4 | | | | | | |
| | | Screw and lockwasher, hex. hd., No. 10-24 x 1/2". (Catch to windshield) | X | X | | 4 | 4 | 4 | 4 | 4 | 4 |
| | 663677 | Clamp, windshield, assembly | | X | 2 | | | | | | |
| | 688940 | Clamp, windshield, assembly | X | X | | 2 | | 2 | | 2 | 2 |
| | 961622 | Clamp, windshield, assembly, LHD (Chrome) | X | X | | | 2 | | 2 | | |
| | 673551 | Screw and lockwasher, hex. hd., 1/4"-20 x 1-3/8" | | X | 4 | | | | | | |
| | GM-162457 | Screw, ov. hd., No. 10 x 5/8" | | X | 2 | | | | | | |
| | GM-9409107 | Screw and lockwasher, 1/4"-20 x 5/8" | X | X | | 6 | | 6 | | 6 | 6 |
| | 968651 | Bolt, hex. hd., 1/4"-20 x 5/8" (Clamp to windshield) | X | X | | | 6 | | 6 | | |
| | 663335 | Eyelet, strap hold down windshield | X | X | | 2 | 2 | 2 | 2 | 2 | 2 |
| | 690347 | Frame and center post, lower half | X | X | | 1 | 1 | 1 | 1 | 1 | 1 |
| | | Screw, No. 10-32 x 7/8" | X | X | | 1 | 1 | 1 | 1 | 1 | 1 |
| | GM-121801 | Lockwasher, No. 10 | X | X | | 1 | 1 | 1 | 1 | 1 | 1 |
| | GM-131498 | Nut, acorn, No. 10-32 (Center post to frame upper half) | X | X | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 687484 | Frame and glass, assembly | | X | 1 | | | | | | |
| | 690371 | Frame and glass, assembly | X | X | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 690359 | Frame and hinge, upper half | X | X | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 965749 | Frame and panel, windshield, LHD (Welding) | X | X | | | 1 | | 1 | | |
| | 687715 | Frame, lower half | | X | 1 | | | | | | |
| | 687716 | Frame, upper half | | X | 1 | | | | | | |
| | 687483 | Glass, windshield | | X | 1 | | | | | | |
| | 690330 | Glass, windshield | X | X | | 2 | 2 | 2 | 2 | 2 | 2 |
| | 690365 | Handle and bracket, left, assembly | X | X | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 690366 | Handle and bracket, right, assembly | X | X | | 1 | 1 | 1 | 1 | 1 | 1 |
| | | Screw, No. 10-32 x 7/8" | X | X | | 4 | 4 | 4 | 4 | 4 | 4 |
| | GM-121801 | Lockwasher | X | X | | 4 | 4 | 4 | 4 | 4 | 4 |
| | GM-131498 | Nut, acorn, No. 10-32 (Handle and bracket to frame) | X | X | | 4 | 4 | 4 | 4 | 4 | 4 |
| | 687629 | Hinge, windshield, assembly | | X | 2 | | | | | | |
| | GM-123350 | Bolt, hex. hd., 5/16"-24 x 1/2" | | X | 4 | | | | | | |
| | | Lockwasher, 5/16" | | X | 4 | | | | | | |
| | | Washer, special. (Hinge to windshield panel) | | X | 4 | | | | | | |
| | | Screw, binding hd. 1/4"-28 | | X | 4 | | | | | | |
| | GM-120423 | Lockwasher | | X | 4 | | | | | | |
| | | Nut, acorn, 1/4"-28 (Hinge to glass frame) | | X | 4 | | | | | | |
| | 688933 | Hinge, windshield, left (Windshield half) | X | X | | 1 | | 1 | | 1 | 1 |
| | 961592 | Hinge, windshield, left (Windshield half) (Chrome) LHD | X | X | | | 1 | | 1 | | |
| | 688934 | Hinge, windshield, right (Windshield half) | X | X | | 1 | | 1 | | 1 | 1 |
| | 961593 | Hinge, windshield, right (Windshield half) (Chrome) LHD | X | X | | | 1 | | 1 | | |
| | 688947 | Hinge, windshield, left (Cowl half) | X | X | | 1 | | 1 | | 1 | 1 |
| | 966027 | Hinge, windshield, left (Cowl half) (Chrome) LHD | X | X | | | 1 | | 1 | | |
| | 688948 | Hinge, windshield, right (Cowl half) LHD | X | X | | 1 | | 1 | | 1 | 1 |
| | 966028 | Hinge, windshield, right (Cowl half) (Chrome) LHD | X | X | | | 1 | | 1 | | |

| Fig. and Ref. No. | Part Number | DESCRIPTION | MODELS V6 | 4F | CJ3B | CJ5 | CJ5A | CJ6 | CJ6A | DJ5 | DJ6 |
|---|---|---|---|---|---|---|---|---|---|---|---|
| | | GROUP 31-03 - WINDSHIELD (Continued) | | | | | | | | | |
| | | VENTILATING WINDSHIELD | | | | | | | | | |
| | 954480 | Hinge, windshield, right (Cowl half) RHD | X | X | | 1 | | 1 | | 1 | 1 |
| | 680439 | Screw, special knurled, flat hd., 5/16"-24 x 3/4" | X | X | | 8 | | 8 | | 8 | 8 |
| | 968641 | Screw, flat hd., 5/16"-24 x 3/4" (Self-locking) (Hinge to cowl) | X | X | | | 8 | | 8 | | |
| | GM-425338 | Bolt and lockwasher, hex. hd., 5/16"-18 x 1" | X | X | | 4 | | 4 | | 4 | 4 |
| | 968649 | Bolt, hex. hd., 5/16"-18 x 1" (Self-locking) (Hinge to frame) | X | X | | | 4 | | 4 | | |
| | GM-443775 | Screw and lockwasher, 5/16"-18 x 3/4" (Hinge to windshield bottom) | X | X | | 6 | 6 | 6 | 6 | 6 | 6 |
| | 670953 | Loop, footman | X | X | 1 | 3 | 3 | 3 | 3 | 3 | 3 |
| | GM-162688 | Screw, flat hd., No. 10-16 x 5/8" (Loop to frame) | X | X | | 2 | 2 | 2 | 2 | 2 | 2 |
| | 690031 | Retainer, door curtain, left, assembly (Includes upper door hinge bracket, left) | | X | 1 | | | | | | |
| | 690032 | Retainer, door curtain, right, assembly (Includes upper door hinge bracket, right) | | X | 1 | | | | | | |
| | 689979 | Retainer, top to windshield | | X | 1 | | | | | | |
| | 693199 | Strap, hold down, windshield, assembly | X | X | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 956309 | Strip, windshield glass (116") | | X | 1 | | | | | | |
| | 956310 | Strip, windshield, glass (69" long) | X | X | | 2 | 2 | 2 | 2 | 2 | 2 |
| | 663596 | Stud, single turn button | X | X | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 663597 | Washer, strap hold down, windshield | X | X | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 663336 | Washer, strap hold down, windshield | X | X | | 2 | 2 | 2 | 2 | 2 | 2 |
| | 958198 | Weatherstrip, windshield glass | | X | 1 | | | | | | |
| | 958731 | Weatherstrip, windshield glass | X | X | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 671045 | Weatherstrip, windshield to cowl | | X | 1 | | | | | | |
| | 954492 | Weatherstrip, windshield to cowl | X | X | | 1 | 1 | 1 | 1 | 1 | 1 |
| | GM-163219 | Screw, pan hd., No. 10-16 x 5/8" | | X | 17 | | | | | | |
| | GM-161860 | Screw, pan hd., No. 8-15 x 1/2" | X | X | | 11 | 11 | 11 | 11 | 11 | 11 |
| | GM-159582 | Screw, pan hd., No. 8-32 x 3/8" | X | X | | 2 | 2 | 2 | 2 | 2 | 2 |
| | GM-120391 | Washer, flat No. 10 (Weatherstrip to windshield) | X | X | | 13 | 13 | 13 | 13 | 13 | 13 |
| | | (*) As Required) | | | | | | | | | |
| | | GROUP 31-03A - WINDSHIELD WIPERS | | | | | | | | | |
| | 973293 | Kit, electro vac (Auxiliary vacuum power) | | X | | 1 | 1 | 1 | 1 | 1 | 1 |
| | | STATIONARY WINDSHIELD | | | | | | | | | |
| 80- 4 | 671137 | Arm, windshield wiper, left, assembly | | X | 1 | | | | | | |
| | 671138 | Arm, windshield wiper, right, assembly | | X | 1 | | | | | | |
| 80- 5 | 671041 | Blade, windshield wiper, assembly (8") | | X | 2 | | | | | | |
| | 345961 | Bushing, windshield wiper hose (Rubber) | | X | 1 | | | | | | |
| | GM-120522 | Clip, wiper hose | | X | 1 | | | | | | |
| | GM-120871 | Clip, wiper hose | | X | 6 | | | | | | |
| | GM-161895 | Screw, pan hd., No. 10-12 x 1/2" | | X | 3 | | | | | | |
| | GM-454783 | Screw and lockwasher, pan hd., No. 10-24 x 1/2" | | X | 4 | | | | | | |
| | GM-120361 | Nut, hex., No. 10-24 (Clip to cowl and windshield) | | X | 4 | | | | | | |

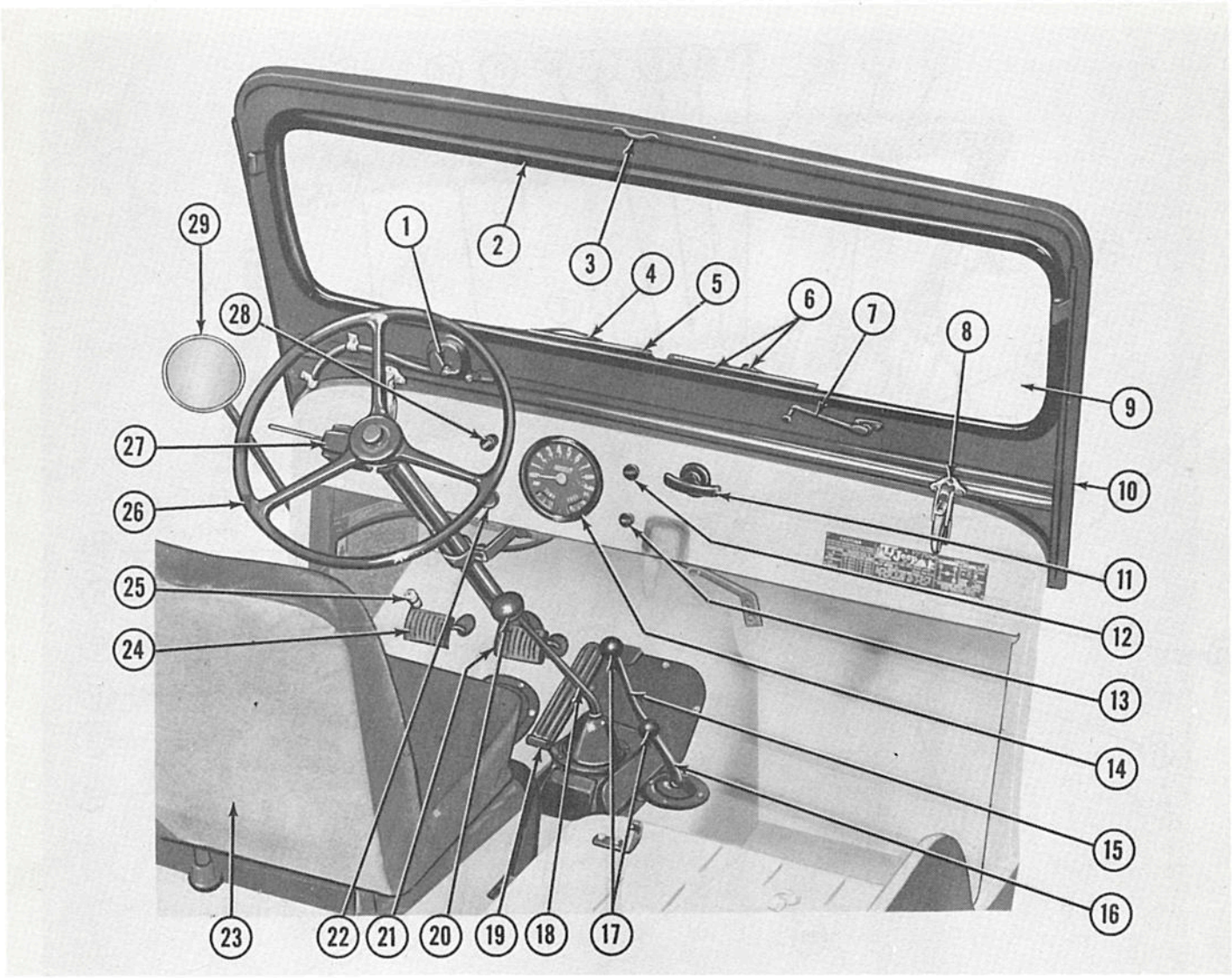



FIG. 81 - FRONT COMPARTMENT (CJ-3B

| Ref. No. | Description | Group No. | Ref. No. | Description | Group No. |
|---|---|---|---|---|---|
| 1 | Motor, windshield wiper | 31-03A | 16 | Lever, shift, underdrive | 18-06 |
| 2 | Weatherstrip, windshield glass | 31-03 | 17 | Handle (Ball) shift lever | 18-06 |
| 3 | Loop, footman | 31-03 | 18 | Lever, control, gearshift | 17-06 |
| 4 | Arm, wiper, left | 31-03A | 19 | Treadle, assembly | 12-08 |
| 5 | Blade, wiper | 31-03A | 20 | Ball, gearshift lever | 17-06 |
| 6 | Arm and blade wiper | 31-03A | 21 | Pedal, brake | 24-08 |
| 7 | Handle and knob, wiper | 31-03A | 22 | Switch, ignition | 15-13A |
| 8 | Clamp windshield assembly | 31-03 | 23 | Seat, drivers | 31-07A |
| 9 | Glass, windshield | 31-03 | 24 | Pedal, clutch | 11-03 |
| 10 | Windshield, complete assembly | 31-03 | 25 | Switch, foot dimmer | 15-12 |
| 11 | Handle, hand brake | 24-01 | 26 | Wheel, steering | 23-02 |
| 12 | Control, choke | 12-06 | 27 | Kit, directional signal | 15-09G |
| 13 | Control, throttle | 12-07 | 28 | Switch, lighting | 15-12A |
| 14 | Cluster, intrument | 16-04 | 29 | Mirror, rear view, outside | 31-03B |
| 15 | Lever, shift, front wheel drive | 18-06 | | | |

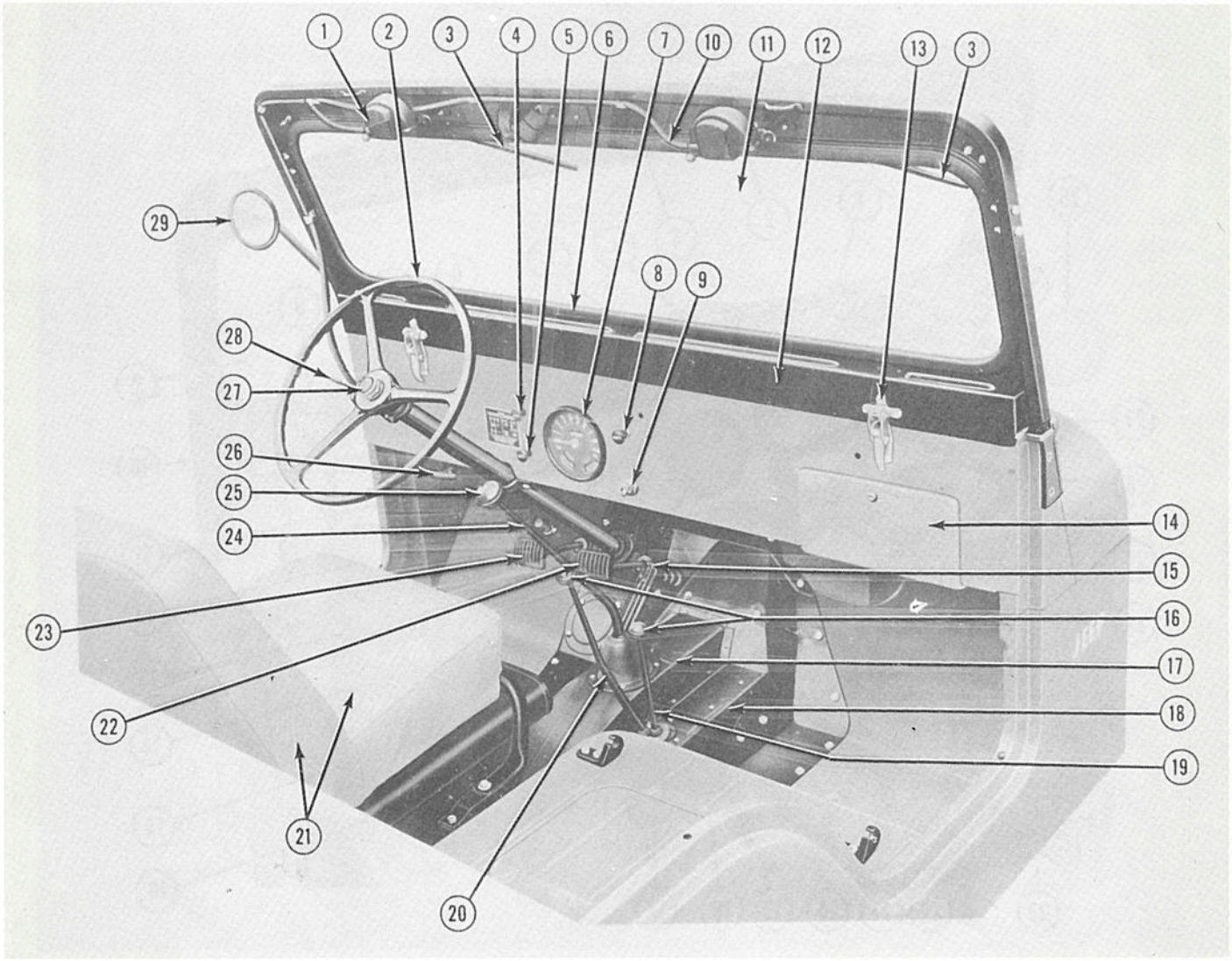



FIG. 80 - FRONT COMPARTMENT (CJ-5) (CJ-6) (DJ-5) (DJ-6)

| Ref. No. | Description | Group No. | Ref. No. | Description | Group No. |
|---|---|---|---|---|---|
| 1 | Motor, windshield wiper | 31-03A | 16 | Handle, shift lever | 18-06 |
| 2 | Wheel, steering | 23-02 | 17 | Plate, transmission floor | 31-14 |
| 3 | Blade, windshield wiper | 31-03A | 18 | Plate, cover, lower front floor pan | 31-14 |
| 4 | Control, throttle | 12-07 | 19 | Lever shift under drive | 18-06 |
| 5 | Control, choke | 12-06 | 20 | Lever, shift, front drive | 18-06 |
| 6 | Weatherstrip, windshield glass | 31-03 | 21 | Seat, driver's | 31-07A |
| 7 | Instruments | 16-01 | 22 | Pedal, brake | 24-08 |
| 8 | Switch, lighting | 15-12A | 23 | Pedal, clutch | 11-03 |
| 9 | Switch, ignition and starter | 15-13A | 24 | Lever, gearshift | 17-06 |
| 10 | Hose, windshield wiper | 31-03A | 25 | Ball, gearshift lever | 17-06 |
| 11 | Glass, windshield | 31-03 | 26 | Handle, hand brake | 24-01 |
| 12 | Windshield, assembly | 31-03 | 27 | Button, horn | 15-17A |
| 13 | Clamp, windshield | 31-03 | 28 | Kit, directional signal | 15-09G |
| 14 | Door, glove box | 31-04B | 29 | Mirror, rear view | 31-03B |
| 15 | Treadle, accelerator | 12-08 | | | |

| Fig. and Ref. No. | Part Number | DESCRIPTION | MODELS V6 | 4F | CJ3B | CJ5 | CJ5A | CJ6 | CJ6A | DJ5 | DJ6 |
|---|---|---|---|---|---|---|---|---|---|---|---|
| | | GROUP 31-03A - WINDSHIELD WIPERS | | | | | | | | | |
| | | STATIONARY WINDSHIELD | | | | | | | | | |
| | 695713 | Hose, windshield wiper hose in 12 foot lengths. . . . . | | X | 1 | | | | | | |
| 80- 1 | 671921 | Motor, windshield wiper, left (Vacuum). . . . . | | X | 1 | | | | | | |
| | 672778 | Motor, windshield wiper, right (Vacuum) . . . . . | | X | 1 | | | | | | |
| | GM-454788 | Screw and lockwasher, rd. hd., No. 10-32 x 7/8" . . . . | | X | 4 | | | | | | |
| | 686099 | Spacer, windshield wiper motor mounting. . . . . (Motor to windshield frame) | | X | 4 | | | | | | |
| | 663369 | Nut, hex., No. 10-32 (Windshield wiper arm assembly to shaft) . . . . . | | X | 2 | | | | | | |
| | 667074 | Tee, connecting windshield wiper hose . . . . . | | X | 1 | | | | | | |
| | 689789 | Arm, windshield wiper, assembly . . . . . | X | X | | 2 | 2 | 2 | 2 | 2 | 2 |
| 81- 3 | 689790 | Blade, windshield wiper. . . . . | X | X | | 2 | 2 | 2 | 2 | 2 | 2 |
| | GM-120871 | Clip, clamp, 1/4". . . . . | X | X | | 6 | 6 | 6 | 6 | 6 | 6 |
| | GM-120524 | Clip, clamp, No. 6 (Wiper hose to dash panel) . . . . . | X | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | GM-445656 | Screw, hex. hd., No. 10-16 x 1/2". . . . . (Clip to splash apron) | | X | | 1 | 1 | 1 | 1 | 1 | 1 |
| | GM-163219 | Screw, pan hd., No. 10-16 x 5/8" . . . . . (Clip to windshield frame) | X | X | | 5 | 5 | 5 | 5 | 5 | 5 |
| | 689793 | Driver, knurled . . . . . | X | X | | 2 | 2 | 2 | 2 | 2 | 2 |
| | 819305 | Grommet . . . . . (Windshield wiper hose thru cowl) (Windshield wiper hose in instrument panel) | X | X | | 2 | 2 | 2 | 2 | 2 | 2 |
| 81-10 | 695713 | Hose, windshield wiper (12 foot). . . . . | X | X | | 1 | 1 | 1 | 1 | 1 | 1 |
| 81- 1 | 689794 | Motor, windshield wiper (Vacuum). . . . . | X | X | | 2 | 2 | 2 | 2 | 2 | 2 |
| | 811581 | Screw and lockwasher, pan hd. No. 10-32 x 1-3/8" . . . (Windshield wiper motor to windshield) | X | X | | 4 | 4 | 4 | 4 | 4 | 4 |
| | 689792 | Nut, holding, knurled driver . . . . . | X | X | | 2 | 2 | 2 | 2 | 2 | 2 |
| | 689791 | Spacer, mounting, windshield wiper motor . . . . . | X | X | | 4 | 4 | 4 | 4 | 4 | 4 |
| | 667074 | Tee, connecting windshield wiper hose . . . . . | X | X | | 1 | 1 | 1 | 1 | 1 | 1 |
| | | MANUAL CONTROLLED | | | | | | | | | |
| 80- 6 | 671175 | Arm and Blade, windshield wiper, assembly . . . . . | | X | 1 | 1 | | 1 | | | |
| 80- 7 | 663647 | Handle and knob, windshield wiper, assembly . . . . . | | X | 1 | 1 | | 1 | | | |
| | 663649 | Nut, hex. hd., No. 12-24 . . . . . | | X | 1 | 1 | | 1 | | | |
| | GM-121744 | Lockwasher, No. 12 . . . . . (Windshield wiper handle to arm) | | X | 1 | 1 | | 1 | | | |
| | GM-120392 | Washer, plain, 1/4" . . . . . (Windshield wiper handle to frame) | | X | 1 | 1 | | 1 | | | |
| | 681381 | Spacer, windshield wiper (Manual). . . . . | | X | 1 | 1 | | 1 | | | |
| | GM-454783 | Screw and lockwasher, pan hd., No. 10-24 x 1/2" . . . . (Spacer to windshield) | | X | 2 | 2 | | 2 | | | |
| | | DUAL WIPER FOR USE WITH STATIONARY WINDSHIELD | | | | | | | | | |
| | 94362 | Kit, field, dual vacuum windshield wiper . . . . . Consists of: | | X | 1 | | | | | | |
| | 671138 | 1 Arm, windshield wiper, right, assembly | | | | | | | | | |
| | 671041 | 1 Blade, windshield wiper assembly (8" long) | | | | | | | | | |
| | GM-120871 | 2 Clip, hose | | | | | | | | | |
| | | 1 Hose, tee to wiper (25-1/2" long) | | | | | | | | | |

| Fig. and Ref. No. | Part Number | DESCRIPTION | MODELS V6 | 4F | CJ3B | CJ5 | CJ5A | CJ6 | CJ6A | DJ5 | DJ6 |
|---|---|---|---|---|---|---|---|---|---|---|---|
| | | GROUP 31-03A - WINDSHIELD WIPERS (Continued) | | | | | | | | | |
| | | DUAL WIPER FOR USE WITH STATIONARY WINDSHIELD | | | | | | | | | |
| | | 1 Instructions, installation | | | | | | | | | |
| | 672778 | 1 Motor, windshield wiper 120 degrees, cleaning arc | | | | | | | | | |
| | GM-454788 | 2 Screw and lockwasher, pan hd., No. 10-32 x 7/8" (Windshield wiper motor to windshield frame) | | | | | | | | | |
| | GM-120361 | 6 Nut, hex., No. 10-24 | | | | | | | | | |
| | 663369 | 1 Nut, windshield wiper arm to shaft | | | | | | | | | |
| | GM-454783 | 4 Screw and lockwasher, pan hd., No. 10-24 x 1/2" | | | | | | | | | |
| | 686099 | 2 Spacer, windshield wiper motor mounting | | | | | | | | | |
| | 667074 | 1 Tee, connecting, windshield wiper hose | | | | | | | | | |
| | 690329 | Kit, vacuum windshield wiper, right (Stationary windshield). . Consists of: | | X | | 1 | | 1 | | | |
| | 689789 | 1 Arm, windshield wiper, assembly | | | | | | | | | |
| | 689790 | 1 Blade, windshield wiper | | | | | | | | | |
| | GM-120871 | 2 Clip, clamp | | | | | | | | | |
| | | 1 Drawing, installation, windshield wipers | | | | | | | | | |
| | 689793 | 1 Driver, knurled | | | | | | | | | |
| | 689792 | 1 Nut, holding (Windshield wiper knurled driver) | | | | | | | | | |
| | | 1 Hose, wiper (34" long) | | | | | | | | | |
| | 689794 | 1 Motor, windshield wiper, assembly | | | | | | | | | |
| | 811581 | 2 Screw and lockwasher, pan hd., No. 10-32 x 1-3/8" | | | | | | | | | |
| | 689791 | 2 Spacer, windshield wiper motor (Windshield wiper motor to windshield) | | | | | | | | | |
| | GM-120361 | 2 Nut, hex., No. 10-24 | | | | | | | | | |
| | 667074 | 1 Tee, hose | | | | | | | | | |
| | | ELECTRIC WIPERS FOR STATIONARY WINDSHIELD | | | | | | | | | |
| | 689789 | Arm, windshield wiper, assembly . . . . . | X | | 2 | 2 | 2 | 2 | 2 | 2 | |
| | 689790 | Blade, windshield wiper. . . . . | X | | 2 | 2 | 2 | 2 | 2 | 2 | |
| | 943930 | Cable, assembly (Ignition switch to windshield wiper switch) | X | | 1 | 1 | 1 | 1 | 1 | 1 | |
| | 944831 | Clip, 3/8" (Nylon) (Harness to windshield frame). . . . . | X | | 5 | 5 | 5 | 5 | 5 | 5 | |
| | GM-163219 | Screw, pan hd., No. 10-16 x 5/8" . . . . . (Clips to windshield frame) | X | | 5 | 5 | 5 | 5 | 5 | 5 | |
| | 819305 | Grommet (Windshield wiper hose in instrument panel) . . . . | X | | 1 | 1 | 1 | 1 | 1 | 1 | |
| | 973737 | Grommet (Wiper motor shaft thru windshield panel) . . . . . | X | | 2 | 2 | 2 | 2 | 2 | 2 | |
| | 943925 | Harness, electric windshield wiper, assembly, L.H.D. . . . | X | | 1 | 1 | 1 | 1 | 1 | 1 | |
| | GM-160510 | Screw, pan hd., 1/4"-20 x 7/16" . . . . . | X | | 1 | 1 | 1 | 1 | 1 | 1 | |
| | GM-271172 | Nut and lockwasher, 1/4"-20. . . . . | X | | 1 | 1 | 1 | 1 | 1 | 1 | |
| | GM-120392 | Washer, flat . . . . . (Harness ground wire to existing hand brake attaching hole on lower flange on instrument panel) | X | | 2 | 2 | 2 | 2 | 2 | 2 | |
| | 943924 | Knob and set screw, assembly (Black) (For 943923) . . . . . | X | | 1 | 1 | 1 | 1 | 1 | 1 | |
| | 973353 | Motor, windshield wiper (Single speed) (12 Volt) . . . . . | X | | 2 | 2 | 2 | 2 | 2 | 2 | |
| | 973658 | Gasket . . . . . | X | | 2 | 2 | 2 | 2 | 2 | 2 | |
| | 973735 | Nut, hex., 5/8"-24 . . . . . | X | | 4 | 4 | 4 | 4 | 4 | 4 | |
| | GM-436740 | Screw, pan hd., No. 10-24 x 2". . . . . | X | | 2 | 2 | 2 | 2 | 2 | 2 | |
| | GM-271166 | Nut and lockwasher, No. 10-24 . . . . . | X | | 2 | 2 | 2 | 2 | 2 | 2 | |
| | GM-120385 | Washer, plain . . . . . | X | | 2 | 2 | 2 | 2 | 2 | 2 | |

| Fig. and Ref. No. | Part Number | DESCRIPTION | MODELS V6 | 4F | CJ3B | CJ5 | CJ5A | CJ6 | CJ6A | DJ5 | DJ6 |
|---|---|---|---|---|---|---|---|---|---|---|---|
| | | GROUP 31-03A - WINDSHIELD WIPERS (Continued) | | | | | | | | | |
| | | ELECTRIC WIPERS FOR STATIONARY WINDSHIELD (Continued) | | | | | | | | | |
| | 973736 | Washer, special | X | | | 4 | 4 | 4 | 4 | 4 | 4 |
| | | (Wiper motors to windshield panel) | | | | | | | | | |
| | 53695 | Nut, steel, 7/16"-28 (For 943923) | X | | | 2 | 2 | 2 | 2 | 2 | 2 |
| | 953621 | Spacer, mounting, windshield wiper motor | X | | | 2 | 2 | 2 | 2 | 2 | 2 |
| | 943923 | Switch, windshield wiper, assembly (Rotary type) | X | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | | VENTILATING WINDSHIELD | | | | | | | | | |
| | 685780 | Arm, wiper, left | | X | 1 | | | | | | |
| | 687924 | Arm, wiper, right | | X | 1 | | | | | | |
| | 689795 | Arm, wiper | X | X | | 2 | 2 | 2 | 2 | 2 | 2 |
| | 685965 | Arm and blade, wiper, assembly (Manual) | X | X | 1 | 1 | | 1 | | | |
| | 671041 | Blade, wiper | | X | 2 | | | | | | |
| | 689790 | Blade, wiper | X | X | | 2 | 2 | 2 | 2 | 2 | 2 |
| | GM-120871 | Clip, clamp, 1/4" | X | X | 6 | 5 | 5 | 5 | 5 | 5 | 5 |
| | GM-161895 | Screw, pan hd., No. 10-12 x 1/2" | | X | 6 | | | | | | |
| | | (Hose to windshield and cowl) | | | | | | | | | |
| | GM-163219 | Screw, pan hd., No. 10 x 5/8" | X | X | | 5 | 5 | 5 | 5 | 5 | 5 |
| | | (Clips to frame) | | | | | | | | | |
| | 689793 | Driver, wiper, knurled | X | X | | 2 | 2 | 2 | 2 | 2 | 2 |
| | 689792 | Nut, holding | X | X | | 2 | 2 | 2 | 2 | 2 | 2 |
| | | (Driver to shaft) | | | | | | | | | |
| | 819305 | Grommet (Wiper hose thru cowl and instrument panel) | X | X | | 2 | 2 | 2 | 2 | 2 | 2 |
| | 663647 | Handle and knob (Manual) | | X | 1 | 1 | | 1 | | | |
| | GM-121744 | Lockwasher, No. 12 | | X | 1 | 1 | | 1 | | | |
| | 663649 | Nut, hex., No. 12-24 | | X | 1 | 1 | | 1 | | | |
| | GM-120392 | Washer, plain, 1/4" | | X | 1 | 1 | | 1 | | | |
| | | (Handle and knob to arm and blade) | | | | | | | | | |
| | 695713 | Hose, windshield wiper (12 feet) | X | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 671921 | Motor, wiper, left, assembly | | X | 1 | | | | | | |
| | 672778 | Motor, wiper, right, assembly | | X | 1 | | | | | | |
| | 689794 | Motor, wiper, assembly | X | X | | 2 | 2 | 2 | 2 | 2 | 2 |
| | GM-186965 | Screw and lockwasher, No. 10-32 x 3/4" | | X | 4 | | | | | | |
| | GM-454788 | Screw and lockwasher, No. 10-32 x 7/8" | X | X | | 4 | 4 | 4 | 4 | 4 | 4 |
| | 663369 | Nut, hex., No. 10-32 (Wiper arm to shaft) | | X | 2 | | | | | | |
| | 687999 | Spacer, wiper, assembly (Manual) | | X | 1 | 1 | | 1 | | | |
| | GM-159957 | Screw, pan hd., No. 10-24 x 1" | | X | 2 | 2 | | 2 | | | |
| | GM-120217 | Lockwasher | | X | 2 | 2 | | 2 | | | |
| | | (Spacer to frame) | | | | | | | | | |
| | 667074 | Tee, connecting windshield wiper hose | X | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | | DUAL WIPERS FOR USE WITH VENTILATING WINDSHIELD | | | | | | | | | |
| | 94502 | Kit, vacuum, windshield wiper, right (Ventilating windshield). | | X | 1 | | | | | | |
| | | Consists of: | | | | | | | | | |
| | 687924 | 1 Arm, windshield wiper, right, assembly | | | | | | | | | |
| | 663369 | 1 Nut | | | | | | | | | |
| | | (Arm to shaft) | | | | | | | | | |

| Fig. and Ref. No. | Part Number | DESCRIPTION | MODELS V6 | 4F | CJ3B | CJ5 | CJ5A | CJ6 | CJ6A | DJ5 | DJ6 |
|---|---|---|---|---|---|---|---|---|---|---|---|
| | | GROUP 31-03A - WINDSHIELD WIPERS (Continued) | | | | | | | | | |
| | | DUAL WIPERS FOR USE WITH VENTILATING WINDSHIELD | | | | | | | | | |
| | 671041 | 1 Blade, windshield wiper | | | | | | | | | |
| | GM-120871 | 2 Clip, windshield wiper hose | | | | | | | | | |
| | GM-161895 | 2 Screw, pan hd., No. 10-12 x 1/2" (Clip to windshield) | | | | | | | | | |
| | | 1 Drawing, installation, windshield wipers | | | | | | | | | |
| | | 1 Hose, windshield wiper (Tee to wiper) | | | | | | | | | |
| | 672778 | 1 Motor, windshield wiper | | | | | | | | | |
| | GM-186965 | 2 Screw and lockwasher, No. 10-32 x 3/4" (Motor to windshield) | | | | | | | | | |
| | 667074 | 1 Tee, connection | | | | | | | | | |
| | 690320 | Kit, vacuum windshield wiper, right (Ventilating windshield). Consists of: | | X | | 1 | | 1 | | | |
| | 689795 | 1 Arm, windshield wiper | | | | | | | | | |
| | 689790 | 1 Blade, windshield wiper | | | | | | | | | |
| | GM-120871 | 2 Clip, clamp | | | | | | | | | |
| | | 1 Drawing, installation, windshield wipers | | | | | | | | | |
| | 689793 | 1 Driver, knurled | | | | | | | | | |
| | 689792 | 1 Nut, holding (Windshield wiper knurled driver) | | | | | | | | | |
| | | 1 Hose, wiper (34" long) | | | | | | | | | |
| | 689794 | 1 Motor, windshield wiper, assembly | | | | | | | | | |
| | GM-454788 | 2 Screw and lockwasher, pan hd., No. 10-32 x 7/8" (Motor to windshield) | | | | | | | | | |
| | GM-120361 | 2 Nut, hex., No. 10-24 (Plug manual wiper holes) | | | | | | | | | |
| | 667074 | 1 Tee, hose | | | | | | | | | |
| | | GROUP 31-03B - REAR VISION MIRROR | | | | | | | | | |
| | 671167 | Kit, mirror, rear vision, inside . . . . . Consists of: | X | X | 1 | 1 | | 1 | | 1 | 1 |
| | | 1 Drawing, installation | | | | | | | | | |
| | 955036 | 1 Mirror, rear view | | | | | | | | | |
| | GM-120628 | 2 Bolt rd. hd., 1/4"-20 x 1/2" | | | | | | | | | |
| | GM-134551 | 2 Nut, hex., 1/4"-20 | | | | | | | | | |
| | 961067 | 2 Lockwasher, 1/4" (Rear view mirror to windshield frame) | | | | | | | | | |
| 80-29 | 816295 | Kit, mirror, rear vision, outside (Drivers & Passenger). . . Consists of: | X | X | 1 | 1 | | 1 | | 1 | 1 |
| | 666767 | 1 Mirror, rear view | | | | | | | | | |
| | GM-159929 | 4 Screw, pan hd., No. 10-24 x 5/8" (CJ-3B) | | | | | | | | | |
| | GM-271166 | 4 Nut and lockwasher, hex., No. 10-24 (Mirror attaching) | | | | | | | | | |
| | GM-454789 | 4 Screw and lockwasher, cross recess, 1/4"-20 x 1/2" (CJ-5, CJ-6, DJ-5, DJ-6) (Mirror to windshield hinge) | | | | | | | | | |
| | | 1 Drawing, installation, rear view mirror | | | | | | | | | |
| | 692849 | 1 Reinforcement, cowl side panel (R.H. side) (CJ-3B) | | | | | | | | | |
| | GM-9409107 | 2 Bolt and lockwasher, hex. hd., 1/4"-20 x 5/8" | | | | | | | | | |

| Fig. and Ref. No. | Part Number | DESCRIPTION | MODELS V6 | 4F | CJ3B | CJ5 | CJ5A | CJ6 | CJ6A | DJ5 | DJ6 |
|---|---|---|---|---|---|---|---|---|---|---|---|
| | | GROUP 31-03B - REAR VISION MIRROR (Continued) | | | | | | | | | |
| | GM-120375 | 2 Nut, hex., 1/4"-20 | | | | | | | | | |
| | GM-120393 | 2 Washer, plain, 5/16" (Reinforcement to cowl pillar) | | | | | | | | | |
| | 970671 | Kit, mirror, rear vision, assembly (Tripod adjustable type). . | X | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 961589 | Mirror, rear view, inside (Chrome) . . . . . | X | X | | | 1 | | 1 | | |
| | 968646 | Screw, pan hd., 1/4"-20 x 1/2" (Self-locking) . . . . . | X | X | | | 2 | | 2 | | |
| | 968652 | Nut, hex., 1/4"-20 . . . . . (Mirror to windshield) | X | X | | | 2 | | 2 | | |
| | 818579 | Mirror, rear vision, outside (Chrome). . . . . | X | X | | | 1 | | 1 | | |
| | 972858 | Screw, pan hd., 1/4"-20 x 7/16" (Self-locking). . . . . (Mirror to windshield hinge) | X | X | | | 4 | | 4 | | |
| | 954480 | Hinge, windshield, right, assembly (Cowl half) . . . . . | X | X | | 1 | | 1 | | 1 | 1 |
| | 966029 | Hinge, windshield, right, assembly (Cowl half) (Chrome). . . | X | X | | | 1 | | 1 | | |
| | | Serviceable Components of 666767 Mirror | | | | | | | | | |
| | 666768 | Arm and mounting bracket, rear view mirror assembly . . . | X | X | 1 | 1 | | 1 | | 1 | 1 |
| | 663642 | Mirror, rear view . . . . . | X | X | 1 | 1 | | 1 | | 1 | 1 |
| | | Serviceable Components of Kit 970671 | | | | | | | | | |
| | 970672 | Head, rear view mirror, assembly (Replacement) . . . . . | X | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | | Serviceable Components of Kit 955772 | | | | | | | | | |
| | 959298 | Head, replacement, rear view mirror, assembly. . . . . (For tripod adjustable type mirror) | X | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | | GROUP 31-03C - SUN VISOR | | | | | | | | | |
| | 816793 | Kit, sun visor (For field use only) (Black) . . . . . | X | X | | 2 | 2 | 2 | 2 | 2 | 2 |
| | 961292 | Visor, sun, assembly (Amber Metallic) . . . . . | | X | 2 | | | | | | |
| | GM-121832 | Screw, rd. hd., No. 8-32 x 3/8" . . . . . (Sun visor to windshield header rail) | | X | 8 | | | | | | |
| | GM-138530 | Lockwasher, No. 8 . . . . . (Sun visor to windshield header rail) | | X | 8 | | | | | | |
| | GM-120622 | Nut, hex., No. 8-32. . . . . (Sun visor to windshield header rail) | | X | 8 | | | | | | |

| Fig. and Ref. No. | Part Number | DESCRIPTION | MODELS V6 | 4F | CJ3B | CJ5 | CJ5A | CJ6 | CJ6A | DJ5 | DJ6 |
|---|---|---|---|---|---|---|---|---|---|---|---|
| | | GROUP 31-04 - COWL, DASH AND INSTRUMENT PANEL | | | | | | | | | |
| | 681426 | Cowl, assembly, LHD (W/indv. instrument panel) | | X | 1 | | | | | | |
| 82- 7 | 693194 | Cowl, assembly, LHD (W/cluster instrument panel) | | X | 1 | | | | | | |
| | 815802 | Cowl, assembly, RHD. | | X | 1 | | | | | | |
| 83- 1 | 964819 | Cowl, assembly | X | X | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 684917 | Bracket, tie rod, radiator, left, assembly | X | X | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 684918 | Bracket, tie rod, radiator, right, assembly | X | X | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 672139 | Decal, shifting (3-speed) | X | X | | 1 | | 1 | | | |
| | 937280 | Decal, shifting (3-speed) | X | X | | | 1 | | 1 | | |
| | 912056 | Decal, shifting (4-speed) | X | X | | 1 | | 1 | | | |
| | 937281 | Decal, shifting (4-speed) | X | X | | | 1 | | 1 | | |
| | 94509 | Kit, safety rail, passenger seat | X | X | | 1 | | 1 | | 1 | 1 |
| | | Consists of: | | | | | | | | | |
| | 689311 | 1 Drawing, installation, passenger seat safety rail | | | | | | | | | |
| | GM-451976 | 1 Rail, safety | | | | | | | | | |
| | GM-120377 | 2 Screw and lockwasher, hex. hd., 3/8"-16 x 3/4" | | | | | | | | | |
| | 664607 | 2 Nut, hex., 3/8"-16 | | | | | | | | | |
| | | 2 Washer, flat, 3/8" | | | | | | | | | |
| | | (Rail to instrument panel) | | | | | | | | | |
| | 680017 | Lid, battery box (Cowl) | | X | | 1 | | 1 | | | |
| | GM-120375 | Nut, hex., 1/4"-20 (Instrument panel to cowl pillar bracket) | X | X | | 2 | | 2 | | | |
| | 681270 | Panel, dash, assembly, LHD. | | X | 1 | | | | | | |
| | 815800 | Panel, dash, assembly, RHD. | | X | 1 | | | | | | |
| | 681398 | Panel, instrument, assembly, LHD (Individual instruments) | | X | 1 | | | | | | |
| 82- 6 | 692267 | Panel, instrument, assembly, LHD (With instrument cluster) | | X | 1 | | | | | | |
| | 815790 | Panel, instrument, assembly, RHD (With instrument cluster) | | X | 1 | | | | | | |
| | 957900 | Panel, instrument, assembly, LHD (W/ammeter and alternator) | | X | 1 | | | | | | |
| 83- 2 | 689107 | Panel, instrument, assembly, LHD (See Note 1) | X | X | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 964670 | Panel, instrument, assembly, LHD. | X | X | | | 1 | | 1 | | |
| | 954152 | Panel, instrument, assembly, RHD. | | X | | 1 | | 1 | | 1 | 1 |
| | 673600 | Screw and lockwasher, 1/4"-20 x 5/8" | X | X | | 11 | 11 | 11 | 11 | 11 | 11 |
| | GM-120375 | Nut, hex., 1/4"-20 | X | X | | 2 | 2 | 2 | 2 | 2 | 2 |
| | | (Instrument panel to cowl pillar) | | | | | | | | | |
| | 681291 | Panel, side, cowl, left, assembly | | X | 1 | | | | | | |
| 82- 8 | 681292 | Panel, side, cowl, right, assembly | | X | 1 | | | | | | |
| | 671061 | Panel, top, cowl, assembly | | X | 1 | | | | | | |
| | 688791 | Pillar, cowl, left | X | X | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 688792 | Pillar, cowl, right | X | X | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 677277 | Plate, cover (Conveyor hook hole in dash) | X | X | | 1 | | 1 | | | |
| | GM-161857 | Screw, pan hd., No. 8-15 x 3/8" | X | X | | 2 | | 2 | | | |
| | | (Plate to dash) | | | | | | | | | |
| | 961594 | Rail, hand, assist (Chrome) | X | X | | | 1 | | 1 | | |
| | 680302 | Reinforcement, cowl panel, rear | X | X | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 951624 | Rod, tie (Dash to front end) | | X | 1 | | | | | | |
| | GM-120368 | Nut, hex., 5/16"-24 | | X | 2 | | | | | | |
| | GM-120214 | Lockwasher, 5/16" | | X | 1 | | | | | | |
| | | (Tie rod to front end) | | | | | | | | | |
| | 972989 | Rod, tie, dash to air deflector, left and right | X | | 2 | 2 | 2 | 2 | 2 | 2 | |
| | 684915 | Rod, tie, dash to air deflector, left | | X | 1 | 1 | 1 | 1 | 1 | 1 | |
| | 684577 | Rod, tie, dash to air deflector, right | | X | 1 | 1 | 1 | 1 | 1 | 1 | |
| | 808319 | Screw and lockwasher, hex. hd., 5/16"-24 x 7/8" | X | X | | 2 | 2 | 2 | 2 | 2 | 2 |

| Fig. and Ref. No. | Part Number | DESCRIPTION | MODELS V6 | 4F | CJ3B | CJ5 | CJ5A | CJ6 | CJ6A | DJ5 | DJ6 |
|---|---|---|---|---|---|---|---|---|---|---|---|
| | | GROUP 31-04 - COWL, DASH AND INSTRUMENT PANEL (Continued) | | | | | | | | | |
| | GM-120368 | Nut, hex., 5/16"-24 . . . . . (Radiator tie rods to dash) | X | X | | 2 | 2 | 2 | 2 | 2 | 2 |
| | GM-271193 | Nut and lockwasher, hex., 3/8"-24 . . . . . | X | X | | 2 | 2 | 2 | 2 | 2 | 2 |
| | GM-120369 | Nut, hex., 3/8"-24 . . . . . | X | X | | 2 | 2 | 2 | 2 | 2 | 2 |
| | GM-120394 | Washer, flat, 3/8" . . . . . (Radiator tie rod to air deflector) | X | X | | 4 | 4 | 4 | 4 | 4 | 4 |
| | | Note 1: Use with 4-speed transmission on CJ-5A, CJ-6A | | | | | | | | | |
| | | GROUP 31-04B - GLOVE BOX | | | | | | | | | |
| | 689837 | Box, glove, assembly, LHD . . . . . | X | X | | 1 | 1 | 1 | 1 | 1 | 1 |
| | GM-161895 | Screw, pan hd., No. 10-12 x 1/2" . . . . . (Glove box to instrument panel) | X | X | | 5 | 5 | 5 | 5 | 5 | 5 |
| | 664836 | Bumper, glove box door, LHD. . . . . | X | X | | 2 | 2 | 2 | 2 | 2 | 2 |
| | 664843 | Cup, clamp, glove box door lock, LHD. . . . . | X | X | | 1 | 1 | 1 | 1 | 1 | 1 |
| | GM-450649 | Screw and lockwasher, rd. hd., No. 6-32 x 3/8" . . . . . (Clamp cup to glove box door lock) | X | X | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 664842 | Cylinder, lock, glove box, LHD (Push button type). . . . . | X | X | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 957581 | Cylinder, lock, glove box with 2 keys. . . . . | X | X | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 970053 | Door, glove box, assembly, LHD . . . . . | X | X | | 1 | 1 | 1 | 1 | 1 | 1 |
| | GM-454783 | Screw and lockwasher, No. 10-24 x 1/2". . . . . | X | X | | 2 | 2 | 2 | 2 | 2 | 2 |
| | GM-120361 | Nut, hex., No. 10-24. . . . . (Door to instrument panel) | X | X | | 2 | 2 | 2 | 2 | 2 | 2 |
| | 960331 | Key, glove box lock (Round bow) (When ordering give key number) . . . . . | X | X | | 2 | 2 | 2 | 2 | 2 | 2 |
| | 957276 | Striker, glove box door rock, LHD . . . . . | X | X | | 1 | 1 | 1 | 1 | 1 | 1 |
| | GM-9411530 | Screw, pan hd., No. 8-18 x 5/16" . . . . . (Striker to instrument panel) | X | X | | 2 | 2 | 2 | 2 | 2 | 2 |
| | 94528 | Kit, glove box door, instrument panel . . . . . Consists of: | X | X | | 1 | | 1 | | | |
| 81-14 | 689056 | 1 Door, glove box, instrument panel, complete, assembly | | | | | | | | | |
| | 666322 | 1 Guide, check arm | | | | | | | | | |
| | 689539 | 1 Plate, striker, glove box door | | | | | | | | | |
| | GM-121752 | 2 Lockwasher, No. 8 | | | | | | | | | |
| | GM-161860 | 2 Screw, pan hd., No. 8-15 x 1/2" (Striker plate to instrument panel) | | | | | | | | | |
| | GM-159947 | 1 Screw, pan hd., No. 10-24 x 3/4" | | | | | | | | | |
| | GM-271166 | 1 Nut and lockwasher, No. 10-24 | | | | | | | | | |
| | GM-120391 | 1 Washer, flat, No. 10 (Check arm to instrument panel) | | | | | | | | | |
| | 666323 | 1 Spacer, check arm | | | | | | | | | |
| | 668965 | 1 Spring, glove box door | | | | | | | | | |
| | 689538 | Shield, glove box opening. . . . . | X | X | | 1 | | 1 | | | |
| | GM-120361 | Nut, hex., No. 10-24. . . . . | X | X | | 2 | | 2 | | | |
| | GM-454783 | Screw and lockwasher, No. 10-24 x 1/2". . . . . (Shield to instrument panel) | X | X | | 2 | | 2 | | | |
| | | Serviceable Components of 689056 Door | | | | | | | | | |
| | 666321 | Arm, check . . . . . | X | X | | 1 | | 1 | | | |
| | GM-441256 | Nut, Acorn, No. 10-24. . . . . (Check arm to door) | X | X | | 2 | | 2 | | | |

| Fig. and Ref. No. | Part Number | DESCRIPTION | MODELS V6 | 4F | CJ3B | CJ5 | CJ5A | CJ6 | CJ6A | DJ5 | DJ6 |
|---|---|---|---|---|---|---|---|---|---|---|---|
| | | GROUP 31-04B - GLOVE BOX (Continued) | | | | | | | | | |
| | | Serviceable Components of 689056 Door | | | | | | | | | |
| | GM-271166 | Nut, and lockwasher, No. 10-24. . . . . | X | X | | 1 | | 1 | | | |
| | GM-159947 | Screw, pan hd., No. 10-24 x 3/4" . . . . . | X | X | | 1 | | 1 | | | |
| | 666323 | Spacer, check arm . . . . . | X | X | | 1 | | 1 | | | |
| | GM-120391 | Washer, flat, No. 10. . . . . | X | X | | 1 | | 1 | | | |
| | | (Check arm to instrument panel) | | | | | | | | | |
| | 688040 | Bracket, retaining, glove box lock. . . . . | X | X | | 1 | | 1 | | | |
| | GM-441256 | Nut, Acorn, No. 10-24. . . . . | X | X | | 2 | | 2 | | | |
| | | (Retaining bracket to door) | | | | | | | | | |
| | 689052 | Cylinder and key, lock, glove box door. . . . . | X | X | | 1 | | 1 | | | |
| | GM-450649 | Screw and lockwasher, No. 6-32 x 3/8" . . . . . | X | X | | 2 | | 2 | | | |
| | 689053 | Washer, lock spacer . . . . . | X | X | | 2 | | 2 | | | |
| | | (Glove box lock to door) | | | | | | | | | |
| | 688951 | Door, glove box, instrument panel, painted. . . . . | X | X | | 1 | | 1 | | | |
| | | GROUP 31-06 - BODY SIDES | | | | | | | | | |
| | 970784 | Medallion (V6) . . . . . | X | | | 2 | 2 | 2 | 2 | 2 | 2 |
| | 970165 | Nut, self-threading (Medallion to body side panel). . . . . | X | | | 4 | 4 | 4 | 4 | 4 | 4 |
| | | LHD | | | | | | | | | |
| | 663396 | Bracket, spare wheel carrier, assembly . . . . . | | X | 1 | | | | | | |
| | 663089 | Bracket, top bow, front, left, assembly . . . . . | | X | 1 | | | | | | |
| | 663090 | Bracket, top bow, front, right, assembly . . . . . | | X | 1 | | | | | | |
| 82- 3 | 671071 | Panel, body side, left assembly . . . . . | | X | 1 | | | | | | |
| 83- 8 | 688767 | Panel, body side, left assembly, (Use with 11" wheelhouse) . | X | X | | 1 | 1 | | | 1 | |
| | 955691 | Panel, body side, left assembly, (Use with 8" wheelhouse) . | X | X | | 1 | | | | 1 | |
| | 691595 | Panel, body side, left assembly, (Use with 11" wheelhouse) . | X | X | | | | 1 | 1 | | 1 |
| | 955671 | Panel, body side, left assembly, (Use with 8" wheelhouse) . | X | X | | | | 1 | | | 1 |
| 82-11 | 671072 | Panel, body side, right assembly . . . . . | | X | 1 | | | | | | |
| 83- 4 | 688768 | Panel, body side, right, assembly (Use with 11" wheelhouse). | X | X | | 1 | 1 | | | 1 | |
| | 968796 | Panel, body side, right, assembly (Use with 8" wheelhouse). | X | X | | 1 | | | | 1 | |
| | 691596 | Panel, body side, right, assembly (Use with 11" wheelhouse). | X | X | | | | 1 | 1 | | 1 |
| | 968800 | Panel, body side, right, assembly (Use with 8" wheelhouse). | X | X | | | | 1 | | | 1 |
| 82- 2 | 671069 | Panel, body side, and rear, left assembly . . . . . | | X | 1 | | | | | | |
| 82-13 | 671070 | Panel, body side, and rear, right, assembly. . . . . | | X | 1 | | | | | | |
| 82- 1 | 671065 | Panel, body side with wheelhouse, left, assembly . . . . . | | X | 1 | | | | | | |
| 82-12 | 671066 | Panel, body side with wheelhouse, right, assembly . . . . . | | X | 1 | | | | | | |
| 82- 4 | 957541 | Panel, wheelhouse, left, assembly. . . . . | | X | 1 | | | | | | |
| 82-10 | 957546 | Panel, wheelhouse, right, assembly. . . . . | | X | 1 | | | | | | |
| 83- 7 | 968399 | Panel, wheelhouse and rear, left assembly (With 11" wheelhouse). . . . . | X | X | | 1 | 1 | | | 1 | |
| | 968797 | Panel, wheelhouse and rear, left assembly (With 8" wheelhouse). . . . . | X | X | | 1 | | | | 1 | |
| | 691597 | Panel, wheelhouse and rear, left assembly (With 11" wheelhouse). . . . . | X | X | | | | 1 | 1 | | 1 |
| | 955677 | Panel, wheelhouse and rear, left assembly (With 8" wheelhouse). . . . . | X | X | | | | 1 | | | 1 |
| 83- 5 | 971168 | Panel, wheelhouse and rear, right assembly (With 11" wheelhouse). . . . . | X | X | | 1 | 1 | | | 1 | |

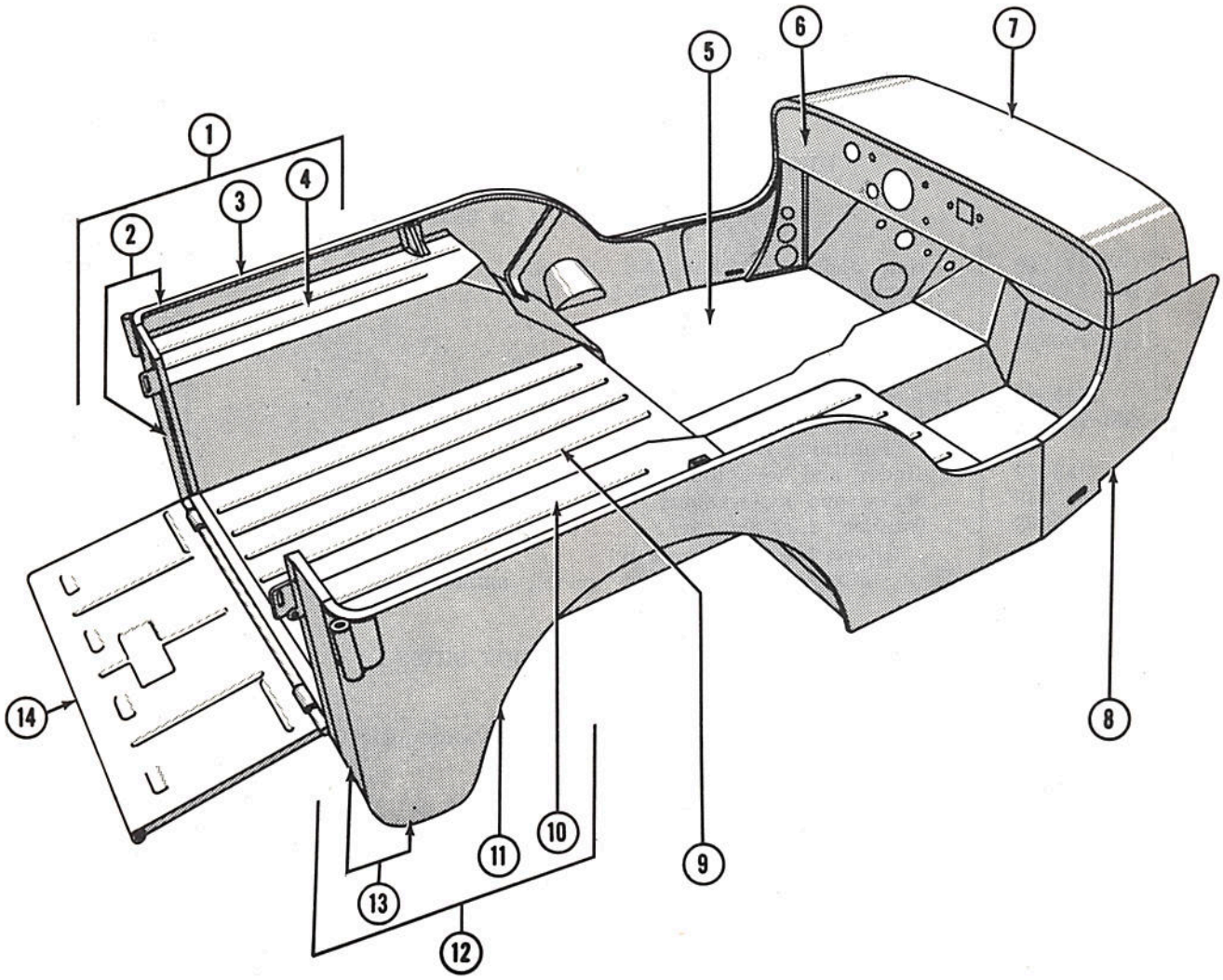



FIG. 82 - SIDE PANELS AND FLOOR PANS (CJ-3B)

| Ref. No. | Description | Group No. | Ref. No. | Description | Group No. |
|---|---|---|---|---|---|
| 1 | Panel, body side with wheelhouse, left | 31-06 | 8 | Panel, side, cowl, right | 31-04 |
| 2 | Panel, body side and rear, left | 31-06 | 9 | Pan, rear, floor | 31-09 |
| 3 | Panel, body side, left | 31-06 | 10 | Panel, wheelhouse, right | 31-06 |
| 4 | Panel, wheelhouse, left | 31-06 | 11 | Panel, body side, right | 31-06 |
| 5 | Pan, front floor | 31-09 | 12 | Panel, body side with wheelhouse, right | 31-06 |
| 6 | Panel, instrument | 31-04 | 13 | Panel, body side and rear, right | 31-06 |
| 7 | Cowl, assembly | 31-04 | 14 | Gate, tail | 31-10 |

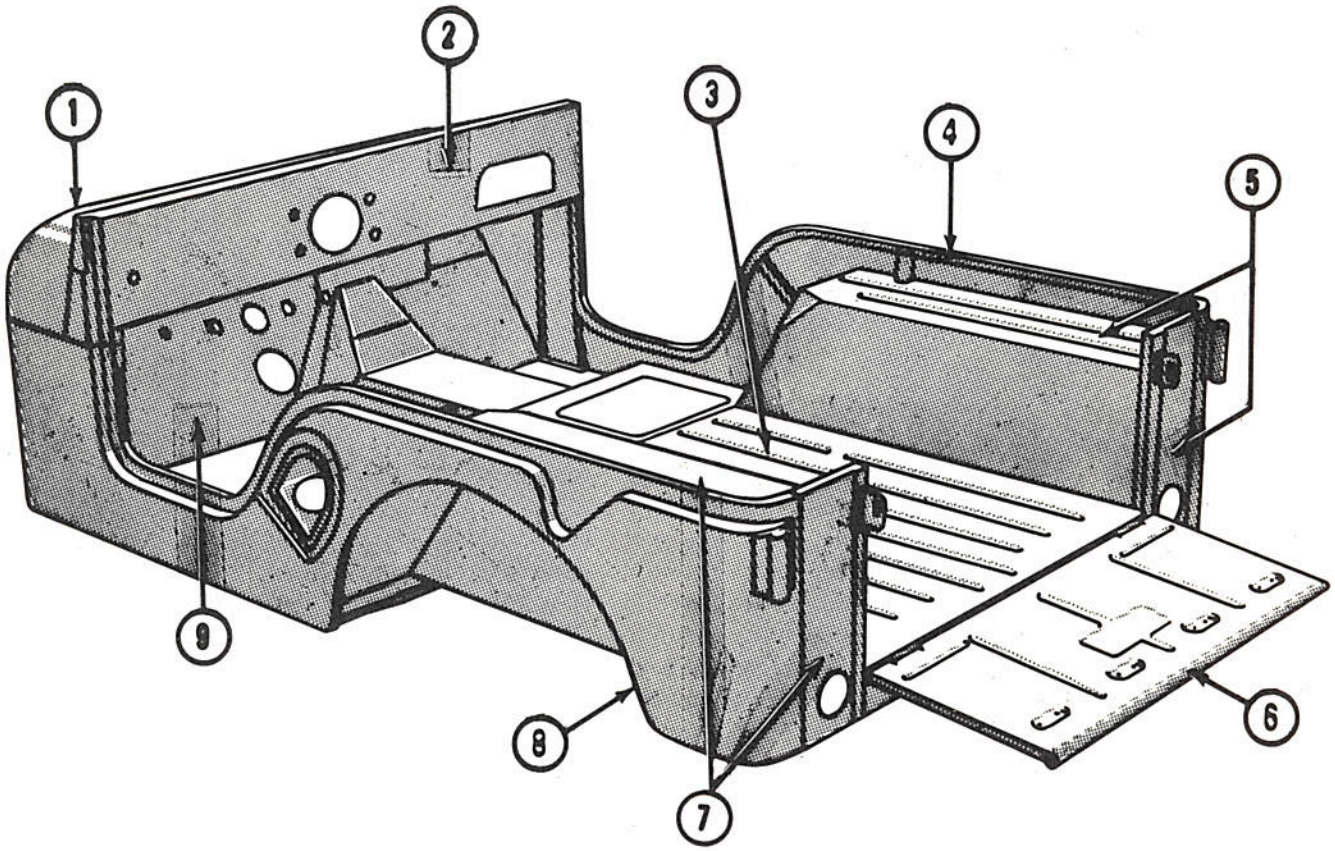



FIG. 83 - SIDE PANELS AND FLOOR PANS (CJ-5) ( J-5)

| Ref. No. | Description | Group No. |
|---|---|---|
| 1 | Cowl, assembly | 31-04 |
| 2 | Panel, instrument | 31-04 |
| 3 | Pan, rear floor | 31-09 |
| 4 | Panel, body side, right | 31-06 |
| 5 | Panel, wheelhouse and rear, right | 31-06 |
| 6 | Gate, tail | 31-10 |
| 7 | Panel, wheelhouse and rear, left | 31-06 |
| 8 | Panel, body side, left | 31-06 |
| 9 | Pan, front floor | 31-09 |

| Fig. and Ref. No. | Part Number | DESCRIPTION | MODELS V6 | 4F | CJ3B | CJ5 | CJ5A | CJ6 | CJ6A | DJ5 | DJ6 |
|---|---|---|---|---|---|---|---|---|---|---|---|
| | | GROUP 31-06 - BODY SIDE (Continued) | | | | | | | | | |
| | 958186 | Panel, wheelhouse and rear, right assembly (With 8" wheelhouse) | X | X | | 1 | | | | 1 | |
| | 691598 | Panel, wheelhouse and rear, right assembly (With 11" wheelhouse) | X | X | | | | 1 | 1 | | 1 |
| | 955678 | Panel, wheelhouse and rear, right assembly (With 8" wheelhouse) | X | X | | | | 1 | | | 1 |
| | 663505 | Plate, filler, fuel tank, assembly | | X | 1 | | | | | | |
| | | RHD | | | | | | | | | |
| | 819685 | Panel, body side and rear, left, assembly | | X | 1 | | | | | | |
| | 819686 | Panel, body side and rear, right, assembly | | X | 1 | | | | | | |
| | 819683 | Panel, body side left assembly | | X | 1 | | | | | | |
| | 817309 | Panel, body side, left, assembly (Use with 11" wheelhouse) | X | X | | 1 | 1 | | | 1 | |
| | 955693 | Panel, body side, left, assembly (Use with 8" wheelhouse) | X | X | | 1 | | | | 1 | |
| | 817315 | Panel, body side, left, assembly (Use with 11" wheelhouse) | X | X | | | | 1 | 1 | | 1 |
| | 955673 | Panel, body side, left, assembly (Use with 8" wheelhouse) | X | X | | | | 1 | | | 1 |
| | 819684 | Panel, body side, right, assembly | | X | 1 | | | | | | |
| | 817310 | Panel, body side, right, assembly (Use with 11" wheelhouse) | X | X | | 1 | 1 | | | 1 | |
| | 955694 | Panel, body side, right, assembly (Use with 8" wheelhouse) | X | X | | 1 | | | | 1 | |
| | 817316 | Panel, body side, right, assembly (Use with 11" wheelhouse) | X | X | | | | 1 | 1 | | 1 |
| | 955674 | Panel, body side, right, assembly (Use with 8" wheelhouse) | X | X | | | | 1 | | | 1 |
| | 819687 | Panel, wheelhouse and body side, left, assembly | | X | 1 | | | | | | |
| | 819688 | Panel, wheelhouse and body side, right, assembly | | X | 1 | | | | | | |
| | 971169 | Panel and wheelhouse, rear, left, assembly (W/11" wheelhouse) | X | X | | 1 | 1 | | | 1 | |
| | 955697 | Panel and wheelhouse, rear, left, assembly (W/ 8" wheelhouse) | X | X | | 1 | | | | 1 | |
| | 955679 | Panel and wheelhouse, rear, left, assembly (W/ 8" wheelhouse) | X | X | | | | 1 | | | 1 |
| | 971171 | Panel and wheelhouse, rear, left, assembly (W/11" wheelhouse) | X | X | | | | 1 | 1 | | 1 |
| | 958187 | Panel and wheelhouse, rear, left, assembly (W/ 8" wheelhouse) | X | X | | 1 | | | | 1 | |
| | 971172 | Panel and wheelhouse, rear, right, assembly (W/11" wheelhouse) | X | X | | 1 | 1 | | | 1 | |
| | 955698 | Panel and wheelhouse, rear, right, assembly (W/ 8" wheelhouse) | X | X | | 1 | | | | 1 | |
| | 971174 | Panel and wheelhouse, rear, right, assembly (W/11" wheelhouse) | X | X | | | | 1 | 1 | | 1 |
| | 955680 | Panel and wheelhouse, rear, right, assembly (W/ 8" wheelhouse) | X | X | | | | 1 | | | 1 |
| | 957539 | Panel, wheelhouse, left, assembly | | X | 1 | | | | | | |
| | 957540 | Panel, wheelhouse, right, assembly | | X | 1 | | | | | | |

| Fig. and Ref. No. | Part Number | DESCRIPTION | MODELS V6 | 4F | CJ3B | CJ5 | CJ5A | CJ6 | CJ6A | DJ5 | DJ6 |
|---|---|---|---|---|---|---|---|---|---|---|---|
| | | GROUP 31-07A - DRIVER'S SEAT | | | | | | | | | |
| | | COLOR CODES FOR SEATS AND TRIM | | | | | | | | | |
| | | CODE: 62 Dark Gray Toned Print | | | | | | | | | |
| | | L-03 Sylvan Green | | | | | | | | | |
| | | L-04 Nordic Blue | | | | | | | | | |
| | | L-05 Amber Metallic | | | | | | | | | |
| | | L-25 Parade Blue (For Pleated seats) | | | | | | | | | |
| | | L-29 Black (For Pleated seats) | | | | | | | | | |
| | | L-43 Sylvan Green (For Pleated seats) | | | | | | | | | |
| | | L-44 Nordic Blue (For Pleated seats) | | | | | | | | | |
| | | L-45 Black (For Pleated seats) | | | | | | | | | |
| | | L-56 Rawhide (New Bucket seats) | | | | | | | | | |
| | | L-57 Marlin Blue (New Bucket seats) | | | | | | | | | |
| | | L-58 Charcoal (New Bucket seats) | | | | | | | | | |
| | | L-59 President Red (New Bucket seats) | | | | | | | | | |
| | | L-67 Rawhide (New 1/3 and 2/3 type plain) | | | | | | | | | |
| | | L-68 Marlin Blue (New 1/3 and 2/3 type plain) | | | | | | | | | |
| | | L-69 Charcoal (New 1/3 and 2/3 type plain) | | | | | | | | | |
| | | L-71 Marlin Blue (New 1/3 and 2/3 type pleated) | | | | | | | | | |
| | | L-72 Charcoal (New 1/3 and 2/3 type pleated) | | | | | | | | | |
| | | L-73 President Red (New 1/3 and 2/3 type pleated) | | | | | | | | | |
| | | N-33 Fountain Green | | | | | | | | | |
| | | N-34 Peacock Blue | | | | | | | | | |
| | | N-35 Amber Metallic | | | | | | | | | |
| | | N-64 President Red | | | | | | | | | |
| | | N-72 President Red (For Pleated seats) | | | | | | | | | |
| | | Y-33 Light Gray Toned Print | | | | | | | | | |
| | | Y-58 Light Gray Toned Print and Granada Green | | | | | | | | | |
| | | Y-59 Light Gray Toned Print and Gulf Blue | | | | | | | | | |
| | | Y-60 Light Gray Toned Print and President Red | | | | | | | | | |
| | | Y-63 Black Burnished Antique | | | | | | | | | |
| | | BUCKET TYPE SEATS | | | | | | | | | |
| | 694692 | Seat, drivers, trimmed complete, assembly. . . . . | | 1 | 1 | | 1 | | | | |
| | | Code: L-03, L-04, L-05, N-33, N-34, N-35, N-64, Y-33, Y-58, Y-59, Y-63, 62) | | | | | | | | | |
| | 965914 | Seat, drivers, trimmed complete, assembly (Adjustable W/tracks) . . . . . | | | | 1 | | 1 | | | |
| | | Code: L-43, L-44, L-45, N-72 | | | | | | | | | |
| | 955218 | Seat, driver's, trimmed complete, assembly (Pleated cover). . . . . | | | 1 | | | | | | |
| | | Code: L-25, L-29, N-72 | | | | | | | | | |
| | 968378 | Seat, driver's trimmed complete (Bostrom) (Rawhide) . . . | | | 1 | | 1 | | 1 | 1 | |
| | 968379 | Seat, driver's trimmed complete (Bostrom) (Marlin Blue) . | | | 1 | 1 | 1 | 1 | 1 | 1 | |
| | 968380 | Seat, driver's trimmed complete (Bostrom) (Charcoal). . . | | | 1 | 1 | 1 | 1 | 1 | 1 | |
| | 968381 | Seat, driver's trimmed complete (Bostrom) (President Red) | | | | 1 | | 1 | | | |

| Fig. and Ref. No. | Part Number | DESCRIPTION | MODELS V6 | 4F | CJ3B | CJ5 | CJ5A | CJ6 | CJ6A | DJ5 | DJ6 |
|---|---|---|---|---|---|---|---|---|---|---|---|
| | | GROUP 31-07A - DRIVER'S SEAT (Continued) | | | | | | | | | |
| | | 2/3 TYPE SEAT | | | | | | | | | |
| | 695501 | Seat, driver's, trimmed complete, assembly . . . . . | | | | 1 | | 1 | | 1 | 1 |
| | | Code: 62, L-03, L-04, L-05, L-67, L-68, L-69, N-33, N-34, N-35, N-64, Y-33, Y-58, Y-59, Y-60, Y-63 | | | | | | | | | |
| | 965892 | Seat, driver's, trimmed complete, (2/3 adjustable) assembly (W/track) (Pleated cover) . . . . . | | | | | 1 | | 1 | | |
| | | Code: L-43, L-44, L-45, L-71, L-72, L-73, N-72 | | | | | | | | | |
| | | ATTACHING PARTS FOR BUCKET AND 2/3 SEATS | | | | | | | | | |
| | 974601 | Kit, driver's seat, attaching parts (Bostrom) . . . . . | | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | | Consists of: | | | | | | | | | |
| | 968155 | 1 Plate, tapping | | | | | | | | | |
| | 968417 | 4 Nut, 5/16" | | | | | | | | | |
| | GM-154005 | 4 Screw, 5/16"-18 x 1-1/2" | | | | | | | | | |
| | 969931 | 4 Screw, 5/16"-18 x 2-1/2" | | | | | | | | | |
| | 968418 | 4 Screw and washer, 5/16"-18 x 7/8" | | | | | | | | | |
| | 966688 | 1 Support | | | | | | | | | |
| | 966639 | 4 Spacer | | | | | | | | | |
| | 969788 | 4 Spacer | | | | | | | | | |
| | 969932 | 4 Washer, flat 5/16" | | | | | | | | | |
| | 961127 | 4 Lockwasher, 5/16" | | | | | | | | | |
| | 961085 | 2 Washer 5/16" | | | | | | | | | |
| | 968787 | Leg, adjustable, driver's seat track (attaches to track) . . . | | | | | 2 | | 2 | | |
| | GM-9409098 | Screw and lockwasher, hex. hd., 5/16"-18 x 7/8" . . . . . | | | 3 | 3 | | 3 | | | |
| | GM-446363 | Washer, plain . . . . . | | | 3 | 3 | | 3 | | | |
| | | (3 - Seat to floor and support bracket (CJ-3B) | | | | | | | | | |
| | | (3 - Seat to floor and side panel (CJ-5 and 6) | | | | | | | | | |
| | GM-120376 | Nut, hex., 5/16"-18 (Seat to support bracket) . . . . . | | | 1 | | | | | | |
| | GM-9409098 | Screw and lockwasher, hex. hd., 5/16"-18 x 7/8" (Plate to side panel) . . . . . | | | 1 | 1 | | 1 | | | |
| | 968155 | Plate, tapping, side panel (Bostrom) . . . . . | | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | GM-9409098 | Screw and lockwasher, 5/16"-18 x 7/8" . . . . . | | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | | (Plate to side panel) | | | | | | | | | |
| | 815740 | Support, seat . . . . . | | | 1 | | | | | | |
| | GM-9409098 | Screw and lockwasher, hex. hd., 5/16"-18 x 7/8" . . . . . | | | 1 | | | | | | |
| | | (Support to body side panel) | | | | | | | | | |
| | 968418 | Screw and lockwasher, hex. hd., 5/16"-18 x 7/8" . . . . . | | | | 1 | 4 | 1 | 4 | 1 | 1 |
| | 961085 | Washer, plain, 5/16" . . . . . | | | | 1 | 4 | 1 | 4 | 1 | 1 |
| | | (4 - Legs to riser and rear floor) | | | | | | | | | |
| | | (1 - Seat to rear floor) | | | | | | | | | |
| | 694631 | Spacer, driver's seat to body side panel (With 4-speed transmission) . . . . . | | | | 1 | | 1 | | 1 | 1 |
| | 807038 | Bolt and lockwasher, hex. hd., 5/16"-18 x 1-1/4" . . . . . | | | | 1 | | 1 | | 1 | 1 |
| | | (Driver's seat to side panel) | | | | | | | | | |
| | 961059 | Spring, assist, adjustable seat track (2/3 Seat) . . . . . | | | | | 1 | | 1 | | |
| | 694631 | Spacer, driver's seat to body side panel . . . . . | | | | 1 | | 1 | | | |
| | 807038 | Bolt and lockwasher, hex. hd., 5/16"-18 x 1-1/4" . . . . . | | | | 1 | | 1 | | | |
| | | (Driver's seat to side panel) | | | | | | | | | |
| | 969788 | Spacer, seat support (Bostrom) . . . . . | | | | 4 | | 4 | | 4 | 4 |

| Fig. and Ref. No. | Part Number | DESCRIPTION | MODELS V6 | 4F | CJ3B | CJ5 | CJ5A | CJ6 | CJ6A | DJ5 | DJ6 |
|---|---|---|---|---|---|---|---|---|---|---|---|
| | | GROUP 31-07A - DRIVER'S SEAT (Continued) | | | | | | | | | |
| | | ATTACHING PARTS FOR BUCKET AND 2/3 SEATS | | | | | | | | | |
| | 969931 | Screw and lockwasher, 5/16"-18 x 2-1/2" | | | | 4 | | 4 | | 4 | 4 |
| | 969932 | Washer, 5/16" | | | | 4 | | 4 | | 4 | 4 |
| | 964915 | Support, adjustable driver's seat track front (For 2/3 adjustable seat) | | | | | 1 | | 1 | | |
| | 968418 | Screw and lockwasher, hex. hd., 5/16"-18 x 7/8" | | | | | 2 | | 2 | | |
| | 961085 | Washer, 5/16" (Seat support to front floor and side panel) | | | | | 2 | | 2 | | |
| | 966688 | Support, adjustable driver's seat, complete (Bostrom) | | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 968418 | Screw and lockwasher, 5/16"-18 x 7/8" (Seat strap mounting to rear floor) | | | | 2 | 2 | 2 | 2 | 2 | 2 |
| | 968418 | Screw and lockwasher, hex. hd., 5/16"-18 x 7/8" | | | | 2 | 2 | 2 | 2 | 2 | 2 |
| | 961085 | Washer, plain (Support to side panel) | | | | 2 | 2 | 2 | 2 | 2 | 2 |
| | 964701 | Track, adjustable driver's seat, right (2/3 seat) | | | | | 1 | | 1 | | |
| | 964997 | Track, adjustable driver's seat, left. | | | | | 1 | | 1 | | |
| | 968417 | Nut and lockwasher, 5/16"-24 (4 - Seat to tracks) (4 - Tracks to support and legs) | | | | | 8 | | 8 | | |
| | 966602 | Track, seat, inboard, assembly (Bostrom) | | | | | 1 | | 1 | | |
| | 966604 | Track, seat, outboard, assembly (Bostrom). | | | | | 1 | | 1 | | |
| | GM-154005 | Screw, 5/16"-18 x 1-1/2" | | | | | 4 | | 4 | | |
| | 966639 | Spacer, seat track | | | | | 4 | | 4 | | |
| | 961127 | Lockwasher, 5/16" (Track to seat) | | | | | 4 | | 4 | | |
| | 968417 | Nut and lockwasher, 5/16"-24 (Track to seat support) | | | | | 4 | | 4 | | |
| | | Serviceable Components of Bucket Seat | | | | | | | | | |
| | 689082 | Cover, trim, seat back (For 689090 and 694692) Code: 62, L-03, L-04, L-05, N-33, N-34, N-35, N-64, Y-33, Y-58, Y-59, Y-60 | | 1 | 1 | | 1 | | | | |
| | 955219 | Cover, trim, seat back (For 955218) Code: L-25, L-29, N-72 | | | 1 | | | | | | |
| | 689093 | Cover, trim, seat cushion (For 689090 and 694692) Code: L-03, L-04, L-05, N-33, N-34, N-35, N-64, Y-33, Y-59, Y-60 | | 1 | 1 | | 1 | | | | |
| | 955223 | Cover, trim, seat cushion (For 955218) Code: L-25, L-29, N-72 | | | 1 | | | | | | |
| | 968370 | Cover, seat back, assembly (Rawhide) | | | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 968371 | Cover, seat back, assembly (Marlin Blue) | | | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 968372 | Cover, seat back, assembly (Charcoal) | | | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 968373 | Cover, seat back, assembly (President Red) | | | | 1 | | 1 | | | |
| | 968374 | Cover, seat cushion, assembly (Rawhide) | | | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 968375 | Cover, seat cushion, assembly (Marlin Blue) | | | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 968376 | Cover, seat cushion, assembly (Charcoal) | | | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 968377 | Cover, seat cushion, assembly (President Red) | | | | 1 | | 1 | | | |
| | 694694 | Frame and spring, assembly (For 694692, 689082 & 955218). | | 1 | 1 | | 1 | | | | |
| | 816278 | Tip, end (Rubber) | | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 |

| Fig. and Ref. No. | Part Number | DESCRIPTION | MODELS V6 | 4F | CJ3B | CJ5 | CJ5A | CJ6 | CJ6A | DJ5 | DJ6 |
|---|---|---|---|---|---|---|---|---|---|---|---|
| | | GROUP 31-07A - DRIVER'S SEAT (Continued) | | | | | | | | | |
| | | Serviceable Components of 2/3 Seats | | | | | | | | | |
| | 690010 | Cover, trim, seat back . . . . . | | | | 1 | | 1 | | 1 | 1 |
| | | Code: 62, L-03, L-04, L-05, L-67, L-68, L-69, N-33, N-34, N-35, N-64, Y-58, Y-59, Y-60 | | | | | | | | | |
| | 690009 | Cover, trim, seat cushion . . . . . | | | | 1 | | 1 | | 1 | 1 |
| | | Code: 62, L-03, L-04, L-05, L-67, L-68, L-69, N-33, N-34, N-35, N-64, Y-58, Y-60 | | | | | | | | | |
| | 965894 | Cover, seat back, assembly (Pleated) (2/3 adjustable). . . . | | | | | 1 | | 1 | | |
| | | Code: L-71, L-72, L-73, N-72, L-43, L-44, L-45 | | | | | | | | | |
| | 965893 | Cover, seat cushion, assembly (Pleated) (2/3 adjustable). . . | | | | | 1 | | 1 | | |
| | | Code: L-71, L-72, L-73, N-72, L-43 L-44, L-45 | | | | | | | | | |
| | 694696 | Frame and spring, assembly . . . . . | | | | 1 | | 1 | | | |
| | 818682 | Frame and spring, 2/3 adjustable seat assembly. . . . . | | | | 1 | | 1 | | 1 | 1 |
| | 964896 | Frame and spring, 2/3 adjustable seat assembly. . . . . | | | | | 1 | | 1 | | |
| | 694696 | Frame and spring, assembly . . . . . | | | | 1 | | 1 | | 1 | 1 |
| | 692699 | Frame and spring, seat back. . . . . | | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 964897 | Frame and spring, seat cushion . . . . . | | | | | 1 | | 1 | | |
| | 694695 | Frame and spring, seat cushion . . . . . | | | | 1 | | 1 | | 1 | 1 |
| | 816278 | Tip, end (Rubber) . . . . . | | | | 1 | | 1 | | | |
| | 664596 | Washer, flat, 5/16" (Cushion frame to back frame) . . . . . | | | | 2 | | 2 | | | |
| | 664596 | Washer, flat, 5/16" (Seat back assembly to cushion assembly) | | | | 2 | 2 | 2 | 2 | 2 | 2 |
| | | GROUP 31-07B - FRONT PASSENGER SEAT | | | | | | | | | |
| | | COLOR CODE FOR SEATS AND TRIM | | | | | | | | | |
| | | CODE: 62 Dark Gray Toned Print | | | | | | | | | |
| | | L-03 Sylvan Green | | | | | | | | | |
| | | L-04 Nordic Blue | | | | | | | | | |
| | | L-05 Amber Metallic | | | | | | | | | |
| | | L-25 Parade Blue | | | | | | | | | |
| | | L-29 Black | | | | | | | | | |
| | | L-43 Sylvan Green (For Pleated seats) | | | | | | | | | |
| | | L-44 Nordic Blue (For Pleated seats) | | | | | | | | | |
| | | L-45 Black (For Pleated seats) | | | | | | | | | |
| | | L-56 Rawhide (New Bucket seats) | | | | | | | | | |
| | | L-57 Marlin Blue (New Bucket seats) | | | | | | | | | |
| | | L-58 Charcoal (New Bucket seats) | | | | | | | | | |
| | | L-59 President Red (New Bucket seats) | | | | | | | | | |
| | | L-67 Rawhide (New 1/3 and 2/3 type plain) | | | | | | | | | |
| | | L-68 Marlin Blue (New 1/3 and 2/3 type plain) | | | | | | | | | |
| | | L-69 Charcoal (New 1/3 and 2/3 type plain) | | | | | | | | | |
| | | L-71 Marlin Blue (New 1/3 and 2/3 type pleated) | | | | | | | | | |
| | | L-72 Charcoal (New 1/3 and 2/3 type pleated) | | | | | | | | | |
| | | L-73 President Red (New 1/3 and 2/3 type pleated) | | | | | | | | | |
| | | N-33 Fountain Green | | | | | | | | | |
| | | N-34 Peacock Blue | | | | | | | | | |
| | | N-35 Amber Metallic | | | | | | | | | |
| | | N-64 President Red | | | | | | | | | |
| | | N-72 President Red (For Pleated seats) | | | | | | | | | |
| | | Y-33 Light Gray Toned Print | | | | | | | | | |
| | | Y-58 Light Gray Toned Print and Granada Green | | | | | | | | | |
| | | Y-59 Light Gray Toned Print and Gulf Blue | | | | | | | | | |
| | | Y-60 Light Gray Toned Print and President Red | | | | | | | | | |
| | | Y-63 Black Burnished Antique | | | | | | | | | |

| Fig. and Ref. No. | Part Number | DESCRIPTION | MODELS V6 | 4F | CJ3B | CJ5 | CJ5A | CJ6 | CJ6A | DJ5 | DJ6 |
|---|---|---|---|---|---|---|---|---|---|---|---|
| | | GROUP 31-07B - FRONT PASSENGER SEAT (Continued) | | | | | | | | | |
| | | BUCKET TYPE | | | | | | | | | |
| | 953462 | Seat, front passenger, trimmed complete, assembly . . . . (Rear and outboard leg) Code: L-03, L-04, L-05, N-33, N-34, N-35, N-64, Y-33, Y-58, Y-59, Y-60, Y-63, 62 | | | 1 | 1 | | 1 | | | |
| | 968382 | Seat, front passenger trimmed complete (Bostrom) (Rawhide) . . . . . | | | | 1 | | 1 | | 1 | 1 |
| | 968383 | Seat, front passenger, trimmed complete (Bostrom) (Marlin Blue). . . . . | | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 968384 | Seat, front passenger, trimmed complete (Bostrom) (Charcoal). . . . . | | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 968385 | Seat, front passenger, trimmed complete (Bostrom) (President Red). . . . . | | | | | 1 | | 1 | | |
| | 955224 | Seat, front passenger, trimmed complete, assembly (Pleated cover) . . . . . Code: L-25, L-29, N-72 | | | 1 | 1 | | 1 | | | |
| | 965916 | Seat, front passenger, trimmed complete, assembly (Pleated cover) . . . . . Code: L-43, L-44, L-45, N-72 | | | | 1 | 1 | 1 | 1 | | |
| | | 1/3 FRONT PASSENGER SEAT | | | | | | | | | |
| | 816159 | Seat, front passenger, trimmed complete, assembly . . . . Code: 62, Y-33 | | 1 | | | | | | | |
| | 953466 | Seat, front passenger, trimmed complete, assembly (Rear and outboard leg) . . . . . Code: 62, L-03, L-04, L-05, N-33, N-34, N-35, N-64, Y-33, Y-58, Y-59, Y-60, Y-63, L-67, L-68, L-69 | | | 1 | 1 | 1 | 1 | 1 | 1 | |
| | 965895 | Seat, front passenger, trimmed complete, assembly (Pleated Cover) . . . . . Code: L-71, L-72, L-73 | | | | 1 | | 1 | | | |
| | | ATTACHING PARTS FOR FRONT PASSENGER SEAT | | | | | | | | | |
| | 956263 | Kit, front passenger seat attaching parts (For Seat 953462 and 953466). . . . . Consists of: | | 1 | 1 | | 1 | | 1 | 1 | |
| | 690391 | 1 Bracket, stop, passenger seat | | | | | | | | | |
| | GM-120375 | 2 Nut, hex., 1/4"-20 (Front passenger) | | | | | | | | | |
| | 673600 | 2 Screw and lockwasher, 1/4"-20 x 5/8" (Seat stop | | | | | | | | | |
| | GM-120393 | 4 Washer, plain bracket to right | | | | | | | | | |
| | 689130 | 2 Pivot, seat hinge hand wheelhouse) | | | | | | | | | |
| | 968418 | 4 Bolt and lockwasher, 5/16"-18 x 3/4" | | | | | | | | | |
| | 961128 | 4 Nut, hex., 5/16"-18 (Seat pivots to floor and tool compartment) | | | | | | | | | |
| | 974602 | Kit, front passenger seat, attaching parts (Bostrom). . . . Consists of: | | | 1 | 1 | 1 | 1 | 1 | 1 | |
| | 968155 | 1 Plate, tapping | | | | | | | | | |

| Fig. and Ref. No. | Part Number | DESCRIPTION | MODELS V6 | 4F | CJ3B | CJ5 | CJ5A | CJ6 | CJ6A | DJ5 | DJ6 |
|---|---|---|---|---|---|---|---|---|---|---|---|
| | | GROUP 31-07B - FRONT PASSENGER SEAT (Continued) | | | | | | | | | |
| | | ATTACHING PARTS FOR FRONT PASSENGER SEAT | | | | | | | | | |
| | 816278 | 2 Tip, crutch | | | | | | | | | |
| | GM-122052 | 4 Screw, 5/16"-18 x 1-3/4" | | | | | | | | | |
| | 968418 | 2 Screw and washer 5/16"-18 x 7/8" | | | | | | | | | |
| | 966666 | 1 Support | | | | | | | | | |
| | 961085 | 6 Washer | | | | | | | | | |
| | 961070 | 4 Washer | | | | | | | | | |
| | 961127 | 4 Lockwasher | | | | | | | | | |
| | GM-120388 | 2 Washer, flat | | | | | | | | | |
| | 966632 | 1 Seat frame welding | | | | | | | | | |
| | 956262 | Kit, front passenger seat attaching parts (For Seat 816159) . . Consists of: | | | 1 | | | | | | |
| | 663484 | 1 Pivot, seat hinge, left | | | | | | | | | |
| | 663485 | 1 Pivot, seat hinge, right | | | | | | | | | |
| | GM-120229 | 2 Bolt, hex, hd., 5/16"-18 x 7/8" (Front | | | | | | | | | |
| | GM-120393 | 2 Washer, flat 5/16" x 3/4" passenger | | | | | | | | | |
| | GM-120214 | 2 Lockwasher, 5/16" seat pivots | | | | | | | | | |
| | GM-120376 | 2 Nut, hex., 5/16"-18 to floor) | | | | | | | | | |
| | 951677 | Bumper, recessed type, assembly (For bucket seat) . . . . | | | 2 | 2 | 2 | | | | |
| | GM-163219 | Screw, tpg, pan hd. No. 10-16 x 5/8" (Attach bumper) . . . | | | 2 | 2 | 2 | | | | |
| | 689130 | Pivot, seat hinge (For Seats 691603, 691606, 953462), 953466, 955224) . . . . . | | | 2 | 2 | 2 | | | | |
| | GM-451975 | Bolt and Lockwasher, 5/16"-18 x 3/4" . . . . . | | | 4 | 4 | 4 | | | | |
| | GM-120376 | Nut, hex., 5/16"-18 . . . . . | | | 4 | 4 | 4 | | | | |
| | *968155 | Plate, tpg., side panel, reinforcement . . . . . | | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | *968418 | Bolt and lockwasher, 5/16"-18 x 7/8" . . . . . | | | | 2 | 2 | 2 | 2 | 2 | 2 |
| | *961085 | Washer . . . . . (1 req'd. front support to side panel) (1 req'd. front support to tool compartment) | | | | 2 | 2 | 2 | 2 | 2 | 2 |
| | *966666 | Support, front passenger seat, assembly . . . . . | | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | | (*) All parts must be ordered when installing Bucket Seats | | | | | | | | | |
| | | SERVICEABLE COMPONENTS OF BUCKET TYPE SEATS | | | | | | | | | |
| | 691310 | Cover, trim, seat back (W/one leg and rear legs). . . . . Code: 62, N-33, N-34, N-35, Y-33, Y-58, Y-59, Y-60 | | | 1 | 1 | | 1 | | | |
| | 953586 | Cover, trim, seat back (W/rear and outboard leg). . . . . Code: L-03, L-04, L-05, N-33, N-34, N-35, N-64, Y-33, Y-58 | | | 1 | 1 | | 1 | | | |
| | 691311 | Cover, trim, seat cushion (W/one leg and rear legs) . . . . Code: 62, N-33, N-34, Y-33, Y-58, Y-59, Y-60 | | | 1 | 1 | | 1 | | | |
| | 953463 | Cover, trim, seat cushion (W/rear and outboard leg) . . . . Code: L-03, L-04, L-05, N-33, N-34, N-35, N-64, Y-33 | | | 1 | 1 | | 1 | | | |
| | 955225 | Cover, trim, seat back (For pleated seats). . . . . Code: L-25, L-29, N-72 | | | | 1 | | | | | |
| | 955226 | Cover, trim, seat cushion (For pleated seats) . . . . . Code: L-25, L-29, N-72 | | | | 1 | | | | | |
| | 968370 | Cover, seat back, assembly (Rawhide) . . . . . | | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 968371 | Cover, seat back, assembly (Marlin Blue) . . . . . | | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 968372 | Cover, seat back, assembly (Charcoal) . . . . . | | | | 1 | 1 | 1 | 1 | 1 | 1 |

| Fig. and Ref. No. | Part Number | DESCRIPTION | MODELS V6 | 4F | CJ3B | CJ5 | CJ5A | CJ6 | CJ6A | DJ5 | DJ6 |
|---|---|---|---|---|---|---|---|---|---|---|---|
| | | GROUP 31-07B - FRONT PASSENGER SEAT (Continued) | | | | | | | | | |
| | | SERVICEABLE COMPONENTS OF BUCKET TYPE SEATS | | | | | | | | | |
| | 968373 | Cover, seat back, assembly (President Red) | | | | | 1 | | 1 | | |
| | 968374 | Cover, seat cushion, assembly (Rawhide) | | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 968375 | Cover, seat cushion, assembly (Marlin Blue) | | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 968376 | Cover, seat cushion, assembly (Charcoal) | | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 968377 | Cover, seat cushion, assembly (President Red) | | | | | 1 | | 1 | | |
| | 953454 | Frame and spring, seat assembly | | | 1 | 1 | | 1 | | | |
| | 816278 | Tip, end (Rubber) | | | 2 | 2 | | 2 | | | |
| | | SERVICEABLE COMPONENTS OF 1/3 PASSENGER SEAT | | | | | | | | | |
| | 672012 | Cover, trim, seat back (For Coil springs)<br>Code: 62, Y-33 | | | 1 | | | | | | |
| | GM-162457 | Screw, ov. hd. tpg. No. 10-12 x 5/8" (Back trim to seat frame) | | | 12 | | | | | | |
| | GM-140241 | Washer, finish, No. 10 (Back trim to seat frame) | | | 12 | | | | | | |
| | 672016 | Cover, trim, seat cushion (For Zig-Zag spring)<br>Code: 62, Y-33 | | | 1 | | | | | | |
| | 690008 | Cover, trim, seat back<br>Code: L-03, L-04, L-05, N-33, N-34, N-35, Y-33, Y-58, Y-59, Y-60, Y-63, 62 | | | | 1 | | 1 | | 1 | 1 |
| | 690007 | Cover, trim, seat cushion (W/one leg)<br>Code: N-34, Y-33, Y-58, Y-60 | | | | 1 | | 1 | | | |
| | 953467 | Cover, trim, seat cushion (W/two legs)<br>Code: L-03, L-04, L-05, N-33, N-34, N-35, Y-63, L-67, L-68, L-69 | | | | 1 | | 1 | | 1 | 1 |
| | 965896 | Cover, trim, seat back (Pleated)<br>Code: L-71, L-72, L-73 | | | | | 1 | | 1 | | |
| | 965940 | Cover, trim, seat cushion, (Pleated)<br>Code: L-71, L-72, L-73 | | | | | 1 | | 1 | | |
| | 816158 | Cushion, seat assembly, complete<br>Code: 62, Y-33 | | | 1 | | | | | | |
| | GM-455305 | Screw and lockwasher, hex. hd., 5/16"-24 x 5/8" (Seat cushion to seat frame) | | | 2 | | | | | | |
| | 953471 | Frame and spring, seat assembly | | | | 1 | | 1 | | 1 | 1 |
| | 692263 | Frame and spring, seat back | | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 953460 | Frame and spring, seat cushion | | | | 1 | | 1 | | 1 | 1 |
| | 964863 | Frame and spring, seat assembly | | | | | 1 | | 1 | | |
| | 964829 | Frame and spring, seat cushion | | | | | 1 | | 1 | | |
| | 670371 | Leg, seat | | | 1 | | | | | | |
| | 816012 | Pad, seat back spring (For coil spring) | | | 1 | | | | | | |
| | 670372 | Panel, seat back | | | 1 | | | | | | |
| | 815968 | Spring, seat back, assembly (Coil) | | | 1 | | | | | | |
| | 816278 | Tip, crutch seat leg (Rubber) | | | | 2 | | 2 | | | |

Note: When substituting new coil spring for seat back, the new cover (672012) and new pad (816012) must be used for Model CJ-3B.

| Fig. and Ref. No. | Part Number | DESCRIPTION | MODELS V6 | 4F | CJ3B | CJ5 | CJ5A | CJ6 | CJ6A | DJ5 | DJ6 |
|---|---|---|---|---|---|---|---|---|---|---|---|
| | | **GROUP 31-07E - LONGITUDINAL SEATS** | | | | | | | | | |
| | | **COLOR CODE FOR SEATS AND TRIM** | | | | | | | | | |
| | | CODE: L-03 Sylvan Green | | | | | | | | | |
| | | L-04 Nordic Blue | | | | | | | | | |
| | | L-05 Amber Metallic | | | | | | | | | |
| | | L-43 Sylvan Green (Pleats) | | | | | | | | | |
| | | L-44 Nordic Blue (Pleats) | | | | | | | | | |
| | | L-45 Black (Pleats) | | | | | | | | | |
| | | L-56 Rawhide | | | | | | | | | |
| | | L-57 Marlin Blue | | | | | | | | | |
| | | L-58 Charcoal | | | | | | | | | |
| | | L-59 President Red | | | | | | | | | |
| | | L-67 Rawhide | | | | | | | | | |
| | | L-68 Marlin Blue | | | | | | | | | |
| | | L-69 Charcoal | | | | | | | | | |
| | | L-71 Marlin Blue (Pleats) | | | | | | | | | |
| | | L-72 Charcoal (Pleats) | | | | | | | | | |
| | | L-73 President Red (Pleats) | | | | | | | | | |
| | | N-33 Fountain Green | | | | | | | | | |
| | | N-34 Peacock Blue | | | | | | | | | |
| | | N-35 Amber Metallic | | | | | | | | | |
| | | N-72 President Red (Pleats) | | | | | | | | | |
| | 953924 | Seat, cushion and back, trimmed complete, assembly . . . . Code: L-03, L-04, L-05, L-56, L-57, L-58, L-59, L-67, L-68, L-69, L-71, L-72, L-73, N-33, N-34, N-35 | | | | 2 | 2 | | 2 | | |
| | 953923 | Seat, cushion and back trimmed complete, left, assembly . Code: L-67, L-68, L-69 | | | | | | 1 | | | 1 |
| | 955154 | Seat, cushion and back, trimmed complete, right, assembly. Code: L-67, L-68, L-69 | | | | | | 1 | | | 1 |
| | 968572 | Seat, cushion and back, trimmed complete, assembly . . . Code: L-56, L-57, L-58 | | | | 2 | | | 2 | | |
| | 968615 | Seat, cushion and back, trimmed complete, left, assembly . Code: L-56, L-57, L-58 | | | | | | 1 | | | 1 |
| | 968616 | Seat, cushion and back, trimmed complete, right, assembly Code: L-56, L-57, L-58 | | | | | | 1 | | | 1 |
| | 954254 | Seat, cushion and back, trimmed complete, left, assembly . Code: L-03, L-04, L-05, L-56, L-57, L-58, L-59, L-67, L-68, L-69, L-71, L-72, L-73, N-33, N-34, N-35 | | | | | | 1 | 1 | | 1 |
| | 955072 | Seat, cushion and back, trimmed complete, right, assembly. Code: L-03, L-04, L-05, L-56, L-57, L-58, L-59, L-67, L-68, L-69, L-71, L-72, L-73, N-33, N-34, N-35 | | | | | | 1 | 1 | | 1 |
| | 965932 | Seat, cushion and back, trimmed complete, assembly (Pleated cover) . . . . . Code: L-43, L-44, L-45 N-72 | | | | | 2 | | | | |
| | 965963 | Seat, cushion and back, trimmed complete, left, assembly (Pleated cover) . . . . . Code: L-43, L-44, L-45, L-71, L-72, L-73, N-72 | | | | | | | 1 | | |

| Fig. and Ref. No. | Part Number | DESCRIPTION | MODELS V6 | 4F | CJ3B | CJ5 | CJ5A | CJ6 | CJ6A | DJ5 | DJ6 |
|---|---|---|---|---|---|---|---|---|---|---|---|
| | | GROUP 31-07E - LONGITUDINAL SEATS (Cont.) | | | | | | | | | |
| | 965964 | Seat, cushion and back, trimmed complete, right, assembly (Pleated cover). . . . . Code: L-43, L-44, L-45, N-72 | | | | | | | 1 | | |
| | 953759 | Cover, seat back, assembly . . . . . Code: L-03, L-04, L-05, L-56, L-57, L-58, L-59, L-67, L-68, L-69, L-71, L-72, L-73, N-33, N-34, N-35 | | | | 2 | 2 | | | 2 | |
| | 953820 | Cover, seat back, assembly . . . . . Code: L-03, L-04, L-05, L-56, L-57, L-58, L-59, L-67, L-68, L-69, L-71, L-72, L-73, N-33, N-34, N-35 | | | | | | 2 | 2 | | 2 |
| | 965928 | Cover, seat back, complete assembly (Pleated). . . . . Code: L-43, L-44, L-45, N-72 | | | | | 2 | | | | |
| | 965969 | Cover, seat back, complete assembly (Pleated). . . . . Code: L-43, L-44, L-45, N-72 | | | | | | | 2 | | |
| | 953763 | Cover, seat cushion, complete assembly . . . . . Code: L-03, L-04, L-05, L-56, L-57, L-58, L-59, L-67, L-68, L-69, L-71, L-72, L-73, N-33, N-34, N-35 | | | | 2 | 2 | | | 2 | |
| | 953824 | Cover, seat cushion, complete, assembly. . . . . Code: L-03, L-04, L-05, L-56, L-57, L-58, L-59, L-67, L-68, L-69, L-71, L-72, L-73, N-33, N-34, N-35 | | | | | | 2 | 2 | | 2 |
| | 965930 | Cover, seat cushion, complete, assembly (Pleated) . . . . Code: L-43, L-44, L-45, N-72 | | | | | 2 | | | | |
| | 965965 | Cover, seat cushion, complete, assembly (Pleated) . . . . Code: L-43, L-44, L-45, N-72 | | | | | | | 2 | | |
| | 953506 | Extension, bracket, seat back frame. . . . . | | | | | | 2 | 2 | | 2 |
| | GM-122017 | Bolt, hex. hd., 5/16"-18 x 1" (Normal wheelhouse). . . . | | | 4 | 4 | 8 | 8 | 4 | 8 | |
| | GM-120393 | Washer, 5/16". . . . . | | | 4 | 4 | 10 | 10 | 4 | 10 | |
| | GM-271184 | Nut and lockwasher, hex., 5/16"-18. . . . . (Seat frame and extension bracket attaching) | | | 4 | 4 | 8 | 8 | 4 | 8 | |
| | 953508 | Stabilizer, bracket, seat back, front. . . . . | | | 2 | 2 | 2 | 2 | 2 | 2 | |
| | GM-111655 | Screw, hex. hd., 1/4"-14 x 3/4" . . . . . | | | 2 | 2 | 2 | 2 | 2 | 2 | |
| | GM-156253 | Screw, flat hd., 1/4"-20 x 3/4" . . . . . | | | 2 | 2 | 2 | 2 | 2 | 2 | |
| | GM-271172 | Nut and lockwasher, hex., 1/4"-20 . . . . . (Stabilizer bracket to top bow socket) | | | 2 | 2 | 2 | 2 | 2 | 2 | |
| | 953517 | Stabilizer, bracket, seat back, rear, left. . . . . | | | 1 | 1 | 1 | 1 | 1 | 1 | |
| | 953518 | Stabilizer, bracket, seat back, rear, right . . . . . | | | 1 | 1 | 1 | 1 | 1 | 1 | |
| | GM-120854 | Bolt, hex. hd., 1/4"-20 x 5/8" . . . . . | | | 2 | 2 | 2 | 2 | 2 | 2 | |
| | GM-156253 | Screw, flat hd., 1/4"-20 x 3/4". . . . . | | | 2 | 2 | 2 | 2 | 2 | 2 | |
| | GM-271172 | Nut and lockwasher, hex., 1/4"-20 . . . . . (Stabilizer bracket attachment) | | | 4 | 4 | 4 | 4 | 4 | 4 | |
| | 953953 | Support, seat, auxiliary, left (Normal wheelhouse) . . . . | | | | | 1 | 1 | | 1 | |
| | 955080 | Support, seat, auxiliary, right (Normal wheelhouse) . . . . | | | | | 1 | 1 | | 1 | |
| | 663808 | Loop, footman . . . . . | | | 2 | 2 | 2 | 2 | 2 | 2 | |
| | GM-162457 | Screw, oval hd., (Type A) No. 10-12 x 5/8". . . . . (Loop to seat cushion cross tube) | | | 4 | 4 | 4 | 4 | 4 | 4 | |
| | 955215 | Strap, seat stowage, assembly . . . . . | | | 2 | 2 | 2 | 2 | 2 | 2 | |
| | 816278 | Tip, crutch (Rubber). . . . . | | | | | 2 | | 2 | 2 | |
| | GM-120388 | Washer, flat . . . . . (Insert in crutch tip before assembled to seat legs) | | | | | 2 | | 2 | 2 | |

| Fig. and Ref. No. | Part Number | DESCRIPTION | MODELS V6 | 4F | CJ3B | CJ5 | CJ5A | CJ6 | CJ6A | DJ5 | DJ6 |
|---|---|---|---|---|---|---|---|---|---|---|---|
| | | GROUP 31-07F - REAR PASSENGER SEAT | | | | | | | | | |
| | | COLOR CODE FOR SEATS AND TRIM | | | | | | | | | |
| | | CODE: 62 Dark Gray Toned Print | | | | | | | | | |
| | | L-03 Sylvan Green | | | | | | | | | |
| | | L-04 Nordic Blue | | | | | | | | | |
| | | L-05 Amber Metallic | | | | | | | | | |
| | | L-25 Parade Blue (For Pleated Seats) | | | | | | | | | |
| | | L-29 Black (For Pleated Seats) | | | | | | | | | |
| | | L-43 Sylvan Green (For Pleated Seats) | | | | | | | | | |
| | | L-44 Nordic Blue (For Pleated Seats) | | | | | | | | | |
| | | L-45 Black (For Pleated Seats) | | | | | | | | | |
| | | L-56 Rawhide (New Style Seat) | | | | | | | | | |
| | | L-57 Marlin Blue (New Style Seat) | | | | | | | | | |
| | | L-58 Charcoal (New Style Seat) | | | | | | | | | |
| | | L-59 President Red (New Style Seat) | | | | | | | | | |
| | | L-67 Rawhide (New Trim--Old Style Seat) | | | | | | | | | |
| | | L-68 Marlin Blue (New Trim--Old Style Seat) | | | | | | | | | |
| | | L-69 Charcoal (New Trim--Old Style Seat) | | | | | | | | | |
| | | L-71 Marlin Blue (New Trim--Old Style Seat-Pleated) | | | | | | | | | |
| | | L-72 Charcoal (New Trim--Old Style Seat-Pleated) | | | | | | | | | |
| | | L-73 President Red (New Trim--Old Style Seat-Pleated) | | | | | | | | | |
| | | N-33 Fountain Green | | | | | | | | | |
| | | N-34 Peacock Blue | | | | | | | | | |
| | | N-35 Amber Metallic | | | | | | | | | |
| | | N-64 President Red | | | | | | | | | |
| | | N-72 President Red (For Pleated Seats) | | | | | | | | | |
| | | Y-33 Light Gray Toned Print | | | | | | | | | |
| | | Y-58 Light Gray Toned Print and Granada Green | | | | | | | | | |
| | | Y-59 Light Gray Toned Print and Gulf Blue | | | | | | | | | |
| | | Y-60 Light Gray Toned Print and President Red | | | | | | | | | |
| | | Y-63 Black Burnished Antique | | | | | | | | | |
| | 815464 | Seat, rear passenger, trimmed complete, assembly . . . . . | | 1 | | | | | | | |
| | | Code: L-03, L-04, L-05, N-33, N-34, N-35, N-64, Y-33, Y-58, Y-60, 62 | | | | | | | | | |
| | 815472 | Seat, rear passenger, trimmed complete, assembly . . . . . | | | | 1 | | 1 | | 1 | 1 |
| | | Code: L-03, L-04, L-05, L-64, L-68, L-69, N-33, N-34, N-35, N-64, Y-33, Y-58, Y-59, Y-60, Y-63, 62, L-67 | | | | | | | | | |
| | 955239 | Seat, rear passenger, trimmed complete, assembly (Pleated cover). . . . . | | | | 1 | 1 | 1 | 1 | | |
| | | Code: L-25, L-29, L-43, L-44, L-45, L-71, L-72, L-73, N-72 | | | | | | | | | |
| | 970105 | Seat, rear passenger, trimmed complete (Bostrom) (Rawhide) . . . . . | | | | 1 | | 1 | | 1 | 1 |
| | 970106 | Seat, rear passenger, trimmed complete (Bostrom) (Marlin Blue). . . . . | | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 970107 | Seat, rear passenger, trimmed complete (Bostrom) (Charcoal). . . . . | | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 970108 | Seat, rear passenger, trimmed complete (Bostrom) (President Red). . . . . | | | | | 1 | | 1 | | |

| Fig. and Ref. No. | Part Number | DESCRIPTION | MODELS V6 | 4F | CJ3B | CJ5 | CJ5A | CJ6 | CJ6A | DJ5 | DJ6 |
|---|---|---|---|---|---|---|---|---|---|---|---|
| | | GROUP 31-07F - REAR PASSENGER SEAT (Continued) | | | | | | | | | |
| | 956261 | Kit, seat attaching parts (For 814464 seat) . . . . . | | | 1 | | | | | | |
| | | Consists of: | | | | | | | | | |
| | 663163 | 2 Catch, seat leg lock | | | | | | | | | |
| | GM-120854 | 4 Bolt, hex. hd., 1/4"-20 x 5/8" | | | | | | | | | |
| | GM-120380 | 4 Lockwasher, 1/4" | | | | | | | | | |
| | GM-120375 | 4 Nut, hex. hd., 1/4"-20 | | | | | | | | | |
| | GM-120393 | 4 Washer, flat 11/32" I.D. x 11/16" O.D. (Catch to floor) | | | | | | | | | |
| | 956264 | Kit, seat attaching parts (For 815472 and 955239 seats). . . | | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | | Consists of: | | | | | | | | | |
| | 689200 | 2 Pin, lock, hold down | | | | | | | | | |
| | 689445 | 2 Reinforcement, rear floor, rear seat leg | | | | | | | | | |
| | 689191 | 4 Retainer, seat leg | | | | | | | | | |
| | GM-126353 | 4 Bolt, 5/16"-18 x 7/8" | | | | | | | | | |
| | GM-120232 | 2 Bolt, step, 5/16"-18 x 1-3/4" | | | | | | | | | |
| | GM-126373 | 2 Bolt, rd. hd., sq. neck, 5/16"-18 x 1-1/2" | | | | | | | | | |
| | GM-271184 | 2 Nut and lockwasher, 5/16"-18 | | | | | | | | | |
| | GM-120393 | 6 Washer, flat (Retainer to floor) | | | | | | | | | |
| | 689195 | 2 Spring, hold down | | | | | | | | | |
| | GM-435864 | 2 Pin, cotter, 3/64" x 1/2" | | | | | | | | | |
| | GM-120393 | 6 Washer, flat (Spring lock to pin) | | | | | | | | | |
| | 970072 | Kit, seat attaching parts (For 970109 seat) . . . . . | | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | | Consists of: | | | | | | | | | |
| | GM-126353 | 4 Bolt, 5/16"-18 x 7/8" | | | | | | | | | |
| | GM-126373 | 2 Bolt, rd. hd. sq. neck 5/16"-18 x 1-1/2" | | | | | | | | | |
| | GM-120232 | 2 Bolt, step, 5/16"-18 x 1-3/4" | | | | | | | | | |
| | GM-271184 | 6 Nut and lockwasher, 5/16"-18 | | | | | | | | | |
| | GM-435864 | 2 Pin, cotter, 3/64" x 1/2" | | | | | | | | | |
| | 689200 | 2 Pin, lock, hold down | | | | | | | | | |
| | 689445 | 2 Reinforcement, rear floor, rear seat leg | | | | | | | | | |
| | 970099 | 4 Retainer, seat leg | | | | | | | | | |
| | 689195 | 2 Spring, hold down | | | | | | | | | |
| | GM-120393 | 12 Washer, flat | | | | | | | | | |
| | 974603 | Kit, rear passenger seat, attaching parts (Bostrom) . . . . | | | 1 | 1 | 1 | 1 | 1 | 1 | |
| | | Consists of: | | | | | | | | | |
| | GM-126353 | 4 Bolt, rd. hd. sq. mach. 5/16"-18 x 7/8" | | | | | | | | | |
| | GM-126373 | 2 Bolt, rd. hd. sq. neck 5/16"-18 x 1-1/2" | | | | | | | | | |
| | GM-120232 | 2 Bolt, stek 5/16"-18 x 1-3/4" | | | | | | | | | |
| | GM-271184 | 6 Nut and lockwasher, assembly hex. 5/16"-18 | | | | | | | | | |
| | GM-442825 | 2 Nut lock 5/16"-18 | | | | | | | | | |
| | 970095 | 2 Bracket, support | | | | | | | | | |
| | GM-435864 | 2 Pin, cotter | | | | | | | | | |
| | 689200 | 2 Pin lock - seat hold down | | | | | | | | | |
| | 689445 | 2 Reinforcement, seat legs | | | | | | | | | |
| | GM-9409098 | 4 Screw and washer | | | | | | | | | |
| | 689195 | 2 Spring, seat hold down | | | | | | | | | |
| | 970099 | 4 Retainer, rear seat leg | | | | | | | | | |
| | GM-446363 | 2 Washer, 5/16" | | | | | | | | | |
| | GM-120393 | 12 Washer, fl. 5/16" | | | | | | | | | |

| Fig. and Ref. No. | Part Number | DESCRIPTION | MODELS V6 | 4F | CJ3B | CJ5 | CJ5A | CJ6 | CJ6A | DJ5 | DJ6 |
|---|---|---|---|---|---|---|---|---|---|---|---|
| | | GROUP 31-07F - REAR PASSENGER SEAT (Continued) | | | | | | | | | |
| | | SERVICEABLE COMPONENTS OF REAR PASSENGER SEATS | | | | | | | | | |
| | 815481 | Back seat, assembly | | | 1 | 1 | | 1 | | | |
| | | Code: L-03, L-04, L-05, N-35, Y-33, Y-59, Y-60, 62 | | | | | | | | | |
| | 817635 | Cover, trim, seat back | | | 1 | 1 | | 1 | | | |
| | | Code: L-03, L-04, L-05, L-67, L-68, L-69, N-33, N-34, N-35, N-64, Y-33, Y-58, Y-59, Y-60 | | | | | | | | | |
| | 815476 | Cover, trim, seat cushion, for coil spring | | | 1 | 1 | | 1 | | 1 | 1 |
| | | Code: L-03, L-04, L-05, L-67, L-68, L-69, N-33, N-34, N-35, N-64, Y-58, Y-59, Y-60, Y-63, 62 | | | | | | | | | |
| | 671351 | Cover, trim seat cushion (For Zig-Zag spring) | | | 1 | 1 | | 1 | | | |
| | | Code: Y-60, 62 | | | | | | | | | |
| | 955240 | Cover, trim, seat cushion (Pleated) | | | | 1 | 1 | 1 | 1 | | |
| | | Code: L-25, L-29, L-43, L-44, L-45, L-71, L-72, L-73, N-72 | | | | | | | | | |
| | GM-162457 | Screw, ov. hd. tpg. No. 10 x 12 x 5/8" | | | 28 | 28 | | 28 | | | |
| | GM-140241 | Washer, finish, No. 10 | | | 28 | 28 | | 28 | | | |
| | 955245 | Cover, trim, seat back (Pleated) | | | | 1 | 1 | 1 | 1 | | |
| | | Code: L-25, L-29, L-43, L-44, L-45, L-71, L-72, L-73, N-72 | | | | | | | | | |
| | 970419 | Cover, seat back, assembly (Embossed insert) (Charcoal) | | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 970418 | Cover, seat back, assembly (Embossed insert) (Marlin Blue) | | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 970420 | Cover, seat back, assembly (Embossed insert) (President Red) | | | | | 1 | | 1 | | |
| | 970417 | Cover, seat back, assembly (Embossed insert) (Rawhide) | | | | 1 | | 1 | | 1 | 1 |
| | 970424 | Cover, seat cushion, assembly (Embossed insert) (Charcoal) | | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 970423 | Cover, seat cushion, assembly (Embossed insert) (Marlin Blue) | | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 970425 | Cover, seat cushion, assembly (Embossed insert) (President Red) | | | | | 1 | | 1 | | |
| | 970422 | Cover, seat cushion, assembly (Embossed insert) (Rawhide) | | | | 1 | | 1 | | 1 | 1 |
| | 815519 | Frame seat assembly | | | 1 | | | | | | |
| | 815518 | Frame, seat assembly | | | | 1 | | 1 | | | |
| | 663170 | Lock, seat leg | | | 2 | 2 | | 2 | | | |
| | 815495 | Pad, cushion, seat assembly (For Coil Spring) | | | 1 | 1 | | 1 | | | |
| | 815348 | Spring, seat cushion, assembly (Coil) | | | 1 | 1 | | 1 | | | |

Note: When substituting Coil spring for Zig-Zag spring in cushion, use new spring (815348), new cover (815476) and new pad (815495).

| Fig. and Ref. No. | Part Number | DESCRIPTION | MODELS | | | | | | | | |
|---|---|---|---|---|---|---|---|---|---|---|---|
| | | | V 6 | 4 F | C J 3 B | C J 5 | C J 5 A | C J 6 | C J 6 A | D J 5 | D J 6 |
| | | GROUP 31-07G - WHEELHOUSE CUSHION | | | | | | | | | |
| | | COLOR CODE | | | | | | | | | |
| | | CODE: *L-03 Sylvan Green (1/3, 2/3 bucket, rear passenger seats wheelhouse plain) | | | | | | | | | |
| | | *L-04 Nordic Blue (1/3, 2/3 bucket, rear passenger seats wheelhouse plain) | | | | | | | | | |
| | | *L-05 Amber Metallic (1/3, 2/3 bucket, rear passenger seats wheelhouse plain) | | | | | | | | | |
| | | L-25 Parade Blue DEV. 1815 (1/3, 2/3 bucket rear passenger seats, wheelhouse pleated) | | | | | | | | | |
| | | L-29 Black DEV. 2185 (1/3, 2/3 bucket rear passenger seats, wheelhouse pleated) | | | | | | | | | |
| | | *L-43 Sylvan Green (1/3, 2/3 bucket, rear passenger seats, wheelhouse pleated) | | | | | | | | | |
| | | *L-44 Nordic Blue (1/3, 2/3 bucket, rear passenger seats, wheelhouse pleated) | | | | | | | | | |
| | | *L-45 Black (1/3, 2/3 bucket rear passenger seats, wheelhouse pleated) | | | | | | | | | |
| | | L-56 Rawhide (New style bucket seat (Bostrom) wheelhouse plain) | | | | | | | | | |
| | | L-57 Marlin Blue (New style bucket seat (Bostrom) wheelhouse plain) | | | | | | | | | |
| | | L-58 Charcoal (New style bucket seat (Bostrom) wheelhouse plain) | | | | | | | | | |
| | | L-59 President Red (New style bucket seat (Bostrom) wheelhouse plain) | | | | | | | | | |
| | | L-67 Rawhide (1/3, 2/3, rear passenger seats, wheelhouse plain) | | | | | | | | | |
| | | L-68 Marlin Blue (1/3, 2/3 rear passenger seats, wheelhouse plain) | | | | | | | | | |
| | | L-69 Charcoal (1/3, 2/3 rear passenger seats, wheelhouse plain) | | | | | | | | | |
| | | L-71 Marlin Blue (1/3, 2/3 seats and wheelhouse pleated) | | | | | | | | | |
| | | L-72 Charcoal (1/3, 2/3 seats and wheelhouse pleated) | | | | | | | | | |
| | | L-73 President Red (1/3, 2/3 seats and wheelhouse pleated) | | | | | | | | | |
| | | N-33 Fountain Green (1/3, 2/3 bucket rear passenger seats wheelhouse pleated) | | | | | | | | | |
| | | N-34 Peacock Blue (1/3, 2/3 bucket rear passenger seats wheelhouse pleated) | | | | | | | | | |
| | | N-35 Amber Metallic (1/3, 2/3 bucket rear passenger seats wheelhouse pleated) | | | | | | | | | |
| | | *N-72 President Red (1/3, 2/3 bucket rear passenger seats, wheelhouse pleated) | | | | | | | | | |
| | | Y-33 Light Gray Toned Print (Wheelhouse, plain) | | | | | | | | | |
| | | * For 4F or Diesel engines only, not applicable to V6 engine. | | | | | | | | | |

| Fig. and Ref. No. | Part Number | DESCRIPTION | MODELS V6 | 4F | CJ3B | CJ5 | CJ5A | CJ6 | CJ6A | DJ5 | DJ6 |
|---|---|---|---|---|---|---|---|---|---|---|---|
| | | GROUP 31-07G - WHEELHOUSE CUSHION (Continued) | | | | | | | | | |
| | 969033 | Cushion, wheelhouse (Codes: L-56, L-57, L-58, L-59) (See Note 1) | | | | 2 | 2 | | | 2 | |
| | 689819 | Cushion, wheelhouse (Codes: L-03, L-04, L-05, L-56, L-57, L-58, L-59, L-67, L-68, L-69, L-71, L-72, L-73, N-33, N-34, N-35, Y-33) (See Note 2) | | | | 2 | 2 | | | 2 | |
| | 961566 | Cushion, wheelhouse (Pleated) (Codes: L-25, L-29, L-43, L-44, L-45, L-71, L-72, L-73, N-72) (Peculiar to Mark III) (See Note 3) | | | | | 2 | | | | |
| | 670403 | Fastener, sheet metal (Br. Nickle) (Attach cushion) | | | | 12 | 12 | | | | 12 |
| | | NOTE (1): Up to Serial No. 8305-210315, 8310-10834, 8322-16322, 8505-11429 | | | | | | | | | |
| | | NOTE (2): After Serial No. 8305-210316, 8310-10835, 8322- 16323, 8505-11430 | | | | | | | | | |
| | | Use 689819 - Cushion, wheelhouse (Codes: L-71, L-72, L-73) After Serial No. 8322-16323 | | | | | | | | | |
| | | NOTE (3): (Up to Serial No. 8322-16322, Use L-71, L-72, L-73) | | | | | | | | | |
| | | GROUP 31-08 - REAR BODY | | | | | | | | | |
| | 689101 | Bracket, top bow rear, assembly | X | X | 2 | 2 | 2 | 2 | 2 | 2 | 2 |
| | 663415 | Panel, body rear, center | X | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 688763 | Panel, body rear, left | X | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 688764 | Panel, body rear, right | X | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | | GROUP 31-09 - FLOOR AND UNDERBODY | | | | | | | | | |
| | 670915 | Extension, floor assembly. (This is a section of floor to which tool box lid is assembled) | | X | 1 | | | | | | |
| | A-4413 | Liner, body sill (Front floor diagonal sill extension) | X | X | | 2 | 2 | 2 | 2 | 2 | 2 |
| | 691390 | Liner, rear floor cross sill to frame (1/8" x 14") | X | X | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 663808 | Loop, footman | | X | 3 | | | | | | |
| | GM-155937 | Screw, fl. hd., No. 10-24 x 1/2" | | X | 6 | | | | | | |
| | GM-271166 | Nut and lockwasher, hex. No. 10-24 (Loop to rear floor) | | X | 6 | | | | | | |
| | 968280 | Pan, center floor, assembly, LHD | X | X | | | | 1 | 1 | | 1 |
| | 957216 | Pan, center floor, assembly, RHD | | X | | | | 1 | | | 1 |
| 83- 9 | 968351 | Pan, front floor, LHD (3-speed) | | X | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 954142 | Pan, front floor, assembly, RHD (3-speed) | | X | | 1 | | 1 | | 1 | 1 |
| | 968335 | Pan, front floor, assembly LHD (4-speed) | | X | | 1 | 1 | 1 | 1 | | |
| 82- 5 | 681427 | Pan, front floor and dash panel, assembly, LHD | | X | 1 | | | | | | |
| | 815807 | Pan, front floor and dash panel, assembly, RHD | | X | 1 | | | | | | |
| 82- 9 | 957229 | Pan, rear floor, assembly | | X | 1 | | | | | | |
| | 971415 | Pan, rear floor, assembly, LHD | X | | | 1 | 1 | | | 1 | |
| 83- 3 | 971108 | Pan, rear floor, assembly, LHD | | X | | 1 | 1 | | | 1 | |
| | 971164 | Pan, rear floor, assembly, RHD | | X | | 1 | | | | 1 | |
| | 971163 | Pan, rear floor, assembly | | X | | | | 1 | 1 | | 1 |
| | 968358 | Panel, front floor tool compartment, LHD | X | X | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 816326 | Panel, front floor tool compartment, assembly, RHD | X | X | | 1 | | 1 | | 1 | 1 |
| | 674268 | Plug, cowl pillar to front floor pan | | X | 2 | | | | | | |
| | 671564 | Plug, drain, front floor pan (Rubber) | X | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | | GROUP 31-10 - TAIL GATE | | | | | | | | | |
| | 651589 | Cover and chain, tail gate, left, assembly | X | X | 1 | 1 | | 1 | | 1 | 1 |
| | 961625 | Cover and chain, tail gate, left, assembly | X | X | | | 1 | | 1 | | |
| | 651590 | Cover and chain, tail gate, right, assembly | X | X | 1 | 1 | | 1 | | 1 | 1 |
| | 961626 | Cover and chain, tail gate, right, assembly | X | X | | | 1 | | 1 | | |
| | 964835 | Cover, chain | X | X | 2 | 2 | 2 | 2 | 2 | 2 | 2 |
| | 685459 | Gate, tail, assembly | X | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |

| Fig. and Ref. No. | Part Number | DESCRIPTION | MODELS V6 | 4F | CJ3B | CJ5 | CJ5A | CJ6 | CJ6A | DJ5 | DJ6 |
|---|---|---|---|---|---|---|---|---|---|---|---|
| | | **GROUP 31-10 - TAIL GATE (Continued)** | | | | | | | | | |
| | 692164 | Gate, tail (With spare tire carrier reinforcement) (See Group 31-13) | X | X | 1 | 1 | | 1 | | | |
| | | Screw and lockwasher, 3/8"-16 x 1-1/4" | X | X | 2 | 2 | | 2 | | | |
| | GM-442827 | Nut, huglock, 3/8"-16 | X | X | 2 | 2 | | 2 | | | |
| | | Washer, special, 3/8" (Tail gate to lock bracket) | X | X | 2 | 2 | | 2 | | | |
| | 663669 | Hinge, tail gate, body | X | X | 2 | 2 | 2 | 2 | 2 | 2 | 2 |
| | GM-455170 | Screw and lockwasher, hex., 3/8"-16 x 1" | X | X | 4 | 4 | 4 | 4 | 4 | 4 | 4 |
| | GM-120377 | Nut, hex., 3/8"-16. (Tail gate hinge to body) | X | X | 4 | 4 | 4 | 4 | 4 | 4 | 4 |
| | 651593 | Link, tail gate chain | X | X | 2 | 2 | | 2 | | 2 | 2 |
| | 965716 | Link, tail gate chain (Chrome) | X | X | | | 2 | | 2 | | |
| | 663111 | Lock, tail gate, body half, left | X | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 663112 | Lock, tail gate body half, right | X | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 663194 | Lock, tail gate, gate half, left | X | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 663195 | Lock, tail gate, gate half, right | X | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 663428 | Pin, tail gate hinge (7" long) | X | X | 2 | 2 | 2 | 2 | 2 | 2 | 2 |
| | | **GROUP 31-13 - SPARE WHEEL CARRIER** | | | | | | | | | |
| | 94506 | Kit, spare wheel carrier (Body) (With bracket and rim) | X | X | 1 | 1 | 1 | 1 | 1 | | |
| | | Consists of: | | | | | | | | | |
| | 673344 | 1 Bracket, support, spare wheel, assembly | | | | | | | | | |
| | GM-123520 | 2 Bolt, hex. hd., 3/8"-24 x 3/4" | | | | | | | | | |
| | GM-120677 | 2 Bolt, hex. hd., 3/8"-24 x 1-1/2" | | | | | | | | | |
| | GM-271193 | 4 Nut and lockwasher, 3/8"-24 (Support bracket to body) | | | | | | | | | |
| | 671157 | 1 Dampener, vibration, spare wheel | | | | | | | | | |
| | GM-156331 | 2 Screw, 1/4"-20 x 1-1/2" flat hd. | | | | | | | | | |
| | GM-271172 | 2 Nut and lockwasher, 1/4"-20 | | | | | | | | | |
| | GM-120393 | 2 Washer, plain, 5/16" (Dampener to body) | | | | | | | | | |
| | 635516 | 3 Nut, spare wheel to carrier stud | | | | | | | | | |
| | 640800 | 1 Rim, and disc assembly (16 x 4.50) | | | | | | | | | |
| | 668715 | Spacer, tail gate panel to tire carrier bracket | X | X | 4 | 4 | | 4 | | | |
| | GM-120915 | Bolt, carriage, 3/8"-16 x 1" | X | X | 2 | 2 | | 2 | | | |
| | GM-442827 | Nut, huglock, 3/8"-16 (Tail gate to body side panel) | X | X | 2 | 2 | | 2 | | | |
| | GM-126696 | Bolt, carriage, 3/8"-16 x 2-1/2" | X | X | 4 | 4 | | 4 | | | |
| | GM-120382 | Lockwasher, 3/8" | X | X | 4 | 4 | | 4 | | | |
| | GM-120377 | Nut, hex., 3/8"-16 (Tail carrier support bracket to tail gate) | X | X | 4 | 4 | | 4 | | | |
| | 972773 | Bolt, step, 1/2"-13 x 2" (Special) | X | X | | 1 | 1 | 1 | 1 | 1 | 1 |
| | GM-120238 | Nut, hex., 1/2"-13 (Jam) | X | X | | 1 | 1 | 1 | 1 | 1 | 1 |
| | GM-120396 | Washer, flat (Spare wheel vibration damper) | X | X | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 692163 | Bracket, support, spare wheel (Tail gate) | X | X | 1 | 1 | | 1 | | | |
| | | Bolt, carriage, rd. hd., 3/8"-16 x 3-1/2" | X | X | 2 | 2 | | 2 | | | |
| | GM-451976 | Screw and lockwasher, 3/8"-16 x 3/4". | X | X | 4 | 4 | | 4 | | | |
| | GM-120382 | Lockwasher, 3/8" | X | X | 2 | 2 | | 2 | | | |

| Fig. and Ref. No. | Part Number | DESCRIPTION | MODELS V6 | 4F | CJ3B | CJ5 | CJ5A | CJ6 | CJ6A | DJ5 | DJ6 |
|---|---|---|---|---|---|---|---|---|---|---|---|
| | | GROUP 31-13 - SPARE WHEEL CARRIER (Continued) | | | | | | | | | |
| | GM-120377 | Nut, hex., 3/8"-16 | X | X | 6 | 6 | | 6 | | | |
| | | (Bracket to tail gate) | | | | | | | | | |
| | 691799 | Bracket, support, spare wheel. assembly | X | X | | | | | | 1 | 1 |
| | GM-123520 | Bolt, hex. hd., 3/8"-24 x 3/4" | X | X | | | | | | 2 | 2 |
| | GM-120677 | Bolt, hex. hd., 3/8"-24 x 1-1/2" | X | X | | | | | | 2 | 2 |
| | GM-271193 | Nut and lockwasher, 3/8"-24 | X | X | | | | | | 4 | 4 |
| | | (Support bracket to body) | | | | | | | | | |
| | 966531 | Bracket, vibration, dampener | X | X | | | | | | 1 | 1 |
| | 961068 | Screw, pan hd., 1/4"-20 x 1/2" | X | X | | | | | | 3 | 3 |
| | 962052 | Nut and lockwasher, 1/4"-20 | X | X | | | | | | 3 | 3 |
| | | (Attach bracket) | | | | | | | | | |
| | 635516 | Nut, wheel to bracket | X | X | | | | | | 3 | 3 |
| | | For 13 x 5.50 Spare Tire Carrier | | | | | | | | | |
| | 693549 | Block, spare wheel mounting bracket | X | X | 1 | 1 | | 1 | | | |
| | GM-120669 | Bolt, hex. hd., 3/8"-24 x 2-3/4" | X | X | 2 | 2 | | 2 | | | |
| | | Bolt, hex. hd., 3/8"-24 x 3-3/4" | X | X | 2 | 2 | | 2 | | | |
| | | (Support bracket to body) | | | | | | | | | |
| | 695459 | Dampener, vibration, spare wheel | X | X | 1 | 1 | | 1 | | | |
| | GM-191898 | Screw, flat hd., 1/4"-20 x 2-3/4" | X | X | 2 | 2 | | 2 | | | |
| | 648914 | Rim and disc, assembly (13 x 5.50) | X | X | 1 | 1 | | 1 | | | |
| | | FOR METAL ENCLOSURE WITH SLIDING DOORS | | | | | | | | | |
| | 695736 | Adapter, support bracket | | X | | 1 | | | | | |
| | GM-120758 | Bolt, hex. hd., 3/8"-24 x 7/8" | | X | | 2 | | | | | |
| | GM-271193 | Nut and lockwasher, hex., 3/8"-24 | | X | | 2 | | | | | |
| | | (Adapter bracket to body side panel) | | | | | | | | | |
| | GM-120677 | Bolt, hex. hd., 3/8"-24 x 1-1/2" | | X | | 1 | | | | | |
| | GM-271193 | Nut and lockwasher, hex., 3/8"-24 | | X | | 1 | | | | | |
| | | (Adapter gusset to body side panel) | | | | | | | | | |
| | GM-120758 | Bolt, hex. hd., 3/8"-24 x 7/8" | | X | | 4 | | | | | |
| | GM-271193 | Nut and lockwasher, hex., 3/8"-24 | | X | | 4 | | | | | |
| | | (Support bracket to adapter assembly) | | | | | | | | | |
| | | GROUP 31-14 - PLATES, SEALS AND COVERS | | | | | | | | | |
| | 682197 | Cover, drain hole front floor pan. | X | X | | 2 | 2 | 2 | 2 | 2 | 2 |
| | 693399 | Screw, thumb, 1/4"-20 | X | X | | 2 | 2 | 2 | 2 | 2 | 2 |
| | | (Drain hole cover to floor pan) | | | | | | | | | |
| | 663462 | Cover, inspection, brake master cylinder | | X | 1 | | | | | | |
| | | Screw, pan hd., No. 14 x 1/2" | | X | 3 | | | | | | |
| | | (Brake cylinder inspection cover to floor) | | | | | | | | | |
| | 970727 | Gasket, transfer case shift lever, LHD | X | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 816304 | Panel, gas tank cover and reinforcement, assembly, RHD | | X | | 1 | | 1 | | 1 | 1 |
| | GM-423562 | Bolt and lockwasher, hex. hd., 5/16"-18 x 1" | | X | | 1 | | 1 | | 1 | 1 |
| | | Spacer, 5/8" O.D. | | | | | | | | | |
| | 816317 | (Gas tank cover panel to body side panel). | | X | | 1 | | 1 | | 1 | 1 |
| | GM-9409107 | Bolt and lockwasher, hex. hd., 1/4"-20 x 5/8" | | X | | 7 | | 7 | | 7 | 7 |
| | GM-120375 | Nut, hex., 1/4"-20 | | X | | 7 | | 7 | | 7 | 7 |
| | | (Gas tank cover panel to rear floor pan and tool compartment) | | | | | | | | | |

| Fig. and Ref. No. | Part Number | DESCRIPTION | MODELS V6 | 4F | CJ3B | CJ5 | CJ5A | CJ6 | CJ6A | DJ5 | DJ6 |
|---|---|---|---|---|---|---|---|---|---|---|---|
| | | GROUP 31-14 - PLATES, SEALS AND COVERS (Continued) | | | | | | | | | |
| | 694579 | Plate, cover, front floor pan opening, LHD (4-speed) | | X | | 1 | 1 | 1 | 1 | 1 | 1 |
| | GM-161895 | Screw, pan hd., No. 10-12 x 1/2" (Cover plate to front floor) | | X | | 15 | 15 | 15 | 15 | 15 | 15 |
| | 667747 | Plate, cover, gear shift opening | | X | | | 1 | | 1 | | |
| | GM-161895 | Screw, pan hd., No. 10-12 x 1/2" (Cover plate to floor plate) | | X | | | 4 | | 4 | | |
| 81-18 | 953353 | Plate, cover, lower front floor pan (3-speed) | | X | | 1 | | 1 | | 1 | 1 |
| | 964786 | Plate, cover, lower front floor pan LHD (3-speed) | | X | | | 1 | | 1 | | |
| | 970444 | Plate, cover, lower front floor pan LHD (3-speed) | X | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 694572 | Plate, cover, lower front floor pan LHD (4-speed) | | X | | 1 | | 1 | | | |
| | 964856 | Plate, cover, lower front floor pan LHD (4-speed) | | X | | | 1 | | 1 | | |
| | 673600 | Screw and lockwasher, hex. hd., 1/4"-20 x 5/8" | | X | | 9 | 9 | 9 | 9 | 9 | 9 |
| | | Screw and lockwasher, hex. hd., 1/4"-20 x 1-1/4" | | X | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 663473 | Plate, cover, power take-off shift | | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 970450 | Plate, cover, power take-off shift lever opening, LHD | X | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | GM-161895 | Screw, pan hd., No. 10-12 x 1/2" (P.T.O. Plate to front floor pan) | X | X | 4 | 4 | 4 | 4 | 4 | 4 | 4 |
| | 970452 | Plate, cover, steering column access, LHD | X | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 688997 | Plate, cover, steering column access, LHD (See Note 1) | | X | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 964673 | Plate, cover, steering column access, LHD | | X | | | 1 | | 1 | | |
| | 816332 | Plate, cover, steering column access, RHD | | X | | 1 | | 1 | | 1 | 1 |
| | 816339 | Plate, cover, steering column opening, left side, RHD | | X | | 1 | | 1 | | 1 | 1 |
| | GM-188749 | Screw and lockwasher, pan hd., No. 10-24 x 3/8" | | X | | | 1 | | 1 | | |
| | 673600 | Screw and lockwasher, hex. hd., 1/4"-20 x 5/8" | | X | | 2 | | 2 | | 2 | 2 |
| | GM-161901 | Screw, pan hd., No. 10-12 x 5/8" | | X | | 2 | | 2 | | 2 | 2 |
| | GM-120391 | Washer, flat No. 10 (Steering column opening cover plate attaching on left side) | | X | | 2 | | 2 | | 2 | 2 |
| | 971382 | Plate, cover, transfer case shift lever opening, LHD | X | | | | | | | 1 | 1 |
| | GM-161895 | Screw, pan hd., No. 10-12 x 1/2" (Attach cover plate) | X | | | | | | | 2 | 2 |
| | 691787 | Plate, cover, transfer shift opening, LHD (3-speed) | X | X | | | 1 | | 1 | 1 | 1 |
| | GM-161895 | Screw, pan hd., No. 10-12 x 1/2" (Cover plate to front floor) | X | X | | | 4 | | 4 | 4 | 4 |
| | 695543 | Plate, cover, transfer shift opening, LHD (4-speed) | | X | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 970725 | Plate, cover, transmission floor, assembly, LHD | X | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 682796 | Plate, transmission floor | | X | 1 | | | | | | |
| | GM-161901 | Screw, pan hd., No. 10-12 x 5/8" | | X | 10 | | | | | | |
| | GM-120391 | Washer, flat No. 10 (Transmission floor plate to floor pan) | | X | 10 | | | | | | |
| 81-17 | 663789 | Plate, transmission floor (3-speed) (See Note 2) | | X | | 1 | 1 | 1 | 1 | | |
| | 966521 | Plate, transmission floor | | X | | | | | | 1 | 1 |
| | 673600 | Screw and lockwasher, hex. hd., 1/4"-20 x 5/8" | | X | | 7 | 7 | 7 | 7 | 7 | 7 |
| | | Screw and lockwasher, hex. hd., 5/16"-20 x 1/2" | | X | | 1 | | 1 | | | |
| | 970446 | Plate, cover, upper front floor pan, LHD | X | | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 953600 | Plate, cover, upper front floor pan, LHD | | X | | 1 | | 1 | | 1 | 1 |
| | 964845 | Plate, cover, upper front floor pan, LHD | | X | | | 1 | | 1 | | |
| | 672846 | Nut and retainer, 1/4"-20 (Upper and lower cover plates to dash and front floor) | X | X | | 22 | 22 | 22 | 22 | 22 | 22 |
| | 970728 | Retainer, transfer case shift lever, gasket, LHD | X | | | | 1 | | 1 | 1 | 1 |
| | GM-161895 | Screw, pan hd., No. 10-12 x 1/2" (Retainer to front floor pan lower cover plate) | X | | | | 2 | | 2 | 2 | 2 |

| Fig. and Ref. No. | Part Number | DESCRIPTION | MODELS V6 | 4F | CJ3B | CJ5 | CJ5A | CJ6 | CJ6A | DJ5 | DJ6 |
|---|---|---|---|---|---|---|---|---|---|---|---|
| | | GROUP 31-14 - PLATES, SEALS AND COVERS (Continued) | | | | | | | | | |
| | 94096 | Sealer, transmission cover plate. . . . . (Supplied in strips - order in feet) | X | X | * | * | * | * | * | * | * |
| | 694623 | Spacer, gas tank, LHD (4-speed) . . . . . | | X | | 1 | 1 | 1 | 1 | 1 | 1 |
| | | Screw, wood, No. 10-13 x 3/4". . . . . (Attach gas tank spacer) | | X | | 2 | 2 | 2 | 2 | 2 | 2 |
| | | Note 1: 4-speed only for CJ-5A, CJ-6A | | | | | | | | | |
| | | Note 2: LHD only for CJ-5A, CJ-6A | | | | | | | | | |
| | | (*) As Required | | | | | | | | | |
| | | GROUP 32-01 - TOOLS | | | | | | | | | |
| | A-1240 | Jack, screw type . . . . . | X | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 647862 | Pump, tire (Manual) . . . . . | X | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 635517 | Wrench, socket (Wheel nut). . . . . | X | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | | GROUP 32-02 - TOOL BOX | | | | | | | | | |
| | 674957 | Catch, tool box lid (Pin type) . . . . . | | X | | 1 | | | | | |
| | 670993 | Catch, tool box lid (Spring type). . . . . | X | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 689697 | Lid, tool box (With pin catch) . . . . . | | X | | 1 | | | | | |
| | 670946 | Lid, tool box (With spring catch) . . . . . | X | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 663476 | Pin, hinge, tool box lid . . . . . | X | X | 2 | 2 | 2 | 2 | 2 | 2 | 2 |
| | 684845 | Ring, tool box lid (On lid with pin catch). . . . . | | X | | 1 | | | | | |
| | GM-120393 | Washer, flat, 5/16" . . . . . | | X | | 2 | | | | | |
| | 674993 | Washer, spring . . . . . (Catch and ring to tool box lid) | | X | | 1 | | | | | |
| | 670926 | Ring and ring retainer, tool box lid (On floor and on lid with spring catch). . . . . | X | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 953549 | Weatherstrip, tool box lid . . . . . | X | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |

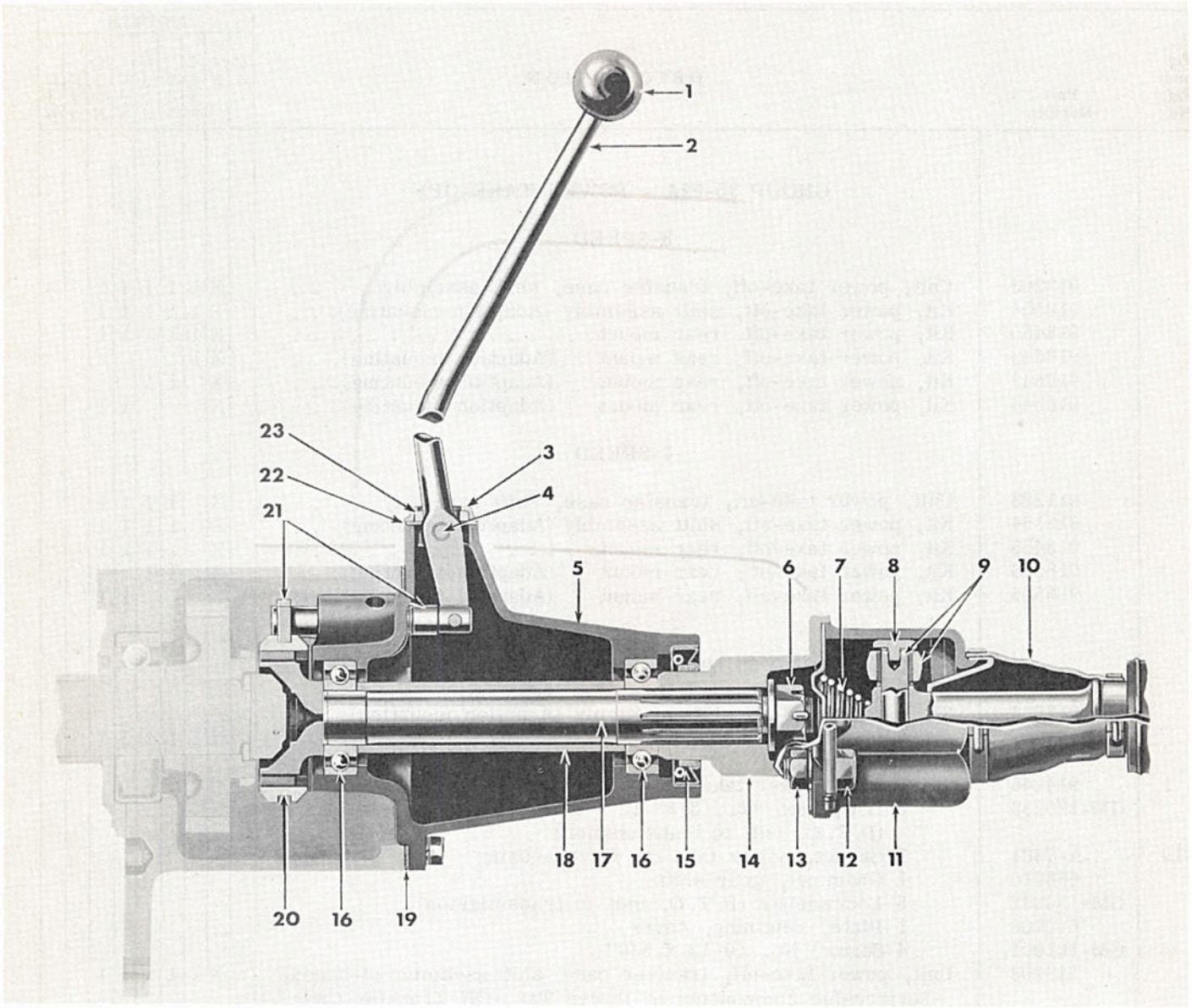



FIG. 84 - POWER TAKE-OFF - FRONT UNIT (CJ-3B) (CJ-5) (CJ-5A) (CJ-6) (CJ-6A)

| Ref. No. | Description | Group No. | Ref. No. | Description | Group No. |
|---|---|---|---|---|---|
| 1 | Ball, shift lever | 35-02B | 13 | Nut, hex., 3/8"-24 | 35-02B |
| 2 | Lever, shift | 35-02B | 14 | Flange, companion | 35-02B |
| 3 | Plate, shift lever | 35-02B | 15 | Oil seal | 35-02B |
| 4 | Pin, shift lever | 35-02B | 16 | Bearing, drive gear | 35-02B |
| 5 | Housing | 35-02B | 17 | Gear, drive | 35-02B |
| 6 | Nut, hex., slotted, 5/8"-18 | 35-02B | 18 | Spacer | 35-02B |
| 7 | Spring, compensating | 35-02D | 19 | Gasket, housing | 35-02B |
| 8 | Button, and spring | 35-02D | 20 | Gear | 35-02B |
| 9 | Ball and roller | 35-02D | 21 | Fork and rod | 35-02B |
| 10 | Cover, grease | 35-02D | 22 | Plate, retaining | 35-02B |
| 11 | Body | 35-02D | 23 | Seal, shift lever | 35-02B |
| 12 | Bolt, hex. hd., 3/8"-24 x 1" | 35-02D | | | |

| Fig. and Ref. No. | Part Number | DESCRIPTION | MODELS V6 | 4F | CJ3B | CJ5 | CJ5A | CJ6 | CJ6A | DJ5 | DJ6 |
|---|---|---|---|---|---|---|---|---|---|---|---|
| | | GROUP 35-02A - POWER TAKE-OFF | | | | | | | | | |
| | | 3-SPEED | | | | | | | | | |
| | 913203 | Unit, power take-off, transfer case, shift assembly | | X | 1 | 1 | 1 | 1 | 1 | | |
| | 918554 | Kit, power take-off, shift assembly (Adaption mounting) | | X | 1 | 1 | 1 | 1 | 1 | | |
| | 918465 | Kit, power take-off, rear mount | | X | 1 | 1 | 1 | 1 | 1 | | |
| | 918543 | Kit, power take-off, rear mount (Adaption mounting) | | X | 1 | | | | | | |
| | 918547 | Kit, power take-off, rear mount (Adaption mounting) | | X | | 1 | 1 | | | | |
| | 918544 | Kit, power take-off, rear mount (Adaption mounting) | | X | | | | 1 | 1 | | |
| | | 4-SPEED | | | | | | | | | |
| | 911223 | Unit, power take-off, transfer case, shift assembly | | X | | 1 | 1 | 1 | 1 | | |
| | 918554 | Kit, power take-off, shift assembly (Adaption mounting) | | X | | 1 | 1 | 1 | 1 | | |
| | 918465 | Kit, power take-off, rear mount | | X | | 1 | 1 | 1 | 1 | | |
| | 918546 | Kit, power take-off, rear mount (Adaption mounting) | | X | | 1 | 1 | | | | |
| | 918545 | Kit, power take-off, rear mount (Adaption mounting) | | X | | | | 1 | 1 | | |
| | | GROUP 35-02B - CONTROL UNIT, PTO. | | | | | | | | | |
| | 918554 | Kit, power take-off shift assembly (Adaption mounting) (3-and 4-speed) | | X | 1 | 1 | 1 | 1 | 1 | | |
| | | Consists of: | | | | | | | | | |
| 84- 1 | 914946 | 1 Ball, power take-off shift lever | | | | | | | | | |
| | GM-120233 | 5 Bolt, hex. hd., 3/8"-16 x 1" (P. T. O. unit to transmission) | | | | | | | | | |
| 84-19 | A-7361 | 1 Gasket, power take-off drive housing | | | | | | | | | |
| | 666610 | 1 Grommet, gear shift | | | | | | | | | |
| | GM-120382 | 5 Lockwasher (P. T. O. unit to transmission) | | | | | | | | | |
| | 640708 | 1 Plate, retaining, cover | | | | | | | | | |
| | GM-161901 | 4 Screw, No. 10-12 x 5/8" | | | | | | | | | |
| | 913203 | Unit, power take-off, transfer case, shift assembly (3-speed) Serviceable components of Power Take-Off Transfer Case, Shift Assembly- 913203. | | X | 1 | 1 | 1 | 1 | 1 | | |
| | | 3-SPEED | | | | | | | | | |
| | 640627 | Ball, power take-off lever shaft (Steel) | | X | 1 | 1 | 1 | 1 | 1 | | |
| 84-16 | A-10119 | Bearing, power take-off drive gear | | X | 4 | 4 | 4 | 4 | 4 | | |
| 84-14 | 640656 | Flange, companion power take-off | | X | 1 | 1 | 1 | 1 | 1 | | |
| 84- 6 | | Nut, hex., slotted, 5/8"-18 (Flange to drive gear) | | X | 1 | 1 | 1 | 1 | 1 | | |
| | 640622 | Washer, 5/8", special (Flange to drive gear) | | X | 1 | 1 | 1 | 1 | 1 | | |
| 84-21 | | Fork and rod, power take-off shifting, assembly | | X | 1 | 1 | 1 | 1 | 1 | | |
| 84-20 | 640343 | Gear, clutch, main shaft (15 internal teeth) | | X | 1 | 1 | 1 | 1 | 1 | | |
| 84-17 | 640620 | Gear, power take-off drive (15 teeth) | | X | 1 | 1 | 1 | 1 | 1 | | |
| 84- 5 | 913202 | Housing, power take-off drive | | X | 1 | 1 | 1 | 1 | 1 | | |
| 84- 2 | 914673 | Lever, shift, power take-off | | X | 1 | 1 | 1 | 1 | 1 | | |
| 84-15 | 923896 | Oil seal, power take-off companion flange, 2-1/2" O. D. x 1-9/16" I. D. | | X | 1 | 1 | 1 | 1 | 1 | | |
| 84- 4 | GM-117877 | Pin, power take-off shift lever | | X | 1 | 1 | 1 | 1 | 1 | | |
| 84- 3 | 640624 | Plate, power take-off drive housing shift lever | | X | 1 | 1 | 1 | 1 | 1 | | |
| 84-22 | 640626 | Plate, retaining, power take-off lever | | X | 1 | 1 | 1 | 1 | 1 | | |

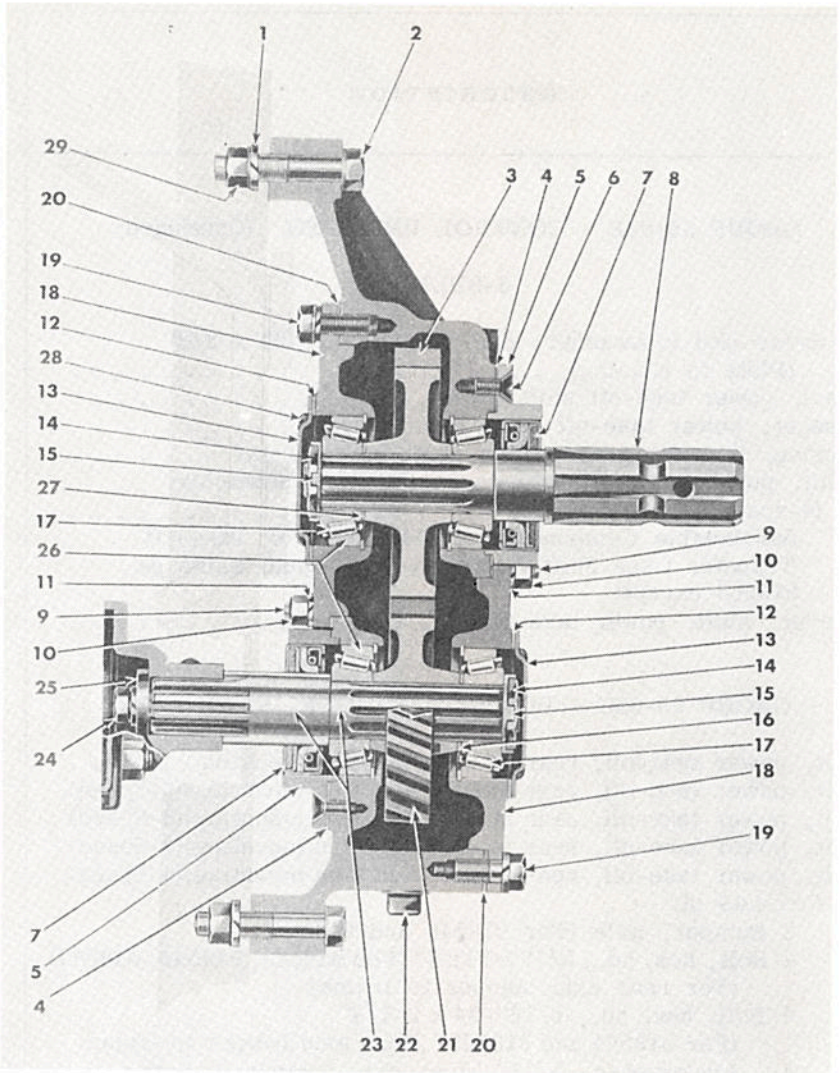



FIG. 85 - POWER TAKE-OFF - REAR UNIT (CJ-3B) (CJ-5) (CJ-5A) (CJ-6) (CJ-6A)

| Ref. No. | Description | Group No. |
|---|---|---|
| 1 | Lockwasher, 7/16" (Rear unit to frame) | 35-02C |
| 2 | Bolt hex. hd., 7/16"-20 x 2-1/4" | 35-02C |
| 3 | Gear, driven (Use kit) | 35-02C |
| 4 | Gasket, pilot | 35-02C |
| 5 | Retainer and pilot, seal | 35-02C |
| 6 | Screw flat hd., 1/4"-20 x 5/8" | 35-02C |
| 7 | Oil seal | 35-02C |
| 8 | Shaft, output | 35-02C |
| 9 | Stud | 35-02C |
| 10 | Nut hex. 3/8"-24 (Retainer to gear case) | 35-02C |
| 11 | Lockwasher 3/8" (Retainer to gear case) | 35-02C |
| 12 | Gasket cover plate | 35-02C |
| 13 | Plate, cover | 35-02C |
| 14 | Nut, hex. 3/4"-16 special | 35-02C |
| 15 | Washer, tongued 3/4" | 35-02C |
| 16 | Shim .005" thick | 35-02C |
| 17 | Cone and rollers | 35-02C |
| 18 | Retainer power take-off bearing | 35-02C |
| 19 | Bolt, hex. hd., 3/8"-16 x 7/8" (Retainer to gear case) | 35-02C |
| 20 | Gasket bearing retainer | 35-02C |
| 21 | Gear, drive (Use kit) | 35-02C |
| 22 | Plug pipe 1/2" sq. hd. | 35-02C |
| 23 | Shaft, input | 35-02C |
| 24 | Bolt flange to input shaft | 35-02C |
| 25 | Washer, companion flange | 35-02C |
| 26 | Cup, input and output shaft | 35-02C |
| 27 | Snap ring | 35-02C |
| 28 | Bolt, cover plate to retainer | 35-02C |
| 29 | Nut hex. 7/16"-20 (Rear unit to frame) | 35-02C |

| Fig. and Ref. No. | Part Number | DESCRIPTION | MODELS V6 | 4F | CJ3B | CJ5 | CJ5A | CJ6 | CJ6A | DJ5 | DJ6 |
|---|---|---|---|---|---|---|---|---|---|---|---|
| | | GROUP 35-02B - CONTROL UNIT PTO. (Continued) | | | | | | | | | |
| | | 3-SPEED | | | | | | | | | |
| | GM-179276 | Screw and lockwasher, pan hd., No. 10-32 x 3/8" (Plate to housing) | X | 4 | 4 | 4 | 4 | 4 | | | |
| 84-23 | 640625 | Seal, power take-off shift lever | X | 1 | 1 | 1 | 1 | 1 | | | |
| 84-18 | 640621 | Spacer, power take-off drive gear bearing | X | 1 | 1 | 1 | 1 | 1 | | | |
| | 640628 | Spring, transfer gear shifter shaft lock plunger | X | 1 | 1 | 1 | 1 | 1 | | | |
| | 911223 | Unit, power take-off, transfer case, shift assembly (4-speed) | X | | 1 | 1 | 1 | 1 | | | |
| | | Serviceable Components of 911223 Power Take-off Transfer Case Shift Assembly - 4-Speed, same as 913203 except: | | | | | | | | | |
| | 911853 | Lever, shift, power take-off | X | | 1 | 1 | 1 | 1 | | | |
| | | GROUP 35-02C - POWER TAKE-OFF, REAR UNIT | | | | | | | | | |
| | 918543 | Kit, power take-off, rear mount (Adaption mounting) | X | 1 | | | | | | | |
| | 918547 | Kit, power take-off, rear mount (Adaption mounting)(3-Speed) | X | | 1 | 1 | | | | | |
| | 918544 | Kit, power take-off, rear mount (Adaption mounting)(3-Speed) | X | | | | 1 | 1 | | | |
| | 918546 | Kit, power take-off, rear mount (Adaption mounting)(4-Speed) | X | | 1 | 1 | | | | | |
| | 918545 | Kit, power take-off, rear mount (Adaption mounting)(4-Speed) | X | | | | 1 | 1 | | | |
| | | Consists of: | | | | | | | | | |
| | 909331 | 2 Bumper, axle (For 918546 and 918545) | | | | | | | | | |
| | GM-121783 | 4 Bolt, hex. hd., 5/16"-24 x 2" (For 918543, 918546, 918547) (For rear axle bumper to frame) | | | | | | | | | |
| | GM-124088 | 4 Bolt, hex. hd., 5/16"-24 x 2-1/4" (For 918544 and 918545) (Rear axle bumper to frame) | | | | | | | | | |
| | GM-120214 | 4 Lockwasher, 5/16" (Rear axle bumper to frame) | | | | | | | | | |
| | GM-120368 | 4 Nut, hex., 5/16"-24 (Rear axle bumper to frame) | | | | | | | | | |
| | 641253 | 1 Flange, companion | | | | | | | | | |
| 85-24 | 905955 | 1 Bolt, hex. hd., 3/8"-24 x 1" (Flange to input shaft) | | | | | | | | | |
| | GM-120382 | 1 Lockwasher, 3/8" (Flange to input shaft) | | | | | | | | | |
| 85-25 | 635849 | 1 Washer, special (Flange to input shaft) | | | | | | | | | |
| | 804131 | 1 Reinforcement, rear cross member (Use when draw bar is not used) | | | | | | | | | |
| | 640639 | 1 Shaft, propeller, power take-off assembly (For 918543) | | | | | | | | | |
| | 907031 | 1 Shaft, propeller, power take-off assembly (For 918547) | | | | | | | | | |
| | 909673 | 1 Shaft, propeller, power take-off assembly (For 918544) | | | | | | | | | |
| | 911660 | 1 Shaft, propeller, power take-off assembly (For 918546) | | | | | | | | | |
| | 911870 | 1 Shaft, propeller, power take-off assembly (For 918545) | | | | | | | | | |
| | 630595 | 8 Bolt, hex. hd., 3/8"-24 x 1" (Propeller shaft to front and rear companion flange) | | | | | | | | | |
| | GM-125913 | 8 Nut, hex., 3/8"-24 (Propeller shaft to front and rear companion flange) | | | | | | | | | |
| | GM-120382 | 8 Lockwasher, 3/8" (Propeller shaft to front and rear companion flange) | | | | | | | | | |
| | 909703 | 2 Shim, axle bumper (For 918544 and 918545) | | | | | | | | | |
| | 640207 | 2 Spacer, axle bumper | | | | | | | | | |
| | GM-121783 | 4 Bolt, hex. 5/16"-24 x 2" (Bumper spacer attaching) (For 918543) | | | | | | | | | |
| | GM-120214 | 4 Lockwasher, 5/16" (Bumper spacer attaching) (For 918543) | | | | | | | | | |

| Fig. and Ref. No. | Part Number | DESCRIPTION | MODELS V6 | 4F | CJ3B | CJ5 | CJ5A | CJ6 | CJ6A | DJ5 | DJ6 |
|---|---|---|---|---|---|---|---|---|---|---|---|
| | | GROUP 35-02C - POWER TAKE-OFF, REAR UNIT (Continued) | | | | | | | | | |
| | GM-120368 | 4 Nut, hex., 5/16"-24 (Bumper spacer attaching) (For 918543) | | | | | | | | | |
| | 640461 | 1 Spacer (Use when draw bar is not used) | | | | | | | | | |
| | GM-123520 | 4 Bolt, hex. hd., 3/8"-24 x 3/4" (Use when draw bar is not used) | | | | | | | | | |
| | GM-271193 | 4 Nut and lockwasher, hex., 3/8"-24 (Use when draw bar is not used) | | | | | | | | | |
| | 918465 | Kit, power take-off, rear mount (3 and 4-speed) . . . . . | | X | 1 | 1 | 1 | 1 | 1 | | |
| | | Consists of: | | | | | | | | | |
| | 647676 | 1 Power take-off rear assembly (Without pulley drive) | | | | | | | | | |
| 85- 2 | GM-124139 | 3 Bolt, hex. hd., 7/16"-20 x 2-1/4" (Rear unit to frame) | | | | | | | | | |
| 85-29 | GM-120370 | 3 Nut, hex. 7/16"-20 (Rear unit to frame) | | | | | | | | | |
| 85- 1 | GM-120383 | 3 Lockwasher, 7/16" (Rear unit to frame) | | | | | | | | | |
| | 640716 | 1 Shield, power take-off, assembly | | | | | | | | | |
| | GM-122239 | 4 Bolt, hex., 7/16"-14 x 3/4" (Shield to gear case) | | | | | | | | | |
| | GM-120383 | 4 Lockwasher, 7/16" (Shield to gear case) | | | | | | | | | |
| | GM-120919 | 1 Bolt, 7/16"-20 x 1-3/4" | | | | | | | | | |
| | | Serviceable Components of Power Take-Off, rear, assembly 647676 | | | | | | | | | |
| | A-934 | Breather, assembly . . . . . | | X | 1 | 1 | 1 | 1 | 1 | | |
| | 640490 | Case, power take-off gear, assembly . . . . . | | X | 1 | 1 | 1 | 1 | 1 | | |
| 85-17 | 53594 | Cone and rollers, power take-off input and output shaft, 3-1/4" O. D. x 1" I. D. . . . . | | X | 4 | 4 | 4 | 4 | 4 | | |
| 85-26 | 53320 | Cup, power take-off input and output shaft . . . . . | | X | 4 | 4 | 4 | 4 | 4 | | |
| 85-20 | | Gasket, bearing retainer . . . . . | | X | 2 | 2 | 2 | 2 | 2 | | |
| 85-12 | 640543 | Gasket, power take-off cover plate . . . . . | | X | 2 | 2 | 2 | 2 | 2 | | |
| 85- 4 | | Gasket, pilot, power take-off oil retainer. . . . . | | X | 2 | 2 | 2 | 2 | 2 | | |
| | 804893 | Gear set, rear P. T. O. unit . . . . . | | X | 1 | 1 | 1 | 1 | 1 | | |
| | | Consists of: | | | | | | | | | |
| 85-21 | | 1 Gear, drive, rear power take-off (22 teeth) (L. H. Helix) | | | | | | | | | |
| 85- 3 | | 1 Gear, driven, rear power take-off (22 teeth) (R. H. Helix) | | | | | | | | | |
| 85- 7 | 640545 | Oil seal, input and output shaft . . . . . | | X | 2 | 2 | 2 | 2 | 2 | | |
| 85-13 | 640542 | Plate, cover, power take-off bearing retainer . . . . . | | X | 2 | 2 | 2 | 2 | 2 | | |
| 85-28 | GM-120628 | Bolt, rd. hd., slotted 1/4"-20 x 1/2" (Cover plate to retainer). . . . . | | X | 8 | 8 | 8 | 8 | 8 | | |
| | GM-120380 | Lockwasher, 1/4" (Cover plate to retainer). . . . . | | X | 8 | 8 | 8 | 8 | 8 | | |
| 85-22 | GM-444588 | Plug, pipe, 1/2" sq. hd., (P. T. O. gear case drain and filler plug) . . . . . | | X | 2 | 2 | 2 | 2 | 2 | | |
| 85-18 | 640479 | Retainer, power take-off bearing, assembly . . . . . | | X | 2 | 2 | 2 | 2 | 2 | | |
| 85-19 | GM-122126 | Bolt, hex. hd., 3/8"-16 x 7/8" (Retainer to gear case) . . | | X | 6 | 6 | 6 | 6 | 6 | | |
| 85-10 | GM-120369 | Nut, hex., 3/8"-24 (Retainer to gear case) . . | | X | 4 | 4 | 4 | 4 | 4 | | |
| 85-11 | GM-120382 | Lockwasher, 3/8" (Retainer to gear case) . . | | X | 10 | 10 | 10 | 10 | 10 | | |
| 85- 5 | 640544 | Retainer and pilot, seal . . . . . | | X | 2 | 2 | 2 | 2 | 2 | | |
| | 640546 | Retainer and pilot, power take-off oil seal, assembly . . . . | | X | 2 | 2 | 2 | 2 | 2 | | |
| 85- 6 | GM-120585 | Screw, flat hd., mach. 1/4"-20 x 5/8" (Retainer and pilot assembly to gear case) . . . . . | | X | 6 | 6 | 6 | 6 | 6 | | |
| 85-23 | 640489 | Shaft, input, power take-off . . . . . | | X | 1 | 1 | 1 | 1 | 1 | | |
| 85- 8 | 640498 | Shaft, output, power take-off. . . . . | | X | 1 | 1 | 1 | 1 | 1 | | |
| 85-14 | 640797 | Nut, hex., 3/4"-16, special . . . . . | | X | 2 | 2 | 2 | 2 | 2 | | |
| 85-15 | 640796 | Washer, tongued, 3/4" . . . . . | | X | 2 | 2 | 2 | 2 | 2 | | |

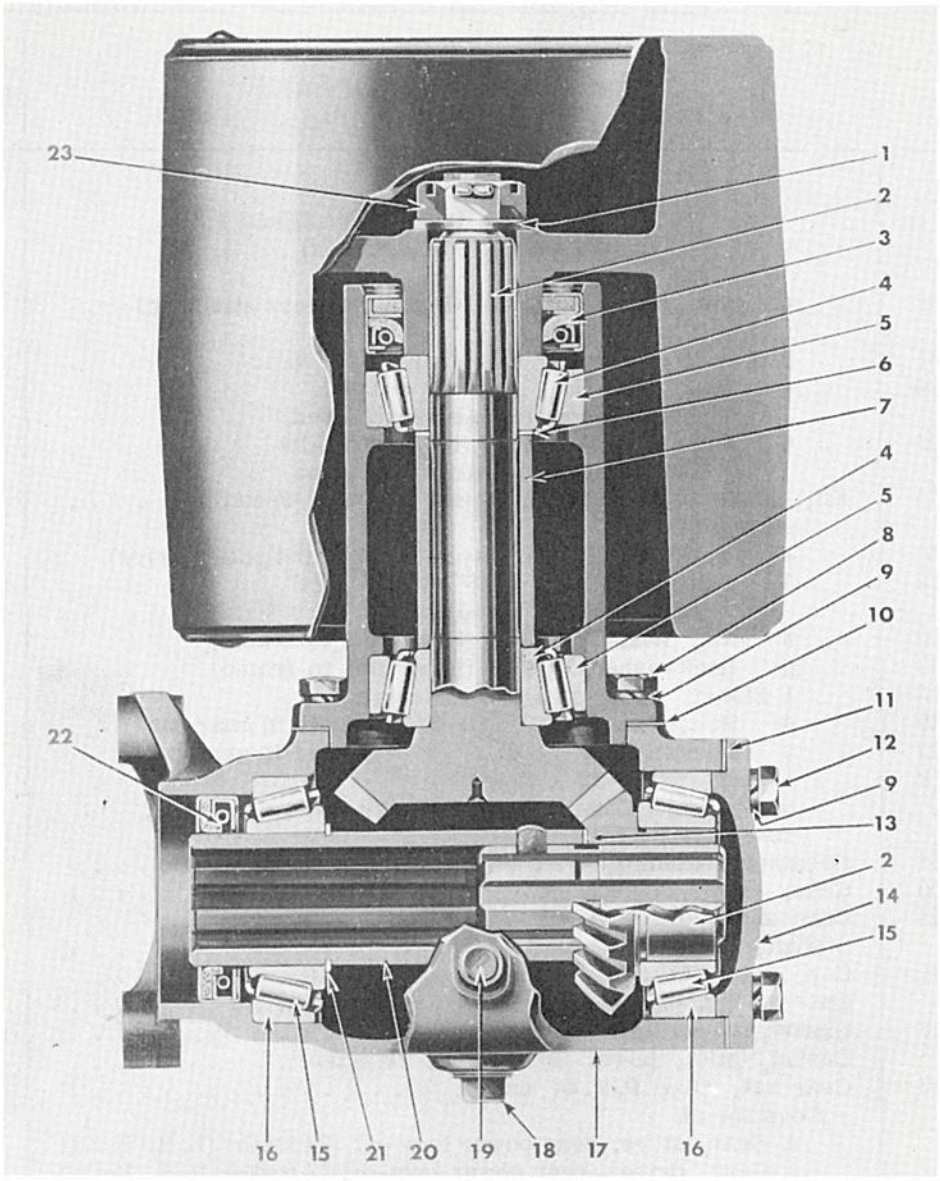



FIG. 86 - PULLEY DRIVE (CJ-3B) (CJ-5) (CJ-6) (CJ-5A) (CJ-6A)

| Ref. No. | Description | Group No. | Ref. No. | Description | Group No. |
|---|---|---|---|---|---|
| 1 | Washer, flat (Pulley to shaft) | 35-03 | 13 | Shim, adjusting, bevel pinion | 35-03 |
| 2 | Gear and pinion set | 35-03 | 14 | Cap, pulley drive pinion bearing | N. S. |
| 3 | Retainer | 35-03 | 15 | Cone and roller power take-off | 35-03 |
| 4 | Cone and rollers pulley shaft | 35-03 | 16 | Cup | 35-03 |
| 5 | Cup pulley shaft | 35-03 | 17 | Carrier | 35-03 |
| 6 | Shim, adjusting bevel pinion outer | 35-03 | 18 | Plug drain | 35-03 |
| 7 | Spacer | 35-03 | 19 | Breather | 35-03 |
| 8 | Bolt hex. hd., 3/8"-16 x 1" | 35-03 | 20 | Shaft and sleeve | 35-03 |
| 9 | Lockwasher housing to carrier | 35-03 | 21 | Snap ring | N. S. |
| 10 | Shim, adjusting, pinion | N. S. | 22 | Oil seal | N. S. |
| 11 | Shim, drive pinion bearing | 35-03 | 23 | Nut hex. 3/4"-16 | 35-03 |
| 12 | Bolt hex. hd., 3/8"-16 x 7/8" | 35-03 | | | |

| Fig. and Ref. No. | Part Number | DESCRIPTION | MODELS V6 | 4F | CJ3B | CJ5 | CJ5A | CJ6 | CJ6A | DJ5 | DJ6 |
|---|---|---|---|---|---|---|---|---|---|---|---|
| | | GROUP 35-02C - POWER TAKE-OFF, REAR UNIT (Continued) | | | | | | | | | |
| | 640549 | Shim, power take-off output shaft, .003" thick. | | X | * | * | * | * | * | | |
| 85-16 | 640550 | Shim, power take-off output shaft, .005" thick. | | X | * | * | * | * | * | | |
| | 640552 | Shim, power take-off output shaft, .030" thick. | | X | * | * | * | * | * | | |
| 85-27 | 640793 | Snap ring, internal, 2.402 | | X | 4 | 4 | 4 | 4 | 4 | | |
| 85- 9 | 384958 | Stud, power take-off gear case | | X | 4 | 4 | 4 | 4 | 4 | | |
| | 635849 | Washer, power take-off companion flange. | | X | 1 | 1 | 1 | 1 | 1 | | |
| | | (*) As Required. | | | | | | | | | |
| | | GROUP 35-02D - POWER TAKE-OFF PROPELLER SHAFT | | | | | | | | | |
| | 640639 | Shaft, propeller, power take-off, assembly. | | X | 1 | | | | | | |
| | 907031 | Shaft, propeller, power take-off, assembly (3-speed) | | X | | 1 | 1 | | | | |
| | 909673 | Shaft, propeller, power take-off, assembly (3-speed) | | X | | | | 1 | 1 | | |
| | 911660 | Shaft, propeller, power take-off, assembly (4-speed) | | X | | 1 | 1 | | | | |
| | 911870 | Shaft, propeller, power take-off, assembly (4-speed) | | X | | | | 1 | 1 | | |
| 84-12 | 630595 | Bolt, hex. hd., 3/8"-24 x 1" (Propeller shafts to front rear units) | | X | 8 | 8 | 8 | 8 | 8 | | |
| 84-13 | GM-125913 | Nut, hex. 3/8"-24 | | X | 8 | 8 | 8 | 8 | 8 | | |
| | GM-120382 | Lockwasher, 3/8" | | X | 8 | 8 | 8 | 8 | 8 | | |
| | | Serviceable items for above Propeller Shafts | | | | | | | | | |
| 84-11 | 636233 | Body, propeller shaft universal joint | | X | 1 | 1 | 1 | 1 | 1 | | |
| | 116770 | Cover, propeller shaft universal joint (Rubber) | | X | 2 | | | | | | |
| | 801578 | Kit, propeller shaft universal joint | | X | 2 | 2 | 2 | 2 | 2 | | |
| | | Consists of: | | | | | | | | | |
| 84- 9 | 115828 | 2 Ball and roller | | | | | | | | | |
| 84- 8 | 115942 | 2 Button and spring, centering | | | | | | | | | |
| | 116035 | 1 Cover, dust | | | | | | | | | |
| 84-10 | 636235 | 2 Cover, grease | | | | | | | | | |
| | 636234 | 1 Gasket, body | | | | | | | | | |
| | 637380 | 1 Pin, trunnion | | | | | | | | | |
| 84- 7 | 636232 | 2 Spring, compensating | | | | | | | | | |
| | 636229 | 2 Washer, thrust | | | | | | | | | |
| | 640637 | Tube, propeller shaft, assembly. | | X | 1 | | | | | | |
| | 907032 | Tube, propeller shaft, assembly (3-speed) | | X | | 1 | 1 | | | | |
| | 911263 | Tube, propeller shaft, assembly (3-speed) | | X | | | | 1 | 1 | | |
| | 911826 | Tube, propeller shaft, assembly (4-speed) | | X | | 1 | 1 | | | | |
| | 911871 | Tube, propeller shaft, assembly (4-speed) | | X | | | | 1 | 1 | | |
| | | GROUP 35-03 - PULLEY DRIVE FOR POWER TAKE-OFF | | | | | | | | | |
| | 807132 | Drive, pulley, assembly (Less pulley) | | X | 1 | 1 | 1 | 1 | 1 | | |
| | GM-122279 | Bolt, hex. hd., 7/16"-14 x 1-1/2" (Pulley drive to rear unit) | | X | 4 | 4 | 4 | 4 | 4 | | |
| | 805897 | Pulley, belt (Stamped) | | X | 1 | 1 | 1 | 1 | 1 | | |
| 86-23 | 801367 | Nut, hex., 3/4"-16 (Pulley to shaft) | | X | 1 | 1 | 1 | 1 | 1 | | |
| 86- 1 | 636570 | Washer, flat, 1/8" x 49/64" x 1-1/2" (Pulley to shaft) | | X | 1 | 1 | 1 | 1 | 1 | | |
| | GM-137204 | Pin, cotter, 1/8" x 1-1/2" (Pulley to shaft) | | X | 1 | 1 | 1 | 1 | 1 | | |

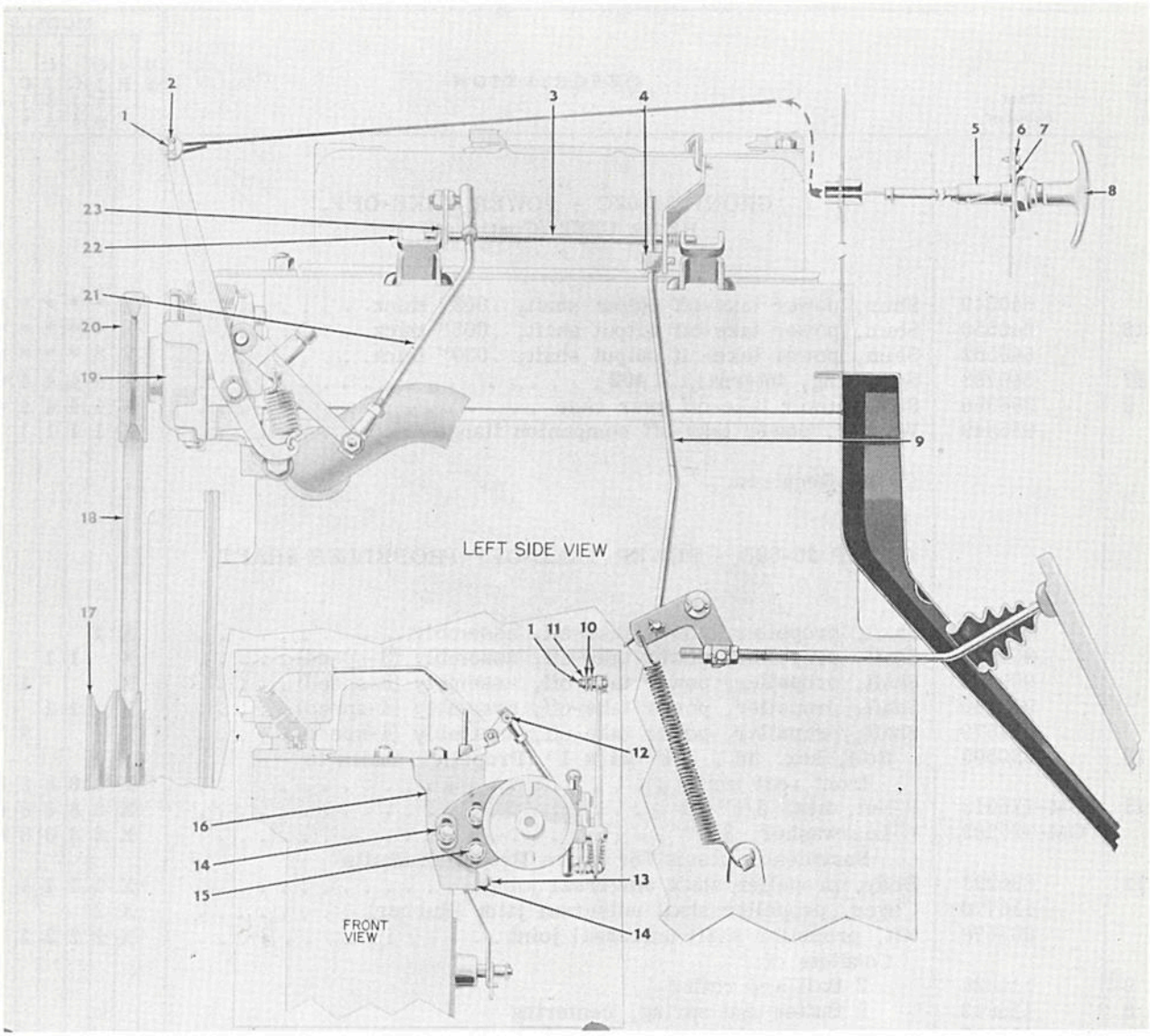



FIG. 87 - GOVERNOR AND CONTROLS (CJ-3B) (CJ-5) (CJ-5A) (CJ-6) (CJ-6A)

| Ref. No. | Description | Ground No. | Ref. No. | Description | Ground No. |
|---|---|---|---|---|---|
| 1 | Bolt, pivot | 35-08 | 13 | Stud, 3/8"-16 x 2-7/16" (Manifold stud) | 35-08 |
| 2 | Pin, cotter, 1/16" x 1/2" | 35-08 | 14 | Washer, plain 3/8" | 35-08 |
| 3 | Crank, bell governor | 35-08 | 15 | Screw, 3/8"-24 x 1-1/4" | 35-08 |
| 4 | Block, adjusting | 35-08 | 16 | Bracket, support | 10-03 |
| 5 | Control, governor | 35-08 | 17 | Pulley, fan drive | 35-08 |
| 6 | Screw, pan hd., No. 8-18 x 3/8" | 35-08 | 18 | Belt, drive governor | 35-08 |
| 7 | Bezel, control | 35-08 | 19 | Governor (Novi) | 35-08 |
| 8 | Handle and wire (Included in Ref. No. 5) | 35-08 | 20 | Pulley, drive governor | 35-08 |
| 9 | Rod, accelerator, vertical | 35-08 | 21 | Rod, governor to bell crank | 35-08 |
| 10 | Washer, plain, 1/4" | 35-08 | 22 | Bracket, bell crank | 35-08 |
| 11 | Nut, hex., 1/4"-28 | 35-08 | 23 | Washer, plain 17/64" x 5/8" x 1/16" | 35-08 |
| 12 | Nut & lockwasher, hex., 1/4"-28 | 35-08 | | | |

| Fig. and Ref. No. | Part Number | DESCRIPTION | MODELS V6 | 4F | CJ3B | CJ5 | CJ5A | CJ6 | CJ6A | DJ5 | DJ6 |
|---|---|---|---|---|---|---|---|---|---|---|---|
| | | GROUP 35-03 - PULLEY DRIVE FOR POWER TAKE-OFF (Continued) | | | | | | | | | |
| | | Serviceable Components of Pulley Drive Assembly 807132 | | | | | | | | | |
| 86-19 | A-870 | Breather, assembly | | X | 1 | 1 | 1 | 1 | 1 | | |
| 86-17 | 640499 | Carrier, pulley drive gear, assembly | | X | 1 | 1 | 1 | 1 | 1 | | |
| 86-15 | 53453 | Cone and roller, power take-off stub shaft | | X | 2 | 2 | 2 | 2 | 2 | | |
| 86- 4 | 53720 | Cone and roller, pulley shaft | | X | 2 | 2 | 2 | 2 | 2 | | |
| 86- 5 | 51867 | Cup, pulley shaft cone and roller | | X | 2 | 2 | 2 | 2 | 2 | | |
| 86-16 | 53454 | Cup, stub shaft cone and roller | | X | 2 | 2 | 2 | 2 | 2 | | |
| 86- 2 | 643185 | Gear and pinion set (Matching set) (21 teeth - 18 teeth) | | X | 1 | 1 | 1 | 1 | 1 | | |
| | 640475 | Housing, support pulley assembly | | X | 1 | 1 | 1 | 1 | 1 | | |
| 86- 8 | GM-120233 | Bolt, hex. hd., 3/8"-16 x 1" (Housing to carrier) | | X | 6 | 6 | 6 | 6 | 6 | | |
| 86- 9 | GM-120382 | Lockwasher, 3/8" (Housing to carrier) | | X | 6 | 6 | 6 | 6 | 6 | | |
| 86-22 | 640555 | Oil seal, pulley drive | | X | 1 | 1 | 1 | 1 | 1 | | |
| 86-18 | GM-444588 | Plug, pipe, 1/2" sq. hd. (Pulley drive housing) | | X | 1 | 1 | 1 | 1 | 1 | | |
| | GM-103869 | Plug, filler, 3/4" pipe, sq. hd. | | X | 1 | 1 | 1 | 1 | 1 | | |
| 86- 3 | 640561 | Retainer, oil pulley hub | | X | 1 | 1 | 1 | 1 | 1 | | |
| 86-20 | 640480 | Shaft, and sleeve, stub, power take-off assembly | | X | 1 | 1 | 1 | 1 | 1 | | |
| 86-13 | 640556 | Shim, adjusting, bevel pinion, .003" | | X | * | * | * | * | * | | |
| | 640557 | Shim, adjusting, bevel pinion, .005" | | X | * | * | * | * | * | | |
| | 640558 | Shim, adjusting, bevel pinion, .010" | | X | * | * | * | * | * | | |
| 86- 6 | 640449 | Shim, adjusting, bevel pinion, outer .005" | | X | * | * | * | * | * | | |
| | 640451 | Shim, adjusting, bevel pinion, outer .030" | | X | * | * | * | * | * | | |
| 86-11 | 640469 | Shim, pulley drive pinion bearing, .003" | | X | * | * | * | * | * | | |
| | 640470 | Shim, pulley drive pinion bearing, .005" | | X | * | * | * | * | * | | |
| | 640471 | Shim, pulley drive pinion bearing, .010" | | X | * | * | * | * | * | | |
| | 640472 | Shim, pulley drive pinion bearing, .030" | | X | * | * | * | * | * | | |
| 86- 7 | 640560 | Spacer, pulley shaft bearing | | X | 1 | 1 | 1 | 1 | 1 | | |
| | | Note: (*) As Required | | | | | | | | | |
| | | GROUP 35-08 - GOVERNOR BELT DRIVEN | | | | | | | | | |
| | 809301 | Kit, governor, field (Belt driven) (Novi) | | X | 1 | 1 | 1 | 1 | 1 | | |
| | | Consists of: | | | | | | | | | |
| 87-18 | 640256 | 1 Belt, drive | | | | | | | | | |
| 87- 7 | 809647 | 1 Bezel, mounting control | | | | | | | | | |
| 87- 6 | GM-163158 | 3 Screw, pan. hd., No. 8-18 x 3/8" (Bezel to instrument panel) | | | | | | | | | |
| 87- 4 | 642682 | 1 Block, adjusting, throttle rod | | | | | | | | | |
| | GM-120391 | 1 Washer, plain, No. 10-special (Adjusting block to upper bell crank) | | | | | | | | | |
| 87-22 | 805479 | 2 Bracket, bell crank | | | | | | | | | |
| 87-16 | 917123 | 1 Bracket, support | | | | | | | | | |
| | GM-120394 | 3 Washer, plain 3/8" (Support bracket to cylinder block) | | | | | | | | | |
| | 303466 | 1 Bushing, 1/4" rubber, governor control cable | | | | | | | | | |
| | 929491 | 1 Clip, tube (Vacuum tube to radiator outlet hose) | | | | | | | | | |
| 87- 5 | 909857 | 1 Control, governor, assembly | | | | | | | | | |
| 87- 1 | 908720 | 1 Bolt, pivot, 1/4"-28 x 7/8" | | | | | | | | | |
| 87-11 | GM-120367 | 1 Nut, hex., 1/4"-28 | | | | | | | | | |
| 87- 2 | GM-112726 | 2 Pin, cotter, 1/16" x 1/2" | | | | | | | | | |

| Fig. and Ref. No. | Part Number | DESCRIPTION | MODELS V6 | 4F | CJ3B | CJ5 | CJ5A | CJ6 | CJ6A | DJ5 | DJ6 |
|---|---|---|---|---|---|---|---|---|---|---|---|
| | | GROUP 35-08 - GOVERNOR BELT DRIVEN (Continued) | | | | | | | | | |
| 87-10 | GM-120392 | 2 Washer, plain, 1/4" (Governor control cable to governor) | | | | | | | | | |
| 87- 3 | 809064 | 1 Crank, bell, assembly | | | | | | | | | |
| | GM-138549 | 1 Lockwasher, 1/2" (Governor control to control bracket) | | | | | | | | | |
| | | 1 Drawing, governor installation | | | | | | | | | |
| 87-19 | 643332 | 1 Governor, assembly | | | | | | | | | |
| 87-14 | GM-120394 | 3 Washer, plain 3/8" | | | | | | | | | |
| | GM-120382 | 3 Lockwasher, 3/8" | | | | | | | | | |
| 87-15 | GM-121615 | 3 Screw, hex., 3/8"-24 x 1-1/4" (Governor to support bracket) | | | | | | | | | |
| | GM-119117 | 1 Pin, cotter, 3/32" x 1/2" | | | | | | | | | |
| 87- 9 | 915656 | 1 Rod, accelerator bell crank, vertical | | | | | | | | | |
| 87-21 | 809066 | 1 Rod, governor to bell crank, assembly | | | | | | | | | |
| 87-12 | GM-271175 | 2 Nut and lockwasher, hex., 1/4"-28 (Governor to carburetor rod ball joint) | | | | | | | | | |
| | 805483 | 1 Spring | | | | | | | | | |
| 87-13 | GM-111674 | 1 Stud, 3/8"-16 x 2-7/16" (Manifold) | | | | | | | | | |
| | 641505 | 1 Tag, caution, lubrication | | | | | | | | | |
| 87-23 | GM-446192 | 1 Washer, plain, 17/64" (Brass) | | | | | | | | | |
| | 94488 | Kit, governor (Belt driven) (Hoof) . . . . . | | X | 1 | 1 | 1 | 1 | 1 | | |
| | | Consists of: | | | | | | | | | |
| | 640256 | 1 Belt, drive, governor | | | | | | | | | |
| | 642682 | 1 Block, adjusting throttle rod | | | | | | | | | |
| | GM-112726 | 2 Pin, cotter, 1/16" x 1/2" | | | | | | | | | |
| | GM-120391 | 2 Washer, plain, No. 10 special (Adjusting block to upper bell crank) | | | | | | | | | |
| | 805479 | 2 Bracket, bell crank | | | | | | | | | |
| | 917123 | 1 Bracket, support, governor, assembly | | | | | | | | | |
| | GM-120394 | 3 Washer, plain, 3/8" (Support bracket to cylinder block) | | | | | | | | | |
| | 929491 | 1 Clip, tube (Vacuum tube to radiator outlet hose) | | | | | | | | | |
| | 809064 | 1 Crank, bell, governor, assembly | | | | | | | | | |
| | | 1 Drawing, governor control installation | | | | | | | | | |
| | 812077 | 1 Governor, assembly (Hoof) | | | | | | | | | |
| | 807971 | 3 Bolt and lockwasher, hex. hd., 3/8"-24 x 1" | | | | | | | | | |
| | GM-111674 | 1 Stud, 3/8"-16 x 2-7/16" (Manifold stud) | | | | | | | | | |
| | GM-120394 | 3 Washer, flat, 3/8" (Governor to support bracket) | | | | | | | | | |
| | GM-271175 | 2 Nut and lockwasher, hex., 1/4"-28 (Bell crank and governor to rod ball joint) | | | | | | | | | |
| | 915656 | 1 Rod, accelerator, bell crank vertical | | | | | | | | | |
| | 812278 | 1 Rod, governor to bell crank, assembly | | | | | | | | | |
| | 805483 | 1 Spring | | | | | | | | | |
| | 641505 | 1 Tag, caution, governor, lubrication | | | | | | | | | |
| | GM-446192 | 1 Washer, plain, 17/64" (Brass) | | | | | | | | | |
| | | Components of 643332 Novi Governor | | | | | | | | | |
| | 644842 | Screw, body cap . . . . . | | X | 4 | 4 | 4 | 4 | 4 | | |
| | 644843 | Vent, atmospheric . . . . . | | X | 1 | 1 | 1 | 1 | 1 | | |

| Fig. and Ref. No. | Part Number | DESCRIPTION | MODELS V6 | 4F | CJ3B | CJ5 | CJ5A | CJ6 | CJ6A | DJ5 | DJ6 |
|---|---|---|---|---|---|---|---|---|---|---|---|
| | | GROUP 35-08 - GOVERNOR BELT DRIVEN (Continued) | | | | | | | | | |
| | | Serviceable Components of 809066 Governor Rod Assembly | | | | | | | | | |
| | 927070 | Joint, ball, governor, to bell crank | | X | 2 | 2 | 2 | 2 | 2 | | |
| | 809065 | Rod, governor, to bell crank | | X | 1 | 1 | 1 | 1 | 1 | | |
| | GM-120367 | Nut, hex., 1/4"-28 | | X | 2 | 2 | 2 | 2 | 2 | | |
| | | Serviceable Components of 812278 Governor Rod Assembly | | | | | | | | | |
| | 927070 | Joint, ball governor to bell crank | | X | 2 | 2 | 2 | 2 | 2 | | |
| | 812277 | Rod, governor to bell crank | | X | 1 | 1 | 1 | 1 | 1 | | |
| | GM-120367 | Nut, hex., 1/4"-28 | | X | 2 | 2 | 2 | 2 | 2 | | |
| | | GROUP 35-12 - CHAFF SCREEN AND BRUSH GUARD | | | | | | | | | |
| | 818688 | Kit, chaff screen, radiator guard | X | X | 1 | 1 | 1 | 1 | 1 | | |
| | | Consists of: | | | | | | | | | |
| | | 1 Screen, chaff, radiator | | | | | | | | | |
| | 818609 | 2 Clip, retaining, upper | | | | | | | | | |
| | 818610 | 2 Clip, retaining, lower | | | | | | | | | |
| | | GROUP 35-13 - BUMPER BAR WEIGHT | | | | | | | | | |
| | 640724 | Kit, front bumper weight | | X | 1 | 1 | | 1 | | | |
| | | Consists of: | | | | | | | | | |
| | | 1 Drawing, installation, front bumper weight | | | | | | | | | |
| | | 1 Weight, front bumper bar | | | | | | | | | |
| | 800231 | 4 Screw and lockwasher, hex. hd., 3/8"-24 x 3" | | | | | | | | | |
| | GM-271193 | 2 Nut and lockwasher, hex. hd., 3/8"-24 | | | | | | | | | |
| | 642339 | 4 Washer, flat, 3/8" | | | | | | | | | |
| | | (Bumper weight to frame and front bumper) | | | | | | | | | |
| | | GROUP 35-17 - TOP KITS | | | | | | | | | |
| | | SPECIAL EQUIPMENT AND ACCESSORIES | | | | | | | | | |
| | | CODE: Y-31 Black Canvas | | | | | | | | | |
| | 958889 | Kit, body top (Full) (Code Y-31) | | | 1 | | | | | | |
| | | Consists of: | | | | | | | | | |
| | 670938 | 1 Bar, spacer, front center top bow | | | | | | | | | |
| | GM-121832 | 2 Screw, rd. hd., No. 8-32 x 3/8" | | | | | | | | | |
| | GM-271163 | 2 Nut and lockwasher, hex., No. 8-32 | | | | | | | | | |
| | 663189 | 1 Bow, top center | | | | | | | | | |
| | 663192 | 1 Bow, top, center, front | | | | | | | | | |
| | 667997 | 1 Bow, top, side, front, left | | | | | | | | | |
| | 667998 | 1 Bow, top, side, front, right | | | | | | | | | |
| | 667859 | 1 Bow, top, side, rear, left | | | | | | | | | |
| | 667860 | 1 Bow, top, side, rear, right | | | | | | | | | |

| Fig. and Ref. No. | Part Number | DESCRIPTION | MODELS V6 | 4F | CJ3B | CJ5 | CJ5A | CJ6 | CJ6A | DJ5 | DJ6 |
|---|---|---|---|---|---|---|---|---|---|---|---|
| | | GROUP 35-17 - TOP KITS (Continued) | | | | | | | | | |
| | | SPECIAL EQUIPMENT AND ACCESSORIES | | | | | | | | | |
| | 684529 | 1 Curtain, quarter, left (Code Y-31) | | | | | | | | | |
| | 684530 | 1 Curtain, quarter, right (Code Y-31) | | | | | | | | | |
| | 684528 | 1 Flap, top back curtain, assembly (Code Y-31) | | | | | | | | | |
| | 663808 | 14 Loop, footman | | | | | | | | | |
| | GM-155937 | 20 Screw, fl. hd., No. 10-24 x 1/2" | | | | | | | | | |
| | GM-271166 | 20 Nut and lockwasher, hex. No. 10-24 (Footman loops to side panel wheelhouse, side and rear panels) | | | | | | | | | |
| | GM-155937 | 8 Screw, fl. hd., No. 10-24 | | | | | | | | | |
| | GM-441256 | 8 Nut, Acorn type, No. 10-24 (Footman loops to tailgate) | | | | | | | | | |
| | 670956 | 2 Rail, rear top, quarter | | | | | | | | | |
| | 681467 | 1 Rail, top, left, assembly | | | | | | | | | |
| | 681468 | 1 Rail, top, right, assembly | | | | | | | | | |
| | GM-271193 | 2 Nut and lockwasher, hex., 3/8"-24 (Top rail assembly) | | | | | | | | | |
| | GM-120369 | 2 Nut, hex., 3/8"-24 (to windshield) | | | | | | | | | |
| | GM-121887 | 2 Bolt, hex. hd., 1/4"-20 x 3/4" | | | | | | | | | |
| | GM-271172 | 2 Nut and lockwasher, hex., 1/4"-20 | | | | | | | | | |
| | GM-120393 | 2 Washer, plain, 5/16" (Top rail to top bow, side front) | | | | | | | | | |
| | 663444 | 1 Rod, side curtain front, left | | | | | | | | | |
| | 663445 | 1 Rod, side curtain front, right | | | | | | | | | |
| | GM-121887 | 4 Bolt, hex. hd., 1/4"-20 x 3/4" | | | | | | | | | |
| | GM-271172 | 4 Nut and lockwasher, hex., 1/4"-20 (Rod to body side panel) | | | | | | | | | |
| | 664722 | 1 Socket, lower door hinge, left | | | | | | | | | |
| | 664723 | 1 Socket, lower door hinge, right | | | | | | | | | |
| | GM-163162 | 8 Screw, pan hd., No. 8-18 x 1/2" (Lower door hinge socket to cowl side panel) | | | | | | | | | |
| | 667827 | 2 Strap, top roll, assembly (Code Y-31) | | | | | | | | | |
| | 958884 | 1 Top, assembly (Code Y-31) | | | | | | | | | |
| | | PARTS PECULIAR TO 958889 KIT ONLY | | | | | | | | | |
| | 681423 | 1 Door, left, assembly trimmed, complete (Code Y-31) | | | | | | | | | |
| | 681424 | 1 Door, right, assembly trimmed, complete (Code Y-31) | | | | | | | | | |
| | 681380 | 2 Retainer, door curtain, cowl side panel | | | | | | | | | |
| | GM-163219 | 4 Screw, pan hd., No. 10-16 x 5/8" (Retainer to cowl side panel) | | | | | | | | | |
| | | SERVICEABLE COMPONENTS OF 958889 KIT (FULL) | | | | | | | | | |
| | 663335 | Eyelet, curtain fastener | | | 37 | | | | | | |
| | 673158 | Light, curtain window | | | 3 | | | | | | |
| | 692881 | Light, door window | | | 2 | | | | | | |
| | 671631 | Strap and buckle (21-1/2" long) (Code: Y-31) | | | 19 | | | | | | |
| | 663596 | Stud and eyelet, double turn button | | | 37 | | | | | | |

| Fig. and Ref. No. | Part Number | DESCRIPTION | MODELS V6 | 4F | CJ3B | CJ5 | CJ5A | CJ6 | CJ6A | DJ5 | DJ6 |
|---|---|---|---|---|---|---|---|---|---|---|---|
| | | GROUP 35-17 - TOP KITS (Continued) | | | | | | | | | |
| | | SERVICEABLE COMPONENTS OF 958889 KIT (FULL) | | | | | | | | | |
| | 663336 | Washer, curtain fastener, stud | | | 37 | | | | | | |
| | 663597 | Washer, curtain fastener, stud | | | 37 | | | | | | |
| | 689383 | Zipper, door handle opening, assembly (Black color) | | | 1 | | | | | | |
| | | SERVICEABLE COMPONENTS PECULIAR TO Y-958889-31 KIT ONLY | | | | | | | | | |
| | 684527 | Curtain, top back, assembly (Code: Y-31) | | | 1 | | | | | | |
| | 663613 | Handle, door | | | 2 | | | | | | |
| | 663663 | Handle and pin, door, assembly | | | 2 | | | | | | |
| | 663614 | Plate, rub (Rear door handle) | | | 2 | | | | | | |
| | 120081 | Kit, full top, (Cloth items only) (For 958889 Body) | | | 1 | | | | | | |
| | | Consists of: (For top, full) (Code: Y-31) | | | | | | | | | |
| | 958884 | 1 Top, front assembly (Code: Y-31) | | | | | | | | | |
| | 119755 | 1 Curtain, door, left, assembly (Code: Y-31) | | | | | | | | | |
| | 119756 | 1 Curtain, door, right, assembly (Code: Y-31) | | | | | | | | | |
| | 684529 | 1 Curtain, quarter, left, assembly (Code: Y-31) | | | | | | | | | |
| | 684530 | 1 Curtain, quarter, right, assembly (Code: Y-31) | | | | | | | | | |
| | 684528 | 1 Flap, top back curtain, assembly (Code: Y-31) | | | | | | | | | |
| | 667827 | 2 Strap, top roll assembly (Code: Y-31) | | | | | | | | | |
| | Y-958886-31 | Kit, front body top, complete | | | 1 | | | | | | |
| | | Consists of: | | | | | | | | | |
| | 670938 | 1 Bar, spacer, front center, top bow | | | | | | | | | |
| | GM-121832 | 2 Screw, rd. hd., No. 8-32 x 3/8" | | | | | | | | | |
| | GM-271163 | 2 Nut and lockwasher, hex. No. 8-32 (Center bar to W/shield and center bow) | | | | | | | | | |
| | 663192 | 1 Bow, top, center, front | | | | | | | | | |
| | 667997 | 1 Bow, front top, front side, left, assembly | | | | | | | | | |
| | 667998 | 1 Bow, front top, front side, right, assembly | | | | | | | | | |
| | GM-121887 | 2 Bolt, hex. hd., 1/4"-20 x 3/4" | | | | | | | | | |
| | GM-271172 | 2 Nut and lockwasher, hex., 1/4"-20 | | | | | | | | | |
| | GM-120393 | 2 Washer, plain, 5/16" (Side top bow to rail) | | | | | | | | | |
| | 684502 | 1 Flap, top back curtain (Code: Y-31) | | | | | | | | | |
| | 663808 | 6 Loop, footman | | | | | | | | | |
| | GM-155937 | 12 Screw, fl. hd., No. 10-24 x 1/2" | | | | | | | | | |
| | GM-271166 | 12 Nut and lockwasher, No. 10-24 (Loops to body) | | | | | | | | | |

| Fig. and Ref. No. | Part Number | DESCRIPTION | MODELS V6 | 4F | CJ3B | CJ5 | CJ5A | CJ6 | CJ6A | DJ5 | DJ6 |
|---|---|---|---|---|---|---|---|---|---|---|---|
| | | GROUP 35-17 - TOP KITS (Continued) | | | | | | | | | |
| | | Kit, Y-958886-31 - front body top (Continued) | | | | | | | | | |
| | | Consists of: | | | | | | | | | |
| | 681467 | 1 Rail, front top, left, assembly | | | | | | | | | |
| | 681468 | 1 Rail, front top, right, assembly | | | | | | | | | |
| | GM-120369 | 4 Nut, hex., 3/8"-24 | | | | | | | | | |
| | GM-271193 | 4 Nut and lockwasher, hex., 3/8"-24 (Top rail to W/shield) | | | | | | | | | |
| | 663444 | 1 Rod, side curtain, front, left | | | | | | | | | |
| | 663445 | 1 Rod, side curtain, front, right | | | | | | | | | |
| | GM-121887 | 4 Bolt, hex. hd., 1/4"-20 x 3/4" | | | | | | | | | |
| | GM-271172 | 4 Nut and lockwasher, hex., 1/4"-20 (Rod to body side) | | | | | | | | | |
| | 664722 | 1 Socket, door lower hinge, left | | | | | | | | | |
| | 664723 | 1 Socket, door lower hinge, right | | | | | | | | | |
| | GM-163162 | 8 Screw, pan hd., No. 8-18 x 1/2" (Socket to cowl side panel) | | | | | | | | | |
| | 667827 | 2 Strap, top roll, assembly (Code: Y-31) | | | | | | | | | |
| | 684505 | 1 Top, front, assembly | | | | | | | | | |
| | | PARTS PECULIAR TO Y-958886-31 | | | | | | | | | |
| | 681423 | 1 Door, trimmed, left, assembly (Code: Y-31) | | | | | | | | | |
| | 681424 | 1 Door, trimmed, right, assembly (Code: Y-31) | | | | | | | | | |
| | 681380 | 2 Retainer, door curtain, cowl side panel | | | | | | | | | |
| | GM-163219 | 4 Screw, pan hd., No. 10-16 x 5/8" (Retainer to cowl side panel) | | | | | | | | | |
| | | SERVICEABLE COMPONENTS FOR Y-958886-31 | | | | | | | | | |
| | 663335 | Eyelet, curtain fastener | | 17 | | | | | | | |
| | 673158 | Light, curtain window, rear | | 1 | | | | | | | |
| | 692881 | Light, door window | | 2 | | | | | | | |
| | 671631 | Strap, and buckle, 21-1/2" long (Code: Y-31) | | 3 | | | | | | | |
| | 663596 | Stud and eyelet, double turn button | | 17 | | | | | | | |
| | 663336 | Washer, curtain, fastener eyelet | | 17 | | | | | | | |
| | 663597 | Washer, curtain, fastener stud | | 17 | | | | | | | |
| | 689383 | Zipper, door handle opening (Color Black) | | 1 | | | | | | | |

| Fig. and Ref. No. | Part Number | DESCRIPTION | MODELS V6 | 4F | CJ3B | CJ5 | CJ5A | CJ6 | CJ6A | DJ5 | DJ6 |
|---|---|---|---|---|---|---|---|---|---|---|---|
| | | GROUP 35-17 - TOP KITS (Continued) | | | | | | | | | |
| | | SERVICEABLE COMPONENTS PECULIAR TO Y-958886-31 | | | | | | | | | |
| | 663613 | Handle, door | | | 2 | | | | | | |
| | 663663 | Handle and pin, door assembly | | | 2 | | | | | | |
| | 663614 | Plate, rub (Rear door handle) | | | 2 | | | | | | |
| | 663612 | Plate, rub (Front) | | | 2 | | | | | | |
| | 681373 | Retainer and upper door hinge bracket, door curtain left, assembly | | | 1 | | | | | | |
| | 681374 | Retainer and upper door hinge bracket, door curtain right, assembly (Code: Y-31) | | | 1 | | | | | | |
| | 119754 | Kit, front top (cloth items only) (For Y-958886-31 front top kit) | | | 1 | | | | | | |
| | | Consists of: | | | | | | | | | |
| | 120080 | 1 Top, front assembly (Less metal parts) (Code: Y-31) | | | | | | | | | |
| | 119755 | 1 Curtain, left door assembly (Code: Y-31) | | | | | | | | | |
| | 119756 | 1 Curtain, right door assembly (Code: Y-31) | | | | | | | | | |
| | 684502 | 1 Flap, front top back curtain assembly (Code: Y-31) | | | | | | | | | |
| | 667827 | 2 Strap, top roll assembly (Code: Y-31) | | | | | | | | | |
| | 689340 | Kit, body top (Full) (Code: Y-31) | | | | 1 | | | | | |
| | 691741 | Kit, body top (Code: Y-31) | | | | | | 1 | | | |
| | | Consists of: | | | | | | | | | |
| | 689154 | 1 Board, stabilizer (W/shield to front top bow) | | | | | | | | | |
| | GM-126373 | 2 Bolt, step, 5/16"-18 x 1-1/2" | | | | | | | | | |
| | GM-148313 | 2 Nut, wing, 5/16"-18 | | | | | | | | | |
| | GM-446363 | 2 Washer, plain (Stabilizer board to W/shield and top bows) | | | | | | | | | |
| | 689141 | 1 Bow, top, side, front, left | | | | | | | | | |
| | 972631 | 2 Bracket, top bow, assembly, rear (LHD and RHD) | | | | | | | | | |
| | GM-271172 | 8 Nut and lockwasher, hex., No. 1/4"-20 (LHD and RHD) | | | | | | | | | |
| | GM-120854 | 8 Bolt, hex. hd., 1/4"-20 x 5/8" (LHD and RHD) | | | | | | | | | |
| | 689142 | 1 Bow, top, side, front, right | | | | | | | | | |
| | 689110 | 2 Bow, top, side, rear | | | | | | | | | |
| | 689565 | 4 Bracket, curtain rod, lower | | | | | | | | | |
| | GM-163158 | 8 Screw, pan hd., No. 8 x 3/8" (Curtain rod attaching bracket to body side panel) | | | | | | | | | |
| | 689169 | 1 Bracket, hinge, door, upper, left | | | | | | | | | |
| | 689170 | 1 Bracket, hinge, door, upper, right | | | | | | | | | |
| | 690368 | 1 Bracket, support, stabilizer board | | | | | | | | | |
| | GM-163309 | 2 Screw, pan hd., 1/4"-14 x 5/8" (Stabilizer support bracket to W/shield) | | | | | | | | | |
| | 688925 | 1 Bracket, support, top side, rail, left | | | | | | | | | |
| | 688926 | 1 Bracket, support, top side, rail, right | | | | | | | | | |
| | 689350 | 1 Curtain, back (Code Y-31) | | | | | | | | | |
| | 691299 | 1 Door, trimmed, left, assembly (Code: Y-31) | | | | | | | | | |
| | 691300 | 1 Door, trimmed, right, assembly(Code: Y-31) | | | | | | | | | |
| | 689295 | 2 Handle, door, outer | | | | | | | | | |
| | GM-220307 | 2 Screw, drive, rd. hd., No. 7 x 1/2" | | | | | | | | | |
| | 689287 | 2 Handle and shaft, door, inner | | | | | | | | | |
| | 689117 | 2 Latch, door | | | | | | | | | |
| | 663808 | 16 Loop, footman | | | | | | | | | |
| | GM-441256 | 8 Nut, Acorn, No. 10-24 (Loop to tail gate) | | | | | | | | | |

| Fig. and Ref. No. | Part Number | DESCRIPTION | MODELS V6 | 4F | CJ3B | CJ5 | CJ5A | CJ6 | CJ6A | DJ5 | DJ6 |
|---|---|---|---|---|---|---|---|---|---|---|---|
| | | GROUP 35-17 - TOP KITS (Continued) | | | | | | | | | |
| | | SERVICEABLE COMPONENTS PECULIAR TO Y-958886-31 | | | | | | | | | |
| | GM-271166 | 4 Nut, and lockwasher, hex., No. 10-24 (Loop to rear panel) | | | | | | | | | |
| | GM-162688 | 20 Screw, flat hd., No. 10-16 x 5/8" (Loop to top bow- 12) (Loop to wheelhouse 4) (Loop to body side 4) | | | | | | | | | |
| | GM-155937 | 12 Screw, flat hd., No. 10-24 x 1/2" (Loop to tail gate - 8) (Loop to rear panel 4) | | | | | | | | | |
| | 689177 | 2 Plate, rub, door curtain, door handle | | | | | | | | | |
| | 689135 | 1 Rail, top, front, left | | | | | | | | | |
| | 689136 | 1 Rail, top, front, right | | | | | | | | | |
| | 690201 | 2 Retainer, door curtain, cowl side | | | | | | | | | |
| | GM-163219 | 8 Screw, pan hd., No. 10-16 x 5/8" (Retainer to body side and cowl) | | | | | | | | | |
| | 691029 | 1 Retainer, door curtain to W/shield frame, left | | | | | | | | | |
| | 691030 | 1 Retainer, door curtain to W/shield frame, right | | | | | | | | | |
| | GM-163219 | 8 Screw, pan hd., No. 10-16 x 5/8" (Retainer to W/shield) | | | | | | | | | |
| | 689181 | 2 Rod, curtain, front, side | | | | | | | | | |
| | 689288 | 2 Spacer, door handle | | | | | | | | | |
| | 689757 | 1 Strap and buckle, door stowage (76-1/2" long) (Code: Y-31) | | | | | | | | | |
| | 690372 | 2 Strap and buckle, wheelhouse top stowage (37-3/4" long) (Code: Y-31) | | | | | | | | | |
| | 689309 | 4 Washer (Between outer handle and rub plate) | | | | | | | | | |
| | | PARTS PECULIAR TO 689340 KIT, ONLY | | | | | | | | | |
| | 689161 | 1 Bow, top, center, front | | | | | | | | | |
| | 663189 | 1 Bow, top, center, rear | | | | | | | | | |
| | 689367 | 1 Curtain, quarter, left (Code: Y-31) | | | | | | | | | |
| | 689368 | 1 Curtain, quarter, right (Code: Y-31) | | | | | | | | | |
| | | 1 Drawing, installation, full top, doors and curtains | | | | | | | | | |
| | 689164 | 2 Rail, top, rear | | | | | | | | | |
| | 689382 | 3 Strap and buckle, top roll (48" long) (Code: Y-31) | | | | | | | | | |
| | 689341 | 1 Top, assembly (Code: Y-31) | | | | | | | | | |
| | | PARTS PECULIAR TO 691741 KIT, ONLY | | | | | | | | | |
| | 692253 | 1 Board, stabilizer (Front to rear top bow) | | | | | | | | | |
| | GM-126373 | 2 Bolt, step, 5/16"-18 x 1-1/2" | | | | | | | | | |
| | GM-148313 | 2 Nut, wing, 5/16"-18 | | | | | | | | | |
| | GM-446363 | 2 Washer, plain (Stabilizer board to W/shield and top bow) | | | | | | | | | |
| | 692255 | 1 Bow, top, center, front | | | | | | | | | |
| | 692258 | 1 Bow, top, center, rear | | | | | | | | | |
| | 692601 | 1 Curtain, quarter, left (Code: Y-31) | | | | | | | | | |

| Fig. and Ref. No. | Part Number | DESCRIPTION | MODELS V6 | 4F | CJ3B | CJ5 | CJ5A | CJ6 | CJ6A | DJ5 | DJ6 |
|---|---|---|---|---|---|---|---|---|---|---|---|
| | | GROUP 35-17 - TOP KITS (Continued) | | | | | | | | | |
| | | PARTS PECULIAR TO 691741 KIT, ONLY | | | | | | | | | |
| | 692602 | 1 Curtain, quarter, right (Code: Y-31) | | | | | | | | | |
| | | 1 Drawing, installation, full top, door and curtain | | | | | | | | | |
| | 691749 | 2 Rail, top, rear | | | | | | | | | |
| | 689382 | 1 Strap and buckle, top roll (48" long) (Rear curtain) (Code: Y-31) | | | | | | | | | |
| | 691745 | 2 Strap and buckle, top roll (64" long) (Quarter curtain) (Code: Y-31) | | | | | | | | | |
| | 692614 | 1 Top, assembly (Code: Y-31) | | | | | | | | | |
| | | SERVICEABLE COMPONENTS FOR 689340 and 691741, TOP KITS (FULL) | | | | | | | | | |
| | 689134 | Chain and pin, retaining | | | | 2 | | 2 | | | |
| | GM-145371 | Screw, drive, rd. hd., No. 2 x 1/4" | | | | 2 | | 2 | | | |
| | 120921 | Curtain, door, left (Less frame) (Code: Y-31) | | | | 1 | | 1 | | | |
| | 120922 | Curtain, door, right (Less frame) (Code: Y-31) | | | | 1 | | 1 | | | |
| | 663335 | Eyelet, curtain, fastener (Use with 663336) | | | | 34 | | 42 | | | |
| | 673158 | Light, curtain window | | | | 3 | | 5 | | | |
| | 692881 | Light, door, window | | | | 2 | | 2 | | | |
| | 689178 | Plate, rub, front door | | | | 2 | | 2 | | | |
| | 689561 | Strap and buckle (23-1/2" long) (Code: Y-31) | | | | 6 | | 6 | | | |
| | 663596 | Stud and eyelet, double turn | | | | 33 | | 37 | | | |
| | 663336 | Washer, curtain fastener, eyelet | | | | 34 | | 42 | | | |
| | 663597 | Washer, curtain fastener, stud | | | | 34 | | 37 | | | |
| | 689383 | Zipper, door handle opening (Black) | | | | 1 | | 1 | | | |
| | 689800 | Kit, body top (Half) (Code: Y-31) | | | | 1 | | | | | |
| | 691599 | Kit body top (Half) (Code: Y-31) | | | | | | 1 | | | |
| | | Consists of: | | | | | | | | | |
| | 689154 | 1 Board, stabilizer (W/shield to front top bow) | | | | | | | | | |
| | GM-126373 | 2 Bolt, step, 5/16"-18 x 1-1/2" | | | | | | | | | |
| | GM-148313 | 2 Nut, wing, 5/16"-18 | | | | | | | | | |
| | GM-446363 | 2 Washer, plain (Stabilizer board to W/shield and front top bow) | | | | | | | | | |
| | 689161 | 1 Bow, top, front, center | | | | | | | | | |
| | 689141 | 1 Bow, top, front, side, left | | | | | | | | | |
| | 689142 | 1 Bow, top, front, side, right | | | | | | | | | |
| | 689169 | 1 Bracket, hinge, door, upper, left | | | | | | | | | |
| | 689170 | 1 Bracket, hinge, door, upper, right | | | | | | | | | |
| | 690368 | 1 Bracket, support, stabilizer board | | | | | | | | | |
| | GM-163309 | 2 Screw, pan hd., 1/4"-14 x 5/8" | | | | | | | | | |
| | 688925 | 1 Bracket, support, top side rail, left | | | | | | | | | |
| | 688926 | 1 Bracket, support, top side rail, right | | | | | | | | | |
| | 691299 | 1 Door, trimmed, left, assembly (Code: Y-31) | | | | | | | | | |
| | 691300 | 1 Door, trimmed, right, assembly (Code: Y-31) | | | | | | | | | |
| | 689295 | 2 Handle, door outer | | | | | | | | | |
| | GM-220307 | 2 Screw, drive, rd. hd., No. 7 x 1/2" | | | | | | | | | |
| | 689287 | 2 Handle and shaft, door, inner | | | | | | | | | |
| | 689117 | 2 Latch, door | | | | | | | | | |
| | 663808 | 11 Loop, footman | | | | | | | | | |

| Fig. and Ref. No. | Part Number | DESCRIPTION | MODELS V6 | 4F | CJ3B | CJ5 | CJ5A | CJ6 | CJ6A | DJ5 | DJ6 |
|---|---|---|---|---|---|---|---|---|---|---|---|
| | | GROUP 35-17 - TOP KITS (Continued) | | | | | | | | | |
| | | SERVICEABLE COMPONENTS FOR 689340 and 691741, TOP KITS (FULL) | | | | | | | | | |
| | GM-162688 | 22 Screw, flat hd., No. 10-16 x 5/8" (Loops to front top bow - 2) (Loops to rear floor - 6) (Loops to W/shield - 2) (Loops to W/shield - 8) (Loops to body sides - 4) | | | | | | | | | |
| | 689177 | 2 Plate, rub, door curtain, door handle | | | | | | | | | |
| | 689135 | 1 Rail, Top, left | | | | | | | | | |
| | 689136 | 1 Rail, Top, right | | | | | | | | | |
| | 690201 | 2 Retainer, door curtain, cowl side | | | | | | | | | |
| | 691029 | 1 Retainer, door curtain to W/shield frame, left | | | | | | | | | |
| | 691030 | 1 Retainer, door curtain to W/shield frame, right | | | | | | | | | |
| | GM-163219 | 16 Screw, pan hd., No. 10 x 5/8" (Retainer to W/shield) | | | | | | | | | |
| | 689181 | 2 Rod, curtain, front, side | | | | | | | | | |
| | 689288 | 2 Spacer, door handle | | | | | | | | | |
| | 689757 | 2 Strap and buckle, door stowage (76-1/2" long) (Code: Y-31) | | | | | | | | | |
| | 689382 | 1 Strap and buckle (48" long) (Code: Y-31) | | | | | | | | | |
| | 690372 | 2 Strap and buckle (37-3/4" long) (Code: Y-31) | | | | | | | | | |
| | 689309 | 4 Washer (Between outer handle and rub plate) | | | | | | | | | |
| | | PARTS PECULIAR TO 689800 KIT ONLY | | | | | | | | | |
| | 689813 | 1 Curtain, back (Code: Y-31) | | | | | | | | | |
| | 689802 | 1 Drawing, installation, half top, door and curtains<br>1 Top, assembly (Code: Y-31) | | | | | | | | | |
| | | PARTS PECULIAR TO 691599 KIT ONLY | | | | | | | | | |
| | 691330 | 1 Curtain, back (Code: Y-31) | | | | | | | | | |
| | 691320 | 1 Drawing, installation, half top, doors and curtains<br>1 Top, assembly (Code: Y-31) | | | | | | | | | |
| | | SERVICEABLE COMPONENTS OF 689800 and 691599, KITS ONLY | | | | | | | | | |
| | 689134 | Chain and pin, retaining | | | 2 | | 2 | | | | |
| | GM-145371 | Screw, drive rd. hd., No. 2 x 1/4" | | | 2 | | 2 | | | | |
| | 120921 | Curtain, door, left (Less frame) (Code: Y-31) | | | 1 | | 1 | | | | |
| | 120922 | Curtain, door, right (Less frame) (Code: Y-31) | | | 1 | | 1 | | | | |
| | 663335 | Eyelet, curtain fastener (Use with 663336) | | | 22 | | 24 | | | | |
| | 673158 | Light, curtain window | | | 1 | | 1 | | | | |
| | 692881 | Light, door window | | | 2 | | 2 | | | | |

| Fig. and Ref. No. | Part Number | DESCRIPTION | MODELS V6 | 4F | CJ3B | CJ5 | CJ5A | CJ6 | CJ6A | DJ5 | DJ6 |
|---|---|---|---|---|---|---|---|---|---|---|---|
| | | GROUP 35-17 - TOP KITS (Continued) | | | | | | | | | |
| | | SERVICEABLE COMPONENTS OF 689800 and 691599, KITS ONLY | | | | | | | | | |
| | 689178 | Plate, rub, front door | | | | 2 | | 2 | | | |
| | 689561 | Strap and buckle (23-1/2" long ) (Code: Y-31) | | | | 2 | | 2 | | | |
| | 663596 | Stud and eyelet, double turn | | | | 21 | | 23 | | | |
| | 663336 | Washer, curtain | | | | 22 | | 24 | | | |
| | 663597 | Washer, curtain fastener stud | | | | 21 | | 23 | | | |
| | 689383 | Zipper, door handle opening (Black) | | | | 1 | | 1 | | | |
| | 815723 | Kit, cargo extension, canvas top (Code: Y-31) | | | | 1 | | 1 | | | |
| | 954475 | Kit, body top (Full) (RHD) (Code: Y-31) | | | | 1 | | | | | |
| | 954478 | Kit, body top (Full) (RHD) (Code: Y-31) | | | | | | 1 | | | |
| | | GROUP 35-21 - HEATER AND DEFROSTER | | | | | | | | | |
| | 815083 | Kit, heater (12 volt) | | X | 1 | | | | | | |
| | 669733 | 1 Bracket, support hose | | | | | | | | | |
| | GM-132911 | 1 Screw, rd. hd., No. 10-32 x 5/8" | | | | | | | | | |
| | GM-120217 | 1 Lockwasher, No. 10 | | | | | | | | | |
| | GM-120614 | 1 Nut, hex., No. 10-32 (Hose support bracket to splash apron) | | | | | | | | | |
| | GM-144216 | 1 Bushing, reducing, 1/2" x 3/8" | | | | | | | | | |
| | 669901 | 1 Cable, heater switch to heater | | | | | | | | | |
| | 684658 | 1 Cable, jumper, ignition switch to heater switch | | | | | | | | | |
| | GM-272850 | 4 Clamp, hose | | | | | | | | | |
| | 718795 | 1 Clip | | | | | | | | | |
| | 635981 | 1 Connector, slip 2-wire | | | | | | | | | |
| | 951614 | 1 Elbow | | | | | | | | | |
| | 664971 | 1 Elbow, heater tube | | | | | | | | | |
| | 815085 | 1 Heater assembly (12 volt) | | | | | | | | | |
| | GM-120741 | 1 Bolt, hex. hd., 5/16"-24 x 3/4" | | | | | | | | | |
| | GM-446363 | 1 Washer, flat, 5/16" | | | | | | | | | |
| | GM-120214 | 3 Lockwasher, 5/16" | | | | | | | | | |
| | GM-120376 | 3 Nut, hex., 5/16"-18 (Heater to dash panel) | | | | | | | | | |
| | 669732 | 1 Hose, heater (30" long) | | | | | | | | | |
| | 674815 | 1 Hose, heater (27" long) | | | | | | | | | |
| | | 1 Installation, instruction | | | | | | | | | |
| | 815084 | 1 Switch heater (6 and 12 volt) | | | | | | | | | |
| | 917463 | 1 Valve, shut-off | | | | | | | | | |
| | 669722 | 2 Washer, rubber | | | | | | | | | |
| | | Kit, heater, complete (6 volt) | | X | | 1 | | 1 | | | |
| | | Serviceable Components | | | | | | | | | |
| | GM-427851 | 1 Bolt, hex. hd., 5/16"-18 x 1-1/4" | | | | | | | | | |
| | GM-120214 | 1 Lockwasher | | | | | | | | | |
| | GM-120376 | 1 Nut, hex., 5/16"-18 | | | | | | | | | |
| | GM-446363 | 1 Washer, flat (Stabilizer bracket to dash) | | | | | | | | | |
| | GM-144216 | 1 Bushing, reducing | | | | | | | | | |
| | 674452 | 1 Cable (Heater switch to heater motor) | | | | | | | | | |
| | 674450 | 1 Cable, jumper (Ignition switch to heater switch) | | | | | | | | | |
| | GM-272850 | 4 Clamp, hose | | | | | | | | | |

| Fig. and Ref. No. | Part Number | DESCRIPTION | MODELS V6 | 4F | CJ3B | CJ5 | CJ5A | CJ6 | CJ6A | DJ5 | DJ6 |
|---|---|---|---|---|---|---|---|---|---|---|---|
| | | GROUP 35-21 - HEATER AND DEFROSTER (Continued) | | | | | | | | | |
| | 718795 | 1 Clip (Wires to instrument panel) | | | | | | | | | |
| | 635981 | 1 Connector, 2-wire slip | | | | | | | | | |
| | 691260 | 1 Hose, heater (25-1/4" long with 90 degree bend) | | | | | | | | | |
| | 680232 | 1 Hose, heater (37" long) | | | | | | | | | |
| | 675015 | 1 Nipple, heater | | | | | | | | | |
| | 673509 | 1 Spacer | | | | | | | | | |
| | 689967 | 2 Spacer | | | | | | | | | |
| | GM-120214 | 2 Lockwasher (Heater attach) | | | | | | | | | |
| | GM-120376 | 2 Nut, hex., 5/16"-18 | | | | | | | | | |
| | GM-446363 | 2 Washer, flat | | | | | | | | | |
| | 673509 | 1 Spacer (Heater stabilizer bracket) | | | | | | | | | |
| | 675370 | 1 Switch, heater | | | | | | | | | |
| | 917463 | 1 Valve, shut-off | | | | | | | | | |
| | 669722 | 1 Washer, rubber | | | | | | | | | |
| | | Kit, defroster . . . . . | X | | 1 | | 1 | | | | |
| | | Serviceable Components | | | | | | | | | |
| | 674450 | 1 Cable, jumper | | | | | | | | | |
| | 674452 | 1 Cable, switch | | | | | | | | | |
| | 635981 | 1 Connector | | | | | | | | | |
| | 691031 | 1 Hose, (15" long) | | | | | | | | | |
| | 690236 | 1 Nozzle | | | | | | | | | |
| | GM-161895 | 2 Screw, pan hd., No. 10-12 x 1/2" | | | | | | | | | |
| | GM-163098 | 4 Screw | | | | | | | | | |
| | 669898 | 1 Switch | | | | | | | | | |
| | | GROUP 35-21A - HEATER AND DEFROSTER - FRESH AIR | | | | | | | | | |
| | 816451 | Kit, fresh air heater and defroster, L.H.D. (6 volt) . . . | X | 1 | | | | | | | |
| | 816450 | Kit, fresh air heater and defroster, L.H.D. (12 volt) . . . | X | 1 | | | | | | | |
| | | Consists of: | | | | | | | | | |
| | 816232 | 2 Bracket, mounting defroster | | | | | | | | | |
| | 816242 | 2 Bracket, mounting defroster | | | | | | | | | |
| | GM-160536 | 2 Screw, pan hd., 1/4"-20 x 5/8" | | | | | | | | | |
| | 961067 | 2 Lockwasher, 1/4" (Defroster mounting bracket to defroster) | | | | | | | | | |
| | 819322 | 1 Bracket, mounting heater | | | | | | | | | |
| | GM-127933 | 5 Screw, pan hd., No. 10-16 x 3/8" | | | | | | | | | |
| | 819311 | 3 Nut, speed, No. 10 (Bracket to heater) | | | | | | | | | |
| | GM-144216 | 1 Bushing, reducing (CJ-3B only) | | | | | | | | | |
| | 303466 | 1 Bushing, rubber (Temperature control cable) | | | | | | | | | |
| | 816173 | 1 Cable, temperature control, assembly | | | | | | | | | |
| | 699086 | 1 Clamp, defroster hose to heater | | | | | | | | | |
| | 816176 | 1 Clamp, defroster hose to instrument panel | | | | | | | | | |
| | GM-272850 | 4 Clamp, heater hose | | | | | | | | | |
| | 816180 | 1 Defroster, manifold, assembly | | | | | | | | | |
| | GM-159908 | 2 Screw, pan hd., No. 10-24 x 3/8" (Defroster to windshield panel) | | | | | | | | | |



(Revised 9/66)

| Fig. and Ref. No. | Part Number | DESCRIPTION | MODELS V6 | 4F | CJ3B | CJ5 | CJ5A | CJ6 | CJ6A | DJ5 | DJ6 |
|---|---|---|---|---|---|---|---|---|---|---|---|
| | | GROUP 35-21A - HEATER AND DEFROSTER - FRESH AIR (Continued) | | | | | | | | | |
| | GM-271166 | 2 Nut and lockwasher, No. 10-24 | | | | | | | | | |
| | GM-161895 | 2 Screw, pan hd., No. 10-12 x 1/2" | | | | | | | | | |
| | 816174 | 1 Elbow, defroster hose (90 degree) | | | | | | | | | |
| | GM-144119 | 1 Elbow, street (45 degree) | | | | | | | | | |
| | GM-444056 | 1 Elbow, water pump (45 degree) | | | | | | | | | |
| | 698699 | 1 Grommet, defroster hose (CJ-3B only) | | | | | | | | | |
| | 816406 | 1 Heater, fresh air, assembly (6 volt) (For 816451) | | | | | | | | | |
| | 816405 | 1 Heater, fresh air, assembly (12 volt) (For 816450) | | | | | | | | | |
| | GM-159929 | 1 Screw, pan hd., No. 10-24 x 5/8" | | | | | | | | | |
| | GM-271166 | 1 Nut and lockwasher, No. 10-24 | | | | | | | | | |
| | GM-120391 | 3 Washer, plain, No. 10 (Heater to dash) | | | | | | | | | |
| | 817855 | 1 Hose, defroster (34") | | | | | | | | | |
| | 674815 | 1 Hose, heater to shut-off valve (27") | | | | | | | | | |
| | 669732 | 1 Hose, heater to water pump (30") | | | | | | | | | |
| | 819312 | 1 Knob, temperature control | | | | | | | | | |
| | | 1 Loom, heater temperature control valve Bowden wire | | | | | | | | | |
| | 675015 | 1 Nipple, heater | | | | | | | | | |
| | 816185 | 1 Nipple, pipe (6") | | | | | | | | | |
| | 816184 | 1 Nipple, pipe (4-3/4") | | | | | | | | | |
| | 699600 | 1 Nut, control cable | | | | | | | | | |
| | 816442 | 1 Retainer, air inlet screen | | | | | | | | | |
| | 816175 | 1 Screen, air inlet | | | | | | | | | |
| | GM-161895 | 5 Screw, pan hd., No. 10-12 x 1/2" (Heater to instrument panel) | | | | | | | | | |
| | 816181 | 1 Valve, temperature control | | | | | | | | | |
| | GM-120394 | 1 Washer, plain, 3/8" (Cable temperature control) | | | | | | | | | |
| | 669722 | 2 Washer, rubber | | | | | | | | | |
| | | Serviceable Components of 816405 and 816406 Heater Fresh Air Assembly | | | | | | | | | |
| | 816484 | Core, heater | X | 1 | | | | | | | |
| | GM-117142 | Fuse, (10 amp.) | X | 1 | | | | | | | |
| | 819302 | Knob, blower switch | X | 1 | | | | | | | |
| | 816251 | Motor, heater (6 volt) | X | 1 | | | | | | | |
| | 816250 | Motor, heater (12 volt) | X | 1 | | | | | | | |
| | 815733 | Switch, blower, assembly | X | 1 | | | | | | | |
| | 816249 | Wheel, blower | X | 1 | | | | | | | |
| | | Kit, fresh air heater and defroster, L.H.D. (6 volt) | X | | 1 | | 1 | | | | |
| | | Kit, fresh air heater and defroster, L.H.D. (12 volt) | X | | 1 | | 1 | | | | |
| | | Serviceable Components | | | | | | | | | |
| | 695730 | 1 Blower, assembly (6 volt) | | | | | | | | | |
| | 955033 | 1 Blower, assembly (12 volt) | | | | | | | | | |
| | GM-271172 | 4 Nut and lockwasher, 1/4"-20 (Blower to blower box) | | | | | | | | | |
| | 691850 | 1 Box, blower mounting, assembly | | | | | | | | | |
| | GM-271172 | 4 Nut and lockwasher, 1/4"-20 (Blower mounting box and heater to dash) | | | | | | | | | |
| | 696541 | 1 Bracket, heater hose support (Mounts on engine head bolt) | | | | | | | | | |

(Revised 9/66)

| Fig. and Ref. No. | Part Number | DESCRIPTION | MODELS V6 | 4F | CJ3B | CJ5 | CJ5A | CJ6 | CJ6A | DJ5 | DJ6 |
|---|---|---|---|---|---|---|---|---|---|---|---|
| | | GROUP 35-21A - HEATER AND DEFROSTER - FRESH AIR (Continued) | | | | | | | | | |
| | | Serviceable Components of 816405 and 816406 Heater Fresh Air Assembly | | | | | | | | | |
| | 693298 | 1 Bushing, defroster | | | | | | | | | |
| | GM-144216 | 1 Bushing, reducing | | | | | | | | | |
| | 694771 | 1 Cable, jumper, 6" long (Blower to heater switch) (6 volt) | | | | | | | | | |
| | GM-272850 | 6 Clamp, hose | | | | | | | | | |
| | 695631 | 2 Clamp, hose (Intake tube attach) | | | | | | | | | |
| | 679928 | 1 Clip, spring (Bowden wire to defroster) | | | | | | | | | |
| | A-17056 | 1 Clip, spring (Bowden wire to heater) | | | | | | | | | |
| | 691580 | 1 Collar, air duct and heater (Use existing std. parts to attach) | | | | | | | | | |
| | 635981 | 1 Connector, 2-wire slip (Blower lead) (For 94543) | | | | | | | | | |
| | 694151 | 1 Control, heater plenum chamber and defroster control | | | | | | | | | |
| | GM-131285 | 1 Bolt, hex. hd., 1/4"-20 x 4-1/4" | | | | | | | | | |
| | GM-271172 | 1 Nut and lockwasher, 1/4"-20 | | | | | | | | | |
| | GM-120392 | 4 Washer, plain (Plenum to dash) | | | | | | | | | |
| | K-714179 | 3 Screw, washer hd., No. 8-12 x 1/2" (Plenum to blower) | | | | | | | | | |
| | 951614 | 1 Elbow, heater tube, 90 degree | | | | | | | | | |
| | 679775 | 1 Fitting, "Y", defroster outlet | | | | | | | | | |
| | 662420 | 2 Grommet (Bowden wire thru dash) (Water valve and air valve) | | | | | | | | | |
| | 694768 | 1 Holder, fuse and wire (Heater switch to ignition switch) (6 volt) | | | | | | | | | |
| | 815361 | 1 Holder, fuse and wire (Heater switch to ignition switch) (12 volt) | | | | | | | | | |
| | 691031 | 1 Hose, defroster, 15" long | | | | | | | | | |
| | 669486 | 1 Hose, hot water, straight, 12" long | | | | | | | | | |
| | 674815 | 1 Hose, hot water, straight, 27" long (Cut to 9" long) | | | | | | | | | |
| | 954383 | 1 Hose, hot water, 26" long | | | | | | | | | |
| | 675015 | 1 Nipple, heater | | | | | | | | | |
| | 690236 | 1 Nozzle, defroster | | | | | | | | | |
| | GM-161895 | 2 Screw, pan hd., No. 10-12 x 1/2" (Nozzle to instrument panel) | | | | | | | | | |
| | 694122-80 | 1 Panel, control, assembly (Black) (6 volt) | | | | | | | | | |
| | 815351-80 | 1 Panel, control, assembly (Black) (12 volt) | | | | | | | | | |
| | GM-159920 | 2 Screw, No. 10-24 x 1/2" | | | | | | | | | |
| | GM-271166 | 2 Nut and lockwasher, No. 10-24 (Control panel to instrument panel) | | | | | | | | | |
| | 691800 | 1 Screen, air duct | | | | | | | | | |
| | GM-161902 | 3 Screw, pan hd., No. 10-12 x 5/8" | | | | | | | | | |
| | GM-187510 | 1 Nut, spring No. 10-12 (Collar and screen to air deflector) | | | | | | | | | |
| | GM-161860 | 1 Screw, No. 8-15 x 1/2" (Bowden to defroster) | | | | | | | | | |
| | 691853 | 1 Spacer, heater attachment (Plenum to dash) | | | | | | | | | |
| | 682058 | 1 Tube, intake air duct 28" long | | | | | | | | | |
| | 691854 | 1 Valve, water control, assembly | | | | | | | | | |

| Fig. and Ref. No. | Part Number | DESCRIPTION | MODELS V6 | 4F | CJ3B | CJ5 | CJ5A | CJ6 | CJ6A | DJ5 | DJ6 |
|---|---|---|---|---|---|---|---|---|---|---|---|
| | | GROUP 35-21A - HEATER AND DEFROSTER - FRESH AIR (Continued) | | | | | | | | | |
| | | Serviceable Components for 694122 and 815351 Panel Control Assembly | | | | | | | | | |
| | 694045 | Knob, control air | | X | | 1 | | 1 | | | |
| | 694046 | Knob, control defroster | | X | | 1 | | 1 | | | |
| | 694047 | Knob, control temperature | | X | | 1 | | 1 | | | |
| | 695623 | Nut, mounting | | X | | 3 | | 3 | | | |
| | 694052 | Switch and air control, heater, assembly (With Bowden) (For 694122 only) | | X | | 1 | | 1 | | | |
| | 815328 | Switch and air control, heater, assembly (With Bowden) (For 815351 only) | | | | | | | | | |
| | 694036 | Wire, Bowden, defroster control | | X | | 1 | | 1 | | | |
| | 694120 | Wire, Bowden, temperature control | | X | | 1 | | 1 | | | |
| | | Serviceable Components of Heater 956282 | | | | | | | | | |
| | 959065 | Core and fitting, assembly | | X | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 972627 | Kit, heater and defroster, complete (6-volt) (Push button) LHD | | X | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 972626 | Kit, heater and defroster, complete (12-volt) (Push button) LHD | X | X | | 1 | 1 | 1 | 1 | 1 | 1 |
| | | Consists of: | | | | | | | | | |
| | 958856 | 1 Blower and air inlet, assembly (For 972627) | | | | | | | | | |
| | 958855 | 1 Blower and air inlet, assembly (For 972626) | | | | | | | | | |
| | 696541 | 1 Bracket, heater hose support (F4-134 Engine) | | | | | | | | | |
| | 693298 | 1 Bushing, defroster (Heat distributor assembly-outlet end) | | | | | | | | | |

| Fig. and Ref. No. | Part Number | DESCRIPTION | MODELS V6 | 4F | CJ3B | CJ5 | CJ5A | CJ6 | CJ6A | DJ5 | DJ6 |
|---|---|---|---|---|---|---|---|---|---|---|---|
| | | GROUP 35-21A - HEATER AND DEFROSTER - FRESH AIR (Continued) | | | | | | | | | |
| | GM-144216 | 1 Bushing, reducing (1/2" O.D. to 3/8" I.D.) (F4-134 engine) | | | | | | | | | |
| | GM-443632 | 4 Clamp, hose (1 - Req'd. hot water hose to engine cylinder head) (F4-134 engine) (1 - Req'd. hot water hose to engine water pump) (F4-134 engine) (2 - Req'd. hot water hose to heater assembly) | | | | | | | | | |
| | GM-432682 | 1 Clip, fastener (Attach red and yellow motor wires of blower and air inlet to flange of instrument panel) | | | | | | | | | |
| | 1365011 | 1 Clip, hose (Intake manifold) (V6-225 engine) | | | | | | | | | |
| | A-17056 | 1 Clip, spring (Bowden wire to heater) | | | | | | | | | |
| | 691580 | 1 Collar, air duct and heater | | | | | | | | | |
| | 956272 | 1 Control, heater, assembly | | | | | | | | | |
| | GM-159920 | 2 Screw, No. 10-24 x 1/2" | | | | | | | | | |
| | GM-271166 | 2 Nut and lockwasher, No. 10-24 (Heater control to instrument panel) | | | | | | | | | |
| | GM-120521 | 1 Clip, closed (1/4") | | | | | | | | | |
| | GM-160515 | 1 Screw, pan hd., 1/4"-20 x 1/2" | | | | | | | | | |
| | GM-271172 | 1 Nut and lockwasher, 1/4"-20 (Attach heater control tube from heater control assembly (Port No. 5 to bracket of heat distributor) | | | | | | | | | |
| | 958375 | 1 Distributor, heat, assembly | | | | | | | | | |
| | GM-111655 | 1 Screw, hex. hd., 1/4"-14 x 3/4" | | | | | | | | | |
| | 669230 | 1 Nut, speed, 1/4"-14 | | | | | | | | | |
| | GM-120392 | 1 Washer, plain (9/32" I.D. x 5/8" O.D.) (Distributor to dash panel) | | | | | | | | | |
| | GM-161860 | 2 Screw, pan hd., No. 8-15 x 1/2" (Heat distributor assembly to blower and air inlet assembly) | | | | | | | | | |

| Fig. and Ref. No. | Part Number | DESCRIPTION | MODELS V6 | 4F | CJ3B | CJ5 | CJ5A | CJ6 | CJ6A | DJ5 | DJ6 |
|---|---|---|---|---|---|---|---|---|---|---|---|
| | | GROUP 35-21A - HEATER AND DEFROSTER - FRESH AIR (Continued) | | | | | | | | | |
| | | Serviceable Components of Distributor Heat Assembly 958375 | | | | | | | | | |
| | GM-444042 | 1 Elbow heater tube (90°) (Water pump) (F4-134 engine) | | | | | | | | | |
| | 662420 | 1 Grommet, (Bowden wire thru dash) (Air valve) | | | | | | | | | |
| | 929814 | 1 Grommet, 5/16" | | | | | | | | | |
| | 971407 | 1 Heater, assembly | | | | | | | | | |
| | GM-271172 | 4 Nut and lockwasher, 1/4"-20 (Heater, blower and air inlet to dash panel) | | | | | | | | | |
| | 694768 | 1 Holder, fuse, assembly (Fuse and wire) (6-volt) | | | | | | | | | |
| | 815361 | 1 Holder, fuse, assembly (Fuse and wire) (12-volt) | | | | | | | | | |
| | 691031 | 1 Hose, defroster, 15" long | | | | | | | | | |
| | 691260 | 1 Hose, hot water, 25-1/4" long (V6-225 engine) (Cut to 15" for F4-134 engine) | | | | | | | | | |
| | 674396 | 1 Hose, hot water, straight, 22" long (F4-134 engine) | | | | | | | | | |
| | 971418 | 1 Hose, hot water, straight, 38" long (V6-225 engine) | | | | | | | | | |
| | | 1 Installation instructions | | | | | | | | | |
| | 675015 | 2 Nipple, heater (F-134 engine) | | | | | | | | | |
| | 690236 | 1 Nozzle, defroster | | | | | | | | | |
| | GM-161895 | 2 Screw, pan hd., No. 10-12 x 1/2" (Nozzle to rear cowl panel) | | | | | | | | | |
| | GM-271184 | 1 Nut and lockwasher, 5/16"-18 (Attach hose clip for hot water hoses to hex. head double end bolt which attaches intake manifold to cylinder head) (Use only with V6-225 engine) | | | | | | | | | |
| | 691800 | 1 Screen, air duct | | | | | | | | | |
| | GM-161901 | 3 Screw, pan hd., No. 10-12 x 5/8" | | | | | | | | | |
| | GM-187510 | 1 Nut, No. 10-12 (Tinnerman type) (Air duct screen and collar to left air deflector) | | | | | | | | | |
| | 682058 | 1 Tube, air duct intake (28" long) | | | | | | | | | |
| | 695631 | 2 Clamp, hose 4-11/16" dia. (Air duct intake tube) | | | | | | | | | |

| Fig. and Ref. No. | Part Number | DESCRIPTION | MODELS V6 | 4F | CJ3B | CJ5 | CJ5A | CJ6 | CJ6A | DJ5 | DJ6 |
|---|---|---|---|---|---|---|---|---|---|---|---|
| | | GROUP 35-21A - HEATER AND DEFROSTER - FRESH AIR (Continued) | | | | | | | | | |
| | | Serviceable Components of Distributor Heat Assembly 958375 | | | | | | | | | |
| | 959270 | 1 Tube, heater control (12" long) | | | | | | | | | |
| | 956297 | 1 Tube, heater control (20" long) | | | | | | | | | |
| | 956298 | 1 Tube, heater control (32" long) | | | | | | | | | |
| | 956287 | 1 Tube, heater vacuum to engine (2" long) (Steel) | | | | | | | | | |
| | GM-137403 | 1 Connector, inverted flared tube, 1/8" | | | | | | | | | |
| | GM-142430 | 1 Nut inverted flared tube 1/8" (Engine cylinder head) (F4-134 engine) (Engine intake manifold) (V6-225 engine) | | | | | | | | | |
| | 956296 | 1 Wire, bowden (Control panel to heater) | | | | | | | | | |
| | GM-120521 | 1 Clip, closed (1/4") (Temperature control wire to dash panel) | | | | | | | | | |
| | 958732 | Motor, assembly (12 volt) . . . . . | X | X | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 958733 | Motor, assembly ( 6 volt) . . . . . | | X | | 1 | 1 | 1 | 1 | 1 | 1 |
| | | Serviceable Components of Heater Control Assembly 956272 | | | | | | | | | |
| | 962329 | Kit, vacuum switch . . . . . | X | X | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 962328 | Knob, and Screw, switch assembly . . . . . | X | X | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 962330 | Spring, catch . . . . . | X | X | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 962327 | Switch, fan, assembly . . . . . | X | X | | 1 | 1 | 1 | 1 | 1 | 1 |
| | | Serviceable Components of Heater 971407 | | | | | | | | | |
| | 971491 | Core and fittings, assembly . . . . . | X | X | | 1 | 1 | 1 | 1 | 1 | 1 |
| | | Serviceable Components of Distributor Heater 958375 | | | | | | | | | |
| | 968207 | Actuator, vacuum air valve . . . . . | X | X | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 968231 | Spring, return valve, 2-3/4". . . . . | X | X | | 1 | 1 | 1 | 1 | 1 | 1 |
| | 968232 | Spring, return valve, 2" . . . . . | X | X | | 1 | 1 | 1 | 1 | 1 | 1 |

| Fig. and Ref. No. | Part Number | DESCRIPTION | MODELS V6 | 4F | CJ3B | CJ5 | CJ5A | CJ6 | CJ6A | DJ5 | DJ6 |
|---|---|---|---|---|---|---|---|---|---|---|---|
| | | GROUP 35-27A - STARTING CRANK | | | | | | | | | |
| | 646022 | Kit, starting crank and crank nut . . . . . | | X | 1 | | | | | | |
| | | Consists of: | | | | | | | | | |
| | 640752 | 1 Crank, starting, handle end | | | | | | | | | |
| | 640753 | 1 Crank, starting, jaw end | | | | | | | | | |
| | 387633 | 1 Nut, starting crank, assembly | | | | | | | | | |
| | 94524 | Kit, starting crank and crank nut . . . . . | | X | | 1 | | 1 | | 1 | 1 |
| | | Consists of: | | | | | | | | | |
| | 906989 | 1 Crank, handle end | | | | | | | | | |
| | 640753 | 1 Crank, jaw end | | | | | | | | | |
| | 387633 | 1 Nut, crank | | | | | | | | | |
| | | GROUP 35-33 - LOCK-SPARE WHEEL | | | | | | | | | |
| | 934292 | Lock, spare wheel, assembly . . . . . | X | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | | GROUP 35-51 - WINDSHIELD WASHER | | | | | | | | | |
| | 94531 | Kit, windshield washer (Foot operated) . . . . . | X | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | | Consists of: | | | | | | | | | |
| | 745035 | 1 Bracket, container | | | | | | | | | |
| | 716960 | 1 Clip (For clamping jet hose to container hose) | | | | | | | | | |
| | GM-120871 | Clip, hose, No. 26 | | | | | | | | | |
| | GM-161895 | 4 Screw, pan hd., No. 10-12 x 1/2" (Bracket and clips to skirt) | | | | | | | | | |
| | 942537 | 1 Container, water, windshield washer | | | | | | | | | |
| | 745099 | 1 Cover, container | | | | | | | | | |
| | 691196 | 1 Gasket, rubber nozzle | | | | | | | | | |
| | 691382 | 1 Hose, No. 26, valve to pump (46" long) | | | | | | | | | |
| | 817449 | 1 Hose, No. 25, valve to tee (57" long) | | | | | | | | | |
| | | 1 Instruction sheet | | | | | | | | | |
| | 691186 | 1 Knob, foot pump, assembly | | | | | | | | | |
| | 942794 | 1 Nozzle, assembly | | | | | | | | | |
| | GM-138485 | 1 Lockwasher, 5/16", (Attaching nozzle) | | | | | | | | | |
| | GM-120376 | 1 Nut, hex., 5/16"-18 (Attaching nozzle) | | | | | | | | | |
| | 646617 | 1 Pad, knob, pump | | | | | | | | | |
| | 691195 | 1 Pin, aiming | | | | | | | | | |
| | 691191 | 1 Pump (Foot operated) | | | | | | | | | |
| | 691194 | 1 Washer, plain (Aluminum) (For pump mounting) | | | | | | | | | |
| | GM-272123 | 2 Nut, hex., 7/16"-20 thd. | | | | | | | | | |
| | 745059 | 1 Screen and hose, assembly | | | | | | | | | |
| | 745098 | 1 Valve, check, container | | | | | | | | | |
| | 966257 | Kit, windshield washer (With electric pump) . . . . . | | X | | 1 | 1 | 1 | 1 | 1 | 1 |
| | | GROUP 35-86 - ENCLOSURE - HINGED AND SLIDING DOOR | | | | | | | | | |
| | | Kit, metal enclosure (For hinged door) . . . . . | | X | | 1 | | | | | |
| | | Serviceable Components: | | | | | | | | | |
| | 680577 | 1 Bolt, "U" rear door lock catch | | | | | | | | | |
| | GM-271172 | 2 Nut and lockwasher, hex., 1/4"-20 (Attach "U" bolt) | | | | | | | | | |

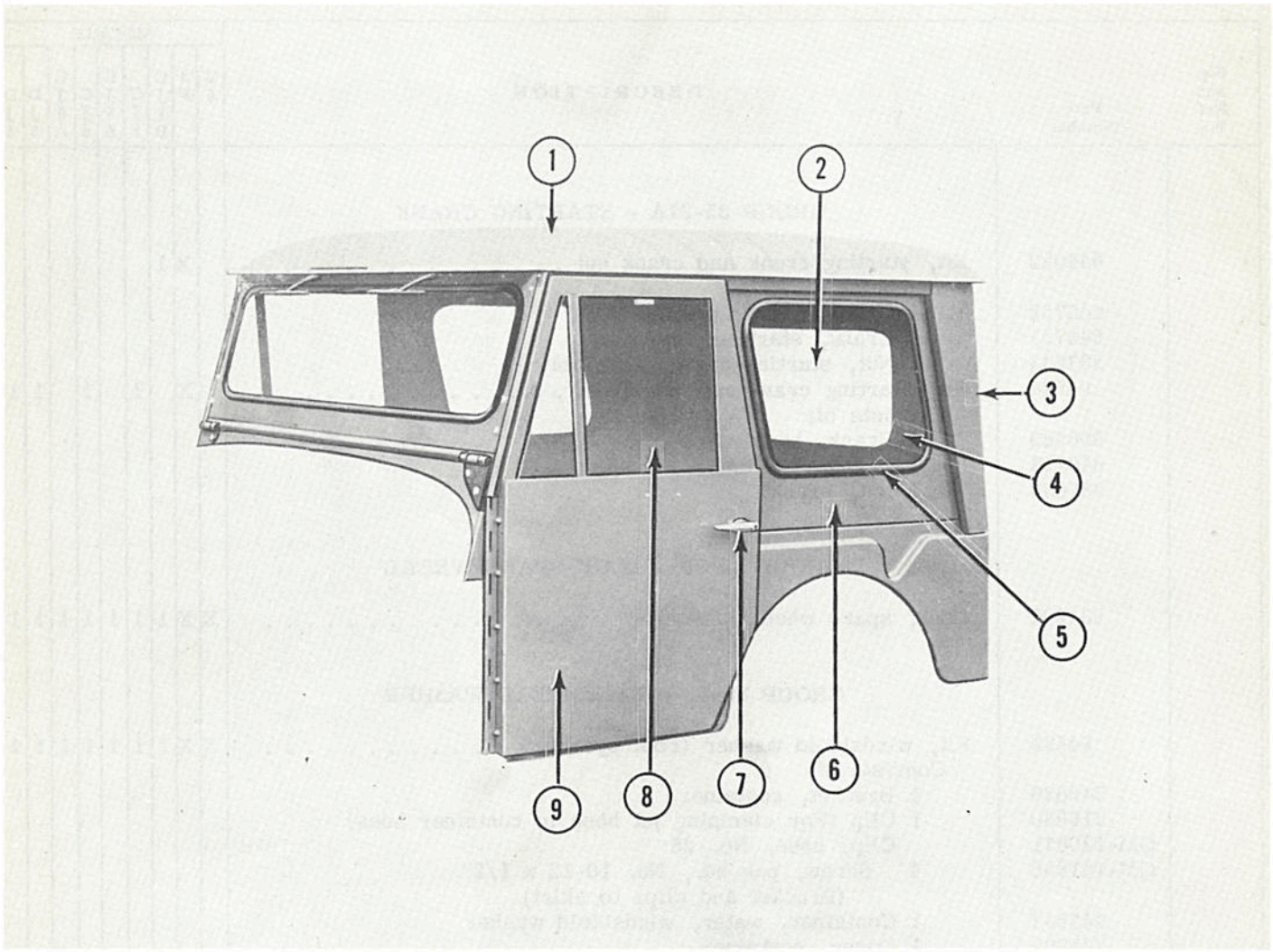



FIG. 88 - METAL ENCLOSURE (CJ-5)

| Ref. No. | Description | Group No. |
|---|---|---|
| 1 | Panel, roof | 35-86 |
| 2 | Glass, rear door | 35-86B |
| 3 | Panel, rear, corner, left | 35-86 |
| 4 | Glass side, panel | 35-86 |
| 5 | Weatherstrip side, panel glass | 35-86 |
| 6 | Panel, side, left | 35-86 |
| 7 | Handle, door, outer | 35-86A |
| 8 | Glass and lift, window, left | 35-86A |
| 9 | Door, left assembly, complete | 35-86 |

| Fig. and Ref. No. | Part Number | DESCRIPTION | MODELS V6 | 4F | CJ3B | CJ5 | CJ5A | CJ6 | CJ6A | DJ5 | DJ6 |
|---|---|---|---|---|---|---|---|---|---|---|---|
| | | GROUP 35-86 - ENCLOSURE - HINGED AND SLIDING DOOR (Continued) | | | | | | | | | |
| | 695595 | 1 Bow and silencer, roof | | | | | | | | | |
| | GM-9409097 | 2 Screw and lockwasher, hex., 5/16"-18 x 5/8" | | | | | | | | | |
| | GM-446470 | 2 Washer, flat 5/16" (Roof bow to frame side) | | | | | | | | | |
| | 696620 | 1 Bracket, guide rear door, assembly | | | | | | | | | |
| | 696619 | 2 Bracket, mounting rear door side roller, assembly | | | | | | | | | |
| | GM-160578 | 4 Screw, pan hd., 1/4"-20 x 1-1/2" | | | | | | | | | |
| | GM-120392 | 4 Washer, plain | | | | | | | | | |
| | GM-271172 | 4 Nut and lockwasher, hex., 1/4"-20 (Roller mounting bracket to rear frame) | | | | | | | | | |
| | GM-111627 | 2 Clamp, hose | | | | | | | | | |
| | GM-120871 | 1 Clip, windshield wiper hose | | | | | | | | | |
| | GM-161895 | 1 Screw, pan hd., No. 10-12 x 1/2" (Clip to W/S) | | | | | | | | | |
| 88- 9 | 694841 | 1 Door, left, assembly, complete | | | | | | | | | |
| | 694842 | 1 Door, right, assembly, complete | | | | | | | | | |
| | GM-191989 | 10 Screw and lockwasher, pan hd., 1/4"-20 x 5/8" | | | | | | | | | |
| | GM-120375 | 10 Nut, hex., 1/4"-20 | | | | | | | | | |
| | GM-120392 | 10 Washer, flat | | | | | | | | | |
| | GM-446363 | 10 Washer, flat (Door to body) | | | | | | | | | |
| | 695552 | 1 Door, rear, assembly, complete (9" window) | | | | | | | | | |
| | 693104 | 2 Filler, rear corner, bottom | | | | | | | | | |
| | GM-161895 | 4 Screw, pan hd., No. 10-12 x 1/2" (Rear corner filler to body) | | | | | | | | | |
| | 693089 | 1 Frame, rear, assembly | | | | | | | | | |
| | GM-9409107 | 4 Screw and lockwasher, hex., 1/4"-20 x 5/8" | | | | | | | | | |
| | GM-120375 | 4 Nut, hex., 1/4"-20 (Rear frame to body) | | | | | | | | | |
| | 694829 | 2 Hinge, door, side | | | | | | | | | |
| | GM-160586 | 10 Screw, pan hd., 1/4"-20 x 1-3/4" | | | | | | | | | |
| | GM-120423 | 10 Lockwasher | | | | | | | | | |
| | GM-120392 | 10 Washer, flat (Hinge to door) | | | | | | | | | |
| | 925849 | 1 Hose, gas tank filler neck | | | | | | | | | |
| | | 1 Instructions, installation | | | | | | | | | |
| | 956599 | 4 Loop, footman | | | | | | | | | |
| | GM-155937 | 4 Screw, flat hd., No. 10-24 x 1/2" | | | | | | | | | |
| | GM-445704 | 4 Screw, truss hd., No. 10-24 x 5/8" | | | | | | | | | |
| | GM-271166 | 4 Nut and lockwasher, hex., No. 10-24 (Attaching door check) | | | | | | | | | |
| 88- 3 | 694669 | 1 Panel, rear corner, left | | | | | | | | | |
| | 694670 | 1 Panel, rear corner, right | | | | | | | | | |
| | GM-161895 | 4 Screw, pan hd., No. 10-12 x 1/2" (Rear corner panel to roof rail) | | | | | | | | | |
| | GM-111655 | 8 Screw, hex. hd., 1/4"-14 x 3/4" | | | | | | | | | |
| | GM-120392 | 8 Washer, flat (Rear corner to side panel) | | | | | | | | | |
| | GM-161895 | 8 Screw, pan hd., No. 10-12 x 1/2" (Rear corner panel to pillar) | | | | | | | | | |

| Fig. and Ref. No. | Part Number | DESCRIPTION | MODELS V6 | 4F | CJ3B | CJ5 | CJ5A | CJ6 | CJ6A | DJ5 | DJ6 |
|---|---|---|---|---|---|---|---|---|---|---|---|
| | | GROUP 35-86 - ENCLOSURE - HINGED AND SLIDING DOOR (Continued) | | | | | | | | | |
| | GM-454783 | 4 Screw and lockwasher, pan hd., No. 10-24 x 1/2" | | | | | | | | | |
| | GM-120361 | 4 Nut, hex., No. 10-24 | | | | | | | | | |
| | | (Rear corner panel to gusset) | | | | | | | | | |
| 88- 1 | 692579 | 1 Panel, roof | | | | | | | | | |
| | GM-445704 | 42 Screw, truss hd., No. 10-24 x 5/8" | | | | | | | | | |
| | 693846 | 42 Nut, lock, hex., No. 10-24 | | | | | | | | | |
| | GM-120385 | 42 Washer, flat | | | | | | | | | |
| | | (Roof panel to frame) | | | | | | | | | |
| | 693950 | 1 Panel, windshield to roof | | | | | | | | | |
| | GM-161895 | 2 Screw, pan hd., No. 10-12 x 1/2" | | | | | | | | | |
| | GM-454783 | 8 Screw and lockwasher, hex. hd., No. 10-24 x 1/2" | | | | | | | | | |
| | GM-120361 | 8 Nut, hex., No. 10-24 | | | | | | | | | |
| | | (Panel windshield to roof) | | | | | | | | | |
| | 696557 | 1 Panel and glass, side, left, assembly | | | | | | | | | |
| | 696558 | 1 Panel and glass, side, right, assembly | | | | | | | | | |
| | GM-160536 | 6 Screw, pan hd., 1/4"-20 x 5/8" | | | | | | | | | |
| | GM-454783 | 12 Screw and lockwasher, pan hd., No. 10-24 x 1/2" | | | | | | | | | |
| | GM-120361 | 12 Nut, hex., No. 10-24 | | | | | | | | | |
| | GM-271172 | 6 Nut and lockwasher, hex., 1/4"-20 | | | | | | | | | |
| | GM-446354 | 6 Washer, flat | | | | | | | | | |
| | | (Attach side panel) | | | | | | | | | |
| | 695599 | 2 Plate, cover, top bow socket | | | | | | | | | |
| | 693940 | 2 Plate, mounting, windshield to roof panel) | | | | | | | | | |
| | GM-9409107 | 4 Bolt and lockwasher, hex., 1/4"-20 x 5/8" | | | | | | | | | |
| | GM-120375 | 4 Nut, hex., 1/4"-20 | | | | | | | | | |
| | GM-120392 | 4 Washer, plain | | | | | | | | | |
| | | (Roof rail bracket to mounting plate) | | | | | | | | | |
| | 808325 | 4 Bolt and lockwasher, hex. hd., 5/16"-18 x 1-3/4" | | | | | | | | | |
| | GM-120376 | 4 Nut, hex., 5/16"-18 | | | | | | | | | |
| | | (Mounting plate to windshield) | | | | | | | | | |
| | 680406 | 1 Plate, rear view mirror | | | | | | | | | |
| | 94096 | 1 Presstite (80 feet) | | | | | | | | | |
| | 693099 | 2 Rail, roof, rear corner | | | | | | | | | |
| | GM-9409107 | 8 Bolt and lockwasher, hex. hd., 1/4"-20 x 5/8" | | | | | | | | | |
| | GM-120392 | 8 Washer, flat | | | | | | | | | |
| | | (Corner roof rail to frame) | | | | | | | | | |
| | 696553 | 1 Retainer and seal, rear door upper, assembly | | | | | | | | | |
| | GM-161895 | 7 Screw, pan hd., No. 10-12 x 1/2" | | | | | | | | | |
| | | (Retainer and seal attach) | | | | | | | | | |
| | 695462 | 2 Seal, enclosure to top of body side panel (1/8" x 3/4" x 36") | | | | | | | | | |
| | 818577 | 2 Seal, rear door to body, side, lower (23-1/2") | | | | | | | | | |
| | 693804 | 4 Seal (2 Req'd. Rear door to body side upper) (2 Req'd. Windshield hinge) | | | | | | | | | |
| | 696554 | 1 Seal and retainer, rear door to tail gate | | | | | | | | | |
| | GM-454783 | 7 Screw and lockwasher, pan hd., No. 10-24 x 1/2" | | | | | | | | | |

| Fig. and Ref. No. | Part Number | DESCRIPTION | MODELS V6 | 4F | CJ3B | CJ5 | CJ5A | CJ6 | CJ6A | DJ5 | DJ6 |
|---|---|---|---|---|---|---|---|---|---|---|---|
| | | GROUP 35-86 - ENCLOSURE - | | | | | | | | | |
| | | HINGED AND SLIDING DOOR (Continued) | | | | | | | | | |
| | GM-120361 | 7 Nut, hex., No. 10-24 (Retainer to tail gate) | | | | | | | | | |
| | 695497 | 1 Shield, side door, front, left (On windshield frame side) | | | | | | | | | |
| | 695498 | 1 Shield, side door, front, right (On windshield frame side) | | | | | | | | | |
| | GM-167077 | 8 Screw, pan hd., No. 10-24 x 3/8" (Attaching shields) | | | | | | | | | |
| | 694831 | 2 Strap, door check | | | | | | | | | |
| | 694830 | 2 Striker, side door | | | | | | | | | |
| | GM-160578 | 4 Screw, pan hd., 1/4"-20 x 1-1/2" | | | | | | | | | |
| | GM-160611 | 4 Screw, pan hd., 1/4"-20 x 2" | | | | | | | | | |
| | GM-271172 | 8 Nut and lockwasher, 1/4"-20 | | | | | | | | | |
| | GM-120392 | 6 Washer, flat | | | | | | | | | |
| | GM-120393 | 22 Washer, flat (Attaching striker) | | | | | | | | | |
| | 695564 | 1 Track, rear door, center | | | | | | | | | |
| | GM-454783 | 2 Screw and lockwasher, hex. hd., No. 10-24 x 1/2" | | | | | | | | | |
| | GM-120361 | 2 Nut, hex., No. 10-24 | | | | | | | | | |
| | GM-120385 | 2 Washer, flat (Rear door track to frame) | | | | | | | | | |
| | GM-160586 | 2 Screw, pan hd., 1/4"-20 x 1-3/4" | | | | | | | | | |
| | GM-271172 | 2 Nut and lockwasher, hex., 1/4"-20 | | | | | | | | | |
| | GM-120392 | 2 Washer, flat (Track to roof bow) | | | | | | | | | |
| | | Serviceable Components for Metal Enclosure | | | | | | | | | |
| | 694147 | Angle, panel, windshield to roof | | X | | 1 | | | | | |
| | 817915 | Bracket, windshield frame side tube to floor extension panel. | | X | | 2 | | | | | |
| | 699066 | Bumper, hood (27" long) (Front edge of roof panel) | | X | | 1 | | | | | |
| | GM-120871 | Clip, windshield wiper hose | | X | | 1 | | | | | |
| | GM-161895 | Screw, pan hd., No. 10-12 x 1/2" (Clip to windshield) | | X | | 1 | | | | | |
| 88- 4 | 819291 | Glass, side panel left and right half | | X | | 2 | | | | | |
| | 696557 | Panel, side, left (For hinged enclosure) | | X | | 1 | | | | | |
| | 696558 | Panel, and glass, side, right (For hinged enclosure) | | X | | 1 | | | | | |
| 88- 6 | 694573 | Panel, side, left (For sliding enclosure) | | X | | 1 | | | | | |
| | 694574 | Panel, side, right(For sliding enclosure) | | X | | 1 | | | | | |
| | 695587 | Retainer, body to door seal, lower, left (For sliding enclosure) | | X | | 1 | | | | | |
| | 695588 | Retainer, body to door seal, lower, right (For sliding enclosure) | | X | | 1 | | | | | |
| | GM-161895 | Screw, pan hd., No. 10-12 x 1/2" (Retainer to side panel) | | X | | 10 | | | | | |
| | 695462 | Seal, enclosure to top of body side panel | | X | | 2 | | | | | |
| | | Note: Also use between body and lower track and body and front door seal retainer as required. | | | | | | | | | |

| Fig. and Ref. No. | Part Number | DESCRIPTION | MODELS V6 | 4F | CJ3B | CJ5 | CJ5A | CJ6 | CJ6A | DJ5 | DJ6 |
|---|---|---|---|---|---|---|---|---|---|---|---|
| | | **GROUP 35-86 - ENCLOSURE - HINGED AND SLIDING DOOR (Continued)** | | | | | | | | | |
| | 695572 | Seal, side door rear, lower (For sliding enclosure) | | X | | 2 | | | | | |
| | 693609 | Track, sliding door, upper, left | | X | | 1 | | | | | |
| | 693610 | Track, sliding door, upper, right | | X | | 1 | | | | | |
| 88- 5 | 695469 | Weatherstrip, side panel glass | | X | | 2 | | | | | |
| | | **GROUP 35-86A - DOOR FOR ENCLOSURE - HINGED AND SLIDING** | | | | | | | | | |
| | 695583 | Door, left, assembly, complete (Sliding) | | X | | 1 | | | | | |
| | 695584 | Door, right, assembly, complete (Sliding) | | X | | 1 | | | | | |
| | 693162 | Bumper, window glass (Rubber) | | X | | 2 | | | | | |
| | | Screw, pan hd., No. 10-12 x 3/4" (Bumper to door) | | X | | 4 | | | | | |
| | 693933 | Glass and knob, door, left, assembly | | X | | 1 | | | | | |
| | 693934 | Glass and knob, door, right, assembly | | X | | 1 | | | | | |
| 88- 8 | 694153 | Glass and lift, window, left, assembly, complete | | X | | 1 | | | | | |
| | 694154 | Glass and lift, window, right, assembly, complete | | X | | 1 | | | | | |
| | GM-454783 | Screw and lockwasher, pan hd., No. 10-24 x 1/2" (Lift to panel) | | X | | 4 | | | | | |
| | 819293 | Glass, door vent (Tempered) | | X | | 2 | | | | | |
| | 693917 | Guide, door bottom left (For sliding doors) | | X | | 1 | | | | | |
| | 693918 | Guide, door bottom right (For sliding doors) | | X | | 1 | | | | | |
| | GM-161895 | Screw, pan hd., No. 10-12 x 1/2" | | X | | 8 | | | | | |
| | GM-120385 | Washer, flat (Door bottom guide to door) | | X | | 8 | | | | | |
| | 695407 | Handle, door, inner (Flor sliding doors) | | X | | 2 | | | | | |
| | GM-451176 | Screw, pan hd., 1/4"-20 x 1/4" (Attach inner handle) | | X | | 2 | | | | | |
| 88- 7 | 952338 | Handle, door, outer | | X | | 2 | | | | | |
| | GM-156780 | Screw, ov. hd., No. 8-32 x 3/4" (Handle to door) | | X | | 4 | | | | | |
| | 816832 | Knob, sliding window (Black) | | X | | 2 | | | | | |
| | 693153 | Lift, window, left, assembly | | X | | 1 | | | | | |
| | 693154 | Lift, window, right, assembly | | X | | 1 | | | | | |
| | 693163 | Lock, door, assembly (For sliding doors) | | X | | 2 | | | | | |
| | GM-159962 | Screw, pan hd., No. 10-24 x 1-1/4" (Lock to door) | | X | | 4 | | | | | |
| | GM-271166 | Nut and lockwasher, hex. No. 10-24 (Lock to door) | | X | | 4 | | | | | |
| | GM-159908 | Screw, pan hd., No. 10-24 x 3/8" (Lock to door) | | X | | 4 | | | | | |
| | 694827 | Lock, door, side, left (For hinged doors) | | | | | | | | | |
| | 694828 | Lock, door, side, right (For hinged doors) | | X | | 1 | | | | | |
| | GM-159908 | Screw, pan hd., No. 10-24 x 3/8" (Lock to door) | | X | | 8 | | | | | |
| | GM-271166 | Nut and lockwasher, hex., No. 10-24 (Lock to door) | | X | | 8 | | | | | |
| | 694760 | Lock, sliding window | | X | | 2 | | | | | |
| | GM-454783 | Screw and lockwasher, No. 10-24 x 1/2" (Lock to door) | | X | | 4 | | | | | |
| | 694823 | Panel, door inner, left (For hinged doors) | | X | | 1 | | | | | |
| | 694824 | Panel, door inner, right (For hinged doors) | | X | | 1 | | | | | |
| | 695519 | Panel, door inner, left (For sliding doors) | | X | | 1 | | | | | |
| | 695520 | Panel, door inner, right (For sliding doors) | | X | | 1 | | | | | |
| | GM-161895 | Screw, pan hd., No. 10-12 x 1/2" (Panel to door) | | X | | 26 | | | | | |
| | 695495 | Plate, lock mounting (For hinged doors) | | X | | 2 | | | | | |

| Fig. and Ref. No. | Part Number | DESCRIPTION | MODELS V6 | 4F | CJ3B | CJ5 | CJ5A | CJ6 | CJ6A | DJ5 | DJ6 |
|---|---|---|---|---|---|---|---|---|---|---|---|
| | | GROUP 35-86A - DOOR FOR ENCLOSURE - HINGED AND SLIDING (Continued) | | | | | | | | | |
| | GM-454782 | Screw and lockwasher, No. 10-24 x 5/8" (Mounting plate to door) | | X | | 8 | | | | | |
| | GM-120385 | Washer, flat (Mounting plate to door) | | X | | 8 | | | | | |
| | 695586 | Retainer, door seal lower (For sliding doors) | | X | | 2 | | | | | |
| | 695585 | Retainer, door seal upper (For sliding doors) | | X | | 2 | | | | | |
| | GM-161895 | Screw, pan hd., No. 10-12 x 1/2" (Retainer to door) | | X | | 16 | | | | | |
| | 696551 | Retainer and seal, front door, left (For sliding doors) | | X | | 1 | | | | | |
| | 696552 | Retainer and seal, front door, right (For sliding doors) | | X | | 1 | | | | | |
| | GM-167077 | Screw, pan hd., No. 10-24 x 3/8" (Attach retainers) | | X | | 18 | | | | | |
| | 693735 | Retainer, sliding window lock | | X | | 2 | | | | | |
| | 698532 | Roller, door (For sliding doors) | | X | | 4 | | | | | |
| | 693111 | Screw, shoulder (Attach front door roller) | | X | | 4 | | | | | |
| | GM-138538 | Lockwasher (Attach front door roller) | | X | | 4 | | | | | |
| | 694753 | Run and brackets, door glass, left | | X | | 1 | | | | | |
| | 694754 | Run and brackets, door glass, right | | X | | 1 | | | | | |
| | GM-161895 | Screw, pan hd., No. 10-12 x 1/2" (Glass run to front door) | | X | | 2 | | | | | |
| | GM-454783 | Screw and lockwasher, No. 10-24 x 1/2" | | X | | 6 | | | | | |
| | GM-120385 | Washer, flat (Glass run to rear door) | | X | | 6 | | | | | |
| | 696575 | Run, door front and top sliding glass, left, assembly | | X | | 1 | | | | | |
| | 696576 | Run, door front and top sliding glass, right, assembly | | X | | 1 | | | | | |
| | 818576 | Seal, door to enclosure side (For sliding doors) | | X | | 2 | | | | | |
| | 695571 | Seal, door sliding rear, upper (For sliding doors) | | X | | 2 | | | | | |
| | 693804 | Seal, windshield hinge (With sliding doors) | | X | | 2 | | | | | |
| | 693890 | Set, lock cylinder and keys<br>Consists of:<br>3 Cylinder lock<br>2 Key | | X | | 1 | | | | | |
| | 695497 | Shield, side door, front, left (For hinged doors) | | X | | 1 | | | | | |
| | 695498 | Shield, side door, front, right (For hinged doors) | | X | | 1 | | | | | |
| | GM-167077 | Screw, pan hd., No. 10-24 x 3/8" (Attach shield) | | X | | 8 | | | | | |
| | 693729 | Shield, side door top, left (For sliding doors) | | X | | 1 | | | | | |
| | 693730 | Shield, side door top, right (For sliding doors) | | X | | 1 | | | | | |
| | 695590 | Shield, weatherstrip side door rear, lower right (For sliding doors) | | X | | 1 | | | | | |
| | 664281 | Shim | | X | | * | | | | | |
| | 664281 | Shim, door weatherstrip (20 foot length) (For hinged doors) | | X | | * | | | | | |
| | 693693 | Striker, front door lock, left (Block type) 1-15/16" (For sliding doors) | | X | | 1 | | | | | |
| | 693694 | Striker, front door lock, right (Block type) 1-15/16" (For sliding doors) | | X | | 1 | | | | | |
| | | Screw, flat hd., No. 12-24 x 7/8" (Striker to pillar) | | X | | 4 | | | | | |
| | | Lockwasher, No. 12 (Striker to pillar) | | X | | 4 | | | | | |
| | GM-121743 | Nut, hex., No. 12-24 (Striker to pillar) | | X | | 4 | | | | | |
| | GM-120385 | Washer, flat (Striker to pillar) | | X | | 4 | | | | | |
| | 695600 | Striker, front door lock (L-Type 2-3/8") (For sliding doors) | | X | | 2 | | | | | |
| | GM-455344 | Bolt, and lockwasher, pan hd., 1/4"-20 x 7/8" (Striker to pillar) | | X | | 4 | | | | | |
| | GM-271172 | Nut and lockwasher, hex., 1/4"-20 (Striker to pillar) | | X | | 4 | | | | | |

| Fig. and Ref. No. | Part Number | DESCRIPTION | MODELS V6 | 4F | CJ3B | CJ5 | CJ5A | CJ6 | CJ6A | DJ5 | DJ6 |
|---|---|---|---|---|---|---|---|---|---|---|---|
| | | GROUP 35-86A - DOORS FOR ENCLOSURE - HINGED AND SLIDING (Continued) | | | | | | | | | |
| | 695601 | Shim (Striker to pillar) | | X | | * | | | | | |
| | GM-120393 | Washer, flat (Striker to pillar) | | X | | 4 | | | | | |
| | GM-120385 | Washer, flat (Striker to pillar) | | X | | 4 | | | | | |
| | 693648 | Striker, front door lock, rear (For sliding doors) | | X | | 2 | | | | | |
| | GM-111655 | Screw, hex. hd., 1/4"-14 x 3/4" (Striker to pillar) | | X | | 6 | | | | | |
| | GM-120385 | Washer, flat (Striker to pillar) | | X | | 6 | | | | | |
| | 694111 | Track, sliding door, bottom (For sliding doors) | | X | | 2 | | | | | |
| | GM-454782 | Screw and lockwasher, pan hd., No. 10-24 x 5/8" (Track to body side) | | X | | 10 | | | | | |
| | GM-120361 | Nut, hex., No. 10-24 (Track to body side) | | X | | 10 | | | | | |
| | GM-120385 | Washer, flat (Track to body side) | | X | | 10 | | | | | |
| | GM-120385 | Washer, flat (Adjust striker to lock bolt) | | X | | * | | | | | |
| | 694756 | Weatherstrip, front door hinged (For hinged doors) | | X | | 2 | | | | | |
| | 693652 | Weatherstrip, outer belt | | X | | 2 | | | | | |
| | | (*) As Required | | | | | | | | | |
| | | GROUP 35-86B - REAR DOOR - FOR ENCLOSURE | | | | | | | | | |
| | | ONE OR TWO TRACK | | | | | | | | | |
| | 680607 | Catch, guide panel | | X | | 1 | | | | | |
| | | Screw and lockwasher, pan hd., 1/4"-20 x 7/8" (Catch to guide bracket) | | X | | 2 | | | | | |
| | GM-120375 | Nut, hex. 1/4"-20 (Catch to guide bracket) | | X | | 2 | | | | | |
| | GM-120392 | Washer, plain, 1/4" (Catch to guide bracket) | | X | | 2 | | | | | |
| | 693626 | Glass, rear door ( 9" wide) | | X | | 1 | | | | | |
| 88- 2 | 819292 | Glass, rear door (16" wide) | | X | | 1 | | | | | |
| | 952336 | Handle, rear door, assembly | | X | | 1 | | | | | |
| | GM-179276 | Screw and lockwasher, pan hd., No. 10-32 x 3/8" (Handle to rear door) | | X | | 1 | | | | | |
| | GM-120385 | Washer, flat No. 10 (Handle to rear door) | | X | | 1 | | | | | |
| | 693614 | Lock, rear door | | X | | 1 | | | | | |
| | GM-9409107 | Screw and lockwasher, hex. hd., 1/4"-20 x 5/8" (Rear door lock to door) | | X | | 3 | | | | | |
| | | Washer, rear door lock (Special) (Rear door lock to door) | | X | | 1 | | | | | |
| | 693175 | Retainer, rod, rear door lock | | X | | 2 | | | | | |
| | GM-161895 | Screw, pan hd., No. 10-12 x 1/2" (Retainer to door) | | X | | 4 | | | | | |
| | 693801 | Retainer, seal, rear door to tail gate | | X | | 1 | | | | | |
| | GM-454783 | Screw, and lockwasher, pan hd., No. 10-24 x 1/2" (Retainer to tail gate) | | X | | 7 | | | | | |
| | GM-120361 | Nut, hex. No. 10-24 (Retainer to tail gate) | | X | | 7 | | | | | |
| | 694702 | Seal, rear door to tail gate | | X | | 1 | | | | | |
| | 693890 | Set, lock cylinder and keys | | X | | 1 | | | | | |
| | | Consists of: | | | | | | | | | |
| | | 3 Cylinder, lock | | | | | | | | | |
| | 693891 | 2 Keys, lock | | | | | | | | | |
| | 693628 | Weatherstrip, glass, rear door (For 16" window) | | X | | 1 | | | | | |

| Fig. and Ref. No. | Part Number | DESCRIPTION | MODELS V6 | 4F | CJ3B | CJ5 | CJ5A | CJ6 | CJ6A | DJ5 | DJ6 |
|---|---|---|---|---|---|---|---|---|---|---|---|
| | | GROUP 35-86B - REAR DOOR - | | | | | | | | | |
| | | FOR ENCLOSURE (Continued) | | | | | | | | | |
| | | ONE TRACK | | | | | | | | | |
| | 695552 | Door, rear, complete, assembly (For 9" window) | | X | | 1 | | | | | |
| | 698535 | Door, rear, complete, assembly (For 16" window) | | X | | 1 | | | | | |
| | GM-120361 | Nut, hex., No. 10-24 (Reinforcement clip to rear door lock) | | X | | 2 | | | | | |
| | GM-120391 | Washer, plain, No. 10(Reinforcement clip to rear door lock) | | X | | 4 | | | | | |
| | 695563 | Pin, hinge | | X | | 1 | | | | | |
| | 693175 | Retainer, rod, rear door lock | | X | | 2 | | | | | |
| | GM-161895 | Screw, pan hd., No. 10-12 x 1/2" (Retainer to door) | | X | | 4 | | | | | |
| | 698532 | Roller, rear door | | X | | 1 | | | | | |
| | 693111 | Screw, shoulder (Attach rear door roller) | | X | | 1 | | | | | |
| | GM-138538 | Lockwasher, 5/16" (Attach rear door roller) | | X | | 1 | | | | | |
| | GM-120376 | Nut, hex., 5/16"-18 (Attach rear door roller) | | X | | 1 | | | | | |
| | 698537 | Weatherstrip, glass, rear door (For 16" window) | | X | | 1 | | | | | |
| | | GROUP 35-93 - SAFETY STRAP | | | | | | | | | |
| | 957596 | Bolt, eye, seat belt anchor (Short) | | X | 4 | 4 | 4 | 4 | 4 | 4 | 4 |
| | 958172 | Kit, safety "Lyfe" belt | | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 958173 | Kit, "Lyfe" belt shoulder strap | | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 960273 | Kit, safety belt attachment (For vehicles without anchor plates) | | X | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | 966080 | Reel, seat belt | | X | 2 | 2 | 2 | 2 | 2 | 2 | 2 |
| | 966506 | Set, safety belt (Front seat) (Amber) (See Note 1) | | X | 2 | 2 | 2 | 2 | 2 | 2 | 2 |
| | 966510 | Set, safety belt (Front seat) (Black) (See Note 1) | | X | | 2 | 2 | 2 | 2 | 2 | 2 |
| | 966507 | Set, safety belt (Front seat) (Nordic Blue) (See Note 1) | | X | 2 | 2 | 2 | 2 | 2 | 2 | 2 |
| | 966509 | Set, safety belt (Front seat) (President Red) (See Note 1) | | X | | 2 | 2 | 2 | 2 | 2 | 2 |
| | 966508 | Set, safety belt (Front seat) (Sylvan green) (See Note 1) | | X | 2 | 2 | 2 | 2 | 2 | 2 | 2 |
| | 971190 | Belt, seat, front, assembly (Charcoal) (See Note 1) | X | X | | 2 | 2 | | | 2 | |
| | 971194 | Belt, seat, front, assembly (Charcoal) (See Note 2) | X | X | | | | 2 | 2 | | 2 |
| | 971189 | Belt, seat, front, assembly (Marlin Blue) (See Note 2) | X | X | | 2 | 2 | | | 2 | |
| | 971193 | Belt, seat, front, assembly (Marlin Blue) (See Note 2) | X | X | | | | 2 | 2 | | 2 |
| | 971191 | Belt, seat, front, assembly (President Red) (See Note 2) | X | X | | | 2 | | | | |
| | 971195 | Belt, seat, front, assembly (President Red) (See Note 2) | X | X | | | | | 2 | | |
| | 971188 | Belt, seat, front, assembly (Rawhide) (See Note 2) | X | X | | 2 | 2 | | | 2 | |
| | 971192 | Belt, seat, front, assembly (Rawhide) (See Note 2) | X | X | | | | 2 | 2 | | 2 |
| | 971046 | Bolt, hex. hd., 7/16"-20 x 1" | X | X | | 4 | 4 | 4 | 4 | 4 | 4 |
| | 966080 | Reel, seat, belt, (See Note 2) | X | X | | 2 | 2 | 2 | 2 | 2 | 2 |

Note 1: Less eye bolts or attaching parts.

Note 2: Two seat belts required with dual seats or one required with single seat.

# NUMERICAL INDEX


| Part No. | Description | Group No. |
|---|---|---|
| A-146 | Bracket | 10-23 |
| A-147 | Bolt | 18-08 |
| A-176 | Pad | 11-02 |
| A-177 | Retainer | 11-02 |
| A-178 | Spring | 11-02 |
| A-179 | Stud and bracket | 11-02 |
| A-180 | Bracket | 11-02 |
| A-181 | Stud | 11-02 |
| A-405 | Pedal | 11-03 |
| A-490 | Bolt | 19-02 |
| A-495 | Shaft | 24-08 |
| A-498 | Washer | 11-03 |
| A-500 | Bracket | 26-01 |
| A-513 | Bolt | 27-03 |
| A-514 | Bolt | 27-03 |
| A-515 | Seal | 27-03 |
| A-520 | Nut | 17-03 |
| A-544 | Bracket | 26-01 |
| A-552 | Reinforcement | 26-03 |
| A-557 | Fitting | 24-06 |
| A-564 | Stud | 10-19 |
| A-568 | Plate | 27-03 |
| A-572 | Plate | 27-03 |
| A-574 | Clip | 27-03 |
| A-575 | Clip | 27-03 |
| A-593 | Hook | 26-03 |
| A-614 | Spring | 27-02 |
| A-614-1 | Leaf | 27-02 |
| A-614-2 | Leaf | 27-02 |
| A-622 | Cover | 23-02 |
| A-635 | Clamp | 23-02 |
| A-658 | Insulator | 13-01 |
| A-760 | Bolt | 20-06 |
| A-779 | Oil Seal | 20-05 |
| A-792 | Lockstrap | 21-03 |
| A-793 | Case Diff. | 20-03 |
| A-795 | Washer | 20-03 |
| A-797 | Washer | 20-03 |
| A-798 | Shaft | 20-03 |
| A-821 | Bolt | 20-06 |
| A-824 | Pin | 20-07 |
| A-825 | Pin | 20-07 |
| A-837 | Clamp | 23-01 |
| A-844 | Cover | 23-01 |
| A-865 | Lockwasher | 25-03 |
| A-866 | Nut | 25-03 |
| A-867 | Lockwasher | 25-03 |
| A-868 | Flange | 20-06 |
| A-870 | Breather | 35-03 |
| A-887 | Seal | 11-02 |
| A-934 | Breather | 35-02C |
| A-942 | Cap | 19-02 |
| A-945 | Snap Ring | 19-02 |
| A-953 | Cover | 18-02 |
| A-954 | Gasket | 18-02 |
| A-956 | Cap | 18-02 |
| A-957 | Gasket | 18-02 |
| A-959 | Fork | 18-07 |
| A-960 | Fork | 18-07 |
| A-962 | Rod | 18-07 |
| A-963 | Screw | 18-07 |
| A-965 | Interlock | 18-07 |
| A-966 | Spring | 18-07 |
| A-967 | Plug | 18-07 |
| A-972 | Pin | 18-06 |
| A-973 | Screw | 18-06 |
| A-974 | Oil seal | 18-07 |
| A-976 | Snap Ring | 18-01 |
| A-987 | Bushing | 18-04 |
| A-990 | Washer | 18-04 |
| A-991 | Snap Ring | 18-04 |
| A-992 | Gear | 18-04 |
| A-1001 | Plate | 18-05 |
| A-1007 | Bearing | 18-04 |
| A-1028 | Washer | 18-04 |
| A-1097 | Clip | 27-03 |
| A-1098 | Strap | 15-18A |
| A-1106 | Shield | 18-04 |
| A-1111 | Shield | 18-04 |
| A-1116 | Arm | 23-02 |
| A-1124 | Shield | 14-05 |
| A-1125 | Washer | 14-05 |
| A-1126 | Cock | 10-02 |
| A-1134 | Gasket | 18-01 |
| A-1150 | Crossmember | 26-01 |
| A-1198 | Connection | 10-17 |
| A-1232 | Bolt | 10-16A |
| A-1240 | Jack screw type | 31-13 |
| A-1252 | Retainer | 27-03 |
| A-1276 | Clamp | 23-02 |
| A-1277 | Bushing | 23-02 |
| A-1283 | Bracket | 26-01 |
| A-1378 | Clip | 24-07 |
| A-1395 | Insulator | 15-01 |
| A-1397 | Bolt | 15-01 |
| A-1401 | Washer | 15-01 |
| A-1410 | Washer | 17-03 |
| A-1445 | Yoke | 20-04 |
| A-1488 | Tube | 24-07 |
| A-1504 | Rod | 18-07 |
| A-1508 | Cover | 18-02 |
| A-1509 | Gasket | 18-02 |
| A-1583 | Bearing | 15-02 |
| A-1609 | Pin | 15-02 |
| A-1620 | Screw | 15-01 |
| A-1632 | Screw | 15-01 |

| Part No. | Description | Group No. |
|---|---|---|
| A-1641 | Key | 15-01 |
| A-1651 | Brush set | 15-01 |
| A-1719 | Cage | 20-05 |
| A-1721 | Ball | 20-05 |
| A-1724 | Retainer | 20-05 |
| A-1725 | Screw | 20-05 |
| A-1726 | Snap Ring | 20-05 |
| A-1760 | Cover | 23-02 |
| A-2220 | Washer | 31-03 |
| A-2662 | Anti-squeak | 29-01 |
| A-2843 | Brace | 29-01 |
| A-2844 | Brace | 29-01 |
| A-2939 | Plate | 31-03 |
| A-3158 | Anti-squeak | 29-01 |
| A-3763 | Catch | 31-03 |
| A-4413 | Liner | 31-09 |
| A-4414 | Liner | 31-02 |
| A-4416 | Liner | 31-02 |
| A-5105 | Bracket | 10-16 |
| A-5241 | Arm | 15-01 |
| A-5246 | Snap ring | 15-01 |
| A-5260 | Nut | 15-03 |
| A-5293 | Spring | 15-03 |
| A-5314 | Screw | 15-03 |
| A-5335 | Spring | 24-01 |
| A-6084 | Bolt | 24-01 |
| A-6156 | Insulator | 10-23 |
| A-6278 | Pin | 20-05 |
| A-6279 | Pin | 20-05 |
| A-6288 | Ball | 20-05 |
| A-6289 | Ball | 20-05 |
| A-6290 | Ball | 20-05 |
| A-6291 | Ball | 20-05 |
| A-6292 | Ball | 20-05 |
| A-6293 | Ball | 20-05 |
| A-6294 | Ball | 20-05 |
| A-6295 | Ball | 20-05 |
| A-6297 | Screw | 15-02 |
| A-6305 | Spring | 23-01 |
| A-6321 | Tip | 15-07 |
| A-6393 | Bolt | 26-03 |
| A-6439 | Guide | 20-05 |
| A-6740 | Cup | 26-01 |
| A-6753 | Shim Set | 18-02 |
| A-6760 | Shim Set | 23-02 |
| A-6839 | Kit | 14-04 |
| A-6882 | Shim Set | 20-07 |
| A-6895 | Valve | 10-18 |
| A-6919 | Body | 10-18 |
| A-6975 | Bearing set | 10-05 |
| A-7233 | Bearing set | 10-05 |
| A-7234 | Bearing set | 10-05 |
| A-7235 | Bearing set | 10-05 |
| A-7236 | Bearing set | 10-05 |
| A-7238 | Pan | 10-14 |
| A-7280 | Gasket | 10-16 |
| A-7361 | Gasket | 35-02 |
| A-8289 | Clip | 27-03 |
| A-8847 | Clamp | 24-01 |
| A-8848 | Spacer | 24-01 |
| A-9093 | Bolt | 15-18A |
| A-9330 | Cap | 18-02 |
| A-9332 | Drum | 24-01 |
| A-9339 | Stud | 24-01 |
| 94557 | Lubricant | 21-03 |
| A-10052 | Gasket | 18-01 |
| A-10119 | Bearing | 35-02B |
| A-10231 | Cover | 20-02 |
| A-10294 | Lockwasher | 15-03 |
| A-10330 | Bracket | 24-01 |
| A-10331 | Screw | 24-01 |
| A-10332 | Screw | 24-01 |
| A-10333 | Lever | 24-09 |
| A-10334 | Link | 24-01 |
| A-10335 | Nut | 24-01 |
| A-10336 | Spring | 24-01 |
| A-10337 | Spring | 24-01 |
| A-10338 | Spring | 24-01 |
| A-10469 | Gear | 18-03 |
| 109171 | Retainer | 15-01 |
| A-11775 | Washer | 29-01 |
| A-15044 | Gear | 18-04 |
| A-15045 | Gear | 18-04 |
| 17025 | Pin | 24-09 |
| A-17056 | Clip | 35-21A |
| A-17253 | Bushing | 24-01 |
| A-17254 | Lever | 24-09 |
| 51575 | Cone | 18-04 |
| 51867 | Cone | 35-03 |
| 51875 | Gasket | 10-18 |
| 52725 | Washer | 11-02 |
| 52799 | Cone and Rollers | 21-05 |
| 52800 | Cup | 21-05 |
| 52877 | Cup | 20-04 |
| 52878 | Cone and Rollers | 21-04 |
| 52879 | Cup | 20-04 |
| 52880 | Cone and Rollers | 20-03 |
| 52881 | Cup | 20-03 |
| 52883 | Cup | 18-04 |
| 52940 | Cone and Rollers | 20-07 |
| 52941 | Cup | 20-07 |
| 52942 | Cone and Rollers | 25-03 |
| 52943 | Cup | 25-03 |
| 52979 | Cone and Rollers | 21-03 |
| 52980 | Cup | 21-03 |
| 53287 | Nut | 10-19 |
| 53320 | Cup | 35-02C |
| 53453 | Cone and Rollers | 35-03 |
| 53454 | Cup | 35-03 |
| 53594 | Cone and Rollers | 35-02C |
| 53695 | Nut | 15-12A |
| 53720 | Cone | 35-03 |
| 53957 | Nut | 26-01 |
| 94096 | Sealer | 31-14 |

| Part No. | Description | Group No. |
|---|---|---|
| 94362 | Kit | 31-03A |
| 94481 | Kit | 12-04 |
| 94488 | Kit | 35-08 |
| 94502 | Kit | 31-03A |
| 94506 | Kit | 31-14 |
| 94509 | Kit | 31-04 |
| 94519 | Kit | 30-01 |
| 94524 | Kit | 35-27A |
| 94527 | Kit | 29-04 |
| 94528 | Kit | 31-04B |
| 94531 | Kit | 35-51 |
| A-10294 | Lockwasher | 15-03 |
| GM-103195 | Stud | 12-04 |
| GM-103196 | Stud | 13-01 |
| GM-103325 | Lockwasher | 23-02 |
| GM-103565 | Pin | 17-06 |
| GM-103693 | Rivet | 15-03 |
| GM-103869 | Plug | 35-03 |
| GM-103877 | Plug | 12-04 |
| GM-103879 | Plug | 14-04 |
| GM-103892 | Plug | 17-07 |
| GM-104066 | Rivet | 24-06 |
| GM-104878 | Tack | 35-17 |
| GM-104879 | Tack | 35-17 |
| 106312 | Washer | 15-01A |
| GM-106337 | Bolt | 17-01 |
| GM-106750 | Key | 15-01 |
| GM-106963 | Bolt | 15-02 |
| GM-107822 | Nut | 24-09 |
| GM-107823 | Nut | 10-05 |
| GM-108636 | Pin | 10-09A |
| 109445 | Spring | 15-02 |
| 109453 | Washer | 15-02 |
| 1094555 | Washer | 15-02 |
| GM-111627 | Clamp | 35-86 |
| GM-111628 | Clamp | 12-05 |
| GM-111655 | Screw | 31-07 |
| GM-112726 | Pin | 24-09 |
| GM-113454 | Rivet | 31-03 |
| GM-114499 | Nut | 23-02 |
| 115652 | Gasket | 12-09 |
| 115653 | Retainer | 12-09 |
| GM-111655 | Screw | 35-86 |
| GM-111674 | Stud | 35-08 |
| GM-112726 | Pin | 35-08 |
| 113373 | Cap | 19-02 |
| 113387 | Washer | 19-02 |
| 115654 | Screen | 12-09 |
| 115828 | Ball & Roller | 35-02 |
| 115942 | Button | 35-02 |
| 115962 | Kit | 24-05 |
| 116035 | Cover | 35-02 |
| 116295 | Bolt | 10-03 |
| 116329 | Pin | 12-09 |
| 116332 | Spring | 12-09 |
| 116343 | Link | 12-09 |
| 116344 | Link | 12-09 |
| 116345 | Link | 12-09 |
| 116459 | Clip | 27-02 |
| 116589 | Clip | 27-04 |
| 116600 | Lining set | 24-03 |
| 116711 | Bolt and nut | 27-01 |
| 116712 | Lining set | 24-01 |
| 116714 | Flange | 18-04 |
| 116716 | Bolt and nut | 27-02 |
| 116762 | Washer | 12-09 |
| 116770 | Cover | 35-02 |
| 116838 | Shafat | 16-04 |
| 117116 | Spring | 15-09 |
| 117136 | Bail | 12-09 |
| 117137 | Bowl | 12-09 |
| 117138 | Bushing | 12-09 |
| GM-117142 | Fuse | 35-21A |
| 117156 | Seat | 12-09 |
| 117160 | Spring | 12-09 |
| 117337 | Washer | 15-02 |
| 117372 | Kit | 10-03 |
| 117858 | Felt | 15-02 |
| GM-117877 | Pin | 35-02 |
| 117908 | Spring | 12-09 |
| GM-117920 | Plug | 20-06 |
| 117929 | Pin | 12-04 |
| 117935 | Spring | 12-04 |
| 118034 | Clip | 27-01 |
| 118035 | Clip | 27-01 |
| 118045 | Washer | 15-03 |
| 118046 | Washer | 15-03 |
| GM-118067 | Rivet | 31-07 |
| 118343 | Cap | 15-03 |
| 118355 | Cam | 15-03 |
| 118356 | Washer | 15-03 |
| 118358 | Washer | 15-01 |
| 118361 | Oiler | 15-03 |
| 118407 | Washer | 15-01 |
| 118408 | Washer | 15-01 |
| 118409 | Washer | 15-01 |
| 118410 | Bushing | 15-01 |
| 118412 | Stud | 15-01 |
| 118413 | Stud | 15-01 |
| 118414 | Lead | 15-01 |
| 118421 | Brush | 15-01 |
| 118422 | Nut | 15-01 |
| 118423 | Bolt | 15-01 |
| 118425 | Cove | 15-01 |
| 118427 | Wick | 15-01 |
| 118429 | Bearing | 15-01 |
| 118430 | Spring | 15-01 |
| 118431 | Armature | 15-01 |
| 118432 | Pulley | 15-01 |
| 118433 | Lockwasher | 15-01 |
| 118435 | Gasket | 15-01 |
| 118436 | Retainer | 15-01 |
| 118437 | Retainer | 15-01 |
| 118438 | Retainer | 15-01 |

| Part No. | Description | Group No. |
|---|---|---|
| 118439 | Head | 15-01 |
| 118441 | Band | 15-01 |
| 118493 | Cap | 24-06 |
| 118498 | Terminal | 15-01 |
| 118545 | Connector | 15-02 |
| 118549 | Needle | 12-04 |
| 118704 | Gasket | 12-09 |
| GM-119117 | Pin | 11-02 |
| 119137 | Guide | 10-08 |
| 119138 | Guide | 10-08 |
| 119204 | Bezel | 15-09 |
| 119205 | Gasket | 15-09 |
| 119206 | Lens | 15-09 |
| 119241 | Oil Seal | 12-09 |
| 119287 | Seat | 24-06 |
| 119295 | Washer | 15-02 |
| 119590 | Bushing | 15-02 |
| 119592 | Stud | 15-02 |
| 119593 | Equalizer | 15-02 |
| 119594 | Washer | 15-02 |
| 119596 | Washer | 15-02 |
| 119597 | Drive | 15-02 |
| 119599 | Frame | 15-02 |
| 119600 | Package | 15-02 |
| 119603 | Nut | 15-02 |
| 119604 | Head | 15-02 |
| 119605 | Armature | 15-02 |
| 119607 | Cover | 15-02 |
| 119609 | Housing | 15-02 |
| 119707 | Yoke | 19-02 |
| 119754 | Kit | 35-17 |
| 119755 | Curtain | 35-17 |
| 119756 | Curtain | 35-17 |
| 119773 | Bolt | 10-16A |
| 119774 | Nut | 10-16A |
| 119775 | Lockwasher | 10-16A |
| 119831 | Bolt | 15-02 |
| 119833 | Bearing | 15-02 |
| 119988 | Spring set | 15-03 |
| 120023 | Head | 15-01 |
| 120025 | Leaf | 27-02 |
| 120026 | Leaf | 27-02 |
| 120040 | Bolt | 27-02 |
| 120042-1 | Leaf | 27-01 |
| 120043-2 | Leaf | 27-01 |
| 120054 | Clip | 27-01 |
| 120055 | Clip | 27-01 |
| 120056 | Bolt | 27-01 |
| 120057 | Clip | 27-01 |
| 120058 | Housing & Cable | 15-09A |
| 120059 | Housing & Cable | 15-09A |
| 120080 | Top | 35-17 |
| 120081 | Kit | 35-17 |
| GM-120123 | Pin | 20-01 |
| 120127 | Seal | 19-02 |
| 120149 | Coil | 15-01 |
| 120151 | Coil | 15-01 |
| 120152 | Coil | 15-01 |
| 120153 | Nut | 15-01 |
| 120154 | Armature | 15-01 |
| 120155 | Frame | 15-01 |
| 120201 | Brush set | 15-02 |
| 120204 | Arm | 12-09 |
| 120206 | Kit | 12-09 |
| GM-120213 | Bolt | 10-23 |
| GM-120214 | Lockwasher | 10-16A |
| GM-120217 | Lockwasher | 31-03A |
| GM-120229 | Bolt | 31-07B |
| GM-120232 | Bolt | 31-07F |
| GM-120233 | Bolt | 35-03 |
| GM-120234 | Bolt | 18-08 |
| GM-120235 | Bolt | 15-01A |
| 120239 | Kit | 24-04 |
| GM-120361 | Nut | 31-03A |
| GM-120367 | Nut | 12-04 |
| GM-120368 | Nut | 10-10A |
| GM-120369 | Nut | 10-23 |
| GM-120370 | Nut | 26-04 |
| GM-120371 | Nut | 10-23 |
| GM-120375 | Nut | 30-01 |
| GM-120376 | Nut | 14-03 |
| GM-120377 | Nut | 31-10 |
| GM-120378 | Nut | 26-03 |
| GM-120380 | Lockwasher | 12-04 |
| GM-120382 | Lockwasher | 10-06 |
| GM-120383 | Lockwasher | 10-22 |
| GM-120384 | Lockwasher | 10-02 |
| GM-120385 | Washer | 15-01A |
| GM-120388 | Washer | 10-23 |
| GM-120389 | Washer | 27-04 |
| GM-120390 | Washer | 26-01 |
| GM-120391 | Washer | 14-03 |
| GM-120392 | Washer | 12-05 |
| GM-120393 | Washer | 10-16A |
| GM-120394 | Washer | 10-19 |
| GM-120395 | Washer | 14-03 |
| GM-120396 | Washer | 18-06 |
| GM-120423 | Lockwasher | 31-03 |
| GM-120424 | Bolt | 10-23 |
| GM-120426 | Bolt | 15-02 |
| 120515 | Jet | 12-04 |
| GM-120520 | Clip | 24-07 |
| GM-120521 | Clip | 35-21A |
| GM-120522 | Clip | 31-03A |
| GM-120523 | Clip | 31-03A |
| GM-120524 | Clip | 15-07 |
| GM-120543 | Bolt | 31-07F |
| 120568 | Switch | 15-02 |
| GM-120585 | Screw | 25-03 |
| 120594 | Gasket | 12-09 |
| GM-120608 | Bolt | 10-22 |
| GM-120614 | Nut | 10-19 |
| GM-120622 | Nut | 31-03C |
| GM-120628 | Bolt | 35-02C |

| Part No. | Description | Group No. |
|---|---|---|
| GM-120638 | Lockwasher | 11-01 |
| GM-120640 | Bolt | 31-02 |
| GM-120647 | Bolt | 10-12 |
| GM-120649 | Nut | 35-02B |
| GM-120668 | Bolt | 31-02 |
| GM-120669 | Bolt | 31-02 |
| GM-120677 | Bolt | 31-13 |
| GM-120678 | Bolt | 31-02 |
| 120697 | Gauge | 16-01 |
| 120704 | Gauge | 16-01 |
| GM-120706 | Bolt | 12-08 |
| GM-120741 | Bolt | 10-16A |
| 120744 | Kit | 16-01 |
| 120751 | Kit | 18-01 |
| 120753 | Kit | 27-03 |
| 120756 | Kit | 16-01 |
| GM-120758 | Bolt | 31-13 |
| 120786 | Kit | 16-01 |
| 120811 | Yoke | 19-02 |
| 120813 | Yoke | 19-02 |
| GM-120834 | Bolt | 10-14 |
| GM-120854 | Bolt | 30-01 |
| GM-120871 | Clip | 31-03A |
| GM-120896 | Bolt | 10-22 |
| GM-120898 | Lockwasher | 10-22 |
| GM-120915 | Bolt | 31-13 |
| GM-120919 | Bolt | 35-02C |
| 120921 | Curtain | 35-17 |
| 120922 | Curtain | 35-17 |
| 120943 | Brush set | 15-01 |
| GM-121222 | Pin | 18-06 |
| GM-121223 | Pin | 12-08 |
| GM-121615 | Screw | 31-02 |
| GM-121661 | Bolt | 13-01 |
| GM-121743 | Nut | 35-86A |
| GM-121744 | Lockwasher | 31-03A |
| GM-121752 | Lockwasher | 31-04B |
| GM-121783 | Bolt | 35-02C |
| GM-121801 | Lockwasher | 31-03 |
| GM-121832 | Screw | 31-03C |
| GM-121887 | Bolt | 24-01 |
| 121900 | Bolt | 14-04 |
| GM-120915 | Bolt | 26-01 |
| 120941 | Clip | 27-01 |
| 120945 | Clip | 27-01 |
| GM-121224 | Pin | 27-03 |
| GM-121615 | Bolt | 26-04 |
| GM-121940 | Bolt | 12-05 |
| GM-122007 | Bolt | 15-18 |
| GM-122014 | Lockwasher | 15-01A |
| GM-122017 | Bolt | 31-03 |
| GM-122027 | Bolt | 31-02 |
| GM-122040 | Bolt | 31-02 |
| GM-122052 | Bolt | 31-07A |
| GM-122083 | Bolt | 31-07A |
| GM-122126 | Bolt | 10-23 |
| GM-122145 | Bolt | 17-01 |
| GM-122239 | Bolt | 18A-06 |
| GM-122260 | Bolt | 10-11 |
| GM-122267 | Bolt | 10-22 |
| GM-122279 | Bolt | 35-03 |
| GM-122446 | Bolt | 10-22 |
| GM-122577 | Bolt | 10-22 |
| GM-123350 | Bolt | 12-08 |
| GM-123367 | Nut | 12-08 |
| GM-123389 | Bolt | 24-01 |
| GM-123435 | Bolt | 12-04 |
| GM-123473 | Bolt | 10-16 |
| GM-123520 | Bolt | 10-12 |
| GM-123605 | Bolt | 28-01 |
| GM-123774 | Bolt | 26-01 |
| GM-123785 | Bolt | 18-06 |
| GM-123930 | Bolt | 26-04 |
| GM-124088 | Bolt | 35-02C |
| GM-124128 | Bolt | 10-22 |
| GM-124133 | Bolt | 26-03 |
| GM-124139 | Bolt | 14-03 |
| GM-124145 | Bolt | 23-01 |
| GM-124150 | Bolt | 14-03 |
| GM-124155 | Bolt | 23-02 |
| GM-124549 | Key | 10-03 |
| GM-124552 | Key | 10-11 |
| GM-124645 | Nut | 26-04 |
| GM-124920 | Nut | 10-09 |
| GM-124925 | Nut | 20-06 |
| GM-124934 | Nut | 10-03 |
| GM-125250 | Nut | 23-01 |
| GM-125348 | Nut | 24-09 |
| GM-125375 | Nut | 27-03 |
| GM-125774 | Lockwasher | 31-12B |
| GM-125912 | Clip | 24-07 |
| GM-125913 | Nut | 35-02D |
| GM-126177 | Nut | 12-05 |
| GM-126325 | Bolt | 31-13 |
| GM-126353 | Bolt | 31-07F |
| GM-126373 | Bolt | 31-07F |
| GM-126682 | Bolt | 15-09F |
| GM-126696 | Bolt | 31-13 |
| GM-127753 | Clip | 24-01 |
| GM-127933 | Screw | 35-21A |
| GM-127934 | Lamp | 15-11 |
| GM-127951 | Plug | 12-01 |
| GM-128302 | Clip | 10-17 |
| GM-128439 | Bolt | 31-02 |
| GM-128661 | Bolt | 31-02 |
| GM-131016 | Washer | 23-01 |
| GM-131018 | Washer | 23-01 |
| GM-131046 | Lockwasher | 26-04 |
| GM-131100 | Lockwasher | 27-03 |
| GM-131207 | Lockwasher | 17-03 |
| GM-131282 | Lamp | 15-09E |
| GM-131285 | Bolt | 35-21A |
| GM-131498 | Nut | 31-03 |
| GM-131718 | Lockwasher | 31-07A |

| Part No. | Description | Group No. |
|---|---|---|
| GM-132908 | Screw | 15-01 |
| GM-132911 | Screw | 35-21 |
| GM-133008 | Screw | 31-12B |
| GM-134551 | Nut | 31-03B |
| GM-135629 | Lockwasher | 10-03 |
| GM-136857 | Lockwasher | 10-11 |
| GM-137159 | Pin | 17-07 |
| GM-137168 | Pin | 23-01 |
| GM-137185 | Pin | 17-07 |
| GM-137204 | Pin | 20-06 |
| GM-137214 | Pin | 17-03 |
| GM-137403 | Connector | 35-21A |
| GM-137404 | Connector | 10-17 |
| GM-137413 | Union | 10-17 |
| GM-137420 | Elbow | 10-17 |
| GM-137421 | Elbow | 10-17 |
| GM-137422 | Elbow | 12-09 |
| GM-138479 | Lockwasher | 15-09 |
| GM-138485 | Lockwasher | 35-51 |
| GM-138489 | Lockwasher | 10-21 |
| GM-138506 | Lockwasher | 10-16A |
| GM-138530 | Lockwasher | 31-03C |
| GM-138538 | Lockwasher | 35-86A |
| GM-138549 | Lockwasher | 35-08 |
| GM-140241 | Washer | 31-07A |
| GM-140245 | Washer | 31-12 |
| GM-141190 | Pin | 17-07 |
| GM-142261 | Bolt | 31-02 |
| GM-142303 | Lamp | 15-09A |
| GM-142427 | Nut | 12-03 |
| GM-142430 | Nut | 35-21A |
| GM-142449 | Lamp | 15-09A |
| GM-142450 | Lamp | 15-09A |
| GM-142601 | Bolt | 31-07A |
| GM-142745 | Nut | 15-18 |
| GM-143353 | Elbow | 24-09 |
| GM-144119 | Elbow | 35-21A |
| GM-144216 | Bushing | 35-21A |
| GM-144242 | Clevis | 24-01 |
| GM-145371 | Screw | 35-17 |
| GM-145378 | Screw | 24-09 |
| GM-145416 | Lamp | 15-09A |
| GM-148313 | Nut | 35-17 |
| GM-153957 | Screw | 31-07 |
| GM-155264 | Screw | 17-07 |
| GM-155348 | Bolt | 321-03 |
| GM-155937 | Screw | 30-01 |
| GM-155941 | Screw | 14-03 |
| GM-156253 | Screw | 31-03 |
| GM-156331 | Screw | 31-13 |
| GM-156336 | Screw | 31-07B |
| GM-156402 | Screw | 31-07B |
| GM-156780 | Screw | 35-86A |
| GM-159582 | Screw | 31-03 |
| GM-159908 | Screw | 12-03 |
| GM-159920 | Screw | 35-21A |
| GM-159929 | Screw | 31-03B |
| GM-159947 | Screw | 31-04B |
| GM-159957 | Screw | 14-03 |
| GM-159962 | Screw | 15-04 |
| GM-160046 | Screw | 12-02 |
| GM-160300 | Screw | 31-12B |
| GM-160505 | Screw | 15-07 |
| GM-160515 | Screw | 35-21A |
| GM-160536 | Screw | 35-21A |
| GM-160541 | Screw | 15-09F |
| GM-160564 | Screw | 35-93A |
| GM-160578 | Screw | 35-86 |
| GM-160586 | Screw | 35-86 |
| GM-160611 | Screw | 35-86 |
| GM-160688 | Screw | 24-09 |
| GM-161731 | Screw | 31-12B |
| GM-161798 | Screw | 31-12 |
| GM-161857 | Screw | 31-04 |
| GM-161860 | Screw | 31-03 |
| GM-161892 | Screw | 15-06 |
| GM-161895 | Screw | 31-03A |
| GM-161901 | Screw | 31-14 |
| GM-161902 | Screw | 35-21A |
| GM-162077 | Screw | 15-04 |
| GM-162373 | Bolt | 35-17 |
| GM-162457 | Screw | 31-03 |
| GM-162474 | Screw | 31-03C |
| GM-162485 | Screw | 31-12 |
| GM-162688 | Screw | 31-03 |
| GM-163098 | Screw | 35-21 |
| GM-163158 | Screw | 35-08 |
| GM-163162 | Screw | 24-07 |
| GM-163210 | Screw | 15-09 |
| GM-163219 | Screw | 31-03 |
| GM-163309 | Screw | 31-03 |
| GM-163412 | Screw | 35-17 |
| GM-163443 | Screw | 31-07B |
| GM-167077 | Screw | 35-86A |
| GM-174916 | Lockwasher | 15-07 |
| GM-178378 | Lockwasher | 15-07 |
| GM-178429 | Bolt | 31-07B |
| GM-178551 | Lockwasher | 15-01A |
| GM-178571 | Lockwasher | 23-02 |
| GM-179818 | Bolt | 23-02 |
| GM-178910 | Tee | 10-18 |
| GM-179276 | Screw & Lockwasher | 35-02B |
| GM-179349 | Screw | 15-09 |
| GM-179793 | Bolt | 10-13 |
| GM-179800 | Bolt | 10-11 |
| GM-179814 | Bolt | 17-01 |
| 179816 | Bolt | 23-02 |
| GM-179817 | Bolt | 17-06 |
| GM-179835 | Bolt | 17-01 |
| GM-179837 | Bolt | 17-04 |
| GM-179838 | Bolt | 17-06 |
| GM-179839 | Bolt | 12-04 |
| GM-179840 | Bolt | 20-06 |
| GM-179841 | Bolt | 17-02A |

| Part No. | Description | Group No. |
|---|---|---|
| GM-179848 | Bolt | 18-02 |
| GM-179849 | Bolt | 18-02 |
| GM-179856 | Bolt | 10-23 |
| GM-179857 | Bolt | 17-03 |
| GM-179890 | Bolt | 20-02 |
| 180079 | Bolt | 14-05 |
| GM-180120 | Bolt | 18-02 |
| GM-180121 | Bolt | 13-01 |
| GM-180123 | Bolt | 10-19 |
| GM-180185 | Bolt | 10-22 |
| GM-181361 | Bolt | 26-01 |
| GM-181376 | Bolt | 20-07 |
| GM-181379 | Bolt | 26-01 |
| GM-181643 | Bolt | 26-01 |
| GM-181646 | Bolt | 26-01 |
| GM-181648 | Bolt | 26-01 |
| GM-181668 | Bolt | 26-04 |
| GM-181680 | Bolt | 10-23 |
| GM-181707 | Bolt | 18-08 |
| GM-186965 | Screw & Lockwasher | 31-03A |
| GM-187510 | Nut | 35-21A |
| GM-187527 | Screw & Lockwasher | 10-14 |
| GM-187979 | Screw & Lockwasher | 12-05 |
| GM-188154 | Bolt | 31-07A |
| GM-188749 | Screw & Lockwasher | 31-14 |
| GM-189361 | Screw | 14-01 |
| GM-191758 | Fitting | 27-03 |
| GM-191898 | Screw | 31-13 |
| GM-191985 | Screw & Lockwasher | 30-01 |
| GM-191989 | Screw & Lockwasher | 31-07 |
| GM-192452 | Set Screw | 12-08 |
| GM-192466 | Nipple | 10-18 |
| GM-193213 | Bolt | 15-01A |
| GM-219282 | Nut | 15-09F |
| GM-219758 | Nut | 10-16A |
| GM-220307 | Screw | 35-17 |
| GM-271163 | Nut & Lockwasher | 35-17 |
| GM-271166 | Nut & Lockwasher | 12-04 |
| GM-271169 | Nut & Lockwasher | 12-08 |
| GM-271172 | Nut & Lockwasher | 12-01 |
| GM-271175 | Nut & Lockwasher | 35-08 |
| GM-271184 | Nut & Lockwasher | 31-03 |
| GM-271187 | Nut & Lockwasher | 10-16 |
| GM-271190 | Nut & Lockwasher | 26-01 |
| GM-271193 | Nut & Lockwasher | 10-12 |
| GM-271287 | Fitting | 27-03 |
| GM-271290 | Fitting | 23-01 |
| GM-271501 | Nut | 28-01 |
| 271582 | Bolt | 10-03 |
| GM-272122 | Nut | 11-02 |
| GM-272123 | Nut | 35-51 |
| GM-272684 | Nut | 10-23 |
| GM-272712 | Lock Nut | 15-01 |
| GM-272847 | Clamp | 10-18 |
| GM-272850 | Clamp | 35-21 |
| GM-272861 | Clamp | 14-02 |
| GM-273703 | Pin | 21-03 |
| GM-273936 | Pin | 20-03 |
| 302347 | Oiler | 15-01 |
| 302349 | Screw | 15-01 |
| 303466 | Bushing | 35-08 |
| 306688 | Sleeve | 15-07 |
| 307556 | Terminal | 15-07 |
| 311003 | Pin | 24-01 |
| 330964 | Pin | 10-13 |
| 339043 | Pin | 18-06 |
| 339372 | Nut | 27-03 |
| 345961 | Bushing | 31-03A |
| 359039 | Bushing | 27-01 |
| 375070 | Pin | 18-06 |
| 375877 | Slinger | 10-03 |
| 375917 | Ring | 10-12 |
| 375994 | Lock | 10-08 |
| 381519 | Screw | 10-02 |
| GM-384228 | Bolt | 27-03 |
| 384958 | Stud | 10-23 |
| 387633 | Nut | 35-27A |
| 393196 | Terminal | 15-07 |
| 393594 | Tip | 15-05 |
| GM-423553 | Screw & Lockwasher | 24-05 |
| GM-423560 | Screw & Lockwasher | 10-14 |
| GM-423561 | Bolt & Lockwasher | 15-18 |
| GM-423562 | Bolt & Lockwasher | 31-14 |
| GM-423569 | Screw & Lockwasher | 10-11 |
| GM-423571 | Screw & Lockwasher | 15-01 |
| GM-425338 | Bolt & Lockwasher | 10-19 |
| GM-425379 | Screw & Lockwasher | 31-03 |
| GM-425389 | Screw & Lockwasher | 30-01 |
| GM-427298 | Nut | 24-01 |
| GM-425390 | Screw & Lockwasher | 30-01 |
| GM-427640 | Nut | 21-05 |
| GM-427851 | Bolt | 35-21 |
| GM-428805 | Bolt | 26-04 |
| GM-428811 | Bolt | 26-04 |
| GM-432938 | Screw & Lockwasher | 24-08 |
| GM-432666 | Fastener | 10-17 |
| GM-432668 | Fastener | 24-09 |
| GM-432682 | Clip | 35-21A |
| GM-432712 | Clamp | 24-09 |
| GM-435864 | Pin | 31-07F |
| GM-439504 | Screw | 31-07A |
| GM-441256 | Nut | 31-04B |
| GM-442826 | Nut | 18-06 |
| GM-442827 | Nut | 31-10 |
| GM-442828 | Locknut | 24-08 |
| GM-442830 | Locknut | 14-03 |
| GM-442832 | Locknut | 20-01A |
| GM-442834 | Nut | 26-04 |
| GM-443336 | Nut | 11-03 |
| GM-443340 | Nut | 15-01A |
| GM-443632 | Clamp | 35-21A |
| GM-443775 | Screw & Lockwasher | 31-03 |
| GM-444042 | Elbow | 35-21A |
| GM-444056 | Elbow | 35-21 |

| Part No. | Description | Group No. |
|---|---|---|
| GM-444148 | Tee | 24-09 |
| GM-444571 | Plug | 10-19 |
| GM-444588 | Plug | 10-02A |
| GM-444614 | Plug | 10-02 |
| GM-444667 | Plug | 18-02 |
| GM-444776 | Plug | 10-02 |
| GM-444782 | Plug | 10-02 |
| GM-444788 | Plug | 10-19 |
| GM-445615 | Bolt | 31-07A |
| GM-445656 | Screw | 31-03A |
| GM-445704 | Screw | 35-86 |
| GM-445884 | Plug | 23-02 |
| GM-446179 | Washer | 31-02 |
| GM-446192 | Washer | 35-08 |
| GM-446221 | Washer | 15-01A |
| GM-446354 | Washer | 35-86 |
| GM-446363 | Washer | 10-10A |
| GM-446470 | Washer | 35-86 |
| GM-450211 | Screw | 15-09 |
| GM-450649 | Screw & Lockwasher | 31-04 |
| GM-451176 | Screw | 35-86A |
| GM-451240 | Clamp | 10-16A |
| GM-451403 | Nut | 11-02 |
| GM-451975 | Screw & Lockwasher | 10-15 |
| GM-451976 | Bolt & Lockwasher | 10-23 |
| GM-451977 | Bolt & Lockwasher | 10-23 |
| GM-453593 | Ball | 17-06 |
| GM-454645 | Lamp | 15-09A |
| GM-454782 | Screw & Lockwasher | 35-86A |
| GM-454783 | Screw & Lockwasher | 30-01 |
| GM-454787 | Screw & Lockwasher | 15-04 |
| GM-454788 | Screw & Lockwasher | 31-02A |
| GM-454789 | Screw & Lockwasher | 31-03B |
| GM-454805 | Screw | 31-07A |
| GM-454956 | Bolt | 10-21 |
| 455106 | Pin | 15-02 |
| GM-455170 | Screw & Lockwasher | 31-10 |
| GM-455305 | Screw & Lockwasher | 24-07 |
| GM-455344 | Bolt & Lockwasher | 35-86A |
| GM-455529 | Stud | 10-22 |
| GM-455632 | Screw | 35-17 |
| 455862 | Pin | 15-03 |
| GM-456723 | Pin | 27-04 |
| 513975 | Gasket | 10-14 |
| 579439 | Connector | 12-09 |
| 581285 | Clip | 12-04 |
| 623667 | Column & Bearing | 23-02 |
| 630068 | Fulcruml | 11-02 |
| 630074 | Nut | 25-03 |
| 630103 | Cover | 10-22 |
| 630112 | Lever | 11-02 |
| 630117 | Spring | 11-02 |
| 630129 | Bolt | 11-01 |
| 630146 | Washer | 25-03 |
| 630161 | Cap | 25-03 |
| 630299 | Gasket | 10-01 |
| 630302 | Cover | 10-10 |
| 630305 | Gasket | 10-18 |
| 630365 | Gasket | 10-01 |
| 630389 | Shim | 10-13 |
| 630390 | Retainer | 10-13 |
| 630396 | Float | 10-15 |
| 630397 | Support | 10-15 |
| 630398 | Gasket | 10-01 |
| 630518 | Plunger | 10-13 |
| 630534 | Clamp | 13-01 |
| 630593 | Spring | 11-03 |
| 630595 | Bolt | 35-02C |
| 630753 | Plug | 23-01A |
| 630754 | Spring | 23-01A |
| 630755 | Seat | 23-01A |
| 630756 | Plug | 23-01A |
| 630757 | Plug | 23-01A |
| 632156 | Dowel | 10-21 |
| 632157 | Screw | 10-06 |
| 632177 | Yoke | 11-02 |
| 633949 | Bolt | 15-01 |
| 634762 | Washer | 18-08 |
| 634796 | Washer | 10-03 |
| 634813 | Gasket | 10-01 |
| 634814 | Gasket | 10-01 |
| 635377 | Dowel | 10-03 |
| 635476 | Terminal | 15-11 |
| 635516 | Nut | 25-03 |
| 635517 | Wrench socket | 31-13 |
| 635529 | Bearing | 11-02 |
| 635641 | Gasket | 12-02 |
| 635681 | Spring | 24-01 |
| 635831 | Gasket | 17-02 |
| 635844 | Snap | 17-02 |
| 635848 | Snap ring | 17-03 |
| 635849 | Washer | 35-02C |
| 635886 | Stud | 15-05 |
| 635981 | Connector | 35-21 |
| 635982 | Connector | 15-07 |
| 635985 | Connector | 15-09B |
| 636035 | Nut | 25-03 |
| 636229 | Washer | 35-02D |
| 636232 | Spring | 35-02D |
| 636233 | Body | 35-02D |
| 636234 | Gasket | 35-02D |
| 636235 | Cover | 35-02D |
| 636298 | Spring | 14-04 |
| 636299 | Pulley | 14-05 |
| 636344 | Nut | 21-05 |
| 636360 | Pin | 20-03 |
| 636374 | Key | 21-05 |
| 636396 | Sleeve | 17-09 |
| 636565 | Gasket | 20-04 |
| 636566 | Slinger | 20-04 |
| 636568 | Shield | 20-04 |
| 636570 | Washer | 20-04 |
| 636577 | Plug | 20-02 |
| 636729 | Spring | 15-09E |

| Part No. | Description | Group No. |
|---|---|---|
| 636961 | Pin | 10-06 |
| 637053 | Gasket | 10-01 |
| 637380 | Pin | 35-02D |
| 637408 | Stud | 24-08 |
| 637426 | Gasket | 24-07 |
| 637427 | Clip | 24-07 |
| 637432 | Tee | 24-07 |
| 637545 | Spring | 24-05 |
| 637590 | Cup | 24-06 |
| 637597 | Plate | 24-06 |
| 637598 | Wire | 24-06 |
| 637604 | Gasket | 24-06 |
| 637605 | Bolt | 24-06 |
| 637606 | Gasket | 24-06 |
| 637612 | Gasket | 24-06 |
| 637628 | Pin | 17-07 |
| 637749 | Insulator | 15-07 |
| 637790 | Packing | 10-01 |
| 637831 | Spring | 17-03 |
| 637834 | Ring | 17-03 |
| 637844 | Lockwasher | 28-01 |
| 637845 | Washer | 17-07 |
| 637905 | Spring | 24-04 |
| 637936 | Bushing | 27-04 |
| 638158 | Lever | 11-01 |
| 638159 | Pin | 11-01 |
| 638224 | Fitting | 18-06 |
| 638381 | Washer | 26-04 |
| 638513 | Nut | 10-03 |
| 638629 | Insulator | 10-23 |
| 638636 | Spring | 10-08 |
| 638767 | Retainer | 17-02 |
| 638780 | Clamp | 24-01 |
| 638884 | Spring | 15-17A |
| 638885 | Cup | 15-17A |
| 638949 | Plate | 17-05 |
| 638977 | Block | 15-07 |
| 639010 | Bracket & Spring | 24-01 |
| 639090 | Bushing | 23-02 |
| 639091 | Bushing | 23-02 |
| 639101 | Nut | 23-02 |
| 639104 | Ball | 17-01 |
| 639115 | Nut | 23-02 |
| 639116 | Cover | 23-02 |
| 639118 | Screw | 23-02 |
| 639119 | Gasket | 23-02 |
| 639121 | Washer | 23-02 |
| 639191 | Spring | 23-02 |
| 639192 | Seat | 23-02 |
| 639265 | Oil Seal | 20-04 |
| 639297 | Spring | 17-07 |
| 639422 | Roller | 17-03 |
| 639424 | Snap ring | 17-02 |
| 639425 | Snap ring | 17-02 |
| 639443 | Snap ring | 17-01 |
| 639496 | Washer | 17-03 |
| 639497 | Nut | 17-03 |
| 639578 | Bushing | 10-21 |
| 639651 | Retainer | 14-06 |
| 639936 | Retainer | 24-04 |
| 639937 | Washer | 24-04 |
| 639949 | Spring | 24-05 |
| 639979 | Plug | 10-14 |
| 639980 | Gasket | 10-01 |
| 640020 | Screw | 10-09 |
| 640034 | Washer | 14-04 |
| 640123 | Rod | 11-02 |
| 640124 | Cable | 11-02 |
| 640153 | Support | 15-01 |
| 640178 | Socket | 23-01 |
| 640185 | Plug | 10-12 |
| 640207 | Spacer | 35-02C |
| 640256 | Belt | 35-08 |
| 640282 | Plug | 15-07 |
| 640343 | Gear | 35-02B |
| 640374 | Fork | 17-06 |
| 640375 | Lever | 17-06 |
| 640378 | Fork | 17-06 |
| 640383 | Oil seal | 17-06 |
| 640390 | Shaft | 17-03 |
| 640391 | Unit | 17-03 |
| 640392 | Unit | 17-03 |
| 640393 | Hub | 17-03 |
| 640394 | Spring | 17-01 |
| 640395 | Plate | 17-01 |
| 640396 | Sleeve | 17-03 |
| 640397 | Ring | 17-03 |
| 640400 | Bushing | 17-03 |
| 640409 | Washer | 17-01 |
| 640410 | Washer | 17-01 |
| 640411 | Washer | 17-01 |
| 640412 | Countershaft | 17-05 |
| 640413 | Collector | 17-05 |
| 640417 | Gear | 17-04 |
| 640419 | Bushing | 17-04 |
| 640420 | Shaft | 17-04 |
| 640421 | Plate | 17-01 |
| 640422 | Retainer | 17-02 |
| 640423 | Gasket | 17-01 |
| 640424 | Gasket | 17-01 |
| 640428 | Gear | 17-02 |
| 640429 | Baffle | 17-01 |
| 640441 | Sleeve | 17-06 |
| 640442 | Sleeve | 17-06 |
| 640443 | Sleeve | 17-06 |
| 640444 | Sleeve | 17-06 |
| 640449 | Shim | 35-03 |
| 640451 | Shim | 35-03 |
| 640461 | Spacer | 35-02C |
| 640469 | Shim | 35-03 |
| 640470 | Shim | 35-03 |
| 640471 | Shim | 35-03 |
| 640472 | Shim | 35-03 |
| 640475 | Housing | 35-03 |

| Part No. | Description | Group No. |
|---|---|---|
| 640479 | Retainer | 35-02C |
| 640480 | Shaft | 35-03 |
| 640489 | Shaft | 35-02C |
| 640490 | Case | 35-02C |
| 640499 | Carrier | 35-03 |
| 640538 | Spring | 17-01 |
| 640542 | Plate | 35-02C |
| 640543 | Gasket | 35-02C |
| 640544 | Retainer | 35-02C |
| 640545 | Oil seal | 35-02C |
| 640546 | Retainer | 35-02C |
| 640547 | Gasket | 35-02C |
| 640549 | Shim | 35-02C |
| 640550 | Shim | 35-02C |
| 640552 | Shim | 35-02C |
| 640555 | Oil seal | 35-03 |
| 640556 | Shim | 35-03 |
| 640557 | Shim | 35-03 |
| 640558 | Shim | 35-03 |
| 640560 | Spacer | 35-03 |
| 640561 | Retainer | 35-03 |
| 640578 | Bracket | 11-01 |
| 640617 | Fork | 35-02B |
| 640620 | Gear | 35-02B |
| 640621 | Spacer | 35-02B |
| 640622 | Washer | 35-02B |
| 640624 | Plate | 35-02B |
| 640625 | Seal | 35-02B |
| 640626 | Plate | 35-02B |
| 640627 | Ball | 35-02B |
| 640628 | Spring | 35-02B |
| 640637 | Tube | 35-02D |
| 640639 | Shaft | 35-02C |
| 640648 | Plate | 26-04 |
| 640656 | Flange | 35-02B |
| 640680 | Link | 24-01 |
| 640689 | Plate | 26-01 |
| 640708 | Plate | 35-02B |
| 640716 | Shield | 35-02C |
| 640724 | Kit | 35-13 |
| 640736 | Cover | 23-02 |
| 640737 | Plate | 26-04 |
| 640745 | Bracket | 28-03 |
| 640752 | Crank | 35-27A |
| 640753 | Crank | 35-27A |
| 640777 | Roller | 17-01 |
| 640778 | Spacer | 17-01 |
| 640779 | Washer | 17-01 |
| 640782 | Snap ring | 17-01 |
| 640783 | Snap ring | 17-01 |
| 640784 | Snap ring | 17-01 |
| 640785 | Snap ring | 17-01 |
| 640786 | Roller | 17-01 |
| 640793 | Snap ring | 35-02C |
| 640796 | Washer | 35-02C |
| 640797 | Nut | 35-02C |
| 640798 | Gasket | 35-02C |
| 640800 | Rim and disc | 31-13 |
| 640827 | Snap ring | 17-02 |
| 640835 | Screw | 15-09 |
| 640836 | Nut | 15-09 |
| 640893 | Washer | 17-01 |
| 640894 | Snap ring | 17-01 |
| 640932 | Plate | 27-03 |
| 640933 | Clip | 27-03 |
| 640938 | Plate | 27-03 |
| 640945 | Washer | 21-05 |
| 640959 | Oil seal | 21-05 |
| 640965 | Spacer | 21-03 |
| 640968 | Shaft | 21-05 |
| 640969 | Shaft | 21-05 |
| 641047 | Gear | 10-13 |
| 641049 | Spacer | 10-11 |
| 641095 | Manifold | 10-19 |
| 641096 | Gasket | 10-01 |
| 641109 | Joint | 12-08 |
| 641253 | Flange | 35-02C |
| 641275 | Lever | 11-02 |
| 641281 | Spacer | 10-03 |
| 641282 | Gear | 10-03 |
| 641283 | Gear | 10-11 |
| 641310 | Sleeve | 17-06 |
| 641380 | Cover | 20-02 |
| 641384 | Spacer | 21-03 |
| 641437 | Shaft | 17-03 |
| 641438 | Unit | 17-03 |
| 641440 | Hub | 17-03 |
| 641441 | Plate | 17-03 |
| 641442 | Sleeve | 17-03 |
| 641443 | Gear | 17-03 |
| 641445 | Bushing | 17-03 |
| 641446 | Gear | 17-03 |
| 641448 | Gear | 17-05 |
| 641449 | Spacer | 17-05 |
| 641450 | Spacer | 17-05 |
| 641451 | Washer | 17-05 |
| 641452 | Washer | 17-05 |
| 641453 | Washer | 17-05 |
| 641454 | Countershaft | 17-05 |
| 641455 | Gear | 17-04 |
| 641457 | Bushing | 17-04 |
| 641458 | Shaft | 17-04 |
| 641460 | Gear | 17-02 |
| 641462 | Bearing | 17-02 |
| 641465 | Gasket | 17-06 |
| 641466 | Retainer | 17-03 |
| 641470 | Yoke | 17-03 |
| 641473 | Equalizer | 24-09 |
| 641479 | Cover | 10-13 |
| 641482 | Gasket | 10-01 |
| 641505 | Tag | 35-08 |
| 641727 | Spring | 24-01 |
| 641740 | Bolt & Lockwasher | 10-13 |
| 641742 | Shaft | 10-13 |

| Part No. | Description | Group No. |
|---|---|---|
| 641769 | Nut | 10-05 |
| 641774 | Nut | 10-05 |
| 641775 | Rod | 10-05 |
| 641856 | Pipe | 13-01 |
| 641872 | Pipe | 13-01 |
| 641873 | Strap | 13-01 |
| 641878 | Muffler | 13-01 |
| 641916 | Washer | 27-04 |
| 641920 | Cap | 25-03 |
| 641921 | Clip | 24-01 |
| 641929 | Washer | 11-03 |
| 641954 | Bolt | 11-03 |
| 642004 | Pin | 24-04 |
| 642013 | Piston | 24-05 |
| 642029 | Housing | 15-09 |
| 642053 | Rim and disc | 25-03 |
| 642056 | Rod | 23-01 |
| 642057 | Rod | 23-01 |
| 642058 | Rod | 23-01 |
| 642059 | Rod | 23-01 |
| 642121 | Shield | 21-04 |
| 642133 | Cable | 15-05 |
| 642188 | Shaft | 18-05 |
| 642189 | Gear | 18-05 |
| 642190 | Bearing | 18-05 |
| 642191 | Washer | 18-05 |
| 642339 | Washer | 35-13 |
| 642366 | Terminal | 15-18A |
| 642377 | Terminal | 15-07 |
| 642378 | Terminal | 15-07 |
| 642469 | Clamp | 13-01 |
| 642520 | Washer | 10-11 |
| 642624 | Lever & Tube | 11-02 |
| 642682 | Block | 35-08 |
| 642684 | Hose | 10-18 |
| 642754 | Case | 17-01 |
| 642757 | Cap | 17-06 |
| 642758 | Plunger | 17-06 |
| 642759 | Plug | 17-01 |
| 642761 | Ball | 17-06 |
| 642762 | Pin | 17-06 |
| 642763 | Spring | 17-06 |
| 642765 | Rail | 17-06 |
| 642766 | Fork | 17-06 |
| 642767 | For | 17-06 |
| 642768 | Pin | 17-06 |
| 642769 | Spring | 17-06 |
| 642770 | Gasket | 17-01 |
| 642776 | Brake | 24-01 |
| 642777 | Strap | 13-01 |
| 642827 | Gear | 17-09 |
| 642853 | Spacer | 26-03 |
| 642895 | Spacer | 26-03 |
| 642987 | Clip | 27-03 |
| 642988 | Wire | 15-09 |
| 642989 | Wire | 15-09 |
| 643055 | Shoe & Lining set | 24-01 |
| 643123 | Handle | 24-09 |
| 643185 | Gear | 35-03 |
| 643242 | Shaft | 17-04 |
| 643246 | Gear | 17-02 |
| 643332 | Governor | 35-08 |
| 643334 | Lock | 10-08 |
| 643362 | Kit | 10-13 |
| 643614 | Bracket | 28-03 |
| 643621 | Spacer | 17-03 |
| 643665 | Rim & Disc | 25-03 |
| 643671 | Tank | 24-06 |
| 643700 | Pin | 17-06 |
| 643702 | Gear | 17-05 |
| 643709 | Gear | 17-09 |
| 643720 | Snap ring | 17-01 |
| 643721 | Bearing | 17-02 |
| 643778 | Bearing | 20-06 |
| 643782 | Nut | 20-06 |
| 643784 | Key | 20-06 |
| 643797 | Tube & Shaft | 16-04 |
| 643799 | Shaft | 16-04 |
| 643834 | Cover | 10-12 |
| 643841 | Screw | 24-05 |
| 644067 | Spring | 12-08 |
| 644106 | Clip | 15-09B |
| 644316 | Plate | 17-01 |
| 644319 | Case | 18-02 |
| 644366 | Carrier | 11-02 |
| 644438 | Nut | 20-06 |
| 644447 | Headlight | 15-09 |
| 644448 | Headlight | 15-09 |
| 644551 | Bearing | 17-03 |
| 644552 | Adapter | 17-03 |
| 644819 | Snap ring | 17-02 |
| 644842 | Screw | 35-08 |
| 644843 | Vent | 35-08 |
| 644846 | Pulley | 35-08 |
| 644895 | Washer | 10-10A |
| 645071 | Outrigger | 26-01 |
| 645072 | Outrigger | 26-01 |
| 645086 | Bracket | 26-01 |
| 645093 | Screw | 10-10 |
| 645094 | Screw | 10-10 |
| 645119 | Bar | 28-01 |
| 645134 | Cover | 23-01 |
| 645160 | Bearing set | 10-04 |
| 645161 | Bearing set | 10-04 |
| 645162 | Bearing set | 10-04 |
| 645163 | Bearing set | 10-04 |
| 645164 | Bearing set | 10-04 |
| 645165 | Bearing set | 10-04 |
| 645166 | Bearing set | 10-04 |
| 645167 | Bearing set | 10-04 |
| 645168 | Bearing set | 10-04 |
| 645169 | Bearing set | 10-04 |
| 645170 | Bearing set | 10-04 |
| 645171 | Bearing set | 10-04 |

| Part No. | Description | Group No. |
|---|---|---|
| 645218 | Bolt | 23-01 |
| 645256 | Plug | 10-02 |
| 645370 | Clamp | 12-05 |
| 645595 | Bushing | 10-11 |
| 645597 | Bracket & Cap | 17-07 |
| 645662 | Spacer | 23-01 |
| 645663 | Seal | 23-01 |
| 645701 | Bracket | 26-01 |
| 645776 | Spacer | 26-01 |
| 645789 | Washer | 21-03 |
| 645790 | Washer | 21-03 |
| 645964 | Bearing | 27-03 |
| 645966 | Bracket | 26-01 |
| 645980 | Oil seal | 17-01 |
| 646021 | Bracket | 10-23 |
| 646073 | Seal | 12-08 |
| 646084 | Kit | 23-02 |
| 646141 | Handle | 24-09 |
| 646142 | Cable | 24-01 |
| 646144 | Tube | 24-01 |
| 646147 | Gasket | 10-01 |
| 646150 | Kit | 29-04 |
| 646214 | Tube & Shaft | 16-04 |
| 646289 | Housing | 23-02 |
| 646421 | Valve | 10-08 |
| 646854 | Pin | 20-06 |
| 646495 | Link | 24-01 |
| 646568 | Bearing | 17-03 |
| 646571 | Gasket | 17-03 |
| 646617 | Pad | 35-51 |
| 646619 | Rod | 23-01A |
| 646620 | Rod | 23-01A |
| 646941 | Crossmember | 26-01 |
| 646942 | Crossmember | 26-01 |
| 647008 | Crank | 23-01 |
| 647009 | Bracket | 26-01 |
| 647025 | Bracket | 26-01 |
| 647078 | Kit | 10-03 |
| 647089 | Spacer | 26-01 |
| 647098 | Bushing | 23-02 |
| 647099 | Bushing | 23-02 |
| 647136 | Arm | 23-02 |
| 647178 | Spacer | 11-03 |
| 647179 | Spacer | 24-08 |
| 647183 | Bar | 24-06 |
| 647193 | Bolt | 24-06 |
| 647227 | Fitting | 24-09 |
| 647229 | Bracket | 26-01 |
| 647282 | Rod | 24-06 |
| 647283 | Boot | 24-06 |
| 647286 | Piston | 24-06 |
| 647306 | Support | 26-01 |
| 647310 | Tube | 26-01 |
| 647350 | Bracket | 26-01 |
| 647418 | Reinforcement | 26-01 |
| 647454 | Bracket | 26-01 |
| 647544 | Tube | 24-07 |
| 647567 | Bushing | 20-06 |
| 647568 | Pin | 20-06 |
| 647585 | Tube | 10-17 |
| 647606 | Bolt | 24-06 |
| 647629 | Belt | 14-05 |
| 647654 | Housing | 17-06 |
| 647669 | Spacer | 12-09 |
| 647676 | Power take-off | 35-02C |
| 647693 | Tube | 23-02 |
| 647694 | Gear | 23-02 |
| 646698 | Pulley | 10-03 |
| 647712 | Lining set | 24-03 |
| 647801 | Switch | 15-14 |
| 647915 | Tube | 24-07 |
| 647829 | Harness | 15-07 |
| 647862 | Pump | 32-01 |
| 647869 | Lever | 17-06 |
| 647919 | Bracket | 26-01 |
| 648061 | Shim set | 20-03 |
| 648360 | Cap | 14-01 |
| 648438 | Bolt | 14-01 |
| 648630 | Spring | 17-07 |
| 648674 | Screw | 24-05 |
| 648766 | Manifold | 10-19 |
| 648795 | Gasket | 10-01 |
| 648798 | Gasket | 10-18 |
| 648803 | Screw | 10-09A |
| 648852 | Gasket | 10-01 |
| 648865 | Tube | 10-17 |
| 648914 | Rim & Disc | 31-13 |
| 648935 | Gasket | 10-01 |
| 648970 | Gasket | 10-01 |
| 649052 | Spacer | 10-16 |
| 649172 | Head | 10-02A |
| 649228 | Shim set | 20-04 |
| 649240 | Nut | 23-01 |
| 649356 | Spacer | 21-03 |
| 649499 | Rod | 24-01 |
| 649512 | Tube | 12-03 |
| 649518 | Door | 15-09 |
| 649553 | Cover | 10-22 |
| 649666 | Spring | 10-09A |
| 649704 | Lockwasher | 18-01 |
| 649705 | Crossmember | 26-01 |
| 649707 | Bracket | 26-01 |
| 649708 | Stud | 10-02A |
| 649712 | Coil | 15-05 |
| 649717 | Pump | 14-04 |
| 649718 | Body | 14-04 |
| 649719 | Hose | 14-02 |
| 649720 | Nipple | 10-02A |
| 649751 | Retainer | 10-08 |
| 649769 | Washer | 20-06 |
| 649778 | Snap ring | 20-05 |
| 649782 | Spindle | 20-06 |
| 649783 | Bushing | 20-05 |
| 649784 | Gasket | 20-05 |

| Part No. | Description | Group No. |
|---|---|---|
| 649844 | Pump | 14-04 |
| 649873 | Hub | 25-03 |
| 649874 | Hub | 25-03 |
| 649890 | Retainer | 17-06 |
| 649927 | Brace | 15-01 |
| 649937 | Hub | 25-03 |
| 649938 | Hub | 25-03 |
| 649952 | Piston | 24-05 |
| 649954 | Spring | 24-05 |
| 650482 | Hinge | 12-08 |
| 650483 | Spring | 12-08 |
| 650484 | Pin | 12-08 |
| 650684 | Spring | 11-03 |
| 651589 | Cover | 31-10 |
| 651590 | Cover | 31-10 |
| 651593 | Link | 31-10 |
| 662420 | Grommet | 35-21A |
| 663089 | Bracket | 31-06 |
| 663090 | Bracket | 31-06 |
| 663111 | Lock | 31-10 |
| 663112 | Lock | 31-10 |
| 663133 | Support | 24-01 |
| 663163 | Catch | 31-07F |
| 663170 | Lock | 31-07F |
| 663189 | Bow | 35-17 |
| 663192 | Bow | 35-17 |
| 663194 | Lock | 31-10 |
| 663195 | Lock | 31-10 |
| 663264 | Bracket | 24-01 |
| 663335 | Eyelet | 31-03 |
| 663336 | Washer | 31-03 |
| 663369 | Nut | 31-03A |
| 663396 | Bracket | 31-06 |
| 663415 | Panel | 31-08 |
| 663428 | Pin | 31-10 |
| 663444 | Rod | 35-17 |
| 663445 | Rod | 35-17 |
| 663462 | Cover | 31-14 |
| 663473 | Plate | 31-14 |
| 663476 | Pin | 32-02 |
| 663484 | Pivot | 31-07B |
| 663485 | Pivot | 31-07B |
| 663502 | Grommet | 12-01 |
| 663505 | Plate | 31-06 |
| 663548 | Catch | 30-01 |
| 663596 | Stud | 31-03 |
| 663597 | Washer | 31-03 |
| 663612 | Plate | 35-17 |
| 663613 | Handle | 35-17 |
| 663614 | Plate | 35-17 |
| 663642 | Mirror | 31-13B |
| 663647 | Handle & Knob | 31-03A |
| 663649 | Nut | 31-03A |
| 663663 | Handle & Pin | 35-17 |
| 663669 | Hinge | 31-10 |
| 663677 | Clamp | 31-03 |
| 663789 | Plate | 31-14 |
| 663808 | Loop | 30-01 |
| 664281 | Shim | 35-86A |
| 664456 | Bracket | 15-09F |
| 664458 | Bracket | 15-09F |
| 664482 | Spacer | 15-09F |
| 664596 | Washer | 31-07A |
| 664607 | Washer | 31-04 |
| 664722 | Socket | 35-17 |
| 664723 | Socket | 35-17 |
| 664784 | Washer | 15-09F |
| 664785 | Washer | 15-09F |
| 664836 | Bumper | 31-04B |
| 664842 | Cylinder | 31-04B |
| 664843 | Cup | 31-04B |
| 664971 | Elbow | 35-21 |
| 666182 | Plate | 31-04 |
| 666321 | Arm | 31-04B |
| 666322 | Guide | 31-04B |
| 666323 | Spacer | 31-04B |
| 666610 | Grommet | 35-02B |
| 666712 | Step | 29-04 |
| 666713 | Step | 29-04 |
| 666719 | Support | 29-04 |
| 666767 | Mirror | 31-03B |
| 666768 | Arm | 31-03B |
| 667074 | Tee | 31-03A |
| 667747 | Plate | 31-14 |
| 667827 | Strap | 35-17 |
| 667859 | Bow | 35-17 |
| 667860 | Bow | 35-17 |
| 667997 | Bow | 35-17 |
| 667998 | Bow | 35-17 |
| 668481 | Spacer | 29-04 |
| 668639 | Plate | 29-04 |
| 668714 | Reinforcement | 31-13 |
| 668715 | Spacer | 31-13 |
| 668725 | Nut | 29-04 |
| 668921 | Bolt | 31-13 |
| 668922 | Nut | 31-03 |
| 668965 | Spring | 31-04B |
| 669230 | Nut | 35-21A |
| 669486 | Hose | 35-21A |
| 669722 | Washer | 35-21 |
| 669732 | Hose | 35-21A |
| 669733 | Bracket | 35-21 |
| 669898 | Switch | 35-21 |
| 669901 | Cable | 35-21 |
| 670345 | Trough | 30-01 |
| 670366 | Frame | 31-07B |
| 670371 | Leg | 31-07A |
| 670372 | Panel | 31-07A |
| 670384 | Frame | 31-07A |
| 670403 | Fastener | 31-07G |
| 670540 | Liner | 31-02 |
| 670544 | Grommet | 23-02 |
| 670731 | Leg | 31-07B |
| 670911 | Glass | 31-03 |

| Part No. | Description | Group No. |
|---|---|---|
| 670915 | Extension | 31-09 |
| 670923 | Weatherstrip | 31-03 |
| 670924 | Strip | 31-03 |
| 670926 | Ring | 32-02 |
| 670938 | Bar | 35-17 |
| 670946 | Lid | 32-02 |
| 670948 | Hinge | 30-01 |
| 670951 | Pin | 30-01 |
| 670953 | Loop | 31-03 |
| 670956 | Rail | 35-17 |
| 670993 | Catch | 32-02 |
| 671005 | Retainer | 35-17 |
| 671015 | Plate | 31-03 |
| 671041 | Blade | 31-03A |
| 671045 | Weatherstrip | 31-03 |
| 671061 | Panel | 31-04 |
| 671065 | Panel | 31-06 |
| 671066 | Panel | 31-06 |
| 671069 | Panel | 31-06 |
| 671070 | Panel | 31-06 |
| 671071 | Panel | 31-06 |
| 671072 | Panel | 31-06 |
| 671137 | Arm | 31-03A |
| 671138 | Arm | 31-03A |
| 671157 | Dampener | 31-13 |
| 671167 | Kit | 31-03B |
| 671175 | Arm & Blade | 31-03A |
| 671315 | Retainer | 35-17 |
| 671351 | Cover | 31-07F |
| 671359 | Cover | 31-07F |
| 671379 | Cover | 31-07A |
| 671564 | Plug | 31-09 |
| 671631 | Strap & Buckle | 35-17 |
| 671921 | Motor | 31-03A |
| 672012 | Cover | 31-07A |
| 672016 | Cover | 31-07A |
| 672139 | Decal | 31-04 |
| 672778 | Motor | 31-03A |
| 672846 | Nut | 31-14 |
| 673158 | Light | 35-17 |
| 673344 | Bracket | 31-13 |
| 673352 | Zipper | 35-17 |
| 673436 | Bracket | 30-01 |
| 673465 | Screw | 31-10 |
| 673509 | Spacer | 35-21 |
| 673551 | Screw | 31-03 |
| 673600 | Screw | 31-04 |
| 674268 | Plug | 31-09 |
| 674396 | Hose | 35-21A |
| 674450 | Cable | 35-21 |
| 674452 | Cable | 35-21 |
| 674815 | Hose | 35-21 |
| 674957 | Catch | 32-02 |
| 674993 | Spring | 10-18 |
| 675015 | Nipple | 35-21 |
| 675370 | Switch | 35-21 |
| 676414 | Bracket | 26-01 |
| 677074 | Tee | 31-03A |
| 677277 | Plate | 31-04 |
| 679775 | Fitting | 35-21A |
| 679928 | Clip | 35-21A |
| 680017 | Lid | 31-04 |
| 680232 | Hose | 35-21 |
| 680302 | Reinforcement | 31-04 |
| 680406 | Plate | 35-86 |
| 680420 | Liner | 14-07 |
| 680439 | Screw | 31-03 |
| 680577 | Bolt | 30-01 |
| 680607 | Catch | 30-01 |
| 680935 | Hinge | 30-01 |
| 680936 | Hinge | 30-01 |
| 680951 | Hinge | 30-01 |
| 680952 | Hinge | 30-01 |
| 680996 | Weatherstrip | 35-86 |
| 681191 | Liner | 14-03 |
| 681229 | Fender | 29-01 |
| 681230 | Fender | 29-01 |
| 681241 | Bracket | 31-03 |
| 681242 | Bracket | 31-03 |
| 681270 | Panel | 31-04 |
| 681291 | Panel | 31-04 |
| 681292 | Panel | 31-04 |
| 681315 | Retainer | 35-17 |
| 681334 | Hood | 30-01 |
| 681369 | Bracket | 31-03 |
| 681370 | Bracket | 31-03 |
| 681373 | Retainer | 31-03 |
| 681374 | Retainer | 31-03 |
| 681380 | Retainer | 35-17 |
| 681381 | Spacer | 31-03A |
| 681398 | Panel | 31-04 |
| 681423 | Door | 35-17 |
| 681424 | Door | 35-17 |
| 681426 | Cowl | 31-04 |
| 681427 | Pan | 31-09 |
| 681432-1 | Body | 31-01 |
| 681465 | Windshield | 31-03 |
| 681466 | Windshield | 31-03 |
| 681467 | Rail | 35-17 |
| 681468 | Rail | 35-17 |
| 681493 | Strap | 31-03 |
| 681507 | Body | 31-01 |
| 682058 | Tube | 35-21A |
| 682197 | Cover | 31-14 |
| 682796 | Plate | 31-14 |
| 683264 | Deflector | 14-03 |
| 683575 | Washer | 14-03 |
| 683576 | Washer | 14-03 |
| 684285 | Brace | 29-01 |
| 684502 | Flap | 35-17 |
| 684505 | Top | 35-17 |
| 684527 | Curtain | 35-17 |
| 684528 | Flap | 35-17 |
| 684529 | Curtain | 35-17 |

| Part No. | Description | Group No. |
|---|---|---|
| 684530 | Curtain | 35-17 |
| 684577 | Rod | 31-04 |
| 684658 | Cable | 35-21 |
| 684845 | Ring | 32-02 |
| 684914 | Bracket | 30-01 |
| 684915 | Rod | 31-04 |
| 684917 | Bracket | 31-04 |
| 684918 | Bracket | 31-04 |
| 685459 | Gate | 31-10 |
| 685780 | Arm | 31-03A |
| 685965 | Arm & Blade | 31-03A |
| 686099 | Spacer | 31-03A |
| 687483 | Glass | 31-03 |
| 687484 | Frame | 31-03 |
| 684785 | Windshield | 31-03 |
| 687599 | Washer | 31-03 |
| 687627 | Arm | 31-03 |
| 687629 | Hinge | 31-03 |
| 687715 | Frame | 31-03 |
| 687716 | Frame | 31-03 |
| 687717 | Screw | 31-03 |
| 687718 | Plate | 31-03 |
| 687719 | Bracket | 31-03 |
| 687924 | Arm | 31-03A |
| 687999 | Spacer | 31-03A |
| 688040 | Bracket | 31-04B |
| 688731 | Fender | 29-01 |
| 688732 | Fender | 29-01 |
| 688763 | Panel | 31-08 |
| 688764 | Panel | 31-08 |
| 688767 | Panel | 31-06 |
| 688768 | Panel | 31-06 |
| 688791 | Pillar | 31-04 |
| 688792 | Pillar | 31-04 |
| 688906 | Catch | 35-86B |
| 688925 | Bracket | 35-17 |
| 688926 | Bracket | 35-17 |
| 688933 | Hinge | 31-03 |
| 688934 | Hinge | 31-03 |
| 688940 | Clamp | 31-03 |
| 688947 | Hinge | 31-03 |
| 688948 | Hinge | 31-03 |
| 688951 | Door | 31-04B |
| 688997 | Plate | 31-14 |
| 689052 | Cylinder | 31-04B |
| 689053 | Washer | 31-04B |
| 689056 | Door | 31-04B |
| 689058-1 | Body shell | 31-01 |
| 689081 | Seat | 31-07B |
| 689082 | Cover | 31-07A |
| 689092 | Cover | 31-07A |
| 689093 | Cover | 31-07A |
| 689101 | Bracket | 31-08 |
| 689105 | Step | 29-04 |
| 689106 | Step | 29-04 |
| 689107 | Panel | 31-04 |
| 689110 | Bow | 35-17 |
| 689117 | Latch | 35-17 |
| 689128 | Nut | 31-12B |
| 689130 | Pivot | 31-07A |
| 689134 | Chain | 35-17 |
| 689135 | Rail | 35-17 |
| 689136 | Rail | 35-17 |
| 689141 | Bow | 35-17 |
| 689142 | Bow | 35-17 |
| 689154 | Board | 35-17 |
| 689161 | Bow | 35-17 |
| 689164 | Rail | 35-17 |
| 689169 | Bracket | 35-17 |
| 689170 | Bracket | 35-17 |
| 689177 | Plate | 35-17 |
| 689178 | Plate | 35-17 |
| 689181 | Rod | 35-17 |
| 689191 | Retainer | 31-07F |
| 689195 | Spring | 31-07F |
| 689200 | Pin | 31-07F |
| 689220 | Bracket | 24-01 |
| 689287 | Handle | 35-17 |
| 689288 | Spacer | 35-17 |
| 689293 | Cover | 30-01 |
| 689294 | Reinforcement | 30-01 |
| 689295 | Handle | 35-17 |
| 689309 | Washer | 35-17 |
| 689311 | Rail | 31-04 |
| 689340 | Kit | 35-17 |
| 689341 | Top | 35-17 |
| 689350 | Curtain | 35-17 |
| 689367 | Curtain | 35-17 |
| 689368 | Curtain | 35-17 |
| 689372 | Strap & Buckle | 35-17 |
| 689382 | Strap & Buckle | 35-17 |
| 689383 | Zipper | 35-17 |
| 689445 | Reinforcement | 31-07F |
| 689538 | Shield | 31-04B |
| 689539 | Plate | 31-04B |
| 689561 | Strap & Buckle | 35-17 |
| 689565 | Bracket | 35-17 |
| 689571 | Windshield | 31-03 |
| 689697 | Lid | 31-02 |
| 689698 | Plate | 31-14 |
| 689757 | Strap & Buckle | 35-17 |
| 689767 | Lockwasher | 35-21 |
| 689789 | Arm | 31-03A |
| 689790 | Blade | 31-03A |
| 689791 | Spacer | 31-03A |
| 689792 | Nut | 31-03A |
| 689793 | Driver | 31-03A |
| 689794 | Motor | 31-03A |
| 689795 | Arm | 31-03A |
| 689798 | Driver | 31-03A |
| 689800 | Kit | 35-17 |
| 689802 | Top | 35-17 |
| 689813 | Curtain | 35-17 |
| 689819 | Cushion | 31-07G |

| Part No. | Description | Group No. |
|---|---|---|
| 689835 | Glass | 31-03 |
| 689837 | Box | 31-04B |
| 689844 | Weatherstrip | 31-03 |
| 689853 | Frame & Spring | 31-07A |
| 689862 | Seat | 31-07A |
| 689863 | Seat | 31-07B |
| 689912 | Windshield | 31-03 |
| 689920 | Body | 31-01 |
| 689967 | Spacer | 35-21 |
| 689979 | Retainer | 31-03 |
| 690007 | Cover | 31-07B |
| 690008 | Cover | 31-07B |
| 690009 | Cover | 31-07A |
| 690010 | Cover | 31-07A |
| 690019 | Bracket | 31-03 |
| 690020 | Bracket | 31-03 |
| 690022 | Catch | 31-03 |
| 690031 | Retainer | 31-03 |
| 690032 | Retainer | 31-03 |
| 690041 | Strip | 31-03 |
| 690201 | Retainer | 35-17 |
| 690236 | Nozzle | 35-21 |
| 690320 | Kit | 31-03A |
| 690329 | Kit | 31-03A |
| 690330 | Glass | 31-03 |
| 690347 | Frame & Center post | 31-03 |
| 690356 | Handle & Bracket | 31-03 |
| 690359 | Frame | 31-03 |
| 690366 | Handle & Bracket | 31-03 |
| 690368 | Bracket | 35-17 |
| 690371 | Frame | 31-03 |
| 690372 | Strap | 35-17 |
| 690385 | Bracket | 35-21 |
| 690391 | Bracket | 31-07B |
| 690396 | Catch | 31-03 |
| 690399 | Blower | 35-21 |
| 690840 | Windshield | 31-03 |
| 691029 | Retainer | 35-17 |
| 691030 | Retainer | 35-17 |
| 691031 | Hose | 35-21 |
| 691185 | Nozzle | 35-51 |
| 691186 | Knob | 35-51 |
| 691191 | Pump | 35-51 |
| 691194 | Washer | 35-51 |
| 691195 | Pin | 35-51 |
| 691196 | Gasket | 35-51 |
| 691260 | Hose | 35-21A |
| 691299 | Door | 35-17 |
| 691300 | Door | 35-17 |
| 691310 | Cover | 31-07B |
| 691311 | Cover | 31-07B |
| 691320 | Top | 35-17 |
| 691330 | Curtain | 35-17 |
| 691349 | Reinforcement | 31-09 |
| 691368 | Seal | 14-03 |
| 691382 | Hose | 35-51 |
| 691390 | Liner | 31-09 |
| 691580 | Collar | 35-21A |
| 691585 | Body | 31-01 |
| 691595 | Panel | 31-06 |
| 691596 | Panel | 31-06 |
| 691597 | Panel | 31-06 |
| 691598 | Panel | 31-06 |
| 691599 | Kit | 35-17 |
| 691603 | Seat | 31-07B |
| 691606 | Seat | 31-07B |
| 691731 | Bumper | 30-01 |
| 691741 | Kit | 35-17 |
| 691745 | Strap & Buckle | 35-17 |
| 691749 | Rail | 35-17 |
| 691787 | Plate | 31-14 |
| 691799 | Bracket | 31-13 |
| 691800 | Screen | 35-21A |
| 691850 | Box | 35-21A |
| 691853 | Spacer | 35-21A |
| 691854 | Valve | 35-21A |
| 692163 | Bracket | 31-13 |
| 692164 | Gate, tail | 31-10 |
| 692243 | Handle | 35-17 |
| 692253 | Board | 35-17 |
| 692255 | Bow | 35-17 |
| 692258 | Bow | 35-17 |
| 692263 | Frame & Spring | 31-07B |
| 692267 | Panel | 31-04 |
| 692579 | Panel | 35-86 |
| 692601 | Curtain | 35-17 |
| 692602 | Curtain | 35-17 |
| 692614 | Top | 35-17 |
| 692699 | Frame & Spring | 31-07A |
| 692839 | Door | 35-17 |
| 693840 | Door | 35-17 |
| 692849 | Reinforcement | 31-03B |
| 692881 | Light | 35-17 |
| 693089 | Frame | 35-86 |
| 693099 | Rail | 35-86 |
| 693104 | Filler | 35-86 |
| 693105 | Seal | 35-86 |
| 693111 | Screw | 35-86A |
| 693153 | Lift | 35-86A |
| 693154 | Lift | 35-86A |
| 693162 | Bumper | 35-86A |
| 693163 | Lock | 35-86A |
| 693175 | Retainer | 35-86A |
| 693194 | Cowl Assembly | 31-04 |
| 693197-1 | Body shell | 31-01 |
| 693199 | Strap | 31-03 |
| 693298 | Bushing | 35-21A |
| 693399 | Screw | 31-14 |
| 693549 | Block | 31-13 |
| 693605 | Reinforcement | 35-86 |
| 693609 | Track | 35-86 |
| 693610 | Track | 35-86 |
| 693614 | Lock | 35-86E |
| 693626 | Glass | 35-86B |

| Part No. | Description | Group No. |
|---|---|---|
| 693628 | Weatherstrip | 35-86B |
| 693648 | Striker | 35-86A |
| 693652 | Weatherstrip | 35-86A |
| 693693 | Striker | 35-86A |
| 693694 | Striker | 35-86A |
| 693729 | Shield | 35-86A |
| 693730 | Shield | 35-86A |
| 693735 | Retainer | 35-86A |
| 693801 | Retainer | 35-86B |
| 683804 | Seal | 35-86A |
| 693846 | Nut | 35-86 |
| 693890 | Set | 35-86A |
| 693891 | Keys | 35-86A |
| 693917 | Guide | 35-86A |
| 693918 | Guide | 35-86A |
| 693933 | Glass | 35-86A |
| 693934 | Glass | 35-86A |
| 693940 | Plate | 35-86 |
| 693950 | Panel | 35-86 |
| 693951 | Panel | 35-86 |
| 694036 | Wire | 35-21A |
| 694045 | Knob | 35-21A |
| 694047 | Knob | 35-21A |
| 694052 | Switch | 35-21A |
| 694111 | Track | 35-86A |
| 694120 | Wire | 35-21A |
| 694122-80 | Panel | 35-21A |
| 694139 | Kit | 30-01 |
| 694147 | Angle | 35-86 |
| 694151 | Control | 35-21A |
| 694153 | Glass | 35-86A |
| 694154 | Glass | 35-86A |
| 694572 | Plate | 31-14 |
| 694573 | Panel | 35-86 |
| 694574 | Panel | 35-86 |
| 694579 | Plate | 31-14 |
| 694623 | Spacer | 31-14 |
| 694631 | Spacer | 31-07A |
| 694669 | Panel | 35-86 |
| 694670 | Panel | 35-86 |
| 694692 | Seat | 31-07A |
| 694694 | Frame | 31-07A |
| 694695 | Frame | 31-07A |
| 694696 | Frame | 31-07A |
| 694702 | Seal | 35-86B |
| 694709 | Clip | 35-21 |
| 694753 | Run | 35-86A |
| 694754 | Run | 35-86A |
| 694756 | Weatherstrip | 35-86A |
| 694760 | Lock | 35-86A |
| 694768 | Holder fuse | 35-21A |
| 694771 | Cable | 35-21A |
| 694823 | Panel | 35-86A |
| 694824 | Panel | 35-86A |
| 694827 | Lock | 35-86A |
| 694828 | Lock | 35-86A |
| 694829 | Hinge | 35-86 |
| 694830 | Striker | 35-86 |
| 694831 | Strap | 35-86 |
| 694841 | Door | 35-86 |
| 694842 | Door | 35-86 |
| 695407 | Handle | 35-86 |
| 695459 | Dampener | 31-13 |
| 695462 | Seal | 35-86 |
| 695469 | Weatherstrip | 35-86 |
| 695495 | Plate | 35-86A |
| 695497 | Shield | 35-86A |
| 695498 | Shield | 35-86A |
| 695501 | Seat | 31-07A |
| 695519 | Panel | 35-86A |
| 695520 | Panel | 35-86A |
| 695543 | Plate | 31-14 |
| 695552 | Door | 35-86B |
| 695563 | Pin | 35-86B |
| 695564 | Track | 35-86 |
| 695571 | Seal | 35-86A |
| 695572 | Seal | 35-86 |
| 695583 | Door | 35-86A |
| 695584 | Door | 35-86A |
| 695585 | Retainer | 35-86A |
| 695586 | Retainer | 35-86A |
| 695587 | Retainer | 35-86 |
| 695588 | Retainer | 35-86 |
| 695590 | Shield | 35-86A |
| 695595 | Bow | 35-86 |
| 695599 | Plate | 35-86 |
| 695600 | Striker | 35-86A |
| 695601 | Shim | 35-86A |
| 695621 | Bumper | 31-03 |
| 695622 | Bumper | 31-03 |
| 695623 | Nut | 35-21A |
| 695631 | Clamp | 35-21A |
| 695713 | Hose | 31-03A |
| 695730 | Blower | 35-21A |
| 695736 | Adapter | 31-13 |
| 696500 | Shim | 35-86 |
| 696502 | Shim | 35-86 |
| 696541 | Bracket | 35-21A |
| 696551 | Retainer | 35-86A |
| 696552 | Retainer | 35-86A |
| 696553 | Retainer | 35-86 |
| 696554 | Seal | 35-86 |
| 696557 | Panel | 35-86 |
| 696558 | Panel | 35-86 |
| 696575 | Run | 35-86A |
| 696576 | Run | 35-86A |
| 696578 | Clip | 35-86B |
| 696619 | Bracket | 35-86 |
| 696620 | Bracket | 35-86 |
| 698532 | Roller | 35-86A |
| 698535 | Door | 35-86B |
| 698537 | Weatherstrip | 35-86B |
| 698699 | Grommet | 35-21A |
| 699066 | Bumper | 35-86 |

| Part No. | Description | Group No. |
|---|---|---|
| 699086 | Clamp | 35-21A |
| 699600 | Nut | 35-21A |
| 699614 | Screw | 15-05 |
| 699797 | Nut | 30-01 |
| K-706167 | Washer | 13-01 |
| K-706731 | Clamp | 13-01 |
| K-711598 | Spring | 17-06 |
| 714179 | Screw | 35-21A |
| 716960 | Clip | 35-51 |
| 717970 | Nut | 15-01 |
| 717974 | Armature | 15-02 |
| 717980 | Brush | 15-02 |
| 717988 | Bushing | 15-02 |
| 718138 | Lens | 15-09A |
| 718139 | Gasket | 15-09A |
| 718140 | Bezel | 15-09A |
| 718143 | Screw | 15-09A |
| 718493 | Grommet | 16-04 |
| 718589 | Lens | 15-09F |
| 718591 | Plate | 15-09F |
| 718735 | Cable | 15-09F |
| 718795 | Clip | 35-21 |
| 719914 | Head | 15-01 |
| 719927 | Brush set | 15-01 |
| K-733604 | Clip | 24-01 |
| 740146 | Clamp | 13-01 |
| 741967 | Ring set | 10-07 |
| 741968 | Ring set | 10-07 |
| 741969 | Ring set | 10-07 |
| 741970 | Ring set | 10-07 |
| 745034 | Container | 35-51 |
| 745035 | Bracket | 35-51 |
| 745059 | Screen and Hose | 35-51 |
| 745098 | Valve | 35-51 |
| 745099 | Cover | 35-51 |
| 800028 | Clip | 24-06 |
| 800029 | Clip | 24-06 |
| 800093 | Oil seal | 10-01 |
| 800173 | Screw | 10-09 |
| 800175 | Pin | 17-06 |
| 800200 | Washer | 10-09A |
| 800230 | Bolt & Lockwasher | 10-23 |
| 800231 | Screw | 35-13 |
| 800232 | Screw & Lockwasher | 14-04 |
| 800233 | Screw & Lockwasher | 10-13 |
| 800284 | Hose | 14-02 |
| 800293 | Fitting | 10-02A |
| 800319 | Screw & Lockwasher | 31-04 |
| 800417 | Spring | 10-08 |
| 800517 | Camshaft | 10-11 |
| 800527 | Pedal | 24-08 |
| 800549 | Bracket | 10-17 |
| 800550 | Tappet | 10-09 |
| 800569 | Head | 10-02A |
| 800572 | Head | 10-02A |
| 800611 | Kit | 20-05 |
| 800612 | Kit | 20-05 |
| 800613 | Kit | 20-05 |
| 800614 | Kit | 20-05 |
| 800585 | Screw & Lockwasher | 31-07A |
| 800728 | Cup | 11-01 |
| 800743 | Clip | 12-03 |
| 800783 | Rest | 12-08 |
| 800821 | Plate & Shaft | 27-03 |
| 800823 | Plate & Shaft | 27-03 |
| 800825 | Bracket & Shaft | 26-01 |
| 800884 | Body | 14-04 |
| 800896 | Hose | 24-07 |
| 800926 | Socket | 15-09E |
| 800929 | Hook | 26-03 |
| 800952 | Hose | 24-07 |
| 800986 | Oil seal | 10-08 |
| 801000 | Bolt | 10-02A |
| 801042 | Snubber | 18-08 |
| 801045 | Seal | 27-03 |
| 801049 | Seal | 14-04 |
| 801179 | Bushing | 16-01 |
| 801244 | Bushing | 27-03 |
| 801245 | Bushing | 27-03 |
| 801330 | Lever | 18-06 |
| 801331 | Lever | 18-06 |
| 801332 | Spring | 18-06 |
| 801344 | Gasket set | 10-01 |
| 801345 | Gasket set | 10-19 |
| 801367 | Nut | 18-04 |
| 801393 | Tube | 24-07 |
| 801422 | Bearing | 23-02 |
| 801425 | Nut | 15-17A |
| 801427 | Cap | 15-17A |
| 801476 | Piston & Pin | 10-06 |
| 801537 | Piston & Pin | 10-06 |
| 801538 | Piston & Pin | 10-06 |
| 801539 | Piston & Pin | 10-06 |
| 801540 | Piston & Pin | 10-06 |
| 801561 | Anti-squeak | 12-01 |
| 801578 | Kit | 35-02 |
| 801662 | Bracket | 24-07 |
| 801732 | Spring | 17-06 |
| 801735 | Plate & Shaft | 27-03 |
| 801736 | Plate & Shaft | 27-03 |
| 801742 | Case | 17-01 |
| 801744 | Rail | 17-06 |
| 801745 | Rail | 17-06 |
| 801746 | Fork | 17-06 |
| 801747 | Fork | 17-06 |
| 801816 | Seal | 23-02 |
| 801928 | Kit | 20-03 |
| 801929 | Differential | 20-03 |
| 802040 | Connection | 12-03 |
| 802048 | Tube | 12-03 |
| 802061 | Kit | 27-03 |
| 802062 | Kit | 27-03 |
| 802087 | Bracket | 10-16A |
| 802142 | Nut | 20-01A |

| Part No. | Description | Group No. |
|---|---|---|
| 802187 | Fan | 14-05 |
| 802233 | Kit | 20-06 |
| 802260 | Kit | 21-03 |
| 802295 | Bracket | 10-09A |
| 802298 | Guard | 24-07 |
| 802300 | Housing | 20-02 |
| 802314 | Race | 20-05 |
| 802359 | Kit | 15-17A |
| 802414 | Spacer | 17-05 |
| 802498 | Screw & Lockwasher | 20-06 |
| 802509 | Bracket | 24-07 |
| 802557 | Differential | 21-03 |
| 802561 | Lockstrap | 21-03 |
| 802562 | Case | 20-03 |
| 802568 | Kit | 20-03 |
| 802576 | Plate | 10-11 |
| 802587 | Roto-cap | 10-08 |
| 802636 | Fan | 14-05 |
| 802887 | Retainer | 21-05 |
| 802896 | Housing | 21-02 |
| 802907 | Differential | 21-03 |
| 802925 | Gear | 10-21 |
| 802929 | Housing | 10-22 |
| 803034 | Hub | 25-03 |
| 803043 | Bolt | 25-03 |
| 803044 | Bolt | 25-03 |
| 803054 | Cup | 21-05 |
| 803055 | Hub & Bearing cup | 25-03 |
| 803080 | Cone & Rollers | 25-03 |
| 803081 | Cone & Rollers | 25-03 |
| 803202 | Shim | 23-02 |
| 803203 | Shim | 23-02 |
| 803334 | Retainer & Seal | 21-05 |
| 803358 | Spring | 12-08 |
| 803425 | Key | 21-05 |
| 803483 | Pin | 17-07 |
| 803639 | Cylinder | 24-05 |
| 803640 | Cylinder | 24-05 |
| 803641 | Cylinder | 24-05 |
| 803679 | Bracket | 13-01 |
| 803680 | Insulator | 13-01 |
| 803681 | Reinforcement | 13-01 |
| 803699 | Gasket | 12-05 |
| 803786 | Drum | 25-03 |
| 803789 | Brake | 24-02 |
| 803791 | Drum | 25-03 |
| 803794 | Hub & Drum | 25-03 |
| 803796 | Brake | 24-02 |
| 803870 | Switch | 15-12 |
| 803900 | Oil seal | 21-05 |
| 803907 | Cone & Rollers | |
| 803908 | Bolt | 24-02 |
| 804004 | Kit | 17-06 |
| 804104 | Kit | 24-05 |
| 804105 | Kit | 24-05 |
| 804124 | Spacer | 26-04 |
| 804125 | Spacer | 26-04 |
| 804126 | Bar | 26-04 |
| 804131 | Reinforcement | 26-04 |
| 804333 | Bearing set | 10-04 |
| 804334 | Bearing set | 10-04 |
| 804335 | Bearing set | 10-04 |
| 804338 | Bearing set | 10-04 |
| 804339 | Bearing set | 10-04 |
| 804340 | Bearing set | 10-04 |
| 804367 | Bolt | 10-22 |
| 804381 | Plate | 10-23 |
| 804444 | Kit | 26-04 |
| 804484 | Pump | 10-13 |
| 804486 | Body | 10-13 |
| 804488 | Cable | 10-23 |
| 804492 | Plug | 15-06 |
| 804535 | Arm | 23-02 |
| 804622 | Rod | 10-09A |
| 804773 | Tappet | 10-09 |
| 804811 | Engine | 10-01 |
| 804893 | Gear set | 35-02C |
| 805003 | Nut & Lockwasher | 35-17 |
| 805004 | Nut & Lockwasher | 12-04 |
| 805014 | Screw | 11-01 |
| 805015 | Washer | 11-01 |
| 805016 | Hub | 11-01 |
| 805017 | Plate | 11-01 |
| 805057 | Cable | 15-07 |
| 805123 | Kit | 23-02 |
| 805150 | Oil set | 25-03 |
| 805197 | Clip | 11-01 |
| 805223 | Cylinder | 24-06 |
| 805233 | Bearing set | 10-05 |
| 805242 | Bearing set | 10-04 |
| 805327 | Shaft | 20-03 |
| 805368 | Shaft & Plug | 10-09A |
| 805375 | Arm | 10-09A |
| 805376 | Arm | 10-09A |
| 805384 | Clip | 15-06 |
| 805402 | Kit | 10-09A |
| 805454 | Kit | 10-21 |
| 805459 | Shim set | 20-06 |
| 805460 | Housing | 10-10 |
| 805472 | Plug | 10-02 |
| 805479 | Bracket | 35-08 |
| 805480 | Crank | 12-08 |
| 805483 | Spring | 35-08 |
| 805484 | Rod | 12-08 |
| 805488 | Spring | 35-08 |
| 805514 | Bracket | 26-01 |
| 805519 | Bracket | 26-01 |
| 805524 | Shim set | 21-05 |
| 805546 | Treadle | 12-08 |
| 805547 | Rod | 12-08 |
| 805552 | Bracket | 26-01 |
| 805592 | Eccentric | 24-04 |
| 805600 | Spring | 24-04 |
| 805601 | Spring | 24-04 |

| Part No. | Description | Group No. |
|---|---|---|
| 805602 | Spring | 24-04 |
| 805607 | Plate | 24-04 |
| 805609 | Plate | 24-04 |
| 805610 | Plate | 24-04 |
| 805616 | Kit | 24-03 |
| 805619 | Lining set | 24-03 |
| 805627 | Lining set | 24-03 |
| 805635 | Bracket and Shaft | 26-01 |
| 805654 | Kit | 24-06 |
| 805659 | Clamp | 12-05 |
| 805668 | Piston | 24-05 |
| 805675 | Support | 15-02 |
| 805603 | Kit | 17-01 |
| 805728 | Block | 12-08 |
| 805730 | Bolt | 10-02A |
| 805783 | Knuckle & Arm | 20-06 |
| 805784 | Knuckle & Arm | 20-06 |
| 805842 | Washer | 10-13 |
| 805942 | Washer | 10-23 |
| 806041 | Cylinder | 24-05 |
| 806042 | Cylinder | 24-05 |
| 806162 | Shield | 24-06 |
| 806163 | Tube | 24-07 |
| 806174 | Insert | 10-08 |
| 806318 | Cover | 10-10A |
| 806322 | Shroud | 14-01 |
| 806348 | Stud | 10-10 |
| 806356 | Hose | 12-05 |
| 806357 | Hose | 12-05 |
| 806483 | Shim set | 21-03 |
| 806484 | Kit | 24-05 |
| 806515 | Gasket | 10-01 |
| 806562 | Tube | 10-07 |
| 806721 | Tube | 24-07 |
| 806887 | Spring | 12-08 |
| 806910 | Bracket | 26-01 |
| 806952 | Rod | 12-08 |
| 807009 | Bracket | 26-01 |
| 807019 | Reinforcement | 26-01 |
| 807036 | Gasket | 10-01 |
| 807038 | Bolt & Lockwasher | 31-07A |
| 807132 | Drive | 35-03 |
| 807153 | Facing set | 11-01 |
| 807155 | Kit | 24-05 |
| 807208 | Pad | 11-03 |
| 807266 | Cone & Rollers | 20-04 |
| 807283 | Brake | 24-02 |
| 807284 | Brake | 24-02 |
| 807356 | Cylinder | 24-05 |
| 807357 | Cylinder | 24-05 |
| 807375 | Plate | 24-04 |
| 807376 | Kit | 24-03 |
| 807379 | Kit | 24-03 |
| 807400 | Hose | 12-05 |
| 807411 | Piston & Shoe guide | 24-05 |
| 807472 | Screw | 23-02 |
| 807475 | Cover | 23-02 |
| 807476 | Gasket | 23-02 |
| 807669 | Control | 12-06 |
| 807693 | Yoke end | 21-04 |
| 807743 | Spring | 15-13A |
| 807749 | Bezel | 15-13A |
| 807767 | Shaft | 18-04 |
| 807784 | Yoke | 19-02 |
| 807790 | Brake | 24-02 |
| 807801 | Seal | 19-02 |
| 807813 | Shim set | 21-05 |
| 807892 | Shaft | 18-04 |
| 807971 | Screw & Lockwasher | 31-02 |
| 808042 | Filter | 10-16A |
| 808097 | Stud | 10-10A |
| 808129 | Bearing | 14-04 |
| 808268 | Bolt & Lockwasher | 12-09 |
| 808272 | Tube | 10-17 |
| 808296 | Harness | 15-07 |
| 808333 | Crank | 12-08 |
| 808366 | Screw & Lockwasher | 15-12A |
| 808367 | Screw & Lockwasher | 12-02 |
| 808385 | Spring | 10-13 |
| 808399 | Motor | 15-02 |
| 808419 | Bracket | 15-06 |
| 808460 | Clip | 27-03 |
| 808461 | Clip | 27-03 |
| 808462 | Clip | 27-03 |
| 808499 | Tube | 12-03 |
| 808520 | Gasket set | 12-04 |
| 808594 | Hose | 12-05 |
| 808603 | Tube | 10-16 |
| 808608 | Elbow | 10-19 |
| 808741 | Bolt | 13-01 |
| 808769 | Drum | 25-03 |
| 808835 | Lever | 24-04 |
| 808836 | Lever | 24-04 |
| 808857 | Snap ring | 17-02 |
| 808858 | Snap ring | 17-01 |
| 808905 | Tube | 24-07 |
| 808988 | Clip | 27-03 |
| 809064 | Crank | 35-08 |
| 809065 | Rod | 35-08 |
| 809066 | Rod | 35-08 |
| 809073 | Adapter | 12-04 |
| 809118 | Support | 26-01 |
| 809173 | Retainer | 15-17A |
| 809223 | Retainer | 15-07 |
| 809236 | Bolt | 27-03 |
| 809271 | Grommet | 24-09 |
| 809278 | Bracket | 13-01 |
| 809289 | Case | 18-02 |
| 809290 | Gear | 18-04 |
| 809291 | Gear | 18-04 |
| 809292 | Shaft | 18-05 |
| 809293 | Gear | 18-05 |
| 809294 | Bearing | 18-01 |
| 809295 | Spacer | 18-01 |

| Part No. | Description | Group No. |
|---|---|---|
| 809296 | Washer | 18-01 |
| 809297 | Gear | 18-03 |
| 809301 | Kit | 35-08 |
| 809351 | Engine assembly | 10-01 |
| 809352 | Engine assembly | 10-01 |
| 809353 | Engine assembly | 10-01 |
| 809354 | Engine assembly | 10-01 |
| 809621 | Tee | 12-05 |
| 809647 | Bezel | 35-08 |
| 809656 | Elbow | 10-18 |
| 809659 | Light | 15-09A |
| 809660 | Light | 15-09A |
| 809669 | Adapter | 12-04 |
| 809723 | Shim | 23-02 |
| 809785 | Horn | 12-05 |
| 809807 | Bushing | 27-03 |
| 810086 | Race | 20-05 |
| 810087 | Shaft & Snap ring | 20-05 |
| 810088 | Shaft & Snap ring | 20-05 |
| 810095 | Ring | 20-05 |
| 810109 | Coupling | 10-18 |
| 810400 | Strap | 12-01 |
| 810409 | Street | 24-04 |
| 810542 | Plate | 27-03 |
| 810579 | Bolt | 27-03 |
| 810585 | Gasket set | 10-01 |
| 810617 | Nipple | 10-18 |
| 810636 | Kit | 12-09 |
| 810638 | Kit | 12-09 |
| 810639 | Kit | 12-09 |
| 810874 | Block & Bearings | 10-02 |
| 811351 | Jub | 25-03 |
| 811581 | Screw & Lockwasher | 31-03A |
| 811681 | Switch | 15-12 |
| 811646 | Spring & Retainer | 24-06 |
| 811687 | Seal | 18-01 |
| 811890 | Seal | 27-03 |
| 812050 | Thermostat | 14-06 |
| 812062 | Spring | 27-02 |
| 812077 | Governor | 35-08 |
| 812203 | Arm | 20-06 |
| 812204 | Arm | 20-06 |
| 812222 | Knuckle | 20-06 |
| 812223 | Knuckle | 20-06 |
| 812241 | Axle | 20-01 |
| 812277 | Rod | 35-08 |
| 815083 | Kit | 35-21 |
| 815084 | Switch | 35-21 |
| 815085 | Heater | 35-21 |
| 815328 | Switch & Air control | 35-21A |
| 815348 | Spring | 31-07F |
| 815351-80 | Panel | 35-21A |
| 815361 | Holder | 35-21A |
| 815385 | Guard | 14-03 |
| 815398 | Guard | 14-03 |
| 815464 | Seat | 31-07F |
| 815472 | Seat | 31-07F |
| 815476 | Cover | 31-07F |
| 815481 | Back | 31-07F |
| 815482 | Cover | 31-07F |
| 815495 | Pad | 31-07F |
| 815518 | Frame | 31-07F |
| 815519 | Frame | 31-07E |
| 815723 | Kit | 35-17 |
| 815733 | Switch | 35-21A |
| 815740 | Support | 31-07A |
| 815790 | Panel | 31-04 |
| 815800 | Panel | 31-04 |
| 815802 | Cowl | 31-04 |
| 815807 | Pan | 31-09 |
| 815814 | Panel | 31-13 |
| 815968 | Spring | 31-07A |
| 816012 | Pad | 31-07A |
| 816055 | Nut | 31-02 |
| 816158 | Cushion | 31-07A |
| 816159 | Seat | 31-07B |
| 816173 | Cable | 35-21A |
| 816174 | Elbow | 35-21A |
| 816175 | Screen | 35-21A |
| 816176 | Clamp | 35-21A |
| 816180 | Defroster | 35-21A |
| 816181 | Valve | 35-21A |
| 816184 | Nipple | 35-21A |
| 816185 | Nipple | 35-21A |
| 816232 | Bracket | 35-21A |
| 816242 | Bracket | 35-21A |
| 816249 | Wheel | 35-21A |
| 816250 | Motor | 35-21A |
| 816251 | Motor | 35-21A |
| 816278 | Tip | 31-07A |
| 816295 | Kit | 31-03B |
| 816304 | Panel | 31-14 |
| 816317 | Spacer | 31-14 |
| 816326 | Panel | 31-09 |
| 816332 | Plate | 31-14 |
| 816339 | Plate | 31-14 |
| 816405 | Heater | 35-21A |
| 816406 | Heater | 35-21A |
| 816416-1 | Body shell | 31-01 |
| 816421 | Body | 31-01 |
| 816442 | Retainer | 35-21A |
| 816450 | Kit | 35-21A |
| 816451 | Kit | 35-21A |
| 816484 | Core | 35-21A |
| 816793 | Kit | 31-03C |
| 816832 | Knob | 35-86A |
| 817309 | Panel | 31-06 |
| 817310 | Panel | 31-06 |
| 817315 | Panel | 31-06 |
| 817316 | Panel | 31-06 |
| 817449 | Hose | 35-51 |
| 817564 | Fender | 29-01 |
| 817565 | Body | 31-01 |
| 817635 | Cover | 31-07F |

| Part No. | Description | Group No. |
|---|---|---|
| 817855 | Hose | 35-21A |
| 817915 | Bracket | 35-86 |
| 818435 | Shim | 35-86A |
| 818576 | Seal | 35-86A |
| 818577 | Seal | 35-86 |
| 818579 | Mirror | 31-03B |
| 818682 | Frame & Spring | 31-07A |
| 818688 | Kit | 35-12 |
| 818979 | Strap | 30-01 |
| 819291 | Glass | 35-86 |
| 819292 | Glass | 35-86B |
| 819293 | Glass | 35-86A |
| 819302 | Knob | 35-21A |
| 819305 | Grommet | 31-03A |
| 819311 | Nut | 35-21A |
| 819312 | Knob | 35-21A |
| 819322 | Bracket | 35-21A |
| 819398 | Bracket | 30-01 |
| 819399 | Catch | 30-01 |
| 819683 | Panel | 31-06 |
| 819684 | Panel | 31-06 |
| 819685 | Panel | 31-06 |
| 819686 | Panel | 31-06 |
| 819687 | Panel | 31-06 |
| 819688 | Panel | 31-06 |
| 816159 | Pin | 12-04 |
| 838819 | Lockwasher | 11-01 |
| 838653 | Bolt | 11-01 |
| 905343 | Tube | 24-07 |
| 905857 | Tube | 24-07 |
| 905858 | Tube | 24-07 |
| 905594 | Thermostat | 14-06 |
| 905955 | Bolt | 35-02C |
| 905926 | Plug | 16-01 |
| 906113 | Indicator | 10-12 |
| 906116 | Grommet | 15-07 |
| 906171 | Bar | 24-06 |
| 906197 | Gear | 17-03 |
| 906199 | Gear | 17-03 |
| 906200 | Gear | 17-05 |
| 906468 | Spring | 11-01 |
| 906725 | Distributor | 15-03 |
| 906727 | Kit | 10-10A |
| 906750 | Cable & Conduit | 24-01 |
| 906778 | Hose | 14-02 |
| 906779 | Hose | 14-02 |
| 906781 | Bar | 28-01 |
| 906798 | Knob with Set screw | 15-12A |
| 906877 | Support | 26-01 |
| 906932 | Shaft | 19-01 |
| 906989 | Crank | 35-27A |
| 907031 | Shaft | 35-02C |
| 907032 | Tube | 35-02D |
| 907062 | Kit | 21-03 |
| 907107 | Cover | 17-06 |
| 907227 | Harness | 15-07 |
| 907558 | Cable | 15-18A |
| GM-907588 | Bearing | 11-02 |
| 907611 | Bar | 26-04 |
| 907612 | Strap | 26-04 |
| 907613 | Strap | 26-04 |
| 907654 | Cover & Tube | 23-02 |
| 907668 | Kit | 26-04 |
| 907817 | Tube | 12-03 |
| 907821 | Clutch assembly | 11-01 |
| 907878 | Plug | 10-02 |
| 907879 | Plug | 10-02 |
| 907996 | Kit | 24-09 |
| 908005 | Oil seal | 20-06 |
| 908006 | Plate | 20-06 |
| 908041 | Brace | 15-01 |
| 908042 | Bolt | 15-01 |
| 908043 | Washer | 15-01 |
| 908226 | Kit | 20-06 |
| 908301 | Slinger | 20-04 |
| 908313 | Kit | 24-06 |
| 908330 | Pin | 20-03 |
| 908367 | Support | 15-01 |
| 908558-1 | Leaf | 27-02 |
| 908558-2 | Leaf | 27-02 |
| 908559-1 | Leaf | 27-01 |
| 908559-2 | Leaf | 27-01 |
| 908568 | Spring & Bearing | 27-01 |
| 908576 | Ring | 15-09 |
| 908577 | Screw | 15-09 |
| 908578 | Ring | 15-09 |
| 908593 | Cap | 12-01 |
| 908615 | Kit | 11-01 |
| 908662 | Hose | 10-18 |
| 908663 | Cover | 10-10A |
| 908682 | Housing | 15-09 |
| 908688 | Housing | 15-09 |
| 908720 | Bolt | 35-08 |
| 908797 | Bracket | 26-01 |
| 908820 | Shaft | 19-01 |
| 908839 | Spacer | 27-03 |
| 909213 | Yoke | 19-02 |
| 909222 | Clip | 27-03 |
| 909304 | Cover | 20-02 |
| 909331 | Bumper | 35-02C |
| 909335 | Kit | 10-16A |
| 909393 | Nut | 24-02 |
| 909453 | Snap ring | 20-05 |
| 909459 | Kit | 20-05 |
| 909460 | Kit | 20-05 |
| 909476 | Kit | 20-05 |
| 909482 | Shaft | 19-01 |
| 909543 | Tube | 24-07 |
| 909544 | Tube | 24-07 |
| 909546 | Tube | 24-07 |
| 909547 | Tube | 24-07 |
| 909559 | Spacer | 14-05 |
| 909583 | Cylinder | 24-06 |
| 909586 | Crossmember | 26-01 |

| Part No. | Description | Group No. |
|---|---|---|
| 909673 | Shaft | 35-02C |
| 909698 | Absorber | 27-04 |
| 909699 | Absorber | 27-04 |
| 909703 | Shim | 35-02C |
| 909795 | Spacer | 26-01 |
| 909796 | Bolt | 27-03 |
| 909808 | Bracket | 24-01 |
| 909813 | Shaft | 19-01 |
| 909854 | Oil seal | 20-06 |
| 909857 | Control | 35-08 |
| 909876 | Cable & Conduit | 24-01 |
| 909890 | Absorber | 27-04 |
| 909891 | Absorber | 27-04 |
| 909932 | Spacer | 26-01 |
| 909933 | Crossmember | 26-01 |
| 910059 | Differential | 20-03 |
| 910064 | Kit | 20-03 |
| 910073 | Kit | 21-03 |
| 910080 | Bumperette | 28-01 |
| 910086 | Gear | 17-09 |
| 910087 | Gear | 17-09 |
| 910088 | Gear | 17-09 |
| 910089 | Gear | 17-09 |
| 910144 | Absorber | 27-04 |
| 910145 | Absorber | 27-04 |
| 910214 | Bracket | 28-03 |
| 910219 | Bolt | 24-02 |
| 910244 | Shaft | 24-08 |
| 910278 | Speedometer | 16-04 |
| 910290 | Tube | 10-17 |
| 910298-1 | Leaf | 27-01 |
| 910928-2 | Leaf | 27-01 |
| 910353 | Cable | 15-05 |
| 910414 | Handle | 24-09 |
| 910415 | Handle | 24-01 |
| 910418 | Axle | 21-01 |
| 910450 | Crossmember | 26-01 |
| 910467 | Plate | 10-22 |
| 910468 | Plate | 17-01 |
| 910470 | Retainer | 17-02 |
| 910520-1 | Leaf | 27-02 |
| 910520-2 | Leaf | 27-02 |
| 910570 | Clip | 12-08 |
| 910649 | Spring & Bearing | 27-01 |
| 910651 | Cover | 12-05A |
| 910799 | Clip | 27-02 |
| 910803 | Capacitor | 15-06 |
| 910898 | Set | 15-06 |
| 910901 | Cap | 20-07 |
| 910989 | Insulation | 15-03 |
| 910900 | Insulation | 15-03 |
| 910991 | Spacer | 15-03 |
| 910992 | Plate | 15-03 |
| 910996 | Shaft | 15-03 |
| 911001 | Bracket | 24-09 |
| 911003 | Gasket | 24-09 |
| 911004 | Adapter | 24-09 |
| 911005 | Tee | 24-09 |
| 911006 | Adapter | 24-09 |
| 911008 | Elbow | 24-09 |
| 911102 | Cap | 24-06 |
| 911119 | Tee | 24-07 |
| 911135 | Bar | 28-01 |
| 911137 | Arm | 28-01 |
| 911166 | Bolt | 27-01 |
| 911208 | Kit | 10-16A |
| 911215 | Spacer | 17-01 |
| 911223 | Unit | 35-02A |
| 911263 | Tube | 35-02D |
| 911367 | Tube | 24-07 |
| 911368 | Tube | 24-07 |
| 911370 | Tube | 24-07 |
| 911413 | Rod | 11-02 |
| 911467 | Lever & Tube | 11-02 |
| 911587 | Shield | 24-06 |
| 911600 | Lever & Tube | 11-02 |
| 911602 | Cable | 11-02 |
| 911603 | Rod | 11-02 |
| 911616 | Housing | 17-06 |
| 911622 | Crossmember | 26-01 |
| 911627 | Transmission | 17-01 |
| 911660 | Shaft | 35-02C |
| 911680 | Stud & Bracket | 11-02 |
| 911681 | Bracket | 11-02 |
| 911688 | Socket | 15-11 |
| 911689 | Head | 10-12A |
| 911691 | Gasket | 17-01 |
| 911698 | Shim | 12-08 |
| 911713 | Plate | 26-01 |
| 911792 | Cable | 15-06 |
| 911917 | Spacer | 15-09F |
| 912721 | Insulator | 10-23 |
| 911739 | Bolt & Nut | 27-01 |
| 911814 | Rod | 11-02 |
| 911822 | Axle | 21-01 |
| 9118 3 | Axle | 21-02 |
| 911826 | Tube | 35-02D |
| 911853 | Lever | 35-02B |
| 911855 | Bolt | 27-01 |
| 911856 | Clip | 27-01 |
| 911857 | Clip | 27-01 |
| 911861 | Lever | 18-06 |
| 911862 | Lever | 18-06 |
| 911863 | Extension | 24-09 |
| 911867 | Frame | 26-01 |
| 911870 | Shaft | 35-02C |
| 911871 | Tube | 35-02D |
| 911872 | Shaft | 19-01 |
| 911908 | Tube | 24-07 |
| 911909 | Tube | 24-07 |
| 911910 | Tube | 24-07 |
| 912005 | Housing | 20-02 |
| 912021 | Cable | 15-07 |
| 912024 | Cable | 15-07 |

| Part No. | Description | Group No. |
|---|---|---|
| 912056 | Decal | 31-04 |
| 912093 | Seal | 11-02 |
| 912105 | Flange | 18-04 |
| 912115 | Treadle | 12-08 |
| 912121 | Harness | 15-07 |
| 912216 | Axle | 21-01 |
| 912230 | Housing & Cable | 15-09B |
| 912237 | Gasket | 15-09B |
| 912238 | Retainer | 15-09B |
| 912239 | Gasket | 15-09B |
| 912240 | Lens | 15-09B |
| 912241 | Ring | 15-09B |
| 912243 | Light | 15-09B |
| 912245 | Housing & Cable | 15-09B |
| 912261 | Cable | 15-09B |
| 912265 | Harness | 15-07 |
| 912268 | Harness | 15-07 |
| 912271 | Kit | 15-09B |
| 912315 | Case | 17-01 |
| 912316 | Bolt | 17-01 |
| 912318 | Shaft | 17-03 |
| 912319 | Synchronizer unit | 17-03 |
| 912321 | Spring | 17-01 |
| 912322 | Plate | 17-03 |
| 912324 | Ring | 17-03 |
| 912325 | Gear | 17-03 |
| 912328 | Snap ring | 17-01 |
| 912329 | Gear | 17-03 |
| 912330 | Roller | 17-01 |
| 912331 | Spacer | 17-01 |
| 912332 | Washer | 17-01 |
| 912333 | Snap ring | 17-01 |
| 912334 | Synchronizer | 17-03 |
| 912336 | Spring | 17-01 |
| 912337 | Plate | 17-03 |
| 912338 | Ring | 17-03 |
| 912340 | Ring | 17-03 |
| 912341 | Bearing | 17-03 |
| 912342 | Snap ring | 17-01 |
| 912343 | Roller | 17-01 |
| 912344 | Gear | 17-05 |
| 912345 | Roller | 17-01 |
| 912346 | Washer | 17-01 |
| 912347 | Spacer | 17-05 |
| 912348 | Washer | 17-01 |
| 912349 | Washer | 17-01 |
| 912350 | Washer | 17-01 |
| 912351 | Countershaft | 17-05 |
| 912352 | Gear | 17-04 |
| 912354 | Roller | 17-01 |
| 912355 | Spacer | 17-01 |
| 912356 | Washer | 17-01 |
| 912357 | Sleeve | 17-01 |
| 912358 | Snap ring | |
| 912359 | Shaft | 17-04 |
| 912360 | Plate | 17-01 |
| 912361 | Gear | 17-02 |
| 912362 | Bearing | 17-02 |
| 912363 | Snap ring | 17-01 |
| 912364 | Snap ring | 17-01 |
| 912365 | Snap ring | 17-01 |
| 912366 | Snap ring | 17-01 |
| 912369 | Gasket | 17-01 |
| 912371 | Gasket | 17-01 |
| 912373 | Gasket | 17-01 |
| 912374 | Pin | 17-01 |
| 912375 | Breather | 17-01 |
| 912376 | Lever | 17-06 |
| 912379 | Washer | 17-06 |
| 912380 | Cap | 17-06 |
| 912381 | Rail | 17-06 |
| 912382 | Rail | 17-06 |
| 912383 | Rail | 17-06 |
| 912384 | Fork | 17-06 |
| 912385 | Fork | 17-06 |
| 912386 | Shoe | 17-06 |
| 912387 | Washer | 17-06 |
| 912388 | Pin | 17-06 |
| 912389 | Plunger | 17-06 |
| 912390 | End | 17-06 |
| 912391 | End | 17-06 |
| 912392 | Plunger | 17-06 |
| 912393 | Spring | 17-06 |
| 912394 | Washer | 17-06 |
| 912395 | Spring | 17-06 |
| 912396 | Screw | 17-06 |
| 912397 | Arm | 17-06 |
| 912398 | Pivot | 17-06 |
| 912399 | Oil seal | 17-01 |
| 912400 | Cover | 17-01 |
| 912401 | Gasket | 17-01 |
| 912429 | Yoke sleeve | 19-02 |
| 912438 | Tube | 26-01 |
| 912441 | Crossmember | 26-01 |
| 912476 | Brake | 24-02 |
| 912477 | Brake | 24-02 |
| 912484 | Tube | 24-07 |
| 912485 | Sleeve | 15-07 |
| 912505 | Hose | 24-09 |
| 912609 | Cap | 14-01 |
| 912625 | Shaft | 21-05 |
| 912626 | Shaft | 21-05 |
| 912636 | Shaft | 20-03 |
| 912637 | Spacer | 21-03 |
| 912660 | Harness | 15-07 |
| 912799 | Housing | 10-22 |
| 912910 | Cap & Lever Ind. | 10-16 |
| 912927 | Rod | 18-07 |
| 912947 | Tube | 10-16 |
| 913035 | Tube | 16-04 |
| 913036 | Shaft | 16-04 |
| 913058 | Hook | 24-09 |
| 913071 | Hose | 24-09 |
| 913085 | Cap | 18-02 |

| Part No. | Description | Group No. |
|---|---|---|
| 913098 | Coil | 15-05 |
| 913104 | Cable & Conduit | 24-01 |
| 913118 | Cluster | 16-04 |
| 913119 | Cluster | 16-04 |
| 933126 | Plug | 16-01 |
| 913159 | Pin | 18-06 |
| 913202 | Housing | 35-02B |
| 913203 | Unit | 35-02 |
| 913373 | Speedometer | 16-04 |
| 913374 | Speedometer | 16-04 |
| 913375 | Gauge | 16-01 |
| 913376 | Gauge | 16-01 |
| 913386 | Kit | 16-01 |
| 913387 | Kit | 16-01 |
| 913388 | Kit | 16-01 |
| 913545 | Extension | 13-01 |
| 913455 | Extension | 13-01 |
| 913456 | Pipe | 13-01 |
| 913457 | Bracket | 13-01 |
| 914054 | Column & Bearing | 23-02 |
| 914057 | Column & Bearing | 23-02 |
| 914183 | Ball | 17-06 |
| 914223 | Shaft | 24-01 |
| 914262 | Rod | 12-08 |
| 914558 | Bracket | 12-08 |
| 914673 | Lever | 35-02B |
| 914802 | Retainer | 21-05 |
| 914845 | Cluster | 16-04 |
| 914846 | Cluster | 16-04 |
| 914850 | Gauge | 12-02 |
| 914855 | Lever | 24-09 |
| 914923 | Gauge | 16-01 |
| 914646 | Ball | 35-02B |
| 915553-1 | Leaf | 27-02 |
| 915553-2 | Leaf | 27-02 |
| 915608 | Spring poppet | 18-07 |
| 915656 | Rod | 35-08 |
| 915664 | Kit | 20-06 |
| 915773 | Axle | 21-01 |
| 915863 | Plug | 10-14 |
| 915892 | Lever | 24-01 |
| 915949 | Shaft | 19-01 |
| 916047 | Spring & Bearing | 27-02 |
| 916059 | Spring & Bearing | 27-02 |
| 916090 | Spring & Bearing | 27-02 |
| 916092 | Spring & Bearing | 27-02 |
| 916319 | Extension | 13-01 |
| 916361 | Kit | 21-03 |
| 916372 | Slinger | 20-04 |
| 916502 | Frame | 26-01 |
| 916504 | Frame | 26-01 |
| 916535 | Tube | 26-01 |
| 916581 | Sealed beam unit | 15-09 |
| 916603 | Mat | 31-12 |
| 916646 | Kit | 27-03 |
| 916775 | Differential | 21-03 |
| 916806 | Axle | 20-01 |
| 916835 | Engine assembly | 10-01 |
| 916836 | Engine assembly | 10-01 |
| 916878 | Bolt | 15-18 |
| 916896 | Light | 15-09A |
| 916897 | Housing & Cable | 15-09A |
| 916898 | Housing & Cable | 15-09A |
| 917083 | Clip | 27-03 |
| 917123 | Bracket | 35-08 |
| 917154 | Rod | 12-04 |
| 917155 | Rod | 12-04 |
| 917181 | Clutch assembly | 11-01 |
| 917232 | Spring | 12-09 |
| 917292 | Screw | 20-03 |
| 917463 | Valve | 35-21 |
| 917475 | Spring | 27-02 |
| 917475-1 | Leaf | 27-02 |
| 917275-2 | Leaf | 27-02 |
| 917491 | Tube | 24-09 |
| 917492 | Tube | 24-09 |
| 917628 | Housing | 21-02 |
| 917810 | Spring & Bearing | 27-02 |
| 917993 | Axle | 21-01 |
| 918089 | Block & Bearing | 10-02 |
| 918179 | Gear set | 20-03 |
| 918213 | Crossmember | 26-01 |
| 918288 | Kit | 31-02 |
| 918339 | Shaft | 19-01 |
| 918411 | Retainer | 12-09 |
| 918465 | Kit | 35-02A |
| 918543 | Kit | 35-02 |
| 918544 | Kit | 35-02A |
| 918545 | Kit | 35-02A |
| 918546 | Kit | 35-02A |
| 918547 | Kit | 35-02A |
| 918554 | Kit | 35-02A |
| 919052 | Brace | 24-09 |
| 919131 | Valve | 12-09 |
| 919194 | Ring set | 10-07 |
| 919195 | Ring set | 10-07 |
| 919196 | Ring set | 10-07 |
| 919197 | Ring set | 10-07 |
| 919285 | Head | 15-01 |
| 919286 | Bearing | 15-01 |
| 919287 | Armature | 15-01 |
| 919288 | Head | 15-01 |
| 919290 | Brush set | 15-07 |
| 919291 | Head | 15-02 |
| 919293 | Armature | 15-02 |
| 919294 | Switch | 15-02 |
| 919295 | Housing | 15-02 |
| 919337 | Cable | 15-18A |
| 919345 | Cable | 15-18A |
| 919362 | Gauge | 16-01 |
| 919528 | Rod | 12-08 |
| 919529 | Lever & Washer | 12-08 |
| 919531 | Rod | 12-08 |
| 919647 | Kit | 11-01 |

| Part No. | Description | Group No. |
|---|---|---|
| 919680-1 | Leaf | 27-01 |
| 919680-2 | Leaf | 27-01 |
| 919683 | Bolt | 27-01 |
| 919698 | Shim kit | 21-03 |
| 919700 | Shim kit | 20-03 |
| 919703 | Tappet & Screw | 10-09 |
| 919727 | Tappet & Plug | 10-09 |
| 919808 | Cable | 15-18A |
| 919824 | Bracket | 15-18 |
| 919870 | Plate | 11-01 |
| 920535 | Socket | 23-01 |
| 920556 | Kit | 23-01 |
| 920967 | Needle | 12-04 |
| 920969 | Jet | 12-04 |
| 921052 | Shield | 23-01A |
| 921055 | Bearing | 27-01 |
| 921083 | Spring & Bearing | 27-01 |
| 921091 | Clamp | 24-01 |
| 921173 | Housing | 20-02 |
| 921238 | Control | 12-06 |
| 921293 | Breaker | 15-12A |
| 931317 | Socket | 23-01 |
| 921333 | Plate | 24-04 |
| 931372 | Screw | 21-03 |
| 921383 | Shaft | 20-03 |
| 921387 | Ring | 21-03 |
| 921451 | Tube | 24-07 |
| 921457 | Frame | 26-01 |
| 921462 | Frame | 26-01 |
| 921476 | Kit | 14-04 |
| 921484 | Adapter | 12-04 |
| 921498 | Support | 26-01 |
| 921758 | Kit | 20-05 |
| 921759 | Kit | 20-05 |
| 921890 | Absorber | 27-04 |
| 921896 | Absorber | 27-04 |
| 921897 | Absorber | 27-04 |
| 921932 | Connector | 24-05 |
| 921933 | Bolt | 24-05 |
| 921934 | Washer | 24-05 |
| 921936 | Kit | 11-03 |
| 921977 | Plate | 11-01 |
| 922072 | Rod | 11-02 |
| 922076 | Lever & Tube | 11-02 |
| 922086 | Frame | 26-01 |
| 922087 | Frame | 26-01 |
| 922145 | Arm | 15-03 |
| 922166 | Plate | 10-23 |
| 922168 | Harness | 15-07 |
| 922255 | Support | 15-01 |
| 922453 | Harness | 15-07 |
| 922475 | Armature | 15-01 |
| 922476 | Armature | 15-01 |
| 922477 | Set | 15-01 |
| 922478 | Set | 15-01 |
| 922479 | Head | 15-01 |
| 922480 | Pack | 15-01 |
| 922481 | Pack | 15-01 |
| 922482 | Brush set | 15-01 |
| 922483 | Fan | 15-01 |
| 922484 | Pulley | 15-01 |
| 922485 | Regulator | 15-04 |
| 922486 | Regulator | 15-04 |
| 922491 | Armature | 15-02 |
| 922492 | Set | 15-02 |
| 922494 | Coil | 15-02 |
| 922495 | Coil | 15-02 |
| 922496 | Head | 15-02 |
| 922497 | Head | 15-02 |
| 922498 | Bearing | 15-02 |
| 922499 | Bearing | 15-02 |
| 922500 | Housing | 15-02 |
| 922502 | Housing | 15-02 |
| 922504 | Brush | 15-02 |
| 922505 | Switch | 15-02 |
| 922506 | Switch | 15-02 |
| 922507 | Distributor | 15-03 |
| 922583 | Kit | 10-21 |
| 922607 | Kit | 17-01 |
| 922610 | Kit | 17-01 |
| 922683 | Holder | 15-02 |
| 922698 | Holder | 15-02 |
| 922699 | Spring | 15-02 |
| 922700 | Pin | 15-02 |
| 922896 | Generator | 15-01 |
| 922951 | Harness | 15-07 |
| 922981 | Pulley | 15-01 |
| 923005 | Ring | 20-03 |
| 923006 | Spacer | 20-03 |
| 923009 | Screw | 30-03 |
| 923091 | Kit | 26-03 |
| 923047 | Regulator | 15-04 |
| 923068 | Distributor | 15-03 |
| 923114 | Coil | 15-01 |
| 923115 | Brush | 15-01 |
| 923116 | Head | 15-01 |
| 923117 | Bearing | 15-01 |
| 923118 | Spacer | 15-01 |
| 923119 | Key | 15-01 |
| 923120 | Bearing | 15-01 |
| 923121 | Band | 15-01 |
| 923122 | Armature | 15-01 |
| 923125 | Generator | 15-01 |
| 923126 | Coil | 15-01 |
| 923128 | Armature | 15-01 |
| 923129 | Regulator | 15-04 |
| 923130 | Regulator | 15-04 |
| 923131 | Regulator | 15-04 |
| 923201 | Coil | 15-01 |
| 923208 | Shim | 12-08 |
| 923291 | Crossmember | 26-01 |
| 923392 | Rotor | 15-03 |
| 923300 | Gasket | 18-01 |
| 923301 | Gasket | 17-01 |

| Part No. | Description | Group No. |
|---|---|---|
| 923302 | Kit | 17-01 |
| 923459 | Clip | 15-07 |
| 923695 | Bolt | 28-01 |
| 923709 | Nut | 15-13A |
| 923711 | Switch | 15-13A |
| 923800 | Kit | 12-04 |
| 923808 | Carburetor | 12-04 |
| 923851 | Cross assembly | 19-02 |
| 923858 | Cap | 19-02 |
| 923859 | Seal | 19-02 |
| 923860 | Yoke | 19-02 |
| 923896 | Oil seal | 35-02B |
| 924088 | Harness | 15-07 |
| 924139 | Differential | 20-03 |
| 924160 | Kit | 12-04 |
| 924162 | Rod | 12-04 |
| 924189 | Kit | 19-02 |
| 924190 | Kit | 19-02 |
| 924212 | Sealed beam unit | 15-09 |
| 924213 | Sealed beam unit | 15-09 |
| 924214 | Sealed beam unit | 15-09 |
| 924215 | Sealed beam unit | 15-09 |
| 924242 | Clamp | 23-02 |
| 924335 | Jet | 10-02 |
| 924354 | Block | 12-05 |
| 924389 | Snap ring | 17-03 |
| 924392 | Headlamp | 15-09 |
| 924393 | Headlamp | 15-09 |
| 924404 | Headlamp | 15-09 |
| 924405 | Headlamp | 15-09 |
| 923418 | Kit | 23-01A |
| 924457 | Kit | 27-01 |
| 924458 | Kit | 27-02 |
| 923636 | Lever | 11-02 |
| 923640 | Rod | 11-02 |
| 924488 | Axle | 21-01 |
| 1-924720 | Support | 13-01 |
| 924788 | Switch | 15-12A |
| 924789 | Switch | 15-12A |
| 924798 | Kit | 26-01 |
| 924885 | Motor | 15-02 |
| 924898 | Kit | 26-01 |
| 924918 | Switch | 15-13A |
| 924982 | Axle | 21-01 |
| 924044 | Generator | 15-01 |
| 925045 | Generator | 15-01 |
| 925062 | Terminal | 15-07 |
| 925063 | Horn | 15-17 |
| 925088 | Bracket | 15-17 |
| 925133 | Harness | 15-17 |
| 925177 | Hose | 12-03 |
| 925339 | Set | 21-03 |
| 925354 | Yoke | 19-02 |
| 925395 | Bumper | 26-01 |
| 925446 | Cone | 25-03 |
| 925447 | Cup | 25-03 |
| 925459 | Frame | 26-01 |
| 925460 | Frame | 26-01 |
| 925520 | Motor | 15-02 |
| 925558 | Axle | 20-01 |
| 925559 | Axle | 21-01 |
| 925627 | Cap | 18-02 |
| 925648 | Brush set | 15-01 |
| 925649 | Head | 15-01 |
| 925650 | Armature | 15-01 |
| 925651 | Head | 15-01 |
| 925652 | Brush set | 15-01 |
| 925665 | Brush set | 15-02 |
| 925669 | Head | 15-02 |
| 925670 | Housing | 15-02 |
| 925675 | Plate | 15-02 |
| 925676 | Package | 15-02 |
| 925677 | Pin | 15-02 |
| 925682 | Frame | 15-02 |
| 925721 | Frame | 15-01 |
| 925722 | Fan | 15-01 |
| 925724 | Nut | 15-01 |
| 925725 | Head | 15-01 |
| 925726 | Frame | 15-01 |
| 925727 | Frame | 15-01 |
| 925784 | Frame | 15-01 |
| 925785 | Coil | 15-01 |
| 925793 | Frame | 15-01 |
| 925797 | Frame | 15-01 |
| 925798 | Coil | 15-01 |
| 925849 | Hose | 35-86 |
| 925869 | Seal | 19-02 |
| 925940 | Spring | 27-02 |
| 926542 | Differential | 20-03 |
| 926544 | Kit | 20-03 |
| 926596 | Horn | 15-17 |
| 926671 | Insulator | 18-08 |
| 926795 | Housing | 21-01 |
| 926796 | Housing | 20-02 |
| 926797 | Case | 20-03 |
| 926798 | Screw | 21-02 |
| 926800 | Cup | 21-03 |
| 926801 | Kit | 21-03 |
| 926802 | Cone & Rollers | 20-04 |
| 926803 | Cone & Rollers | 21-04 |
| 926804 | Cup | 21-04 |
| 926805 | Cup | 20-04 |
| 926814 | Differential | 20-03 |
| 926816 | Yoke | 20-04 |
| 926820 | Shaft | 20-03 |
| 926821 | Set | 20-03 |
| 927663 | Clip | 15-07 |
| 927707 | Kit | 20-03 |
| 926709 | Spring | 27-01 |
| 926709-1 | Leaf | 27-01 |
| 926709-2 | Leaf | 27-01 |
| 926878 | Clip | 10-18 |
| 926934 | Cap | 10-16 |
| 926945 | Connector | 12-05 |

| Part No. | Description | Group No. |
|---|---|---|
| 927070 | Joint ball | 35-08 |
| 927092 | Pulley | 15-01A |
| 927097 | Bearing front | 15-01A |
| 927102 | Spring | 15-01A |
| 927104 | Stud | 15-01A |
| 927105 | Stud | 15-01A |
| 927106 | Stud | 15-01A |
| 927107 | Bushing | 15-01A |
| 927110 | Clamp | 15-01A |
| 927226 | Kit | 12-09 |
| 927227 | Kit | 12-09 |
| 927348 | Hub | 25-03 |
| 927391 | Hub | 25-03 |
| 927392 | Hub | 25-03 |
| 927413 | Cup | 15-17A |
| 927414 | Retainer | 15-17A |
| 927415 | Disc. | 15-17A |
| 927416 | Button | 15-17A |
| 927417 | Wheel | 23-02 |
| 927719 | Plate | 10-23 |
| 927777 | Pad | 11-03 |
| 927892 | Kit | 10-08 |
| 927920 | Kit | 12-09 |
| 927995 | Cover | 11-03 |
| 928048 | Rod | 12-04 |
| 928049 | Rod | 12-04 |
| 928099 | Bearing | 23-01 |
| 928134 | Fan | 14-05 |
| 928144 | Tube | 12-03 |
| 928174 | Retainer | 20-01A |
| 928246 | Brace | 15-01A |
| 928266 | Bracket | 16-01 |
| 928267 | Ammeter | 16-01 |
| 928271 | Alternator | 15-01A |
| 928272 | Fan | 15-01A |
| 928273 | Spacer | 15-01A |
| 928293 | Harness | 15-07 |
| 928342 | Valve | 10-08 |
| 928805 | Cap | 15-17A |
| 928850 | Hose | 12-03 |
| 929044 | Tube | 12-03 |
| 929345 | Spacer | 15-01A |
| 929346 | Brace | 15-01A |
| 929349 | Plate | 15-01A |
| 929350 | Rectifier | 15-01A |
| 929351 | Rectifier | 15-01A |
| 929352 | Stator | 15-01A |
| 929353 | Head | 15-01A |
| 929354 | Rotor | 15-01A |
| 929355 | Head | 15-01A |
| 929393 | Bell | 17-06 |
| 929408 | Shim set | 20-04 |
| 929409 | Shim set | 21-04 |
| 929491 | Clip | 35-08 |
| 929706 | Bracket | 13-01 |
| 929760 | Nipple | 10-19 |
| 929814 | Grommet | 35-21A |
| 929838 | Base | 10-16A |
| 929867 | Bushing | 20-01A |
| 929874 | Gasket | 20-02 |
| 930051 | Plate | 18-06 |
| 930053 | Link | 18-06 |
| 930057 | Spacer | 18-06 |
| 930058 | Rod | 18-07 |
| 930340 | Clutch | 11-01 |
| 930407 | Rim | 25-03 |
| 930456 | Kit | 15-06 |
| 930606 | Rint | 25-01 |
| 930656 | Clip | 25-01 |
| 930847 | Cap | 25-03 |
| 930950 | Lever | 17-06 |
| 930951 | Lever | 17-01 |
| 930952 | Bracket | 10-16A |
| 931215 | Belt | 31-07A |
| 931318 | Kit | 25-01 |
| 931338 | Kit | 17-01 |
| 931356 | Bell | 17-06 |
| 931462 | Armature | 15-02 |
| 931530 | Axle | 20-01 |
| 931593 | Gasket | 15-09A |
| 931594 | Ring | 15-09A |
| 931634 | Oil seal | 10-01 |
| 931699 | Plate | 24-04 |
| 931776 | Regulator | 15-04 |
| 931790 | Transmission | 17-01 |
| 931952 | Link | 18-06 |
| 932048 | Harness | 15-07 |
| 932107 | Snap ring | 17-01 |
| 932232 | Brush set | 15-01A |
| 932347 | Tube | 10-17 |
| 932520 | Plate | 15-01A |
| 932521 | Stud | 15-01A |
| 932522 | Rotor | 15-01A |
| 932523 | Spacer | 15-01A |
| 932525 | Fan | 15-01A |
| 932526 | Rectifier | 15-01A |
| 932527 | Rectifier | 15-01A |
| 932528 | Head | 15-01A |
| 932529 | Brush set | 15-01A |
| 932531 | Head | 15-01A |
| 932532 | Stator | 15-01A |
| 932824 | Oil seal | 10-18 |
| 932894 | Booster | 24-09 |
| 932920 | Washer | 11-03 |
| 932921 | Stud | 11-03 |
| 932925 | Pedal | 11-03 |
| 933005 | Housing | 20-02 |
| 933038 | Regulator | 15-04 |
| 933161 | Axle | 21-01 |
| 933166 | Kit | 20-03 |
| 933365 | Shaft | 21-05 |
| 933450 | Gasket | 17-01 |
| 933470 | Valve | 10-18 |
| 933593 | Crossmember | 26-01 |

| Part No. | Description | Group No. |
|---|---|---|
| 933657 | Harness | 15-07 |
| 933664 | Pulley | 15-01A |
| 933665 | Fan | 15-01A |
| 933666 | Key | 15-01A |
| 933667 | Spacer | 15-01A |
| 933668 | Lockwasher | 15-01A |
| 933669 | Nut | 15-01A |
| 933670 | Housing | 15-01A |
| 933671 | Housing | 15-01A |
| 933674 | Screw | 15-01A |
| 933675 | Bearing | 15-01A |
| 933676 | Retainer | 15-01A |
| 933677 | Retainer | 15-01A |
| 933678 | Rotor | 15-01A |
| 933679 | Rotor | 15-01A |
| 933680 | Stator | 15-01A |
| 933681 | Stator | 15-01A |
| 933682 | Diode | 15-01A |
| 933683 | Diode | 15-01A |
| 933684 | Diode | 15-01A |
| 933685 | Diode | 15-01A |
| 933686 | Bolt | 15-01A |
| 933687 | Bolt | 15-01A |
| 933688 | Nut | 15-01A |
| 933689 | Sleeve | 15-01A |
| 933690 | Sleeve | 15-01A |
| 933691 | Washer | 15-01A |
| 933692 | Washer | 15-01A |
| 933693 | Nut | 15-01A |
| 933694 | Nut | 15-01A |
| 933890 | Tube | 24-07 |
| 933892 | Lockstrap | 20-03 |
| 933901 | Kit | 20-03 |
| 933937 | Gasket | 10-01 |
| 934045 | Bearing | 15-01A |
| 934191 | Insulator | 13-01 |
| 934239 | Harness | 15-07 |
| 934246 | Clamp | 12-03 |
| 934257 | Spacer | 26-01 |
| 934292 | Lock | 35-33 |
| 934311 | Valve | 10-18 |
| 934316 | Transmission | 17-01 |
| 934317 | Transmission | 17-01 |
| 934318 | Housing | 17-06 |
| 934392 | Knob | 17-06 |
| 934474 | Brace | 10-16A |
| 934480 | Alternator | 15-01A |
| 934483 | Cable | 15-07 |
| 934497 | Screw | 17-05 |
| 934498 | Bolt | 17-02 |
| 934500 | Washer | 18-06 |
| 934522 | Case | 17-01 |
| 934724 | Plug | 16-01 |
| 934894 | Kit | 20-03 |
| 934898 | Differential | 21-03 |
| 934934 | Case | 20-03 |
| 934944 | Differential | 20-03 |
| 934945 | Differential | 20-03 |
| 934995 | Hub | 25-03 |
| 934997 | Hub | 25-03 |
| 934998 | Bolt | 25-03 |
| 934999 | Bolt | 25-03 |
| 935001 | Hub | 25-03 |
| 935004 | Hub | 25-03 |
| 935557 | Drum | 25-03 |
| 1-935611 | Seal | 10-02A |
| 935639 | Differential | 21-03 |
| 935640 | Case | 21-03 |
| 935727 | Screw | 18-07 |
| 935758 | Kit | 18-01 |
| 935840 | Harness | 15-07 |
| 935844 | Harness | 15-07 |
| 935891 | Set | 21-03 |
| 935892 | Gear set | 20-03 |
| 935924 | Lens | 15-09A |
| 936112 | Bell | 17-07 |
| 936166 | Kit | 20-03 |
| 936168 | Yoke | 18-04 |
| 936180 | Gasket | 21-02 |
| 936216 | Yoke | 20-04 |
| 936242 | Grommet | 15-07 |
| 936243 | Differential | 21-03 |
| 936282 | Cover | 21-02 |
| 936407 | Filter | 10-16A |
| 936608 | Washer | 21-02 |
| 936612 | Gasket | 18-01 |
| 936614 | Gasket | 17-01 |
| 936621 | Radiator | 14-01 |
| 936632 | Head | 10-02A |
| 936647 | Gasket | 15-09 |
| 936686 | Kit | 19-02 |
| 936753 | Rod | 17-07 |
| 936782 | Gear | 23-02 |
| 936783 | Column | 23-02 |
| 936784 | Column | 23-02 |
| 936850 | Retainer | 18-06 |
| 936851 | Seal | 18-06 |
| 936880 | Clamp | 23-02 |
| 936941-1 | Leaf | 27-02 |
| 936941-2 | Leaf | 27-02 |
| 936985 | Brake | 24-02 |
| 936986 | Brake | 24-02 |
| 936997 | Shim | 27-03 |
| 936990 | Hub | 25-03 |
| 937013 | Lever | 17-07 |
| 937014 | Lever | 17-07 |
| 937017 | Block | 17-07 |
| 937044 | Lever | 17-07 |
| 937045 | Shafat | 17-07 |
| 937146 | Support | 15-01A |
| 937147 | Strap | 15-01A |
| 937159 | Brake | 24-02 |
| 937160 | Brake | 24-02 |
| 937218 | Hub | 25-02 |

| Part No. | Description | Group No. |
|---|---|---|
| 934222-1 | Leaf | 27-01 |
| 937222-2 | Leaf | 27-01 |
| 937229 | Case | 18-01 |
| 937231 | Gasket | 24-02 |
| 937232 | Protector | 24-02 |
| 937233 | Tube | 24-07 |
| 937234 | Tube | 24-07 |
| 937255 | Column | 23-02 |
| 937256 | Lever | 18-06 |
| 937268 | Harness | 15-07 |
| 937280 | Decal | 31-04 |
| 937281 | Decal | 31-04 |
| 937295 | Cover | 10-18 |
| 937298 | Bolt & Lockwasher | 18-02 |
| 937301 | Stud | 10-10 |
| 937306 | Plate | 10-18 |
| 937311 | Treadle | 12-08 |
| 937299 | Rod | 12-08 |
| 937312 | Hose | 10-18 |
| 937313 | Support | 24-07 |
| 937318 | Shaft | 19-01 |
| 937319 | Shaft | 19-01 |
| 937325 | Tube | 24-07 |
| 937332 | Yoke | 19-02 |
| 937333 | Cap | 19-02 |
| 937334 | Seal | 19-02 |
| 937340 | Kit | 19-02 |
| 937347 | Hose | 24-07 |
| 937432 | Axle | 20-01 |
| 937433 | Axle | 20-01 |
| 937436 | Axle | 20-01 |
| 937437 | Axle | 20-01 |
| 937440 | Axle | 20-01 |
| 937443 | Axle | 20-01 |
| 937450 | Head | 10-02A |
| 937454 | Head | 10-02A |
| 937477 | Case | 18-01 |
| 937459 | Plate | 17-05 |
| 937460 | Cover | 17-01 |
| 937461 | Gasket | 17-01 |
| 937482 | Alternator | 15-01A |
| 937505 | Spring | 27-01 |
| 937506 | Spring | 27-02 |
| 937510 | Screw | 10-18 |
| 937518 | Case | 18-01 |
| 937523 | Pulley | 15-01A |
| 937589 | Frame | 26-01 |
| 937591 | Frame | 26-01 |
| 937611 | Tee | 10-18 |
| 937624 | Kit | 26-03 |
| 937659 | Kit | 10-18 |
| 937699 | Lens | 15-09A |
| 937724 | Frame | 26-01 |
| 937725 | Frame | 26-01 |
| 937745 | Absorber | 27-04 |
| 937746 | Absorber | 27-04 |
| 937772 | Transmission | 17-01 |
| 937824 | Kit | 21-03 |
| 937851 | Hub | 25-03 |
| 937854 | Plate | 17-01 |
| 937869 | Gasket | 17-02 |
| 937870 | Pin | 17-06 |
| 937876 | Damper | 20-01A |
| 937905 | Spring | 24-04 |
| 937926 | Lever | 17-07 |
| 937974 | Gasket | 18-01 |
| 937996 | Tank | 12-01 |
| 938040 | Brushes | 15-01A |
| 938092 | Switch | 16-01 |
| 938100 | Plate | 24-04 |
| 938101 | Kit | 24-03 |
| 938102 | Block | 24-04 |
| 938103 | Plate | 24-04 |
| 938104 | Screw | 24-04 |
| 938105 | Nut | 24-04 |
| 938106 | Guide | 24-04 |
| 938107 | Spring | 24-04 |
| 938108 | Plug | 24-04 |
| 938109 | Pin | 24-04 |
| 938110 | Clip | 24-04 |
| 938111 | Spring | 24-04 |
| 938115 | Cylinder | 24-05 |
| 938116 | Cylinder | 24-05 |
| 938117 | Cylinder | 24-05 |
| 938118 | Rod | 24-05 |
| 938119 | Piston | 24-05 |
| 938120 | Piston | 24-05 |
| 938121 | Kit | 24-05 |
| 938122 | Kit | 24-05 |
| 938123 | Boot | 24-05 |
| 938125 | Plate | 27-03 |
| 938126 | Plate | 27-03 |
| 938127 | Plate | 27-03 |
| 938128 | Plate | 27-03 |
| 938150 | Bolt | 25-03 |
| 938151 | Oil seal | 25-03 |
| 938176 | Case | 17-01 |
| 938193 | Housing | 23-02 |
| 938194 | Levershaft | 23-02 |
| 938195 | Tube | 23-02 |
| 938202 | Harness | 15-07 |
| 938231 | Screw | 24-05 |
| 938247 | Lamp | 15-09B |
| 938290 | Plate | 10-22 |
| 938322 | Rail | 17-06 |
| 938353 | Bolt | 24-02 |
| 938392 | Bracket | 18-06 |
| 938398 | Rod | 17-07 |
| 938422 | Ferrule | 15-17A |
| 938423 | Cable | 15-17A |
| 938535 | Bearing | 15-01A |
| 938893 | Light | 15-09B |
| 938894 | Light | 15-09B |
| 938897 | Light | 15-09B |

| Part No. | Description | Group No. |
|---|---|---|
| 938898 | Light | 15-09 |
| 938900 | Lamp | 15-09F |
| 938909 | Housing | 15-01A |
| 938986 | Spacer | 15-01A |
| 938987 | Resistor | 15-05 |
| 938988 | Strap | 15-18A |
| 938995 | Harness | 15-07 |
| 939286 | Frame | 26-01 |
| 939288 | Frame | 26-01 |
| 939328 | Bracket | 20-01A |
| 939329 | Spacer | 20-01A |
| 939330 | U-Bolt | 20-01A |
| 939335 | Oil seal | 17-01 |
| 939357 | Washer | 17-05 |
| 939361 | Frame | 26-01 |
| 939362 | Frame | 26-01 |
| 939405 | Clamp | 12-03 |
| 939441 | Plate | 27-03 |
| 939442 | Plate | 27-03 |
| 939456 | Bracket | 11-02 |
| 939494 | Pin | 24-09 |
| 939506 | Shaft | 19-01 |
| 939521 | Radiator | 14-01 |
| 939645 | Carburetor | 12-04 |
| 939717 | Cable | 24-01 |
| 939718 | Cable | 24-01 |
| 939719 | Tube | 24-07 |
| 939720 | Tube | 24-07 |
| 939985 | Kit | 20-01A |
| 939986 | Bracket | 20-01A |
| 939994 | Insulator | 10-23 |
| 939995 | Insulator | 20-23 |
| 939999 | Rim & Disc | 25-03 |
| 940380 | Spacer | 20-01A |
| 940381 | Cushion | 20-01A |
| 940595 | Differential | 21-03 |
| 940766 | Jet | 12-04 |
| 940767 | Float | 12-04 |
| 940768 | Needle | 12-04 |
| 940769 | Diaphragm | 12-04 |
| 940770 | Rod | 12-04 |
| 940771 | Gasket seal | 12-04 |
| 940772 | Kit | 12-04 |
| 940773 | Kit | 12-04 |
| 940970 | Nut | 17-03 |
| 940986 | Crossmember | 26-01 |
| 941000 | Frame | 26-01 |
| 941045 | Bracket | 20-02 |
| 941046 | Washer | 24-08 |
| 941052 | Axle | 20-01 |
| 941056 | Bracket | 26-01 |
| 941057 | Bracket | 26-01 |
| 941061 | Washer | 17-05 |
| 941069 | Tube | 12-03 |
| 941070 | Hose | 12-03 |
| 941072 | Bracket | 26-01 |
| 941073 | Radiator | 14-01 |
| 941118 | Hose | 14-02 |
| 941160 | Hose | 14-02 |
| 941171 | Reinforcement | 26-01 |
| 941172 | Arm | 23-02 |
| 941185 | Plate | 10-22 |
| 941186 | Rod | 23-01A |
| 941188 | Adapter | 10-19 |
| 941232 | Lever | 11-02 |
| 941234 | Cable | 11-02 |
| 941236 | Gear | 23-02 |
| 941298 | Engine | 10-01 |
| 941302 | Link | 18-06 |
| 941328 | Bearing | 18-06 |
| 941329 | Lever | 18-06 |
| 941343 | Carburetor | 12-04 |
| 941347 | Frame | 26-01 |
| 941356 | Bracket | 12-08 |
| 941357 | Rod | 12-08 |
| 941360 | Spring | 12-08 |
| 941361 | Rod | 12-08 |
| 941369 | Clip | 12-08 |
| 941372 | Control | 12-06 |
| 941374 | Knob | 12-06 |
| 941397 | Bracket | 11-02 |
| 941399 | Washer | 18-08 |
| 941400 | Insulator | 18-08 |
| 941401 | Spacer | 18-08 |
| 941438 | Bracket | 13-01 |
| 941444 | Rod | 12-08 |
| 941471 | Axle | 21-01 |
| 941472 | Axle | 21-01 |
| 941473 | Pedal | 24-08 |
| 941479 | Case | 18-01 |
| 941486 | Frame | 26-01 |
| 941487 | Frame | 26-01 |
| 941491 | Spacer | 26-01 |
| 941501 | Housing | 23-02 |
| 941505 | Hose | 12-03 |
| 941547 | Shroud | 14-01 |
| 941549 | Shield | 12-09 |
| 941564 | Shim | 27-01 |
| 941570 | Muffler | 13-01 |
| 941571 | Shim | 27-01 |
| 941575 | Adapter | 10-23 |
| 941576 | Adapter | 10-23 |
| 941614 | Spacer | 26-01 |
| 941619 | Engine | 10-01 |
| 941631 | Support | 12-08 |
| 941632 | Lever | 12-08 |
| 941635 | Treadle | 12-08 |
| 941693 | Tube | 24-07 |
| 941660 | Gear | 17-04 |
| 941682 | Spring | 12-08 |
| 941695 | Pin | 12-08 |
| 941699 | Fan | 14-05 |
| 941703 | Tee | 24-07 |
| 941710 | Bracket | 24-09 |

| Part No. | Description | Group No. |
|---|---|---|
| 941711 | Tube | 24-09 |
| 941712 | Tube | 24-09 |
| 941714 | Hose | 24-09 |
| 941723 | Lever | 11-02 |
| 941729 | Bracket | 18-06 |
| 941731 | Lever | 12-04 |
| 941733 | Decal | 10-10A |
| 941759 | Spacer | 10-23 |
| 941780 | Harness | 15-07 |
| 941788 | Harness | 15-07 |
| 941792 | Harness | 15-07 |
| 941812 | Alternator | 15-01A |
| 941813 | Alternator | 15-01A |
| 941814 | Cable | 15-18A |
| 941816 | Cable | 15-18A |
| 941822 | Bracket | 18-08 |
| 941823 | Cover | 23-02 |
| 941824 | Spacer | 10-22 |
| 941825 | Retainer | 10-22 |
| 941836 | Pulley | 14-05 |
| 941852 | Axle | 20-01 |
| 941863 | Axle | 21-01 |
| 941864 | Axle | 21-01 |
| 941866 | Axle | 21-01 |
| 941867 | Axle | 21-01 |
| 941879 | Frame | 26-01 |
| 941880 | Frame | 26-01 |
| 941900 | Extension | 13-01 |
| 941901 | Extension | 13-01 |
| 941906 | Bracket | 13-01 |
| 941913 | Pipe | 13-01 |
| 941929 | Tube | 12-01 |
| 941936 | Clamp | 13-01 |
| 941937 | Filter | 12-03C |
| 941938 | Spring | 12-08 |
| 941939 | Tube | 12-03C |
| 941968 | Switch | 16-01 |
| 941969 | Clip | 15-07 |
| 941980 | Clamp | 12-03C |
| 941991 | Pipe | 13-01 |
| 941995 | Plate | 12-08 |
| 942002 | Spring | 27-01 |
| 942014 | Spring | 27-01 |
| 942015 | Fan | 14-05 |
| 942062 | Kit | 17-01 |
| 942071 | Cleaner | 12-05 |
| 942117 | Clip | 11-02 |
| 942165 | Spring | 27-01 |
| 942173 | Shaft | 19-01 |
| 942174 | Shaft | 19-01 |
| 942178 | Generator | 15-01 |
| 942179 | Frame | 15-01 |
| 942180 | Generator | 15-01 |
| 942182 | Frame | 15-01 |
| 942183 | Head | 15-01 |
| 942184 | Head | 15-01 |
| 942209 | Cable | 15-03 |
| 942237 | Case | 18-01 |
| 942245 | Tube | 24-07 |
| 942260 | Transmission | 17-01 |
| 942261 | Transmission | 17-01 |
| 942262 | Cover | 20-02 |
| 942266 | Stud | 12-05 |
| 942267 | Housing | 20-02 |
| 942268 | Gasket | 20-02 |
| 942273 | Hose | 10-18 |
| 942294 | Tube | 12-03C |
| 942303 | Pad | 24-08 |
| 942335 | Tube | 12-03 |
| 942336 | Tube | 12-03 |
| 942346 | Cable | 24-01 |
| 942354 | Tube | 12-03 |
| 942355 | Tube | 12-03 |
| 942391 | Element | 12-05 |
| 942392 | Gasket | 12-05 |
| 942501 | Tube | 24-07 |
| 942657 | Rod | 12-04 |
| 942658 | Rod | 12-04 |
| 942904 | Fitting | 24-09 |
| 942911 | Tee | 24-09 |
| 942950 | Shaft | 19-01 |
| 942952 | Shaft | 19-01 |
| 942954 | Shaft | 19-01 |
| 943159 | Case | 18-02 |
| 951614 | Elbow | 35-21A |
| 951624 | Rod | 31-04 |
| 951654 | Plug | 31-14 |
| 951677 | Bumper | 31-07B |
| 952336 | Handle | 35-86B |
| 952338 | Handle | 35-86B |
| 953186 | Clamp | 31-07E |
| 953318 | Plate | 31-14 |
| 953353 | Plate | 31-14 |
| 953454 | Frame | 31-07B |
| 953460 | Frame | 31-07B |
| 953462 | Seat | 31-07B |
| 953463 | Cover | 31-07B |
| 953466 | Seat | 31-07B |
| 953467 | Cover | 31-07B |
| 953471 | Frame | 31-07B |
| 953506 | Extension | 31-07E |
| 953508 | Stabilizer | 31-07E |
| 953517 | Stabilizer | 31-07E |
| 953518 | Stabilizer | 31-07E |
| 953549 | Weatherstrip | 32-02 |
| 953586 | Cover | 31-07B |
| 953600 | Plate | 31-14 |
| 953713 | Brace | 29-01 |
| 953759 | Cover | 31-07E |
| 953763 | Cover | 31-07E |
| 953820 | Cover | 31-07E |
| 953824 | Cover | 31-07E |
| 953923 | Seat | 31-07E |
| 953924 | Seat | 31-07E |

| Part No. | Description | Group No. |
|---|---|---|
| 953953 | Support | 31-07E |
| 954117 | Clip | 14-03B |
| 954142 | Pan | 31-09 |
| 954152 | Panel | 31-04 |
| 954159 | Fender | 29-01 |
| 954254 | Seat | 31-07E |
| 954383 | Hose | 35-21A |
| 954475 | Kit | 35-17 |
| 954478 | Kit | 35-17 |
| 954480 | Hinge | 31-03B |
| 954492 | Weatherstrip | 31-03 |
| 955033 | Blower | 35-21A |
| 955036 | Mirror | 31-03B |
| 955072 | Seat | 31-07E |
| 955080 | Support | 31-07E |
| 955154 | Seat | 31-07E |
| 955215 | Strap | 31-07E |
| 955218 | Seat | 31-07A |
| 955219 | Cover | 31-07A |
| 955223 | Cover | 31-07A |
| 955224 | Seat | 31-07B |
| 955225 | Cover | 31-07B |
| 955226 | Cover | 31-07B |
| 955229 | Pan | 31-09 |
| 955239 | Seat | 31-07F |
| 955240 | Cover | 31-07F |
| 955245 | Cover | 31-07F |
| 955611 | Windshield | 31-03 |
| 955660 | Windshield | 31-03 |
| 955671 | Panel | 31-06 |
| 955672 | Panel | 31-06 |
| 955673 | Panel | 31-06 |
| 955674 | Panel | 31-06 |
| 955677 | Panel | 31-06 |
| 955678 | Panel | 31-06 |
| 955679 | Panel | 31-06 |
| 955680 | Panel | 31-06 |
| 955691 | Panel | 31-06 |
| 955692 | Panel | 31-06 |
| 955693 | Panel | 31-06 |
| 955694 | Panel | 31-06 |
| 955697 | Panel | 31-06 |
| 955698 | Panel | 31-06 |
| 956261 | Kit | 31-07F |
| 956262 | Kit | 31-07B |
| 956263 | Kit | 31-07B |
| 956264 | Kit | 31-07F |
| 956272 | Heater | 35-21A |
| 956287 | Tube heater | 35-21A |
| 956296 | Wire | 35-21A |
| 956297 | Tube | 35-21A |
| 956298 | Tube | 35-21A |
| 956309 | Windshield | 31-03 |
| 956310 | Windshield | 31-03 |
| 956599 | Loop | 35-86 |
| 956949 | Seat | 31-07A |
| 956950 | Seat | 31-07B |

| Part No. | Description | Group No. |
|---|---|---|
| 957115 | Anchor | 31-07A |
| 957207 | Panel | 31-06 |
| 957208 | Panel | 31-06 |
| 957216 | Pan | 31-09 |
| 957276 | Striker | 31-04B |
| 957536 | Seat | 31-07B |
| 957539 | Panel | 31-06 |
| 957540 | Panel | 31-06 |
| 957541 | Panel | 31-06 |
| 957546 | Panel | 31-06 |
| 957581 | Cylinder | 31-04B |
| 957596 | Bolt | 35-93 |
| 957602 | Seat | 31-07A |
| 957900 | Panel | 31-04 |
| 958172 | Kit | 35-93 |
| 958173 | Kit | 35-93 |
| 958185 | Panel | 31-06 |
| 958186 | Panel | 31-06 |
| 958187 | Panel | 31-06 |
| 958198 | Weatherstrip | 31-03 |
| 958375 | Distributor | 35-21A |
| 958490 | Kit | 31-07A |
| 958504 | Light | 15-09F |
| 958731 | Weatherstrip | 31-03 |
| 958732 | Motor | 35-21A |
| 958733 | Motor | 35-21A |
| 958855 | Blower | 35-21A |
| 958856 | Blower | 35-21A |
| 958884 | Top | 35-17 |
| 958886 | Kit | 35-17 |
| 958889 | Kit | 35-17 |
| 959065 | Core | 35-21A |
| 959263 | Kit | 35-21A |
| 959264 | Kit | 35-21A |
| 959270 | Tube | 35-21A |
| 959298 | Head | 31-03B |
| 960273 | Kit | 35-93 |
| 960337 | Key | 31-04B |
| 960501 | Body | 31-01 |
| 960338 | Key | 15-13A |
| 960502 | Body | 31-01 |
| 960503 | Body | 31-01 |
| 960583 | Cylinder | 15-13A |
| 961059 | Spring | 31-07A |
| 961067 | Lockwasher | 31-03B |
| 961068 | Screw | 31-13 |
| 961085 | Washer | 31-07A |
| 961128 | Nut | 31-07B |
| 961292 | Visor | 31-03C |
| 961566 | Cushion | 31-07G |
| 961580 | Loop | 30-01 |
| 961582 | Windshield | 31-03 |
| 961583 | Bolt | 30-01 |
| 961584 | Hinge | 30-01 |
| 961585 | Hinge | 30-01 |
| 961587 | Hood | 30-01 |
| 961589 | Mirror | 31-03B |

| Part No. | Description | Group No. |
|---|---|---|
| 961592 | Hinge | 31-03 |
| 961593 | Hinge | 31-03 |
| 961594 | Rail | 31-04 |
| 961600 | Mat | 31-12 |
| 961603 | Mat | 31-12 |
| 961622 | Clamp | 31-03 |
| 961625 | Cover | 31-10 |
| 961626 | Cover | 31-10 |
| 961629 | Bumper | 31-03 |
| 961630 | Bumper | 31-03 |
| 962052 | Nut | 31-13 |
| 962327 | Switch | 35-21A |
| 962328 | Knob | 35-21A |
| 962329 | Kit | 35-21A |
| 962330 | Spring | 35-21A |
| 964670 | Panel | 31-04 |
| 964673 | Plate | 31-14 |
| 964701 | Track | 31-07A |
| 964786 | Plate | 31-14 |
| 964817 | Nut | 31-07A |
| 964819 | Cowl | 31-04 |
| 964820 | Frame | 31-07B |
| 964829 | Frame | 31-07B |
| 964835 | Cover | 31-10 |
| 964845 | Plate | 31-14 |
| 964856 | Plate | 31-14 |
| 964863 | Frame | 31-07B |
| 964896 | Frame | 31-07A |
| 964897 | Frame | 31-07A |
| 964899 | Leg | 31-07A |
| 964900 | Support | 31-07A |
| 964903 | Frame | 31-07A |
| 964915 | Support | 31-07A |
| 964977 | Track | 31-07A |
| 965663 | Windshield | 31-03 |
| 965665 | Windshield | 31-03 |
| 965680 | Windshield | 31-03 |
| 965682 | Windshield | 31-03 |
| 965716 | Link tail | 31-10 |
| 965749 | Frame | 31-03 |
| 965825 | Mat | 31-12 |
| 965883 | Plate | 30-01 |
| 965892 | Seat | 31-07A |
| 965893 | Cover | 31-07A |
| 965894 | Cover | 31-07A |
| 965895 | Seat | 31-07B |
| 965896 | Cover | 31-07B |
| 965913 | Cover | 31-07A |
| 965914 | Seat | 31-07A |
| 965915 | Cover | 31-07A |
| 965916 | Seat | 31-07B |
| 965928 | Cover | 31-07E |
| 965930 | Cover | 31-07E |
| 965932 | Seat | 31-07E |
| 965940 | Cover | 31-07B |
| 965963 | Seat | 31-07E |
| 965964 | Seat | 31-07E |
| 965965 | Cover | 31-07E |
| 965969 | Cover | 31-07E |
| 965982 | Seat | 31-07A |
| 966027 | Hinge | 31-03 |
| 966028 | Hinge | 31-03 |
| 966029 | Hinge | 31-03B |
| 966030 | Pin | 30-01 |
| 966031 | Hinge | 30-01 |
| 966032 | Hinge | 30-01 |
| 966080 | Reel | 35-93 |
| 966257 | Kit | 35-51 |
| 966506 | Set | 35-93 |
| 966507 | Set | 35-93 |
| 966508 | Set | 35-93 |
| 966509 | Set | 35-93 |
| 966510 | Set | 35-93 |
| 966521 | Plate | 31-14 |
| 966351 | Bracket | 31-13 |
| 966666 | Support | 31-07B |
| 966668 | Support | 31-07A |
| 968155 | Plate | 31-07B |
| 968169 | Screw & Lockwasher | 29-01 |
| 968207 | Actuator | 35-21A |
| 968231 | Spring | 35-21A |
| 968232 | Spring | 35-21A |
| 968280 | Pan | 31-09 |
| 968300 | Seat | 31-07B |
| 968310 | Seat | 31-07A |
| 968335 | Pan | 31-09 |
| 968351 | Pan | 31-09 |
| 968358 | Panel | 31-09 |
| 968370 | Cover | 31-07A |
| 968371 | Cover | 31-07A |
| 968372 | Cover | 31-07A |
| 968373 | Cover | 31-07A |
| 968374 | Cover | 31-07A |
| 968375 | Cover | 31-07A |
| 968376 | Cover | 31-07A |
| 968377 | Cover | 31-07A |
| 968418 | Bolt & Lockwasher | 31-07B |
| 968423 | Body shell | 31-01 |
| 968425 | Body | 31-01 |
| 968426 | Body | 31-01 |
| 968433 | Body assembly | 31-01 |
| 968435 | Body shell | 31-01 |
| 968437 | Body | 31-01 |
| 968438 | Body | 31-01 |
| 968559 | Screw | 31-03 |
| 968572 | Seat | 31-07E |
| 968615 | Seat | 31-07E |
| 968616 | Seat | 31-07E |
| 968640 | Screw & Lockwasher | 30-01 |
| 968641 | Screw | 31-03 |
| 968642 | Screw | 31-03 |
| 968643 | Screw | 30-01 |
| 968644 | Screw & Lockwasher | 30-01 |
| 968646 | Screw | 30-01 |

| Part No. | Description | Group No. |
|---|---|---|
| 963648 | Bolt | 30-01 |
| 968649 | Bolt | 31.03 |
| 968651 | Screw & L/washer | 30-01 |
| 968652 | Nut | 31-03B |
| 968653 | Nut | 30-01 |
| 968654 | Washer | 30-01 |
| 968655 | Washer | 30-01 |
| 969033 | Cushion | 31-07G |
| 969035 | Seat | 31-07E |
| 969036 | Cover | 31-07E |
| 969037 | Cover | 31-07E |
| 969038 | Cover | 31-07E |
| 969039 | Cover | 31-07E |
| 969055 | Seat | 31-07E |
| 969056, | Seat | 31-07E |
| 969641 | Screw | 31-03 |
| 969972 | Seat | 31-07A |
| 970053 | Door | 31-04B |
| 970072 | Kit | 31-07F |
| 970099 | Retainer | 31-07F |
| 970109 | Seat | 31-07F |
| 970417 | Cover | 31-07F |
| 970418 | Cover | 31-07F |
| 970419 | Cover | 31-07F |
| 970420 | Cover | 31-07F |
| 970422 | Cover | 31-07F |
| 970423 | Cover | 31-07F |
| 970424 | Cover | 31-07F |
| 970425 | Cover | 31-07F |
| 972361 | Bracket | 35-17 |
| 970428 | Tray | 15-18 |
| 970431 | Brace | 15-18 |
| 970432 | Brace | 15-18 |
| 970444 | Plate | 31-14 |
| 970446 | Plate | 31-14 |
| 970450 | Plate | 31-14 |
| 970452 | Plate | 31-14 |
| 970453 | Guard | 14-03 |
| 970555 | Rod | 31-04 |
| 970556 | Rod | 31-04 |
| 970671 | Kit | 31-03B |
| 970672 | Head | 31-03B |
| 970725 | Plate | 31-14 |
| 970727 | Gasket | 31-14 |
| 970728 | Retainer | 31-14 |
| 970784 | Medallion | 31-06 |
| 970790 | Liner | 31-02 |
| 970125 | Hood assembly | 30-01 |
| 971046 | Bolt | 35-93 |
| 971065 | Nut | 31-06 |
| 971108 | Pan | 31-09 |
| 971130 | Body | 31-01 |
| 971132 | Body | 31-01 |
| 971133 | Body | 31-01 |
| 971135 | Body | 31-01 |
| 971146 | Body | 31-01 |
| 971163 | Pan | 31-09 |
| 971164 | Pan | 31-09 |
| 971169 | Panel | 31-06 |
| 971171 | Panel & w/house | 31-06 |
| 971172 | Panel | 31-06 |
| 971174 | Panel & w/house | 31-06 |
| 971188 | Belt | 35-93 |
| 971189 | Belt | 35-93 |
| 971190 | Belt | 35-93 |
| 971191 | Belt | 35-93 |
| 971192 | Belt | 35-93 |
| 971193 | Belt | 35-93 |
| 971194 | Belt | 35-93 |
| 971195 | Belt | 35-93 |
| 971377 | Spacer | 14-03 |
| 971331 | Spacer | 31-02 |
| 971382 | Plate | 31-14 |
| 971407 | Heater assembly | 35-21A |
| 971415 | Pan | 31-09 |
| 971418 | Hose | 35-21A |
| 971491 | Core & fittings | 35-21A |
| 972320 | Spacer | 31-02 |
| 972365 | Mat | 31-12 |
| 972419 | Bracket | 15-18 |
| 972626 | Kit | 35-21A |
| 972627 | Kit | 35-21A |
| 9818265 | Washer | 15-12 |
| 1110322 | Distributor | 15-03 |
| 1110342 | Distributor | 15-03 |
| 1107391 | Motor | 15-02 |
| 1114356 | Solenoid | 15-02 |
| 1115087 | Coil | 15-05 |
| 1115202 | Coil | 15-05 |
| 1116210 | Control | 15-03 |
| 1116663 | Set | 15-06 |
| 1161690 | Hose | 15-03 |
| 1172022 | Bearing | 10-11 |
| 1172023 | Bearing | 10-11 |
| 1172024 | Bearing | 10-11 |
| 1172025 | Plug | 10-02 |
| 1173011 | Hose | 12-04 |
| 1179444 | Spring | 10-19 |
| 1185648 | Rod | 10-09A |
| 1185649 | Bolt | 10-04 |
| 1190368 | Washer | 10-03 |
| 1192124 | Bracket | 10-09A |
| 1192736 | Gasket | 12-09 |
| 1192796 | Oil seal | 10-03 |
| 1192816 | Cap | 10-08 |
| 1192817 | Key | 10-08 |
| 1192916 | Sprocket | 10-03 |
| 1193214 | Pin | 10-13 |
| 1193699 | Pin | 10-02 A |
| 1193859 | Screen | 10-13 |
| 1193862 | Gasket | 10-13 |
| 1193965 | Packing | 10-03 |
| 1193966 | Shedder | 10-03 |
| 1193967 | Slinger | 10-03 |

| Part No. | Description | Group No. |
|---|---|---|
| 1194041 | Elbow | 10-19 |
| 1194142 | Arm | 10-09A |
| 1194143 | Arm | 10-13 |
| 1194360 | Cap | 10-13 |
| 1194629 | Gasket | 10-19 |
| 1195077 | Sprocket | 10-11 |
| 1195666 | Bolt | 10-09A |
| 1196898 | Gasket | 10-13 |
| 1237679 | Washer | 10-19A |
| 1237691 | Plug | 10-09A |
| 1249383 | Spring | 10-09A |
| 1285606 | Bolt | 10-11 |
| 1285607 | Washer | 10-11 |
| 1343468 | Spring | 10-09A |
| 1343470 | Plug | 10-02 |
| 1343472 | Packing | 10-03 |
| 1349783 | Bearing | 10-11 |
| 1351403 | Gasket | 12-05 |
| 1351516 | Plug | 10-02 |
| 1351916 | Plug | 10-02 |
| 1352299 | Retainer | 15-06 |
| 1352537 | Key | 10-03 |
| 1352845 | Hose | 15-03 |
| 1353596 | Baffle | 10-09A |
| 1354138 | Damper | 10-11 |
| 1355720 | Grommet | 10-18 |
| 1356005 | Fitting | 10-18 |
| 1356634 | Damper | 10-11 |
| 1356635 | Bolt | 10-11 |
| 1357738 | Seal | 10-19 |
| 1357865 | Pin | 10-06 |
| 1357866 | Gasket | 10-19 |
| 1357868 | Camshaft | 10-11 |
| 1357869 | Gasket | 10-02A |
| 1357898 | Crankshaft | 10-03 |
| 1357919 | Thermostat | 10-19 |
| 1358239 | Baffle | 10-14 |
| 1358356 | Gasket | 10-14 |
| 1358410 | Gasket | 14-04 |
| 1358431 | Reinforcement | 14-05 |
| 1358433 | Cover | 10-12 |
| 1358760 | Bracket | 15-02 |
| 1358803 | Plate | 10-19 |
| 1358909 | Spring | 10-11 |
| 1358454 | Hose | 14-06 |
| 1359017 | Bracket | 15-01A |
| 1359081 | Gear | 10-21 |
| 1359114 | Belt | 14-05 |
| 1359260 | Cover | 10-13 |
| 1359407 | Flywheel | 10-21 |
| 1359483 | Gasket | 10-13 |
| 1359707 | Chain | 10-11 |
| 1359710 | Manifold | 10-19 |
| 1359980 | Spring | 10-19 |
| 1361749 | Gear | 15-03 |
| 1361789 | Eccentric | 12-09 |
| 1362007 | Gasket | 10-12 |
| 1363350 | Pipe | 12-04 |
| 1363352 | Clip | 12-04 |
| 1363724 | Pipe | 12-04 |
| 1363732 | Cover | 10-21 |
| 1363779 | Gasket | 10-10A |
| 1363853 | Clamp | 15-03 |
| 1364099 | Screw | 10-10A |
| 1364117 | Grommet | 10-18 |
| 1364792 | Breather | 10-18 |
| 1364794 | Hose | 10-18 |
| 1364915 | Bolt | 10-19 |
| 1364935 | Plate | 10-19 |
| 1365011 | Clip | 35-21A |
| 1365014 | Hose | 10-18 |
| 1365024 | Balancer | 10-03 |
| 1365027 | Pulley | 14-05 |
| 1366042 | Bolt | 15-02 |
| 1366043 | Bolt | 15-02 |
| 1365030 | Seal | 10-18 |
| 1366381 | Elbow | 10-19 |
| 1368155 | Washer | 10-19 |
| 1368164 | Pipe | 12-09 |
| 1368502 | Valve | 10-13 |
| 1368539 | Pan | 10-14 |
| 1368543 | Housing | 10-13 |
| 1368545 | Indicator | 10-16 |
| 1368777 | Nipple | 10-19 |
| 1368810 | Bolt | 10-19 |
| 1369048 | Pipe | 12-04 |
| 1369724 | Cover | 10-10A |
| 1369725 | Cover | 10-10A |
| 1369788 | Pad | 10-23 |
| 1369904 | Manifold | 10-19 |
| 1369982 | Spring | 10-08 |
| 1369986 | Flange | 10-19 |
| 1370108 | Valve | 10-08 |
| 1370109 | Valve | 10-08 |
| 1370246 | Fitting | 15-03 |
| 1370674 | Thermostate | 10-19 |
| 1371261 | Washer | 15-01A |
| 1371313 | Pad | 10-23 |
| 1371336 | Bolt | 10-19 |
| 1371341 | Valve | 10-08 |
| 1371342 | Valve | 10-08 |
| 1371349 | Clamp | 10-18 |
| 1372462 | Bolt | 10-09A |
| 1373728 | Clamp | 14-02 |
| 1375049 | Brace | 15-01A |
| 1375156 | Cover | 10-12 |
| 1375158 | Gasket | 10-12 |
| 1375918 | Flange | 10-19 |
| 1376085 | Cover | 10-10A |
| 1376307 | Clamp | 14-06 |
| 1376387 | Manifold | 10-19 |
| 1377248 | Rod | 10-05 |
| 1377412 | Cover | 10-10A |
| 1377490 | Manifold | 10-19 |

| Part No. | Description | Group No. |
|---|---|---|
| 1377493 | Manifold | 10-19 |
| 1378944 | Baffle | 10-14 |
| 1388972 | Shaft | 10-09A |
| 1389969 | Plug and gasket | 10-14 |
| 1396311 | Kit | 10-11 |
| 1396313 | Kit | 10-13 |
| 1396320 | Gasket set | 10-01 |
| 1396346 | Pump | 14-04 |
| 1396399 | Package | 10-05 |
| 1396478 | Package | 11-01 |
| 1396479 | Piston and pin | 10-06 |
| 1396480 | Piston and pin | 10-06 |
| 1396481 | Piston and pin | 10-06 |
| 1396535 | Ring Set | 10-07 |
| 1396715 | Pump | 14-04 |
| 1396736 | Block | 10-02 |
| 1396787 | Head | 10-02A |
| 1399524 | Piston and Pin | 10-06 |
| 1849806 | Washer | 15-03 |
| 1875293 | Clip | 12-04 |
| 1906945 | Brush | 15-02 |
| 1923907 | Bushing | 15-02 |
| 1926622 | Spring | 15-02 |
| 1927848 | Ring | 15-02 |
| 1927849 | Collar | 15-02 |
| 1927850 | Collar | 15-02 |
| 1928015 | Pack | 15-02 |
| 1928111 | Condenser | 15-03 |
| 1931988 | Point | 15-03 |
| 1932205 | Lever | 15-02 |
| 1941113 | Plunger | 15-02 |
| 1945804 | Stud | 15-02 |
| 1950570 | Gear | 15-03 |
| 1951002 | Spring | 15-02 |
| 1954842 | Drive | 15-02 |
| 1955937 | Armature | 15-02 |
| 1957684 | Rotor | 15-03 |
| 1957693 | Cap | 15-03 |
| 1957885 | Housing and bushing | 15-02 |
| 1958679 | Spring | 15-02 |
| 1959331 | "O" ring | 15-03 |
| 3156283 | Thermostat | 14-06 |
| 3207338 | Engine | 10-10 |
| 3712745 | Pin | 10-22 |
| 3729000 | Stud | 11-01 |
| 3752487 | Bushing | 10-03 |
| 3760425 | Stud | 10-19 |
| 3789362 | Stud | 12-05 |
| 3799135 | Plate and Hub | 11-01 |
| 3828267 | Gasket | 12-04 |
| 3829086 | Nut | 13-01 |
| 3841738 | Boot | 11-01 |
| 5232245 | Lifters valve | 10-08 |
| 5458592 | Bearing Set | 10-05 |
| 5458595 | Bearing Set | 10-05 |
| 5458598 | Bearing Set | 10-05 |
| 5458686 | Bearing Set | 10-05 |
| 5466028 | Bearing Set | 10-04 |
| 5466029 | Bearing Set | 10-04 |
| 5466030 | Bearing Set | 10-04 |
| 5466031 | Bearing Set | 10-04 |
| 5466032 | Bearing Set | 10-04 |
| 5466033 | Bearing Set | 10-04 |
| 5466034 | Bearing Set | 10-04 |
| 5466035 | Bearing Set | 10-04 |
| 5466036 | Bearing Set | 10-04 |
| 5466037 | Bearing Set | 10-04 |
| 5466038 | Bearing Set | 10-04 |
| 5466039 | Bearing Set | 10-04 |
| 5577981 | Filter | 10-16A |
| 5610809 | Plug | 15-06 |
| 6287797 | Set | 15-06 |
| 6413726 | Diaphragm | 12-09 |
| 6414927 | Kit | 12-09 |
| 6414989 | Pump | 12-09 |
| 6419588 | Cleaner and Silencer | 12-05 |
| 6420745 | Cap | 10-16 |
| 6422053 | Valve | 10-18 |
| 7002651 | Jet | 12-04 |
| 7002672 | Float and Lever | 12-04 |
| 7002961 | Jet | 12-04 |
| 7010007 | Spring | 12-04 |
| 7011479 | Spring | 12-04 |
| 7012028 | Float and Lever | 12-04 |
| 7013404 | Filter | 12-04 |
| 7016448 | Kit | 12-04 |
| 7016449 | Gasket Set | 12-04 |
| 7016507 | Carburetor | 12-04 |
| 7016632 | Kit | 12-04 |
| 7016655 | Kit | 12-04 |
| 7016659 | Gasket Set | 12-04 |
| 7023415 | Kit | 12-04 |
| 7023455 | Kit | 12-04 |
| 7023456 | Kit | 12-04 |
| 7023801 | Needle and Seat | 12-04 |
| 7023809 | Needle and Seat | 12-04 |
| 7023895 | Needle and Seat | 12-04 |
| 7027784 | Housing | 12-04 |
| 7027812 | Coil | 12-04 |
| 7032690 | Float and Lever | 12-04 |
| 7033004 | Kit | 12-04 |
| 7033005 | Kit | 12-04 |
| GM-9409097 | Screw | 10-14 |
| GM-9409098 | Screw and Lockwasher | 10-02A |
| GM-9409102 | Bolt and Lockwasher | 14-05 |
| GM-9409105 | Bolt and Lockwasher | 14-05 |
| GM-9409106 | Screw and Lockwasher | 30-01 |
| GM-9409107 | Bolt and Lockwasher | 14-05 |
| 9409109 | Screw | 24-07 |
| GM-9409115 | Bolt and Lockwasher | 29-01 |
| GM-9409939 | Tee | 10-02A |
| GM-9411029 | Fitting | 20-07 |
| GM-9411530 | Screw | 31-04B |
| 9416740 | Bolt | 15-01A |

| Part No. | Description | Group No. |
|---|---|---|
| 9417258 | Bolt | 10-19 |
| GM-9419053 | Bolt | 13-01 |
| 9419346 | Bolt | 12-04 |
| 9419652 | Bolt | 10-02A |
| 9419653 | Bolt | 10-02A |
| 9419684 | Bolt | 10-12 |
| 9419686 | Bolt | 15-01A |
| 9419688 | Bolt | 15-01A |
| 9419694 | Bolt | 10-12 |
| 9419708 | Bolt | 10-12 |
| 9419709 | Bolt | 10-12 |
| 9419785 | Bolt | 15-01A |
| 9419850 | Screw | 10-13 |
| 9419851 | Screw | 10-13 |
| 9419853 | Bolt | 15-05 |
| 9419959 | Bolt | 10-22 |
| 9420833 | Bolt | 15-01A |
| GM-9420944 | Nut | 10-19 |
| 9774035 | Housing | 10-22 |

# ALPHABETICAL INDEX


| Description | Group No. |
|---|---|
| - A - | |
| Absorber, shock front, assembly heavy duty (Monroe)(1-3/16" dia.) | 27-04 |
| Absorber, shock, rear, assembly (Heavy duty)(Monroe)(1-3/16" dia.) | 27-04 |
| Acturator, vacuum air valve | 35-21A |
| Adapter, exhaust manifold, left | 10-19 |
| Adapter, hose | 24-09 |
| Adapter, insulator | 10-23 |
| Adapter, main shaft bearing | 17-03 |
| Adapter, throttle arm | 12-04 |
| Adiator, assembly | 14-01 |
| Alternator, assembly (40 Amp) (Less pulley) | 15-01A |
| Ammeter, assembly | 16-01 |
| Anchor, inboard & outboard | 31-07A |
| Angle, panel windshield to roof | 35-86 |
| Anti-squeak front fender to cowl side panel, upper | 29-01 |
| Arm adjuster assembly | 31-03 |
| Arm and mounting bracket rear view mirror assembly | 31-03B |
| Arm, brush | 15-01 |
| Arm, bumper, rear | 28-01 |
| Arm, check | 31-04B |
| Arm, distributor, control | 15-03 |
| Arm, rocker, fuel pump assembly | 12-09 |
| Arm, rocker, left, assembly | 10-09A |
| Arm, rocker, right, assembly | 10-09A |
| Arm, steering gear (LHD) | 23-02 |
| Arm, wiper | 31-03A |
| Armature, assembly | 15-01 |
| Axle, front, assembly 4.27 to 1 ratio (Spicer) | 20-01 |
| Axle, rear, assembly (4.27 to 1) (Model 44) (Power-Lok) | 21-01 |
| - B - | |
| Back, seat assembly | 31-07F |
| Baffle, oil main drive gear | 17-02 |
| Baffle, oil pan | 10-14 |
| Baffle, valve rocker arm | 10-09A |
| Bail, fuel pump bowl, assembly | 12-09 |
| Balancer, assembly | 10-03 |
| Ball and roller | 35-02D |
| Ball, fulcrum, control lever | 17-06 |
| Ball, gear shift lever | 17-06 |
| Ball, poppet, second speed clutch hub | 17-01 |
| Ball, poppet, shift lever | 17-01 |
| Ball, power take-off shift lever | 35-02B |

| Description | Group No. |
|---|---|
| - B - | |
| Ball, remote control shift lever | 17-07 |
| Ball, universal joint | 20-05 |
| Ball, universal joint, center | 20-05 |
| Band, cover | 15-01 |
| Bar, bumper, front and rear (Chrome) | 28-01 |
| Bar, draw, assembly | 26-04 |
| Bar, spacer, front center, top bow | 35-17 |
| Bar, tie, master cylinder | 24-06 |
| Base, oil filter | 10-16A |
| Bearing, bronze, assembly | 15-02 |
| Bearing, camshaft #1, front | 10-11 |
| Bearing, center | 15-02 |
| Bearing, clutch throw-out (LHD) | 11-02 |
| Bearing, commutator end (Bronze) | 15-0 |
| Bearing, front | 15-01A |
| Bearing, intermediate gear | 18-05 |
| Bearing, main drive gear | 17-02 |
| Bearing, main shaft, rear | 17-03 |
| Bearing, power take-off drive gear | 35-02B |
| Bearing, rear, alternator | 15-01A |
| Bearing, release, clutch | 11-02 |
| Bearing, roller, alternator | 15-01A |
| Bearing, roller, intermediate gear | 18-01 |
| Bearing set, connecting rod | 10-05 |
| Bearing set, crankshaft, center | 10-04 |
| Bearing, shaft and slinger water pump, assembly | 14-04 |
| Bearing, shaft, output clutch | 18-04 |
| Bearing, silent block | 27-03 |
| Bearing, steering bell crank | 23-01 |
| Bearing, steering column assembly | 23-02 |
| Bearing, thrust, steering knuckle | 20-06 |
| Bearing, transmission main shaft, rear | 17-03 |
| Belt, drive, fan and generator | 14-05 |
| Belt, drive governor | 35-08 |
| Belt, fan and alternator | 14-05 |
| Belt, seat, front, assembly | 35-93 |
| Bezel, ignition and starter switch | 15-13A |
| Bezel, mounting control | 35-08 |
| Bezel, parking light (Chrome) | 15-09A |
| Blade, windshield wiper | 31-03A |
| Blade, wiper | 31-03A |
| Block, adjusting, accelerator rod | 12-08 |
| Block, adjusting shift rod | 17-07 |
| Block, adjusting throttle rod | 35-08 |
| Block and bearing, with pistons, fitted | 10-02 |
| Block, cylinder, assembly | 10-02 |
| Block, junction | 15-07 |
| Block, mounting, air cleaner | 12-05 |
| Block, shoe anchor | 24-04 |

| Description | Group No. |
|---|---|
| - B - | |
| Block, spare wheel mounting bracket | 31-13 |
| Blower and air inlet assembly | 35-21A |
| Blower, heater | 35-21 |
| Board, stabilizer | 35-17 |
| Body, assembly, complete | 31-01 |
| Body, oil pump, assembly | 10-13 |
| Body, propeller shaft universal joint | 35-02D |
| Body shell | 31-01 |
| Body, ventilator crankcase, assembly | 10-18 |
| Body, water pump | 14-04 |
| Bolt | 10-19 |
| Bolt, 1/4"-20 x 5/8" | 10-13 |
| Bolt, 1/4"-20 x 1" | 14-04 |
| Bolt, 1/4"-20 x 1-3/8" | 10-11 |
| Bolt, 5/16"-18 x 1/2" | 10-14 |
| Bolt, 5/16"-18 x 9/16" | 15-05 |
| Bolt, 5/16"-18 x 1-5/16" | 15-01A |
| Bolt, 5/16"-18 x 5-1/4" | 10-12 |
| Bolt, 7/16"-20 x 7/8" | 10-21 |
| Bolt, 7/16"-20 x 1-1/8" | 10-11 |
| Bolt, 7/16"-20 x 1-3/4" | 35-02C |
| Bolt, 3/8"-16 x 1-1/8" | 10-19 |
| Bolt, 3/8"-16 x 1-3/8" | 10-19 |
| Bolt, 3/8"-16 x 2-1/4" | 15-01A |
| Bolt, 3/8"-16 x 2-21/32" | 10-09A |
| Bolt, 3/8"-16 x 6-1/8" | 15-01A |
| Bolt, 3/8"-24 (Special) | 24-05 |
| Bolt, 9/16"-18 x 1-3/4" | 26-04 |
| Bolt, hex. hd. | 10-19 |
| Bolt, hex. hd. | 13-01 |
| Bolt, hex. hd., 1/4"-20 x 1-3/4" | 12-09 |
| Bolt, hex. hd., 1/4"-20 x 4-1/4" | 35-21A |
| Bolt, hex. hd., 1/4"-28 x 5/8" | 12-04 |
| Bolt, hex. hd., 5/16"-18 x 3/8" | 15-02 |
| Bolt, hex. hd., 5/16"-18 x 5/8" | 17-01 |
| Bolt, hex. hd., 5/16"-18 x 3/4" | 23-02 |
| Bolt, hex. hd., 5/16"-18 x 3/4" (Stainless steel) | 30-01 |
| Bolt, hex. hd., 5/16"-18 x 7/8" | 17-02 |
| Bolt, hex. hd., 5/16"-18 x 1" | 23-02 |
| Bolt, hex. hd., 5/16"-18 x 1-1/16" | 11-01 |
| Bolt, hex. hd., 5/16"-18 x 1-1/4" | 35-21 |
| Bolt, hex. hd., 5/16"-18 x 2-11/16" | 10-12 |
| Bolt, hex. hd., 5/16"-18 x 2-3/4" | 31-07A |
| Bolt, hex. hd., 5/16"-18 x 3-3/4" | 31-07B |
| Bolt, hex. hd., 5/16"-18 x 4" | 31-07B |
| Bolt, hex. hd., 5/16"-18 x 4-3/8" | 10-12 |
| Bolt, hex. hd., 5/16"-18 x 4-3/4" | 31-07A |
| Bolt, hex. hd., 5/16"-24 x 1/4" | 26-01 |
| Bolt, hex. hd., 5/16"-24 x 1/2" | 12-08 |
| Bolt, hex. hd., 5/16"-24 x 5/8" | 10-16 |
| Bolt, hex. hd., 5/16"-24 x 7/8" | 10-23 |
| Bolt, hex. hd., 5/16"-24 x 1" | 13-01 |
| Bolt, hex. hd., 5/16"-24 x 1-3/8" | 23-01 |
| Bolt, hex. hd., 5/16"-24 x 1-1/2" | 18-06 |

| Description | Group No. |
|---|---|
| - B - | |
| Bolt, hex. hd., 5/16"-24 x 2-1/4" | 35-02C |
| Bolt, hex. hd., 7/16"-14 x 3/4" | 18A-06 |
| Bolt, hex. hd., 7/16"-14 x 7/8" | 17-03 |
| Bolt, hex. hd., 7/16"-14 x 1-1/8" | 10-11 |
| Bolt, hex. hd., 7/16"-14 x 1-1/4" | 10-22 |
| Bolt, hex. hd., 7/16"-14 x 1-3/8" | 17-01 |
| Bolt, hex. hd., 7/16"-14 x 1-1/2" | 35-03 |
| Bolt, hex. hd., 7/16"-14 x 2-15/16" | 10-02A |
| Bolt, hex. hd., 7/16"-14 x 3-1/2" | 10-02A |
| Bolt, hex. hd., 7/16"-14 x 4-1/4" | 10-02A |
| Bolt, hex. hd., 7/16"-20 x 1" | 35-93 |
| Bolt, hex. hd., 7/16"-20 x 1-1/4 | 26-04 |
| Bolt, hex. hd., 7/16"-14 x 1-11/16" | 10-02A |
| Bolt, hex. hd., 7/16"-20 x 2" | 26-03 |
| Bolt, hex. hd., 7/16"-20 x 2-1/4" | 14-03 |
| Bolt, hex. hd., 7/16"-20 x 2-1/2" | 23-01 |
| Bolt, hex. hd., 7/16"-20 x 2-3/4" | 14-03 |
| Bolt, hex. hd., 7/16"-20 x 3-1/2" | 10-23 |
| Bolt, hex. hd., 7/16"-20 x 5-1/4" | 15-01A |
| Bolt, hex. hd., 3/8"-16 x 5/8" | 12-04 |
| Bolt, hex. hd., 3/8"-16 x 9/16" | 17-01 |
| Bolt, hex. hd., 3/8"-16 x 3/4" | 17-04 |
| Bolt, hex. hd., 3/8"-16 x 7/8" | 17-06 |
| Bolt, hex. hd., 3/8"-16 x 1-1/4" | 17-01 |
| Bolt, hex. hd., 3/8"-16 x 1-1/2" | 20-06 |
| Bolt, hex. hd., 3/8"-16 x 1.84 | 15-02 |
| Bolt, hex. hd., 3/8"-16 x 4.66 | 15-02 |
| Bolt, hex. hd., 3/8"-24 x 3/4" | 10-12 |
| Bolt, hex. hd., 3/8"-24 x 7/8" | 31-13 |
| Bolt, hex. hd., 3/8"-24 x 9/16" | 24-01 |
| Bolt, hex. hd., 3/8"-24 x 1" | 10-12 |
| Bolt, hex. hd., 3/8"-24 x 1-1/4" | 24-02 |
| Bolt, hex. hd., 3/8"-24 x 1-3/8" | 24-01 |
| Bolt, hex. hd., 3/8"-24 x 1-1/2" | 26-01 |
| Bolt, hex. hd., 3/8"-24 x 1-5/8" | 20-07 |
| Bolt, hex. hd., 3/8"-24 x 1-3/4" | 26-01 |
| Bolt, hex. hd., 3/8"-24 x 2" | 26-01 |
| Bolt, hex. hd., 3/8"-24 x 2-1/4" | 10-22 |
| Bolt, hex. hd., 3/8"-24 x 2-1/2" | 31-02 |
| Bolt, hex. hd., 3/8"-24 x 2-3/4" | 31-02 |
| Bolt, hex. hd., 3/8"-24 x 3" | 10-22 |
| Bolt, hex. hd., 3/8"-24 x 3-1/4" | 31-02 |
| Bolt, hex. hd., 1/2"-13 x 1-1/4" | 15-02 |
| Bolt, hex. hd., 1/2"-13 x 1-3/4" | 10-22 |
| Bolt, hex. hd., 1/2"-13 x 2-1/4" | 20-02 |
| Bolt, hex. hd., 1/2"-13 x 2-1/2" | 10-22 |
| Bolt, hex. hd., 1/2"-20 x 1" | 28-01 |
| Bolt, hex. hd., 1/2"-20 x 1-1/4" | 10-23 |
| Bolt, hex. hd., 1/2"-20 x 1-1/2" | 18-08 |
| Bolt, hex. hd., 1/2"-20 x 1-3/4" | 15-01A |
| Bolt, hex. hd., 1/2"-20 x 2-1/4" | 18-08 |
| Bolt, hex. hd., 9/16"-12 x 1-1/2" | 10-22 |
| Bolt, hex. hd., 5/8"-18 x 1-3/8" | 10-03 |
| Bolt, hex. hd., 3/4"-16 x 1-3/4" | 26-04 |
| Bolt, hex. hd., 3/4"-16 x 2" | 26-04 |

| Description | Group No. |
|---|---|
| - B - | |
| Bolt, battery clamp | 15-18 |
| Bolt, bearing cap, 1/2"-13 x 3" | 10-04 |
| Bolt, carriage 3/8"-16 x 2-1/2" | 31-13 |
| Bolt, carriage, rd. hd., 3/8"-16 x 1" | 26-01 |
| Bolt, carriage 1/4"-20 x 1-1/4" | 31-13 |
| Bolt, center, 5/16"-24 x 1-3/4" | 27-01 |
| Bolt, center, 5/16"-24 x 2-1/8" | 27-01 |
| Bolt, center, 5/16"-24 x 2-3/4" | 27-01 |
| Bolt, center, 5/16"-24 x 3-1/4" | 27-02 |
| Bolt, dowel, 3/8"-24 x 3/8" | 10-22 |
| Bolt, dowel crankshaft | 10-03 |
| Bolt, eye, master cylinder to pedal | 24-06 |
| Bolt, eye, safety chain | 26-03 |
| Bolt, eye, seat belt anchor | 35-93 |
| Bolt, generator support insulator | 15-01 |
| Bolt, outlet fitting | 24-06 |
| Bolt, ov. hd., 7/16"-14 x 1" | 28-01 |
| Bolt, pivot 1/4"-28 x 7/8" | 35-08 |
| Bolt, pivot, hex. hd., special 7/16"-20 x 3" | 27-03 |
| Bolt, pivot, spring | 27-03 |
| Bolt, rd. hd., 1/4"-20 x 3/4" | 321-03 |
| Bolt, rd. hd., slotted, 1/4"-20 x 1/2" | 35-02C |
| Bolt, rd. hd., sq. neck, 5/16"-18 x 1-1/2" | 31-07F |
| Bolt, special | 10-11 |
| Bolt, special | 10-09A |
| Bolt, step, 5/16"-18 x 1-3/4" | 31-07F |
| Bolt, step, 5/16"-18 x 2" | 31-02 |
| Bolt, stop | 20-06 |
| Bolt, stop, steering knuckle 3/8"-24 x 1-1/16" | 20-06 |
| Bolt, strap clamp | 10-16A |
| Bolt, support, transfer case 1/2"-20 x 3" | 18-08 |
| Bolt, hex. thru | 15-01A |
| Bolt, "U" | 30-01 |
| Bolt, "U", 5/16"-18 | 13-01 |
| Bolt, "U", hood catch | 30-01 |
| Bolt, "U" propeller shaft yoke | 19-02 |
| Bolt, "U" spring, shackle, right | 27-03 |
| Bolt, wheel hub, 1/2"-20 R. H. thread | 25-03 |
| Bolt, wheel hub, 1/2"-20 L. H. thread | 25-03 |
| Bolt, windshield pivot, 3/8"-24 x 5/8" | 31-03 |
| Bolt, wheel hub 1/4"-20 L. H. thread | 25-03 |
| Bolt and lockwasher, hex. hd., 5/16"-24 x 3/4" | 14-05 |
| Bolt and lockwasher, hex. hd., 5/16"-18 x 7/8" | 31-07B |
| Bolt and lockwasher, hex. hd., 5/16"-18 x 1" | 10-19 |
| Bolt and lockwasher, hex. hd., 5/16"-18 x 1-1/2" | 12-09 |
| Bolt and lockwasher, hex. hd., 3/8"-24 x 1/2" | 29-01 |
| Bolt and lockwasher, pan hd., 1/4"-20 x 7/8" | 35-86A |

| Description | Group No. |
|---|---|
| - B - | |
| Bolt and nut, center, 5/16"-24 x 2" | 27-01 |
| Bolt and nut, center, 5/16"-24 x 2-3/8" | 27-01 |
| Bolt and nut, center, 5/16"-24 x 2.12 | 27-01 |
| Bolt and nut, center, 5/16"-24 x 2-3/4" | 27-02 |
| Bolt and nut, terminal clamp | 15-18A |
| Booster, brake, assembly | 24-09 |
| Boot | 24-06 |
| Boot, clutch fork | 11-01 |
| Bow, top, center, front | 35-17 |
| Bow, top, center, rear | 35-17 |
| Bow, top, side, front, left | 35-17 |
| Bow, top, side, front, right | 35-17 |
| Bow, top, side, rear, left | 35-17 |
| Bow, top, side, rear, right | 35-17 |
| Bow and silencer, roof | 35-86 |
| Bowl, fuel pump assembly | 12-09 |
| Box, blower mounting, assembly | 35-21A |
| Box, glove assembly | 31-04B |
| Brace, alternator | 15-01A |
| Brace, battery, left | 15-18 |
| Brace, battery, right | 15-18 |
| Brace, front fender left, assembly | 29-01 |
| Brace, front fender right, assembly | 29-01 |
| Brace, generator | 15-01 |
| Brace, oil filter | 10-16A |
| Brace, stay | 24-09 |
| Bracket | 20-01A |
| Bracket, adjusting screw, assembly | 24-01 |
| Bracket, alternator | 15-01A |
| Bracket, arm adjusting left | 31-03 |
| Bracket, axle mounting, assembly | 20-01A |
| Bracket, battery hold down, assembly | 15-18 |
| Bracket, bell crank | 35-08 |
| Bracket, brake booster | 24-09 |
| Bracket, brake lever | 24-01 |
| Bracket, clutch | 11-01 |
| Bracket, clutch control frame | 11-02 |
| Bracket, clutch control lever, LHD | 11-02 |
| Bracket, clutch release spring | 26-01 |
| Bracket, container | 35-51 |
| Bracket, cross shaft, extention accelerator | 12-08 |
| Bracket, curtain rod, lower | 35-17 |
| Bracket, door hinge, upper, left | 31-03 |
| Bracket, engine front mount, left | 26-01 |
| Bracket, engine front mount, right | 26-01 |
| Bracket, engine mounting, rear | 10-23 |
| Bracket, engine stay cable, rear | 26-01 |
| Bracket, exhaust pipe support, @ | 13-01 |
| Bracket, front brake hose to frame | 26-01 |
| Bracket, front engine plate, right | 10-23 |
| Bracket, guide rear door assembly | 35-86 |
| Bracket, hand brake to instrument panel | 24-01 |
| Bracket, hood catch | 30-01 |
| Bracket, hand brake conduit clamp | 24-01 |

| Description | Group No. |
|---|---|
| - B - | |
| Bracket, heater hose support | 35-21A |
| Bracket, heater switch | 35-21 |
| Bracket, hinge, door, upper, left | 35-17 |
| Bracket, horn, assembly | 15-17 |
| Bracket, license tag assembly | 28-03 |
| Bracket, license tag, front assembly | 28-03 |
| Bracket, mounting | 24-09 |
| Bracket, mounting, accelerator | 12-08 |
| Bracket, mounting, ammeter & light, assembly | 16-01 |
| Bracket, mounting defroster | 35-21A |
| Bracket, mounting heater | 35-21A |
| Bracket, mounting rear door side roller assembly | 35-86 |
| Bracket, oil filter, assembly | 10-16A |
| Bracket, oil line clip | 10-17 |
| Bracket, pivot, front spring rear and rear spring front | 26-01 |
| Bracket, pivot, windshield, left assembly | 31-03 |
| Bracket, rear axle brake tube tee | 24-07 |
| Bracket, retainer, pedal shaft assembly | 26-01 |
| Bracket, retaining, glove box lock | 31-04B |
| Bracket, rocker arm shaft | 10-09A |
| Bracket, rocker shaft | 10-09A |
| Bracket, shackle, spring (Unthreaded) | 26-01 |
| Bracket, shift lever, assembly | 18-06 |
| Bracket, spare wheel carrier assembly | 31-06 |
| Bracket, spark plug cable | 15-06 |
| Bracket, starting motor | 15-02 |
| Bracket, steering bell crank | 26-01 |
| Bracket, stop, passenger seat | 31-07B |
| Bracket, support | 35-08 |
| Bracket, support, engine, front, left | 26-01 |
| Bracket, support, hood hinge, assembly | 30-01 |
| Bracket, support hose | 35-21 |
| Bracket, support, oil filler tube | 10-16 |
| Bracket, support spare wheel assembly | 31-13 |
| Bracket, support, top side rail, left | 35-17 |
| Bracket, support exhaust pipe | 13-01 |
| Bracket, support, stabilizer board | 35-17 |
| Bracket, support, underbody, assembly | 26-01 |
| Bracket, tail light (inner) | 15-09 |
| Bracket, tie rod radiator, left | 31-04 |
| Bracket, top bow, assembly, rear (LHD & RHD) | 35-17 |
| Bracket, top bow, front, left, assembly | 31-06 |
| Bracket, top bow, front, right, assembly | 31-06 |
| Bracket, top bow rear assembly | 31-08 |
| Bracket, torque, reaction | 26-01 |
| Bracket, transfer case insulator | 18-08 |
| Bracket, vibration dampener | 31-13 |
| Bracket windshield frame side tube to floor extension panel | 35-86 |
| Bracket and cap, shift, assembly | 17-07 |

| Description | Group No. |
|---|---|
| - B - | |
| Bracket and bushing arm adjusting left (On windshield) | 31-03 |
| Bracket and bushing pedal shaft retainer (RHD) | 24-07 |
| Bracket and Pin, assembly (Shift Lever) | 18-06 |
| Bracket and shaft, shock absorber front (RHD) | 26-01 |
| Bracket, and plate support, license assembly (RHD) | 28-03 |
| Bracket and spring ratchet tube guide assembly (For cane type brake) | 24-01 |
| Brake emergency, assembly | 24-01 |
| Brake, front, left, assembly 9" x 2" | 24-02 |
| Brake, rear left assembly (9" x 2") | 24-02 |
| Breather, assembly | 10-18 |
| Breather, transmission case, assembly | 17-01 |
| Brush | 15-02 |
| Brushes, holder and cover | 15-01A |
| Brush set | 15-01 |
| Bumper, axle (For 918546 & 918545) | 35-02C |
| Bumper glove box door LHD | 31-04B |
| Bumper hood (27" long) (Front edge of roof panel) | 35-86 |
| Bumper, recessed type, assembly | 31-07B |
| Bumper, windshield | 30-01 |
| Bumper, window glass (Rubber) | 35-86A |
| Bumperette, rear | 28-01 |
| Bushing | 20-01A |
| Bushing, camshaft, front | 10-11 |
| Bushing, clutch shaft | 10-21 |
| Bushing, defroster (Heat distributor assembly--outlet end) | 35-21A |
| Bushing, drive housing | 15-02 |
| Bushing, front spring eye | 27-01 |
| Bushing, insulator, positive rectifier plate | 15-01A |
| Bushing lever shaft | 23-02 |
| Bushing, operating lever | 24-01 |
| Bushing, pilot, output clutch shaft | 18-04 |
| Bushing, pilot, crankshaft | 10-03 |
| Bushing, reducing (Heat indicator plug to cylinder head) | 16-01 |
| Bushing, reverse idler gear | 17-04 |
| Bushing, rocker arm pin | 12-09 |
| Bushing, second speed gear | 17-03 |
| Bushing, shock absorber mounting pin | 27-04 |
| Bushing, spindle | 20-05 |
| Bushing, spring shackle right thread | 27-03 |
| Bushing, steering column support clamp | 23-02 |
| Bushing, steering gear housing outer | 23-02 |
| Bushing, steering knuckle | 20-06 |
| Button, horn | 15-17A |
| Button, and spring, centering | 35-02D |

| Description | Group No. |
|---|---|
| - C - | |
| Cable, assembly (Parking lamp to junction block) | 15-07 |
| Cable, battery, ground assembly complete (13.38 (12 volt) | 15-18A |
| Cable, clutch control lever | 11-02 |
| Cable, extension distributor | 15-03 |
| Cable, fuel gauge (Dash to tank unit) | 15-07 |
| Cable heater switch to heater | 35-21 |
| Cable, horn | 15-17A |
| Cable, ignition coil, primary (Plastic) | 15-05 |
| Cable, jumper, 6" long | 35-21A |
| Cable, positive, battery to starter switch (12 volt) | 15-18A |
| Cable, secondary, ignition coil (W/suppressor) | 15-06 |
| Cable, tail light, left | 15-07 |
| Cable, stay, engine | 10-23 |
| Cable, Switch | 35-21 |
| Cable, tail light, right | 15-09B |
| Cable, temperature control assembly | 35-21A |
| Cable and conduit front assembly | 24-01 |
| Cable and conduit, rear assembly (92.50) | 24-01 |
| Cable and socket, license light | 15-09F |
| Cap, bearing, output shaft front | 18-02 |
| Cable, clutch control lever (13.62" long) LHD | 11-02 |
| Cable, ignition, coil, secondary | 15-06 |
| Cable, jumper ignition switch to heater switch | 35-21 |
| Cable, positive, battery to starter switch (6 volt) | 15-18A |
| Cage, universal joint | 20-05 |
| Cam and stop, plate | 15-03 |
| Camshaft | 10-11 |
| Carrier pulley drive gear assembly | 35-03 |
| Case, differential (Model 25 axle) | 20-03 |
| Cap, bearing, output clutch shaft, front | 18-02 |
| Cap, control housing | 17-06 |
| Cap, distributor, assembly | 15-03 |
| Cap dust universal joint sleeve (Screw type) | 19-02 |
| Cap, filler, assembly (For 805223) | 24-06 |
| Cap, fuel tank | 12-01 |
| Cap, grease, front wheel | 25-03 |
| Cap, horn button control | 15-17A |
| Cap, king pin bearing | 20-07 |
| Cap, oil filler | 10-16 |
| Cap, oil pressure valve | 10-13 |
| Cap, sealing, radiator, 7 lb. pressure | 14-01 |
| Cap, shift rail | 17-06 |
| Cap, valve spring (Seat) | 10-08 |
| Cap, wheel hub | 25-03 |
| Cap and level indicator, oil filter assembly | 10-16 |
| Capacitor, assembly | 15-06 |

| Description | Group No. |
|---|---|
| - C - | |
| Carburetor, Zip fit | 12-04 |
| Carburetor, assembly (YF-4002S) | 12-04 |
| Carrier, clutch release bearing | 11-02 |
| Case, differential (For Model 27) Except Powr-Lok | 21-03 |
| Case, power take off, gear assembly | 35-02C |
| Case, transfer, assembly | 18-01 |
| Case, transmission, assembly | 17-01 |
| Case and plug, transmission, assembly | 17-01 |
| Catch, guide panel | 35-86B |
| Catch, handle frame opening | 31-03 |
| Catch, hood, assembly | 30-01 |
| Catch, hood to windshield (Chrome) | 30-01 |
| Catch, seat leg lock | 31-07F |
| Catch, tool box lid (Spring type) | 32-02 |
| Catch, windshield clamp | 31-03 |
| Chain, timing | 10-11 |
| Chain & Pin, retaining | 35-17 |
| Clamp | 10-18 |
| Clamp, defroster hose to heater | 35-21A |
| Clamp distributor | 15-03 |
| Clamp, exhaust pipe | 13-01 |
| Clamp, hand brake conduit | 24-01 |
| Clamp, hose, 2-3/4" | 12-05 |
| Clamp, hose 4-11/16" dia. (Air duct intake tube) | 35-21A |
| Clamp, hose | 24-09 |
| Clamp, hose | 35-21A |
| Clamp, hose | 35-86 |
| Clamp, hose radiator | 14-02 |
| Clamp, muffler and muffler tail, pipe support | 13-01 |
| Clamp, oil cup, assembly | 12-05 |
| Clamp, stator leads to rectifier | 15-01A |
| Clamp, steering column support | 23-02 |
| Clamp, tie rod | 23-01 |
| Clamp, vent hose to valve and cover vent | 10-18 |
| Clamp, windshield assembly | 31-03 |
| Cleaner and Silencer, air, assembly (Oil bath) | 12-05 |
| Clevis, adjustable, 5/16" | 24-01 |
| Clip, 1/2" for 3/8" bolt | 10-17 |
| Clip, 5/16" (Under front axle cover bolt) | 24-07 |
| Clip, accelerator rod | 12-08 |
| Clip, automatic air feed pipe | 12-04 |
| Clip, automatic choke pipe | 12-04 |
| Clip, Carr Fastener | 24-01 |
| Clip, clamp, No. 6 (Wiper hose to dash panel) | 31-03A |
| Clip, closed 1/4" dia. (Under rear axle cover bolt) | 24-07 |
| Clip, closed (1/4") | 35-21A |
| Clip, closed 7/16" | 15-07 |
| Clip, front spring (Use with 908568 spring) | 27-03 |

| Description | Group No. |
|---|---|
| - C - | |
| Clip, (For clamping jet hose to container hose) | 35-51 |
| Clip, handle to front cable | 24-01 |
| Clip, hose, No. 26 | 31-03A |
| Clip, hose (Intake manifold) (V6-225 engine) | 35-21A |
| Clip, loop type 3/16" (RHD) | 24-07 |
| Clip, master cylinder shield rear, LHD. | 24-06 |
| Clip, mounting retainer | 15-07 |
| Clamp, assembly | 12-05 |
| Clamp, assembly (Muffler) | 13-01 |
| Clamp, defroster hose to instrument panel | 35-21A |
| Clamp, filter to shield | 12-03C |
| Clamp, muffler to exhaust pipe | 13-01 |
| Clamp, seat leg (Normal wheelhouse) | 31-07E |
| Clamp, steering column assembly, RHD. | 23-02 |
| Clip, pump rod | 12-04 |
| Clip, rear spring (Use with 916091, 916092, 917475) | 27-03 |
| Clip, rebound, end assembly (5 leaves) | 27-01 |
| Clip, rebound, intermediate assembly (10 leaves) | 27-01 |
| Clip, reinforcement | 35-86B |
| Clip, retracting spring | 24-01 |
| Clip, return | 11-01 |
| Clip, return spring, LHD | 11-02 |
| Clip, rod end | 12-08 |
| Clip, shoe guide pin | 24-04 |
| Clip, spark plug cable, lower | 15-06 |
| Clip, spring (Bowden wire to heater) | 35-21A |
| Clip, spring "U" bolt (Hose to bracket) | 24-07 |
| Clip, tube, "S" 1/4" | 12-03 |
| Clip, tube (Tee to rear brake hose) | 24-07 |
| Clip, tube (Vaccum tube to radiator outlet hose) | 35-08 |
| Clip, V-type (Oil sending unit cable to vacuum tube) | 15-07 |
| Clip, vacuum line hose to fuel line | 10-18 |
| Clip, wiper hose | 31-03A |
| Clip, (Wires to instrument panel) | 35-21 |
| Clip, wire harness (Nylon | 15-07 |
| Clip, and bumper assembly | 25-01 |
| Cluster, instrument, assembly (Miles) (Stewart-Warner) (6-volt) | 16-04 |
| Clutch assembly (Less driven plate) (Auburn) (9-1/4") | 11-01 |
| Cock, drain, cylinder | 10-02 |
| Coil, field set (For 925044) | 15-01 |
| Coil, ignition (12 volt) | 15-05 |
| Coil, cover and gasket thermostat | 12-04 |
| Collar, air duct and heater | 35-21A |
| Collector oil, countershaft, gear, assembly | 17-05 |
| Column, bearing and bracket assembly | 23-02 |

| Description | Group No. |
|---|---|
| - C - | |
| Column and remote control shaft assembly | 23-02 |
| Cone, pulley shaft, cone and roller | 35-03 |
| Cone and rollers | 20-03 |
| Cone and rollers, front wheel bearing | 25-03 |
| Cone and rollers, king pin bearing | 20-07 |
| Cone and rollers, output shaft bearing | 18-04 |
| Cone and rollers, pinion bearing | 20-04 |
| Cone and rollers, axle shaft bearing | 21-05 |
| Cone and roller power take-off stud | 35-03 |
| Cone and roller pulley shaft | 35-03 |
| Cone and rollers, rear axle shaft bearing | 21-05 |
| Connector | 12-09 |
| Connector | 15-02 |
| Connector (3-way) | 15-09B |
| Connection, flexible | 10-17 |
| Connection, flexible | 12-03 |
| Connector, flexible air cleaner | 12-05 |
| Connector, inverted flared tube 1/8" | 35-21A |
| Connector, 3/16" flared tube | 10-17 |
| Connector, slip 2-wire | 35-21A |
| Connector, swivel | 24-05 |
| Connector, 6-wire, slip type | 15-07 |
| Container, water, windshield washer | 35-51 |
| Control, choke, assembly | 12-06 |
| Control, governor assembly | 35-08 |
| Control, heater assembly | 35-21A |
| Control, vacuum | 15-03 |
| Core, heater | 35-21A |
| Core and fitting, assembly | 35-21A |
| Countershaft | 17-05 |
| Countershaft, transmission | 17-05 |
| Coupling, reducing | 10-18 |
| Cover, air cleaner | 12-05A |
| Cover and chain, tail gate, left, assembly | 31-10 |
| Cover, and tube, end steering, gear oil. | 23-02 |
| Cover, and Valve, by-pass | 10-13 |
| Cover, axle housing | 20-02 |
| Cover, band | 15-02 |
| Cover, case, transmission | 17-01 |
| Cover, chain | 31-10 |
| Cover, commutator end bearing | 15-01 |
| Cover, container | 35-51 |
| Cover, drain hole, front, floor pan | 31-14 |
| Cover, dust | 23-02 |
| Cover, dust, tie rod socket (Rubber) | 23-01 |
| Cover, dust | 35-02D |
| Cover, exhaust valve spring | 10-10 |
| Cover, flywheel lower | 10-21 |
| Cover, front axle housing (Model 25) | 20-02 |
| Cover, gear, assembly | 10-12 |
| Cover, gearshift, lever housing | 17-06 |
| Cover, grease, propeller, shaft univ. joint. | 35-02D |

| Description | Group No. |
|---|---|
| - C - | |
| Cover, hole, clutch control lever, assembly | 10-22 |
| Cover, hood breather tube opening (Use with 688410 hood only) | 30-01 |
| Cover, inspection, brake master cylinder | 31-14 |
| Cover, inspection, flywheel housing | 10-22 |
| Cover, oil pump body | 10-13 |
| Cover, pedal pad (Rubber) (For 927777) | 11-03 |
| Cover, propeller shaft, universal joint (Rubber) | 35-02D |
| Cover, rear axle housing | 21-02 |
| Cover, rocker arm, assembly | 10-10A |
| Cover, seat back assembly (Rawhide) | 31-07A |
| Cover, seat back complete assembly (Pleated) | 31-07E |
| Cover, seat cushion assembly (Rawhide) | 31-07A |
| Cover, seat cushion, complete assembly L-56, L-57, L-58, L-59 | 31-07E |
| Cover, side steering gear housing assembly | 23-02 |
| Cover, timing gear, assembly (Use with single throat carburetor) | 10-12 |
| Cover, transfer case, rear | 18-02 |
| Cover, transmission case side opening | 17-01 |
| Cover, trim, seat back (Pleated) (1/3 Seat) | 31-07B |
| Cover, trim, seat cushion (Pleated) (Bucket adj.) | 31-07A |
| Cover, upper steering gear housing | 23-02 |
| Cowl assembly | 31-04 |
| Cowl assembly LHD (W/individual instrument panel) | 31-04 |
| Crank, bell assembly | 35-08 |
| Crank, bell, lower, assembly | 12-08 |
| Crank, starting, hand end | 35-27A |
| Crank, starting, jaw end | 35-27A |
| Crank, bell, steering | 23-01 |
| Crank, bell, upper, assembly | 12-08 |
| Crank, handle end | 35-27A |
| Crankshaft | 10-03 |
| Crossmember | 26-01 |
| Crossmember, front, assembly | 26-01 |
| Crossmember, front, assembly (RHD) | 26-01 |
| Crossmember, intermediate, rear | 26-01 |
| Crossmember, rear | 26-01 |
| Crossmember, rear, frame | 26-01 |
| Crossmember, support, engine rear, assembly | 26-01 |
| Crossmember, support, engine rear, assembly (RHD) | 26-01 |
| Cup, axle shaft bearing | 21-05 |
| Cup, bearing differential | 20-03 |
| Cup, clamp, glove box door lock (LHD) | 31-04B |
| Cup, contact, horn button | 15-17A |
| Cup, horn button spring | 15-17A |

| Description | Group No. |
|---|---|
| - C - | |
| Cup, king pin bearing | 20-07 |
| Cup, front wheel bearing | 25-03 |
| Cup, output shaft bearing | 18-04 |
| Cup, pinion bearing, inner | 20-04 |
| Cup, power take-off, input and output | 35-02C |
| Cup, primary | 24-06 |
| Cup, rear axle shaft bearing | 21-05 |
| Cup, retaining, transfer case insulator | 26-01 |
| Cup, spring | 11-01 |
| Cup, stud shaft cone and roller | 35-03 |
| Curtain back (Code Y31) | 35-17 |
| Curtain, door, left, assembly(Code Y31) | 35-17 |
| Curtain, quarter, left, assembly (Code Y-31) | 35-17 |
| Curtain, quarter, right, assembly (Code Y-31) | 35-17 |
| Curtain, door, right, assembly (Code Y-31) | 35-17 |
| Curtain, top back assembly (Code Y-31) | 35-17 |
| Cushion | 20-01A |
| Cushion, seat assembly, complete Code 62, Y-33 | 31-07A |
| Cushion, wheelhouse, L-03 | 31-07G |
| Cylinder, front wheel brake assembly | 24-05 |
| Cylinder, ignition lock, assembly (W/two keys) | 15-13A |
| Cylinder, lock glove, box, LHD (Push button type) | 31-04B |
| Cylinder, lock, glove box with 2 keys | 31-04B |
| Cylinder, master, assembly | 24-06 |
| Cylinder, rear wheel brake, assembly | 24-05 |
| Cylinder and key, lock, glove box door | 31-04B |
| - D - | |
| Damper | 20-01A |
| Damper, timing chain, left, assembly | 10-11 |
| Dampener, vibration, spare wheel | 31-13 |
| Decal, engine | 10-10A |
| Decal, shifting (3-speed) | 31-04 |
| Decal, shifting (4-speed) | 31-04 |
| Defroster, manifold assembly | 35-21A |
| Deflector, air, radiator guard assembly | 14-03 |
| Diaphragm, fuel pump | 12-09 |
| Diaphragm, pump, assembly | 12-04 |
| Differential, assembly (Less drive gear and pinion) (Powr-Lok) | 21-03 |
| Diode, isolation assembly | 15-01A |
| Diode, rectifier, negative assembly | 15-01A |
| Diode, rectifier, positive assembly | 15-01A |
| Disc, contact, horn button | 15-17A |
| Distributor, assembly (Delco)(Single throat) | 15-03 |
| Distributor, heat assembly | 35-21A |
| Distributor, ignition assembly (Dustproof) (Auto-Lite) | 15-03 |

| Description | Group No. |
|---|---|
| - D - | |
| Door, glove box, assembly LHD | 31-04B |
| Door, glove box, instrument panel painted | 31-04B |
| Door, headlight (Chrome) | 15-09 |
| Door, rear, complete assembly | 35-86B |
| Door, trimmed, left, assembly Code Y-31, Y-69 | 35-17 |
| Door, trimmed, right, assembly Code Y-31, Y-69 | 35-17 |
| Dowel, crankshaft, bearing | 10-03 |
| Dowel, flywheel to crankshaft | 10-21 |
| Drive, assembly | 15-02 |
| Drive, bendix | 15-02 |
| Drive, pulley assembly (Less Pulley) | 35-03 |
| Driver, knurled | 31-03A |
| Driver, wiper, knurled | 31-03A |
| Drum, brake, front and rear | 25-03 |
| Drum, emergency brake | 24-01 |
| Drum, front brake | 25-03 |
| Drum, rear brake | 25-03 |
| - E - | |
| Eccentric, fuel pump | 12-09 |
| Eccentric, wheel brake shoe | 24-04 |
| Elbow | 24-09 |
| Elbow, 45° | 10-19 |
| Elbow, 90° | 12-09 |
| Elbow, defroster hose (90°) | 35-21A |
| Elbow, flared tube, 90° | 10-17 |
| Elbow, heater tube (90°) | 35-21A |
| Elbow, hose adapter | 24-09 |
| Elbow, 1/8" pipe thread, 90° street | 10-18 |
| Elbow, street (45°) | 35-21A |
| Elbow, water, outlet | 10-19 |
| Elbow, water pump (45°) | 35-21A |
| Element and cover, filter, assembly (For 942071) | 12-05 |
| End, shift rail transmission | 17-06 |
| Engine assembly, complete (4 cylinder, "F" head) (7.4 to 1 ratio) (12 volt) (Over 5000 feet) | 10-01 |
| Engine, assembly (With duel throat carburetor) | 10-01 |
| Engine, assembly (With single throat carburetor) | 10-01 |
| Engine, service unit (Short) | 10-01 |
| Equalizer (F and F) | 15-02 |
| Equalizer, cable | 24-09 |
| Extension, bracket, seat back frame | 31-07E |
| Extension, brake return spring (4-speed) | 24-09 |
| Extension, exhaust pipe | 13-01 |
| Extension, floor assembly | 31-09 |
| Eyelet strap hold down, windshield | 31-03 |

| Description | Group No. |
|---|---|
| - F - | |
| Facing set, clutch driven plate | 11-01 |
| Fan | 15-01A |
| Fan, assembly (5 blades) | 14-05 |
| Fan, assembly (6 blades) | 14-05 |
| Fan, assembly (7 blades) | 14-05 |
| Fan, ventilating | 15-01 |
| Fastener, 3/16" | 24-07 |
| Fastener, sheet metal, Br. nickle (Attach cushion) | 31-07G |
| Fastener, tube, 5/16" | 24-09 |
| Felt | 15-02 |
| Fender, front, right, assembly (LHD) | 29-01 |
| Fender, front, left, assembly (LHD) | 29-01 |
| Ferrule, insulating, horn cable | 15-17A |
| Filler, rear corner, bottom | 35-86 |
| Filter, fuel | 12-04 |
| Filter, oil, assembly | 10-16A |
| Filter and diverter, gasoline, assembly | 12-03C |
| Fitting, intake manifold hose | 10-18 |
| Fitting, lubrication | 27-03 |
| Fitting, lubricating, 90° | 23-01 |
| Fitting, master cylinder, outlet | 24-09 |
| Fitting, outlet (For 805223) | 24-06 |
| Fitting, reduction | 24-09 |
| Fitting, water outlet | 10-02A |
| Fitting, "Y" defroster outlet | 35-21A |
| Flange, companion | 35-02C |
| Flange, drive, axle shaft | 20-07 |
| Flange, exhaust heat control | 10-19 |
| Flap, front top back curtain assembly Code Y-31 | 35-17 |
| Flap, top back curtain, assembly Code Y-31 | 35-17 |
| Float, oil assembly | 10-15 |
| Float, and Lever, assembly | 12-04 |
| Flywheel and Ring Gear | 10-21 |
| Fork, shift | 17-06 |
| Fork, shift transmission | 17-06 |
| Fork, shift, front wheel drive | 18-07 |
| Fork, shift, high and intermediate | 17-06 |
| Fork, shift, low and reverse | 17-06 |
| Fork, shift, underdrive and direct | 18-07 |
| Fork, and rod power take-off shifting | 35-02B |
| Frame, assembly (LHD) | 26-01 |
| Frame, assembly (LHD) 3-speed | 26-01 |
| Frame, assembly (Unthreaded brackets) (4-speed) | 26-01 |
| Frame, left retainer, door curtain to W/shield | 35-17 |
| Frame, lower half | 31-03 |
| Frame, rear assembly | 35-86 |
| Frame, seat assembly | 31-07F |
| Frame, upper half | 31-03 |
| Frame and field assembly (For 942180) | 15-01 |

| Description | Group No. |
|---|---|
| - F - | |
| Frame and spring, 2/3 adjustable seat assembly | 31-07A |
| Frame and spring, passenger, bucket seat, assembly | 31-07B |
| Frame and spring, seat assembly | 31-07B |
| Frame and spring, seat back | 31-07B |
| Frame and spring, seat cushion | 31-07B |
| Fulcrum, clutch release lever | 11-02 |
| Fuse, (10 amp.) | 35-21A |
| - G - | |
| Gasket | 12-09 |
| Gasket, adapter plate | 17-01 |
| Gasket, adapter plate to transfer case | 17-01 |
| Gasket, air cleaner | 12-05 |
| Gasket, air horn to carburetor | 12-05 |
| Gasket and Oil seal set, transfer case | 18-01 |
| Gasket and Oil seal set, transmission | 17-01 |
| Gasket, axle housing cover | 20-02 |
| Gasket, axle housing cover, rear | 21-02 |
| Gasket, bearing retainer | 15-01 |
| Gasket, bearing retainer | 35-02C |
| Gasket, bearing retainer (.020) | 17-01 |
| Gasket, bottom cover | 18-01 |
| Gasket, body | 35-02D |
| Gasket, brake backing plate to bearing cap | 18-01 |
| Gasket, brake hose | 24-07 |
| Gasket, carburetor insulator | 10-01 |
| Gasket, case cover | 17-01 |
| Gasket, control housing | 17-01 |
| Gasket, control housing | 17-06 |
| Gasket, cover | 10-01 |
| Gasket, cover, axle housing | 20-02 |
| Gasket, cover side opening | 17-01 |
| Gasket, cylinder block, front | 10-01 |
| Gasket, cylinder head | 10-01 |
| Gasket, cylinder head | 10-02A |
| Gasket, drain plug | 10-14 |
| Gasket, drive flange | 20-05 |
| Gasket, elbow water outlet | 10-19 |
| Gasket, exhaust manifold (Center) | 10-01 |
| Gasket, exhaust manifold (Ends) | 10-01 |
| Gasket, exhaust pipe flange | 10-01 |
| Gasket, filler cap | 24-06 |
| Gasket, filter cover (For 942071) | 12-05 |
| Gasket, front flange (.015) | 17-01 |
| Gasket, fuel pump | 12-09 |
| Gasket, fuel pump to cylinder block | 10-01 |
| Gasket, gauge fuel tank | 12-02 |
| Gasket, headlight to fender | 15-09 |
| Gasket, housing | 15-09B |
| Gasket, housing side cover | 23-02 |
| Gasket, intake manifold | 10-19 |
| Gasket, license lens | 15-09B |
| Gasket, main drive gear bearing retainer | 17-01 |
| Gasket, mainshaft bearing adapter | 17-01 |
| Gasket, mounting | 12-09 |
| Gasket, oil filler cap | 10-16 |
| Gasket, oil float support | 10-01 |
| Gasket, oil pan | 10-01 |
| Gasket, oil pan drain plug | 10-01 |
| Gasket, parking light lens | 15-09A |
| Gasket, oil pressure valve cap | 10-13 |
| Gasket, oil pump to cylinder block | 10-01 |
| Gasket, oil pump relief spring retainer | 10-01 |
| Gasket, oil suction pipe | 10-13 |
| Gasket, outlet bolt to outlet fitting | 24-06 |
| Gasket, output shaft oil seal | 18-01 |
| Gasket, output clutch shaft bearing cap | 18-01 |
| Gasket, parking light lens | 15-09A |
| Gasket, pilot power take-off oil retainer | 35-02C |
| Gasket, pinion oil seal | 20-04 |
| Gasket, power take-off cover plate | 35-02C |
| Gasket, power take-off drive housing | 35-02 |
| Gasket, rear bearing retainer | 17-03 |
| Gasket, rear brake grease protector | 24-02 |
| Gasket, rear cover | 18-01 |
| Gasket, retainer, main drive gear | 17-02 |
| Gasket, rubber nozzle | 35-51 |
| Gasket Set, Carburetor | 12-04 |
| Gasket Set, engine overhaul | 10-01 |
| Gasket Set, engine valve grind | 10-01 |
| Gasket Set, engine valve job | 10-01 |
| Gasket Set, manifold | 10-19 |
| Gasket, side cover | 23-02 |
| Gasket, timing gear cover | 10-12 |
| Gasket, transfer case shift lever LHD | 31-14 |
| Gasket, transmission, to transfer case | 17-01 |
| Gasket, tube adapter 1/4" copper | 24-09 |
| Gasket, valve cage | 12-09 |
| Gasket, valve cover | 10-02A |
| Gasket, valve cover screw | 10-01 |
| Gasket, valve rocker cover | 10-18 |
| Gasket, valve spring cover | 10-18 |
| Gasket, ventilator, valve cover | 10-01 |
| Gasket, water outlet, elbow | 10-01 |
| Gasket, water pump | 14-04 |
| Gasket, water pump to cylinder block | 10-01 |
| Gate, tail, assembly | 31-10 |
| Gauge, fuel, assembly | 12-02 |
| Gauge, fuel (Fire-Orange) (Stewart-Warner) (6 and 12 volt) | 16-01 |
| Gauge, temperature (Egg-shell White) (King-Seeley) (6-volt) | 16-01 |
| Gear and pinion set | 35-03 |
| Gear, camshaft (56 teeth) | 10-11 |
| Gear, clutch output shaft | 18-04 |
| Gear, clutch main shaft (15 internal teeth) | 35-02B |

| Description | Group No. |
|---|---|
| - G - | |
| Gear, countershaft | 17-05 |
| Gear, crankshaft (28 teeth) | 10-03 |
| Gear, distributor | 15-03 |
| Gear, drive, speedometer | 17-09 |
| Gear, intermediate | 18-05 |
| Gear, main drive (18 teeth) | 17-02 |
| Gear, mainshaft transfer case (26 teeth) | 18-03 |
| Gear, oil pump driver | 10-13 |
| Gear, output shaft (26 teeth) | 18-04 |
| Gear, power take-off drive (15 teeth) | 35-02B |
| Gear, reverse idler, assembly (15 teeth) | 17-04 |
| Gear, ring, flywheel | 10-21 |
| Gear, second speed, assembly (24 teeth) | 17-03 |
| Gear Set, rear P. T. O. unit | 35-02C |
| Gear Set, side gear and pinion (Powr-Lok) | 21-03 |
| Gear, sliding low and reverse (27 teeth) | 17-03 |
| Gear, sliding, output shaft (39 teeth) | 18-04 |
| Gear, steering assembly (LHD) | 23-02 |
| Gear, transmission countershaft | 17-05 |
| Gear, transmission main shaft, third speed, assembly | 17-03 |
| Generator assembly | 15-01 |
| Generator assembly (6 volt) (Auto-Lite) | 15-01 |
| Glass and lift, window, right, assembly, complete | 35-86A |
| Glass door vent (Tempered) | 35-86A |
| Glass and knob, door, right, assembly | 35-86A |
| Glass, rear door (9" wide) | 35-86A |
| Glass, side panel, left and right half | 35-86 |
| Glass, windshield | 31-03 |
| Governor assembly | 35-08 |
| Grommet, 11/16" | 15-07 |
| Grommet, 5/16" | 35-21A |
| Grommet (Bowden wire thru dash) | 35-21A |
| Grommet, breather to cover | 10-18 |
| Grommet, defroster hose | 35-21A |
| Grommet, filler neck | 12-01 |
| Grommet, gear shift | 35-02 |
| Grommet (Hand brake cable thru dash panel) | 24-09 |
| Grommet (Underbody harness thru dash) | 15-07 |
| Grommet, speedometer cable thru dash | 16-04 |
| Grommet, steering column, rubber | 23-02 |
| Grommet, valve cover | 10-18 |
| Grommet (Windshield wiper hose thru cowl) | 31-03A |
| Guard, brake hose, front assembly | 24-07 |
| Guard, radiator assembly | 14-03 |
| Guide axle shaft (Front) | 20-05 |
| Guide, check arm | 31-04B |
| Guide, door bottom left (For sliding doors) | 35-86A |
| Guide, exhaust valve | 10-08 |
| Guide, inlet valve | 10-08 |
| Guide, shoe adjusting screw | 24-04 |

| Description | Group No. |
|---|---|
| - H - | |
| Handle, door | 35-17 |
| Handle, handbrake, assembly (Tee type) | 24-09 |
| Handle, operating (Chrome) (For Cane type brake) | 24-09 |
| Handle and bracket, right assembly | 31-03 |
| Handle and bracket, left assembly | 31-03 |
| Handle and knob, windshield wiper, assembly | 31-03A |
| Handle and pin, door assembly | 35-17 |
| Handle and ratchet, tube, assembly (For cane type brake) | 24-09 |
| Harness, alternator to regulator | 15-07 |
| Harness, Chassis RHD | 15-07 |
| Harness, chassis wiring | 15-07 |
| Harness, body wiring right side (Use with 931776 regulator and 60 amp. alternator) | 15-07 |
| Harness, license lamp, wiring | 15-07 |
| Harness starting motor & alternator | 15-07 |
| Harness underbody wiring (With directional signal cables) (Use with 934480 alternator to amp) | 15-07 |
| Harness, wiring generator to voltage regulator (For Delco-Remy) | 15-07 |
| Harness, wiring, regulator to alternator | 15-07 |
| Head, commutator | 15-01 |
| Head, commutator end (For 922487) | 15-02 |
| Head, cylinder, assembly (7.4 to 1 ratio) Under 5000 ft.) | 10-02A |
| Head, drive end | 15-01 |
| Head, replacement, rear view mirror assembly (For tripod adjustable type mirror) | 31-03B |
| Headlight, left, assembly (6 volt) | 15-09 |
| Headlight, right, assembly (6 volt) | 15-09 |
| Head, slip ring end, assembly | 15-01A |
| Heater assembly (12 volt) | 35-21 |
| Heater, fresh air assembly (12 volt) (For 816450) | 35-21A |
| Hinge, accelerator treadle | 12-08 |
| Hinge, door side | 35-86 |
| Hinge, hood, assembly | 30-01 |
| Hinge, tail gate, body | 31-10 |
| Hinge, windshield assembly | 31-03 |
| Hinge, windshield, left, Chrome LHD | 31-03 |
| Hinge, windshield, right, Chrome LHD | 31-03 |
| Holder, brush, ground | 15-02 |
| Holder, brush, insulated | 15-02 |
| Holder, fuse, assembly (Fuse and wire) (6 volt) | 35-21A |
| Hood assembly | 30-01 |
| Hood, hand brake cable | 24-09 |
| Hook, pintle | 26-03 |
| Horn, air cleaner | 12-05 |

| Description | Group No. |
|---|---|
| - H - | |
| Horn and bracket, assembly (12 volt) (Auto-lite) (Spade type terminals) | 15-17 |
| Hose, No. 25, valve to tee (57" long) | 35-51 |
| Hose, No. 26, valve to pump (46" long) | 35-51 |
| Hose, air cleaner to air breather | 10-18 |
| Hose, air cleaner to oil filler tube | 10-18 |
| Hose, automatic air feed to carburetor | 12-04 |
| Hose, breather, to air cleaner | 10-18 |
| Hose, brake | 24-09 |
| Hose, by-pass water pump to cylinder head (Up to engine Serial No. 4J-174312). | 14-02 |
| Hose, crankcase valve to carburetor | 10-18 |
| Hose, defroster 15" long | 35-21 |
| Hose, fitting, vacuum | 15-03 |
| Hose, fuel, line | 12-03 |
| Hose, fuel, return | 12-03 |
| Hose, gas tank filler neck | 35-86 |
| Hose, heater (37" long) | 35-21 |
| Hose, hot water 26" long | 35-21A |
| Hose, oil filler tube to tee 1/2" I. D. x 4-1/4" long | 12-05 |
| Hose, return line (Vacuum line connection) | 12-03 |
| Hose, rocker arm cover to oil filler 1/2" I. D. x 8-1/8" long | 12-05 |
| Hose, thermostat by-pass | 14-06 |
| Hose, vacuum (40" long) | 24-09 |
| Hose, vacuum pump to tee | 10-18 |
| Hose, vent valve to rocker cover vent | 10-18 |
| Hose, water, radiator inlet | 14-02 |
| Hose, water, radiator, outlet | 14-02 |
| Hose, windshield wiper (12 foot) | 31-03A |
| Housing, choke, carburetor | 12-04 |
| Housing, control | 17-06 |
| Housing, drive | 15-02 |
| Housing, flywheel, assembly | 10-22 |
| Housing, front | 15-01A |
| Housing, front axle, assembly (For Model 25 axle) | 20-02 |
| Housing, left, assembly | 15-09 |
| Housing, pinion, assembly | 15-02 |
| Housing, pipe and flange, oil suction | 10-13 |
| Housing, power take off, drive | 35-02B |
| Housing, rear | 15-01A |
| Housing, rear axle assembly | 21-02 |
| Housing, right, assembly | 15-09 |
| Housing, steering gear assembly | 23-02 |
| Housing, support, pulley assembly | 35-03 |
| Housing and bushing, drive end | 15-02 |
| Housing and cable, left, assembly | 15-09B |
| Housing and cable, parking and signal light, right, assembly | 35-59 |
| Housing and cable, right, assembly | 15-09B |
| Hub, clutch, intermediate and high | 17-03 |
| Hub, front, assembly L. H. (For 927389) | 25-03 |

| Description | Group No. |
|---|---|
| - H - | |
| Hub, rear | 25-03 |
| Hub and bearing cup, front, assembly | 25-03 |
| Hub and drum, rear | 25-03 |
| Hub and drum, front assembly | 25-03 |
| Hub and stud, front, assembly, LHD | 25-03 |
| - I - | |
| Indicator, oil gage | 10-16 |
| Indicator, timing | 10-12 |
| Insert, valve seat | 10-08 |
| Insulation, bushing | 15-03 |
| Insulation, terminal | 15-03 |
| Insulator | 10-23 |
| Insulator, contact tip | 15-09E |
| Insulator, engine support, rear | 10-23 |
| Insulator, exhaust pipe assembly | 13-01 |
| Insulator, generator support | 15-01 |
| Insulator, support | 13-01 |
| Insulator, transfer case | 18-08 |
| Interlock, shift rod | 18-01 |
| - J - | |
| Jack, screw type | 31-13 |
| Jet, low speed, assembly | 12-04 |
| Jet, main metering (Std.) | 12-04 |
| Jet, metering rod | 12-04 |
| Jet, oil, timing gear | 10-02 |
| Joint, accelerator ball | 12-08 |
| Joint, ball governor to bell crank | 35-08 |
| - K - | |
| Key, crankshaft gear (Woodruff) No. 13 | 10-11 |
| Key, drive pulley, Woodruff No. 8 | 15-01 |
| Key, glove box lock | 31-04B |
| Key, ignition switch | 15-13A |
| Key, rear axle shaft | 21-05 |
| Key, valve spring cap | 10-08 |
| Key, Woodruff No. 6 | 15-01 |
| Kit, axle drive gear and pinion | 20-03 |
| Kit, backing and pressure springs | 11-01 |
| Kit, balls, cup and retainer | 17-01 |
| Kit, bearing steering gear | 23-02 |
| Kit, bezel and gasket, instrument cluster | 16-01 |
| Kit, body step | 29-04 |
| Kit, body top (Full) | 35-17 |
| Kit, brake booster | 24-09 |
| Kit, brake shoe and lining | 24-03 |
| Kit, brake shoe hold-down | 24-04 |
| Kit, carburetor, steep grade | 12-04 |
| Kit, cargo extension, canvas top | 35-17 |
| Kit, catch, hood to windshield | 30-01 |
| Kit, chaff screen radiator guard | 35-12 |

| Description | Group No. |
|---|---|
| - K - | |
| Kit, closed, crankcase ventilation | 10-18 |
| Kit, crankshaft and dowl bolt | 10-03 |
| Kit, differential gears and pinion mate | 20-03 |
| Kit, draw bar | 26-04 |
| Key, draw, steering knuckle pin | 20-06 |
| Kit, drive gear and pinion | 21-03 |
| Kit, drive gear and pinion | 20-03 |
| Kit, dual, tail light | 15-09B |
| Kit, exhaust valves | 10-08 |
| Kit, flywheel and dowl bolt | 10-21 |
| Kit, front body top, complete | 35-17 |
| Kit, front bumper weight | 35-13 |
| Kit, front passenger seat, attaching parts | 31-07B |
| Kit, front top | 35-17 |
| Kit, front wheel brake cylinder | 24-05 |
| Kit, fuel and vacuum pump with mounting gaskets | 12-09 |
| Kit, fuel pump diaphragm, fuel section | 12-09 |
| Kit, full top | 35-17 |
| Kit, glass and gasket, instrument cluster. | 16-01 |
| Kit, glove box door, instrument panel | 31-04B |
| Kit, governor field | 35-08 |
| Kit, heater | 35-21 |
| Kit, heater and defroster, complete | 35-21A |
| Kit, ignition spark plub cable | 15-06 |
| Kit, "Lyfe" felt shoulder strap | 35-93 |
| Kit, mask and gasket, instrument cluster. | 16-01 |
| Kit, master cylinder | 24-06 |
| Kit, mirror, rear vision, inside | 31-03B |
| Kit, oil filler, element and gasket | 10-16A |
| Kit, oil pump repair | 10-13 |
| Kit, oil seal and gasket set | 17-01 |
| Kit, oil seal, rocker arm cover | 10-10A |
| Kit, overload air spring, rear | 27-02 |
| Kit, pintle hood (Heavy duty) | 26-03 |
| Kit, power take off rear, mount | 35-02A |
| Kit, power take off shift, assembly | 35-02A |
| Kit, propeller shaft universal joint | 35-02D |
| Kit, rear wheel brake cylinder | 24-05 |
| Kit, reinforcement, side rail (Field fix) | 26-01 |
| Kit, repair, carburetor | 12-04 |
| Kit, repair, clutch | 11-01 |
| Kit, repair, differential gears | 20-03 |
| Kit, repair, differential gears | 21-03 |
| Kit, repair, fuel pump | 12-09 |
| Kit, repair, fuel pump diaphragm, vacuum section | 12-09 |
| Kit, repair, master cylinder | 24-06 |
| Kit, repair, oil pump | 10-13 |
| Kit, repair, re-carburation | 12-04 |
| Kit, repair, steering bell crankshaft | 23-01 |
| Kit, repair, transmission | 17-01 |
| Kit, repair, transfer case (small parts) | 18-01 |
| Kit, repair, universal joint | 20-05 |
| Kit, retainer and gasket, instrument cluster | 16-01 |
| Kit, rocker arm, shaft bracket | 10-09A |
| Kit, safety belt anchor | 31-07A |
| Kit, safety belt attachment | 35-93 |
| Kit, safety "Lyfe" belt | 35-93 |
| Kit, safety rail, passenger seat | 31-04 |
| Kit, seat attaching parts | 31-07F |
| Kit, shaft and universal joint, left | 20-05 |
| Kit, shaft and universal joint, right | 20-05 |
| Kit, slack adjuster, clutch and brake pedal | 11-03 |
| Kit, spare wheel carrier | 31-14 |
| Kit, spring shackle, closed | 27-03 |
| Kit, spring shackle "U" bolt, left, thd. | 27-03 |
| Kit, spring shackle "U" bolt, right, thd. | 27-03 |
| Kit, starting crank and crank nut | 35-27A |
| Kit, steering connecting rod | 23-01A |
| Kit, steering gear cross shaft and lever. | 23-02 |
| Kit, steering knuckle oil seal | 20-06 |
| Kit, steering knuckle pivot pin | 20-06 |
| Kit, steering stabilizer | 20-01A |
| Kit, sun visor | 31-03C |
| Kit, thrust button and spring, camshaft. | 10-11 |
| Kit, transfer case seal | 18-01 |
| Kit, transmission control housing assembly | 17-06 |
| Kit, transmission, interlock sleeve | 17-01 |
| Kit, trim rings (15" wheel) | 25-01 |
| Kit, universal joint journal | 19-02 |
| Kit, universal joint journal, front axle | 20-05 |
| Kit, vacuum switch | 35-21A |
| Kit, vacuum windshield wiper, right | 31-03A |
| Kit, water pump impeller and seal | 14-04 |
| Kit, water pump repair | 14-04 |
| Kit, windshield bumper | 30-01 |
| Kit, windshield washer | 35-51 |
| Kit, Zip, carburetor (Repair) | 12-04 |
| Knob, blower switch | 35-21A |
| Knob, control air | 35-21A |
| Knob, control temperature | 35-21A |
| Knob, foot pump, assembly | 35-51 |
| Knob, sliding window (Black) | 35-86A |
| Knob, transmission control lever | 17-06 |
| Knob with set screw, light switch assembly | 15-12A |
| Knuckle, steering, left, assembly | 20-06 |
| Knuckle, steering, right, assembly | 20-06 |
| Knuckle and arm, steering, left | 20-06 |
| Knuckle and arm, steering, right | 20-06 |
| - L - | |
| Lamp (bulb) 21-3 C. P. No. 1154 | 15-09A |
| Latch, door | 35-17 |
| Lead, field coil, assembly | 15-01 |

| Description | Group No. |
|---|---|
| - L - | |
| Leaf, No. 1, front spring | 27-01 |
| Leaf, No. 2, front spring | 27-01 |
| Leg, adjustable, drivers seat track | 31-07A |
| Leg, seat | 31-07A |
| Lens, glass, parking light | 15-09A |
| Lens, license light | 15-09F |
| Lens, parking light (Amber) | 15-09A |
| Lens, tail and stop light | 15-09B |
| Lever, brake cam | 24-09 |
| Lever, carburetor, assembly | 12-04 |
| Lever, clutch, assembly LHD | 11-02 |
| Lever, control, low and reverse, outer | 17-07 |
| Lever, control, transmission, gear shift | 17-06 |
| Lever, drive | 15-02 |
| Lever, hand brake | 24-09 |
| Lever, operating, emergency brake assembly | 24-09 |
| Lever, parking brake, left | 24-04 |
| Lever, release | 11-01 |
| Lever, remote control | 17-07 |
| Lever, shaft assembly | 23-02 |
| Lever, shift | 18-06 |
| Lever, shift, front wheel drive | 18-06 |
| Lever, shift, power take-off | 35-02B |
| Lever, shift, underdrive | 18-06 |
| Leveraand clutch, remote control, high and intermediate, assembly | 17-07 |
| Lever and tube, clutch control, assembly | 11-02 |
| Lever and washer, cross shaft accelerator extension, assembly | 12-08 |
| Lid, battery box (Cowl) | 31-04 |
| Lift, window, left, assembly | 35-86A |
| Lift, window, right, assembly | 35-86A |
| Lifters, valve, hydraulic, @ | 10-08 |
| Light, curtain window | 35-17 |
| Light, door window | 35-17 |
| Light, license, assembly (Chrome) | 15-09F |
| Light, parking and signal, left, assembly (6 volt) | 15-09A |
| Light, tail and stop, right assembly | 15-09B |
| Liner, body sill | 31-02 |
| Liner, hood, radiator guard | 14-03 |
| Liner, rear floor cross sill to frame, (1/8" x 14") | 31-09 |
| Lining set, brake shoe | 24-03 |
| Lining set, emergency | 24-01 |
| Link, adjustable, assembly | 18-06 |
| Link, operating lever | 24-01 |
| Link, retracting spring | 24-01 |
| Link, rocker arm | 12-09 |
| Link, shifting, assembly | 18-06 |
| Link, tail gate chain (Chrome) | 31-10 |
| Lock, door, assembly | 35-86A |
| Lock, rear door | 35-86A |
| - L - | |
| Lock, seat leg | 31-07F |
| Lock, sliding window | 35-86A |
| Lock, spare wheel, assembly | 35-33 |
| Lock, tail gate body half, left | 31-10 |
| Lock, valve spring retainer, upper and lower | 10-08 |
| Locknut, 7/16-20 | 14-03 |
| Locknut, Hug 3/8"-24 | 24-08 |
| Locknut, hex., 1/2"-20 | 20-01A |
| Lockstrap | 20-03 |
| Lockstrap, drive gear screw | 21-03 |
| Lockwasher, No. 8 | 15-01 |
| Lockwasher, No. 10 | 31-03 |
| Lockwasher, No. 12 | 31-03A |
| Lockwasher, 1/4" | 12-04 |
| Lockwasher, 5/16" | 10-16A |
| Lockwasher, 5/16" ext. tooth | 35-51 |
| Lockwasher, 3/8" | 10-06 |
| Lockwasher, 3/8" internal and external | 15-01A |
| Lockwasher, special, 3/8" | 18-01 |
| Lockwasher, 7/16" | 31-07A |
| Lockwasher, 1/2" | 35-08 |
| Lockwasher, 5/8" | 23-02 |
| Lockwasher, 9/16" | 10-22 |
| Lockwasher, 3/4" | 26-04 |
| Lockwasher, armature shaft, drive end | 15-01 |
| Lockwasher, breaker plate | 15-03 |
| Lockwasher, cup | 35-21 |
| Lockwasher, dowel bolt | 10-03 |
| Lockwasher, strap clamp bolt | 10-16A |
| Lockwasher, wheel bearing nut (2-9/16" O. D. x 1-41/64" I. D. | 25-03 |
| Loop, footman | 30-01 |
| Lubricant, SAE 90 (For Powr-Lok) (Pint can) | 20-03 |
| - M - | |
| Manifold, exhaust, assembly | 10-19 |
| Manifold, intake | 10-19 |
| Mat, front floor, left side | 31-12 |
| Mat, front floor, right side | 31-12 |
| Medallion (V6) | 31-06 |
| Mirror, rear view | 31-03B |
| Mirror, rear vision, outside (Chrome) | 31-03B |
| Motor, assembly (6 volt) | 35-21A |
| Motor, heater (6 volt) | 35-21A |
| Motor, starting, assembly (6 volt) (Auto-Lite) | 15-02 |
| Motor, windshield, wiper, left (Vacuum) | 31-03A |
| Motor, wiper, assembly | 31-03A |
| Muffler, assembly | 13-01 |
| - N - | |
| Needle, pump check | 12-04 |
| Needle, and seat | 12-04 |

| Description | Group No. |
|---|---|
| - N - | |
| Needle, spring and seat assembly | 12-04 |
| Nipple, heater | 35-21 |
| Nipple, hose | 10-19 |
| Nipple, intake manifold, heater outlet | 10-19 |
| Nipple, pipe, 1/8" x 1-3/4" | 10-18 |
| Nipple, pipe (4-3/4") | 35-21A |
| Nipple, pipe (6") | 35-21A |
| Nipple, reducing pipe | 10-18 |
| Nozzle, assembly | 35-51 |
| Nozzle, defroster | 35-21A |
| Nut, No. 10-12 (Tinnerman type) (Air duct screen and collar to left air deflector) | 35-21A |
| Nut, hex. #10-24 | 15-01A |
| Nut, #14-10 | 31-12B |
| Nut, termainal stud, hex., 5/16"-18 (F and F) | 15-02 |
| Nut, 5/16" inverted flared tube | 12-03 |
| Nut, 3/8"-16 (Steering stop bolt) | 20-06 |
| Nut, 7/16"-14 (Arm rear) | 28-01 |
| Nut, Acorn, No. 10-24 | 31-04B |
| Nut, Acorn, No. 10-32 | 31-03 |
| Nut, adjusting, screw | 15-09 |
| Nut, armature shaft, drive end (For 922896) | 15-01 |
| Nut, armature terminal, hex., 1/4"-28 | 15-01 |
| Nut, bell crank shaft | 23-01 |
| Nut, castle, 3/8"-24 | 24-09 |
| Nut, clamp bolt | 10-16A |
| Nut, companion, flange, front and rear 3/4"-16 (Huglock) | 18-04 |
| Nut, connecting rod cap bolt | 10-21 |
| Nut, control cable | 35-21A |
| Nut, crankshaft pulley | 10-03 |
| Nut, dowel bolt | 10-03 |
| Nut, drive pulley | 15-01A |
| Nut, heat control to manifold | 10-19 |
| Nut, hex. wheel and horn button | 23-02 |
| Nut, hex. No. 8-32 | 31-03C |
| Nut, hex. No. 10-32 (Hose support bracket to splash apron) | 10-19 |
| Nut, hex. hd., No. 12-24 | 31-03A |
| Nut, hex. No. 12-28 Lock | 24-01 |
| Nut, hex. 1/4"-20 | 31-03B |
| Nut, hex., 1/4"-28 | 12-04 |
| Nut, hex., 5/16"-18 | 31-07B |
| Nut, hex., 5/16"-24 | 10-10A |
| Nut, hex., 3/8"-16 | 31-10 |
| Nut, hex., 3/8"-24 (Propeller shafts to front rear units) | 35-02D |
| Nut, hex., 7/16"-14 | 11-02 |
| Nut, hex., 7/16"-20 | 26-04 |
| Nut, hex., 7/16"-28 | 15-12A |
| Nut, hex., 1/2"-13 | 26-03 |
| Nut, hex., 1/2"-20 steering tie rod stud | 23-01 |

| Description | Group No. |
|---|---|
| - N - | |
| Nut, hex., 9/16"-18 (Spring pivot bolt) | 27-03 |
| Nut, hex., 5/8"-18 special | 25-03 |
| Nut, hex., 3/4" (Steering gear lever shaft) | 23-02 |
| Nut, hex., 3/4"-16 | 26-04 |
| Nut, hex., 1-14 rear axle shaft | 21-05 |
| Nut, holding, knurled driver | 31-03A |
| Nut, huglock 3/8"-16 | 31-10 |
| Nut, huglock, 9/16"-18 | 26-04 |
| Nut, inverted flared tube 1/8" | 35-21A |
| Nut, jam | 11-01 |
| Nut, jam 7/16"-14 | 11-02 |
| Nut, jam hex., 3/4"-16 (Oil filter base to bracket) | 10-16A |
| Nut, lock (Exhaust pipe "Y" to manifold) | 13-01 |
| Nut, lock hex., No. 10-24 | 35-86 |
| Nut, lock, 5/16"-18 | 31-02 |
| Nut, lock, hex., 7/16"-20 (Front and rear spring shackles) | 27-03 |
| Nut, lock 3/8"-24 | 31-02 |
| Nut, lock 1/2"-20 | 15-01A |
| Nut, main shaft | 17-03 |
| Nut, main shaft 7/8"-16 (Self-locking) | 17-03 |
| Nut, mounting | 35-21A |
| Nut, mounting, ignition switch | 15-13A |
| Nut, pulley | 15-01 |
| Nut, self-locking, LHD (Medallion to Body Side panel) | 31-06 |
| Nut shaft steering gear lever | 23-02 |
| Nut, shoe adjusting | 24-04 |
| Nut, special | 30-01 |
| Nut, speed No. 10 | 35-21A |
| Nut, speed 1/4"-14 | 35-21A |
| Nut, speed 5/16" (Step to floor pan) | 29-04 |
| Nut, stamped, 5/16"-24 (Equalizer and cable to adjusting rod) | 24-09 |
| Nut, stamped 3/8"-24 | 10-05 |
| Nut, starting crank, assembly | 35-27A |
| Nut, steering arm | 20-06 |
| Nut, stop, elastic, 3/8"-24 | 26-01 |
| Nut, spare | 15-01A |
| Nut, square 5/16"-18 | 14-03 |
| Nut, wheel and horn button | 15-17A |
| Nut, wing, 1/4"-20 | 12-05 |
| Nut, wing, 5/16"-18 | 35-17 |
| Nut and lockwasher, hex., No. 8-32 | 35-17A |
| Nut and lockwasher, hex., No. 10-24 | 12-04 |
| Nut and lockwasher, hex., No. 10-32 | 12-08 |
| Nut and lockwasher, 1/4"-20 | 31-13 |
| Nut and lockwasher hex., 1/4"-28 (Governor to carburetor rod ball joint) | 35-08 |
| Nut and lockwasher, 5/16" | 31-03 |
| Nut and lockwasher, 5/16" | 31-07A |
| Nut and lockwasher, hex., 3/8"-16 | 26-01 |
| Nut and lockwasher, hex., 3/8"-24 | 10-12 |

| Description | Group No. |
|---|---|
| - O - | |
| Oil Seal | 12-09 |
| Oil Seal, axle shaft, carrier end | 21-05 |
| Oil Seal & backing ring, assembly | 20-06 |
| Oil Seal, crankshaft, rear | 10-01 |
| Oil Seal, felt | 20-06 |
| Oil seal, front axle shaft inner (Carrier end) | 20-05 |
| Oil seal, front hub | 25-03 |
| Oil seal, inlet valve spring retainer | 10-08 |
| Oil seal, input and output shaft | 35-02C |
| Oil seal, main drive gear | 17-01 |
| Oil seal, pinion | 20-04 |
| Oil seal power take off companion flange, 2-1/2" O. D. x 1-9/16" I. D. | 35-02B |
| Oil seal pulley drive | 35-03 |
| Oil seal, rear main bearing | 10-03 |
| Oil seal, rocker arm cover | 10-18 |
| Oil seal, shift rod | 18-01 |
| Oil seal, shift shaft | 17-06 |
| Oil seal, transmission reverse shifting arm pivot | 17-01 |
| Oiler | 15-01 |
| Oiler | 15-03 |
| Outrigger, body right No. 1 | 26-01 |
| - P - | |
| Pack, brush support | 15-02 |
| Pack, ground brush holder | 15-01 |
| Pack, insulated brush holder | 15-01 |
| Package, bolt and nut, connecting rod | 10-05 |
| Package, clutch driven plate and pressure plate, assembly | 11-01 |
| Package, field coil (F and F) | 15-02 |
| Packing, bearing cap rear | 10-03 |
| Packing, crankshaft, front | 10-03 |
| Packing, main bearing, oil seal, rear | 10-03 |
| Pad, cushion, seat assembly | 31-07F |
| Pad, draft, clutch, Pedal | 11-03 |
| Pad, felt, cutch control tube | 11-02 |
| Pad, front engine mounting, right, assembly | 10-23 |
| Pad, knob, pump | 35-51 |
| Pad, pedal, assembly (Metal) | 11-03 |
| Pad, seat back spring | 31-07 |
| Pad and shank, brake assembly | 24-08 |
| Pan, center floor, assembly RHD | 31-09 |
| Pan, front, floor and dash panel, assembly LHD | 31-09 |
| Pan, front floor and dash panel, assembly RHD | 31-09 |
| Pan, oil, assembly | 10-14 |
| Pan, rear floor, assembly LHD | 31-09 |
| Panel, body rear center | 31-08 |
| Panel, body rear left | 31-08 |
| Panel, body rear right | 31-08 |
| Panel, body side, left, assembly (With 11" wheelhouse) | 31-06 |
| Panel, body side, right, assembly (With 11" wheelhouse) | 31-06 |
| Panel, body side, right, assembly | 31-06 |
| Panel, body side and rear left, assembly | 31-06 |
| Panel, body side and rear right, assembly | 31-06 |
| Panel, control, assembly (Black)(12 volt) | 35-21A |
| Panel, cover, gas tank, assembly RHD | 31-14 |
| Panel, dash, assembly RHD | 31-04 |
| Panel, front floor tool compartment LHD | 31-09 |
| Panel, gas tank cover and reinforcement, assembly RHD | 31-14 |
| Panel, instrument assembly LHD | 31-04 |
| Panel, rear corner, left | 35-86 |
| Panel, rear corner, right | 35-86 |
| Panel, roof | 35-86 |
| Panel, seat back (coil) | 31-07 |
| Panel, side, cowl, left, assembly | 31-04 |
| Panel, side, cowl, right, assembly | 31-04 |
| Panel, side, left | 35-86 |
| Panel, side, right | 35-86 |
| Panel, top, cowl, assembly | 31-04 |
| Panel, wheelhouse, left, assembly | 31-06 |
| Panel, wheelhouse, right, assembly | 31-06 |
| Panel, windshield to roof | 35-86 |
| Panel, and glass side left, assembly | 35-86 |
| Panel, and glass side right (For hinged enclosure) | 35-86 |
| Pedal, brake assembly | 24-08 |
| Pedal, clutch assembly (LHD) | 11-03 |
| Pillar, cowl, right | 31-04 |
| Pillar, cowl, left | 31-04 |
| Pin | 10-13 |
| Pin, 3/16" x 37/64" | 17-06 |
| Pin, accelerator treadle hinge | 12-08 |
| Pin, aiming | 35-51 |
| Pin, axle shaft (Powr-Lok) | 20-03 |
| Pin, arm shaft, drive end | 15-02 |
| Pin, brush holder (MDL-26) | 15-02 |
| Pin, center ball | 20-05 |
| Pin, clevis | 18-06 |
| Pin, clevis, 1/4" x 5/8" | 24-09 |
| Pin, clevis, 5/16" (Cable to operating lever) | 24-01 |
| Pin, clevis 5/8" | 24-09 |
| Pin, cotter 1/16" x 1/2" | 35-08 |
| Pin, cotter 1/16" x 3/4" (Treadle hinge pin) | 12-08 |
| Pin, cotter, 3/64" x 1/2" | 31-07F |
| Pin, cotter, 3/32" x 1/2" | 11-02 |
| Pin, cotter, 3/32" x 5/8" | 17-07 |

| Description | Group No. |
|---|---|
| - R - | |
| Reinforcement, cowl panel, rear | 31-04 |
| Reinforcement, cowl side, panel | 31-03B |
| Reinforcement, fan pulley | 14-05 |
| Reinforcement, frame pintle hook | 26-03 |
| Reinforcement, frame, rear | 26-01 |
| Reinforcement, hood "U" bolt | 30-01 |
| Reinforcement, plate, engine support, rear | 26-01 |
| Reinforcement, rear crossmember | 26-04 |
| Reinforcement, rear floor, rear seat leg | 31-07F |
| Reinforcement, support | 13-01 |
| Reinforcement, tail gate panel | 31-13 |
| Reinforcement, windshield panel to frame. | 35-86 |
| Resistor, ignition | 15-05 |
| Rest, accelerator, foot, assembly | 12-08 |
| Retainer, and pilot seal | 35-02C |
| Retainer and seal, axle shift bearing, assembly | 21-05 |
| Retainer and seat front door, left | 35-86A |
| Retainer and seal front door, right | 35-86A |
| Retainer and seal rear door, upper | 35-86 |
| Retainer, air inlet screen | 35-21A |
| Retainer, axle shaft bearing | 21-05 |
| Retainer, bearing front | 15-01A |
| Retainer, bearing rear | 15-01A |
| Retainer, body to door seal lower, left | 35-86 |
| Retainer, body to door seal lower, right | 35-86 |
| Retainer, clutch control tube | 11-02 |
| Retainer, door curtain, cowl side panel | 35-17 |
| Retainer, door curtain, left assembly | 31-03 |
| Retainer, door curtain, right assembly | 31-03 |
| Retainer, door curtain to Windshield frame, left | 35-17 |
| Retainer, door seal, lower | 35-86A |
| Retainer, door seal, upper | 35-86A |
| Retainer, drive end bearing | 15-01 |
| Retainer, gear shift lever, housing cover | 17-06 |
| Retainer, grease, axle shaft outer assembly | 21-05 |
| Retainer, harness | 15-17A |
| Retainer, horn button cap | 15-17A |
| Retainer, inlet valve spring, upper | 10-08 |
| Retainer, license lens (Glass) | 15-09B |
| Retainer, main drive gear bearing | 17-02 |
| Retainer, oil, pulley hub | 35-03 |
| Retainer, oil pump oil relief spring | 10-13 |
| Retainer, oil seal | 12-09 |
| Retainer, parking brake lever pin | 24-04 |
| Retainer, power take-off bearing assembly | 35-02C |
| Retainer, rear bearing | 17-03 |
| Retainer, rod, rear door lock | 35-86A |
| Retainer, seat leg | 31-07F |
| Retainer, seal, rear door to tail gate | 35-86B |
| Retainer, shift lever seal | 18-06 |
| Retainer, sliding window lock | 35-86A |
| Retainer, spring shackle grease seal | 27-03 |
| Retainer, stay cable | 10-22 |
| Retainer, thermostat | 14-06 |
| Retainer, top to windshield | 31-03 |
| Retainer, transfer case shift lever gasket, LHD | 31-14 |
| Retainer, valve and cage | 12-09 |
| Rim and disc, assembly (15 x 5.50") | 25-03 |
| Ring and ring retainer tool box lid | 32-02 |
| Ring, blocking, synchronizer | 17-03 |
| Ring, blocking, synchronizer | 17-03 |
| Ring, collar, retaining | 15-02 |
| Ring, differential side gear | 21-03 |
| Ring, lens retaining | 15-09A |
| Ring, retaining, gear cover packing | 10-12 |
| Ring, retaining inner axle shaft | 20-05 |
| Ring, retaining second speed synchronizer shift plate | 17-03 |
| Ring, set, standard | 10-07 |
| Ring, side gear (Powr-Lok) | 20-03 |
| Ring, synchronizer blocking, first and second speed | 17-03 |
| Ring, tail and stop light | 15-09B |
| Ring, tool box lid | 32-02 |
| Ring, trim | 25-01 |
| Ring, unit, mounting | 15-09 |
| Ring, unit, retaining (Chrome) | 15-09 |
| Rivet, flat hd., 5/16" x 13/16" | 31-07A |
| Rod, accelerator assembly (RHD) | 12-08 |
| Rod, accelerator bell crank, vertical | 35-08 |
| Rod, bell crank to carburetor | 12-08 |
| Rod, bell crank link | 12-08 |
| Rod, clutch release pedal, (8.91" long) (LHD) | 11-02 |
| Rod, clutch release pedal (8-1/2" clutch). | 11-02 |
| Rod, connecting, assembly | 10-05 |
| Rod, connecting, steering | 23-01A |
| Rod, curtain, front, side | 35-17 |
| Rod, governor to bell crank | 35-08 |
| Rod, hand brake, adjusting | 24-01 |
| Rod, metering | 12-04 |
| Rod, pedal, accelerator | 12-08 |
| Rod, push, brake cylinder, rear | 24-05 |
| Rod, push | 24-06 |
| Rod, push, inlet valve | 10-09A |
| Rod, shift, front wheel drive | 18-07 |
| Rail, shift, high and intermediate | 17-06 |
| Rod, shift, intermediate and high, assembly | 17-07 |
| Rod, shift, low and reverse, assembly | 17-07 |
| Rod, shift, underdrive and direct | 18-07 |
| Rod, side curtain, front, left | 35-17 |
| Rod, side curtain, front, right | 35-17 |

| Description | Group No. |
|---|---|
| - R - | |
| Rod, tie | 31-04 |
| Rod, tie, dash to air deflector, left | 31-04 |
| Rod, tie, dash to air deflector, right | 31-04 |
| Rod, tie, steering, left, assembly | 23-01 |
| Rod, tie, steering, right, 18-7/8" long | 23-01 |
| Rod, vertical, accelerator | 12-08 |
| Roller, countershaft gear bearing | 17-01 |
| Roller, door | 35-86A |
| Roller, main shaft pilot bearing | 17-01 |
| Roller, reverse idler gear bearing | 17-01 |
| Roller, transmission countershaft gear bearing | 17-01 |
| Roller, transmission main shaft pilot bearing | 17-01 |
| Roller, transmission main shaft second speed gear bearing | 17-01 |
| Roto-cap, valve assembly | 10-08 |
| Rotor, alternator, assembly | 15-01A |
| Rotor, distributor | 15-03 |
| Run and brackets, door glass, left | 35-86A |
| Run and brackets, door glass, right | 35-86A |
| Run, door front and top sliding glass, right assembly | 35-86A |
| - S - | |
| Screen assembly | 12-09 |
| Screen, air duct | 35-21A |
| Screen, air inlet | 35-21A |
| Screen, oil pump | 10-13 |
| Screen, and hose, assembly | 35-51 |
| Screw | 10-14 |
| Screw #8 -1/2" | 15-01A |
| Screw No. 10-24 x 1/2" | 35-21A |
| Screw, rd. hd., No. 10-32 x 1/2", bearing retainer | 15-01 |
| Screw, No. 10-32 x 1" | 31-03 |
| Screw, No. 14-10 x 1/2" | 15-05 |
| Screw, 7/16"-20 x 5/8" | 31-07A |
| Screw, 1/4"-20 x 1/2" pan hd. | 35-21A |
| Screw, 1/4"-20 x 1-1/8" | 10-13 |
| Screw, 1/4"-20 x 1-3/8" | 10-13 |
| Screw, 1/4"-20 x 1-1/2" flat hd. | 31-13 |
| Screw, adjusting | 15-09 |
| Screw, adjusting, exhaust and inlet valve tappet | 10-09 |
| Screw, adjusting, inlet valve tappet | 10-09 |
| Screw, adjusting, left thread | 24-01 |
| Screw, adjusting, right, thread | 24-01 |
| Screw, adjusting steering gear (Side cover) | 23-02 |
| Screw, bearing caps | 10-02 |
| Screw, bleeder (For 807356 and 807357) | 24-05 |
| Screw, body cap | 35-08 |
| Screw, cap, socket hd., 5/16"-24 x 3/4" | 17-05 |
| Screw, cap, valve spring cover | 10-10 |

| Description | Group No. |
|---|---|
| - S - | |
| Screw, differential case | 20-03 |
| Screw, drive, rd. hd., No. 2 x 1/4" | 35-17 |
| Screw, drive, rd. hd., No. 7 x 1/2" | 35-17 |
| Screw, fil. hd., No. 8-32 x 3/8" | 15-09 |
| Screw, fil. hd., 5/16"-18 x 3/4" | 31-07A |
| Screw, flat trim hd., No. 8-15 x 1/2" | 35-17 |
| Screw, flat hd. No. 10-16 x 5/8" (Loop to windshield frame) | 31-03 |
| Screw, flat, hd., No. 10-24 x 1/2" | 30-01 |
| Screw, flat, hd., No. 10-24 x 5/8" | 14-03 |
| Screw, flat, hd., 1/4"-20 x 3/4" (Catch to instrument panel) | 31-03 |
| Screw, flat, hd., 1/4"-20 x 1-3/4" | 31-07B |
| Screw, flat, hd., 1/4"-20 x 2-1/2" | 31-07B |
| Screw, flat, hd., 1/4"-20 x 2-3/4" | 31-13 |
| Screw, flat, hd., 5/16"-24 x 3/4" (Self-locking) | 31-03 |
| Screw, ground rd. No. 10-32 x 5/16" | 15-01 |
| Screw, hex. hd., No. 10-16 x 1/2" | 31-03A |
| Screw, hex. tpg. No. 10-16 x 5/8" | 14-01 |
| Screw, hex. hd., 1/4"-14 x 3/4" | 35-86 |
| Screw, drive gear, hex. hd., 3/8"-24 x 7/8" | 21-03 |
| Screw, hex., 3/8"-24 x 1-1/4" | 31-02 |
| Screw, lock, piston, pin | 10-21 |
| Screw, lock, rocker, shaft | 10-09A |
| Screw, lock, shift fork and rail end | 17-07 |
| Screw, long, flat hd., 1/4"-20 x 5/8" (Front and rear wheel hub left and left and right) | 25-03 |
| Screw, ov. hd., No. 6-20 | 35-17 |
| Screw, pan hd., No. 6 x 1/2" tpg. | 31-12 |
| Screw, ov. hd., No. 8 x 1/2" | 31-07B |
| Screw, ov. hd., No. 8-32 x 5/8" (Door to headlight) | 15-09 |
| Screw, ov. hd., No. 8-32 x 3/4" (Hand to door) | 35-86A |
| Screw, oval hd. No. 10 x 5/8" | 31-03 |
| Screw, pan hd., No. 8-15 x 1/2" | 35-21A |
| Screw, pan hd., No. 8-15 x 3/8" | 31-04 |
| Screw, pan hd., No. 8-18 x 3/8" | 35-08 |
| Screw, pan hd., No. 8-18 x 5/16" | 31-04B |
| Screw, pan hd., No. 8-18 x 1/2" | 24-07 |
| Screw, pan hd., No. 8-32 x 3/8" | 31-03 |
| Screw, pan hd., No. 10-12 x 3/8" | 15-06 |
| Screw, pan hd., No. 10-12 x 5/8" | 35-21A |
| Screw, pan hd., No. 10-12 x 1/2" | 31-14 |
| Screw, oval hd., No. 10-12 x 1-1/4" | 31-12 |
| Screw, oval hd., No. 10-12 x 3/4" | 31-03C |
| Screw, pan hd., No. 10-16 x 3/8" | 35-21A |
| Screw, pan hd., No. 10-16 x 5/8" | 31-03 |
| Screw, pan hd., No. 10-24 x 3/8" | 12-03 |
| Screw, pan hd., No. 10-24 x 5/8" | 31-03B |
| Screw, pan hd., No. 10-24 x 3/4" | 31-04B |
| Screw, pan hd., No. 10-24 x 1" | 14-03 |

| Description | Group No. |
|---|---|
| - P - | |
| Pin, cotter, 3/32" x 3/4" | 18-06 |
| Pin, cotter, 3/32" x 7/8" (Tie Rod) | 23-01 |
| Pin, cotter, 1/8" x 1" | 17-07 |
| Pin, cotter, 1/8" x 1-1/4" | 18-03 |
| Pin, cotter, 1/8" x 1-1/2" (Rear axle shaft nut) | 20-06 |
| Pin, cotter, 1/8" x 1-3/4" | 17-03 |
| Pin, cotter, 3/16" x 1" (Attach shock absorber) | 27-04 |
| Pin, distributor, gear | 15-03 |
| Pin, dowel | 15-02 |
| Pin, dowel, 1/4" x 5/16" | 17-07 |
| Pin, dowel, 1/4" x 1/2" | 10-02A |
| Pin, dowel, 5/8" x 5/32" | 10-22 |
| Pin, fulcrum, remote control lever | 17-07 |
| Pin, groove, universal joint | 20-05 |
| Pin, guide, control lever housing | 17-01 |
| Pin, hinge | 35-86B |
| Pin, hood hinge (Hood to half) | 30-01 |
| Pin, housing control lever | 17-06 |
| Pin, interlock shift lever | 17-06 |
| Pin, interlock shift rail | 17-06 |
| Pin, king, bearing cap | 20-07 |
| Pin, lever | 15-02 |
| Pin, lever float | 12-04 |
| Pin, lock, hold-down | 31-07F |
| Pin, locking, king pin | 20-07 |
| Pin, lock, pinion mate shaft | 20-03 |
| Pin, oil pump, idler gear | 10-13 |
| Pin, parking brake lever to shoe | 24-04 |
| Pin, piston | 10-06 |
| Pin, pivot lever | 11-01 |
| Pin, pivot shift lever | 18-06 |
| Pin, pivot, steering knuckle | 20-06 |
| Pin, power take-off shift lever | 35-02 |
| Pin, shift fork | 17-06 |
| Pin, rocker arm | 12-09 |
| Pin, roll | 12-08 |
| Pin, shift fork | 17-06 |
| Pin, shoe guide | 24-04 |
| Pin, spacer axle shaft (Powr-Lok) | 21-03 |
| Pin, spring pump link | 12-04 |
| Pin, stop, remote control spring | 17-07 |
| Pin, tail gate hinge (7" long) | 31-10 |
| Pin, taper No. 0 | 17-06 |
| Pin, trummion | 35-02D |
| Pipe, automatic choke, air feed | 12-04 |
| Pipe, exhaust, assembly | 13-01 |
| Pipe, exhaust "Y" assembly (Dual Throat Carburetor) | 13-01 |
| Pipe, pump to carburetor assembly | 12-09 |
| Pipe, tail | 13-01 |
| Pipe, tail, muffler | 13-01 |
| Piston, assembly | 24-06 |
| Piston, front brake cylinder, assembly | 24-05 |
| Piston, rear brake cylinder, assembly | 24-05 |
| Piston and Pin, assembly (Std.) | 10-06 |
| Piston and shoe guide, rear brake cylinder, assembly | 24-05 |
| Pivot, seat hinge | 31-07B |
| Pivot, transmission reverse shifting arm | 17-06 |
| Plate, adapter | 10-22 |
| Plate, adapter, bellhousing to transmission | 10-22 |
| Plate, adapter, transmission to transfer case | 17-01 |
| Plate, backing brake assembly | 24-04 |
| Plate, breaker | 15-03 |
| Plate, brush, assembly (MDL-1064) | 15-02 |
| Plate, cover | 10-18 |
| Plate, cover, front floor pan opening LHD (4-speed) | 31-14 |
| Plate, cover, gear shift opening | 31-14 |
| Plate, cover, lower front floor pan (3-speed) | 31-14 |
| Plate, cover power take-off bearing | 35-02C |
| Plate, cover, power take-off shift | 31-14 |
| Plate, cover power take-off shift lever opening (LHD) | 31-14 |
| Plate, cover, steering column access LHD | 31-14 |
| Plate, cover top bow socket | 35-86 |
| Plate, cover, transfer case bolt access | 31-14 |
| Plate, cover transfer case shift lever opening LHD | 31-14 |
| Plate, cover transfer shift opening LHD (4-speed) | 31-14 |
| Plate, cover transmission, floor assembly LHD | 31-14 |
| Plate, cover upper front floor pan, LHD | 31-14 |
| Plate, draw bar | 26-04 |
| Plate, driven clutch, assembly (For 9-1/4" clutch) | 11-01 |
| Plate, engine, front, assembly | 10-23 |
| Plate, engine, rear | 10-23 |
| Plate, filler, fuel tank, assembly | 31-06 |
| Plate, fuel distribution (Between manifold and gasket) | 10-19 |
| Plate, idler and countershaft lock | 17-05 |
| Plate, joint | 31-03 |
| Plate, lock, exhaust manifold bolt | 10-19 |
| Plate, lock, idler and countershaft | 17-01 |
| Plate, lock, intermediate shaft | 18-05 |
| Plate, lock mounting (For hinged doors) | 35-86A |
| Plate, lock, shaft | 17-01 |
| Plate, mounting windshield to roof panel | 35-86 |
| Plate, name (Tuxedo Park-Mark IV) | 30-01 |
| Plate, name and instruction | 31-04 |
| Plate, pressure | 11-01 |

| Description | Group No. |
|---|---|
| - P - | |
| Plate, power take-off drive housing shift lever | 35-02B |
| Plate, rear view mirror | 35-86 |
| Plate, rectifier mounting | 15-01A |
| Plate, reinforcement | 26-04 |
| Plate, retaining cover | 35-02B |
| Plate, retaining power take-off lever | 35-02B |
| Plate, rub | 35-17 |
| Plate, rub, door curtain door handle | 35-17 |
| Plate, rub, front door | 35-17 |
| Plate, seal retainer | 20-06 |
| Plate, shifting | 18-06 |
| Plate, shifting, synchronizer | 17-03 |
| Plate, shoe anchor | 24-04 |
| Plate, side, spring, shackle | 27-03 |
| Plate, skid, under frame 3-speed | 26-01 |
| Plate, socket retainer | 15-09F |
| Plate, spring clip | 12-08 |
| Plate, stop, piston | 24-06 |
| Plate, striker glove box door | 31-04B |
| Plate, tpg. side panel, reinforcement | 31-07B |
| Plate, tapping windshield clamp catch | 31-03 |
| Plate, tapping windshield pivot bracket (Handrail to windshield) | 31-03 |
| Plate, thrust, camshaft | 10-11 |
| Plate, transmission floor | 31-14 |
| Plate and Hub, driven, clutch, assembly | 11-01 |
| Plate and shaft, spring clip, front, right, assembly | 27-03 |
| Plate and shaft, spring clip, rear, right, assembly | 27-03 |
| Plate and stud, assembly | 29-04 |
| Plug, 1/8" pipe | 10-19 |
| Plug, 1/4" flared tube, nut | 10-12 |
| Plug, adjusting, large | 23-01A |
| Plug, adjusting, small | 23-01A |
| Plug, ball seat spring | 23-01A |
| Plug, camshaft bearing, rear | 10-02 |
| Plug, connector, 2-way (Tail lamp) | 15-07 |
| Plug, core hole | 10-02 |
| Plug, cowl pillar to front floor pan | 31-09 |
| Plug, drain (1/8"-27) | 10-02 |
| Plug, drain, axle housing | 20-02 |
| Plug, drain, front, floor pan | 31-09 |
| Plug, drain oil pan | 10-14 |
| Plug, drain, transfer case (1/2" pipe) | 18-02 |
| Plug, expansion, 3/4" | 17-07 |
| Plug, expansion, 1-1/16" | 20-06 |
| Plug, expansion, 1-1/4" | 10-02 |
| Plug, expansion, 1-3/4" | 10-02 |
| Plug, filler 3/4" pipe sq. hd. | 35-03 |
| Plug, filler steering gear housing | 23-02 |
| Plug, grommet RHD | 31-14 |
| Plug, heat indicator | 16-01 |
| Plug, lifter galley hole, front | 10-02 |
| Plug, lifter galley hole, rear | 10-02 |
| Plug, rocker arm shaft | 10-09A |
| Plug, pipe, 3/8" | 10-02 |
| Plug, pipe, hex. hd., 1/4" | 12-01 |
| Plug, pipe, slotted, 1/8" | 10-02 |
| Plug, pipe, (Special) 1/8" drilled head | 10-02 |
| Plug, pipe, sq. hd., 1/8" | 12-04 |
| Plug, pipe, sq. hd., 3/8" | 14-04 |
| Plug, pipe, sq. hd., 1/2" | 10-02A |
| Plug, poppet shift rod | 18-07 |
| Plug, shoe adjusting screw | 24-04 |
| Plug, spark, assembly (J-8)(Champion) | 15-06 |
| Plug, taper, 3/8" | 17-06 |
| Plug, water temperature switch | 10-19 |
| Plug and Gasket, drain | 10-14 |
| Plunger, interlock, gear shift | 17-06 |
| Plunger, interlock, shift rail | 17-06 |
| Plunger, oil relief | 10-13 |
| Plunger, solenoid | 15-02 |
| Plunger, transmission, reverse | 17-06 |
| Point, set | 15-03 |
| Power take-off rear assembly (Without pulley drive) | 35-02C |
| Protector, grease rear brake | 24-02 |
| Pulley, alternator | 15-01A |
| Pulley, drive (For Delco-Remy) | 15-01 |
| Pulley, drain governor | 35-08 |
| Pulley, fan drive | 10-03 |
| Pulley, fan driving (Single groove) | 14-05 |
| Pump (Foot operated) | 35-51 |
| Pump, fuel, assembly | 12-09 |
| Pump, oil, assembly (Cast iron body) | 10-13 |
| Pump tire (Manual) | 32-01 |
| Pump, water assembly | 14-04 |
| - R - | |
| Race, inner | 20-05 |
| Radiator, assembly | 14-01 |
| Rail, front top, left, assembly | 35-17 |
| Rail, front top, right, assembly | 35-17 |
| Rail, hand, assist (Chrome) | 31-04 |
| Rail, rear top, quarter | 35-17 |
| Rail, roof rear corner | 35-86 |
| Rail, safety | 31-04 |
| Rail, shift, high and intermediate | 17-06 |
| Rail, shift, low and reverse | 17-06 |
| Rail, shift, low and reverse | 17-06 |
| Rail, shift, transmission | 17-06 |
| Rail, top, rear | 35-17 |
| Rectifier, negative | 15-01A |
| Reel, seat belt | 35-93 |
| Regulator, voltage (For Motorola alternator) | 15-04 |
| Reinforcement, center floor to side panel | 31-09 |